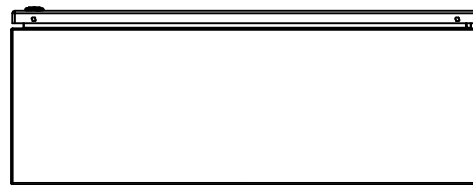
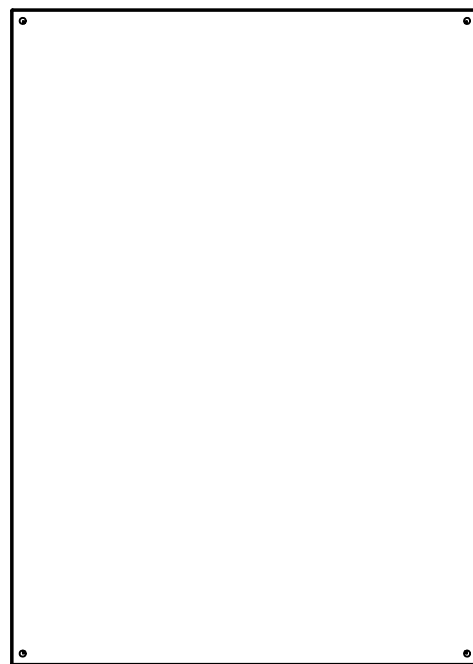


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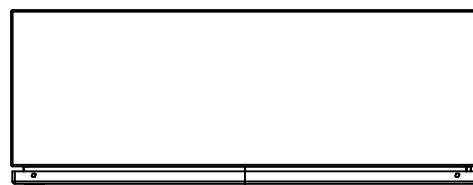
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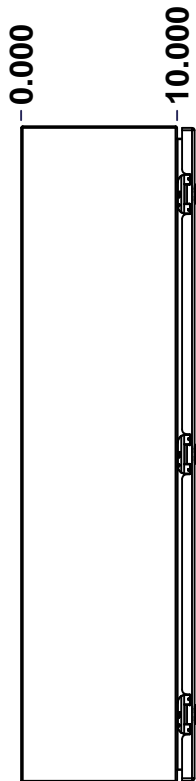
TOP



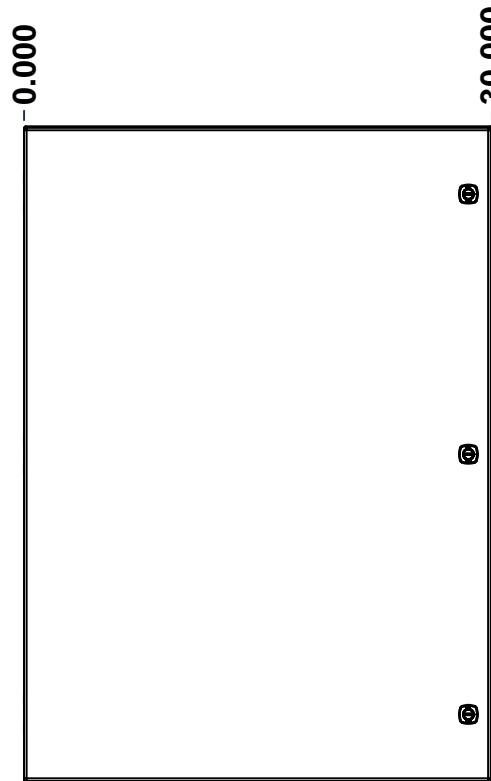
BACK



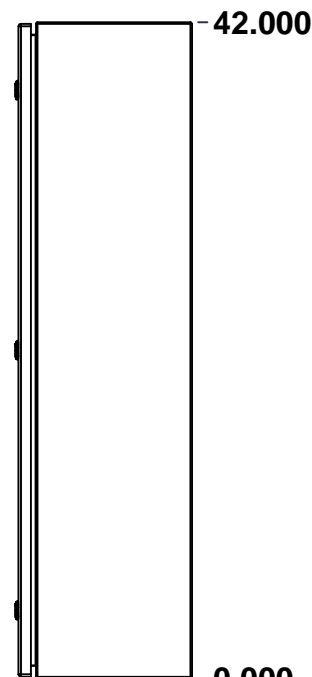
BOTTOM



LEFT

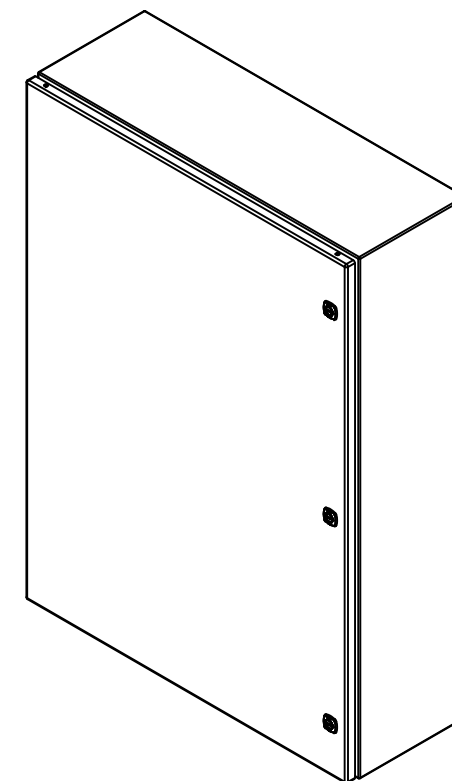


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Aug-13

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Asa-61 Grey      Finish / Fini: Smooth

Description: 5412ESSP 42" x 30" x 10" Assembly      Detail Rev.

