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Tolerance ±1/32" unless otherwise specified

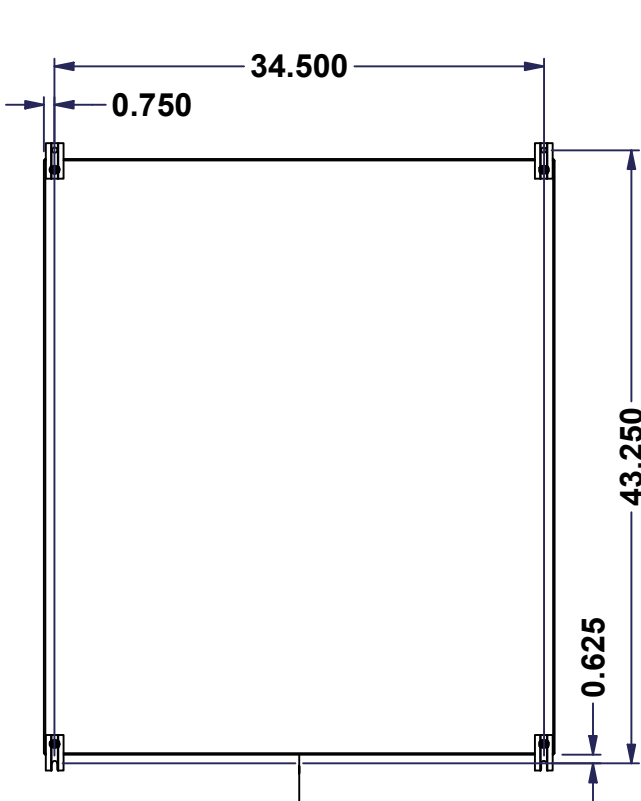
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP423608THNOIP\5412ESSP423608THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

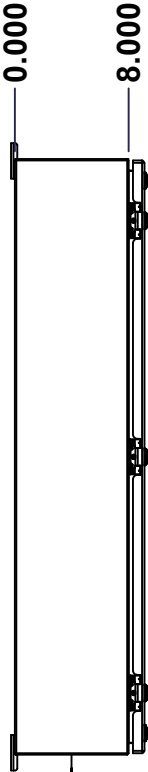
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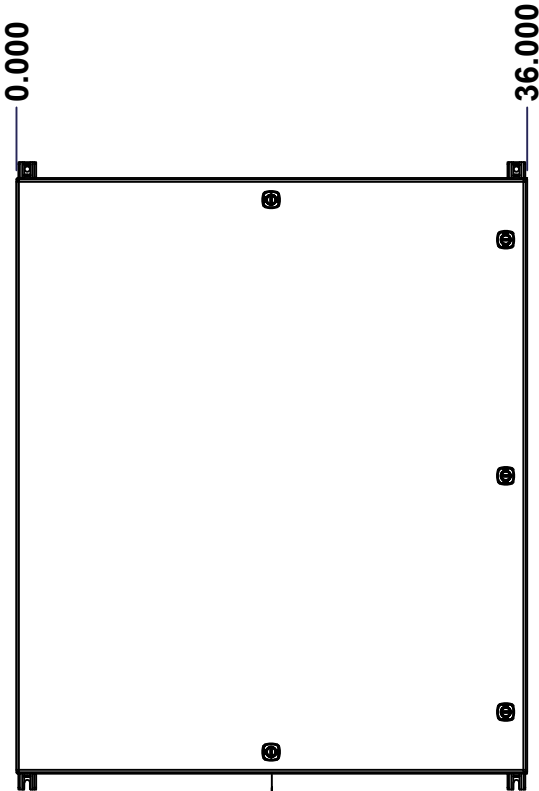
TOP



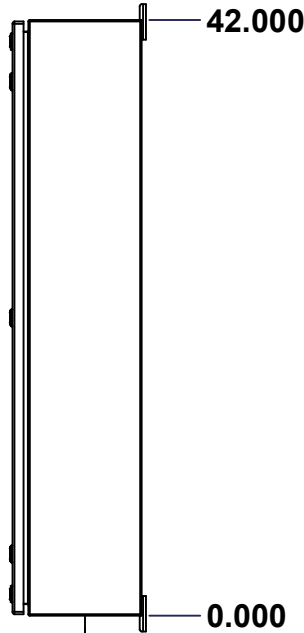
BACK



LEFT



FRONT

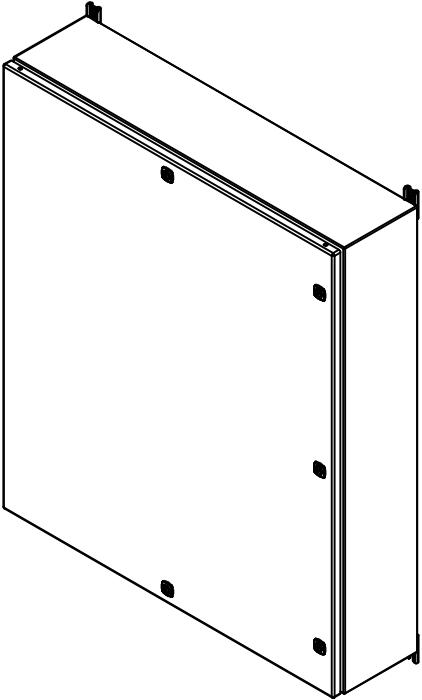
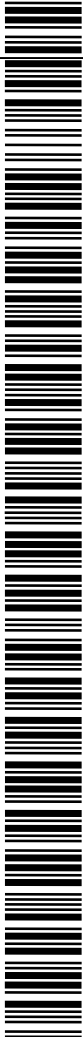


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

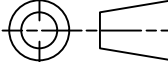


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Flatness
Aplatissement

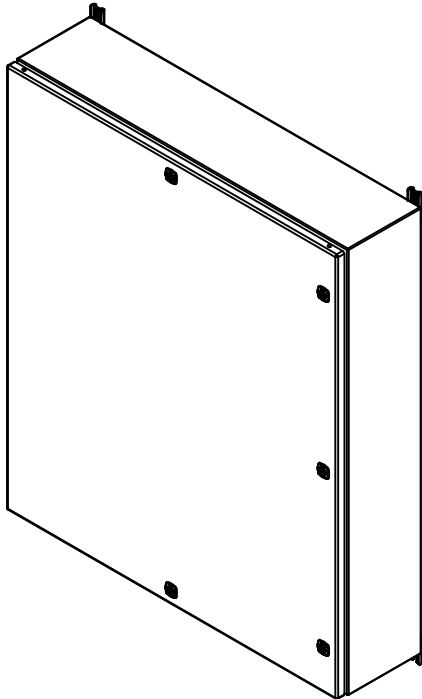
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 05-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 42" x 36" x 8" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP423608THNOIP			0

