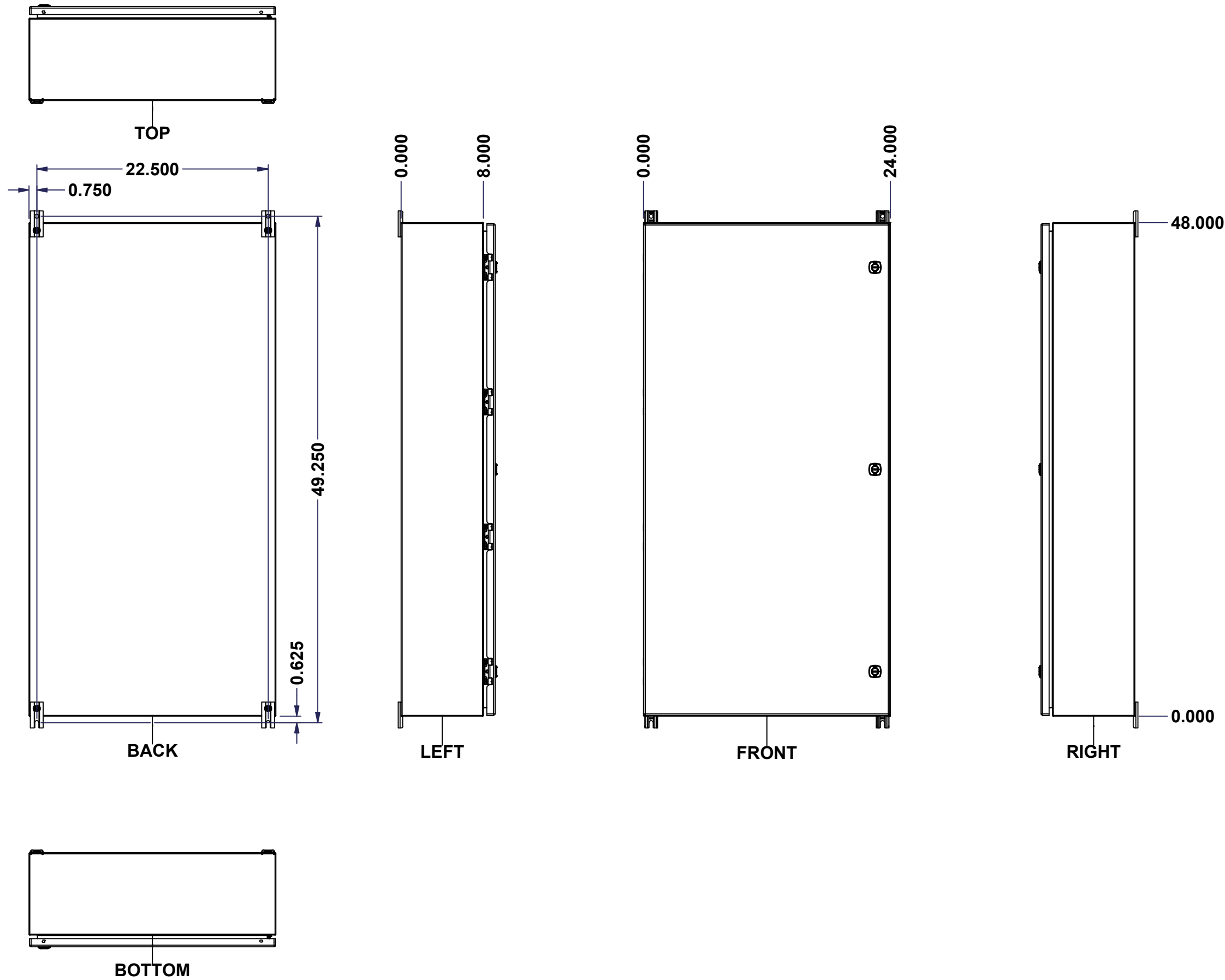
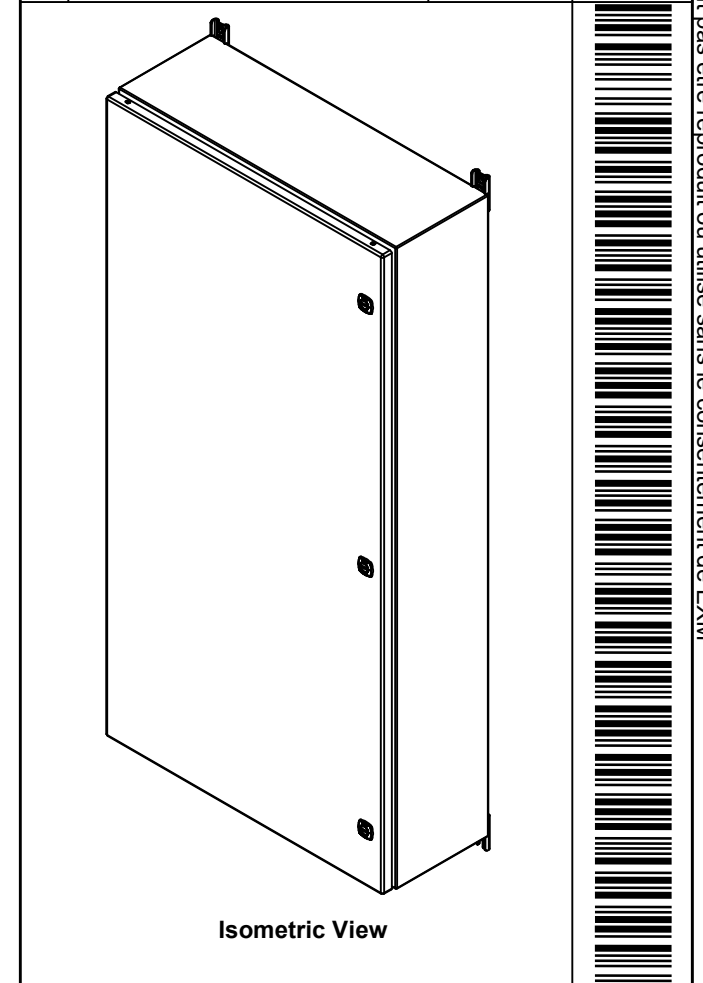


