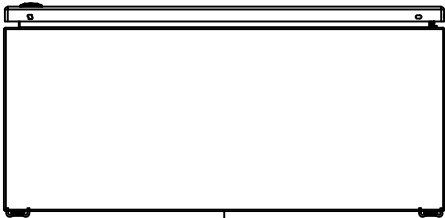


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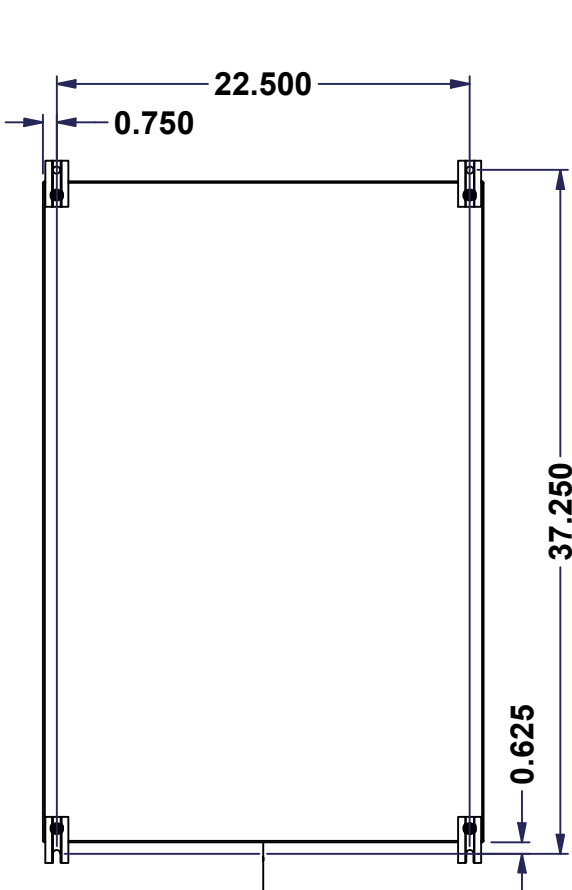
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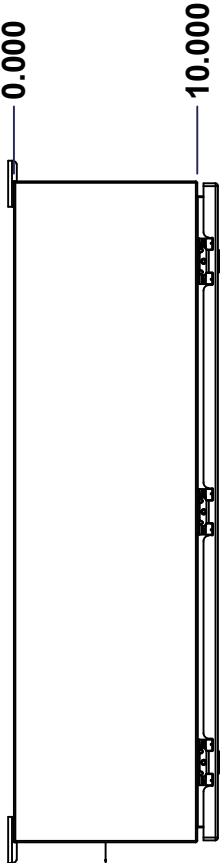
Tolérance $\pm 1/32$ " sauf spécification contraire



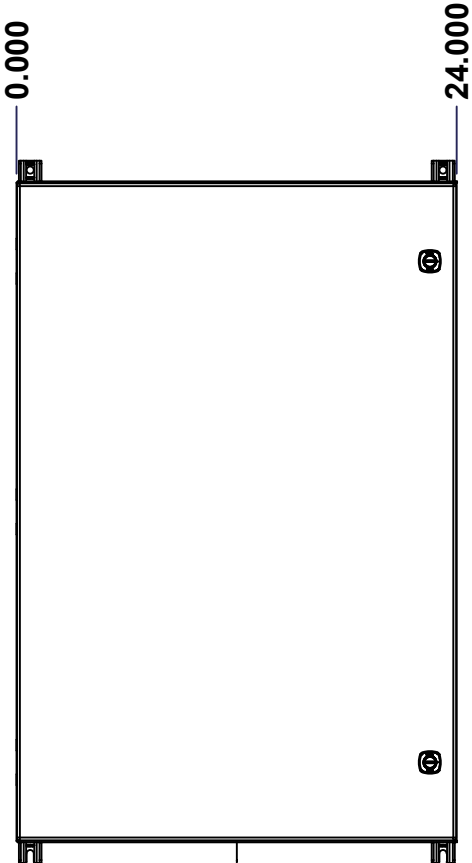
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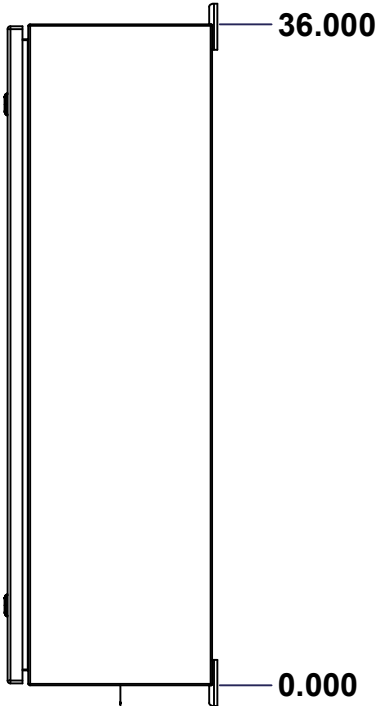
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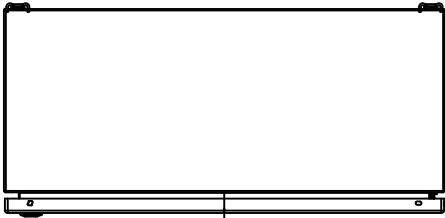
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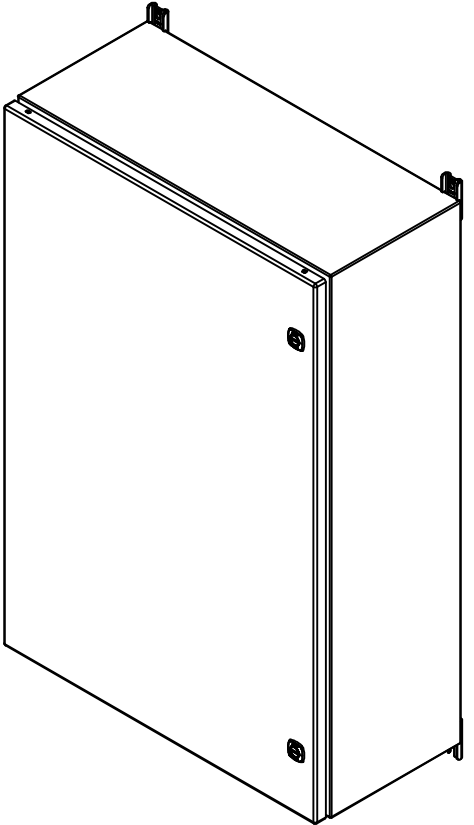
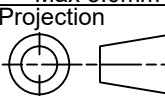
FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par
 Isometric View			
		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESSP 36" x 24" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP362410THNOIP			0
			16