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP423608THNOIP\5412ESSP423608THNOIP.idw		Tolérance ±1/32" sauf spécification contraire																							
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W Special locks sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF4_OPEN Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W 885 ESMF4_CLOSE Sold separately (Installed)</td></tr><tr><td>9</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W Special locks sold separately (Installed)	7	C/W 885 ESMF4_OPEN Sold separately (Installed)	8	C/W 885 ESMF4_CLOSE Sold separately (Installed)	9	C/W R5 Insulation (Installed by EXM)	No. Revisions Date By/Par		Flatness Aplatissement Max 3.0mm Projection	
ITEM	DESCRIPTION																										
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				 Isometric View		 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com																					
				Customer Client Date																							
				Drawn By Dessiné Par BoxCad: BoxCad		Date 05-May-23																					
				Material Matière 14 Ga Stainless Steel 304 (1.7mm)		Color Couleur Asa-61 Grey Finish Fini Smooth																					
				Description 5412ESSP 42" x 36" x 8" Assembly		Detail Rev.																					
				Part Number Numéro Pièce 5412ESSP423608THNOIP		Rev. 0	2 16																				
				Qty	Part Number	Rev	Description	Parts List																			
				8	STK-Q-00600	2	M12 to M8 Adaptor																				
				1	STK-K-01800	5	5412 ES Accessory Kit																				
				1	5412ESSP423608THNOIP C	0	5412ESSP 42" x 36" Cover																				
				1	5412ESSP423608THNOIP B	0	5412ESSP 42" x 36" x 8" Body																				
				3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal																				

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

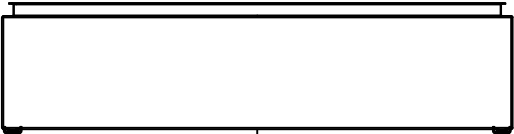
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Tolerance ±1/32" unless otherwise specified

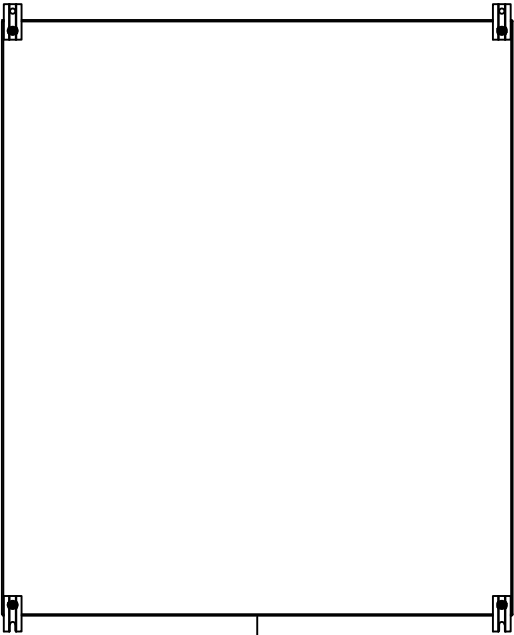
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Tolérance ±1/32" sauf spécification contraire

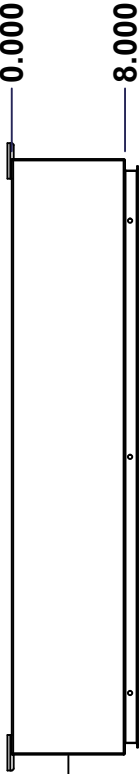
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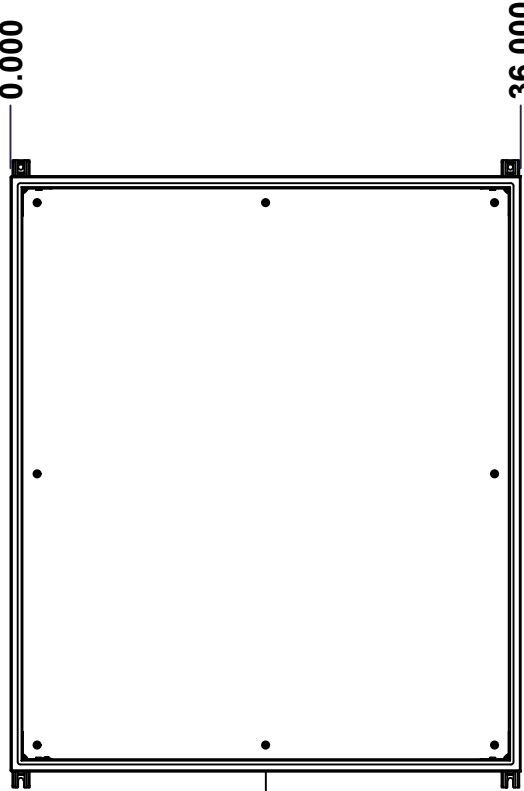
TOP



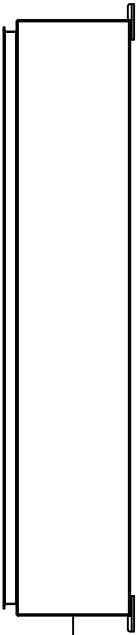
BACK



LEFT



FRONT

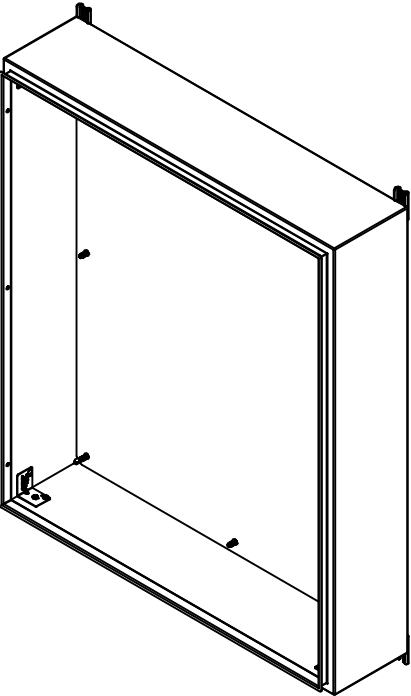


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

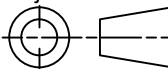


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESSP 42" x 36" x 8" Body			
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		0	16

