

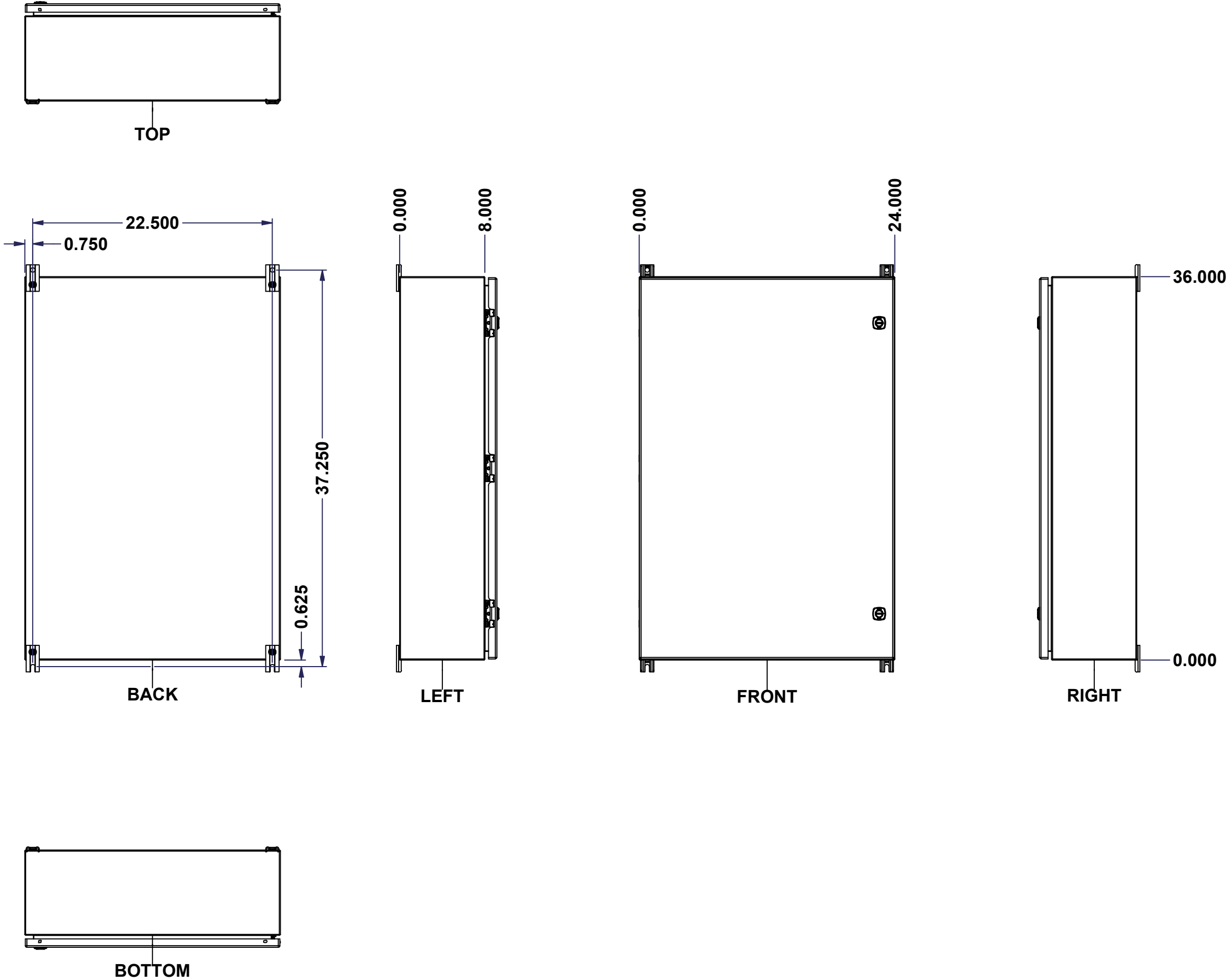
This drawing is confidential and must not be reproduced or used without the consent of EXM

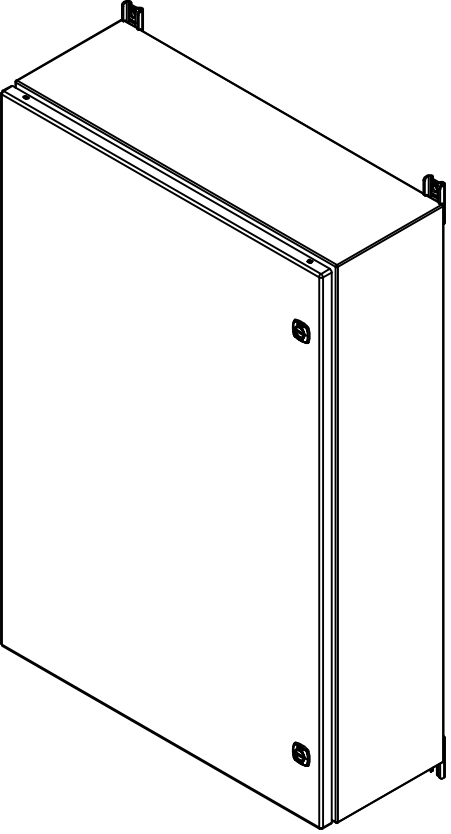
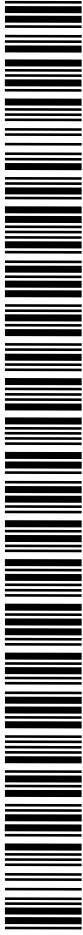
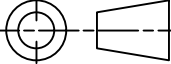
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

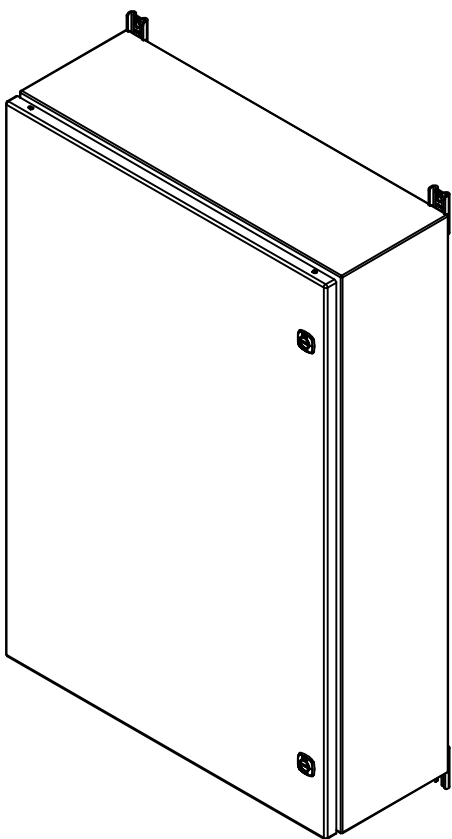
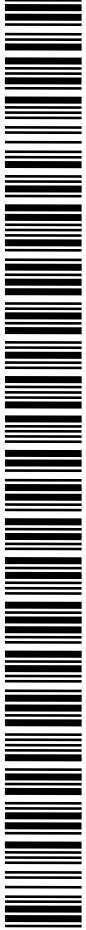
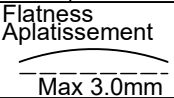
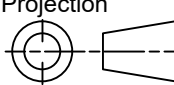
Tolérance ±1/32" sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 36" x 24" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			0
5412ESSP362408TH			16

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw			Tolérance ±1/32" sauf spécification contraire					
NOTE						No.	Revisions	Date	By/Par		
ITEM	DESCRIPTION										
1	NEMA 4X Enclosure										
2	C/W Standard ground studs on box and cover										
3	C/W Standard door stiffener										
4	C/W Standard inner panel (Included)										
5	C/W Standard inner panel mounting studs										
6	C/W 885 ESMF4_OPEN Sold separately (Installed)										
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)										
8	C/W R5 Insulation (Installed by EXM)										
											
											
						Isometric View					
											
											
						Customer Client					
						Date					
						Drawn By Dessiné Par BoxCad: BoxCad					
						Date 08-May-23					
						Material Matière 16 Ga Stainless Steel 304 (1.4mm)					
						Color Couleur Asa-61 Grey		Finish Fin Smooth			
						Description 5412ESSP 36" x 24" x 8" Assembly				Detail Rev.	
						Part Number Numéro Pièce 5412ESSP362408TH				Rev. 0	2
										16	
						Parts List					
						</					