Part Number / Numéro Pièce: 5412ESSP423010	Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE	Rev. 0

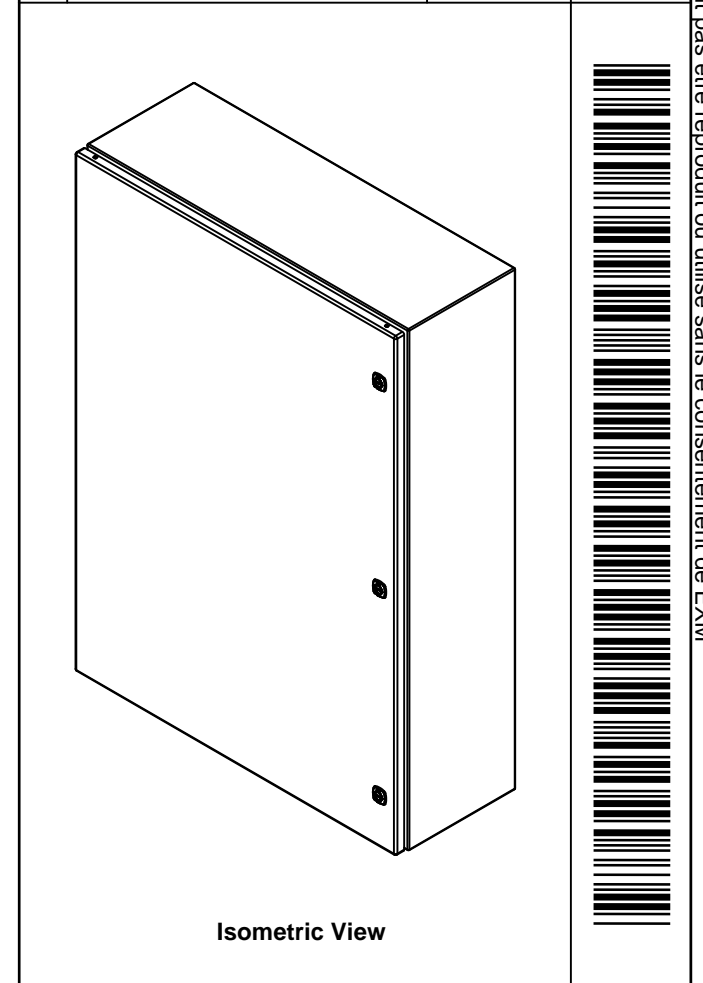
2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 14-Aug-13
Material Matière	14 Ga Stainless Steel 304 (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESSP 42" x 30" x 10" Assembly		
Part Number Numéro Pièce	<b>5412ESSP423010</b>		Rev. 2
			0

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

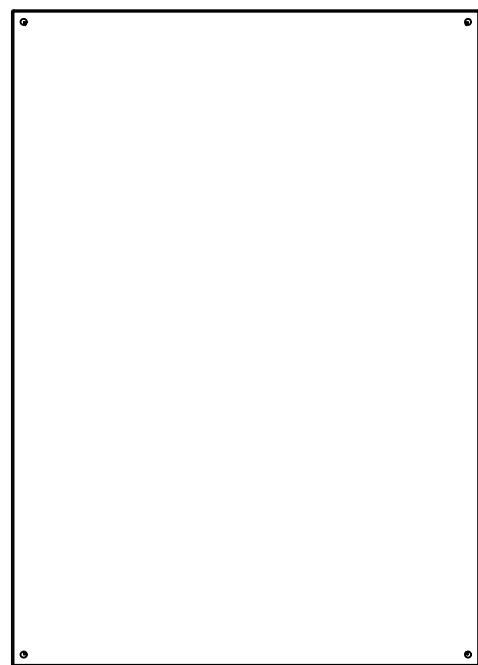
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4230G	0	881 SP - Inner Panel
1	5412ESSP423010C	0	5412ESSP 42" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP423010B	0	5412ESSP 42" x 30" x 10" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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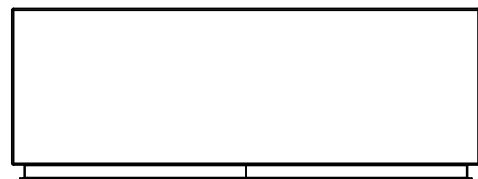
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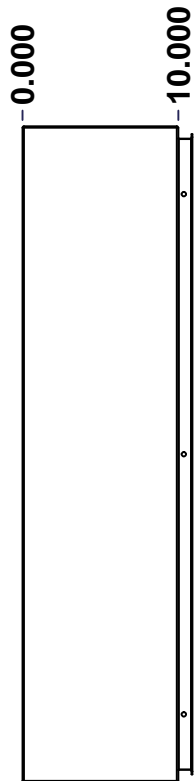
TOP



