

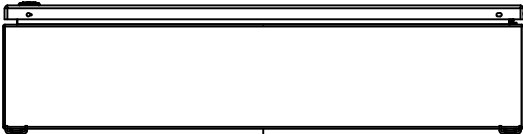
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Tolerance ±1/32" unless otherwise specified

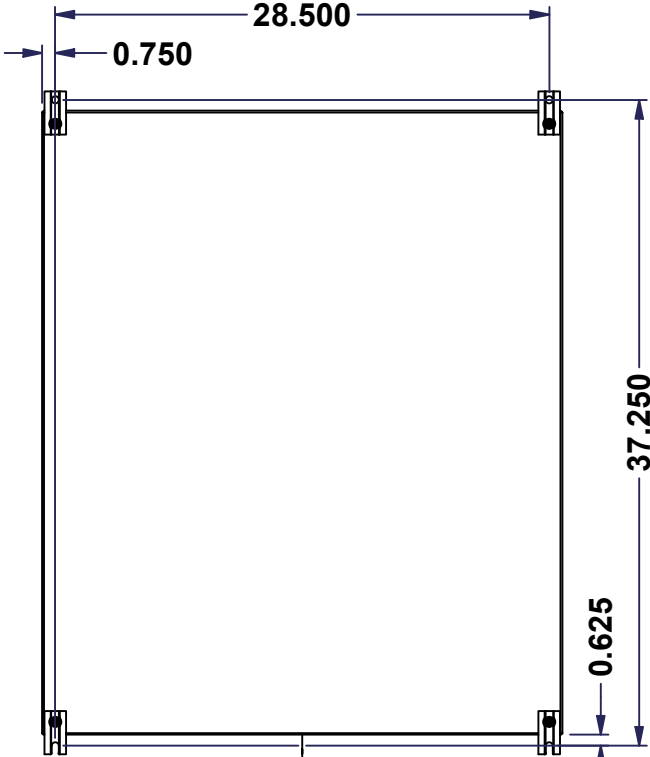
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Tolérance ±1/32" sauf spécification contraire

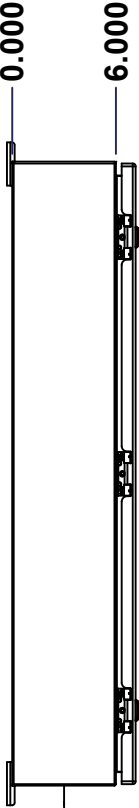
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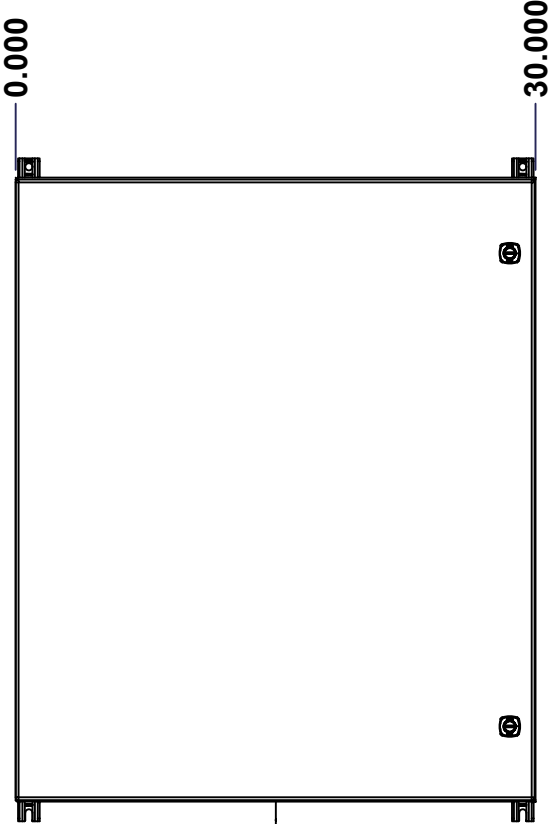
TOP



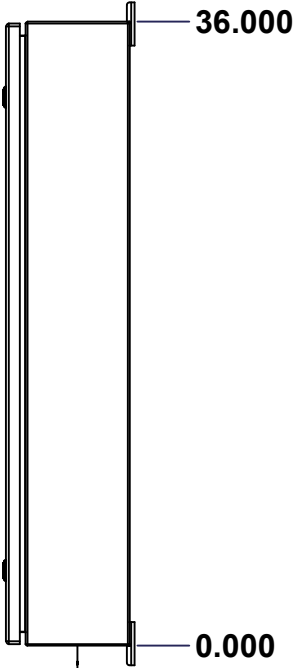
BACK



LEFT



FRONT

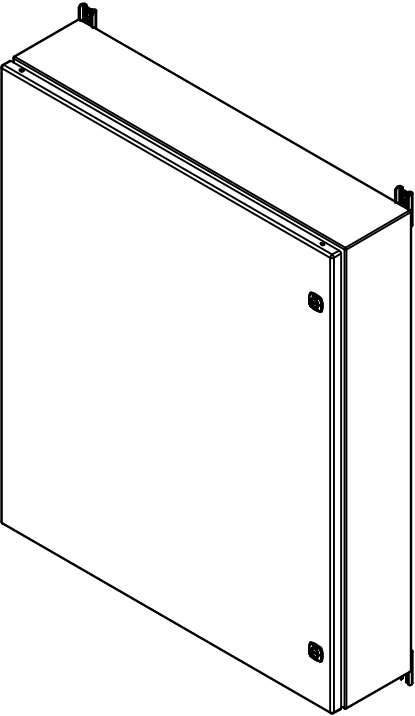
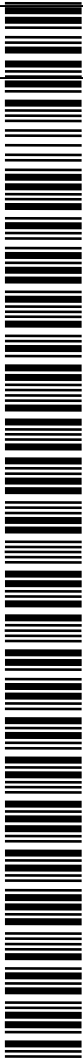


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

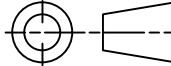


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 05-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 36" x 30" x 6" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3630066THNOIP			0