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

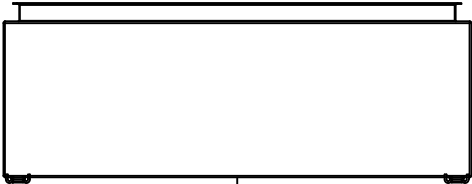
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

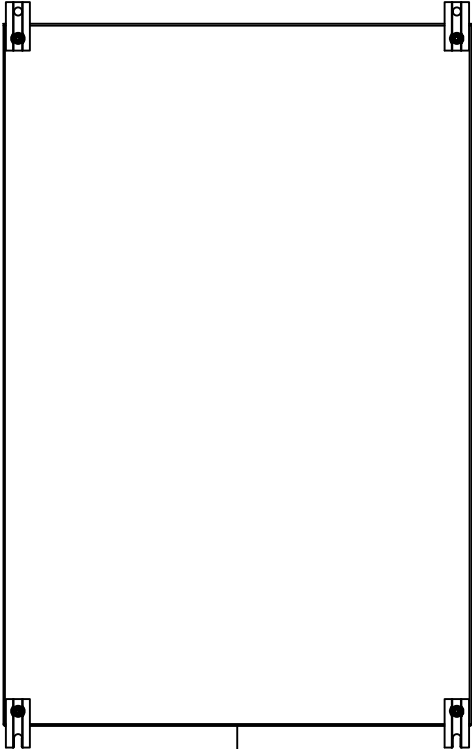
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



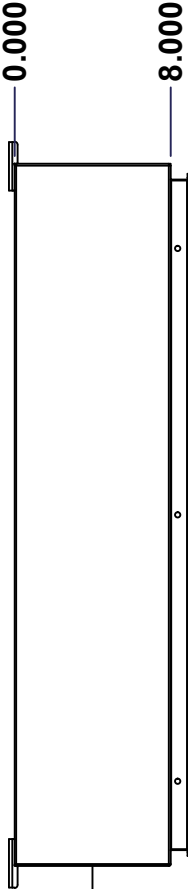
TOP



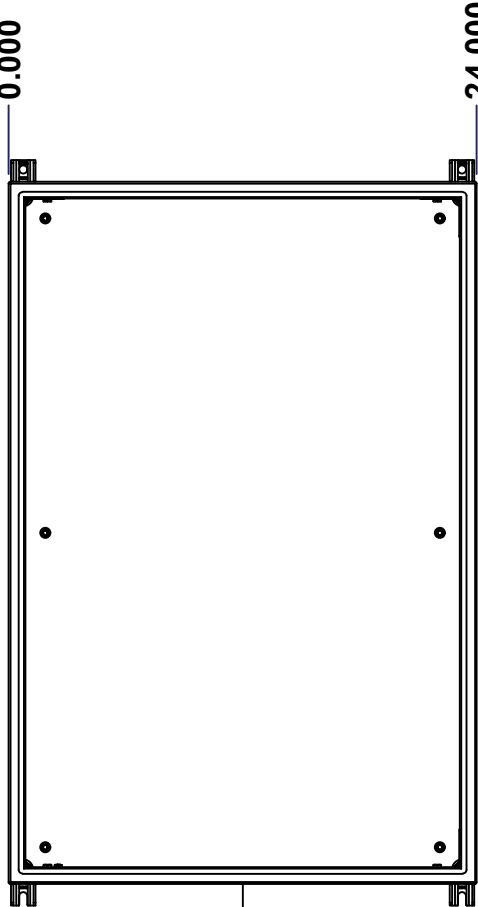
BACK



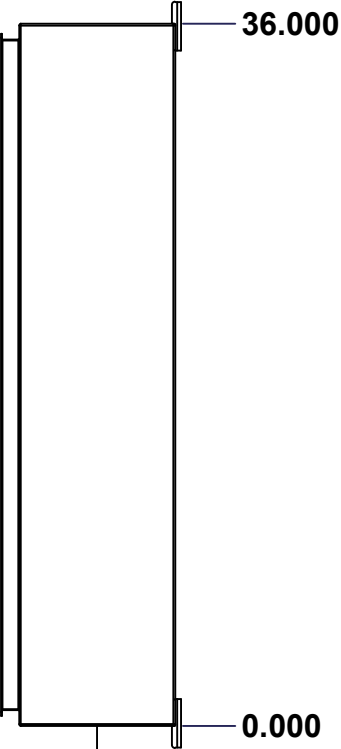
BOTTOM



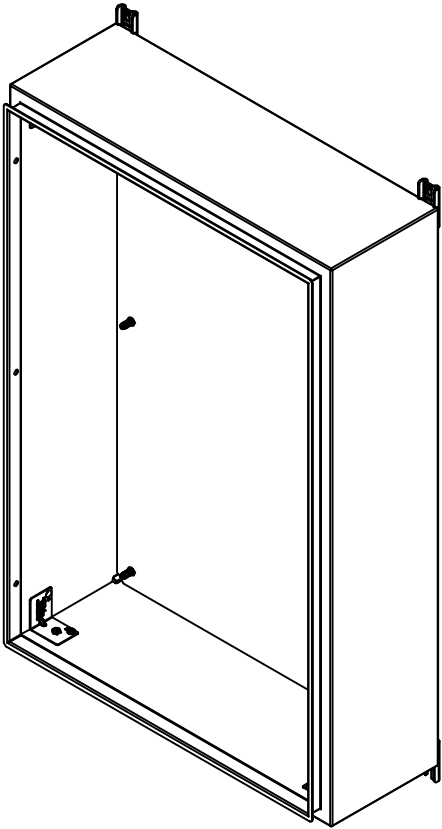
LEFT



FRONT



RIGHT



Isometric View

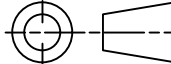


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 36" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP362408THB

Rev.

3
16

SEE BILL OF MATERIAL ON LAST PAGE

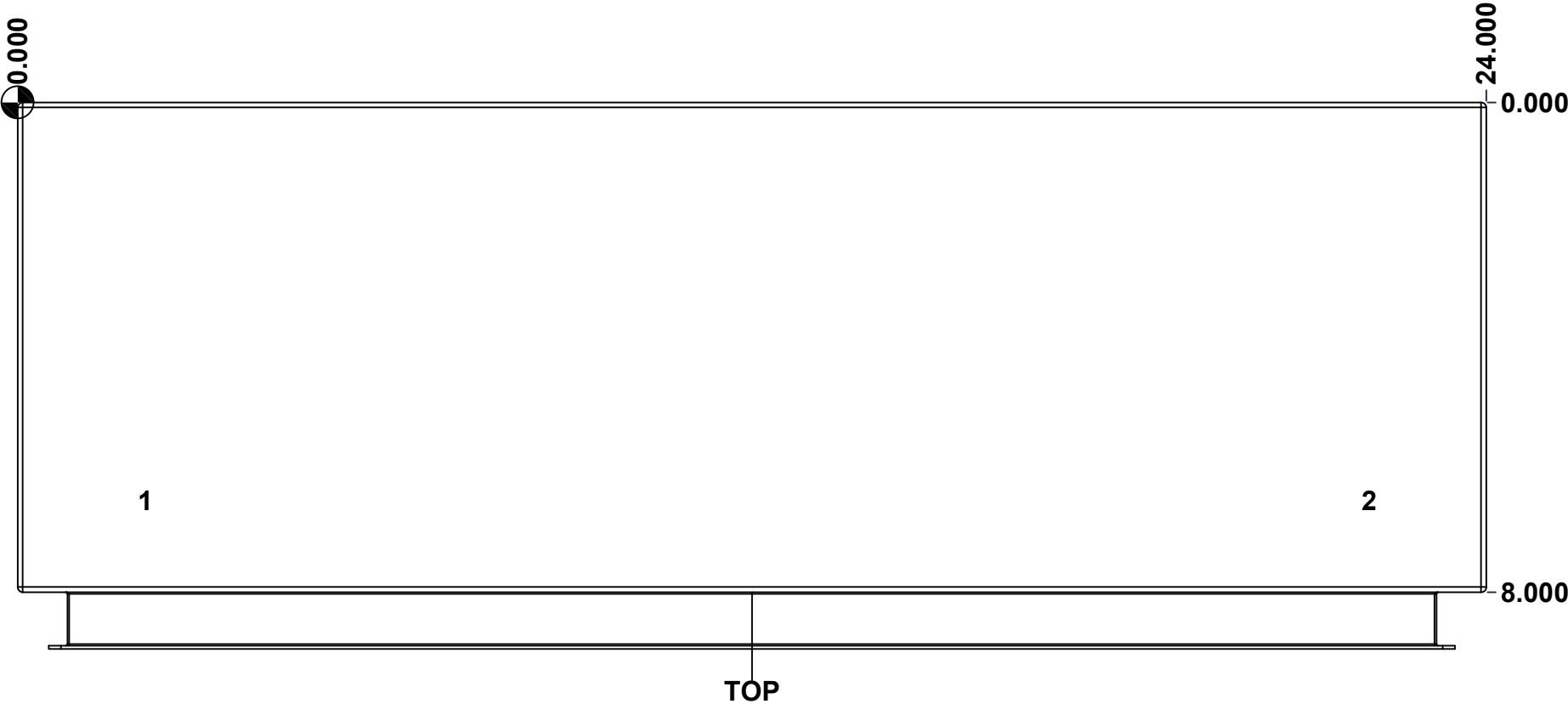
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

