

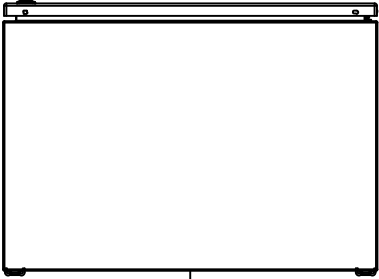
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Tolerance ±1/32" unless otherwise specified

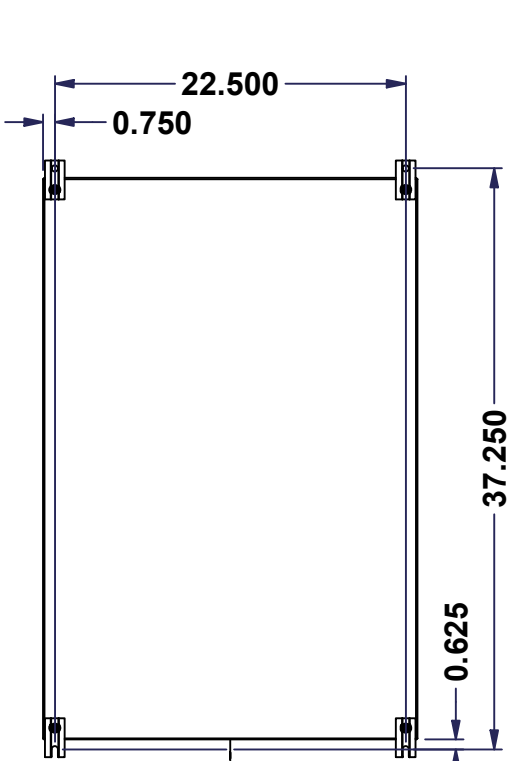
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Tolérance ±1/32" sauf spécification contraire

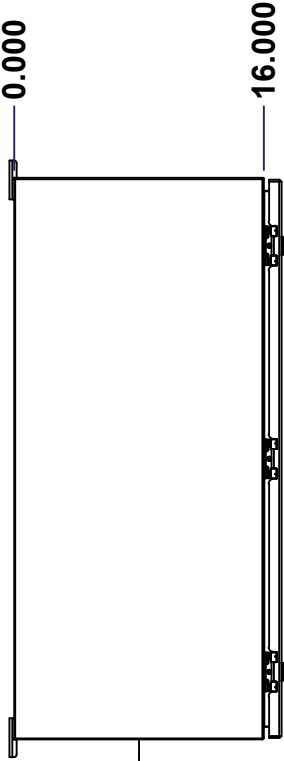
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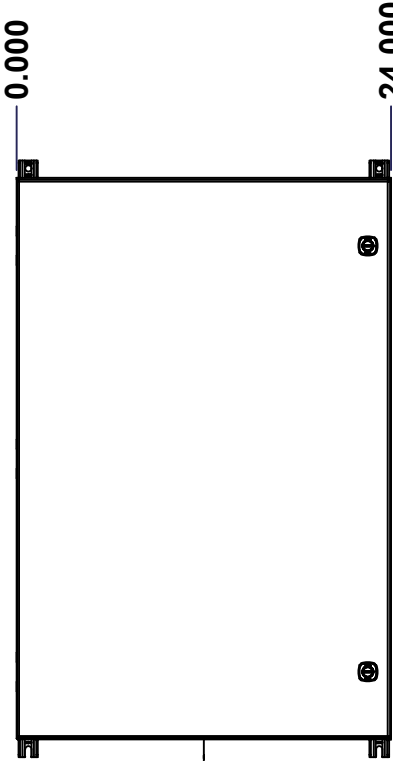
TOP



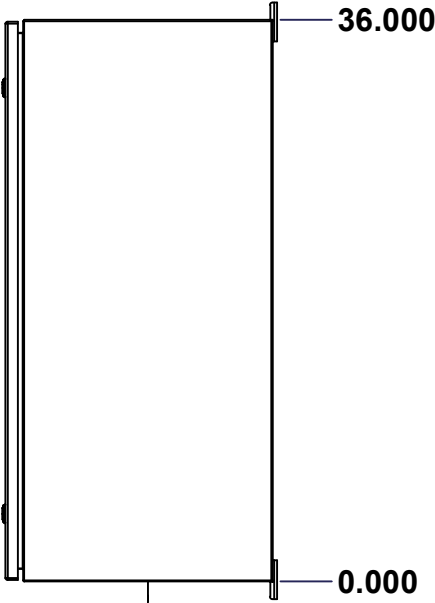
BACK



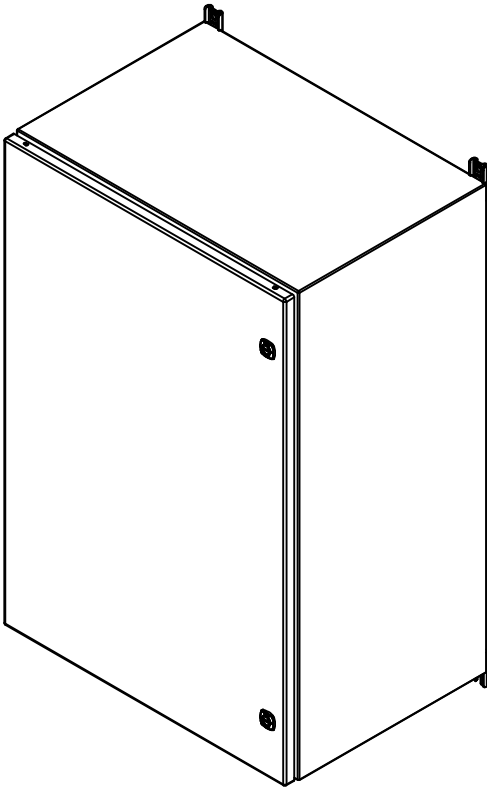
LEFT



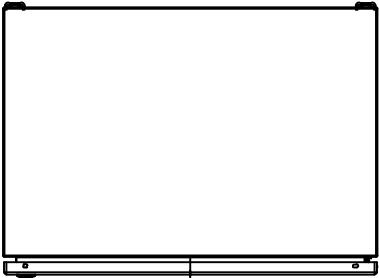
FRONT



RIGHT



Isometric View



BOTTOM



Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 36" x 24" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP362416TH

Rev.

1

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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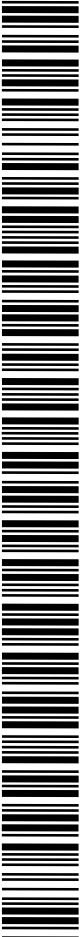
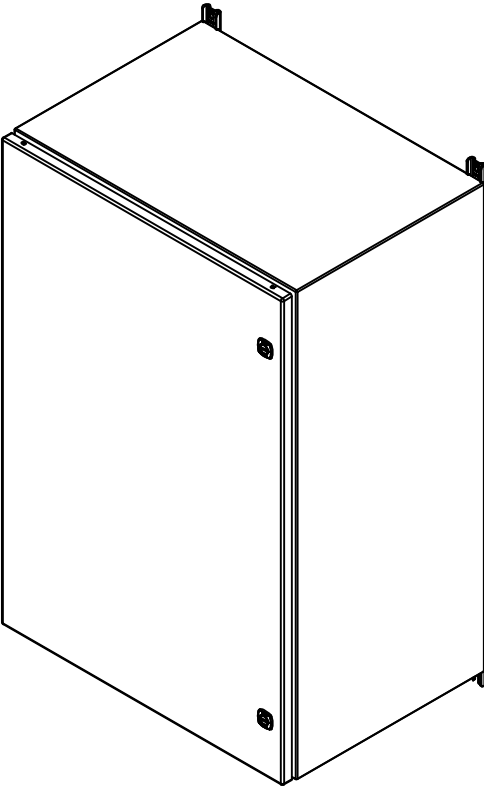
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

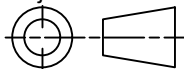


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 08-May-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESSP 36" x 24" x 16" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESSP362416TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3624G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP362416THC	0	5412ESSP 36" x 24" Cover
1	5412ESSP362416THB	0	5412ESSP 36" x 24" x 16" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