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No.	Revisions	Date	By/Par



		Flatness / Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Date Date 04-May-23	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date 04-May-23	
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)		Detail Rev.	
Color / Couleur: Asa-61 Grey		Finish / Fini: Smooth	
Description: 5412ESSP 48" x 24" x 8" Assembly		Detail Rev.	
Part Number / Numéro Pièce: 5412ESSP482408THNOIP		Rev. 0	1 / 16

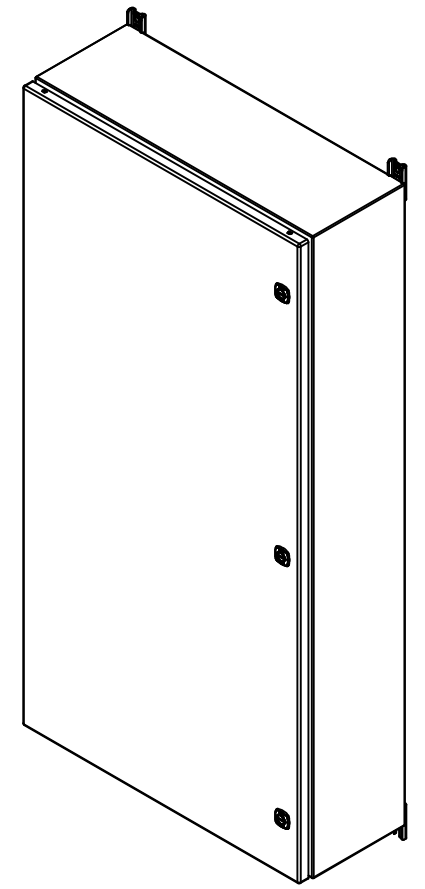
SEE BILL OF MATERIAL ON LAST PAGE **5412ESSP482408THNOIP**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View




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 Fax: (450) 979-4626
www.exmweb.com

Flatness / Aplatissement: Max 3.0mm
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 04-May-23

Material Matière: 16 Ga Stainless Steel 304 (1.4mm)

Color Couleur: Asa-61 Grey Finish Fini: Smooth

Description: 5412ESSP 48" x 24" x 8" Assembly Detail Rev.