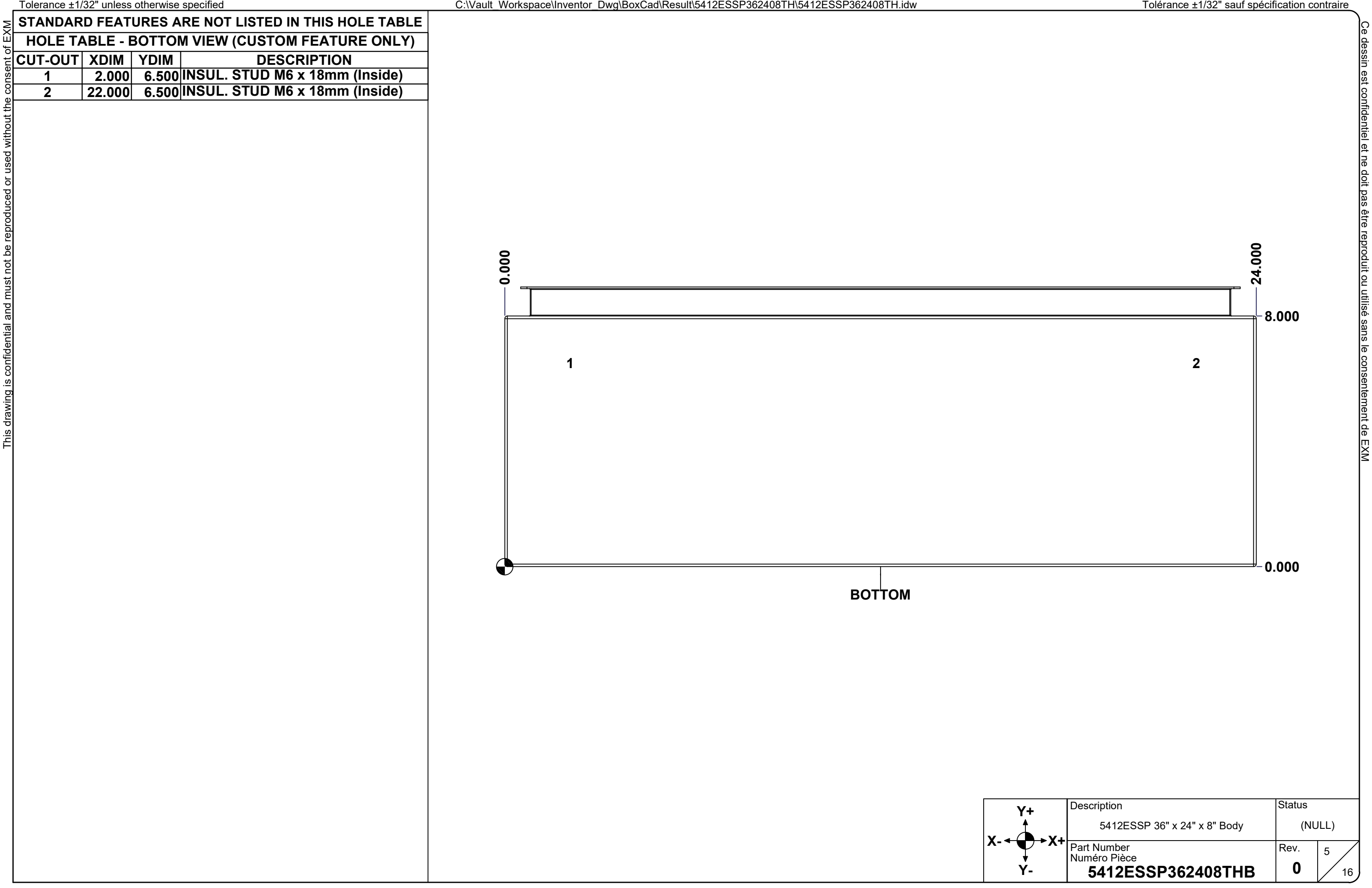
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description 5412ESSP 36" x 24" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP362408THB	Rev. 0	4 16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



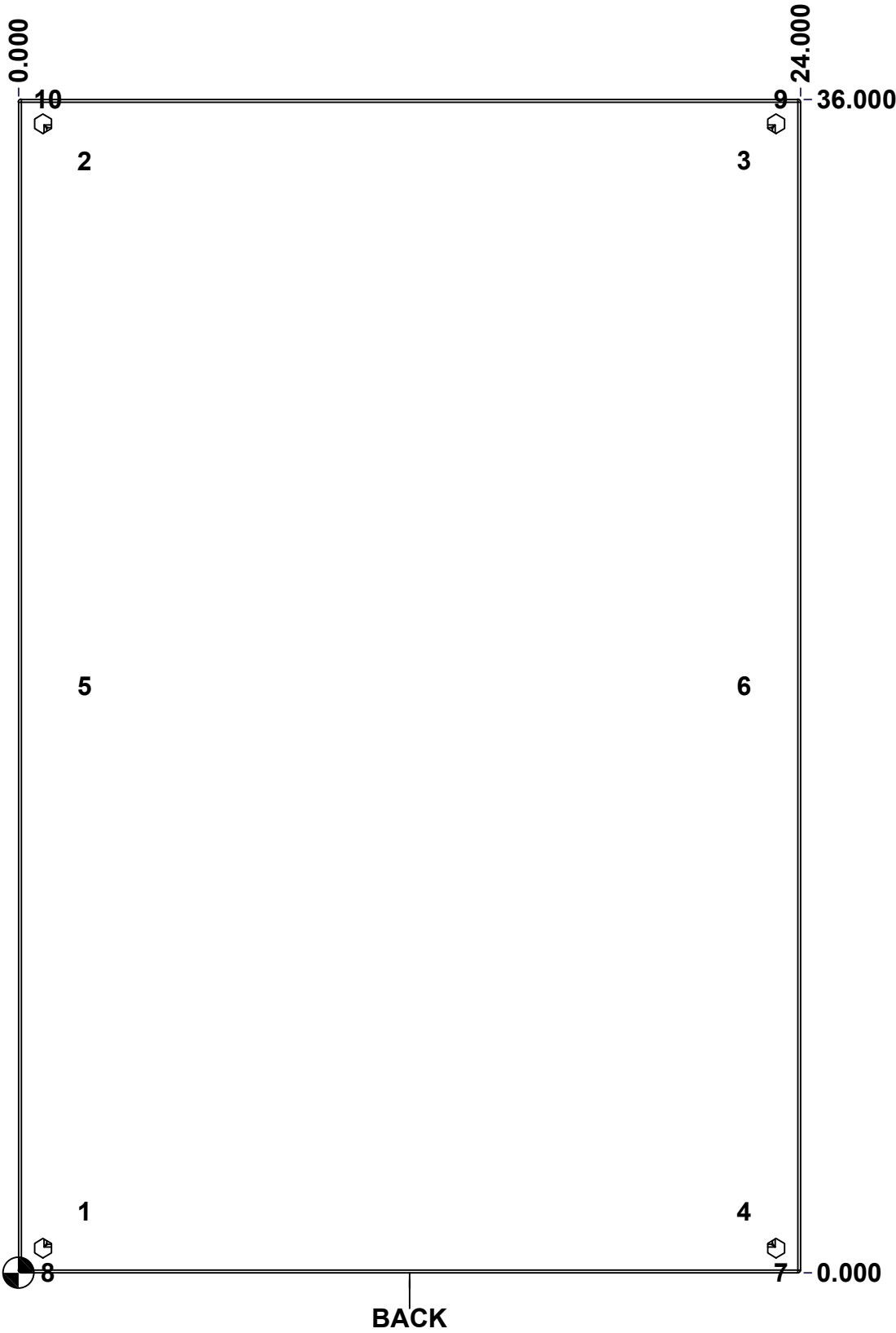
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	36.000	FOOT 885 ESMF4_CLOSE
10	0.750	36.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 36" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP362408THB	0	16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