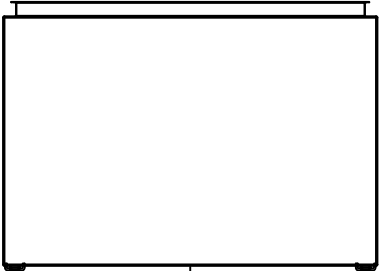
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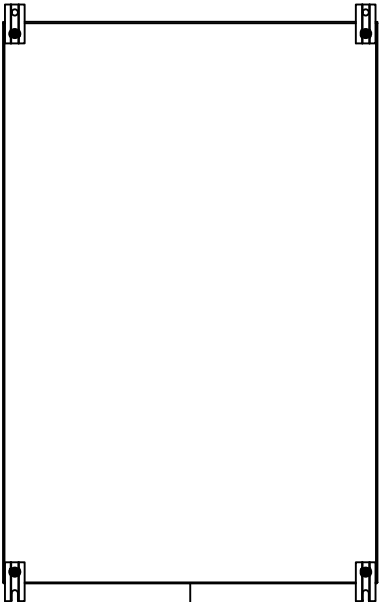
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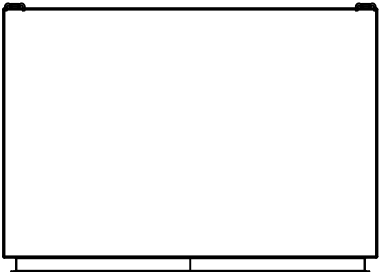
Tolérance $\pm 1/32$ " sauf spécification contraire



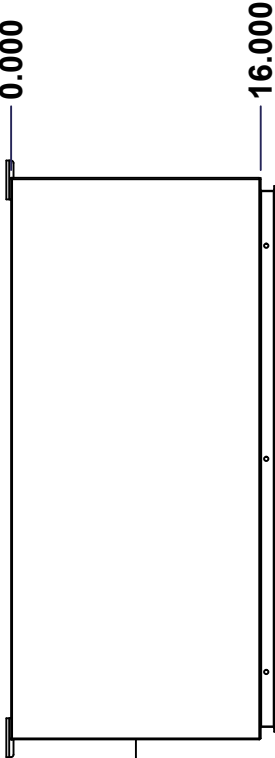
TOP



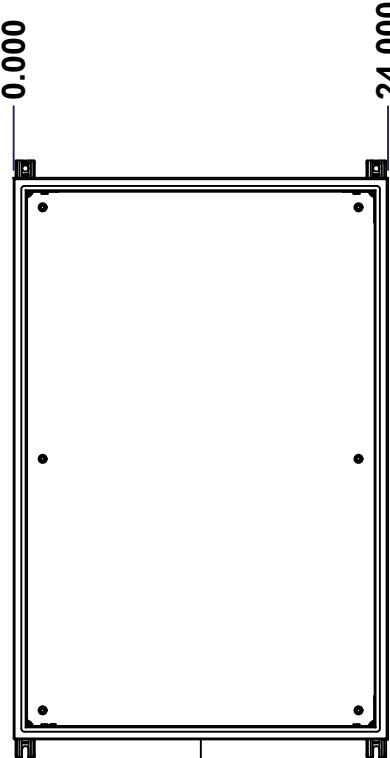
BACK



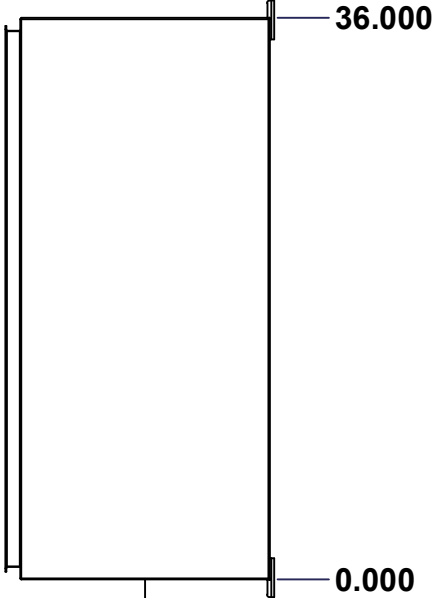
BOTTOM



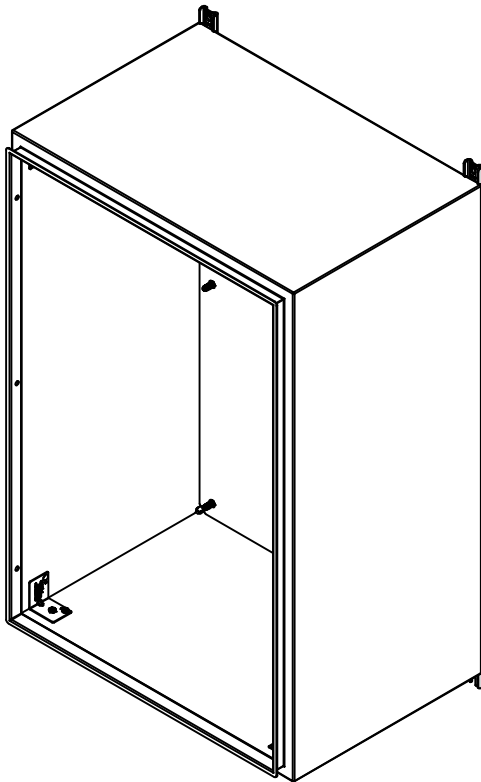
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 08-May-23

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 36" x 24" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP362416THB

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362416TH\5412ESSP362416TH.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 36" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP362416THB	0	16

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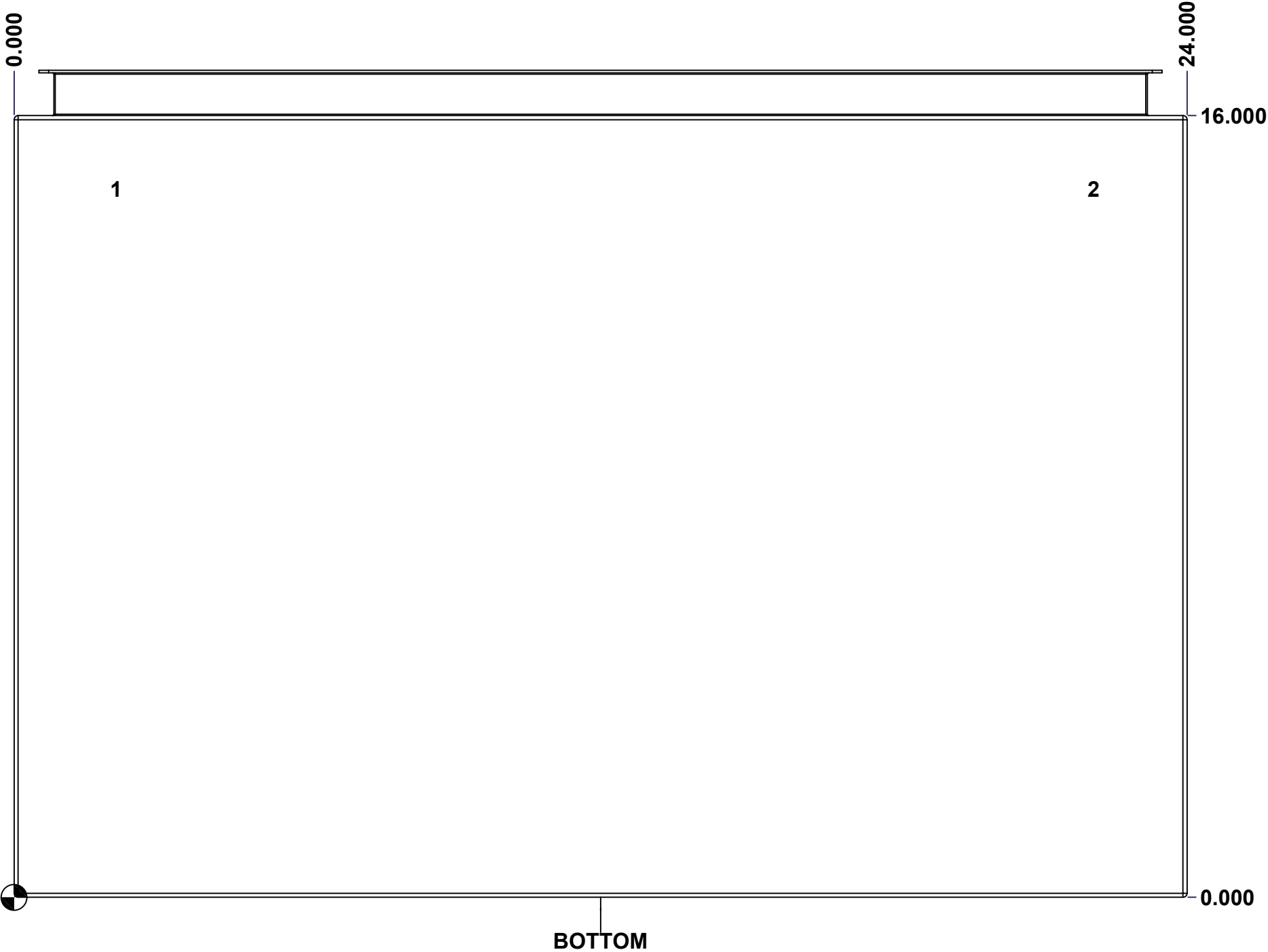
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 36" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSP362416THB	0	16

