

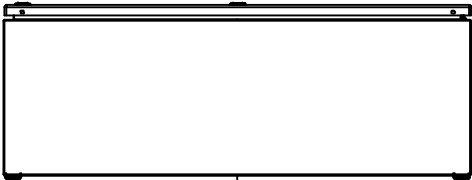
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Tolerance ±1/32" unless otherwise specified

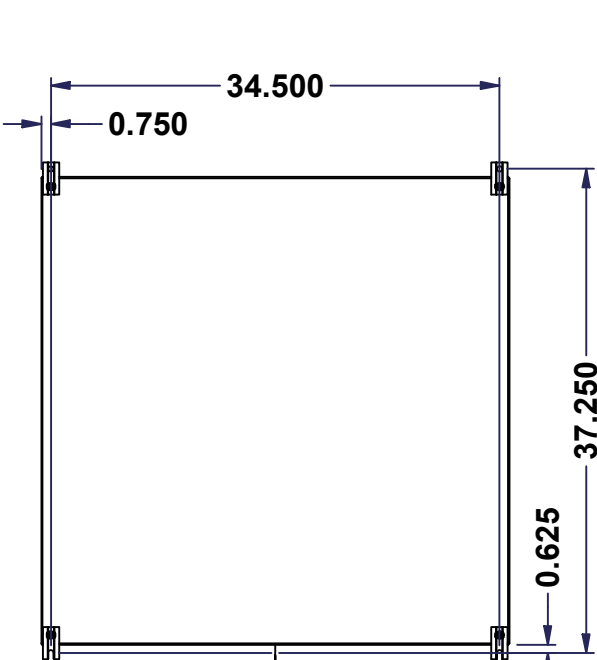
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Tolérance ±1/32" sauf spécification contraire

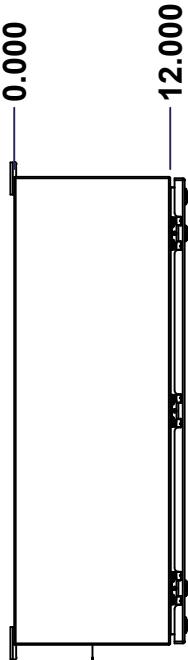
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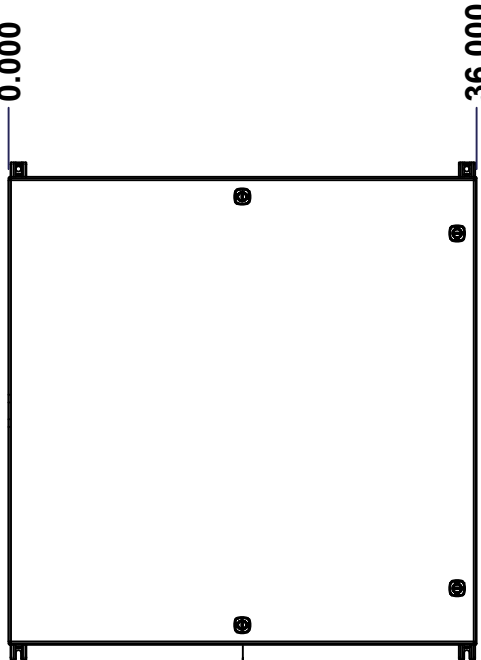
TOP



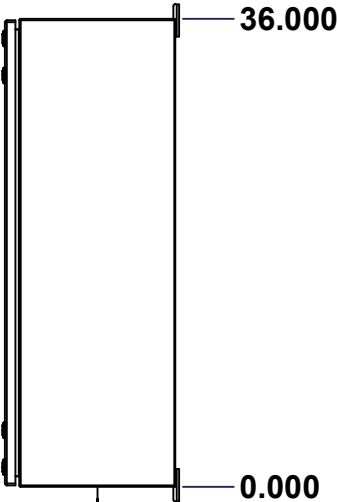
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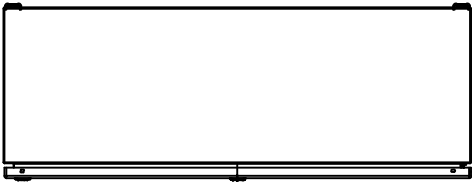
LEFT



FRONT

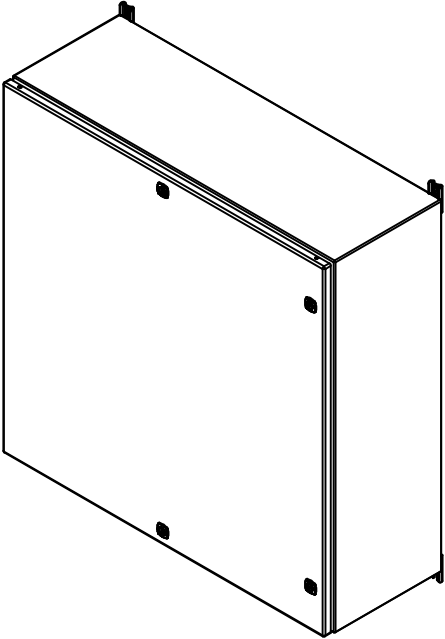


RIGHT

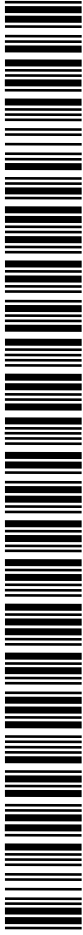


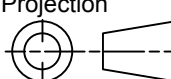
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 05-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 36" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP363612TH			

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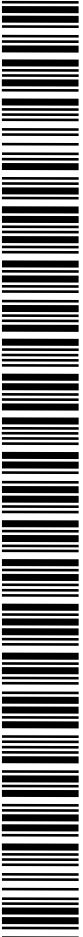
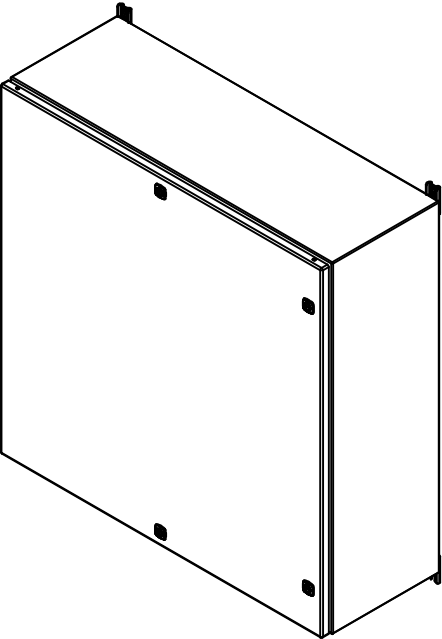
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

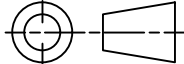


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 05-May-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
------------------	-------------	----------------	--------

Description	Detail Rev.
5412ESSP 36" x 36" x 12" Assembly	

Part Number Numéro Pièce	Rev.	2
5412ESSP363612TH	0	16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP3636G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP363612THC	0	5412ESSP 36" x 36" Cover
1	5412ESSP363612THB	0	5412ESSP 36" x 36" x 12" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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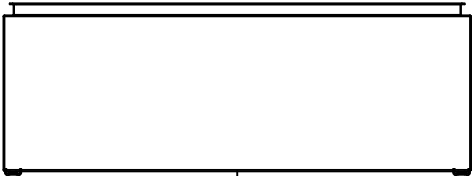
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance $\pm 1/32$ " unless otherwise specified

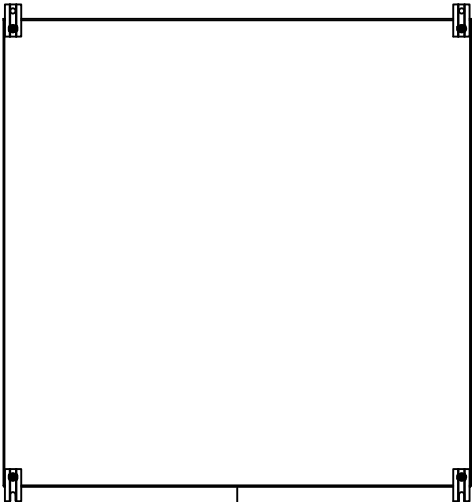
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Tolérance $\pm 1/32$ " sauf spécification contraire

