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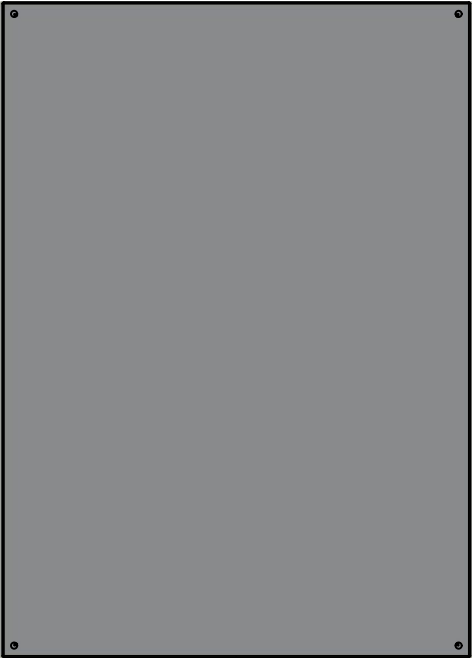
Tolerance $\pm 1/32$ " unless otherwise specified

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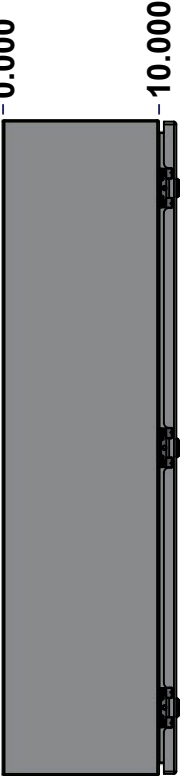
Tolérance $\pm 1/32$ " sauf spécification contraire