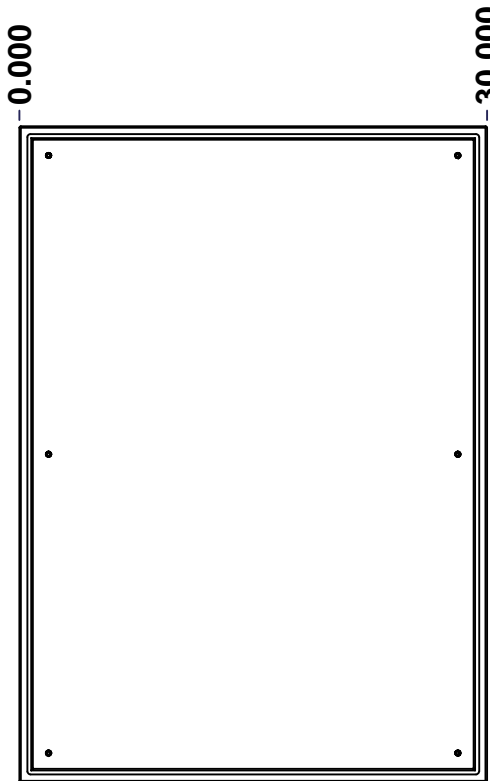
BACK



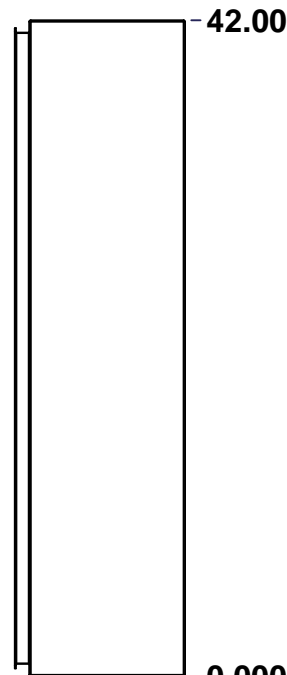
BOTTOM



LEFT

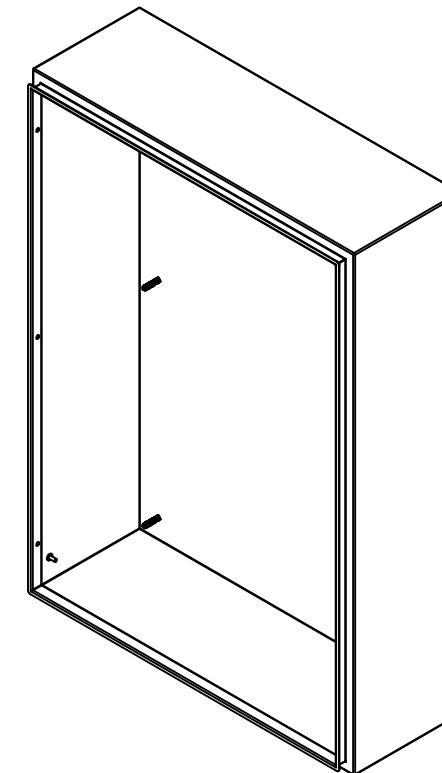


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 14-Aug-13

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Asa-61 Grey      Finish / Fini: Smooth

Description: 5412ESSP 42" x 30" x 10" Body      Detail Rev.

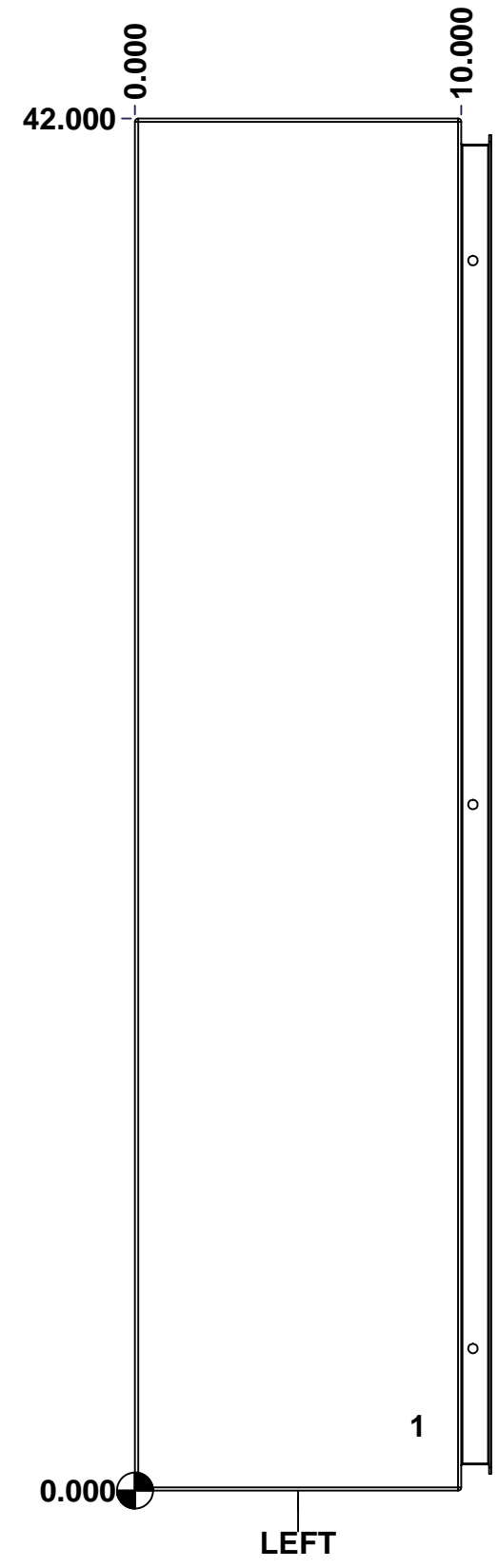
Part Number / Numéro Pièce: <b>5412ESSP423010B</b>	Rev. <b>0</b>	1 / 7
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SEE BILL OF MATERIAL ON LAST PAGE

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSP 42" x 30" x 10" Body			
Part Number Numéro Pièce		Rev.	5	7
<b>5412ESSP423010B</b>		<b>0</b>		

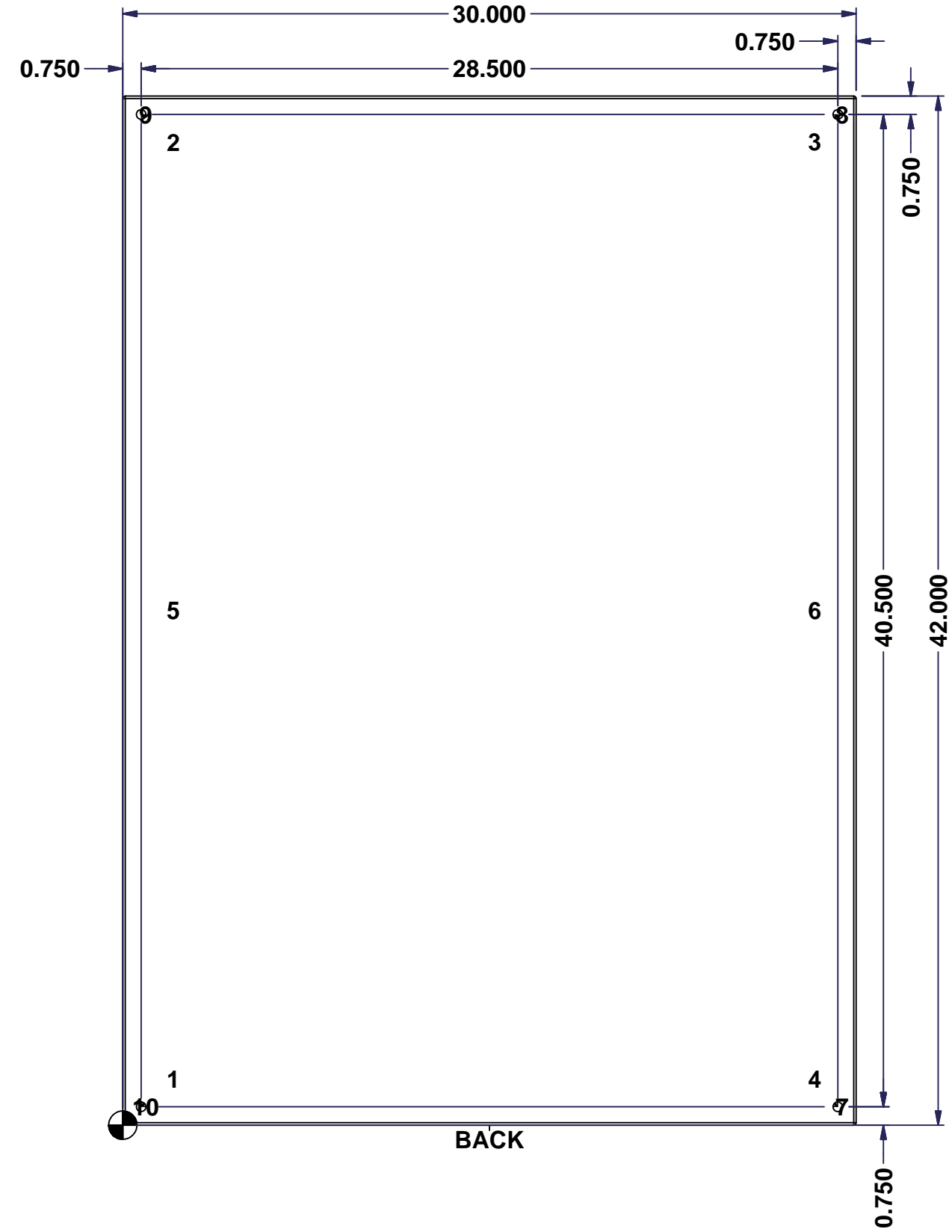
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.750	RND Ø0.390
8	29.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