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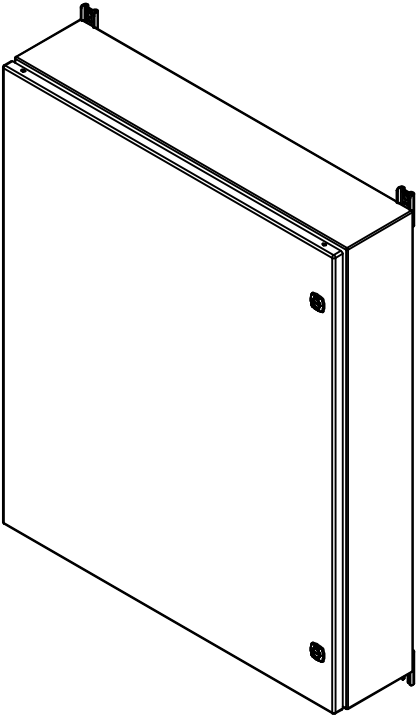
Tolerance ±1/32" unless otherwise specified

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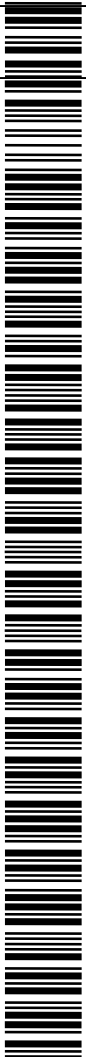
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



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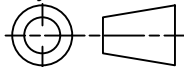


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 05-May-23

Material Matière	14 Ga Stainless Steel 316 (1.7mm)
------------------	-----------------------------------

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
---------------	-------------	-------------	--------

Description	Detail Rev.
5412ESSP 36" x 30" x 6" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESSP3630066THNOIP	0	16

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP3630066THNOIP PC	0	5412ESSP 36" x 30" Cover
1	5412ESSP3630066THNOIP PB	0	5412ESSP 36" x 30" x 6" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

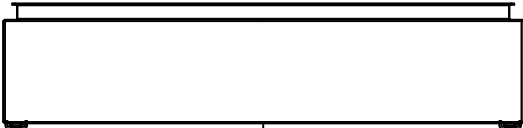
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Tolerance ±1/32" unless otherwise specified

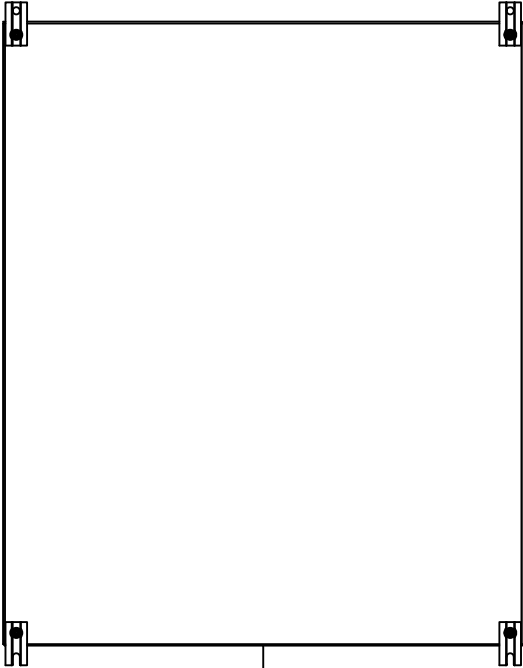
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Tolérance ±1/32" sauf spécification contraire

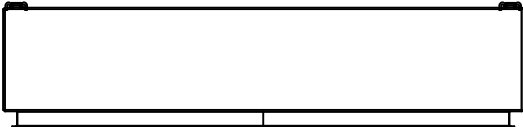
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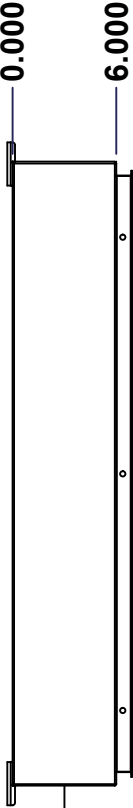
TOP



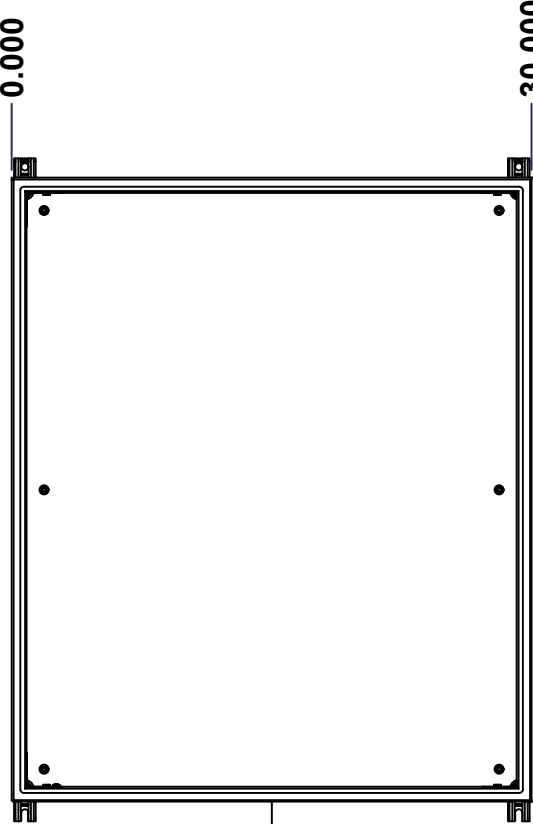
BACK



BOTTOM



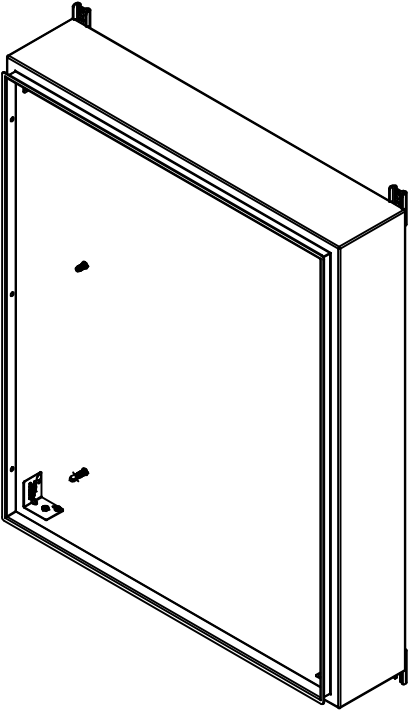
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