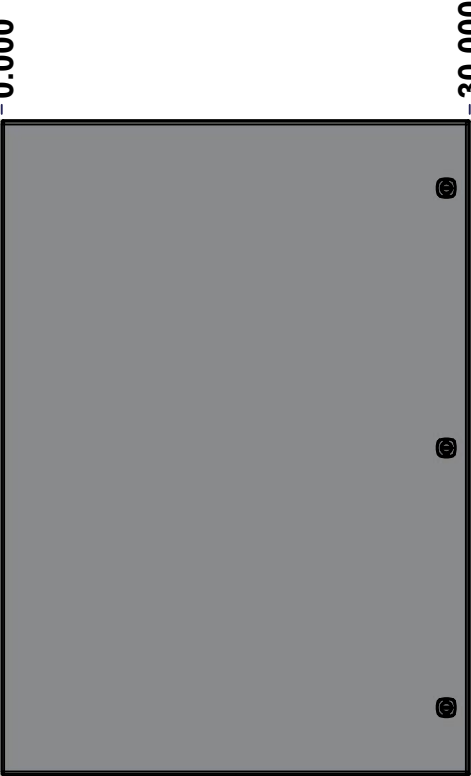
TOP



BACK



LEFT



FRONT

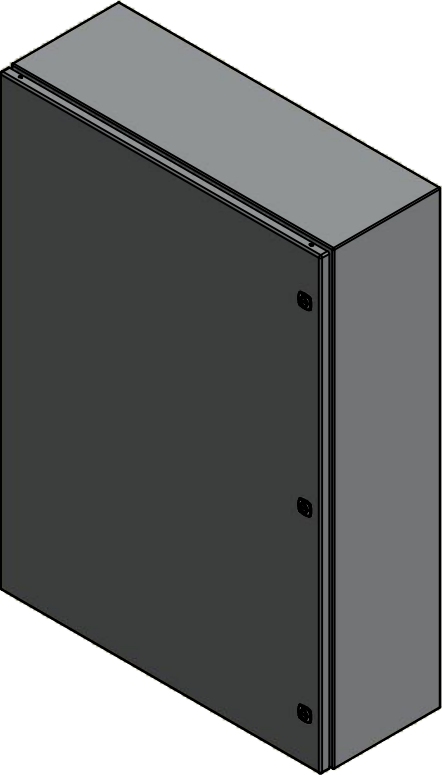


RIGHT

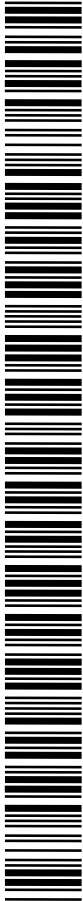


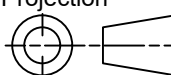
BOTTOM

No.	Revisions	Date	By/Par

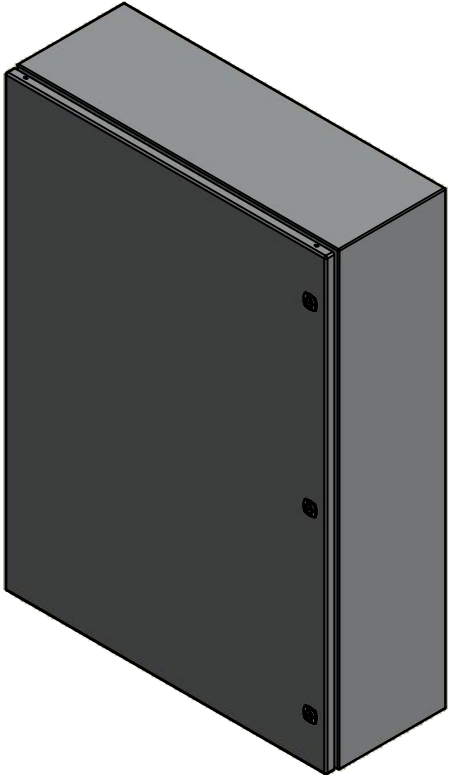
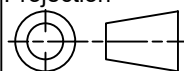


Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 7/8/2022	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 42" x 30" x 10" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1 9
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP4230106	0

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP4230106\5412ESSP4230106.idw		Tolérance ±1/32" sauf spécification contraire																																																																				
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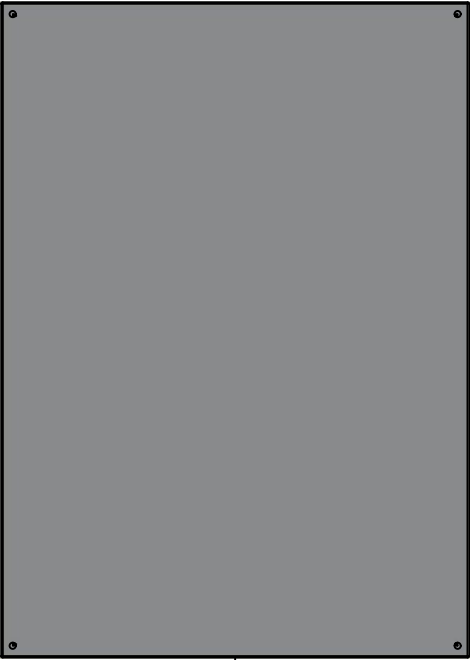
Tolerance $\pm 1/32$ " unless otherwise specified

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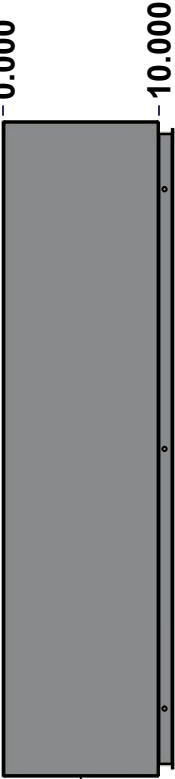
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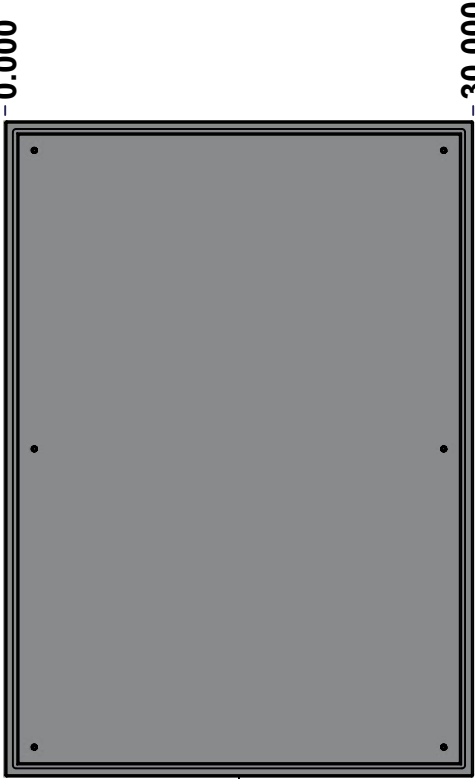
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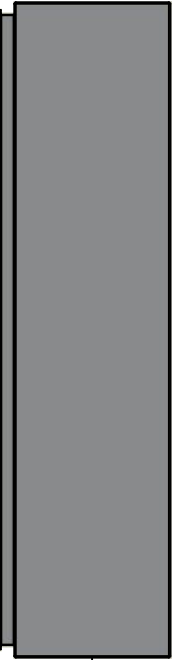
BACK