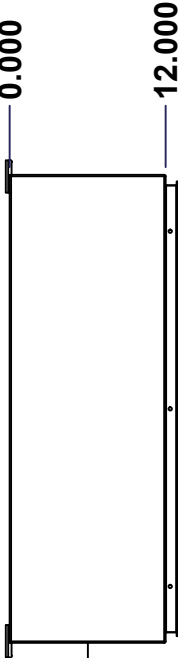
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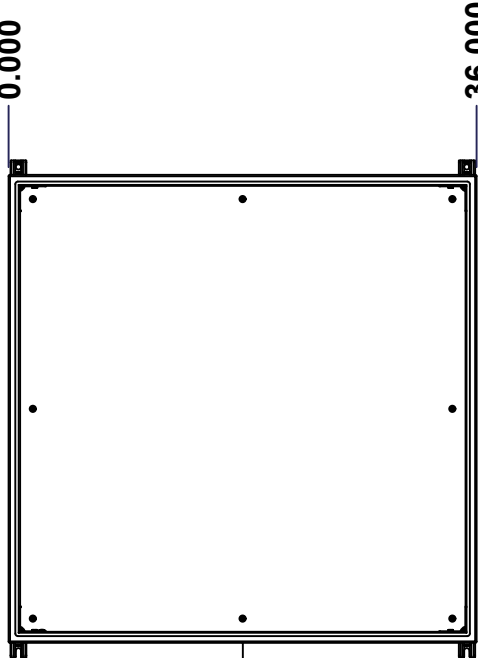
TOP



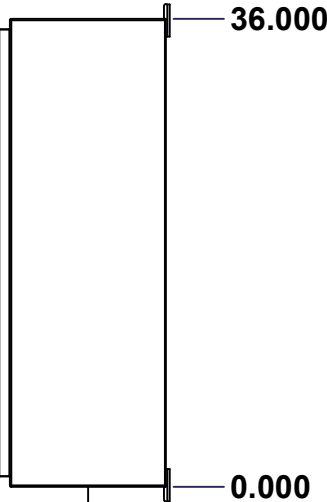
BACK



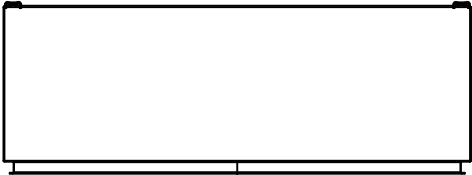
LEFT



FRONT

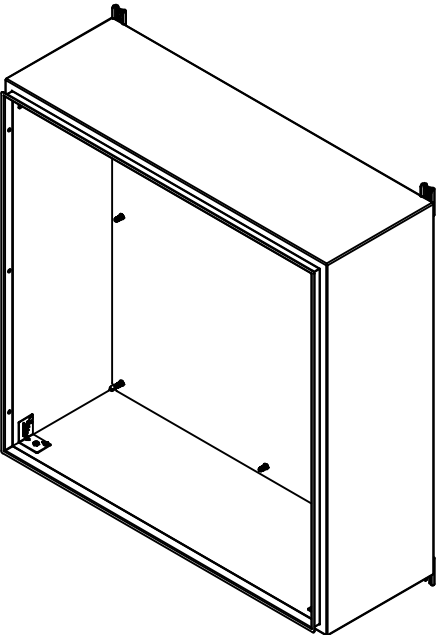


RIGHT



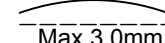
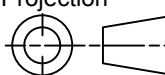
BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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				Projection 	
Customer Client				Date	
Drawn By Dessiné Par BoxCad: BoxCad				Date 05-May-23	
Material Matière					

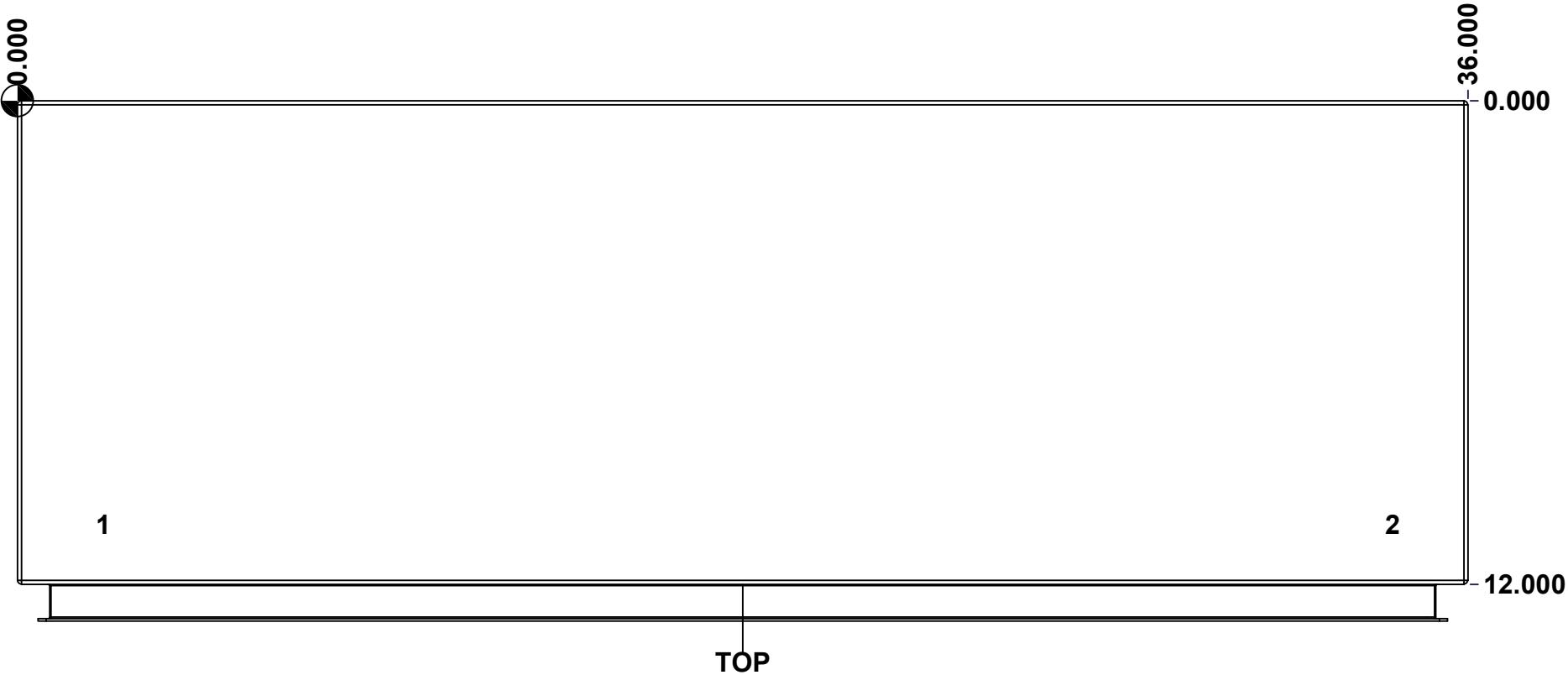
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 36" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP363612THB	0	16