Max 3.0mm

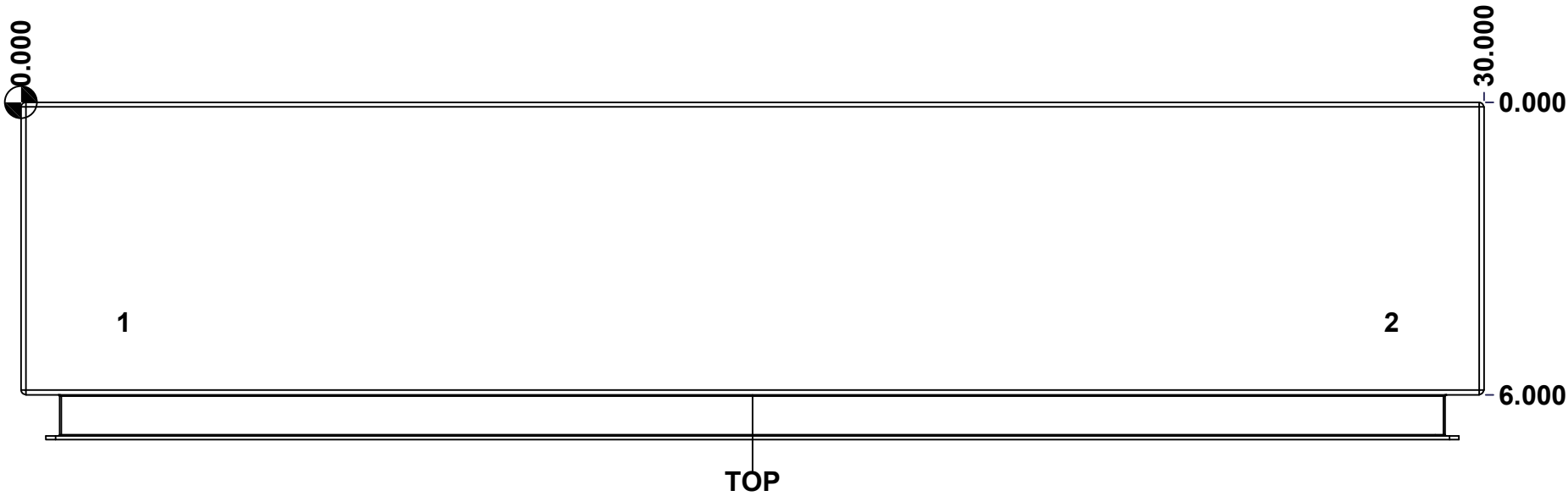
Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 05-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 36" x 30" x 6" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3630066THNOIPB 0			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)

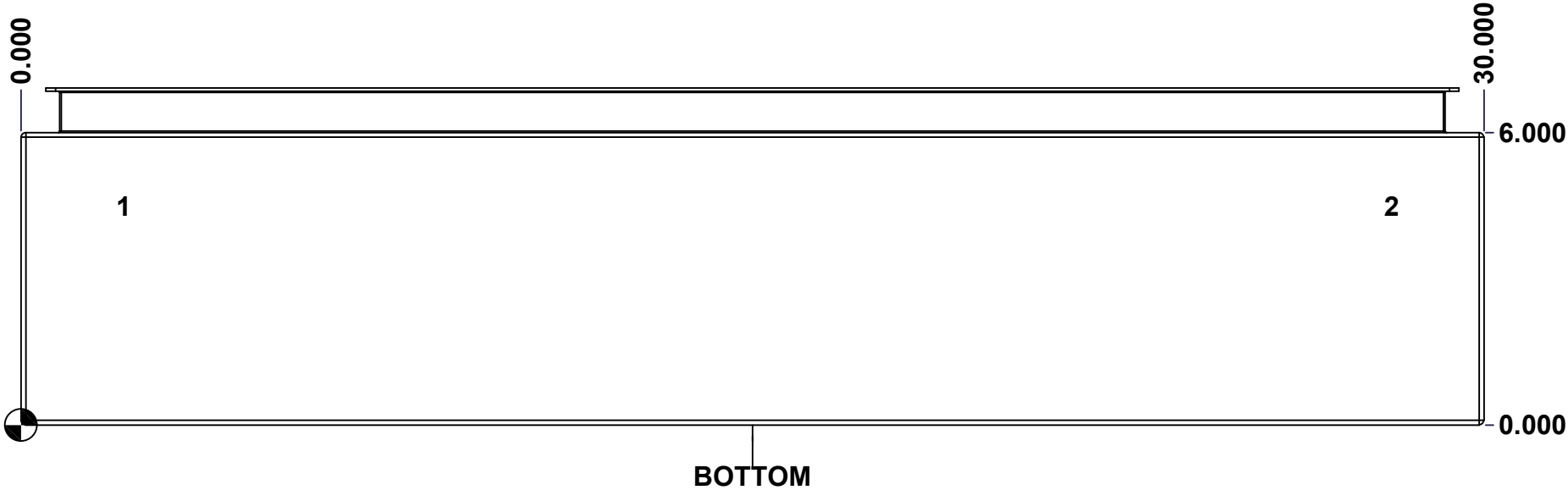


	Description		Status	
	5412ESSP 36" x 30" x 6" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	4
	5412ESSP3630066THNOIPB		0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	4.500	INSUL. STUD M6 x 18mm (Inside)



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	Description	Status	
	5412ESSP 36" x 30" x 6" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESSP3630066THNOIPB		0	16