LEFT



FRONT

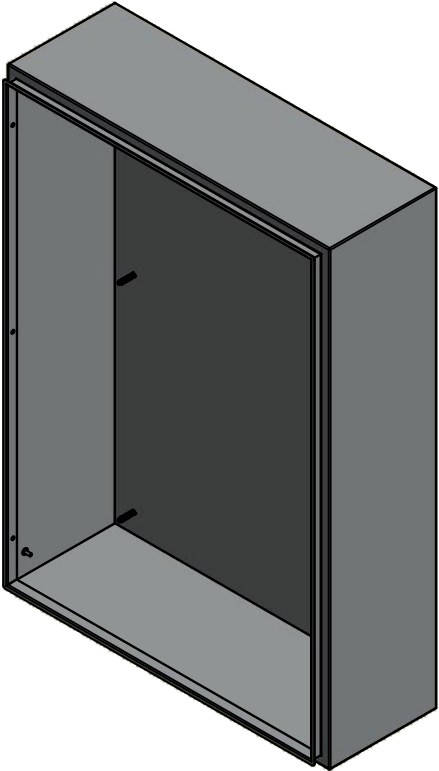


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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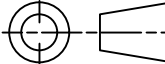


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 42" x 30" x 10" Body			
Part Number Numéro Pièce		Rev.	
5412ESSP4230106B		0	3 9

SEE BILL OF MATERIAL ON LAST PAGE

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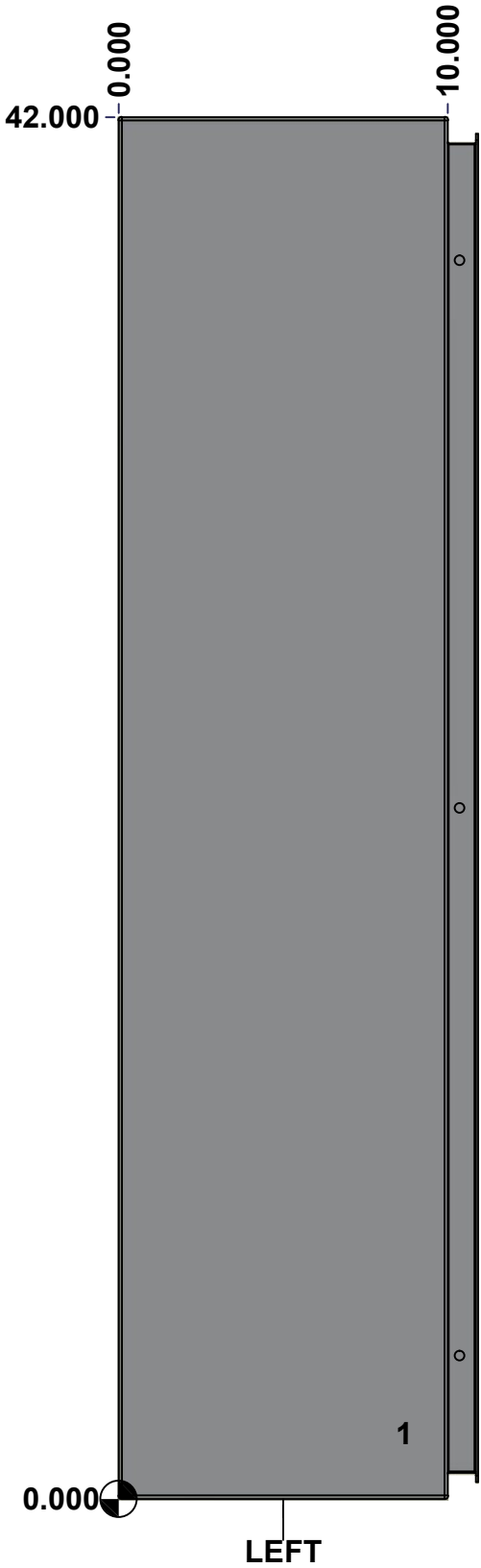
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)

--	--	--	--



	Description 5412ESSP 42" x 30" x 10" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP4230106B	Rev. 0	4 9