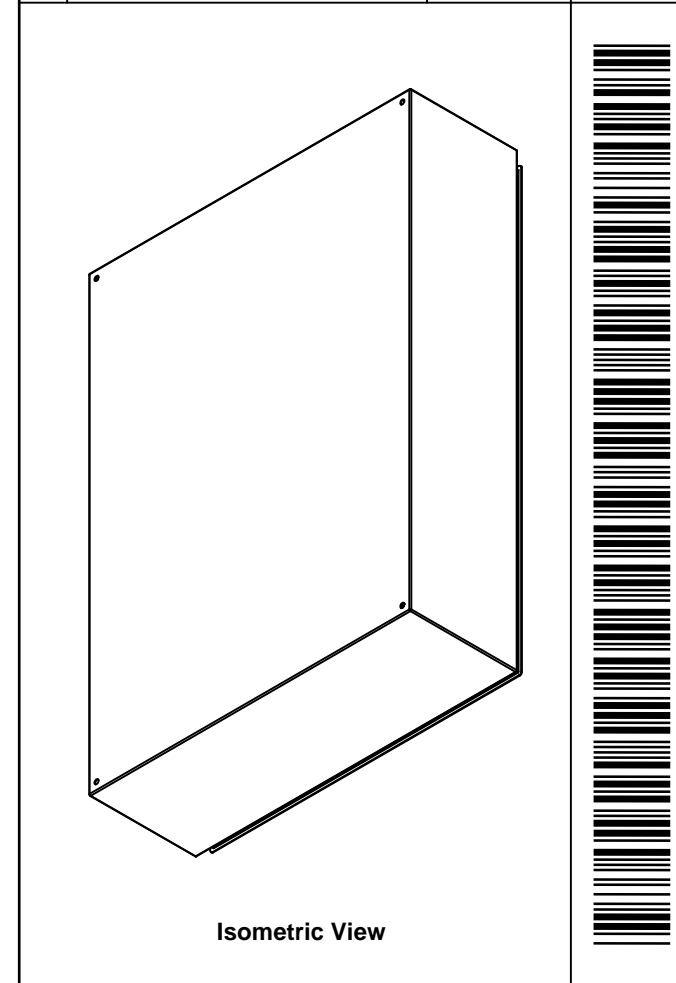



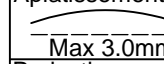
	Description	Status	
	5412ESSP 42" x 30" x 10" Body		
	Part Number Numéro Pièce	Rev.	6
	<b>5412ESSP423010B</b>	<b>0</b>	7

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No.	Revisions	Date	By/Par

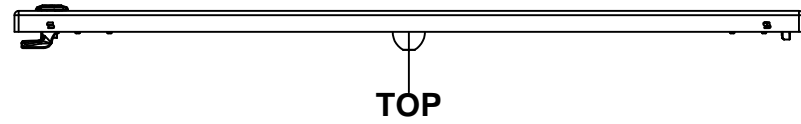


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Aug-13
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESSP 42" x 30" x 10" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESSP423010B</b>	<b>0</b>	7