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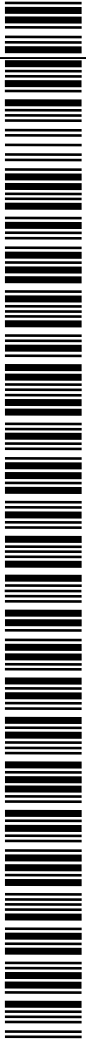
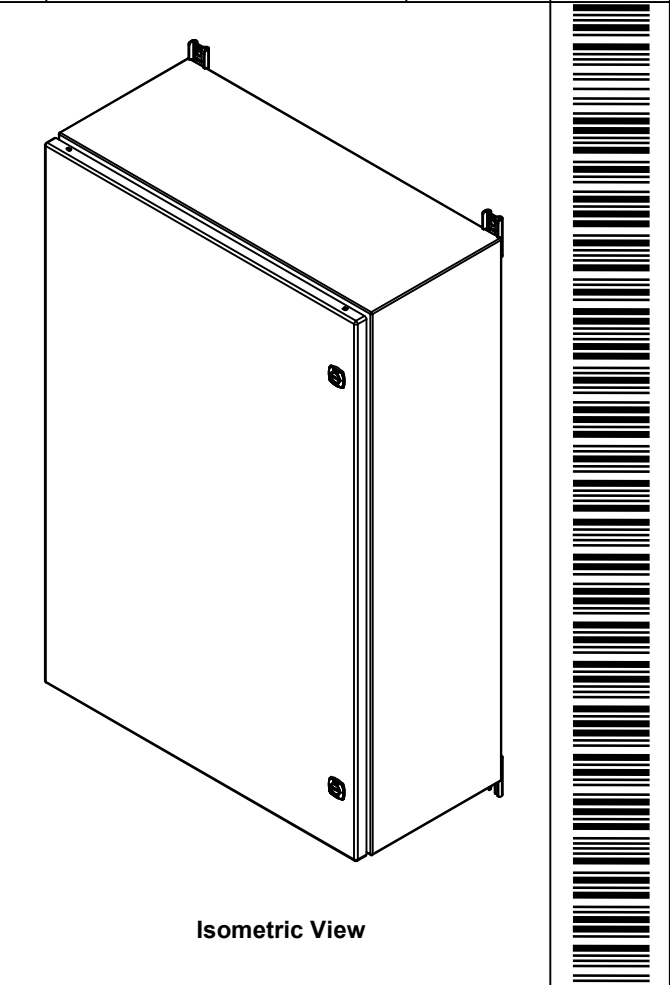
Tolerance ±1/32" unless otherwise specified

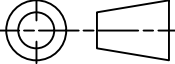
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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 36" x 24" x 10" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESSP362410THNOIP		0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP362410THNOIP C	0	5412ESSP 36" x 24" Cover
1	5412ESSP362410THNOIP B	0	5412ESSP 36" x 24" x 10" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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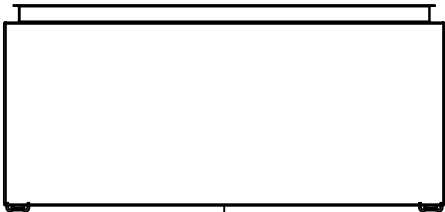
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Tolerance $\pm 1/32$ " unless otherwise specified

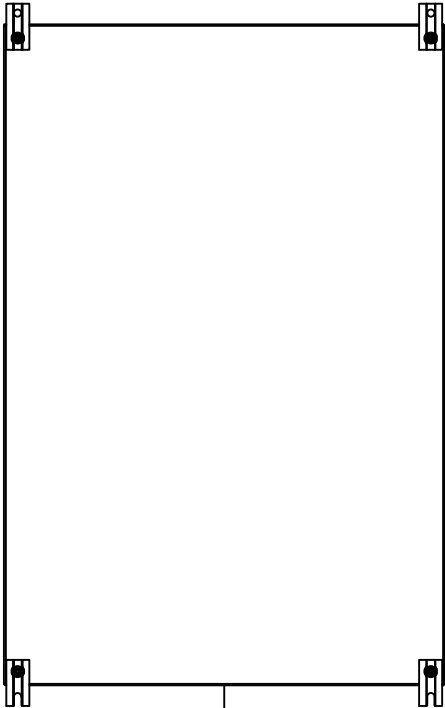
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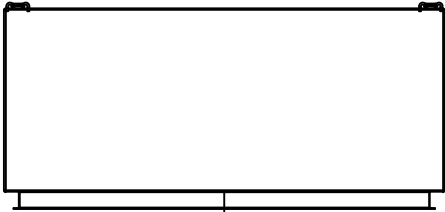
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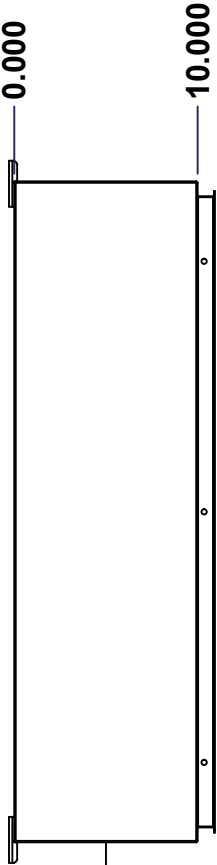
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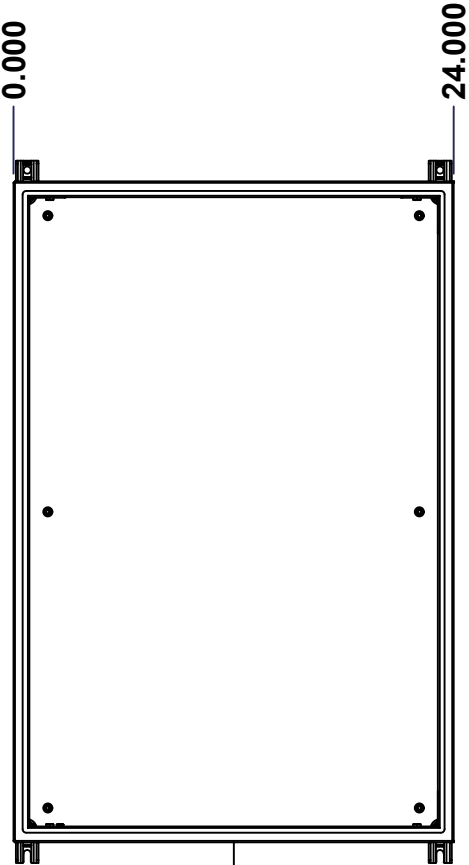
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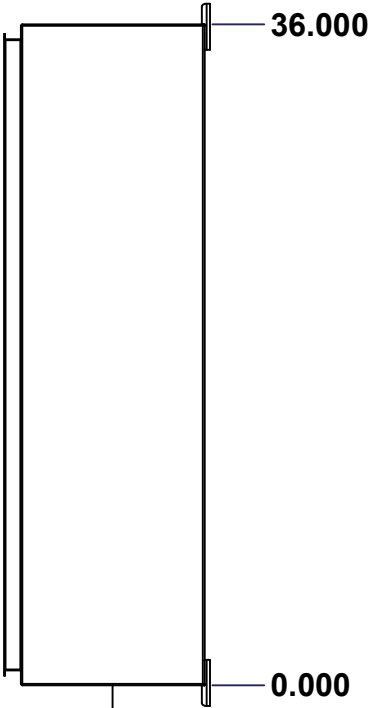
BOTTOM