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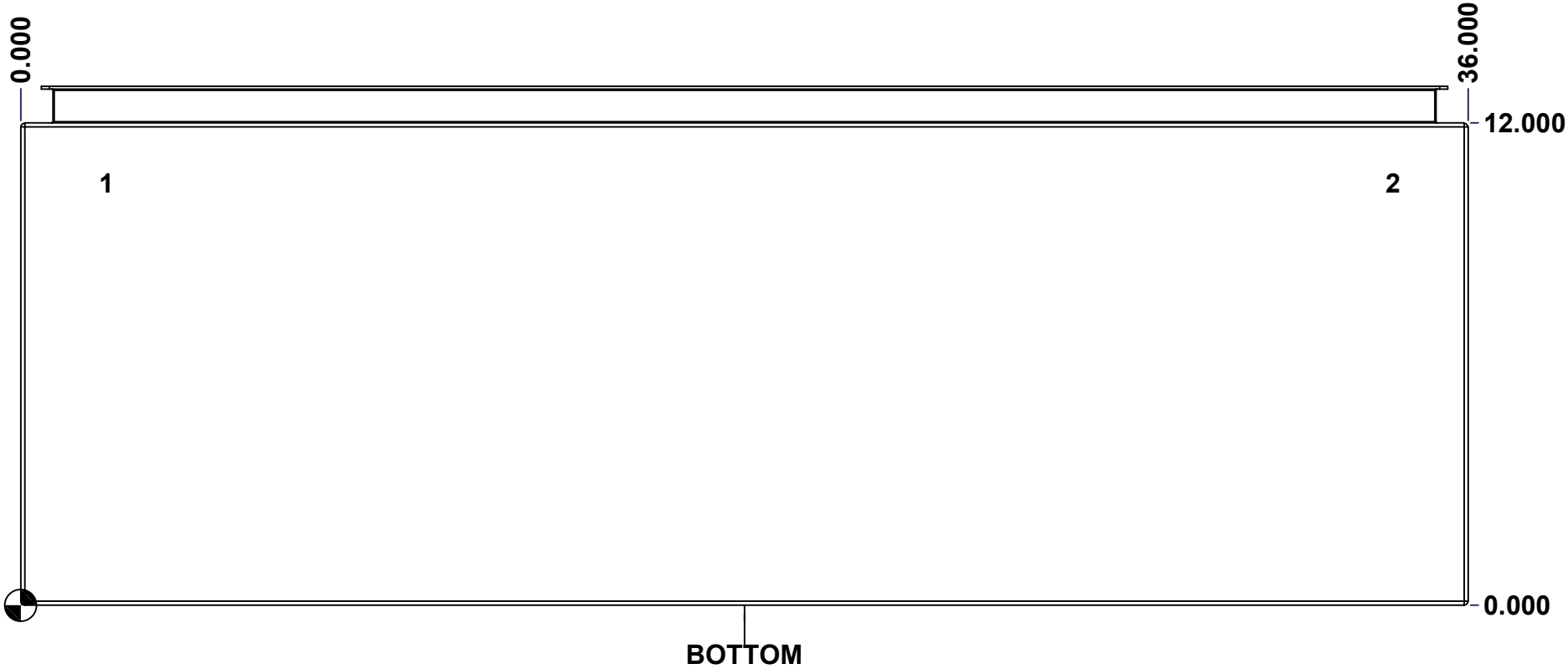
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 36" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSP363612THB	0	16

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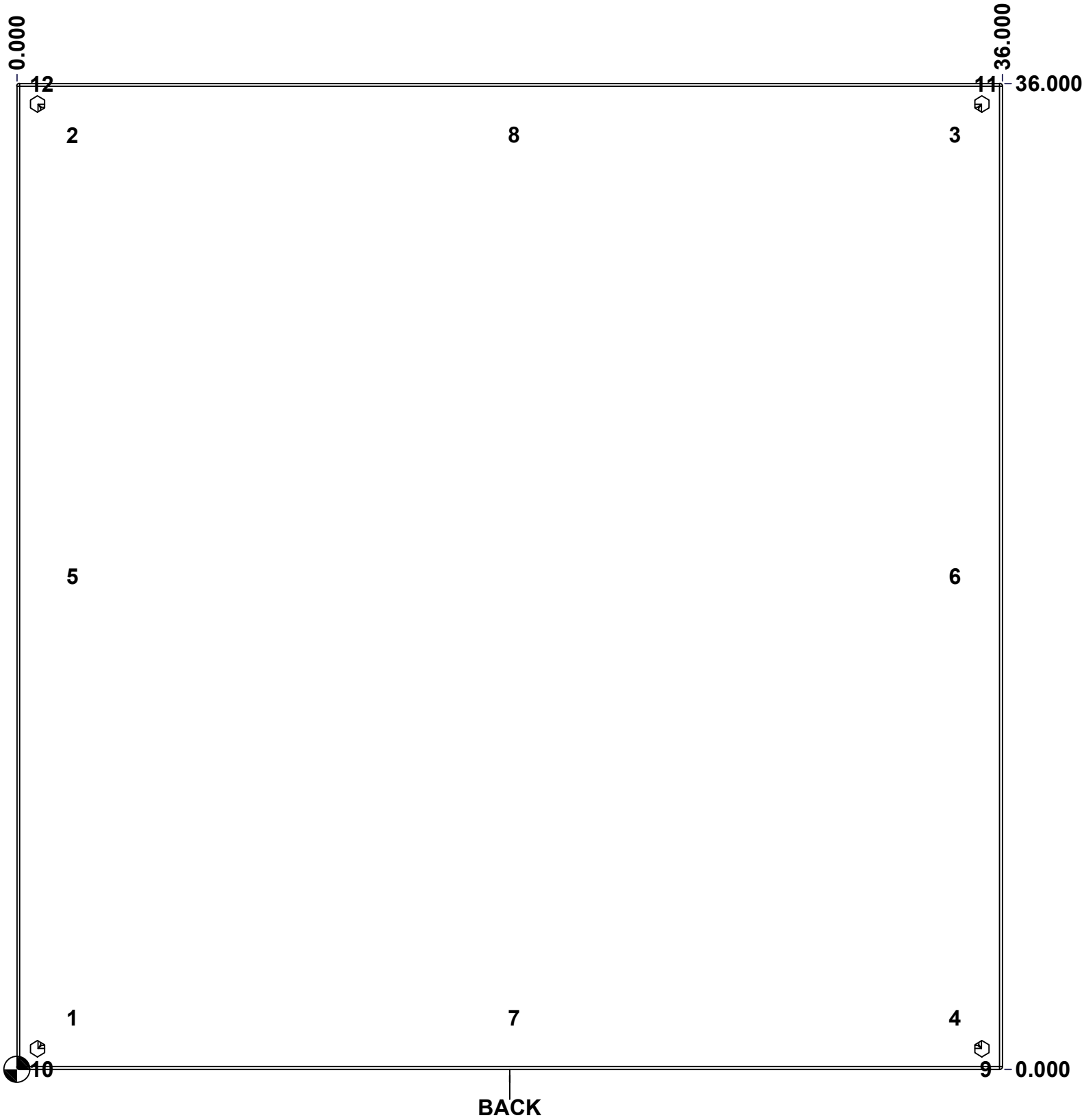
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	34.125	34.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	34.125	18.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	34.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	36.000	FOOT 885 ESMF4_CLOSE
12	0.750	36.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 36" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP363612THB	0	16

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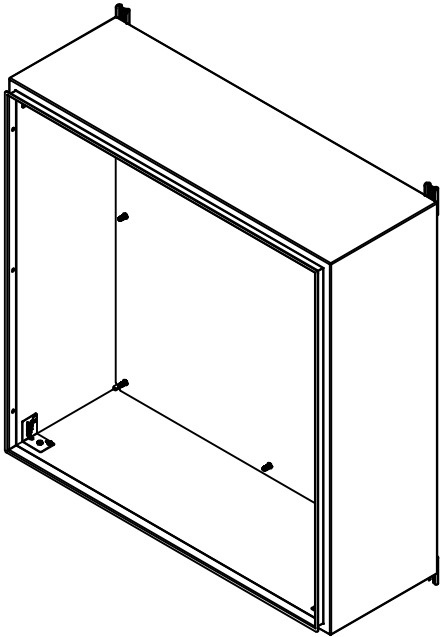
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

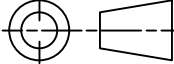
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP363612THI-RS	0	5412ESSP 36" x 36" Right Insulation
1	5412ESSP363612THI-LS	0	5412ESSP 36" x 36" Left Insulation
1	5412ESSP363612THI-BT	0	5412ESSP 36" x 36" Top and Bottom Insulation
1	5412ESSP363612THI-TP	0	5412ESSP 36" x 36" Top and Bottom Insulation
1	5412ESSP363612THI-B	0	5412ESSP 36" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP363612THB-P	0	5412ESSP 36" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Customer Client
Drawn By Dessiné Par BoxCad: BoxCad
Material Matière14 Ga Stainless Steel 304 (1.7mm)
Color CouleurAsa-61 Grey
Description5412ESSP 36" x 36" x 12" Body
Part Number Numéro Pièce
5412ESSP363612THB

Flatness Aplatissement
Max 3.0mm
Projection

Date
Date 05-May-23
Detail Rev.