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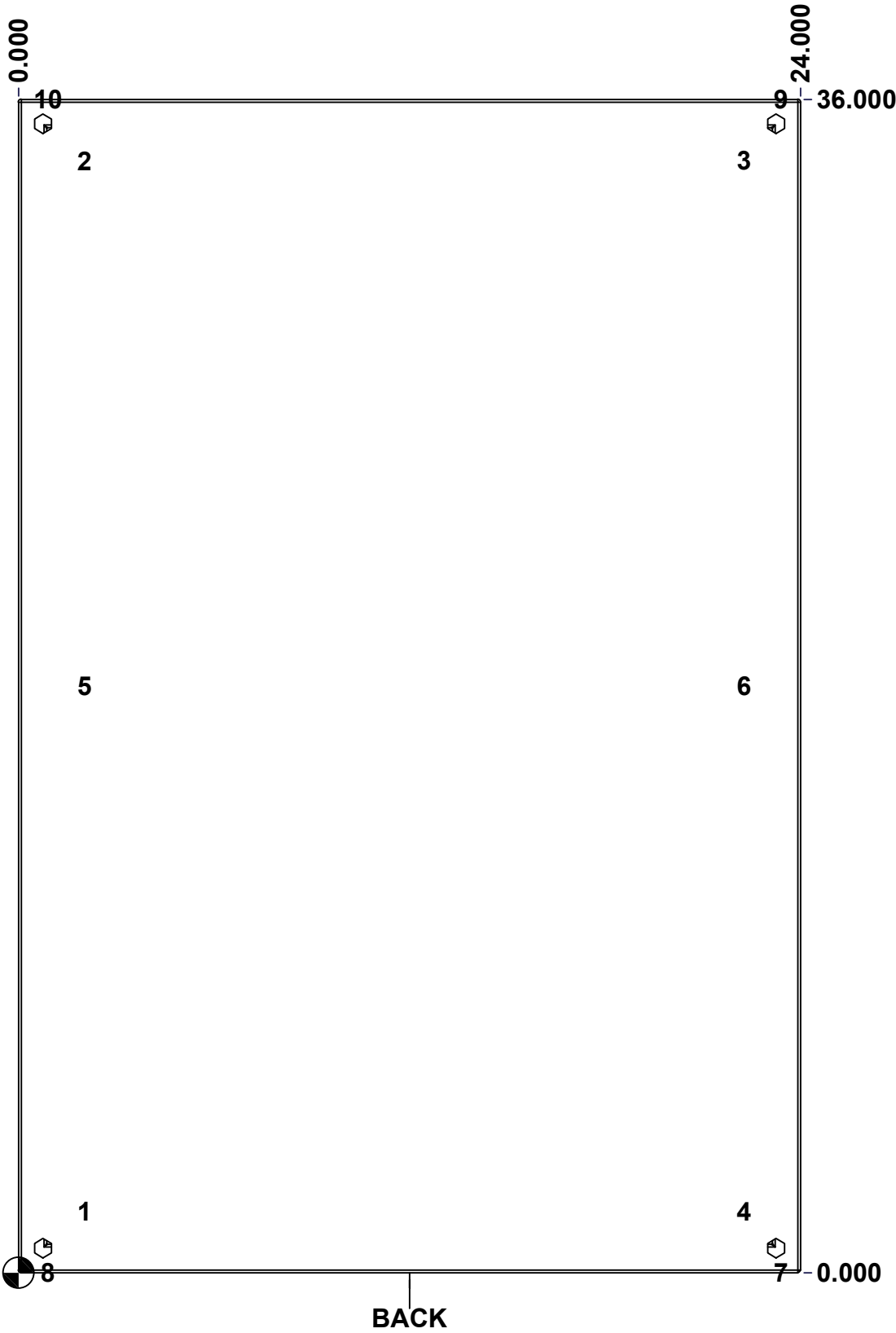
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	36.000	FOOT 885 ESMF4_CLOSE
10	0.750	36.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 36" x 24" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP362416THB	Rev. 0	6 / 16

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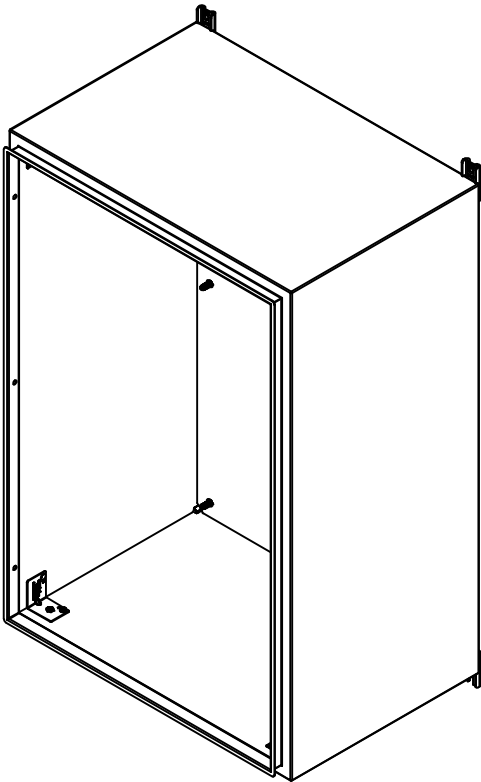
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP362416THI-RS	0	5412ESSP 36" x 24" Right Insulation
1	5412ESSP362416THI-LS	0	5412ESSP 36" x 24" Left Insulation
1	5412ESSP362416THI-BT	0	5412ESSP 36" x 24" Top and Bottom Insulation
1	5412ESSP362416THI-TP	0	5412ESSP 36" x 24" Top and Bottom Insulation
1	5412ESSP362416THI-B	0	5412ESSP 36" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP362416THB-P	0	5412ESSP 36" x 24" x 16" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client

Drawn By
Dessiné Par BoxCad: BoxCad

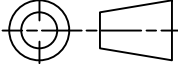
Material
Matière 16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur Asa-61 Grey

Description
5412ESSP 36" x 24" x 16" Body

Part Number
Numéro Pièce
5412ESSP362416THB

Flatness
Aplatissement
Max 3.0mm

Projection


Date

Date 08-May-23

Finish
Fini Smooth

Detail Rev.