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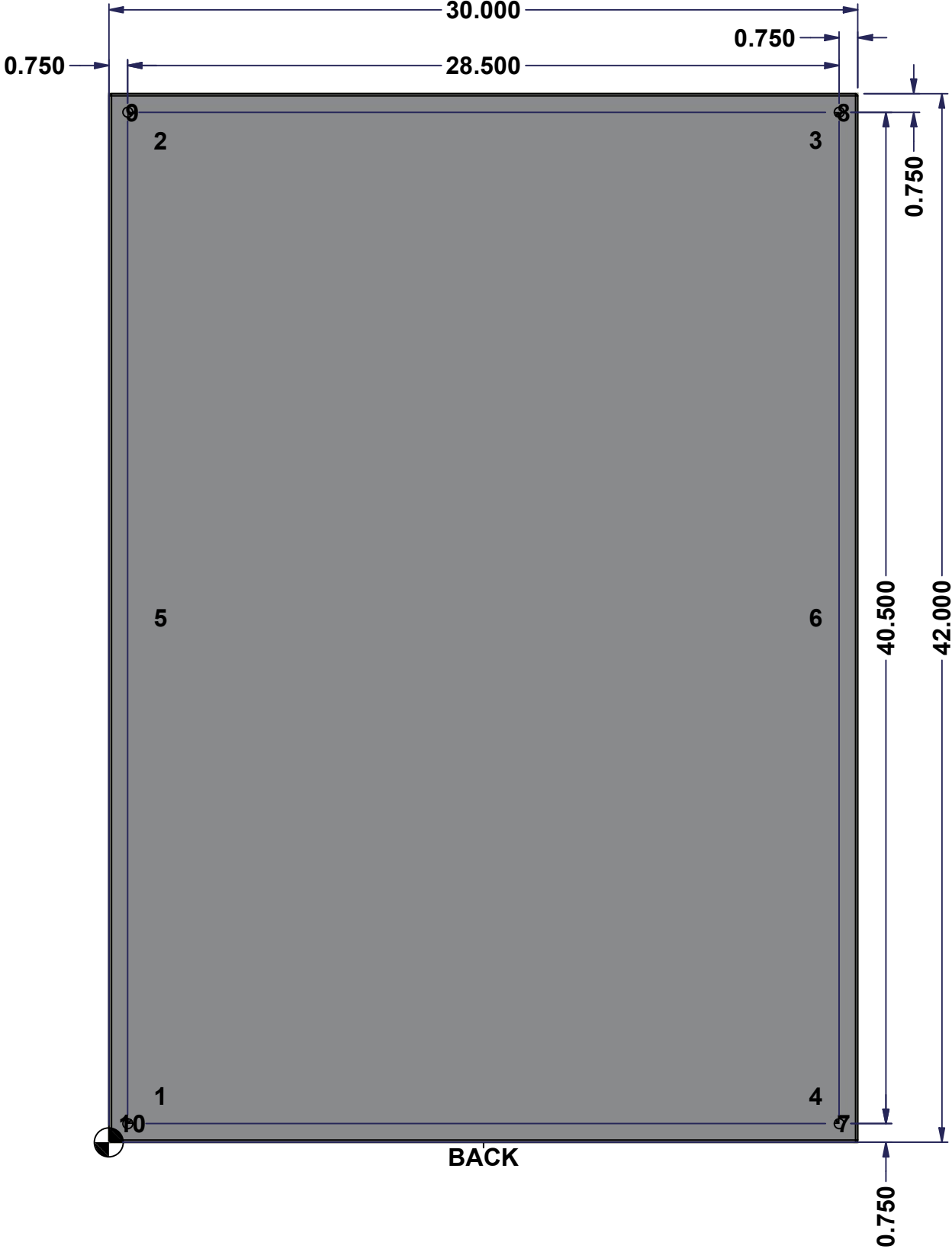
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESSP 42" x 30" x 10" Body	(NULL)	
	Part Number	Rev.	5
	Numéro Pièce 5412ESSP4230106B	0	9

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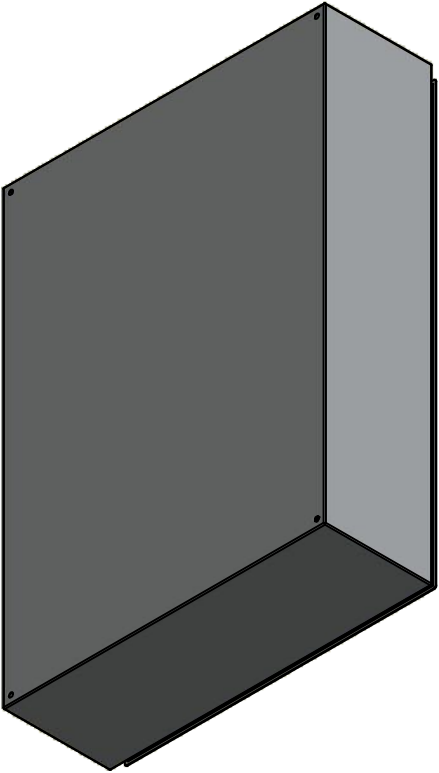
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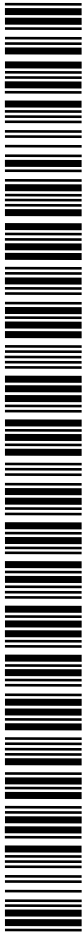
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View

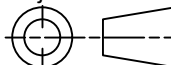




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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 7/8/2022

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 42" x 30" x 10" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP4230106B

Rev.