Rev. 07
16

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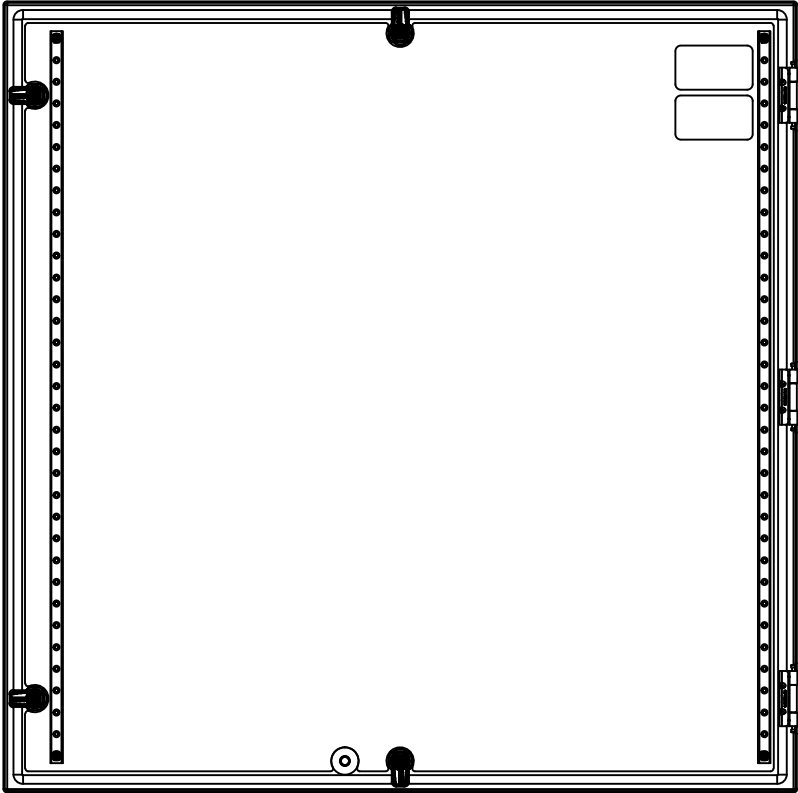
Tolerance ±1/32" unless otherwise specified

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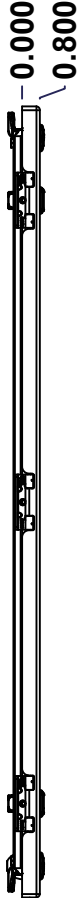
Tolérance ±1/32" sauf spécification contraire



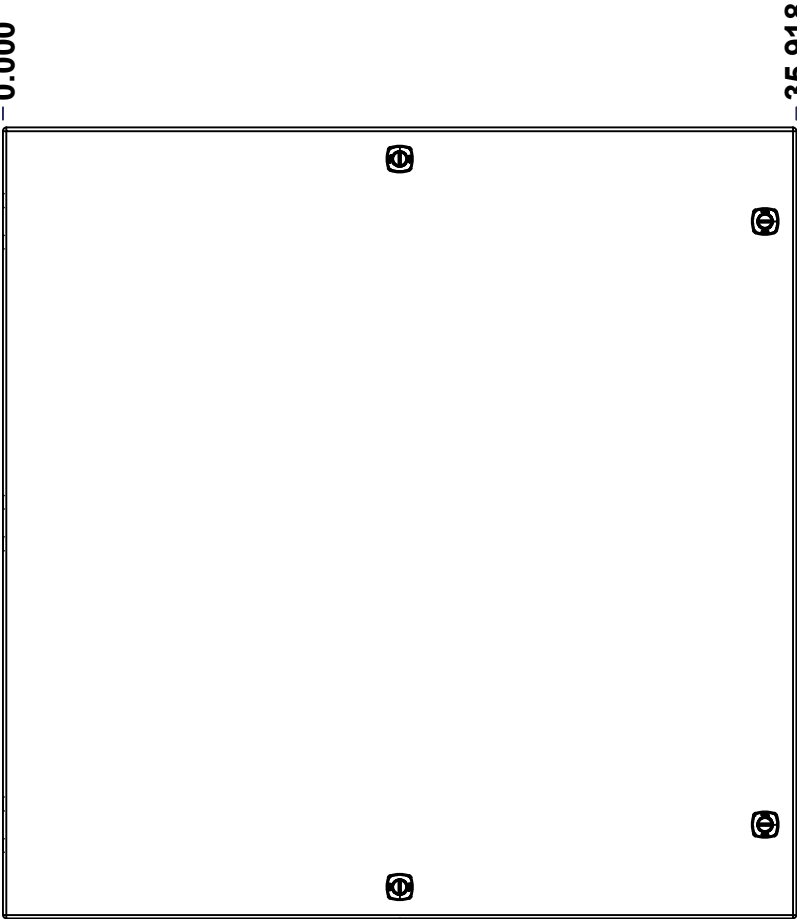
TOP



BACK



LEFT



FRONT

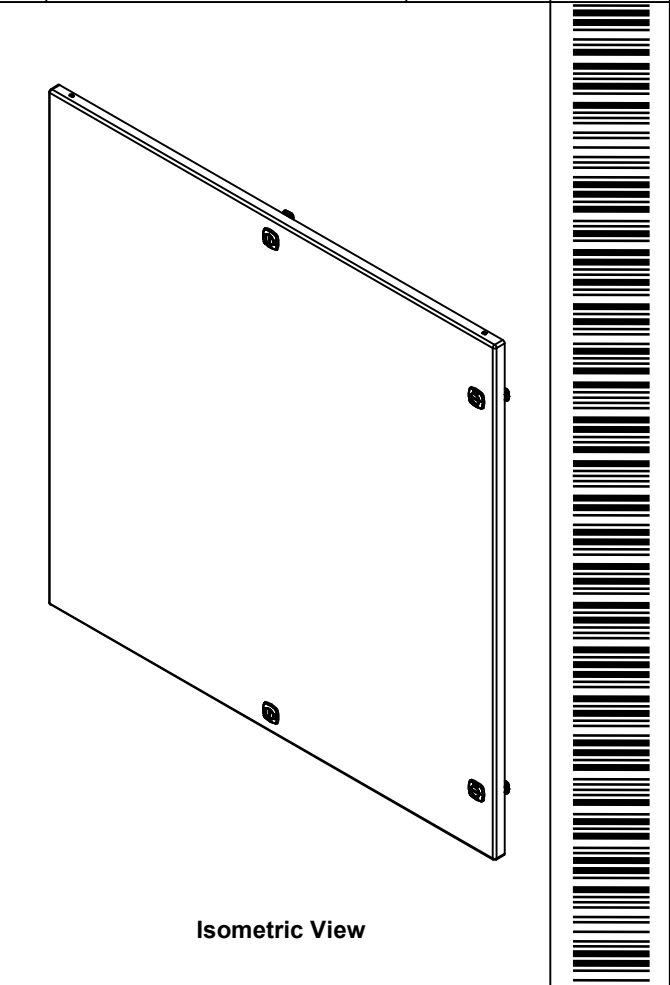


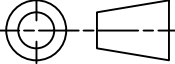
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 05-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 36" x 36" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