Rev. 7

16

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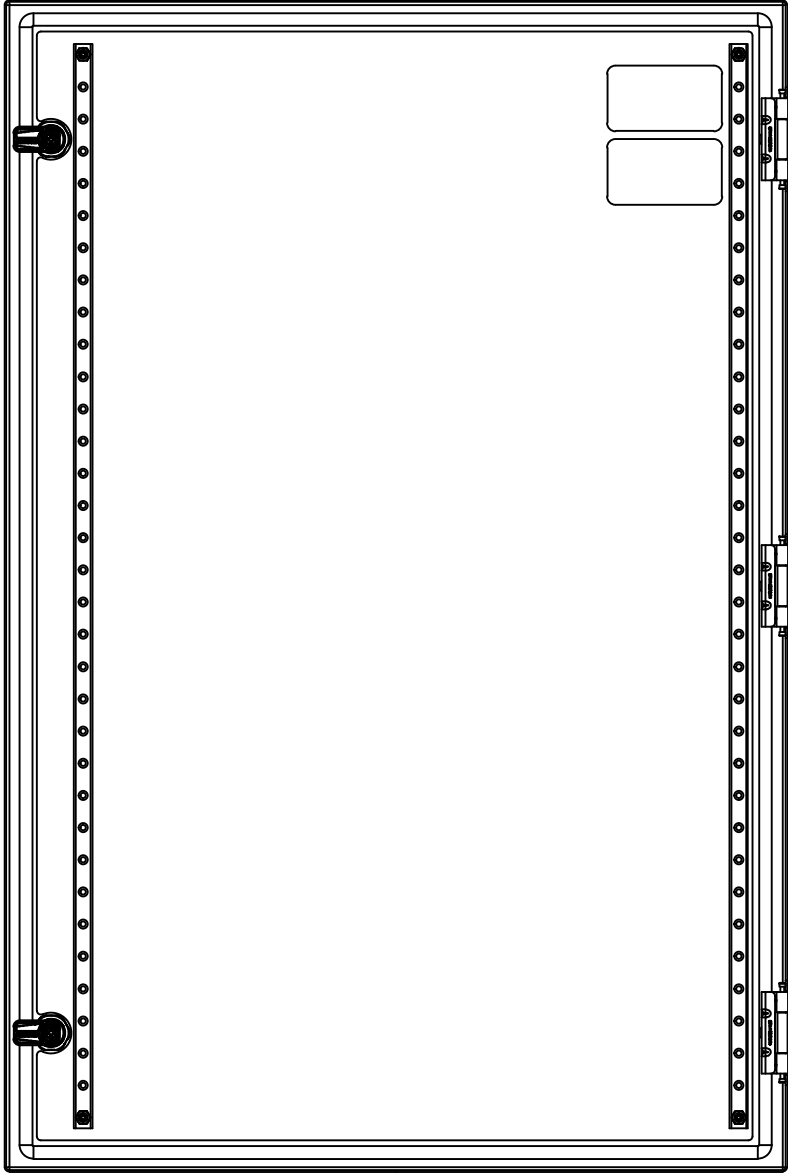
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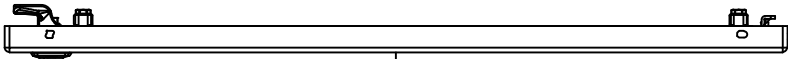
Tolérance ±1/32" sauf spécification contraire



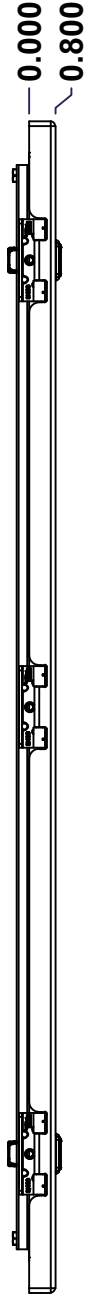
TOP



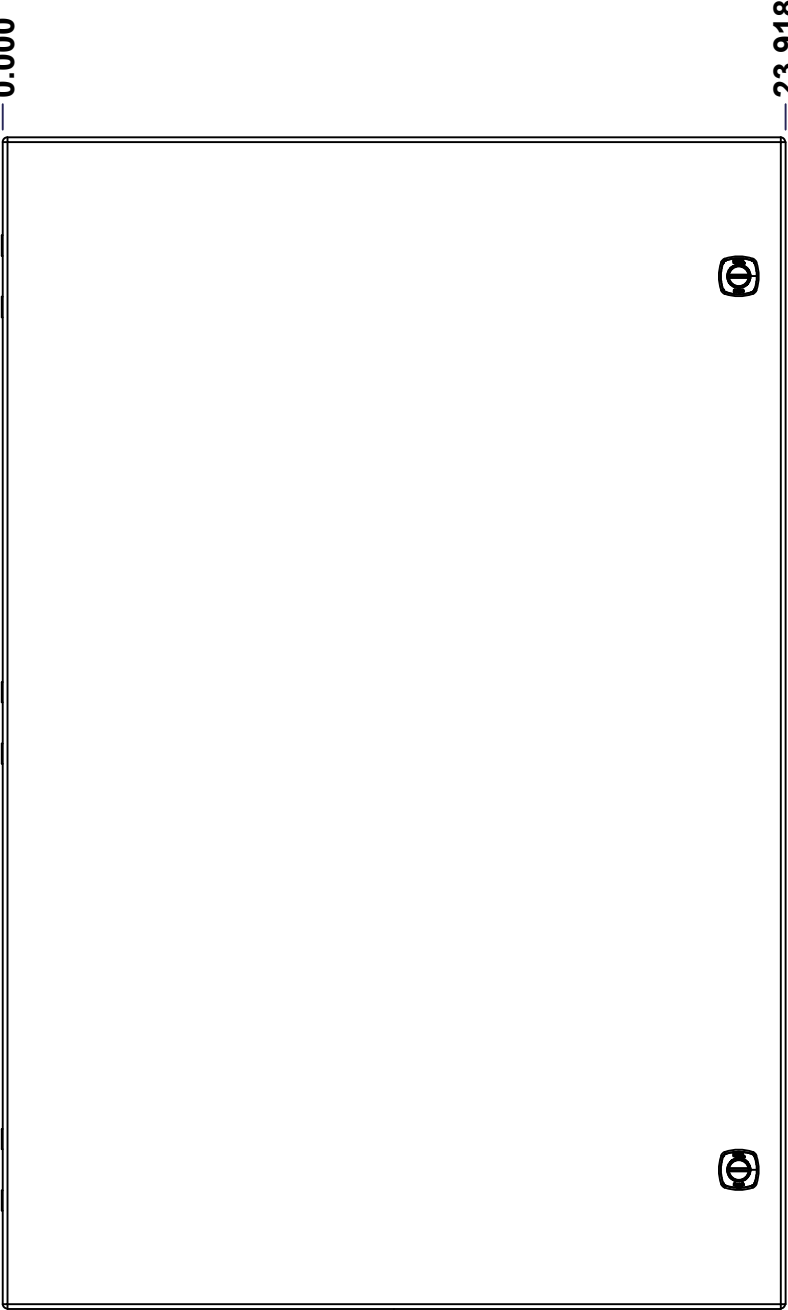
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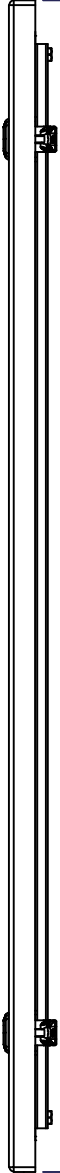
BOTTOM



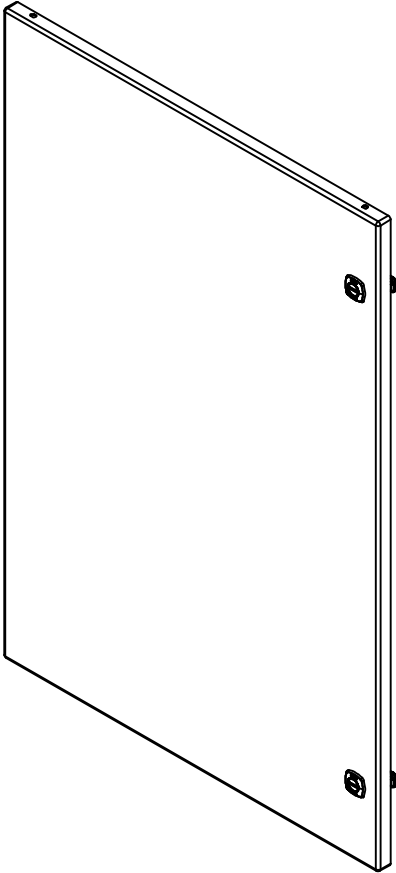
LEFT



FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client		Date	
Drawn By Dessiné Par		Date 08-May-23	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 36" x 24" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP362416THC			