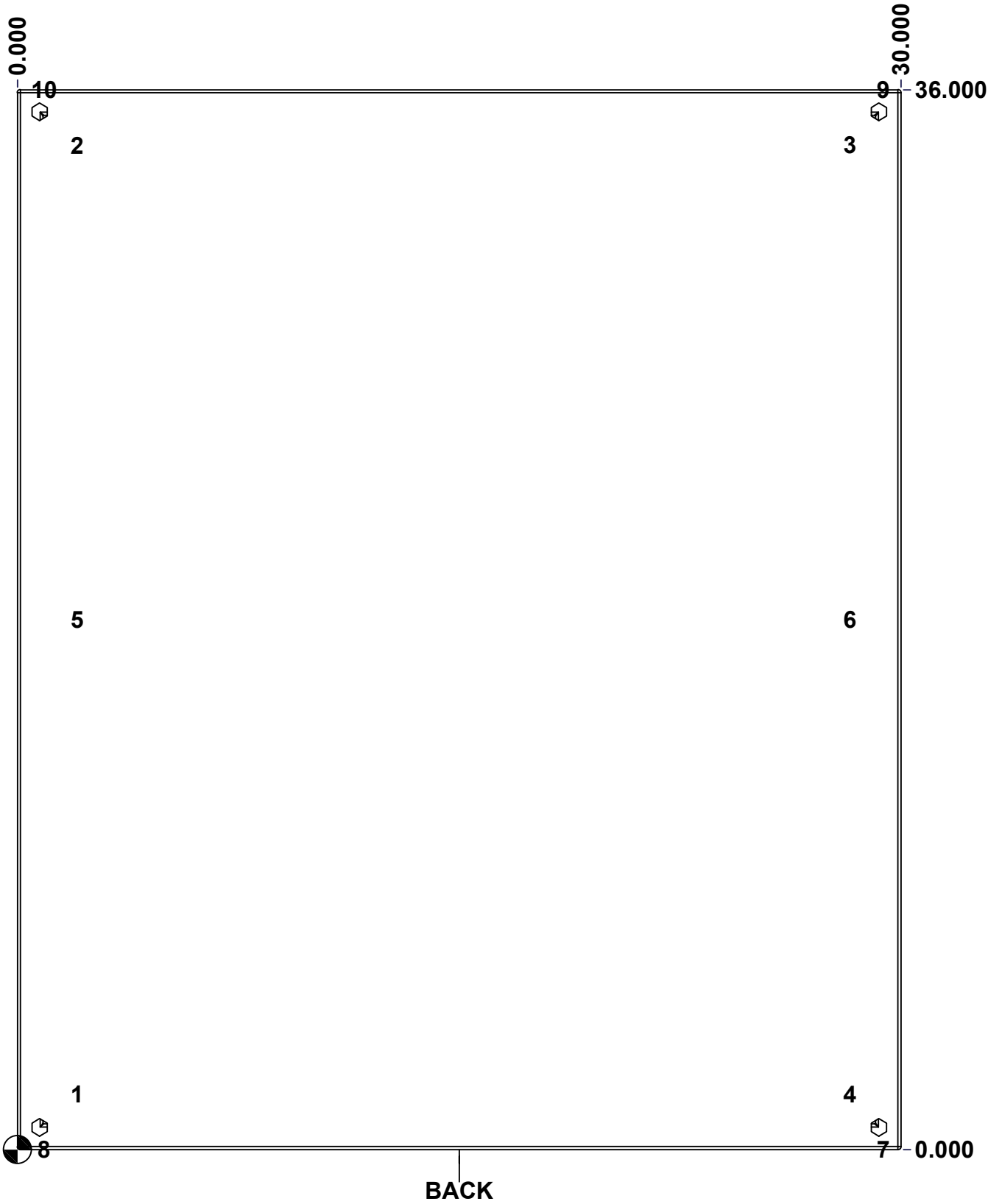
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	29.250	36.000	FOOT 885 ESMF4_CLOSE
10	0.750	36.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 36" x 30" x 6" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP3630066THNOIPB	Rev. 0	6 / 16

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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP3630066THNOI PI-RS	0	5412ESSP 36" x 30" Right Insulation
1	5412ESSP3630066THNOI PI-LS	0	5412ESSP 36" x 30" Left Insulation
1	5412ESSP3630066THNOI PI-BT	0	5412ESSP 36" x 30" Top and Bottom Insulation
1	5412ESSP3630066THNOI PI-TP	0	5412ESSP 36" x 30" Top and Bottom Insulation
1	5412ESSP3630066THNOI PI-B	0	5412ESSP 36" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP3630066THNOI PB-P	0	5412ESSP 36" x 30" x 6" Body Part
Qty	Part Number	Rev	Description
Parts List			

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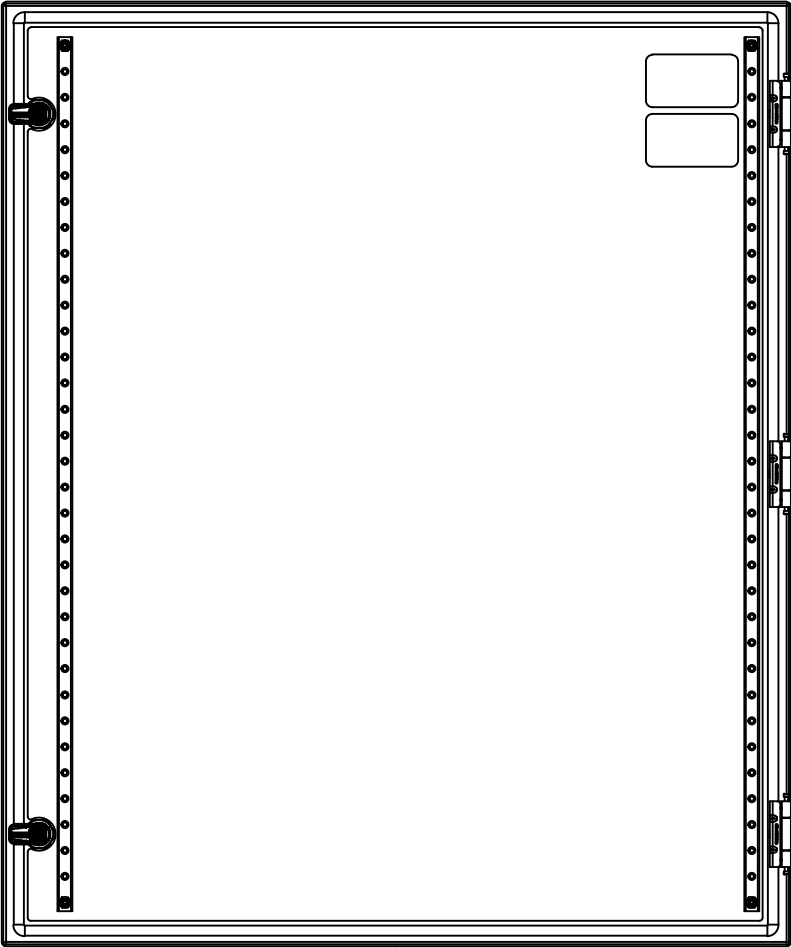
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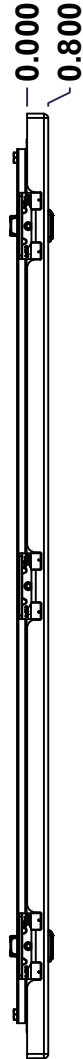
Tolérance ±1/32" sauf spécification contraire