5412ESSP423608THNOIPB

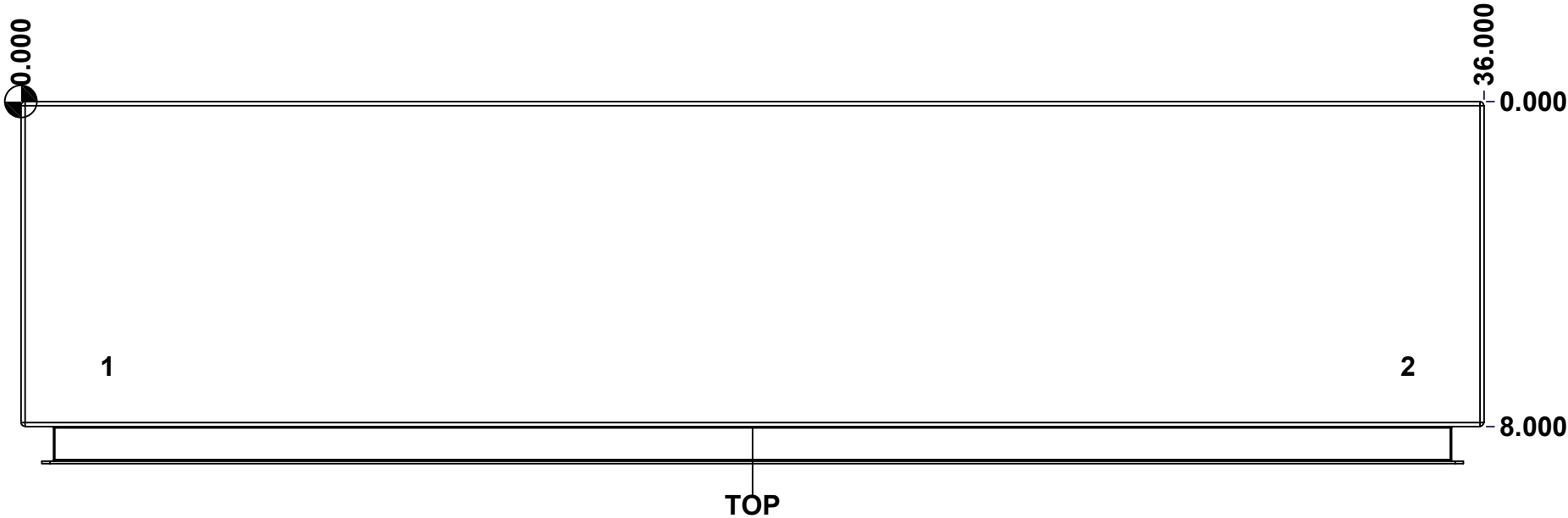
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Tolerance ±1/32" unless otherwise specified

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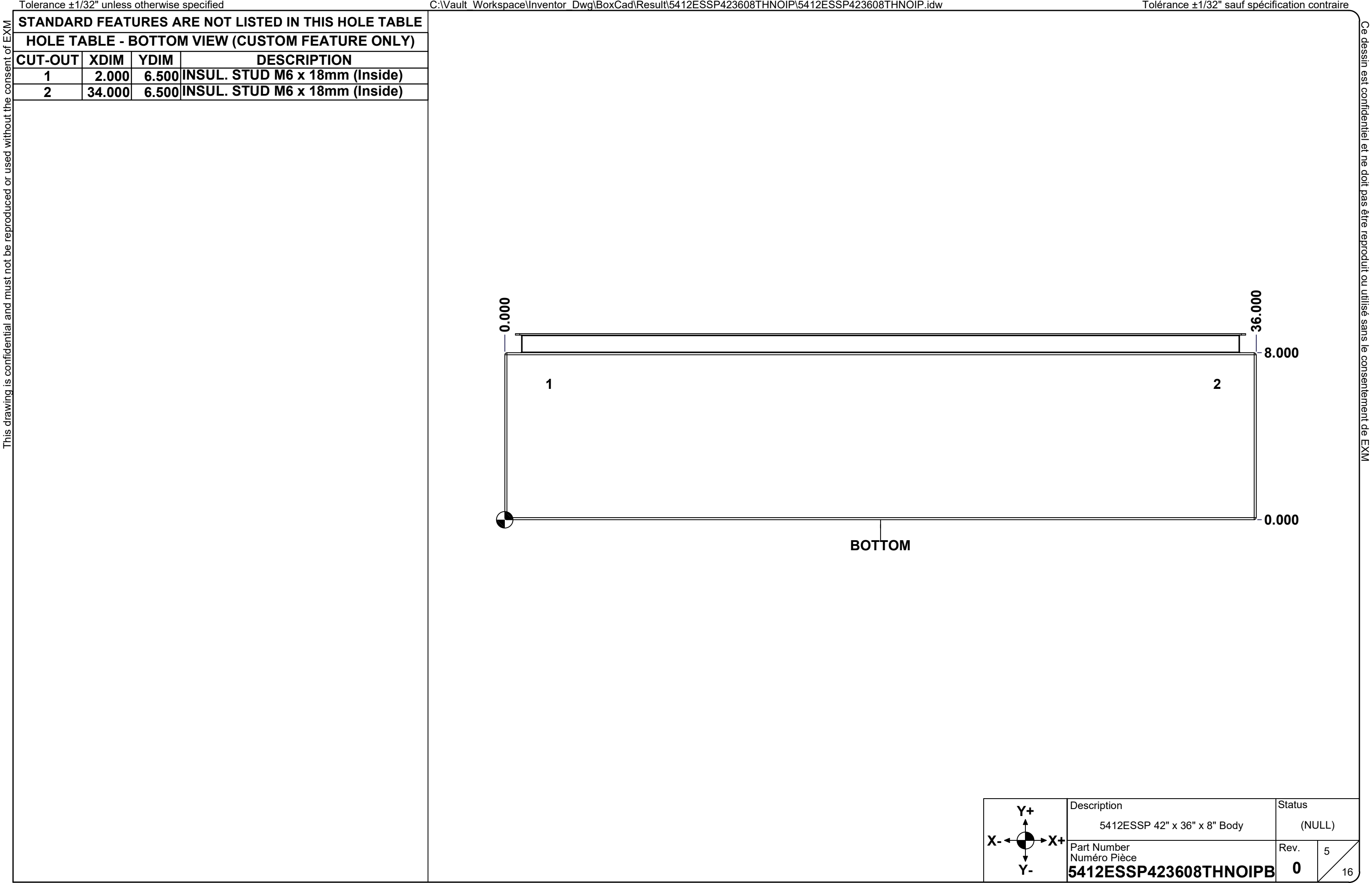
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 42" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
5412ESSP423608THNOIPB		0	16