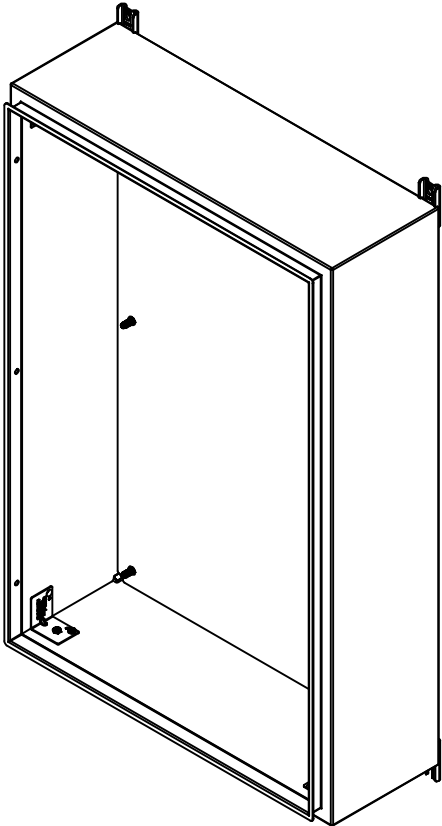
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP362408THI-RS	0	5412ESSP 36" x 24" Right Insulation
1	5412ESSP362408THI-LS	0	5412ESSP 36" x 24" Left Insulation
1	5412ESSP362408THI-BT	0	5412ESSP 36" x 24" Top and Bottom Insulation
1	5412ESSP362408THI-TP	0	5412ESSP 36" x 24" Top and Bottom Insulation
1	5412ESSP362408THI-B	0	5412ESSP 36" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP362408THB-P	0	5412ESSP 36" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

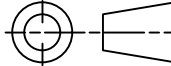


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client Date

Drawn By Dessiné Par BoxCad: BoxCad Date 08-May-23

Material Matière 16 Ga Stainless Steel 304 (1.4mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESSP 36" x 24" x 8" Body Detail Rev.

Part Number Numéro Pièce 5412ESSP362408THB Rev. 0 7 16

This drawing is confidential and must not be reproduced or used without the consent of EXM

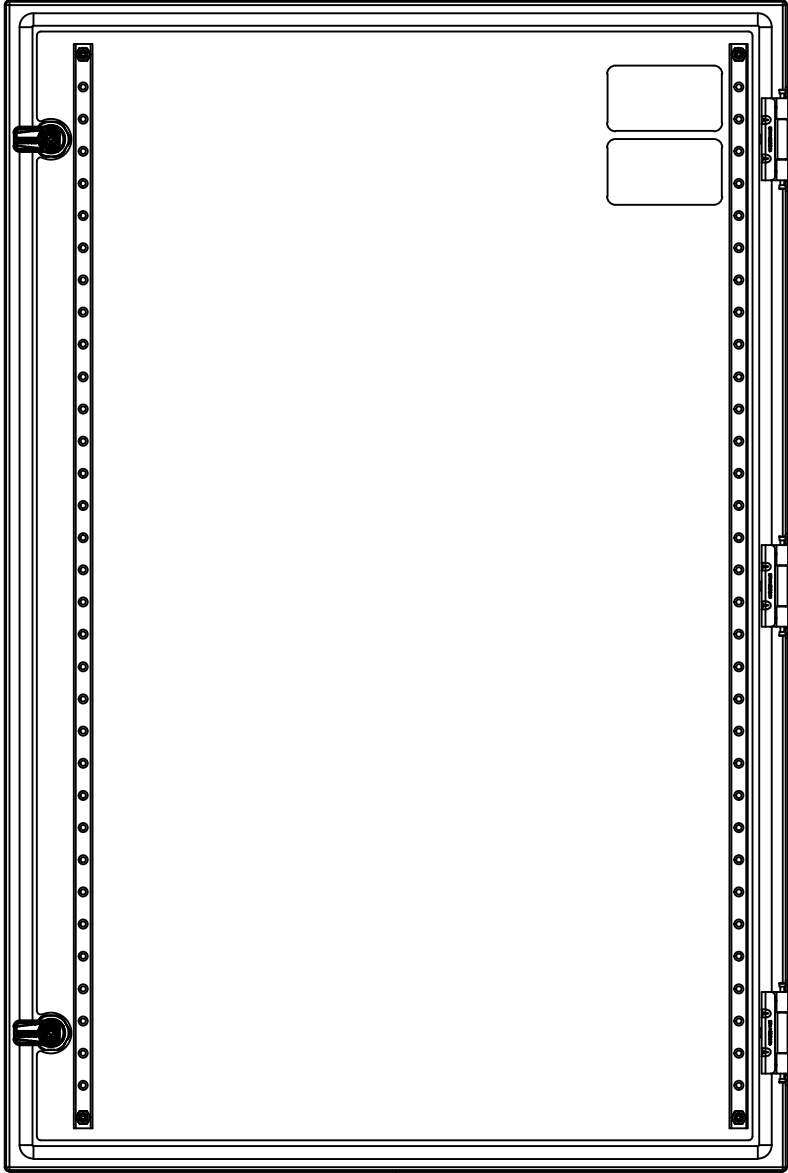
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

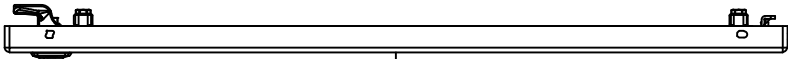
Tolérance ±1/32" sauf spécification contraire