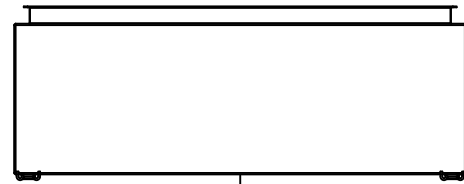
Part Number Numéro Pièce: **5412ESSP482408THNOIP** Rev. **0** 2/16

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

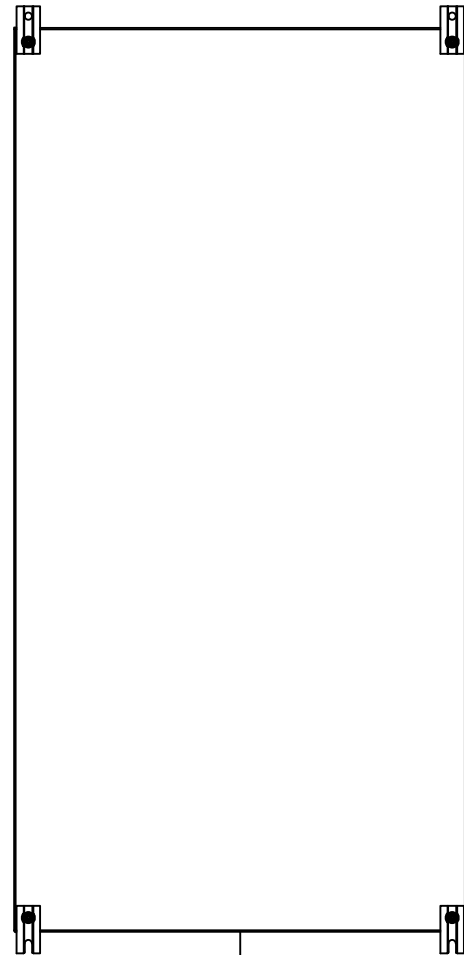
6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP482408THNOIP C	0	5412ESSP 48" x 24" Cover
1	5412ESSP482408THNOIP B	0	5412ESSP 48" x 24" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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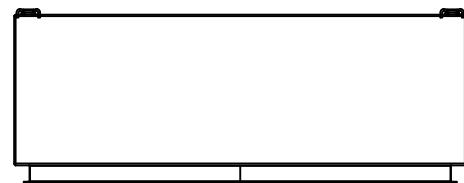
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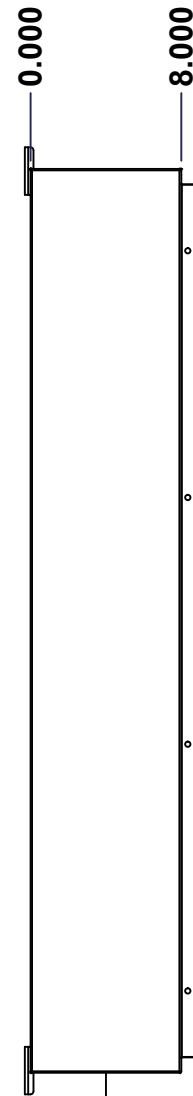
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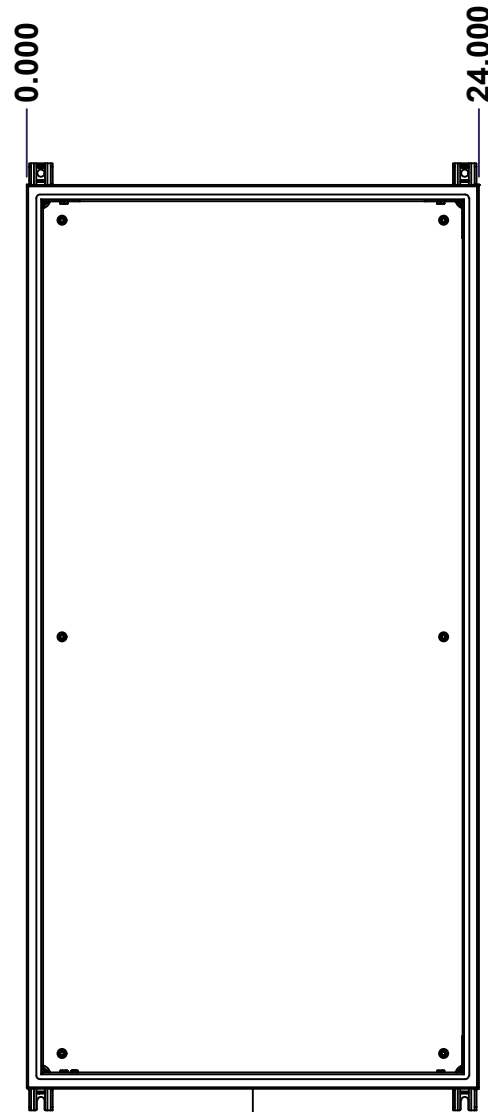
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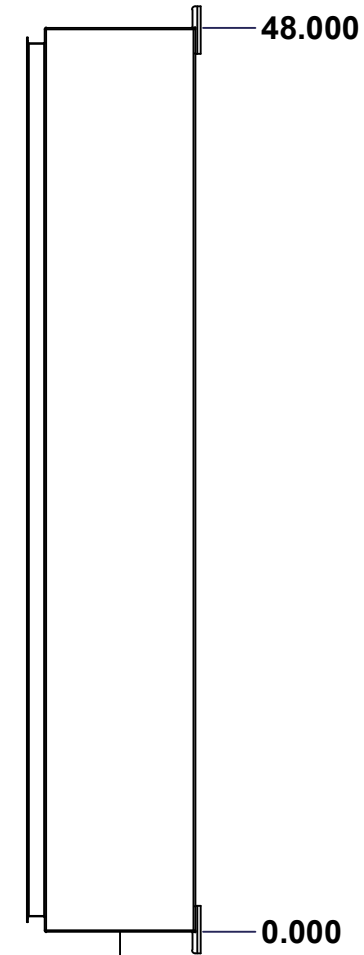
BOTTOM