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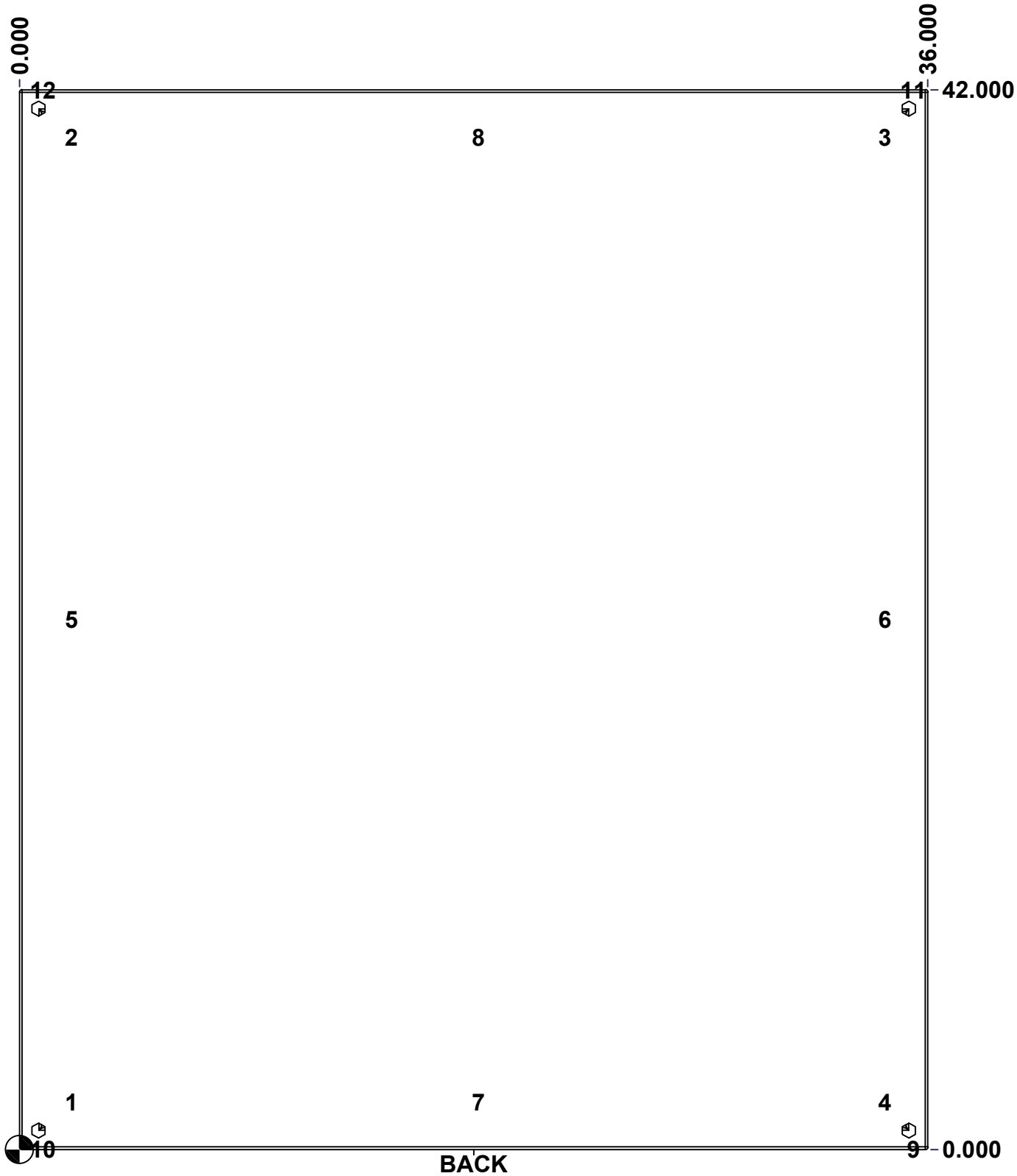
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	34.125	40.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	34.125	21.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	40.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	42.000	FOOT 885 ESMF4_CLOSE
12	0.750	42.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 42" x 36" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP423608THNOIPB	Rev. 0	6 16

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[illegible]

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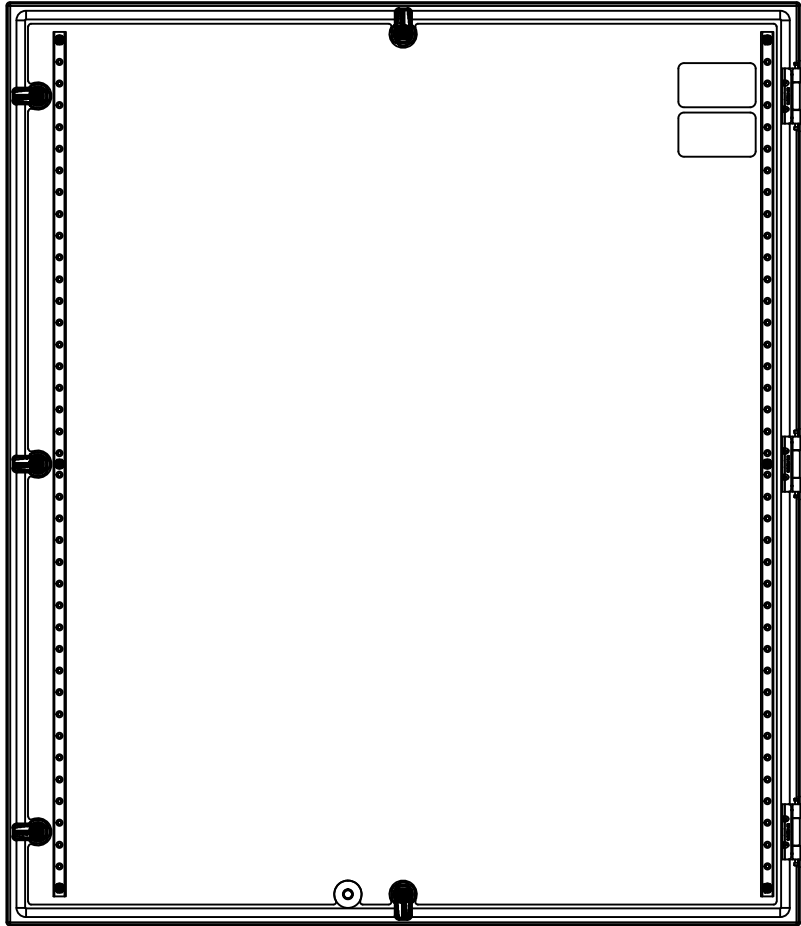
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire



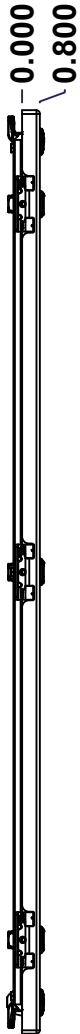
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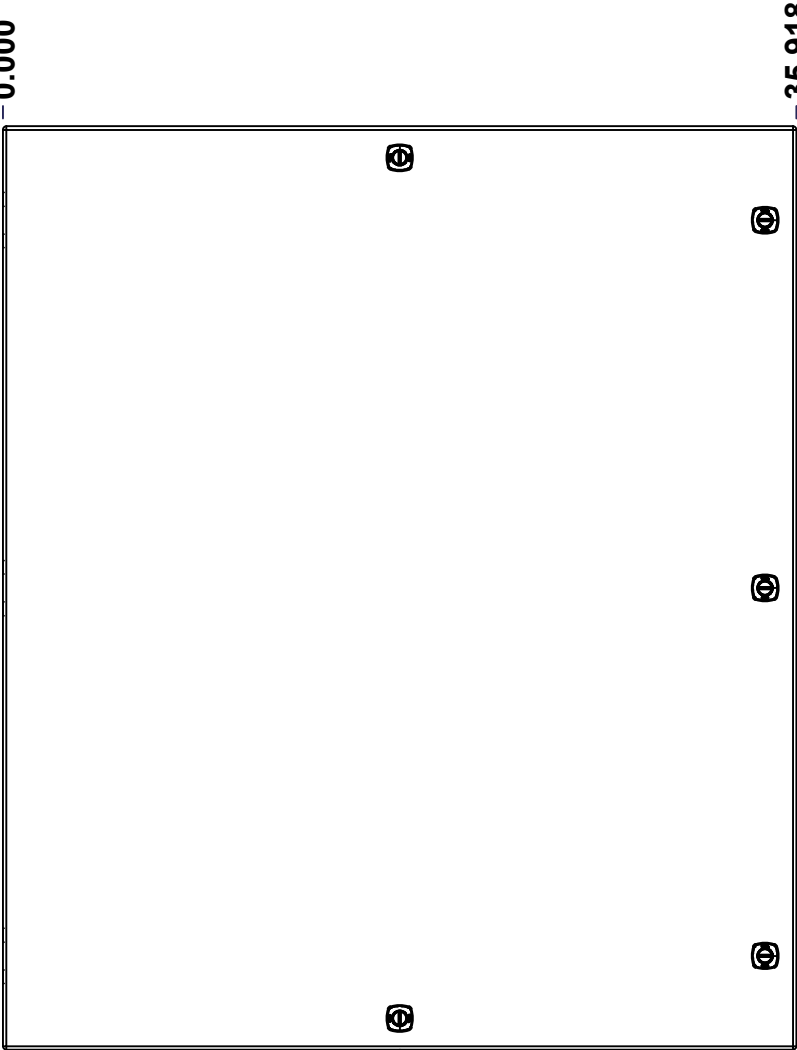
BACK