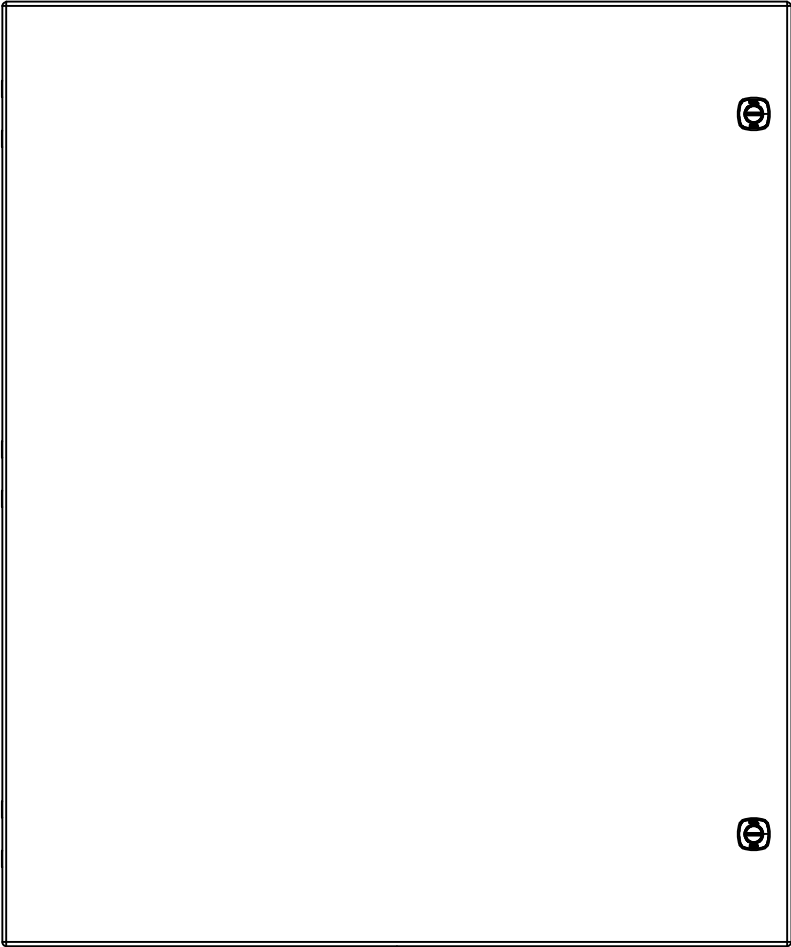
TOP



BACK



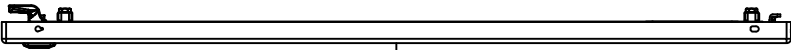
LEFT



FRONT

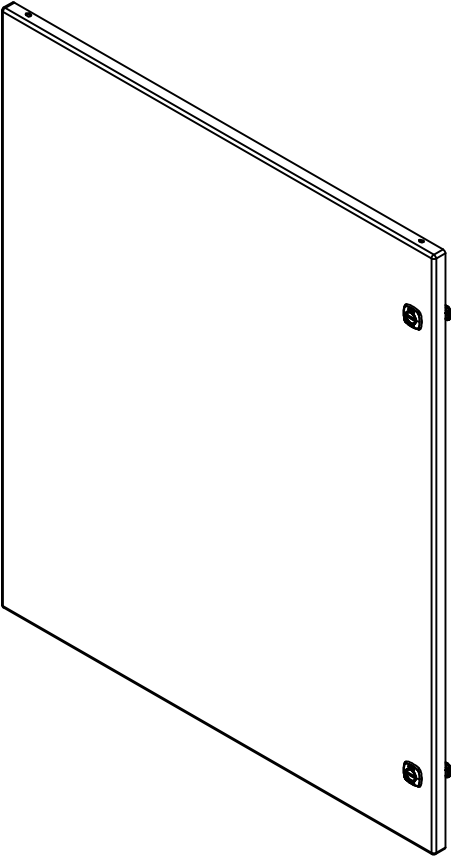


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

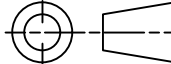


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Flatness
Aplatissement

Max 3.0mm

Projection

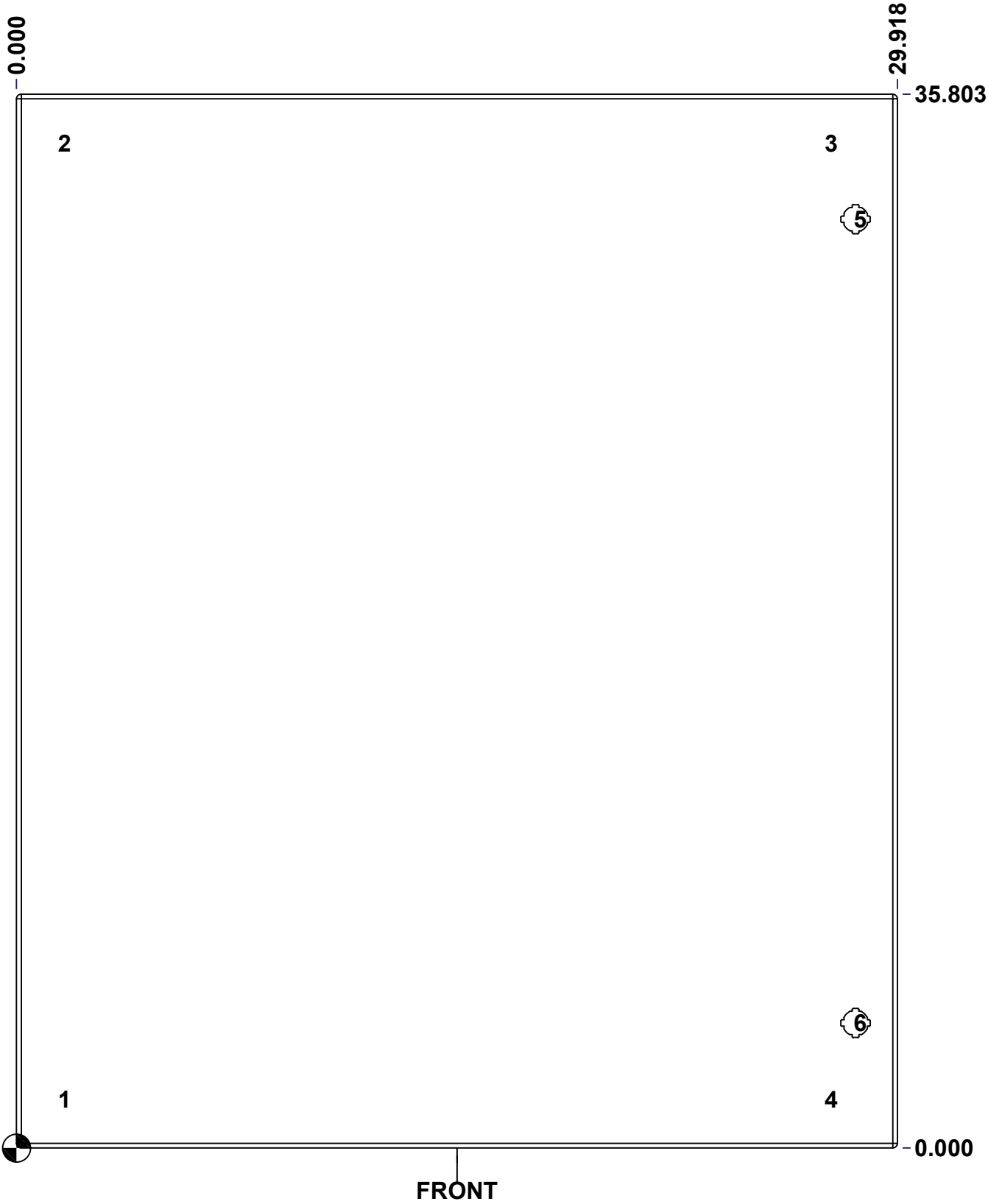


Customer Client		Date	
Drawn By Dessiné Par		Date 05-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description			Detail Rev.
5412ESSP 36" x 30" Cover			
Part Number Numéro Pièce		Rev.	8
5412ESSP3630066THNOIP		0	16

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	27.517	34.142	STUD M6 x 18mm (Inside)
4	27.517	1.661	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	28.494	31.553	880 SCQ4-SLSS6
6	28.494	4.250	880 SCQ4-SLSS6



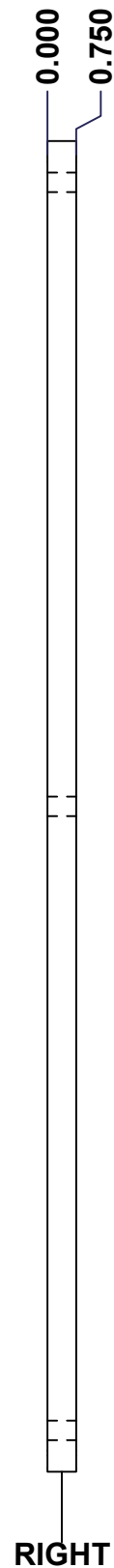
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	Part Number Numéro Pièce 5412ESSP3630066THNOIPC	Rev. 0	9 16