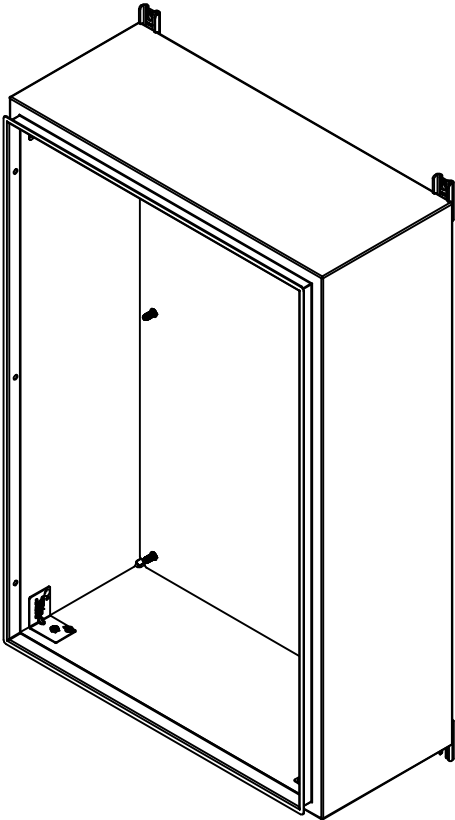
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 36" x 24" x 10" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP362410THNOIPB	0
			16

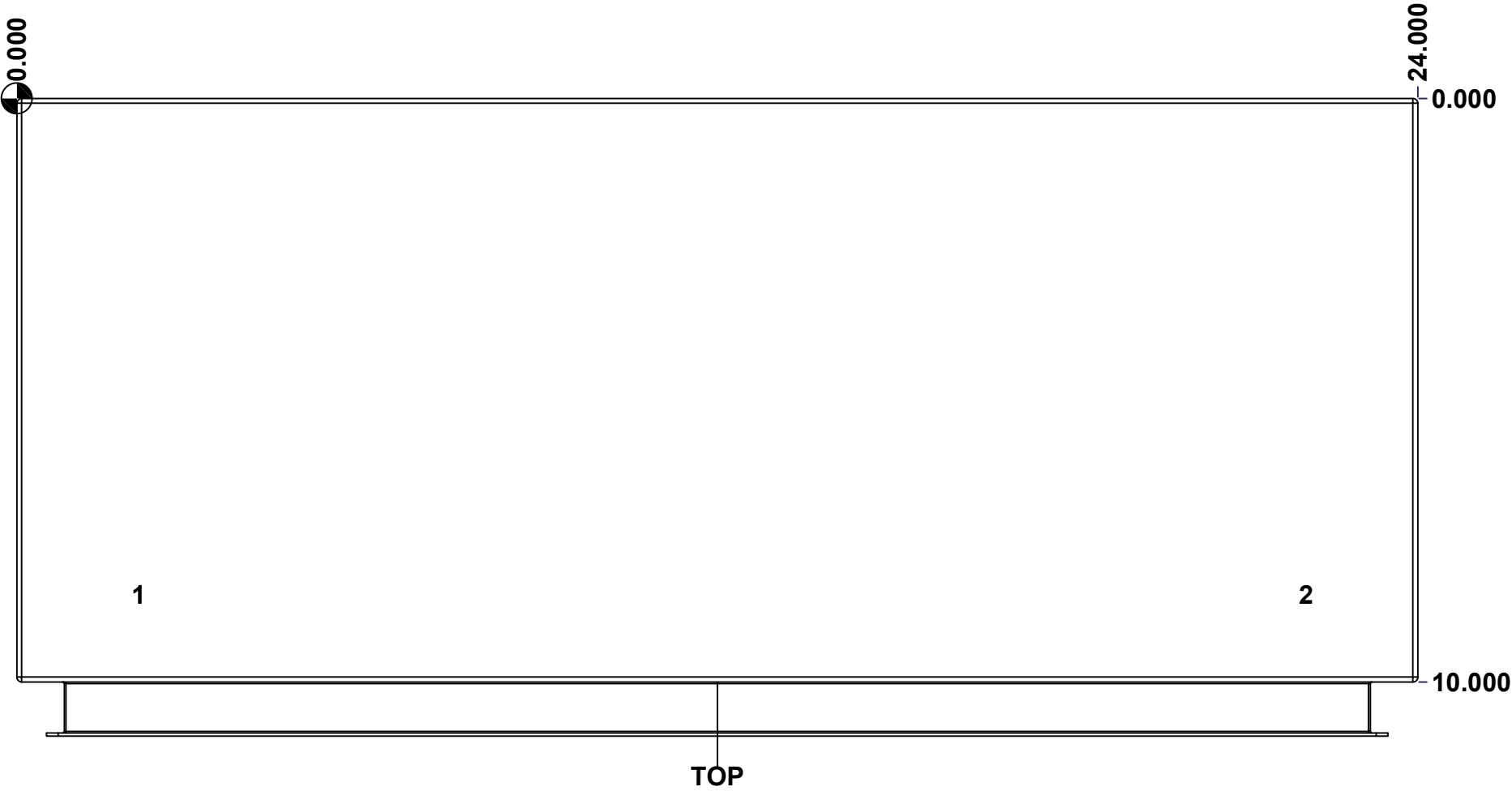
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Tolerance ±1/32" unless otherwise specified

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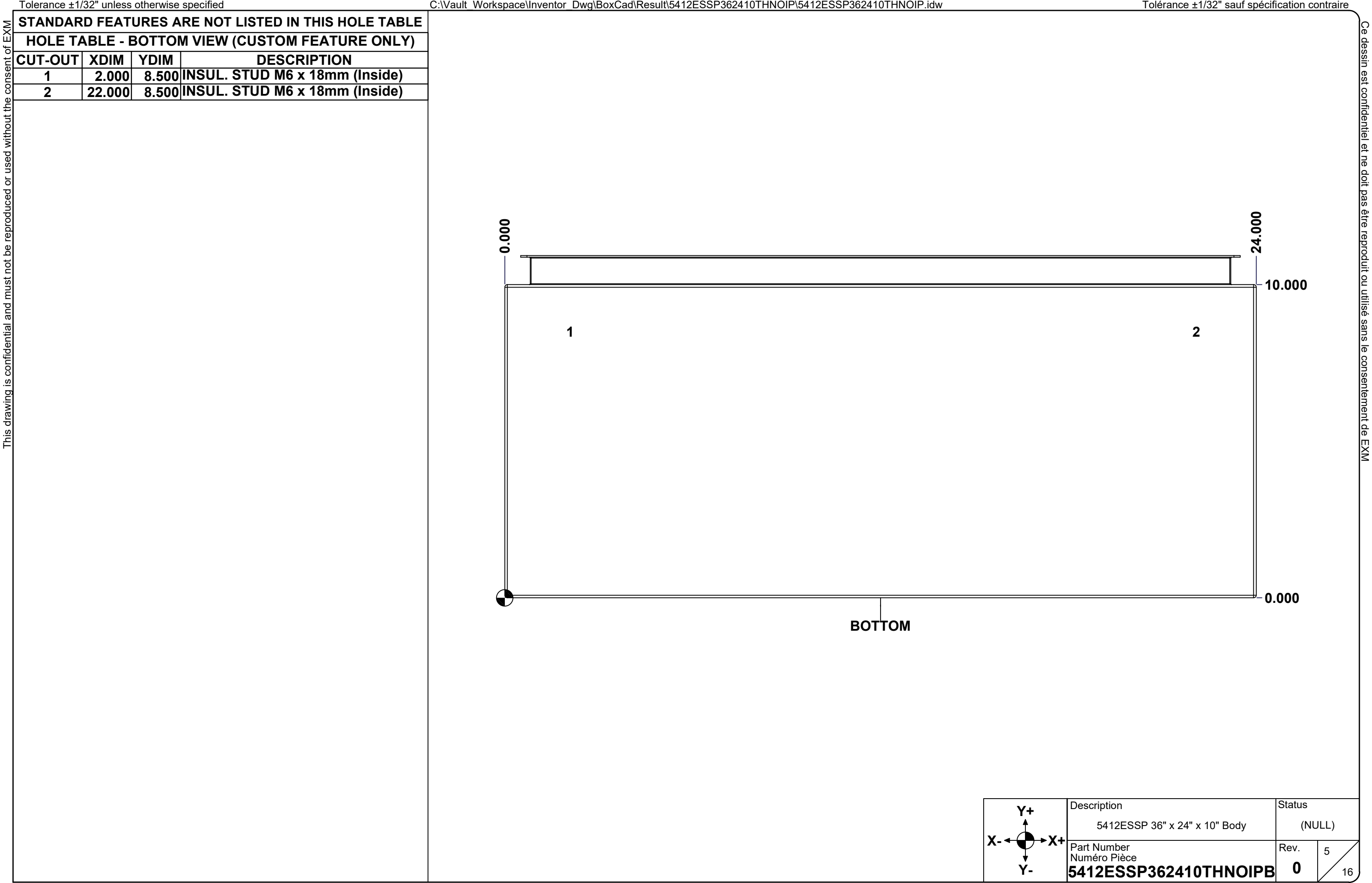
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	8.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	8.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 36" x 24" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP362410THNOIPB	0	16