BOTTOM



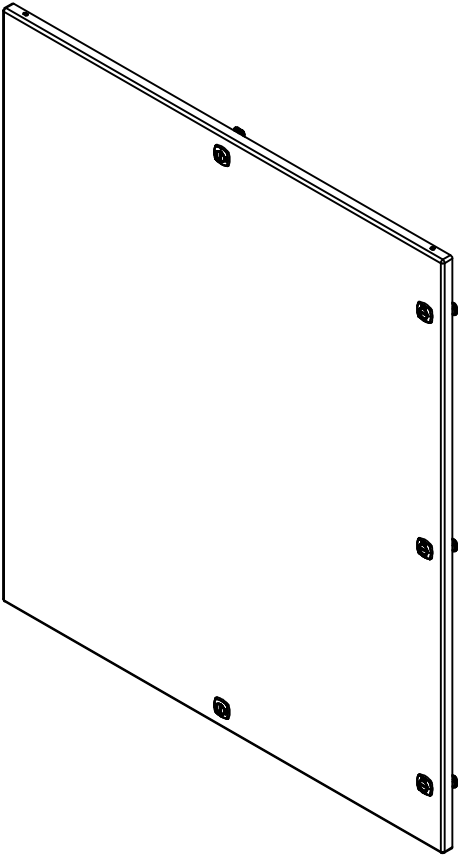
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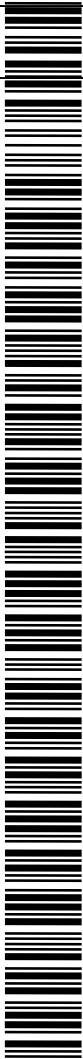
FRONT



RIGHT



Isometric View

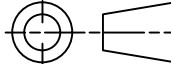


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 05-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 42" x 36" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP423608THNOIPC			0

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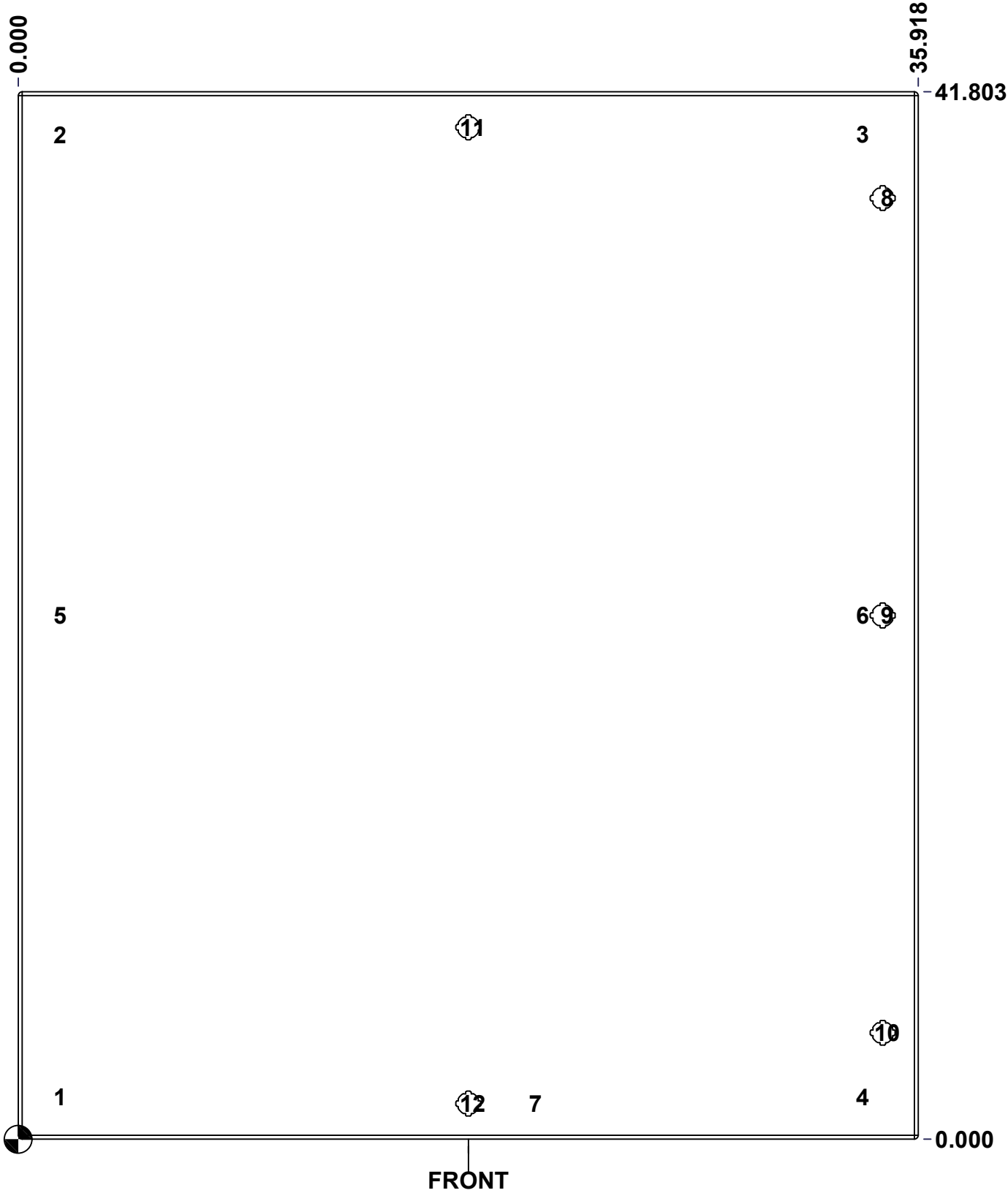
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Tolérance ±1/32" sauf spécification contraire