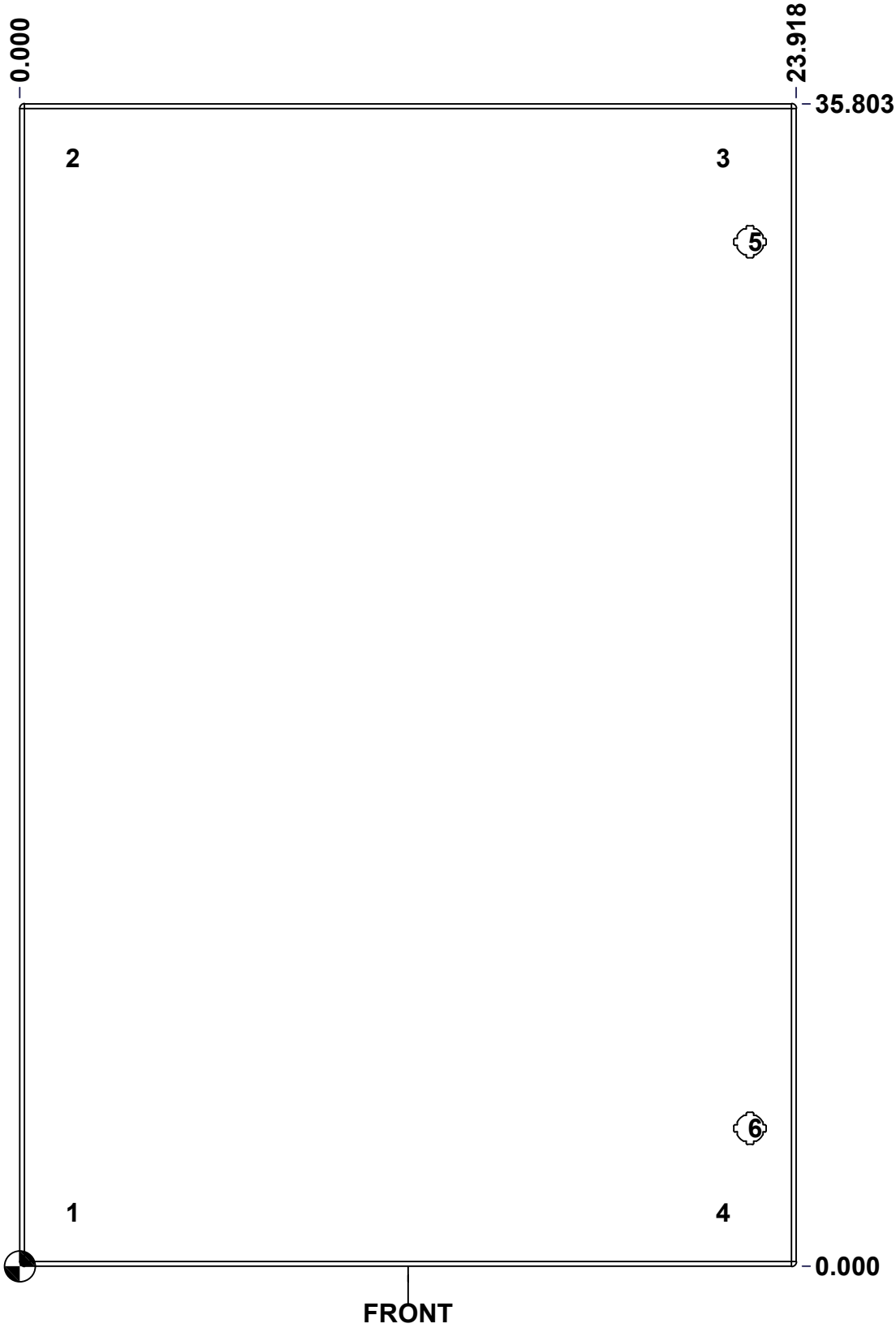
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	21.517	34.142	STUD M6 x 18mm (Inside)
4	21.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	22.494	31.553	880 SCQ4-SLSS6
6	22.494	4.250	880 SCQ4-SLSS6



	Description 5412ESSP 36" x 24" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP362416THC	Rev. 0	9 16

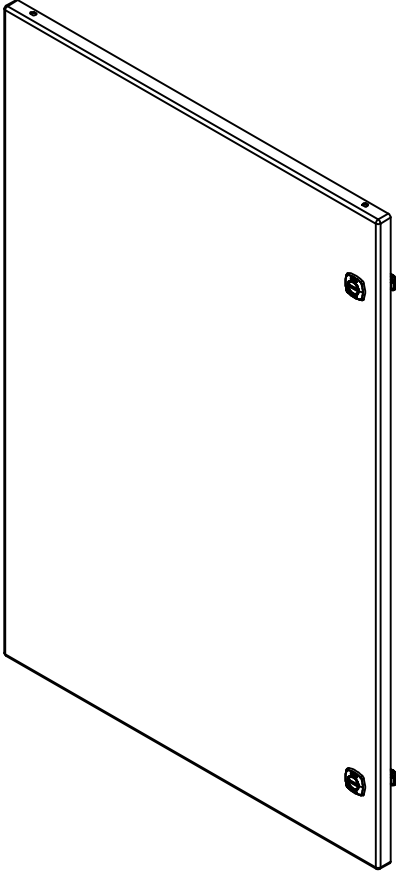
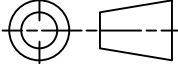
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP362416TH\5412ESSP362416TH.idw

Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad: BoxCad			Date 08-May-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 36" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSP362416THC			Rev. 10 0 16

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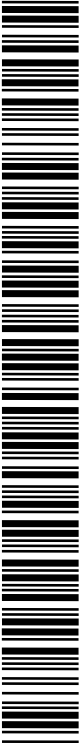
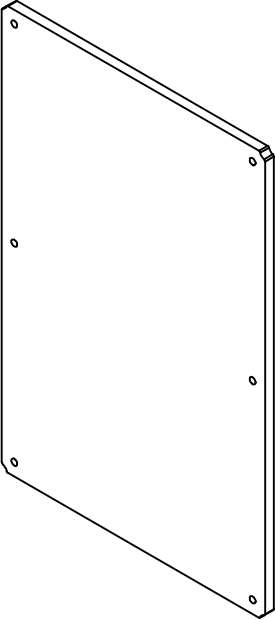
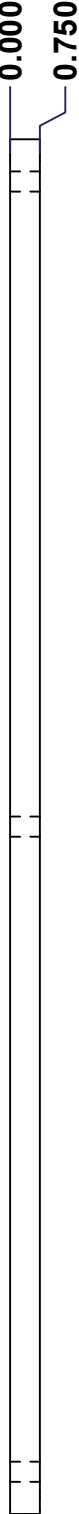
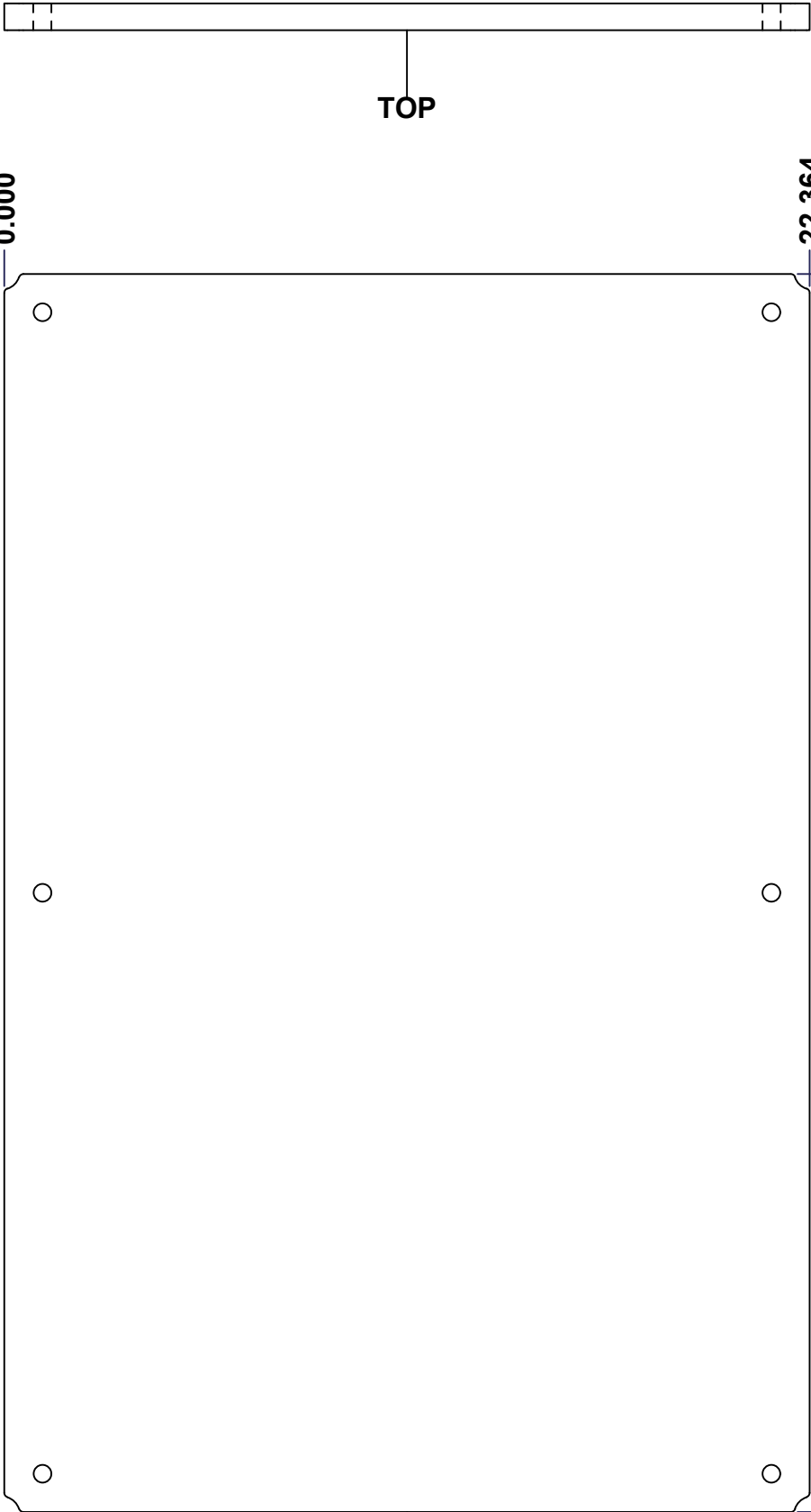
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESSP362416THI-C	0	5412ESSP 36" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP362416THG	0	5412ESSP 36" x 24" Cover Gasket Part
1	5412ESSP362416THC-P	0	5412ESSP 36" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