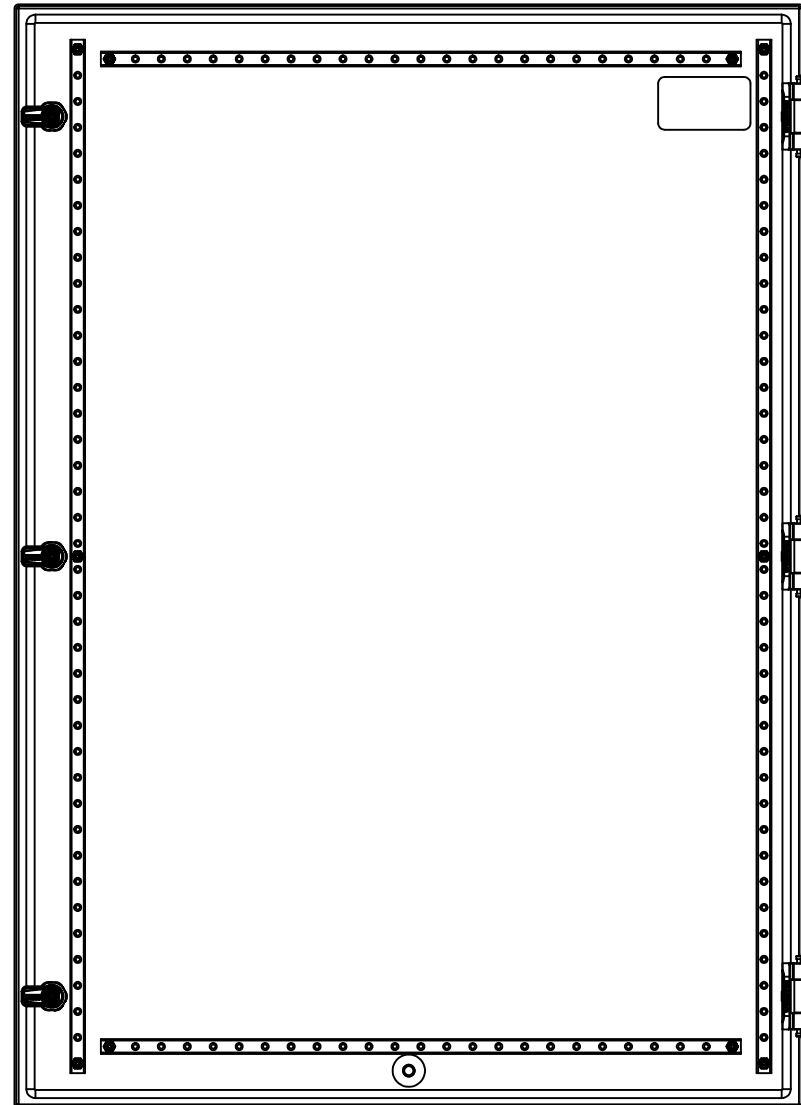
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP423010B-P	0	5412ESSP 42" x 30" x 10" Body Part
Parts List			

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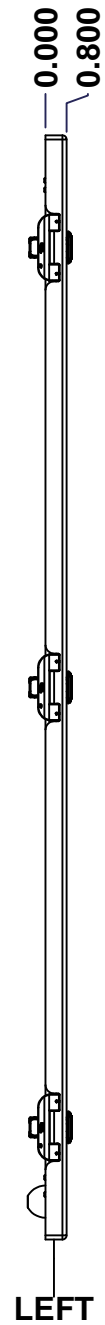
TOP