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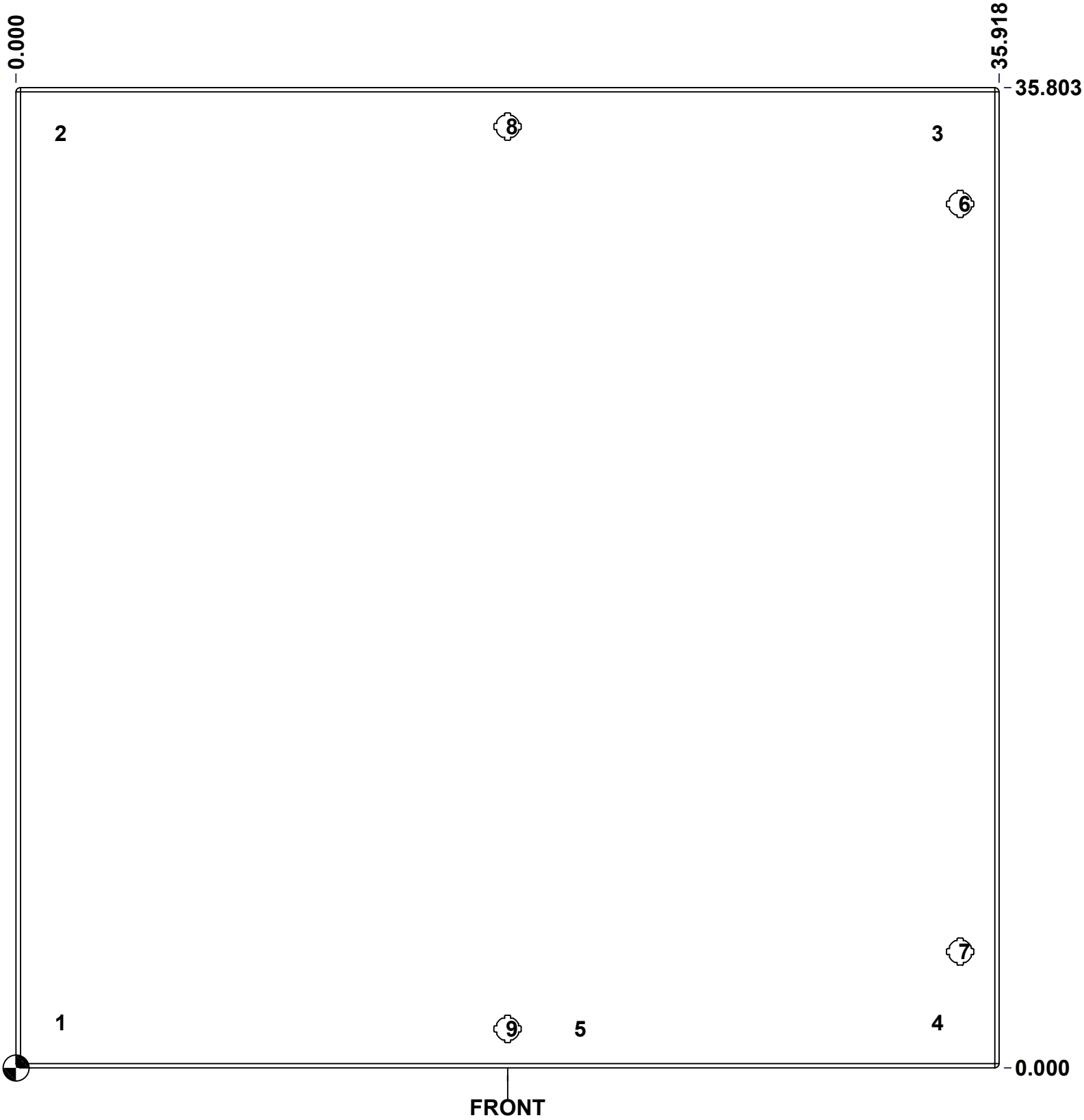
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.661	STUD M6 x 18mm (Inside)
2	1.486	34.142	STUD M6 x 18mm (Inside)
3	33.517	34.142	STUD M6 x 18mm (Inside)
4	33.517	1.661	STUD M6 x 18mm (Inside)
5	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
6	34.494	31.553	880 SCQ4-SLSS6
7	34.494	4.250	880 SCQ4-SLSS6
8	17.959	34.379	880 SCQ4-SLSS6
9	17.959	1.424	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 36" x 36" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESSP363612THC			

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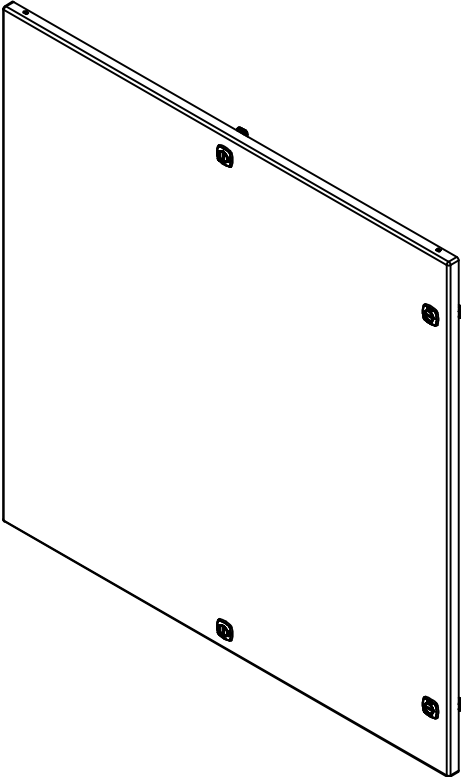
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

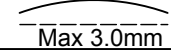
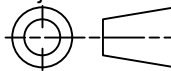


Isometric View





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Flatness
Aplatissement

Max 3.0mm
Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 05-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 36" x 36" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP363612THC

Rev.

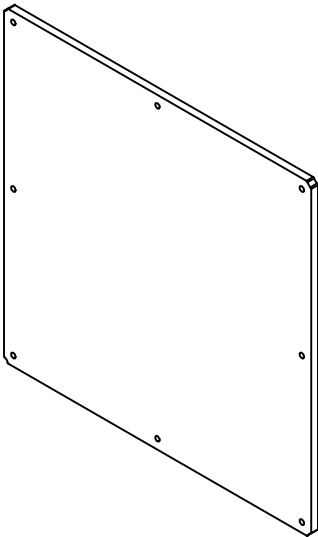
0

10

16

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
4	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-36	5	5412 ES Vertical Door Stiffener 36"
1	5412ESSP363612THI-C	0	5412ESSP 36" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
5	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP363612THG	0	5412ESSP 36" x 36" Cover Gasket Part
1	5412ESSP363612THC-P	0	5412ESSP 36" x 36" Cover Part
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Isometric View



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Max 3.0mm

Material	Polyisocyanurate
Matière	

Description	Detail Rev.
-------------	-------------

Part Number Numéro Pièce	Rev.	11
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5412ESSP363612THI-B	0	16
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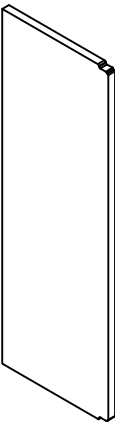
RIGHT