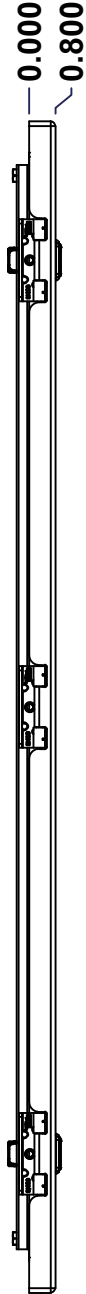
TOP



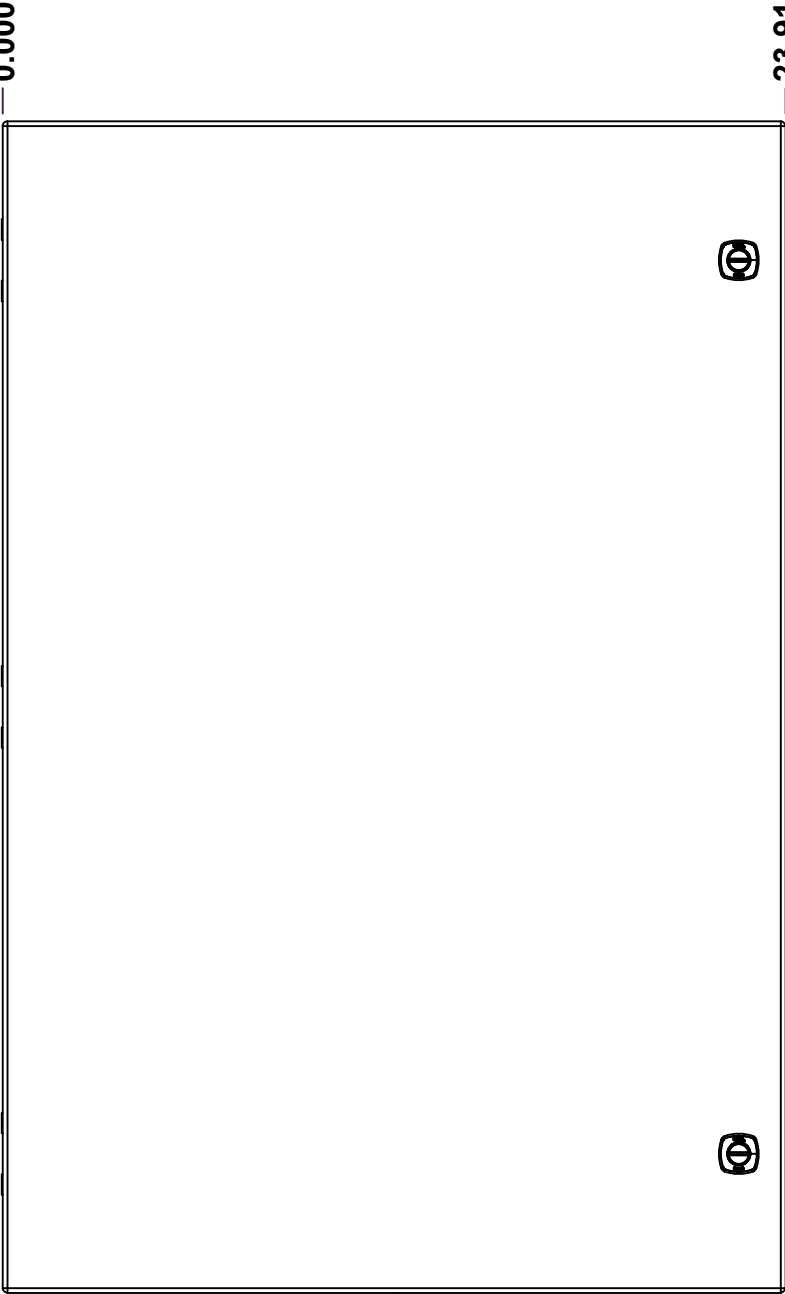
BACK



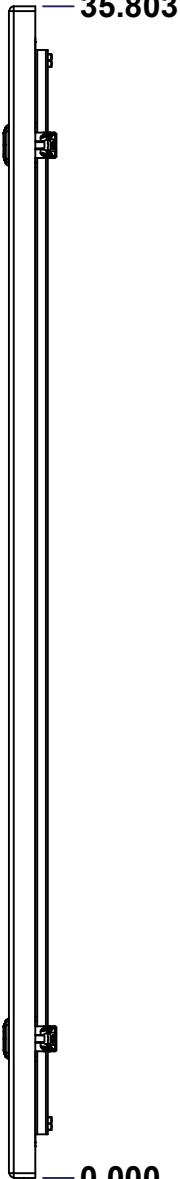
BOTTOM



LEFT

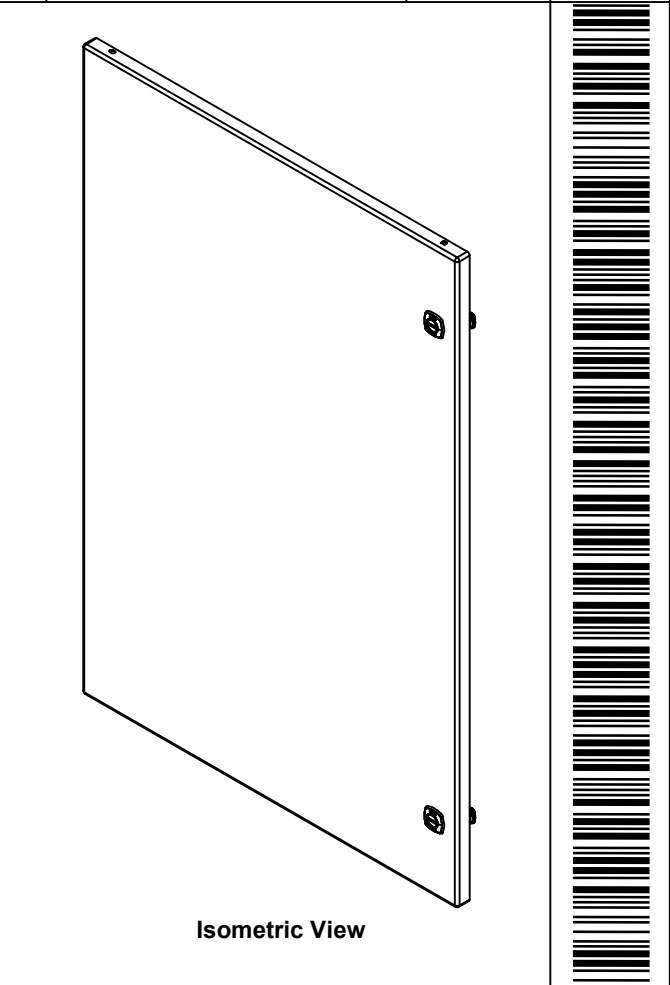


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

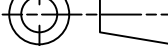


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 36" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESSP362408THC		0	16

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

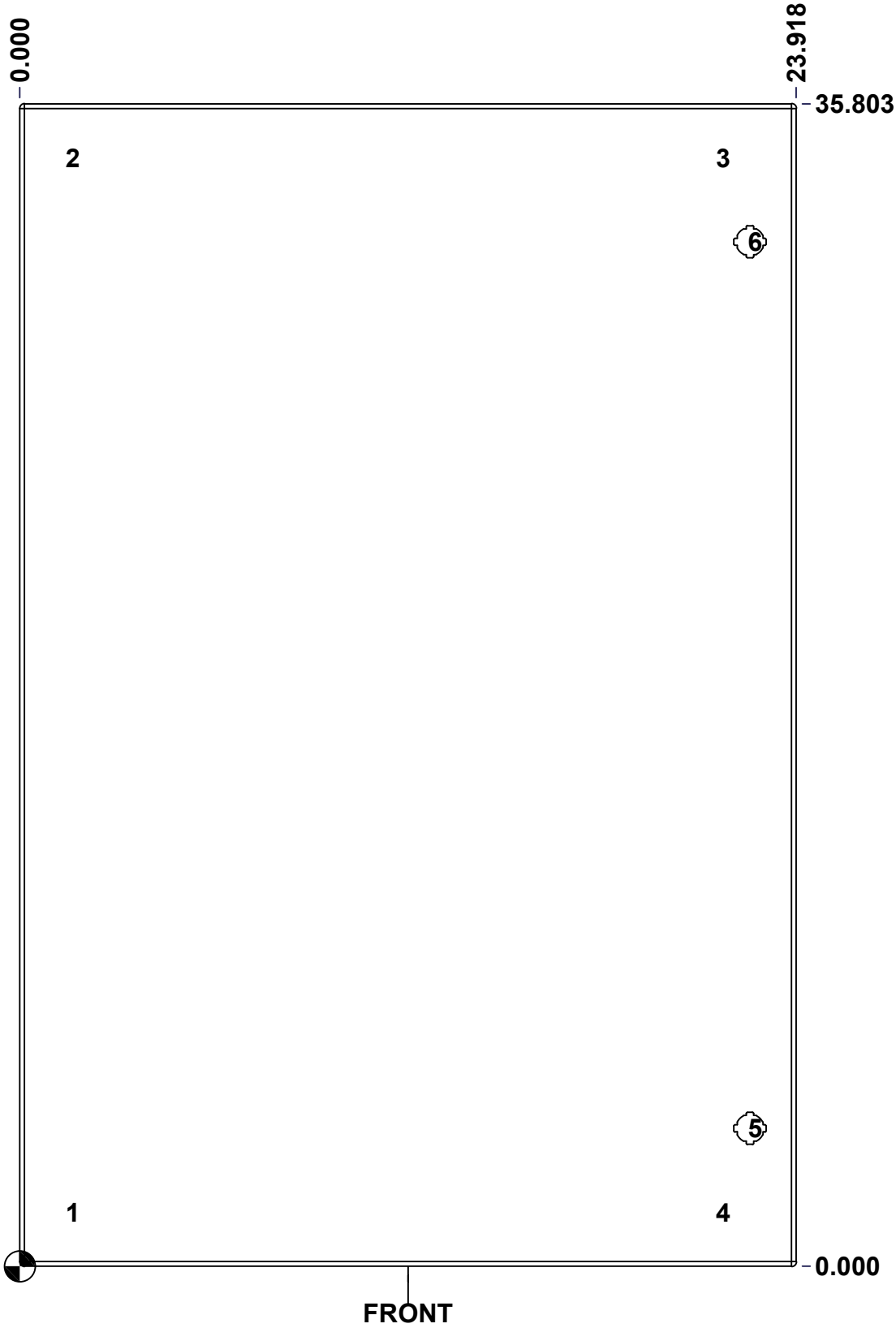
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	4.250	880 SCQ4-SLSS6
6	22.494	31.553	880 SCQ4-SLSS6