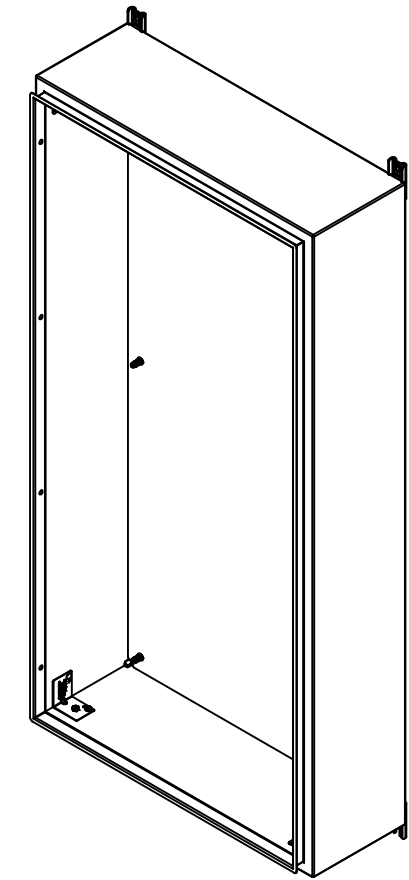
LEFT



FRONT




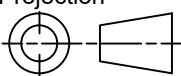
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Isometric View