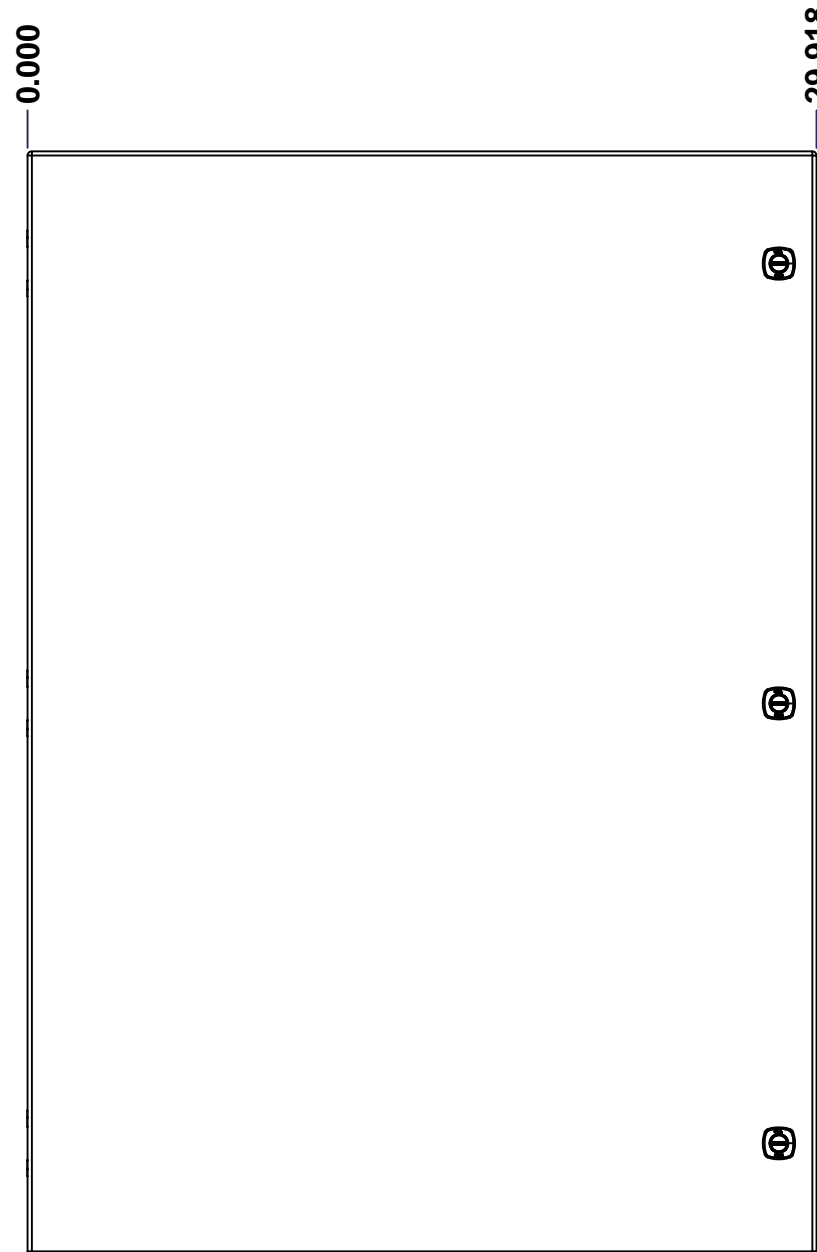
BACK



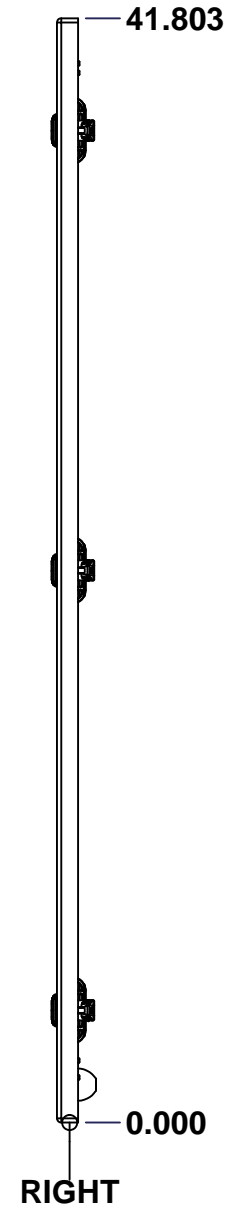
BOTTOM



LEFT

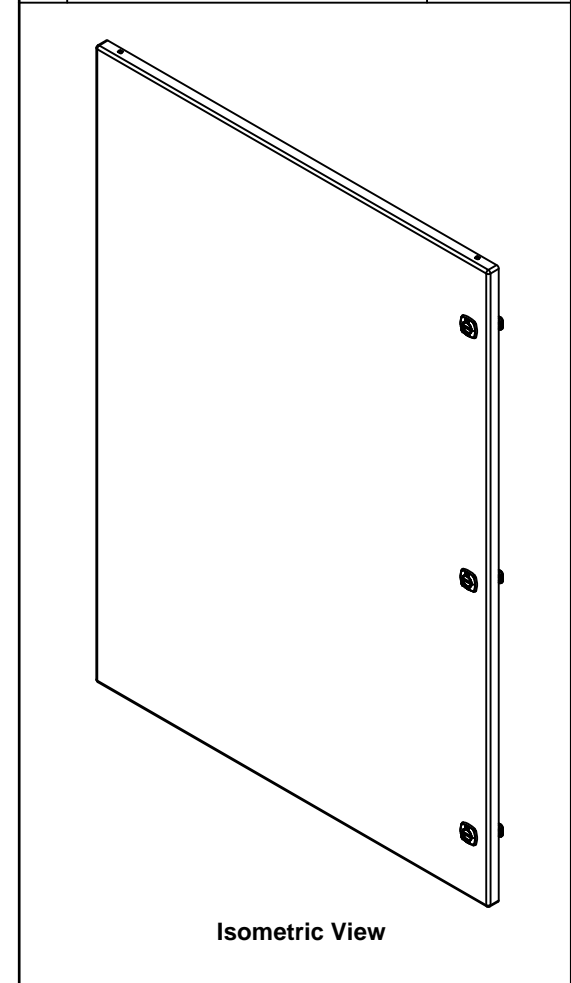


FRONT




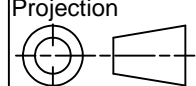
RIGHT

No.	Revisions	Date	By/Par



Isometric View



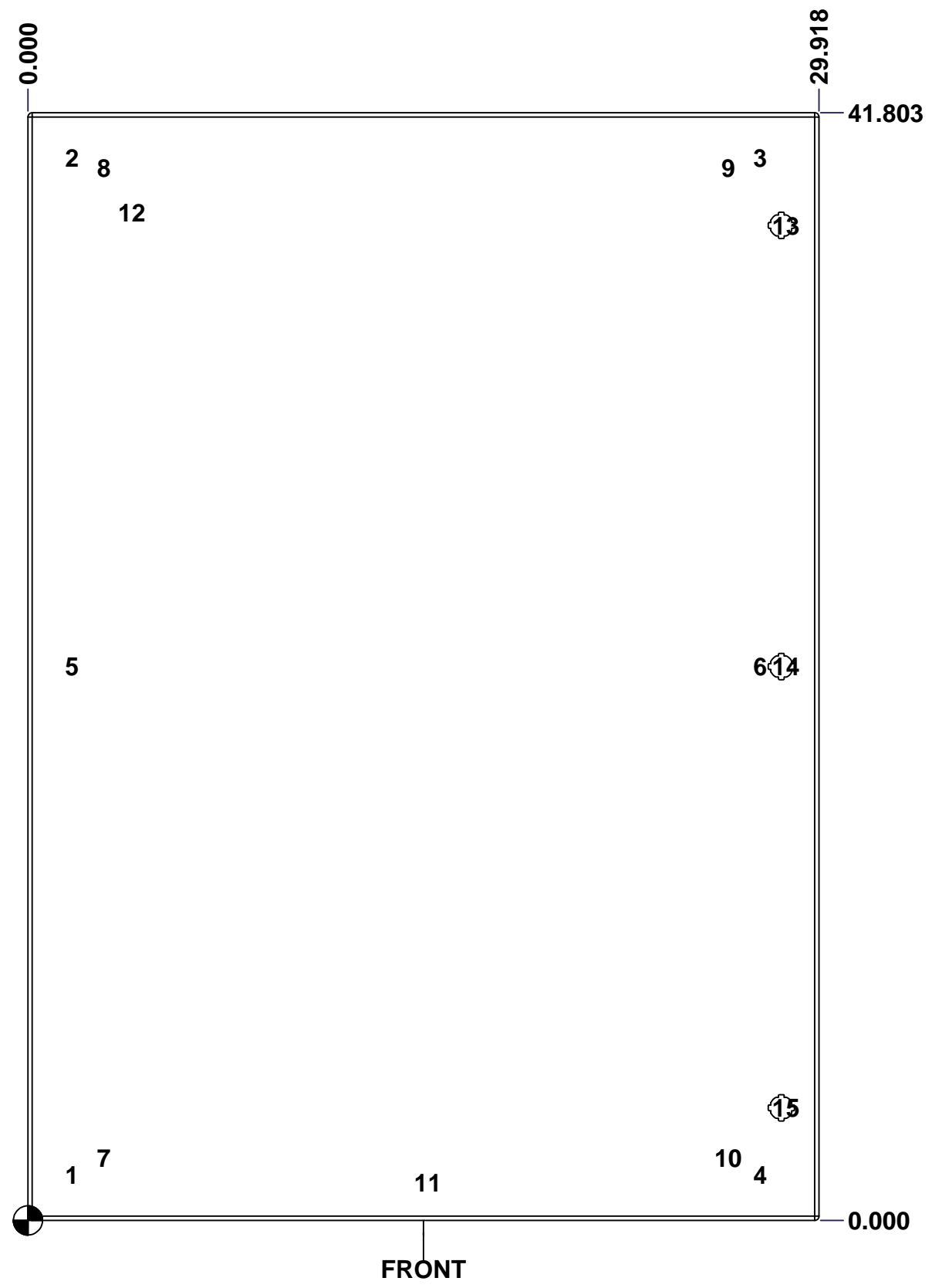
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 14-Aug-13
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 42" x 30" Cover		
Part Number Numéro Pièce	Rev. 0	1 / 3
<b>5412ESSP423010C</b>		