	Description 5412ESSP 36" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP362408THC	Rev. 0	9 16

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

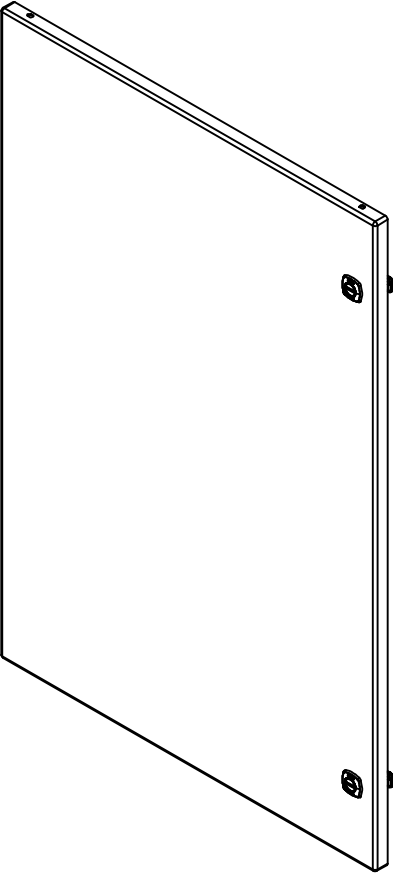
Tolérance ±1/32" sauf spécification contraire

No.

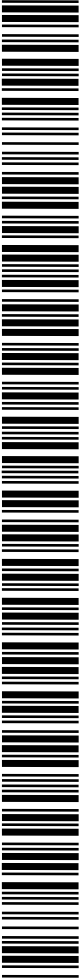
Revisions

Date

By/Par



Isometric View





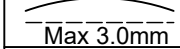
Tél: (450) 979-4373

Fax: (450) 979-4626

www.exmweb.com

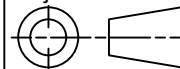
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material Matière

16 Ga Stainless Steel 304 (1.4mm)

Color Couleur

Asa-61 Grey

Finish Fini

Smooth

Description

5412ESSP 36" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSP362408THC

Rev.

10

0

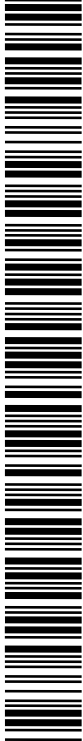
16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESSP362408THI-C	0	5412ESSP 36" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP362408THG	0	5412ESSP 36" x 24" Cover Gasket Part
1	5412ESSP362408THC-P	0	5412ESSP 36" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Isometric View



Isometric View

Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com



Max 3.0mm

Date

Date 23-Jan-07

N/A

Detail Rev.

Rev.	11
------	----

0	16
---	----

16

22.364

34.364

0.000

0.000

0.750

RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

Tolérance ±1/32" sauf spécification contraire

0.000

7.864

34.364

0.000

TOP

FRONT

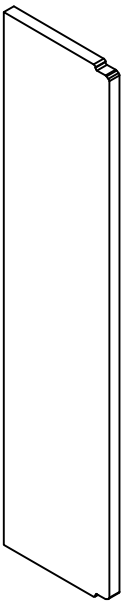
RIGHT

0.000

0.750

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View





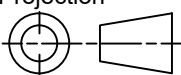
Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 36" x 24" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP362408THI-LS

Rev.

0

12

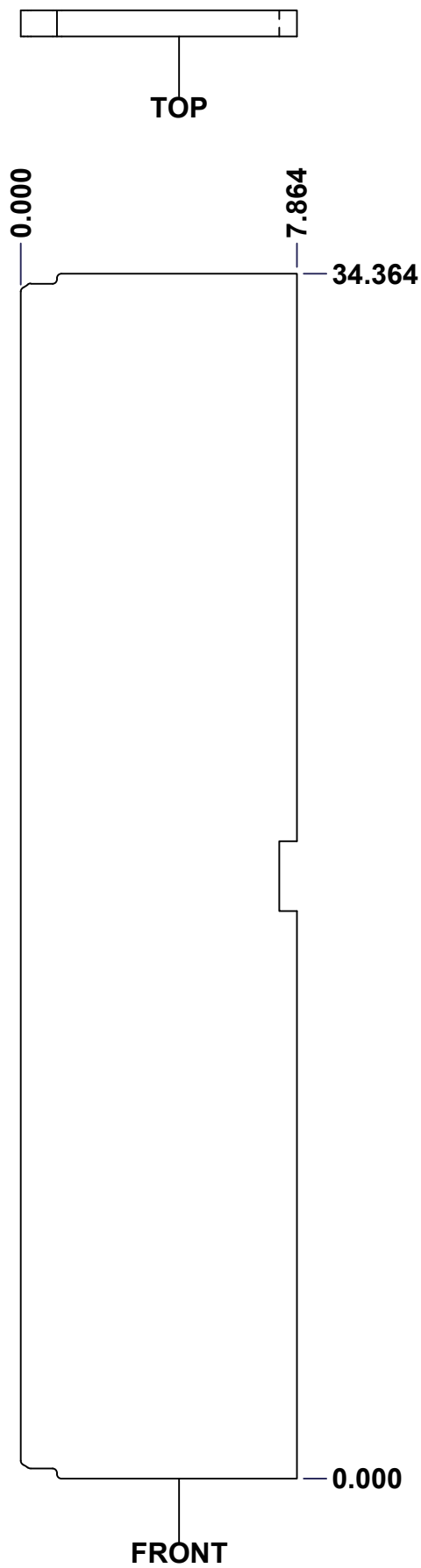
16

This drawing is confidential and must not be reproduced or used without the consent of EXM

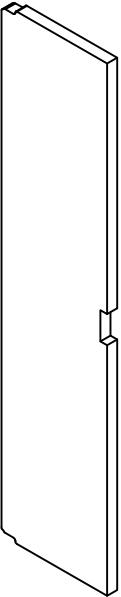
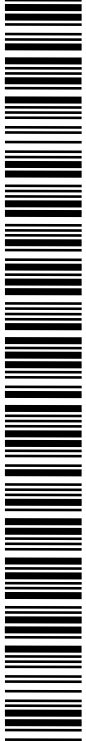
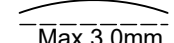
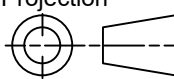
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

This drawing is confidential and must not be reproduced or used without the consent of EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



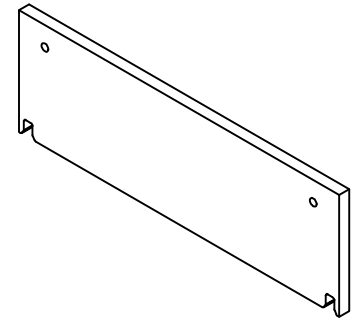
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Isometric View 			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 36" x 24" Right Insulation			
Part Number Numéro Pièce		Rev.	13
5412ESSP362408THI-RS		0	16

[illegible]

0.000
0.750

No.	Revisions	Date	By/Par

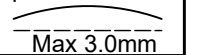


Isometric View

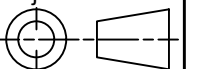


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness	
Aplatissement	



Max 5.0mm
Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fin N/A
Description		Detail Rev.	
5412ESSP 36" x 24" Top and Bottom Insulation			
Part Number Numéro Pièce		Rev.	14
5412ESSP362408THI-TP		0	16

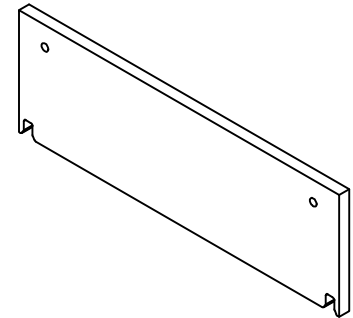
SEE BILL OF MATERIAL ON LAST PAGE

[illegible]

Figure 1 shows a schematic diagram of a rectangular plate. The plate has a width of 23.86 and a height of 7.864. Two circular holes are positioned symmetrically, each at a distance of 0.000 from the left and right edges. The bottom edge of the plate features a central notch and two corner notches.