6

9

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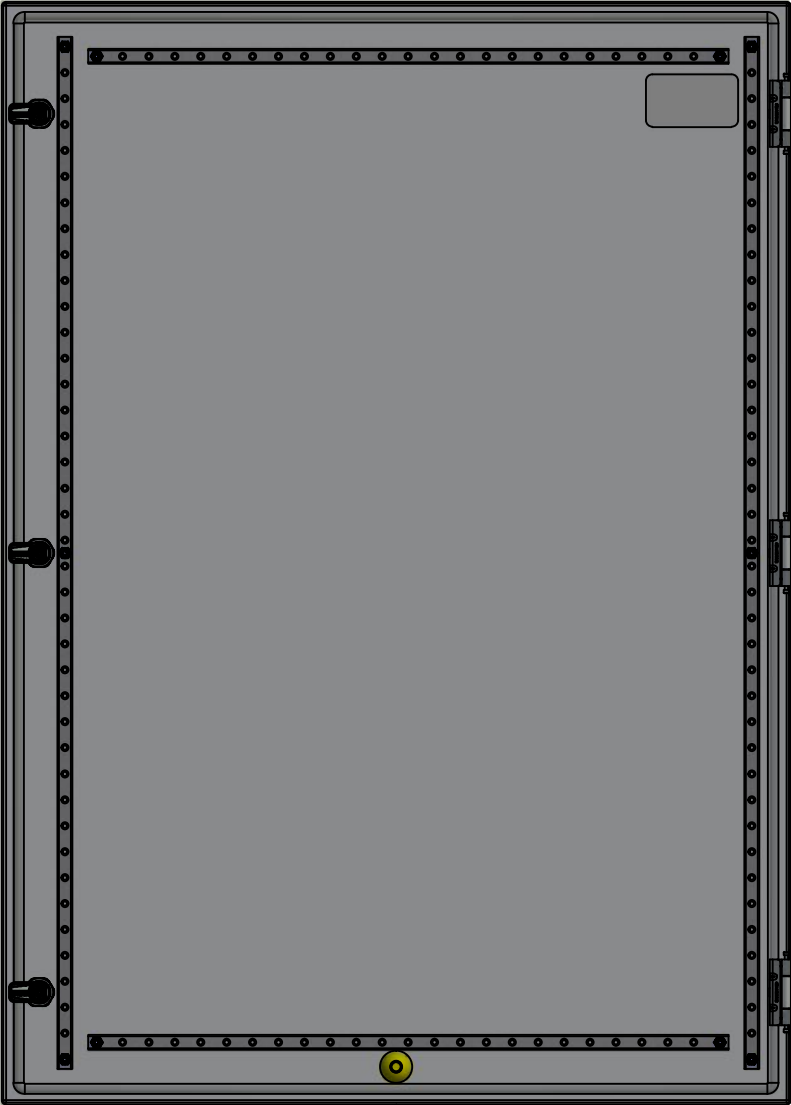
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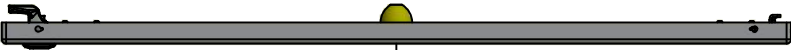
Tolérance ±1/32" sauf spécification contraire