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.517	40.094	STUD M6 x 18mm (Inside)
4	27.517	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.517	20.902	STUD M6 x 18mm (Inside)
7	2.690	2.350	STUD M6 x 18mm (Inside)
8	2.690	39.733	STUD M6 x 18mm (Inside)
9	26.313	39.733	STUD M6 x 18mm (Inside)
10	26.313	2.350	STUD M6 x 18mm (Inside)
11	14.959	1.435	STUD M6 x 18mm (Inside)
-----			
12	3.750	38.053	LABEL_EXM (Inside)
13	28.494	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	28.494	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
15	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



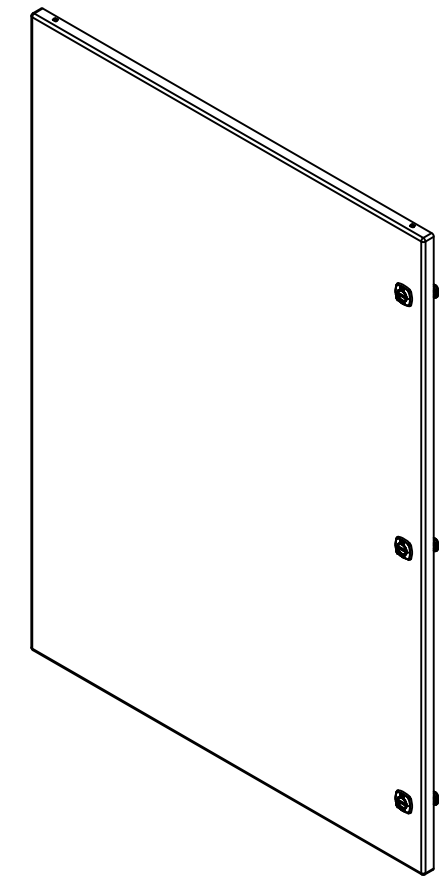
	Description	Status
	5412ESSP 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP423010C</b>	<b>0</b> / 2 / 3



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No.	Revisions	Date	By/Par



Isometric View



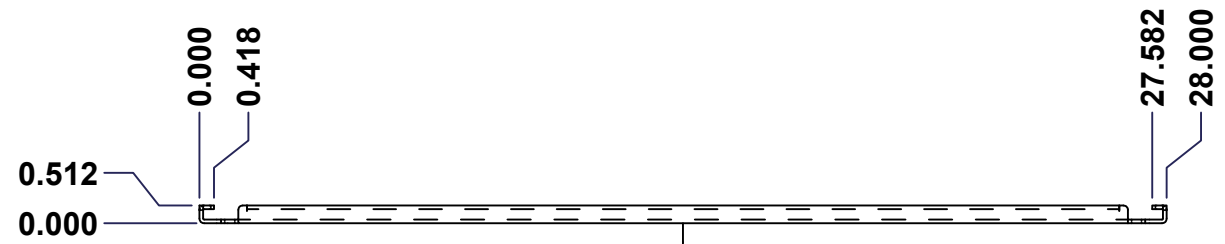
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP423010G	0	5412ESSP 42" x 30" Cover Gasket Part
1	5412ESSP423010C-P	0	5412ESSP 42" x 30" Cover Part
3	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut

		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date		Date 14-Aug-13	
Drawn By Dessiné Par		BoxCad: BoxCad		Date 14-Aug-13	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur		Asa-61 Grey		Finish Fini Smooth	
Description				Detail Rev.	
5412ESSP 42" x 30" Cover					
Part Number Numéro Pièce		Rev.		3	
5412ESSP423010C		0		3	