0.000
0.750

No.	Revisions	Date	By/Par

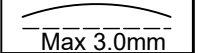


Isometric View

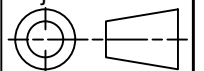


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness	
Aplatissement	



Max 5.0mm
Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes	
		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description		Detail Rev.	
5412ESSP 36" x 24" Top and Bottom Insulation			
Part Number Numéro Pièce		Rev.	15 16
5412ESSP362408THI-BT		0	

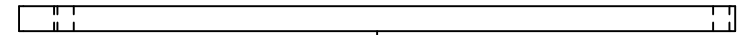
SEE BILL OF MATERIAL ON LAST PAGE

This drawing is confidential and must not be reproduced or used without the consent of EXM

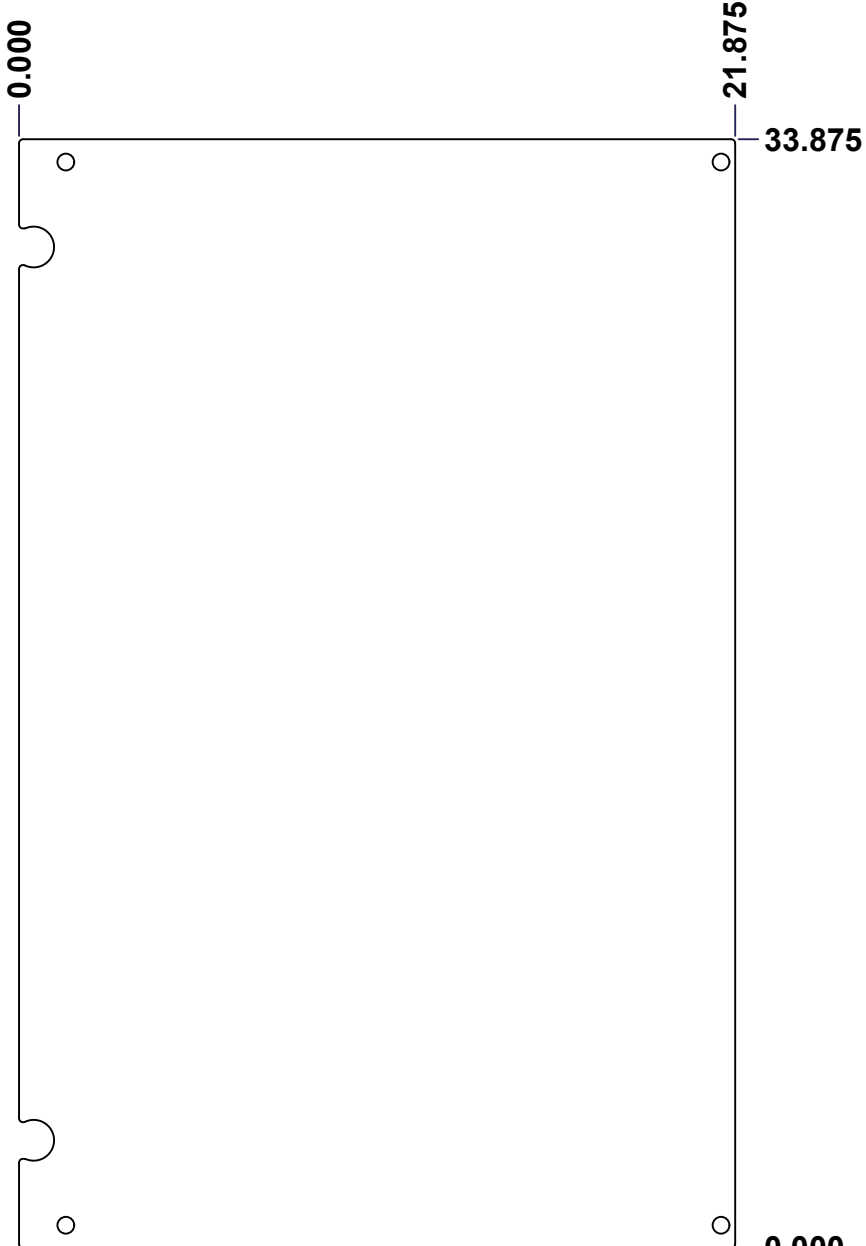
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362408TH\5412ESSP362408TH.idw

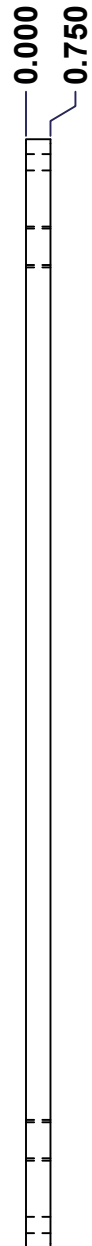
Tolérance ±1/32" sauf spécification contraire



TOP

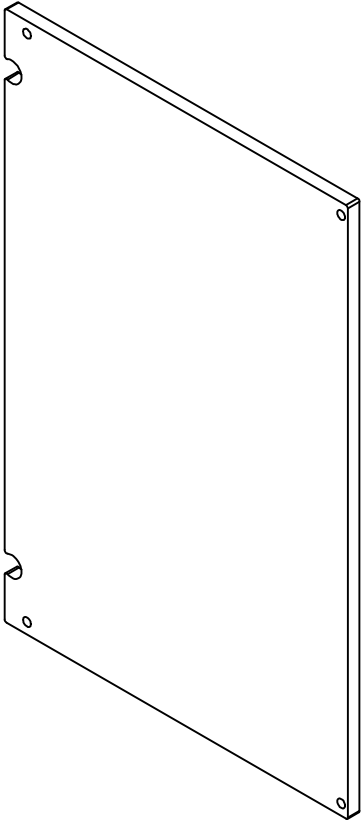


FRONT



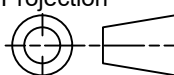
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 36" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESSP362408THI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