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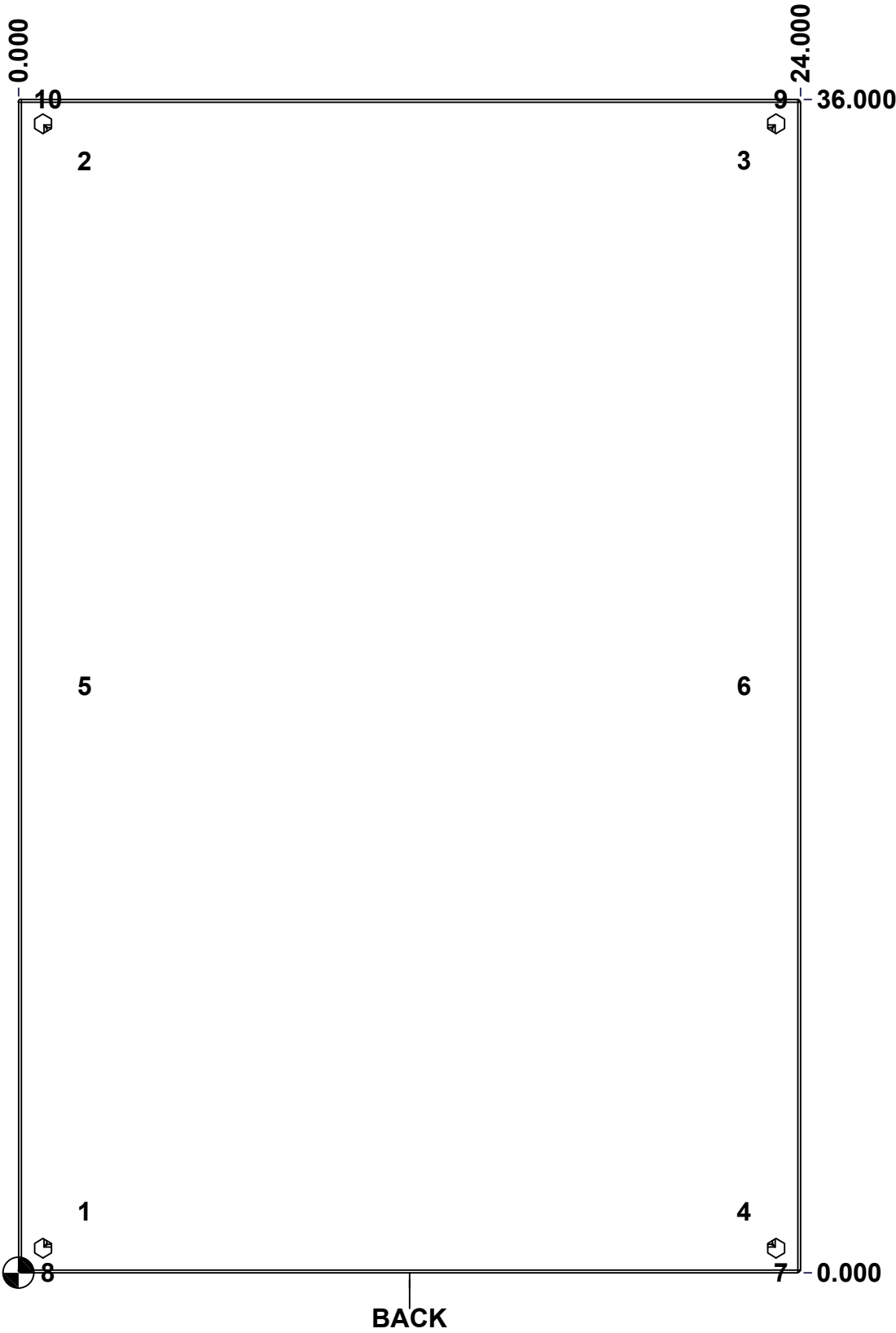
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	36.000	FOOT 885 ESMF4_CLOSE
10	0.750	36.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 36" x 24" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP362410THNOIPB	0	16

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Tolerance ±1/32" unless otherwise specified

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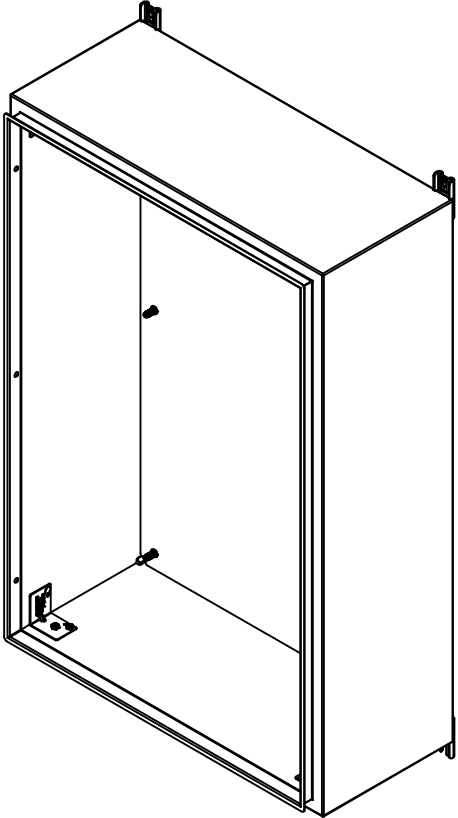
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



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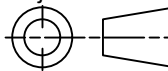
www.exmweb.com

Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 36" x 24" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP362410THNOIPB

Rev.