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Isometric View

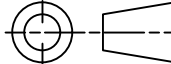


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description

5412ESSP 36" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce
5412ESSP362416THI-B

Rev.

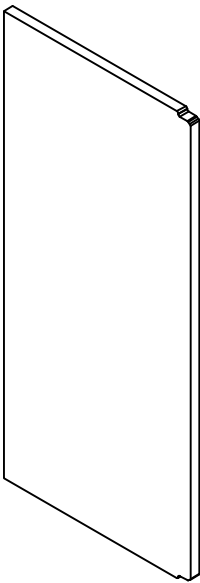
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0

16

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Isometric View



Isometric View

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Max 3.0mm

Date

Date 23-Jan-01

sh N/A

Detail Rev.

Rev.	12
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5412ESSP362416THI-LS

0	10
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16

SEE BILL OF MATERIAL ON LAST PAGE

TOP

0.000

15.864

34.364

FRONT

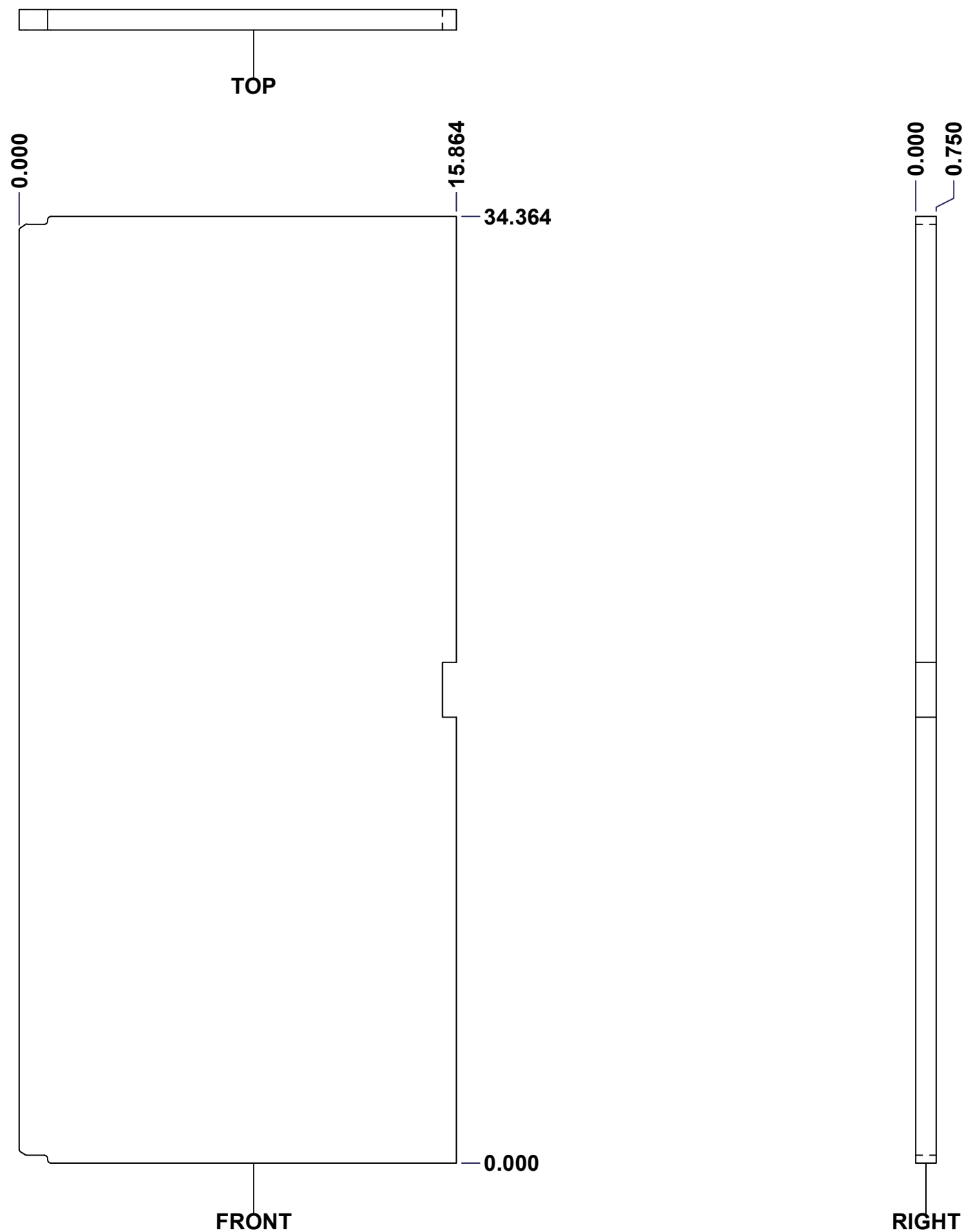
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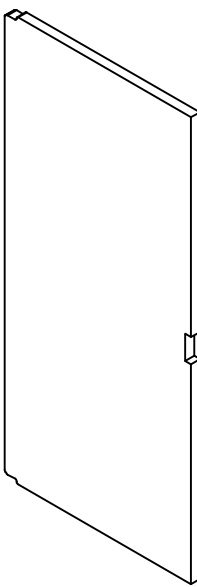
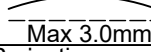
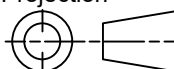
RIGHT

RIGHT

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No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
		Customer Client Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESSP 36" x 24" Right Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESSP362416THI-RS			Rev. 0 13 16

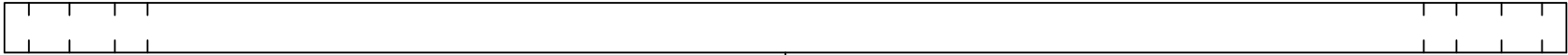
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Tolerance ±1/32" unless otherwise specified