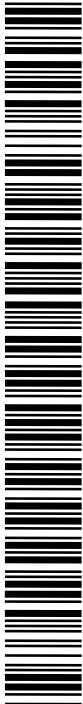
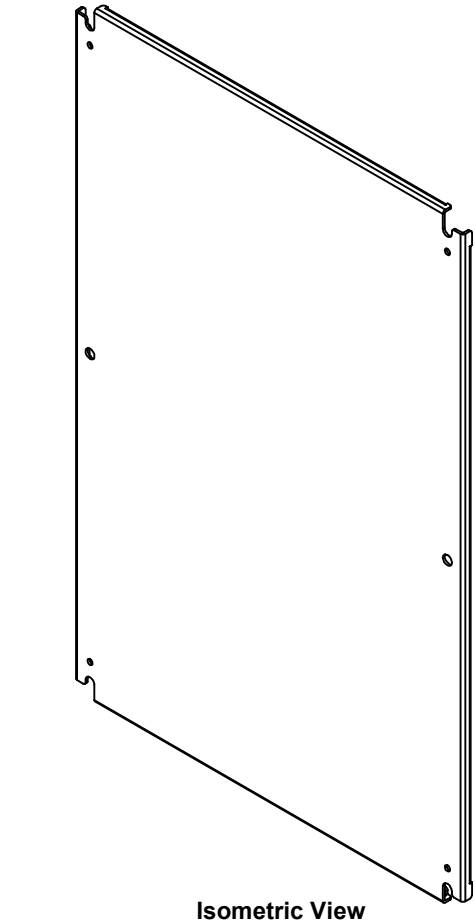
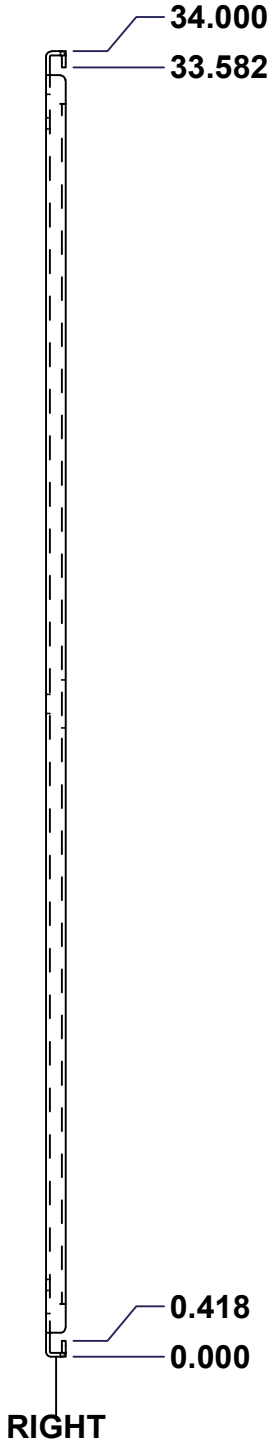
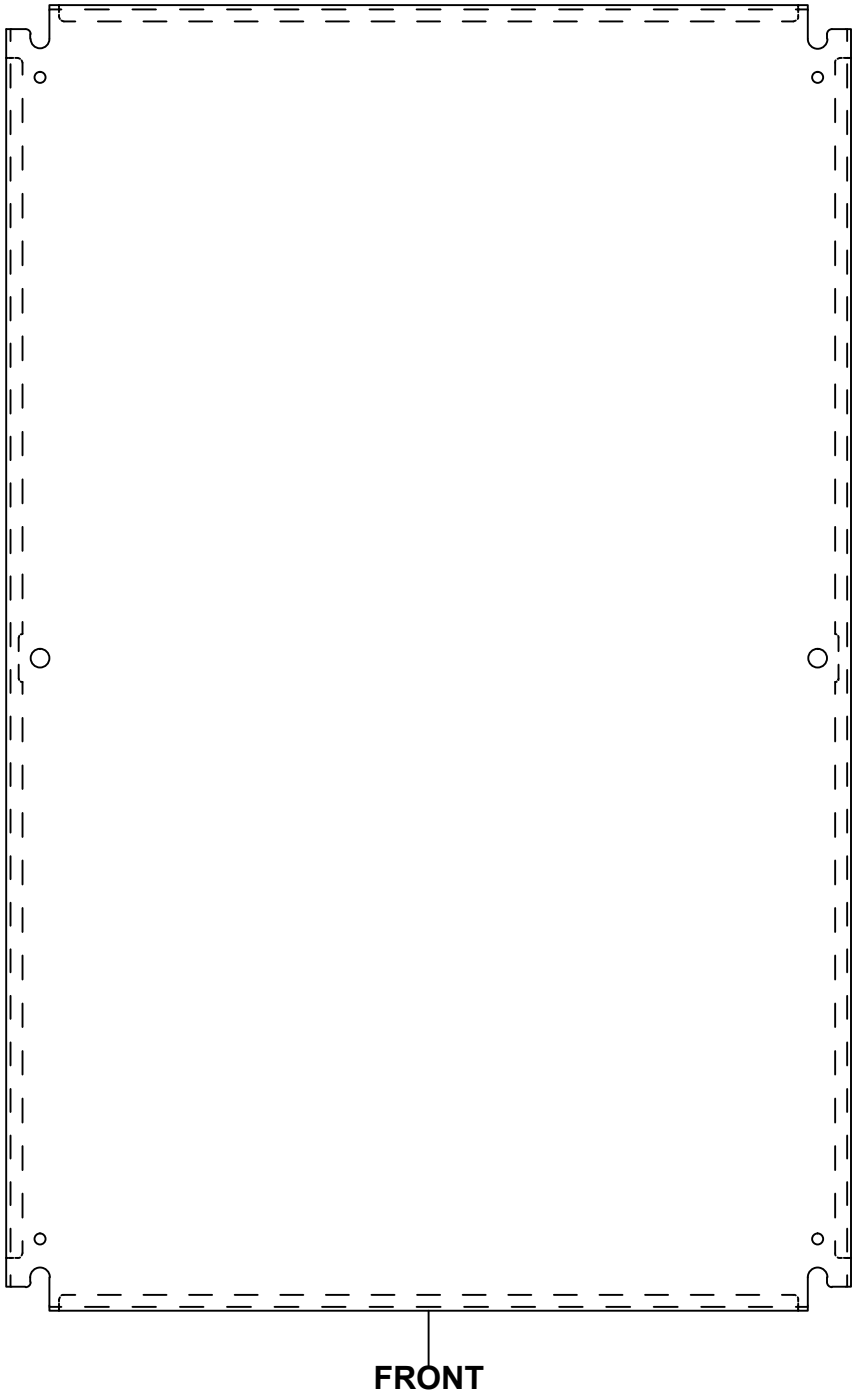
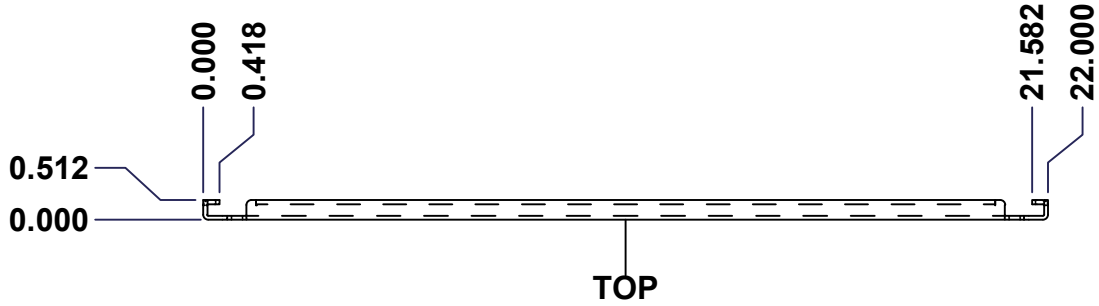
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

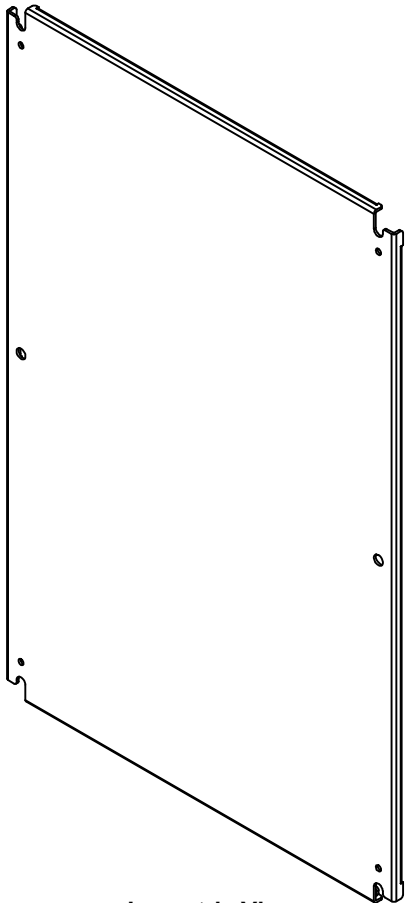
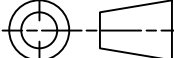
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3624G.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.
Part Number Numéro Pièce 881 SP3624G			Rev. 0
			1 2