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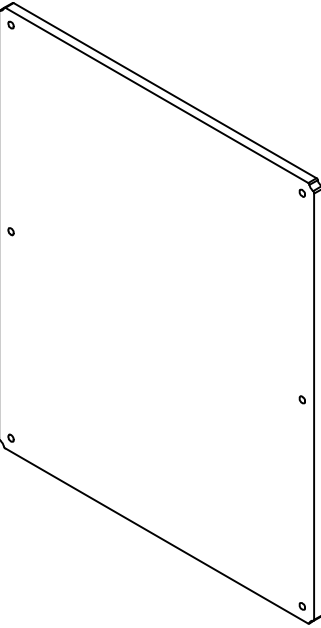
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2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESSP3630066THNOI PI-C	0	5412ESSP 36" x 30" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP3630066THNOI PG	0	5412ESSP 36" x 30" Cover Gasket Part
1	5412ESSP3630066THNOI PC-P	0	5412ESSP 36" x 30" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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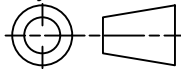


No.	Revisions	Date	By/Par



Isometric View



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		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Finir N/A	
Description 5412ESSP 36" x 30" Back Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	11 / 16

5412ESSP3630066THNOIPI-B 0

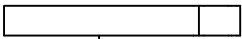
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Tolérance ±1/32" sauf spécification contraire