7

16

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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP362410THNOIP I-RS	0	5412ESSP 36" x 24" Right Insulation
1	5412ESSP362410THNOIP I-LS	0	5412ESSP 36" x 24" Left Insulation
1	5412ESSP362410THNOIP I-BT	0	5412ESSP 36" x 24" Top and Bottom Insulation
1	5412ESSP362410THNOIP I-TP	0	5412ESSP 36" x 24" Top and Bottom Insulation
1	5412ESSP362410THNOIP I-B	0	5412ESSP 36" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP362410THNOIP B-P	0	5412ESSP 36" x 24" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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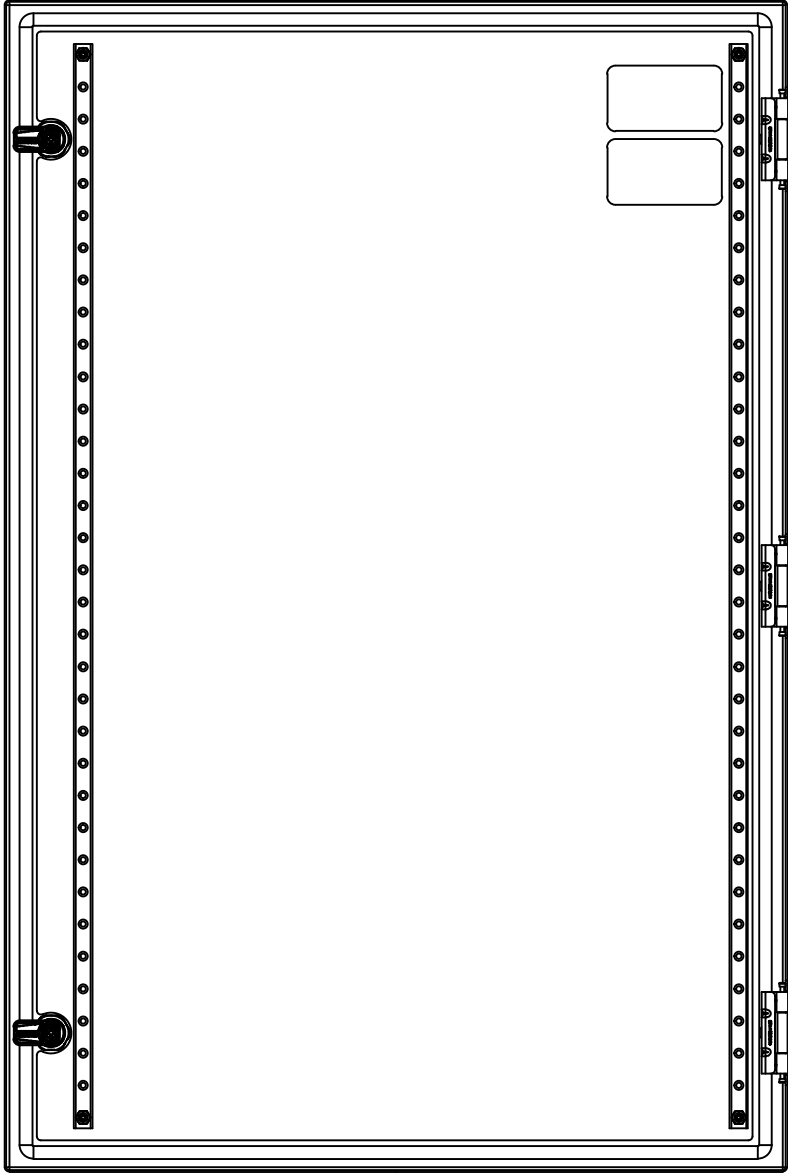
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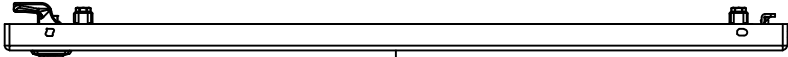
Tolérance ±1/32" sauf spécification contraire



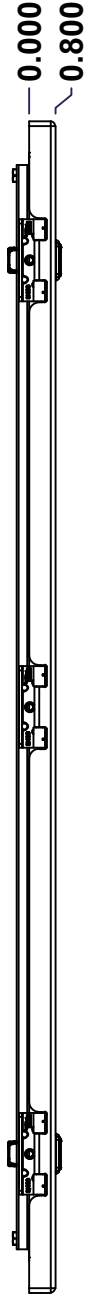
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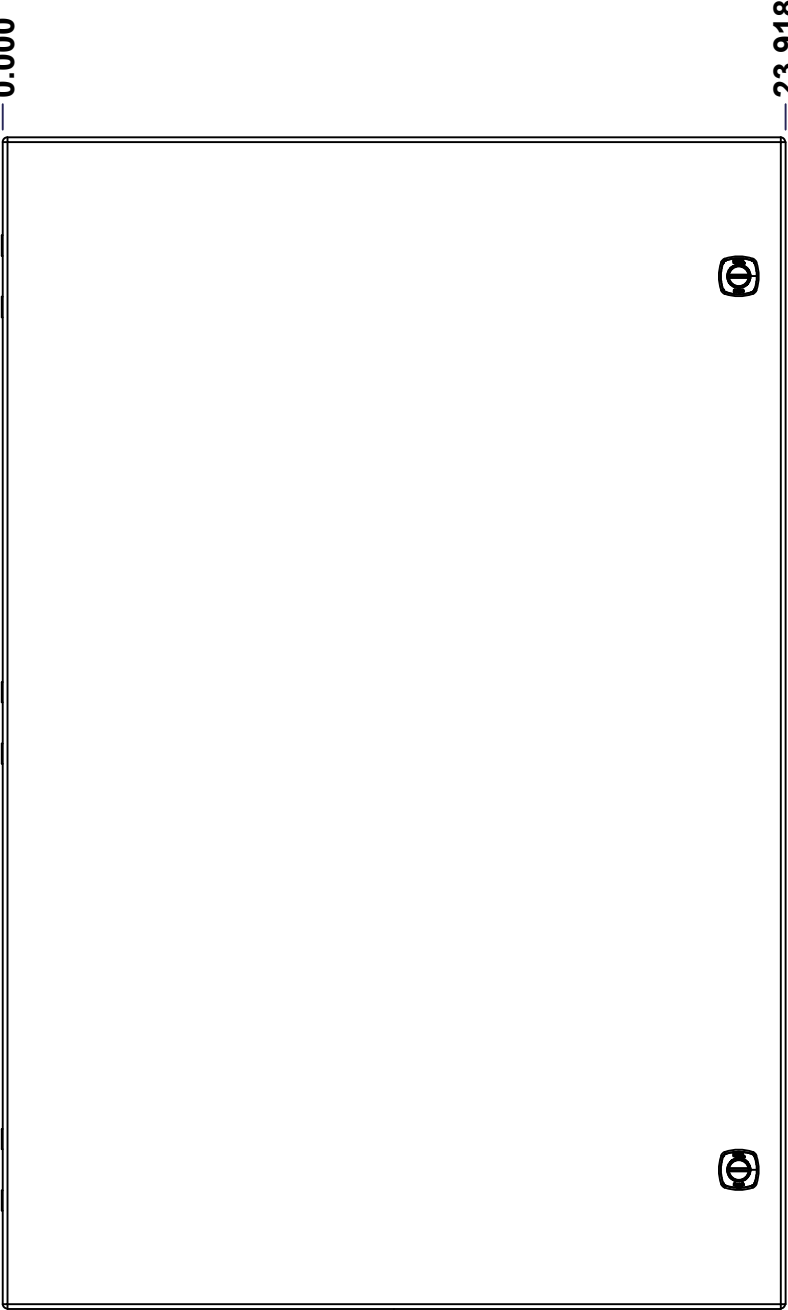
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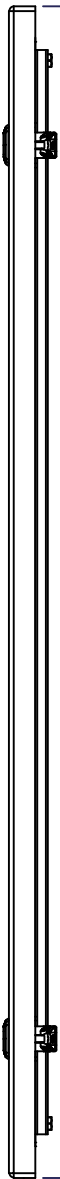
BOTTOM