No.	Revisions	Date	By/Par

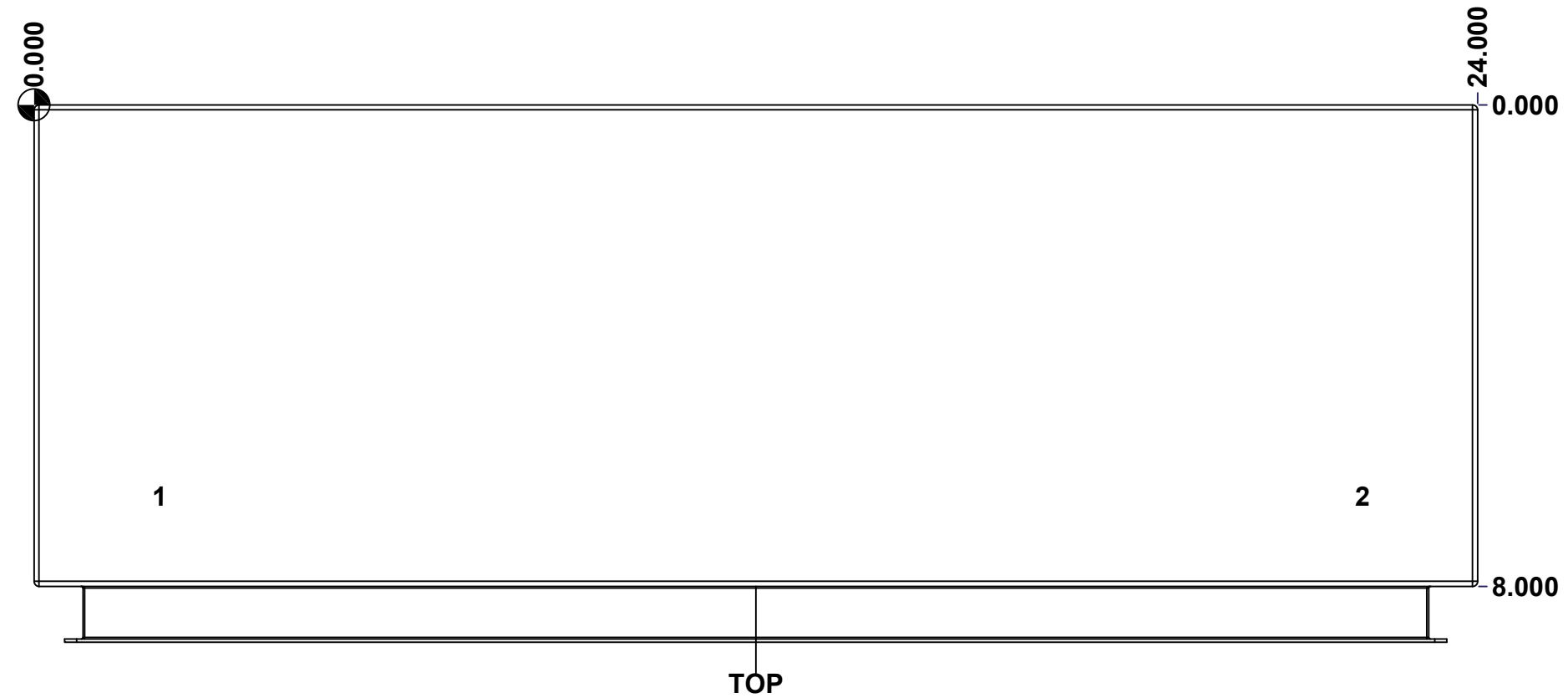
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-May-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP482408THNOIPB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)