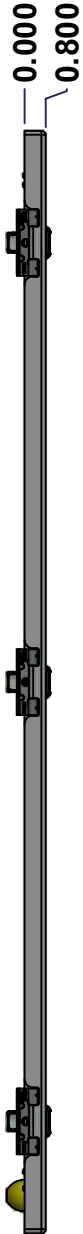
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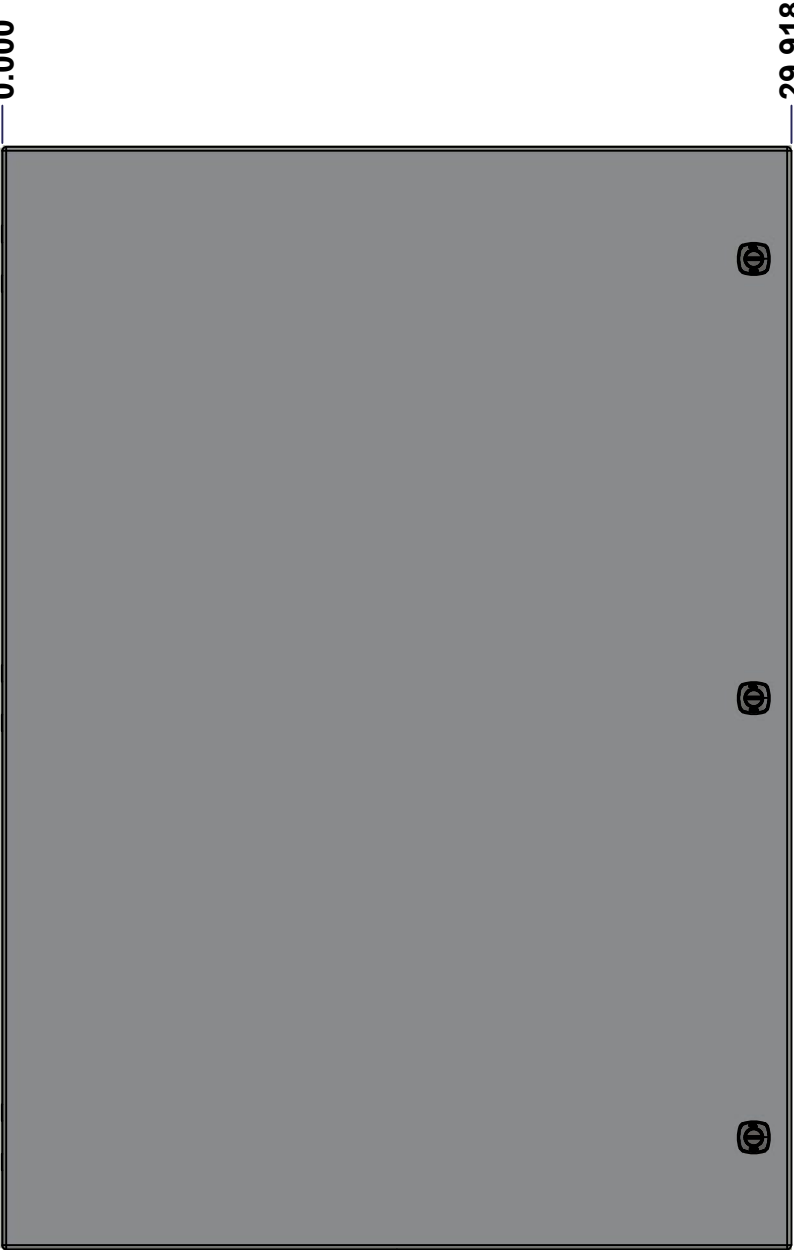
BACK



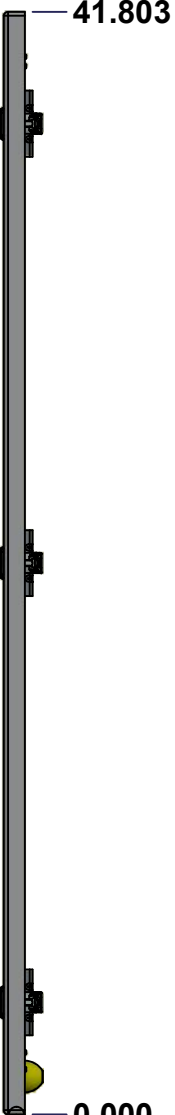
BOTTOM



LEFT



FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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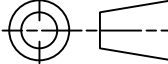


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 7/8/2022	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESSP 42" x 30" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 7
5412ESSP4230106C			0 9