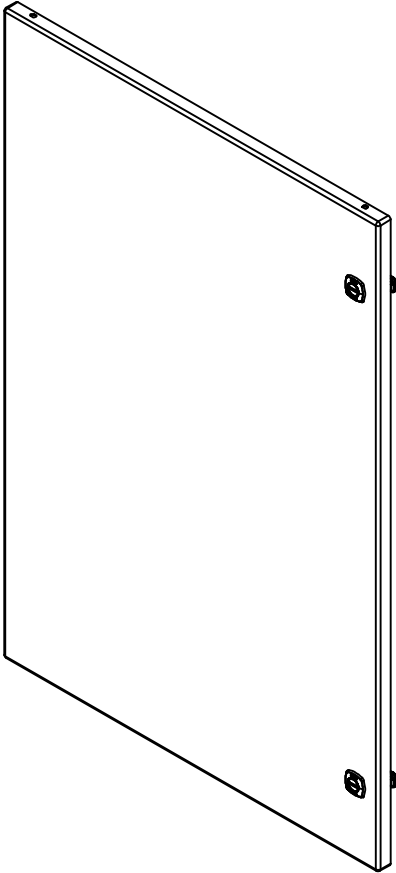
LEFT



FRONT



RIGHT

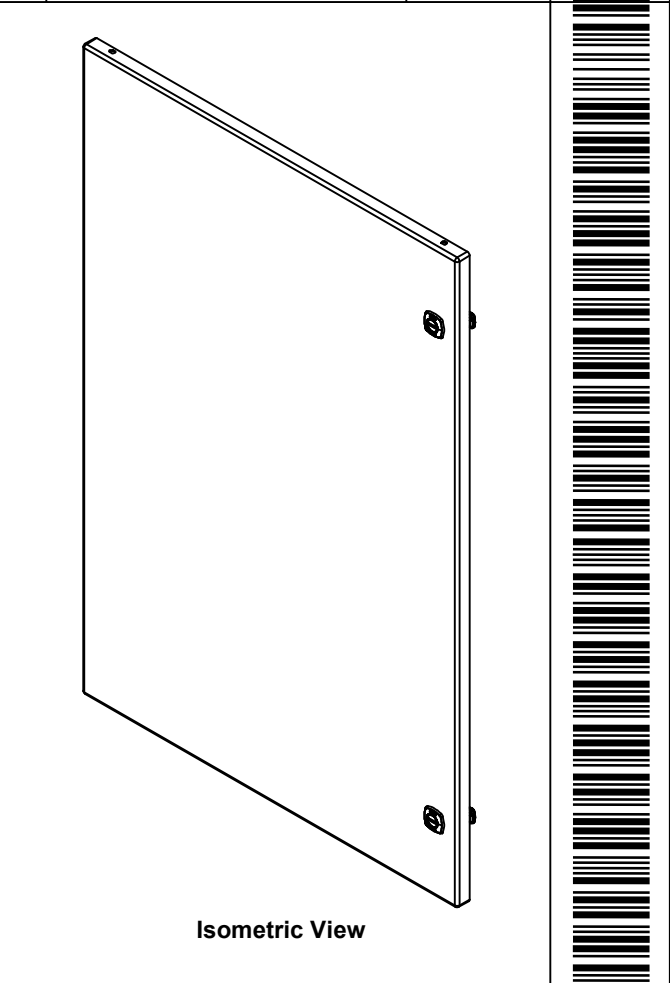


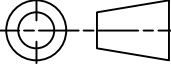
Isometric View



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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESSP 36" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP362410THNOIPC	0
			16

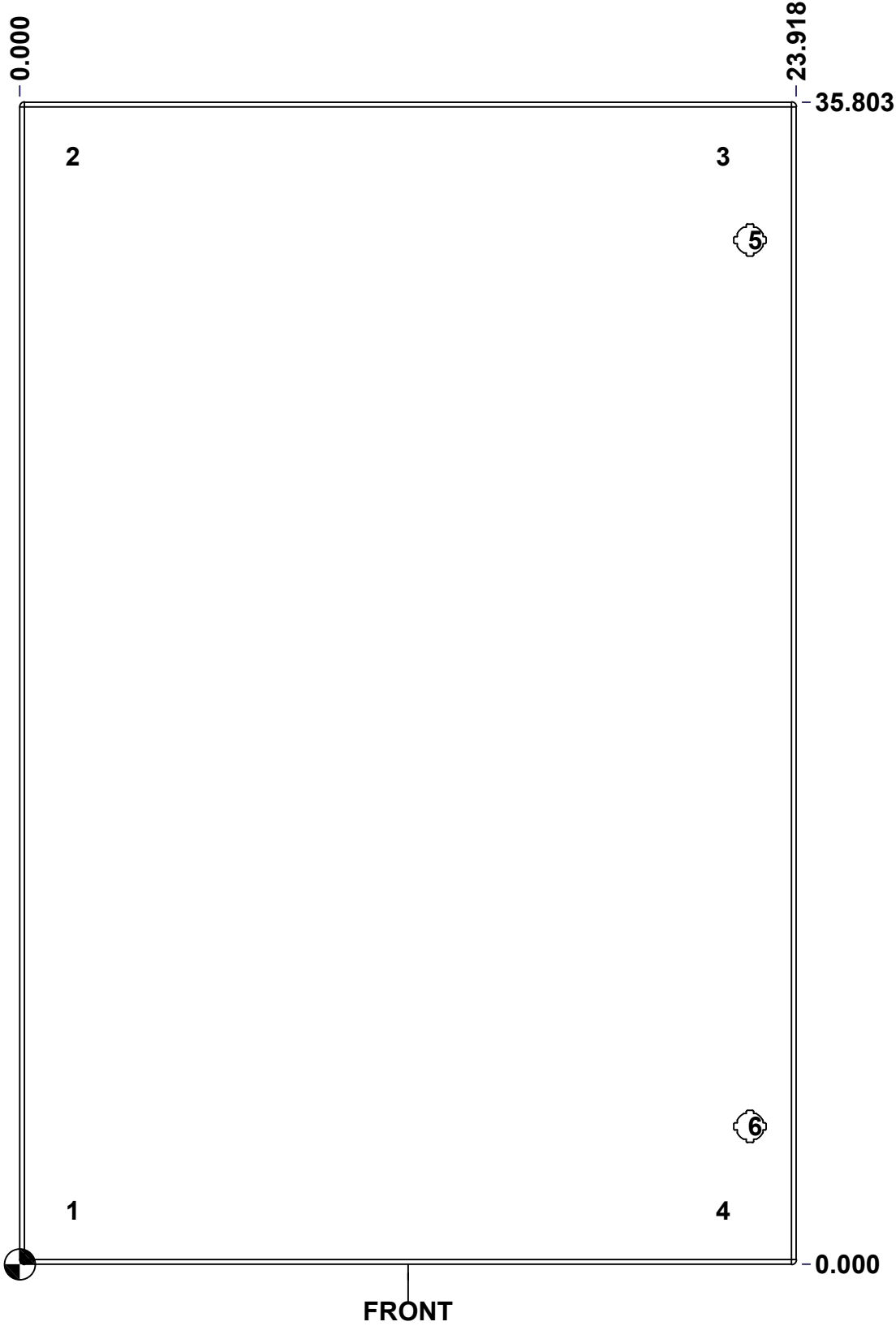
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	31.553	880 SCQ4-SLSS6
6	22.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 36" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP362410THNOIPC	Rev. 0	9 16