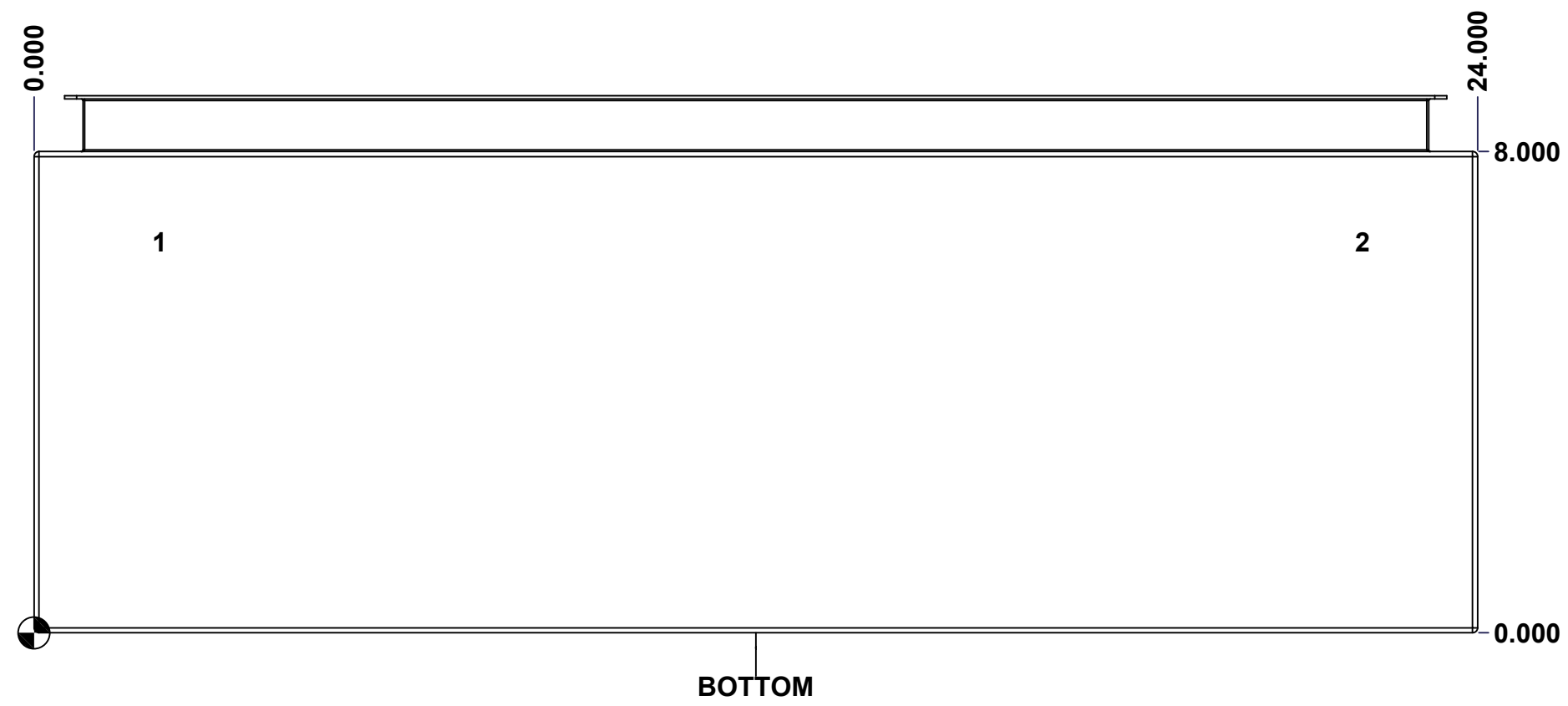


	Description		Status
	5412ESSP 48" x 24" x 8" Body		(NULL)
Part Number Numéro Pièce		Rev.	4
5412ESSP482408THNOIPB		0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSP 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSP482408THNOIPB	0
		5
		16

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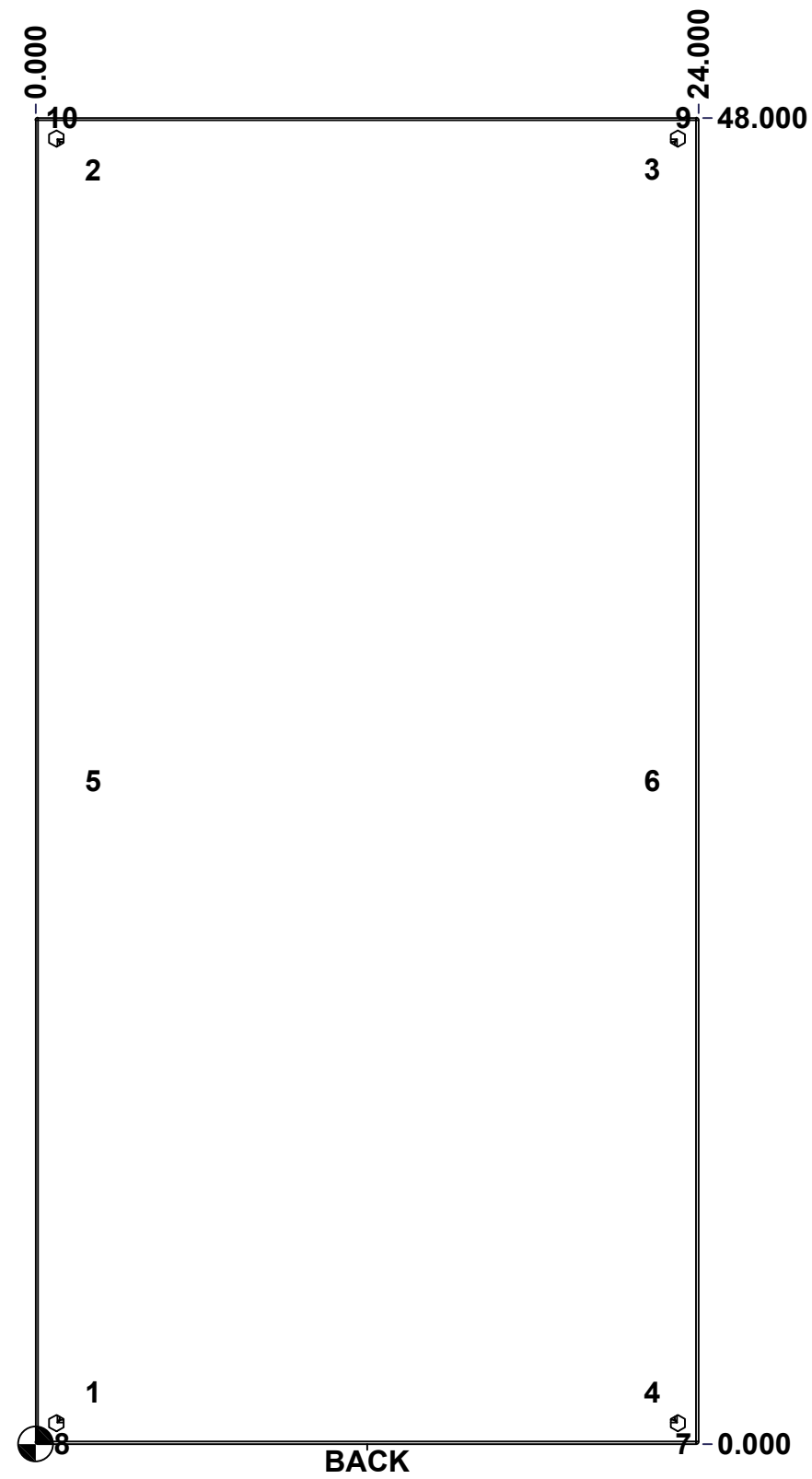
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	48.000	FOOT 885 ESMF4_CLOSE
10	0.750	48.000	FOOT 885 ESMF4_CLOSE