SEE BILL OF MATERIAL ON LAST PAGE

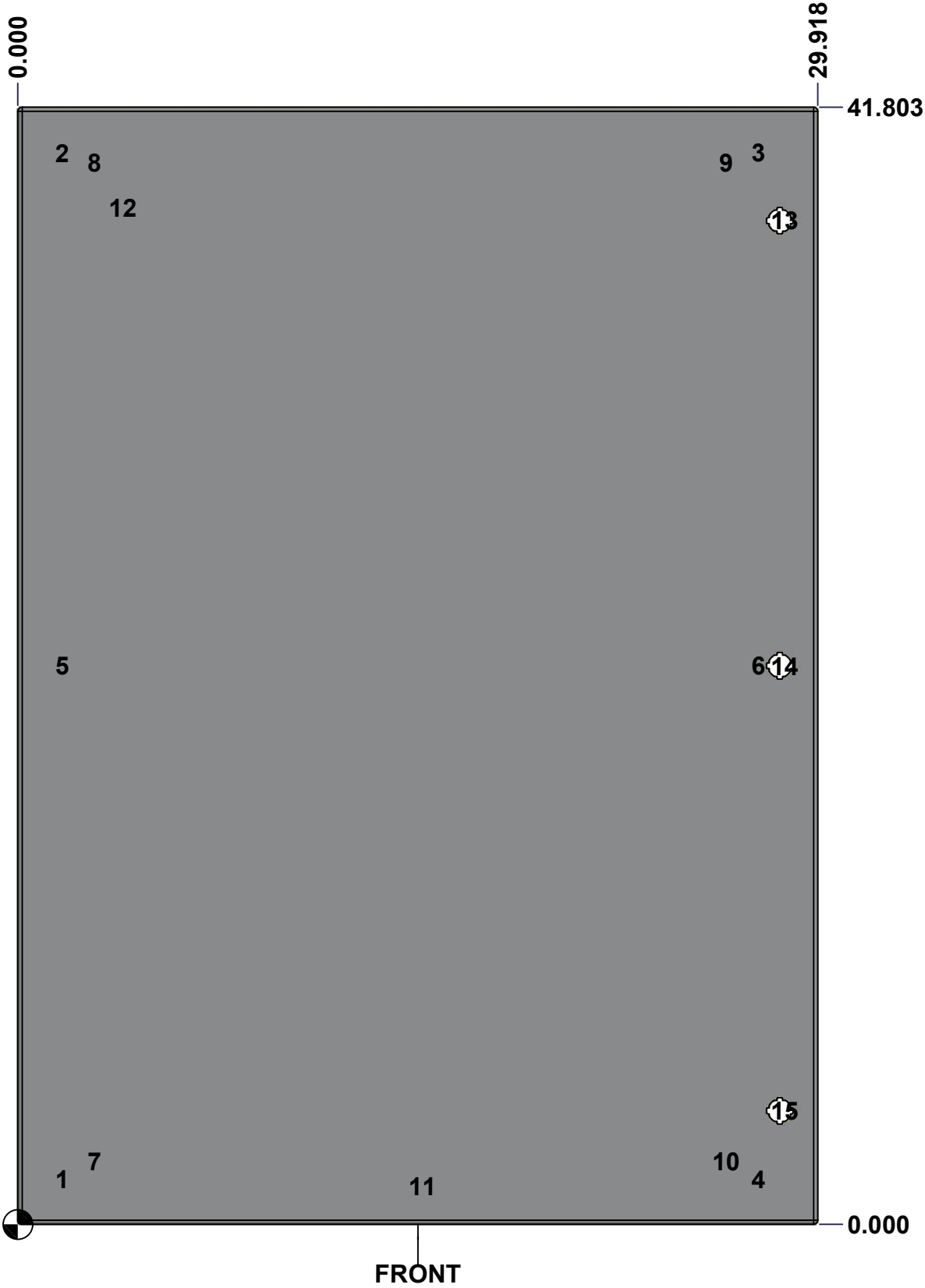
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	27.517	40.094	STUD M6 x 18mm (Inside)
4	27.517	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	27.517	20.902	STUD M6 x 18mm (Inside)
7	2.690	2.350	STUD M6 x 18mm (Inside)
8	2.690	39.733	STUD M6 x 18mm (Inside)
9	26.313	39.733	STUD M6 x 18mm (Inside)
10	26.313	2.350	STUD M6 x 18mm (Inside)
11	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
12	3.750	38.053	LABEL_EXM (Inside)
13	28.494	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	28.494	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
15	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESSP 42" x 30" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESSP4230106C			

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View





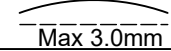
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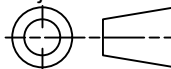
Flatness

Aplatissement



Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 7/8/2022

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 42" x 30" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSP4230106C

Rev.

0

9

9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP4230106G	0	5412ESSP 42" x 30" Cover Gasket Part
1	5412ESSP4230106C-P	0	5412ESSP 42" x 30" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			

This drawing is confidential and must not be reproduced or used without the consent of EXM