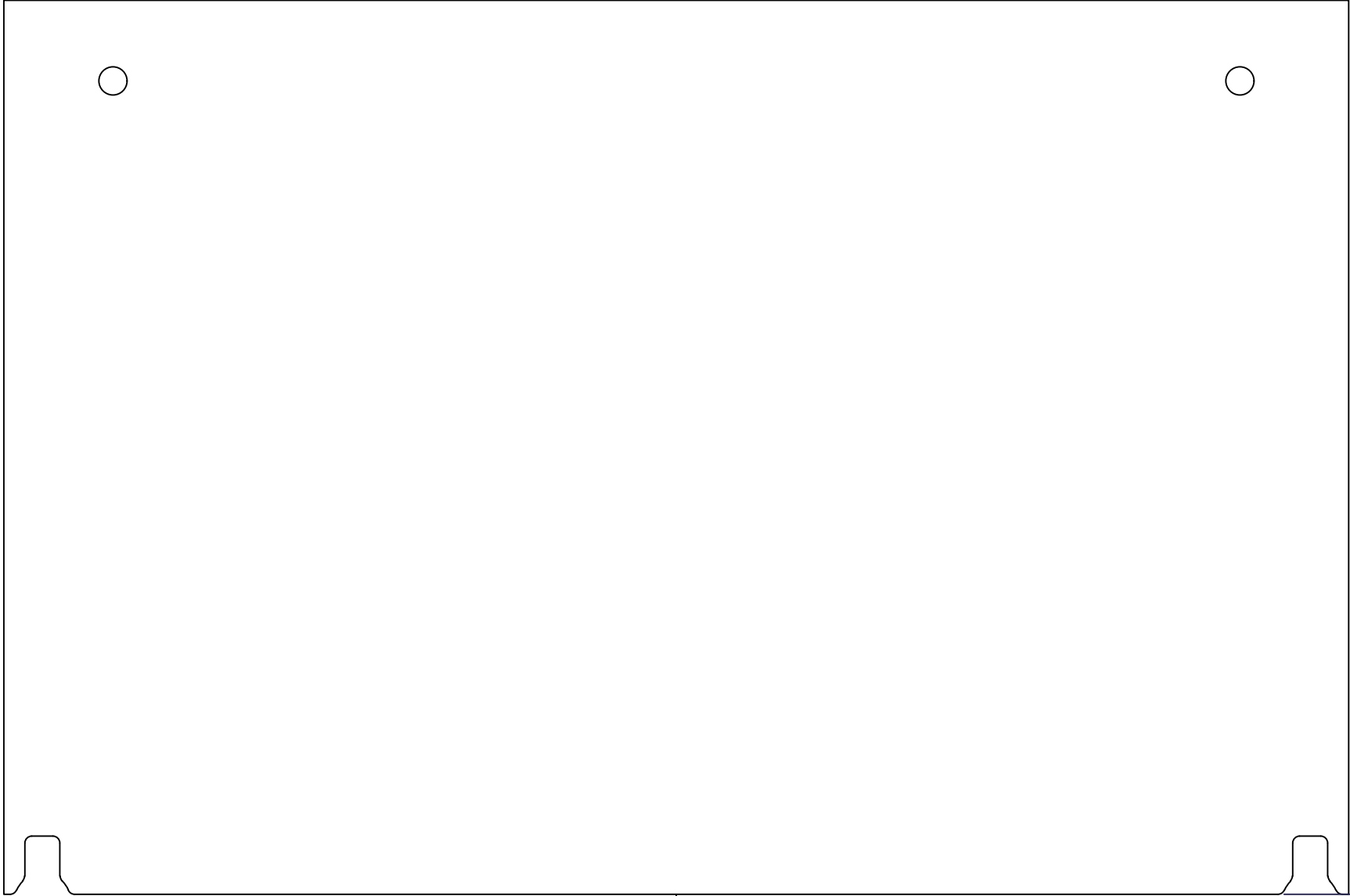
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Tolérance ±1/32" sauf spécification contraire

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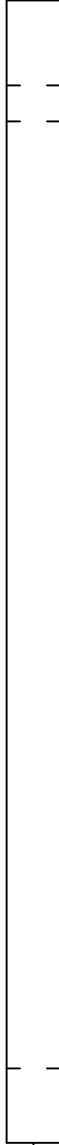


TOP

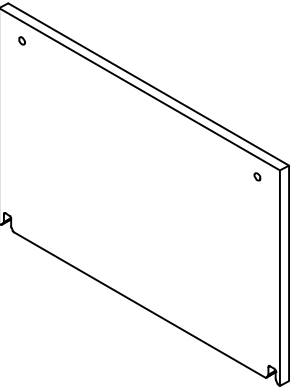


FRONT

0.000
0.750



RIGHT



Isometric View

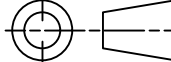


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESSP 36" x 24" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP362416THI-TP

Rev.

14

0

16

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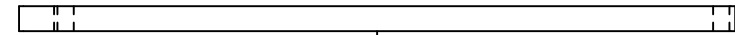
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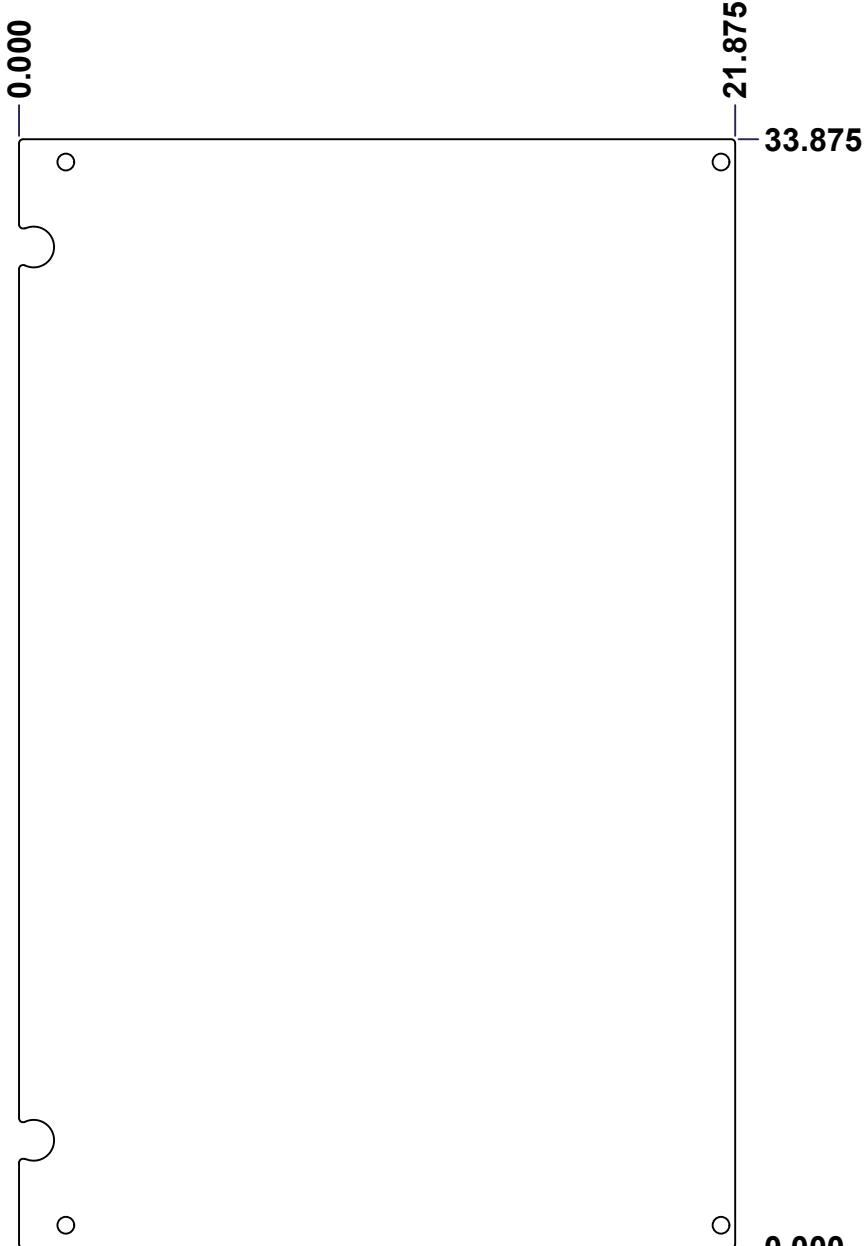
Tolerance $\pm 1/32$ " unless otherwise specified

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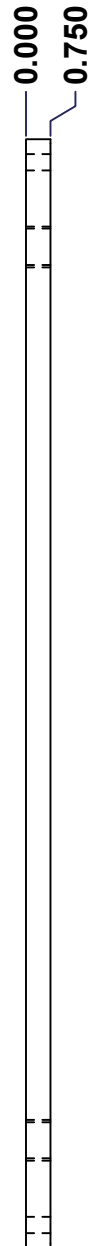
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