SEE BILL OF MATERIAL ON LAST PAGE

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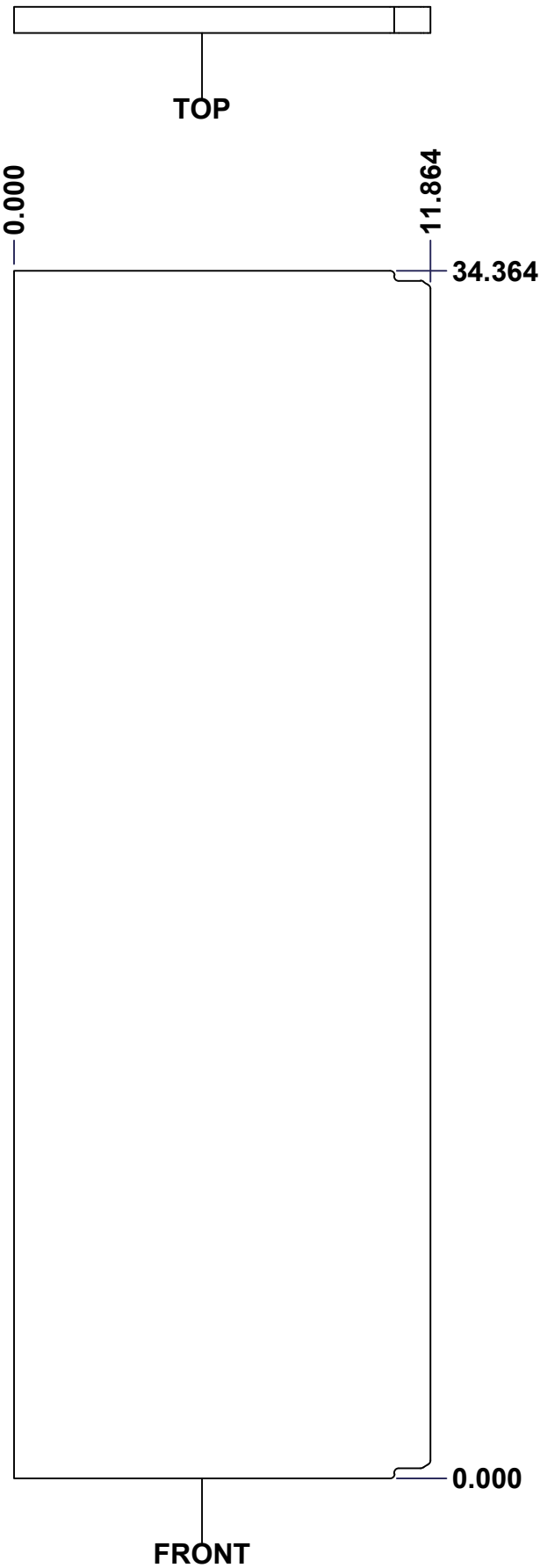


Isometric View

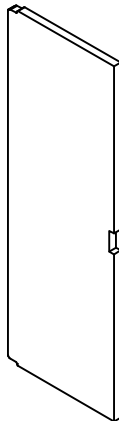


Isometric View

SEE BILL OF MATERIAL ON LAST PAGE



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Isometric View



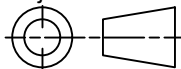
Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschene.

Materia
Matière

Polyisocyanurate

Color	Couleur
-------	---------

Aluminum

Finish
Fini

N/A

Description

Detail Rev.

5412ESSP 36" x 36" Right Insulation

Part Number
Numéro Pièce

Rev.