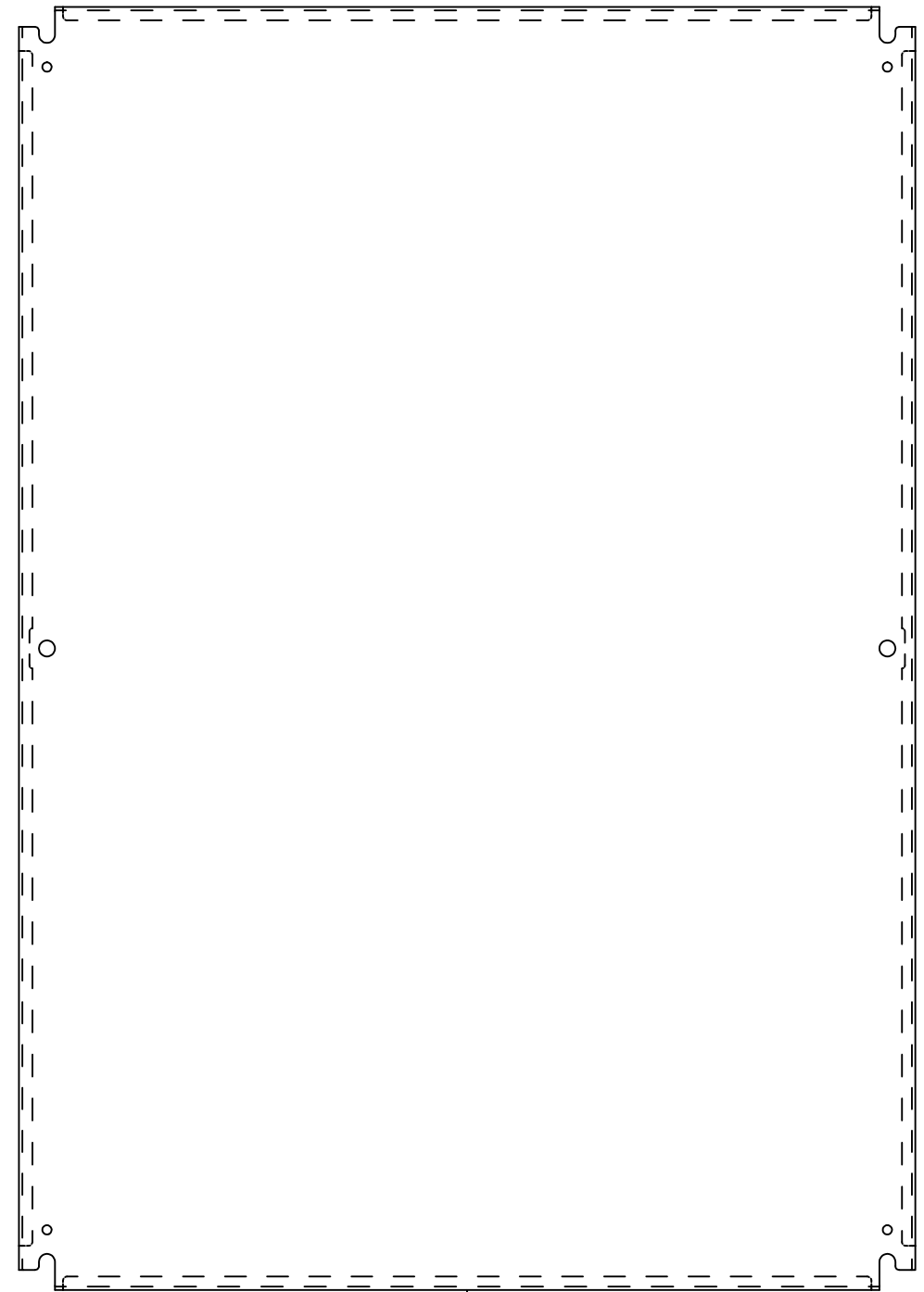
Parts List

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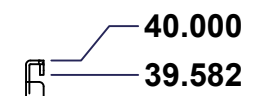
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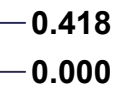
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par: BoxCad		Date: 1/23/2007
Material Matière: See Part List		
Color Couleur: See Part List	Finish Fini: See Part List	
Description: 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: <b>881 SP4230G</b>		Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

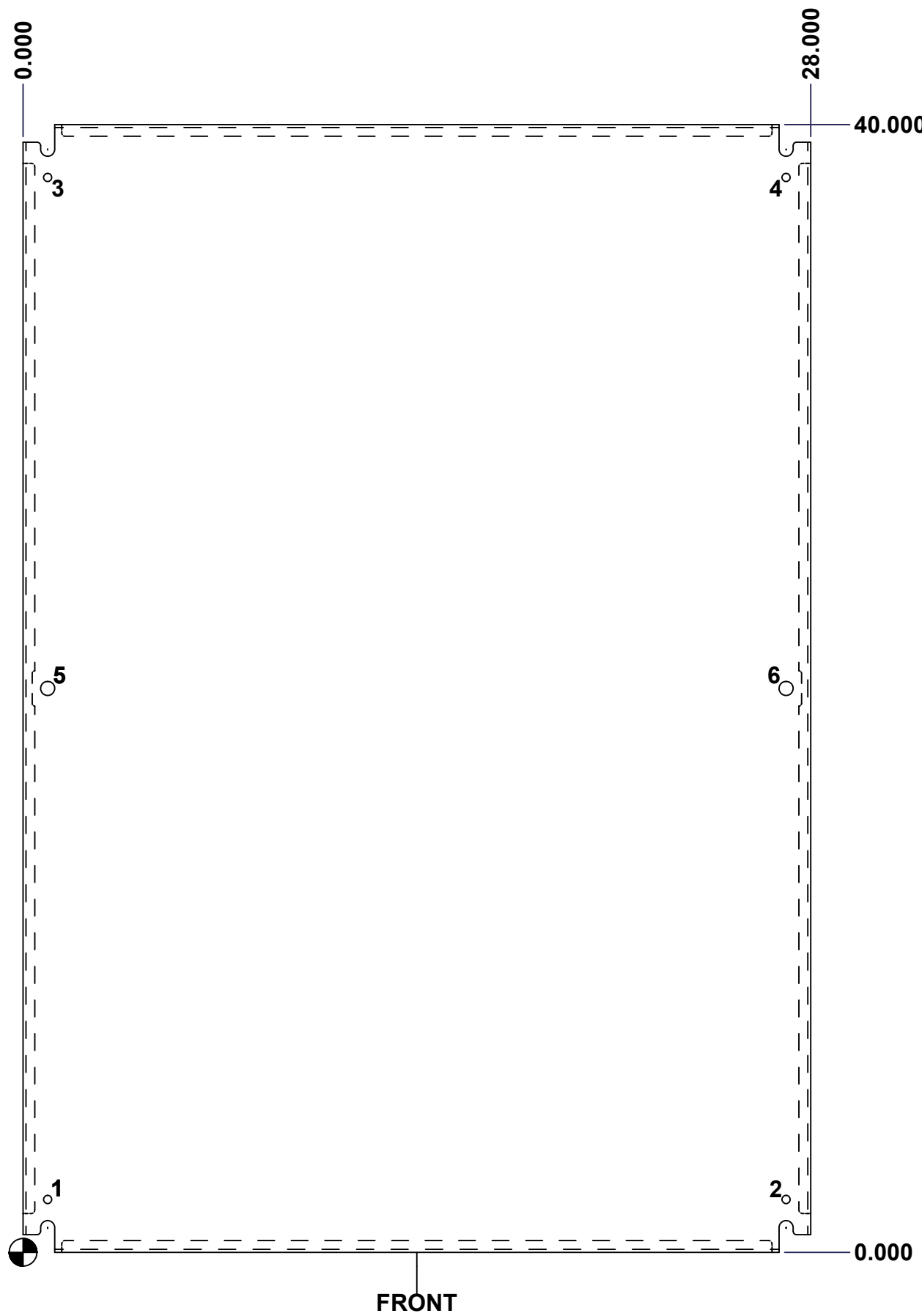
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Customer Client Drawn By / Dessiné Par: BoxCad Material Matière: See Part List Color Couleur: See Part List Finish Fini: See Part List		Projection
Date		Date
Date 1/23/2007		Date 1/23/2007
Description		Detail Rev.
881 SP - Inner Panel		
Part Number / Numéro Pièce		Rev.
881 SP4230G		2
		0
		2