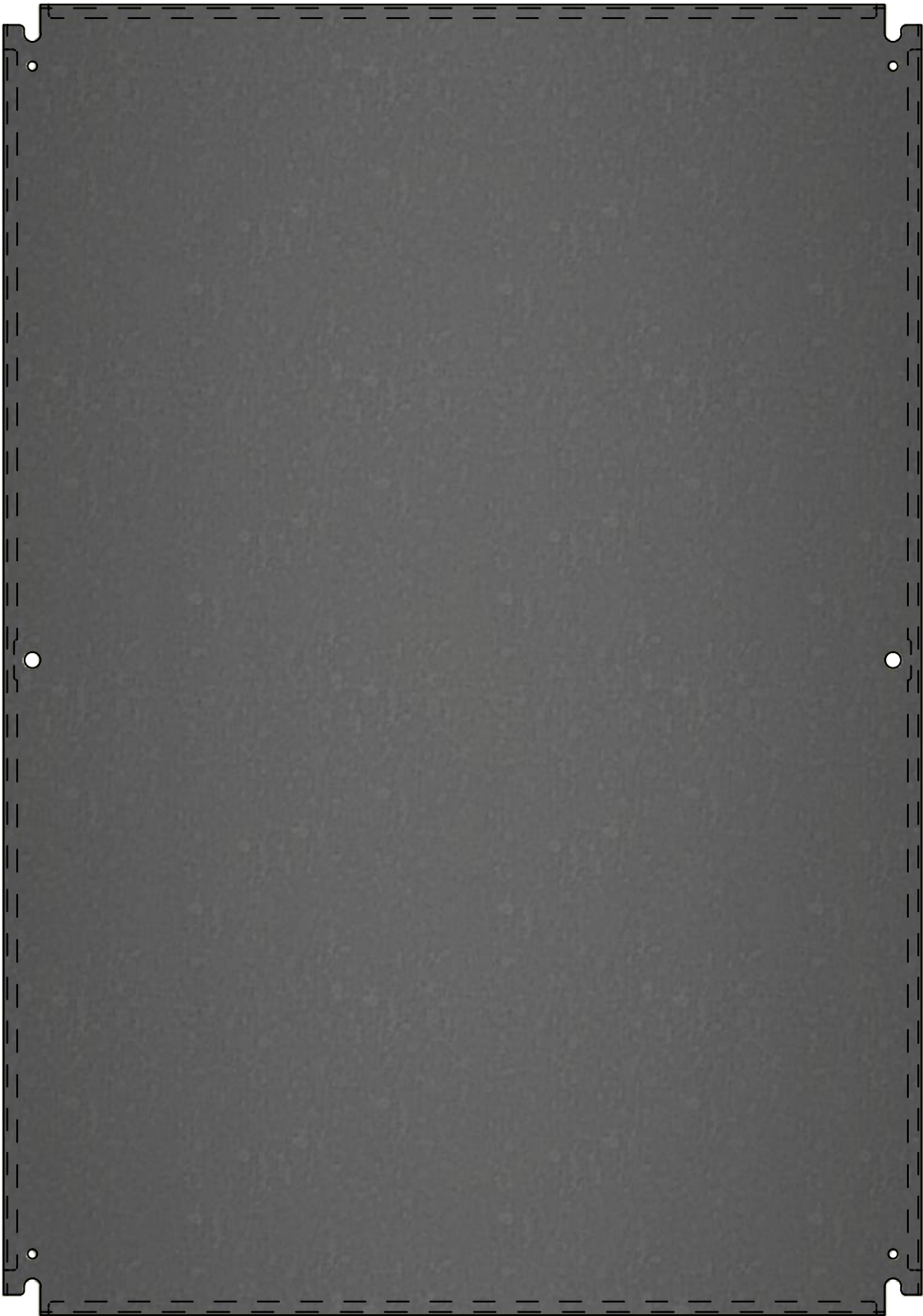
Tolerance $\pm 1/32"$ unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4230G.idw

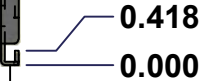
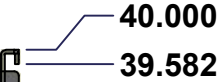
Tolérance $\pm 1/32''$ sauf spécification contraire



TOP



FRONT

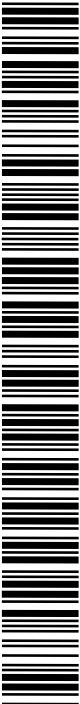


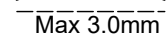
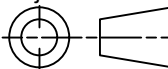
RIGHT

No.	Revisions	Date	By/Par



Isometric View



		Tél: (505) 979-4373 Fax: (505) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Drawn By Dessiné Par		Projection 	
Material Matière		See Part List		Date 1/23/2007	
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel		Detail Rev.			
Part Number Numéro Pièce 881 SP4230G		Rev. 0		1 2	

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

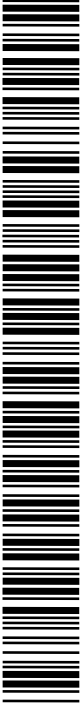


FRONT

No.	Revisions	Date	By/Par



Isometric View

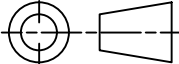


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		See Part List	
Color Couleur		Finish Fini	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	
881 SP4230G		0	2

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