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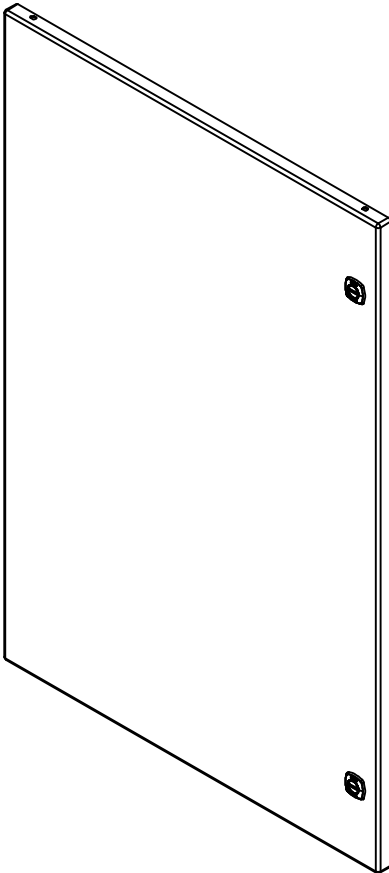
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

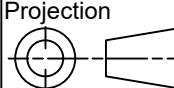


Isometric View

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Flatness
Aplatissement

Max 3.0mm



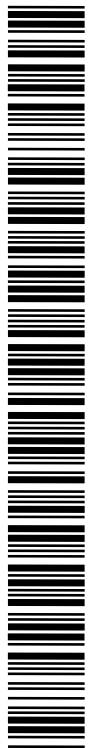
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 08-May-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Asa-61 Grey		Finish Fini Smooth
Description 5412ESSP 36" x 24" Cover		Detail Rev.
Part Number Numéro Pièce 5412ESSP362410THNOIPC		Rev. 0
		10
		16

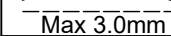
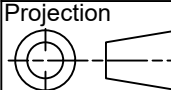
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESSP362410THNOIP I-C	0	5412ESSP 36" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP362410THNOIP G	0	5412ESSP 36" x 24" Cover Gasket Part
1	5412ESSP362410THNOIP C-P	0	5412ESSP 36" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description

Parts List

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An isometric drawing of a rectangular plate. The plate is oriented such that its front face is a rectangle, and its edges recede into the distance. There are six small circular holes, one at each of the six corners of the plate. The drawing uses three lines to represent the 3D object: a front face, a top face, and a right side face.

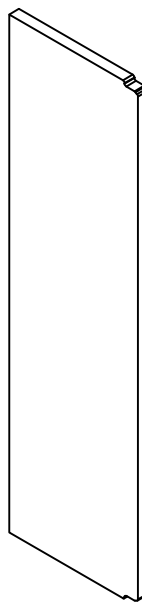


	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
			Projection 
Customer Client			Date
Drawn By Dessiné Par			Date 23-Jan-07
Material Matière Polyisocyanurate			
Color Couleur		Aluminum	Finish Fini N/A
Description			Detail Rev.
5412ESSP 36" x 24" Back Insulation			
Part Number Numéro Pièce			Rev. 0 11 16

SEE BILL OF MATERIAL ON LAST PAGE

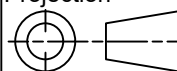
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No.	Revisions	Date	By/Par

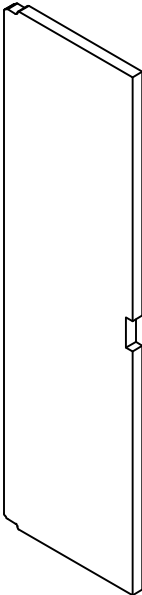


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 	
Customer Client	Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fin N/A
Description 5412ESSP 36" x 24" Left Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESSP362410THNOIPI-LS	Rev. 12 16

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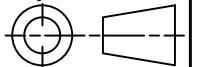
Isometric View



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Max 3.0mm

Max 5.0mm
Projection



Material Matière	Polyisocyanurate
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Description	Detail Rev.
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Part Number Numéro Pièce	Rev.	13
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5412ESSP362410THNOIPI-RS 0	16
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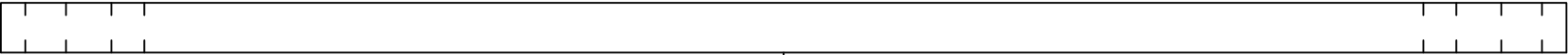
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP362410THNOIPI-RS 0

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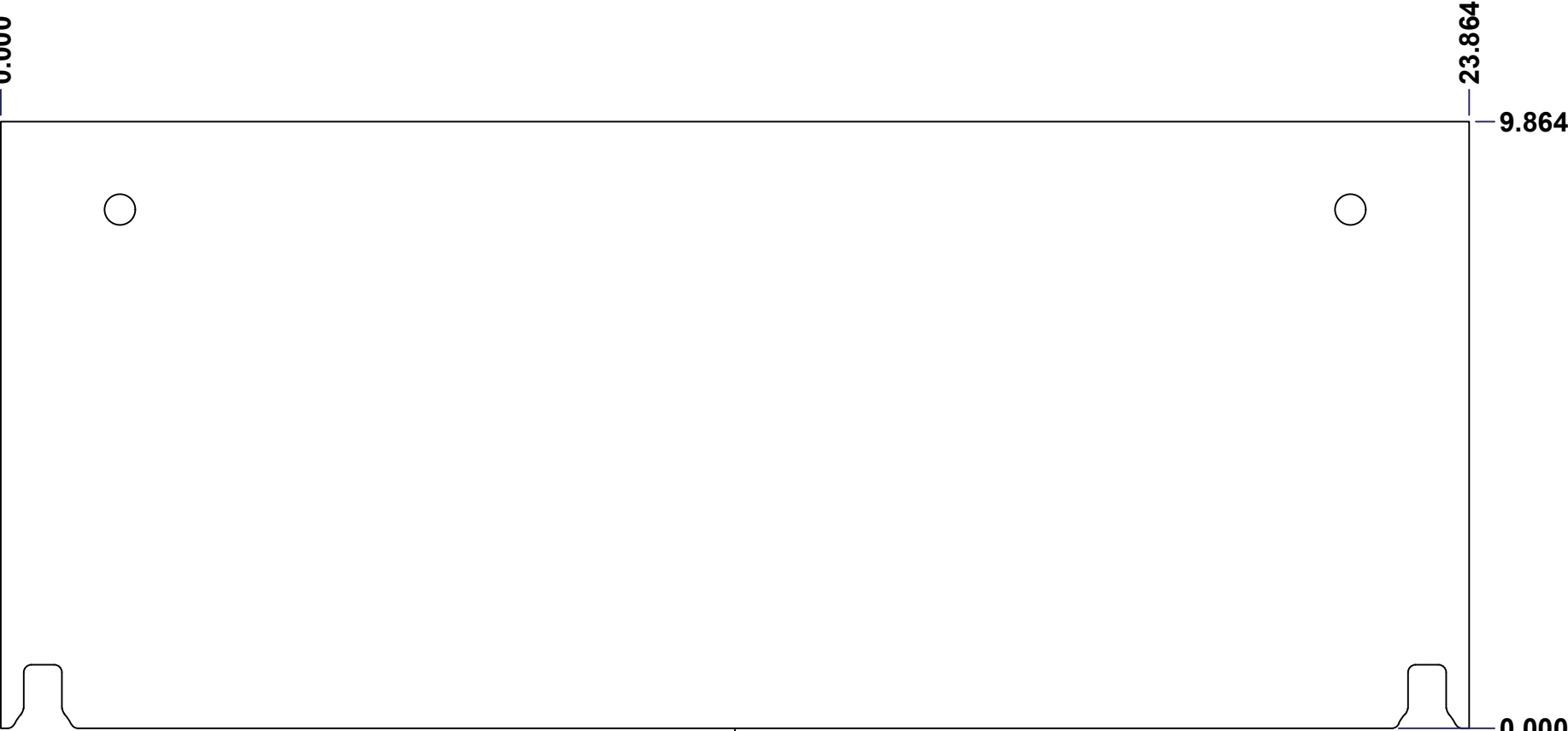
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362410THNOIP\5412ESSP362410THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