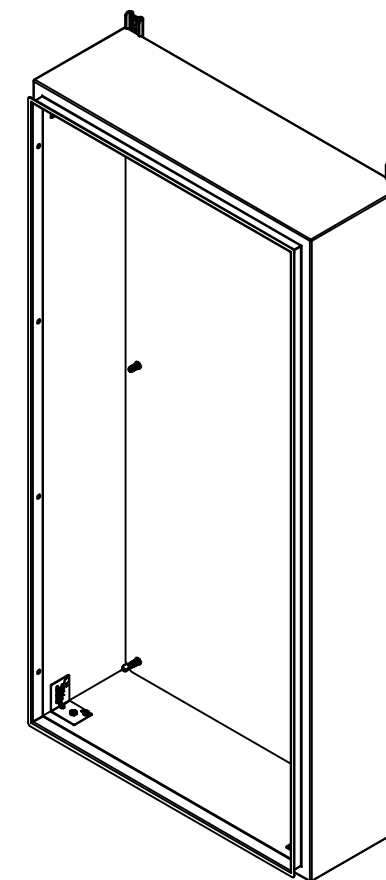


	Description	Status
	5412ESSP 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSP482408THNOIPB	0 / 6
		16

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No.	Revisions	Date	By/Par





Isometric View



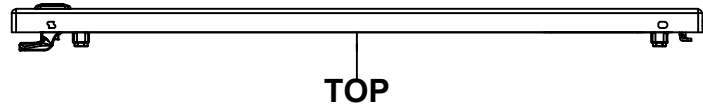
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP482408THNOIP-I-RS	0	5412ESSP 48" x 24" Right Insulation
1	5412ESSP482408THNOIP-I-LS	0	5412ESSP 48" x 24" Left Insulation
1	5412ESSP482408THNOIP-I-BT	0	5412ESSP 48" x 24" Top and Bottom Insulation
1	5412ESSP482408THNOIP-I-TP	0	5412ESSP 48" x 24" Top and Bottom Insulation
1	5412ESSP482408THNOIP-I-B	0	5412ESSP 48" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP482408THNOIP-B-P	0	5412ESSP 48" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