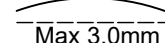
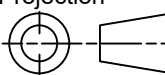
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 36" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESSP362416THI-C		0	16

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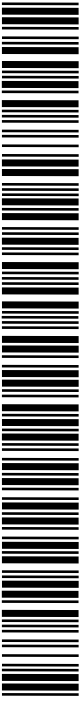
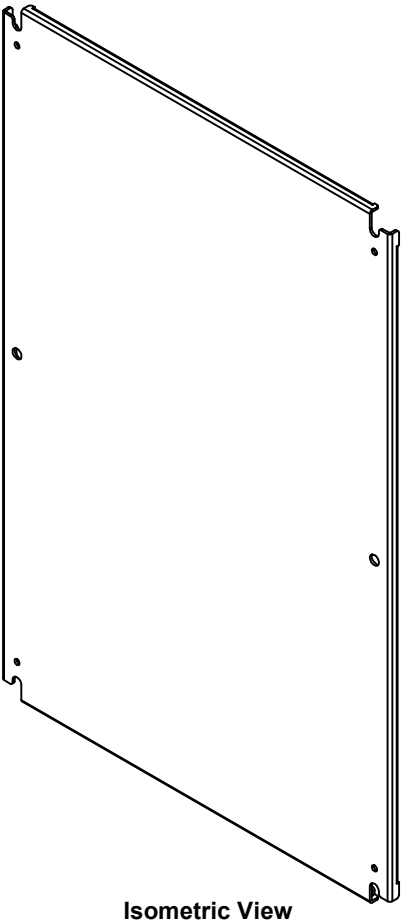
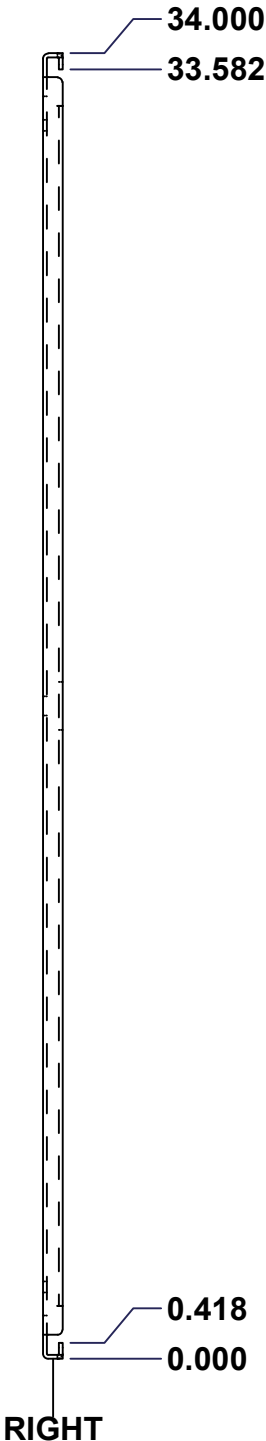
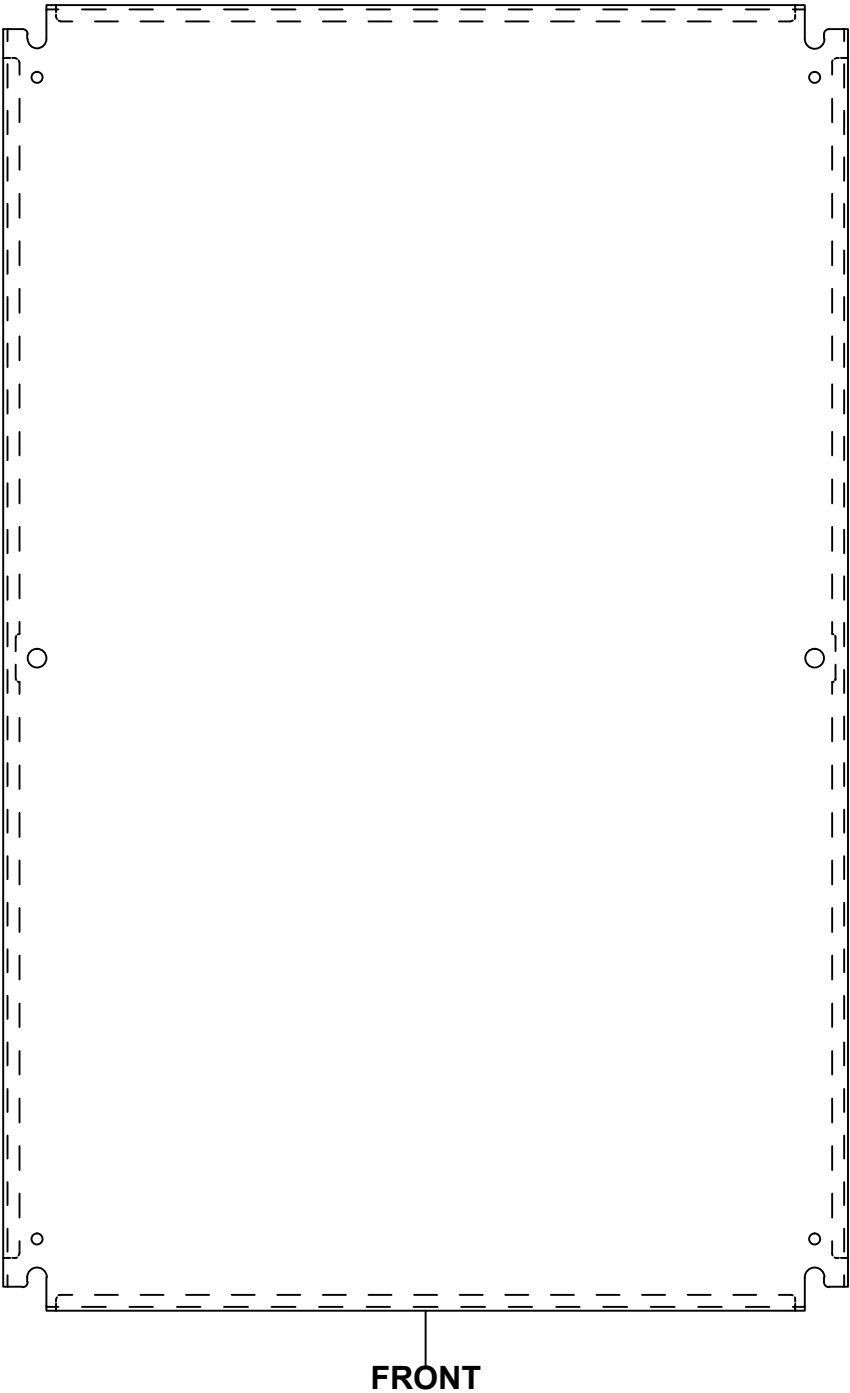
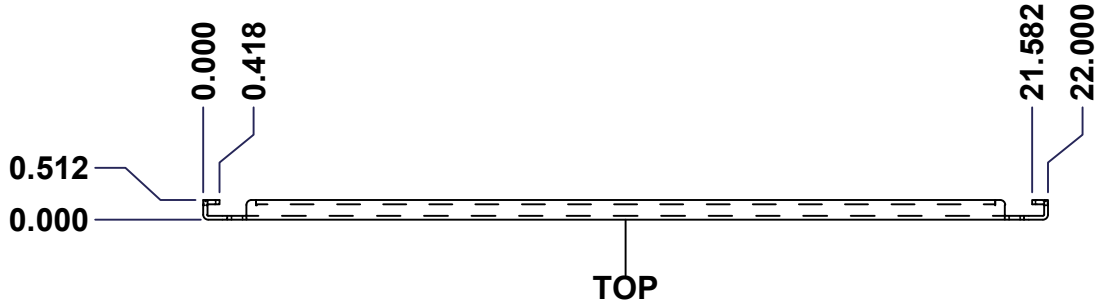
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Tolerance $\pm 1/32"$ unless otherwise specified

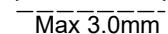
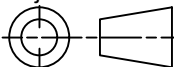
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Tolérance $\pm 1/32''$ sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

		Flatness Aplatissement  Max 3.0mm	
Tél: (510) 979-4373 Fax: (510) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fin	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP3624G		Rev. 0	1 2

1	881 SP3624G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