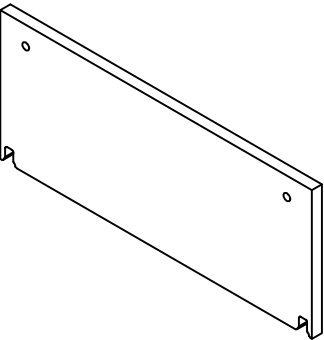
TOP



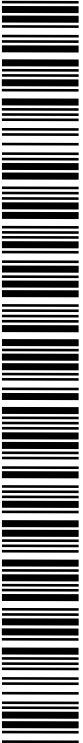
FRONT

0.000
0.750

RIGHT



Isometric View



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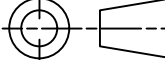


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESSP 36" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 14

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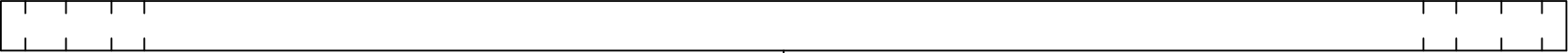
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

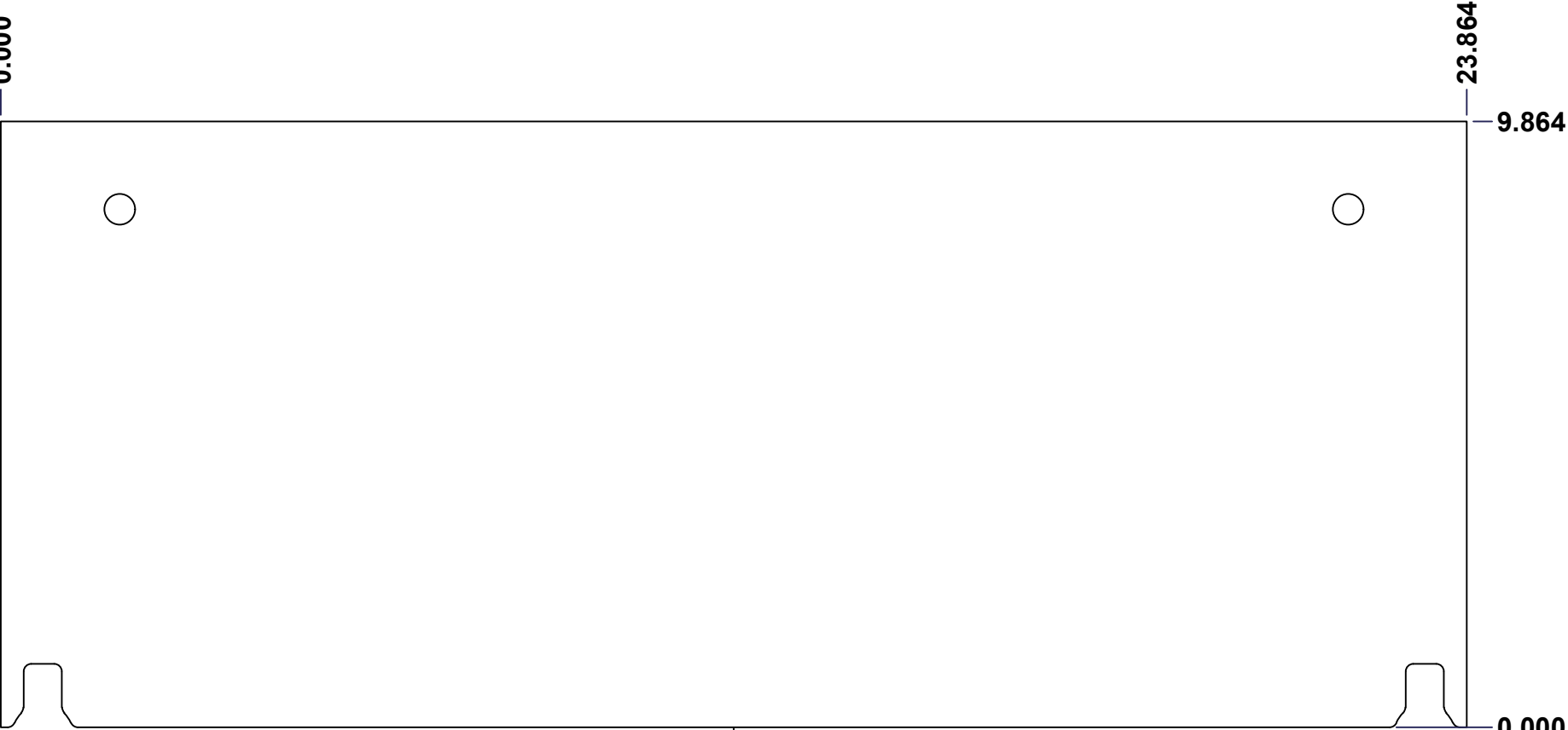
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Tolérance ±1/32" sauf spécification contraire

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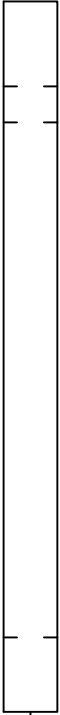


TOP

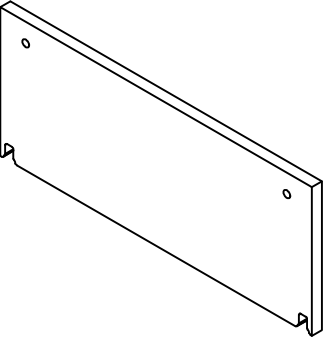


FRONT

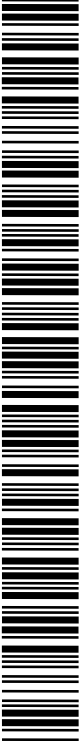
0.000
0.750



RIGHT



Isometric View

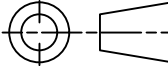


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fin

N/A

Description
5412ESSP 36" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 15

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Isometric View

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