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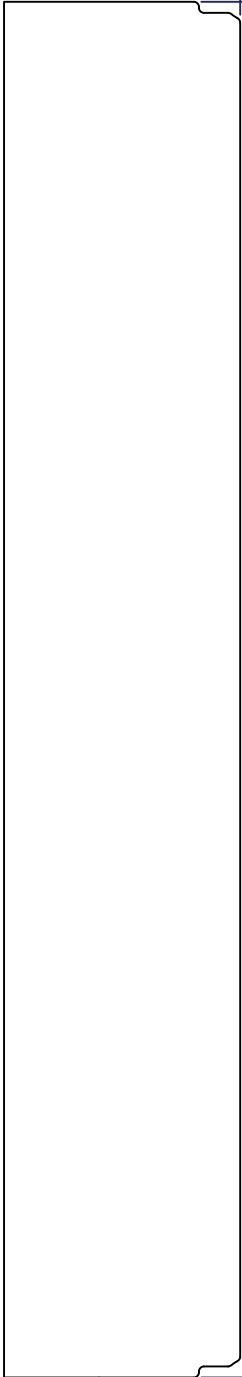


TOP

0.000

5.894

34.394



0.000

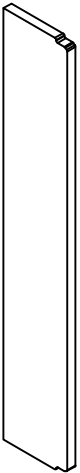
FRONT

0.000

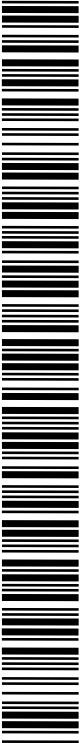
0.750



RIGHT



Isometric View

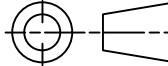


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 36" x 30" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP3630066THNOIP-LS 0

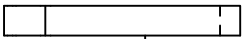
Rev. 12

16

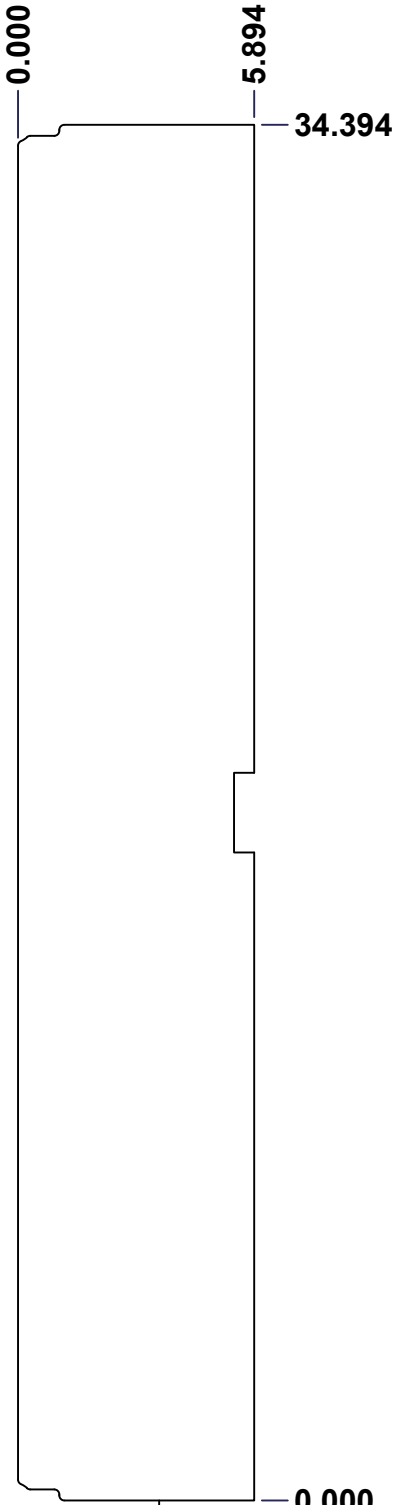
SEE BILL OF MATERIAL ON LAST PAGE

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TOP

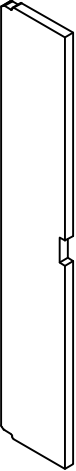


FRONT

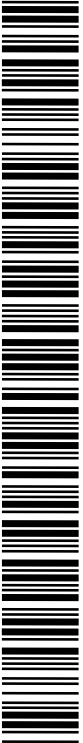
0.000
0.750



RIGHT



Isometric View

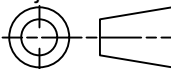


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 36" x 30" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 13

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3630066THNOIP-RS0

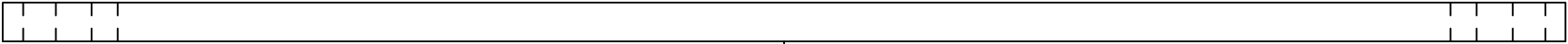
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Tolerance ±1/32" unless otherwise specified

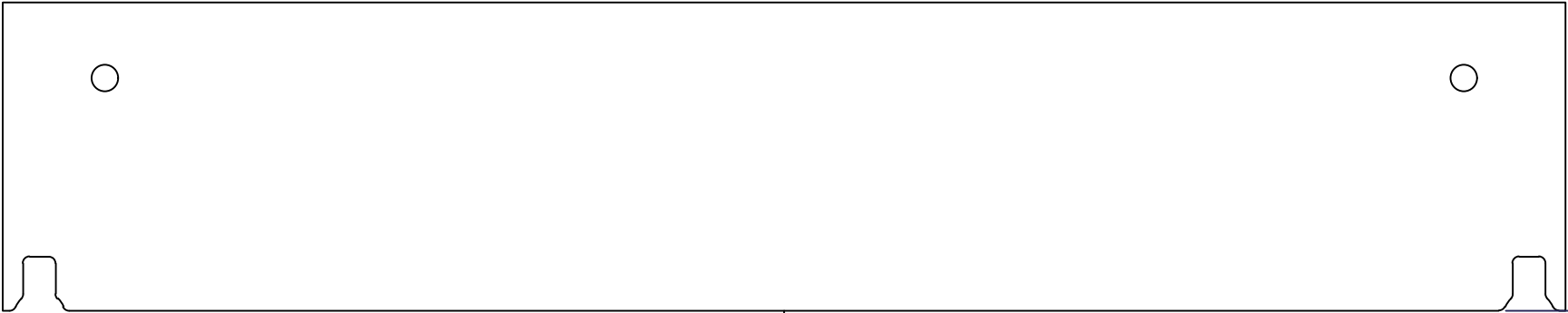
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Tolérance ±1/32" sauf spécification contraire

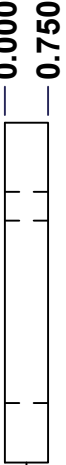
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



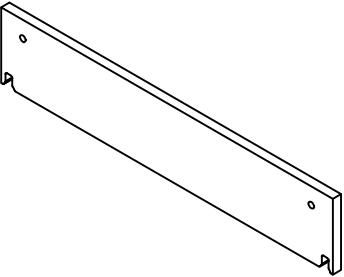
TOP



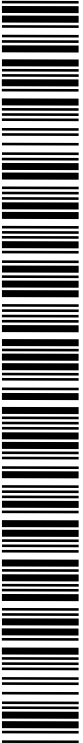
FRONT



RIGHT



Isometric View

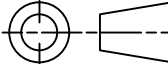


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESSP 36" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3630066THNOIP-TP 0

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An isometric drawing of a rectangular plate. The plate is oriented diagonally. It has two small circular holes, one near each end. At the bottom-left corner, there is a small semi-circular notch. The top edge is slightly raised, giving it a 3D appearance.



SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP3630066THNOIPI-BT 0

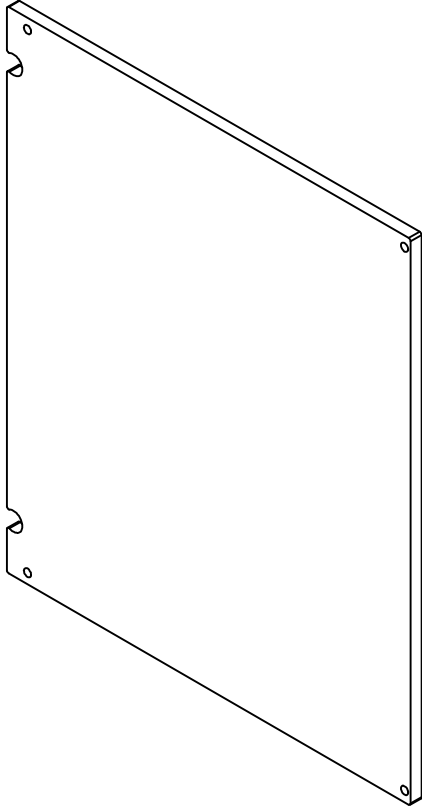
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

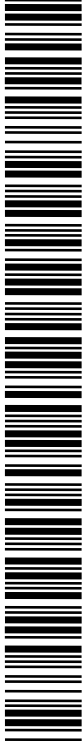
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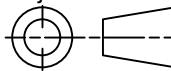
Tolérance ±1/32" sauf spécification contraire

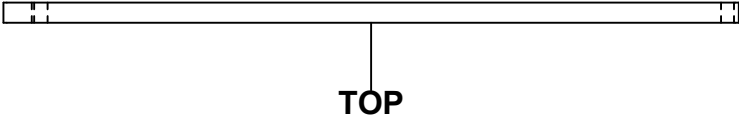
No.	Revisions	Date	By/Par



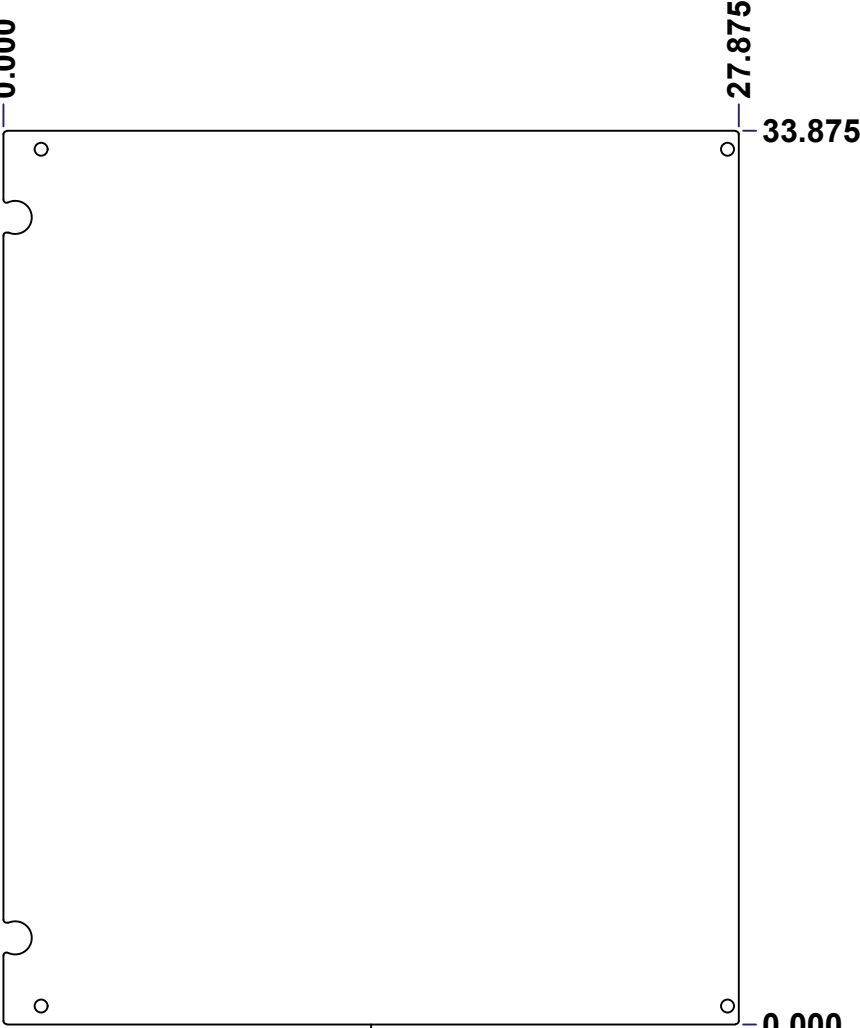
Isometric View



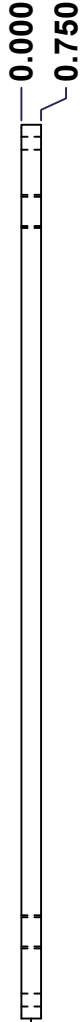
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 36" x 30" Cover Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	16
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP3630066THNOIP-C	0



TOP



FRONT



RIGHT