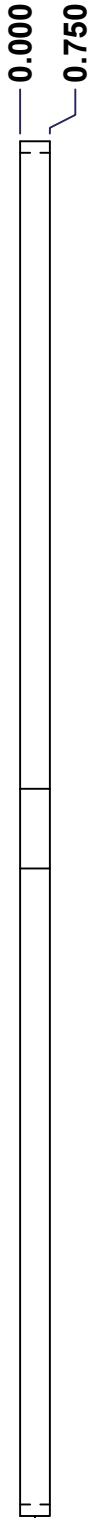
13

5412ESSP363612THI-RS

0

16

SEE BILL OF MATERIAL ON LAST PAGE



TOP

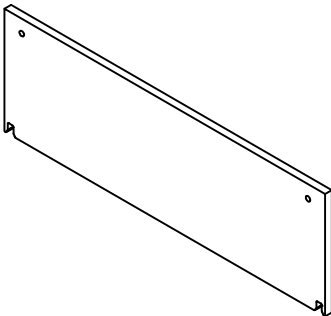
FRONT

0.000

0.750

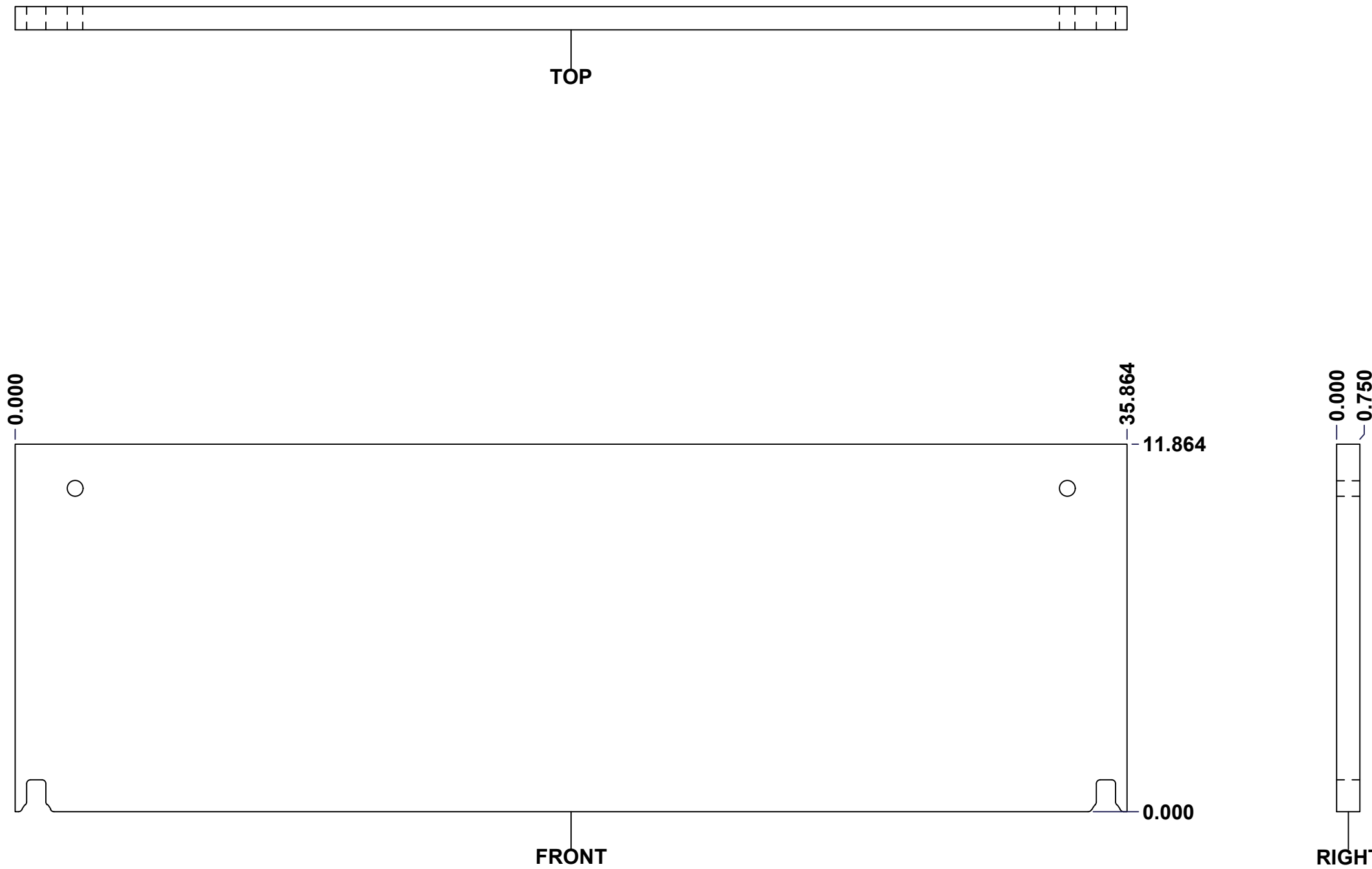
RIGHT

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Isometric View

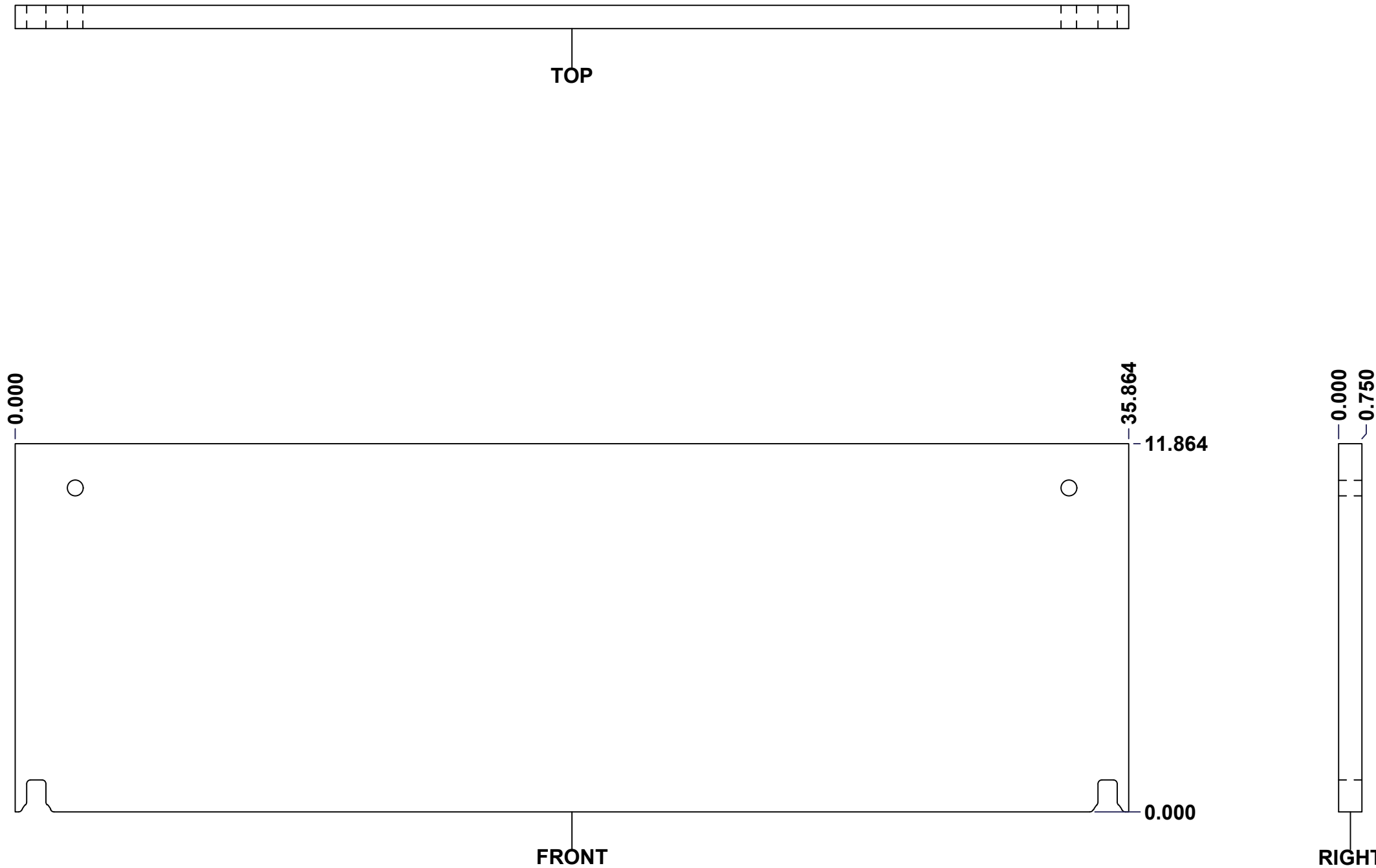
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Isometric View

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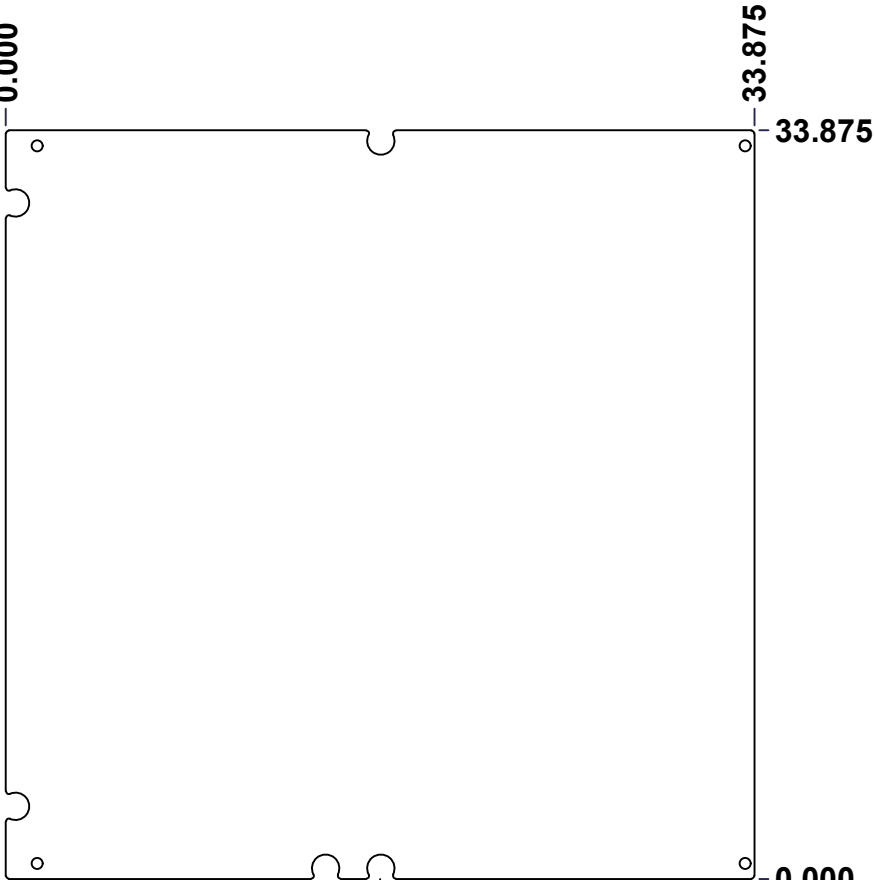
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP363612TH\5412ESSP363612TH.idw

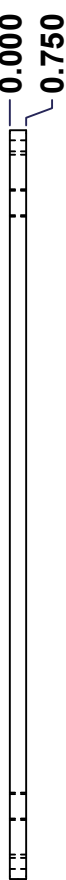
Tolérance ±1/32" sauf spécification contraire



TOP

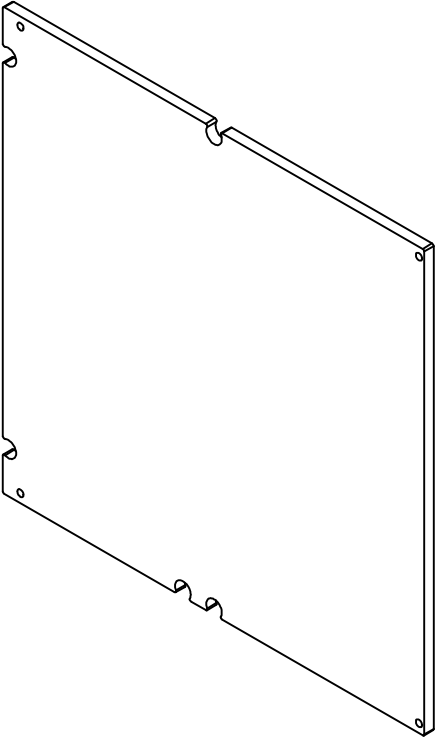


FRONT

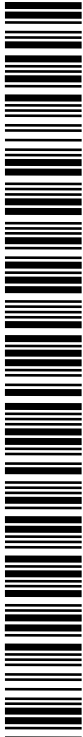


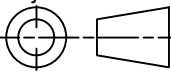
RIGHT

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm	
	Projection 	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	
Finish Fini	N/A	
Description 5412ESSP 36" x 36" Cover Insulation	Detail Rev.	
Part Number Numéro Pièce	Rev.	16
5412ESSP363612THI-C	0	16

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C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

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A square frame defined by a dashed line. At each of the four corners, there is a small circle. Additionally, at the midpoint of each of the four sides, there is a small circle. The circles are positioned such that they appear to be tangent to the dashed lines of the square.