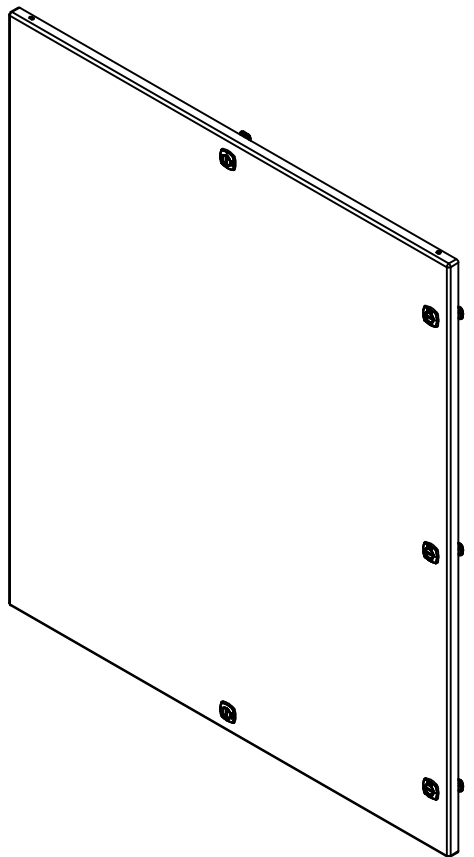
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.709	STUD M6 x 18mm (Inside)
2	1.486	40.094	STUD M6 x 18mm (Inside)
3	33.517	40.094	STUD M6 x 18mm (Inside)
4	33.517	1.709	STUD M6 x 18mm (Inside)
5	1.486	20.902	STUD M6 x 18mm (Inside)
6	33.517	20.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
8	34.494	37.553	880 SCQ4-SLSS6
9	34.494	20.902	880 SCQ4-SLSS6
10	34.494	4.250	880 SCQ4-SLSS6
11	17.959	40.379	880 SCQ4-SLSS6
12	17.959	1.424	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 42" x 36" Cover	(NULL)	
	Part Number	Rev.	9
	Numéro Pièce	0	16
5412ESSP423608THNOIPC			

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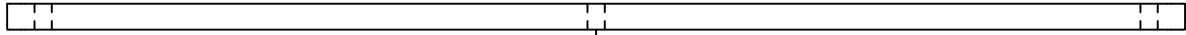
Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP423608THNOIP\5412ESSP423608THNOIP.idw			Tolérance ±1/32" sauf spécification contraire			
						No.	Revisions	Date	By/Par
									
						Isometric View			
									

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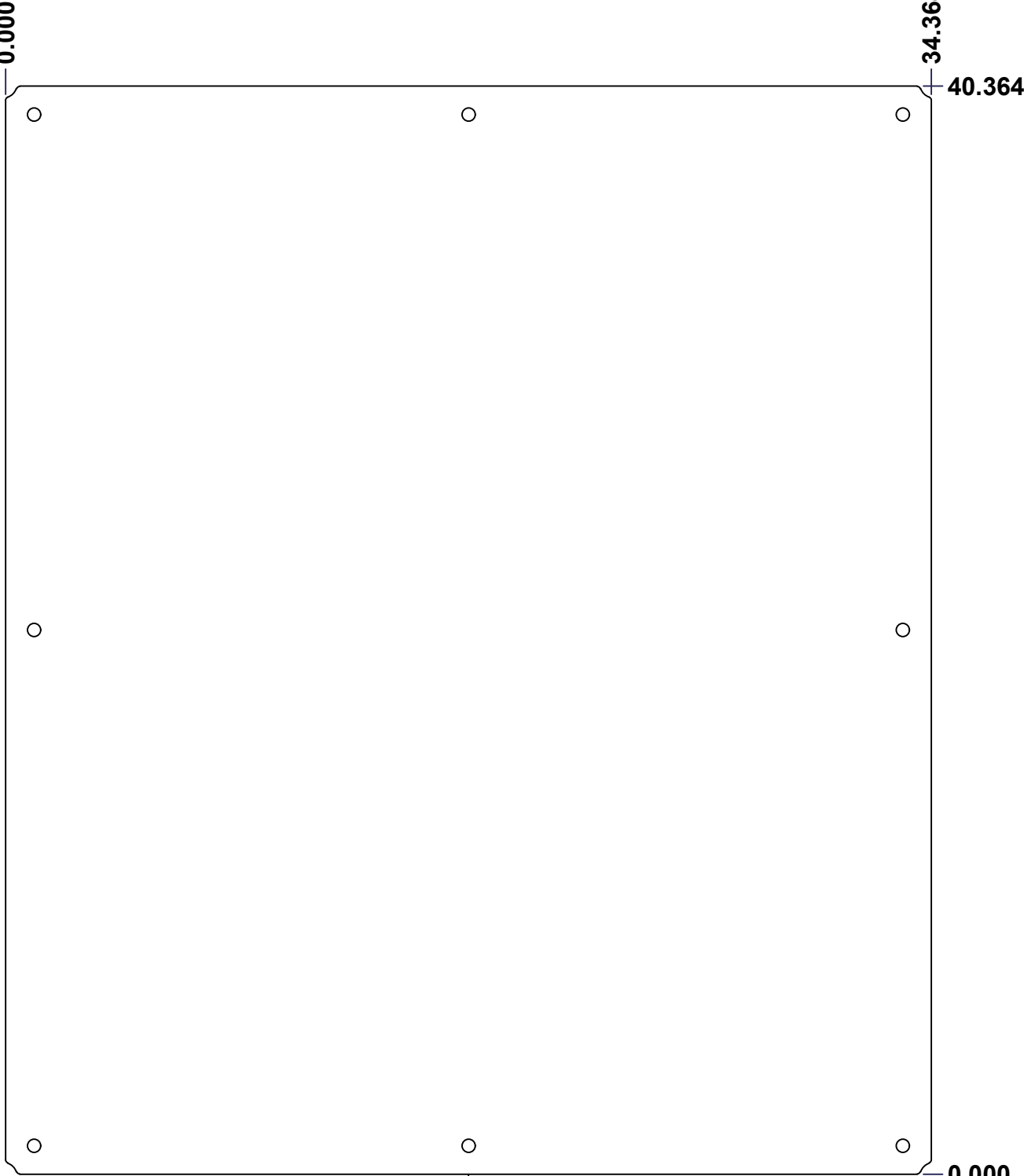
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Tolérance ±1/32" sauf spécification contraire



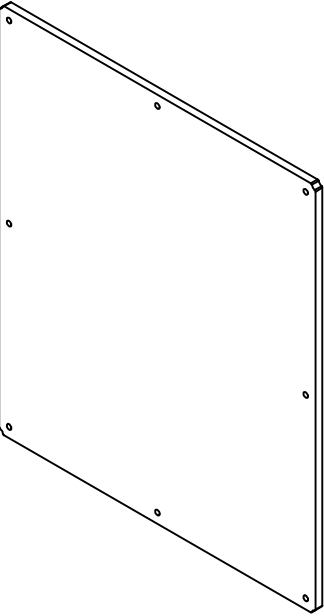
TOP



FRONT

0.000
0.750

RIGHT



Isometric View

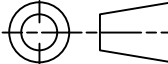


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 42" x 36" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

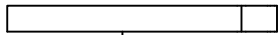
5412ESSP423608THNOIPI-B 0

Rev. 11

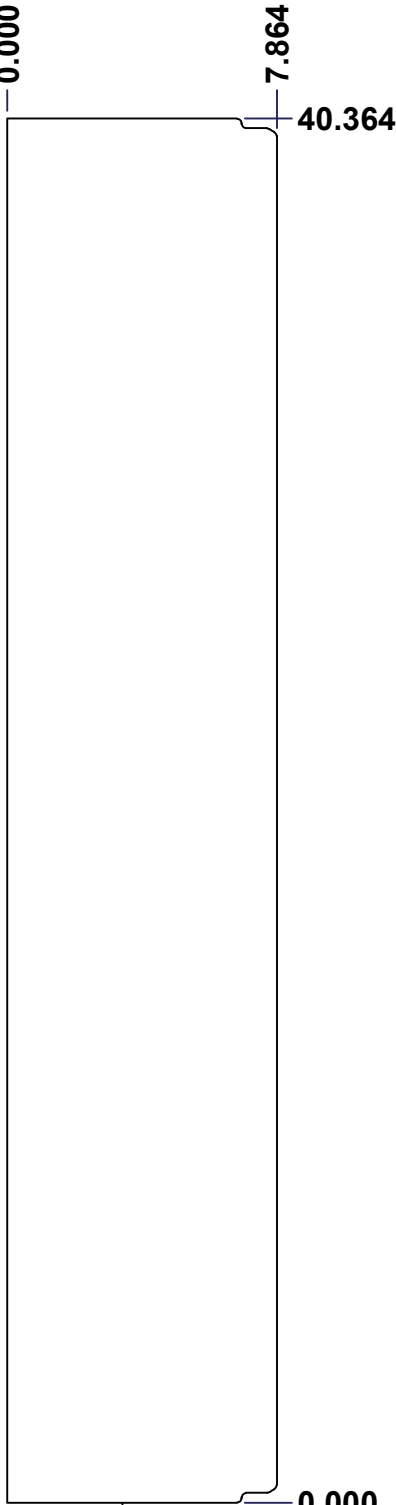
16

SEE BILL OF MATERIAL ON LAST PAGE

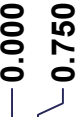
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TOP



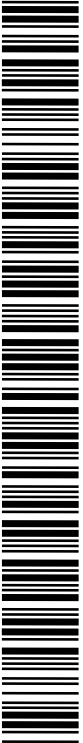
FRONT



RIGHT



Isometric View

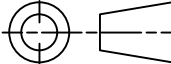


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 42" x 36" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

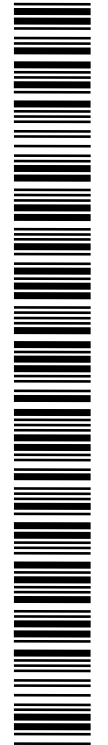
Rev.

12

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP423608THNOIP-LS 0

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Isometric View

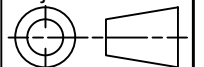


Isometric View

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Max 3.0mm

Max 5.0mm
Projection



Material	Polyisocyanurate
Matière	Polyisocyanurate

Description	Detail Rev.
-------------	-------------

Part Number Numéro Pièce	Rev.	13
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16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP423608THNOIPI-RS 0

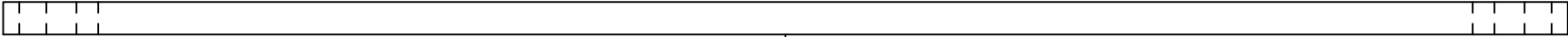
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Tolerance ±1/32" unless otherwise specified

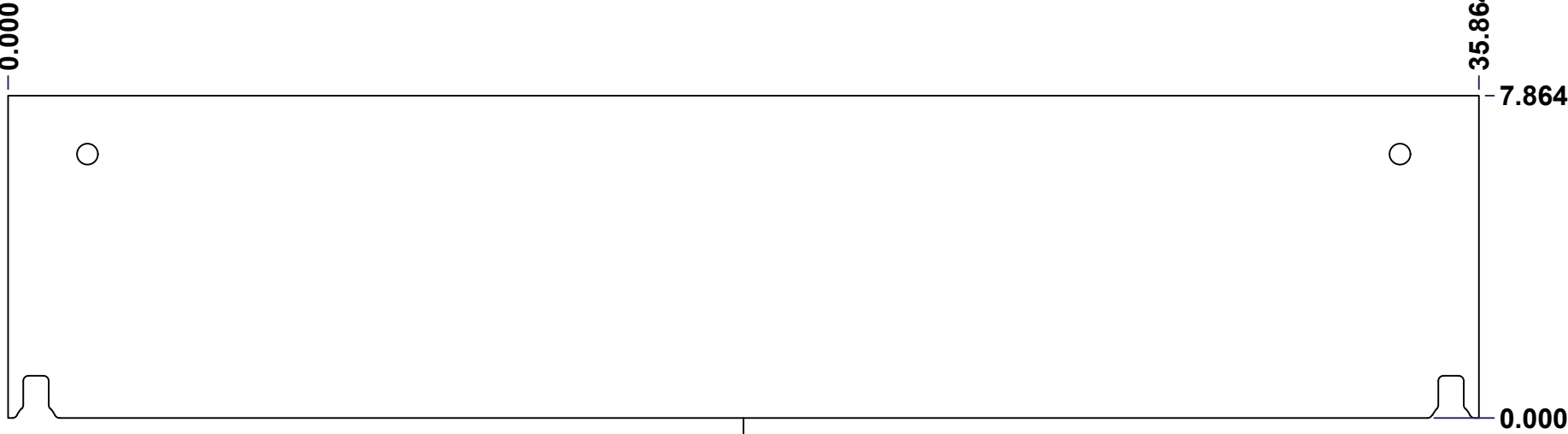
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Tolérance ±1/32" sauf spécification contraire

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TOP



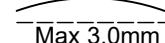
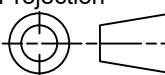
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 42" x 36" Top and Bottom Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	14
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP423608THNOIP-TP 0	16

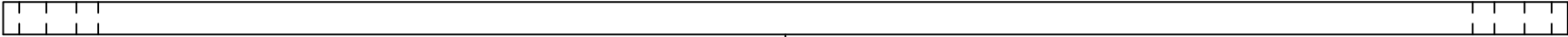
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