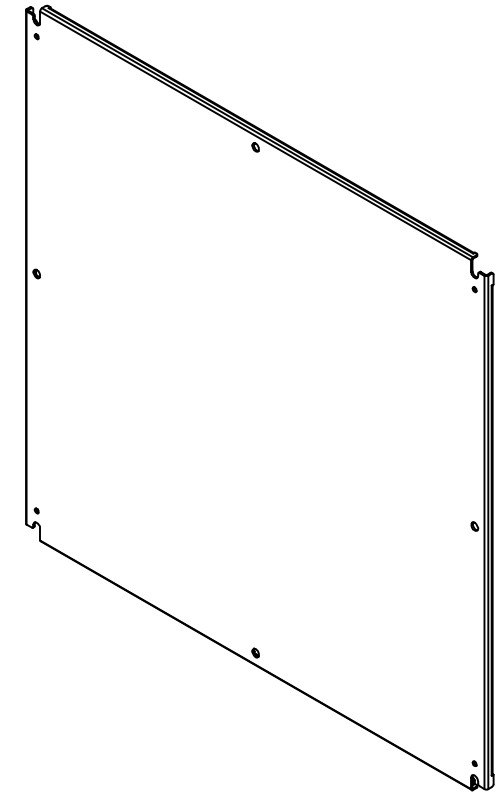
Year	Number of people in the workforce
1990	33.582
2000	34.000
2010	34.000

0.418

0.000

RIGHT

No.	Revisions	Date	By/Par

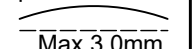


Isometric View

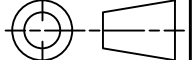


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www.exmweb.com

Flatness	
Aplatissement	



Projection	
------------	--



Customer Client	Date
--------------------	------

Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
-------------------------	--------	----------------

Material	
Matière	See Part List

Color Couleur	See Part List	Finish Fini	See Part List
------------------	---------------	----------------	---------------

Description	Detail Rev.
-------------	-------------

881 SP - Inner Panel

Part Number Numéro Pièce	Rev.	1 2
881 SP3636G	0	

1	881 SP3636G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

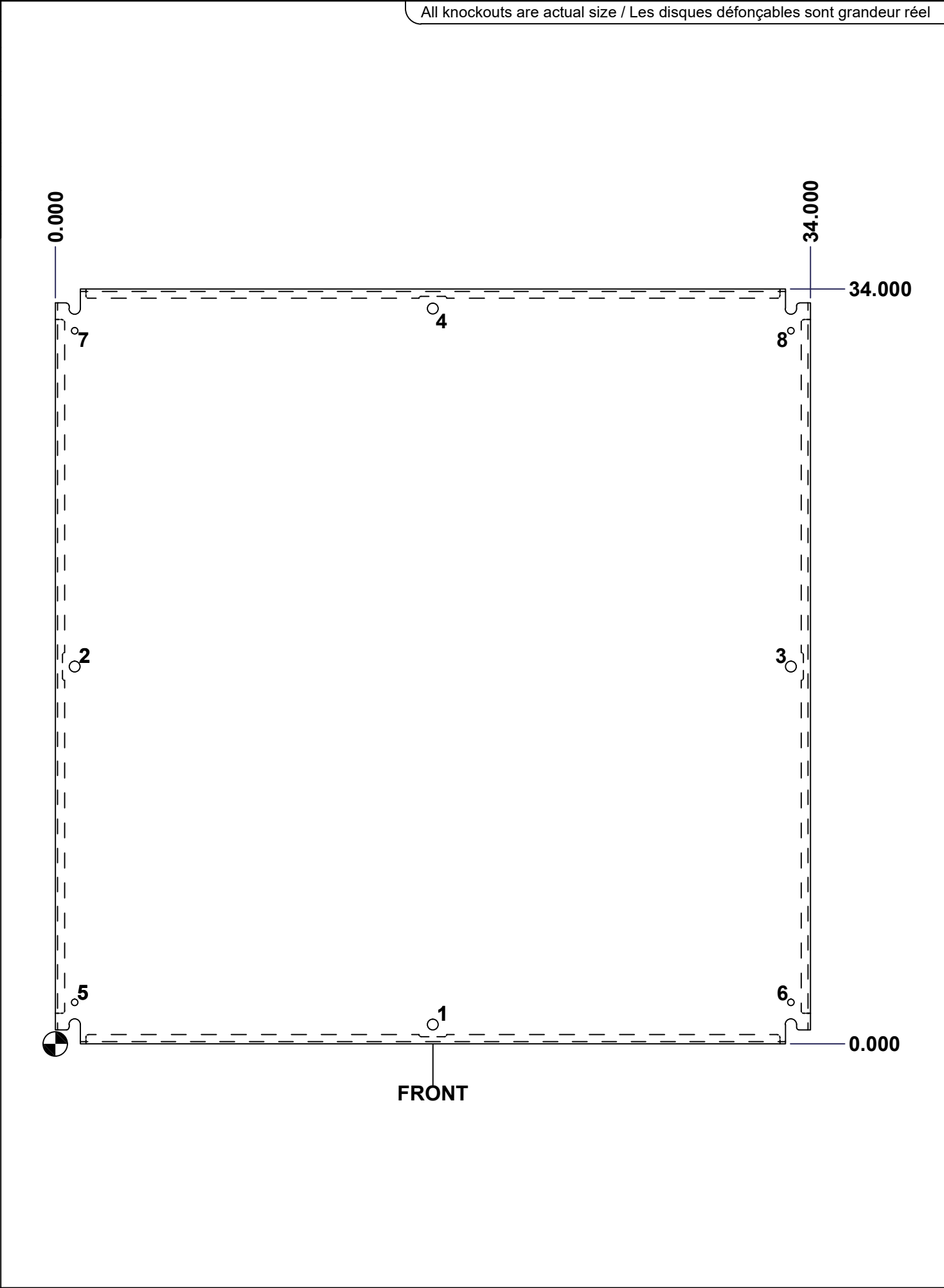
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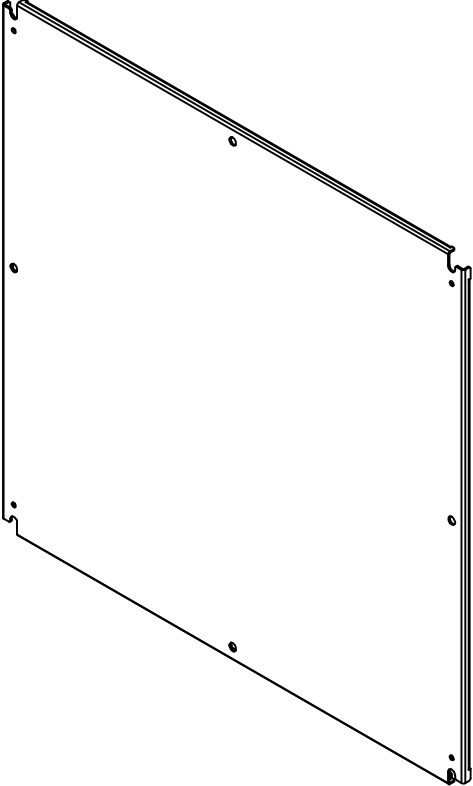
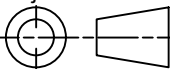
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP3636G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	17.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	17.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	33.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	32.125	GROUND HOLE (RND Ø0.290)
8	33.125	32.125	GROUND HOLE (RND Ø0.290)



No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur See Part List		Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.	
Part Number Numéro Pièce 881 SP3636G		Rev. 0	2 2

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