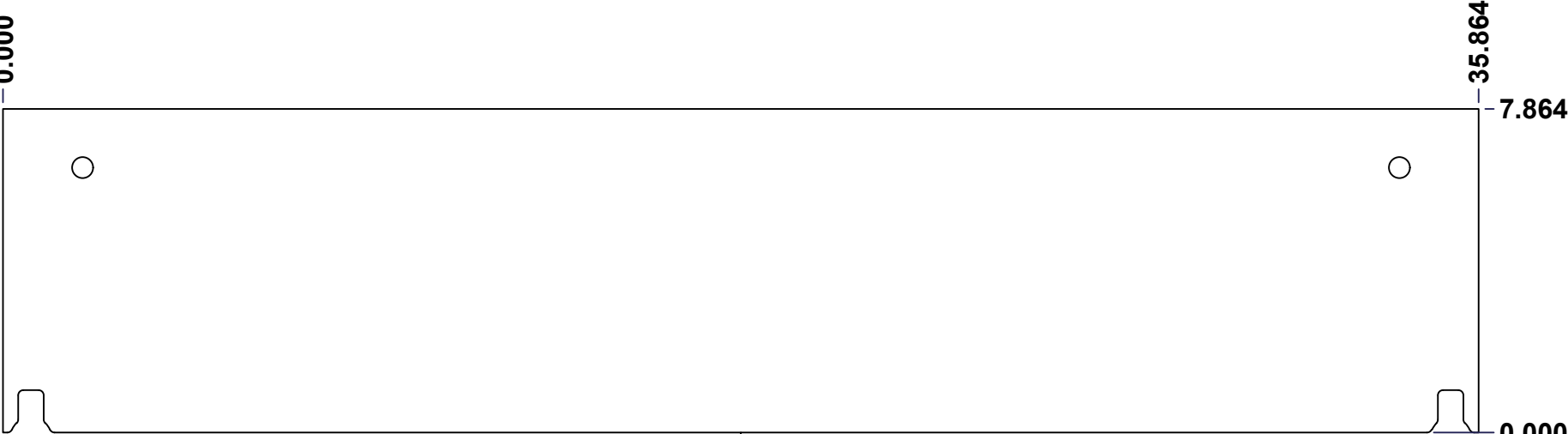
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Tolérance ±1/32" sauf spécification contraire

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TOP

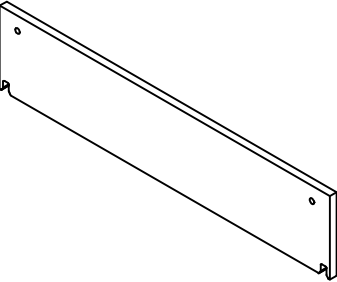


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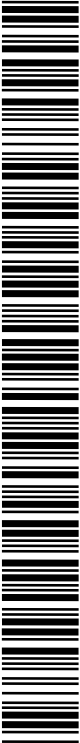
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RIGHT



Isometric View

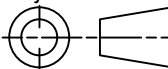


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESSP 42" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev.

15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP423608THNOIPI-BT 0

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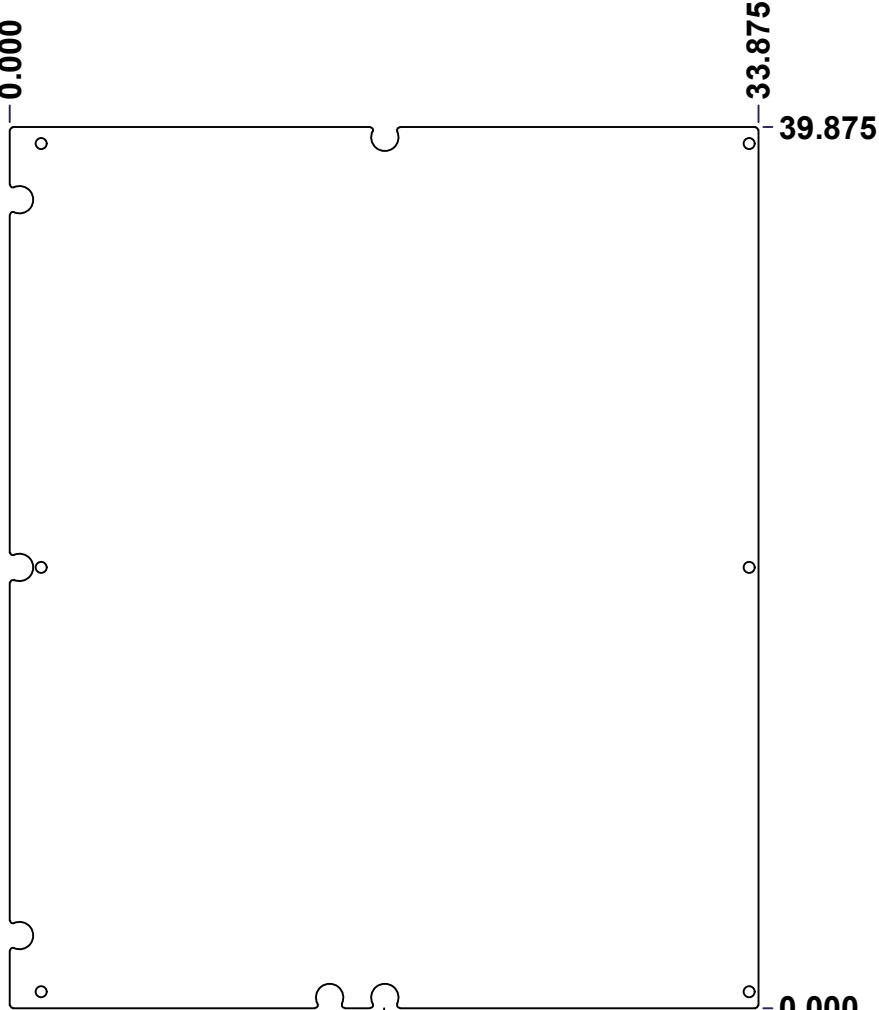
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP423608THNOIP\5412ESSP423608THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

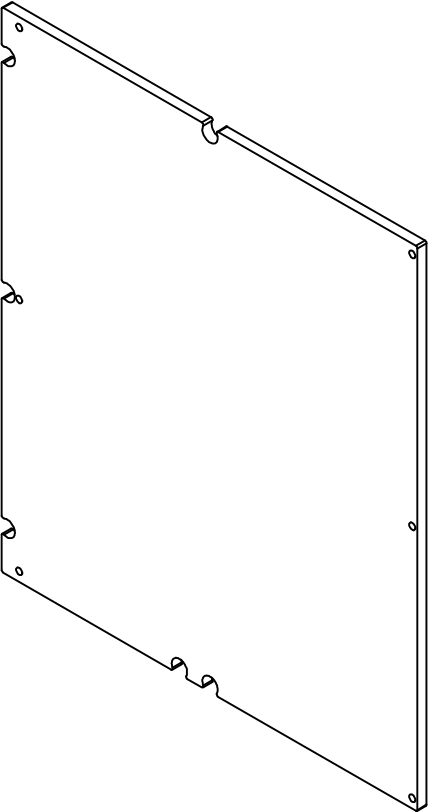


FRONT

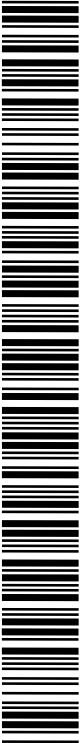
0.000
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RIGHT

No.	Revisions	Date	By/Par



Isometric View



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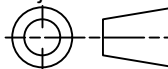


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 42" x 36" Cover Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 16
SEE BILL OF MATERIAL ON LAST PAGE			0 16

5412ESSP423608THNOIP-C