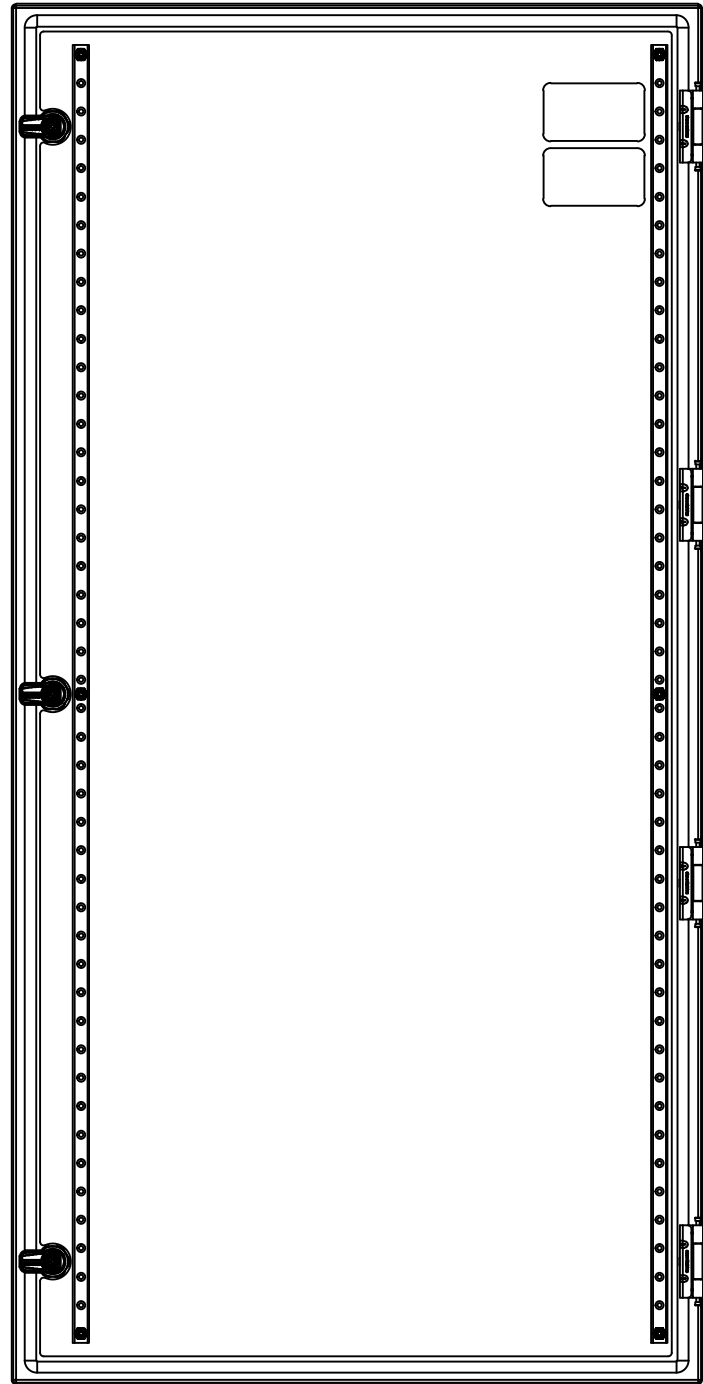
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm
Projection 		Date 04-May-23
Customer Client	BoxCad: BoxCad	Date
Drawn By / Dessiné Par	BoxCad: BoxCad	Date
Material / Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur	Asa-61 Grey	Finish / Fini Smooth
Description	5412ESSP 48" x 24" x 8" Body	
Part Number / Numéro Pièce	5412ESSP482408THNOIPB	Rev. / Révisé 7
		0
		16

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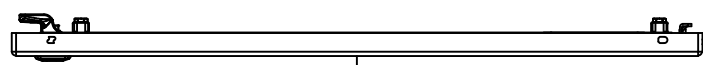
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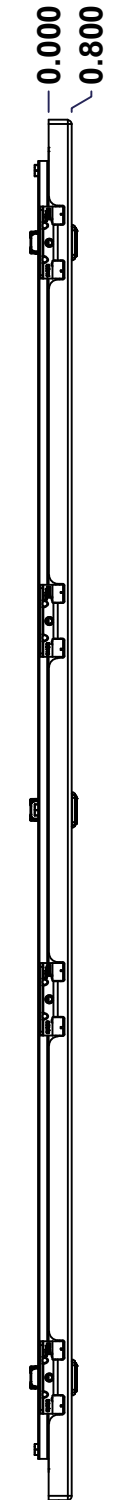
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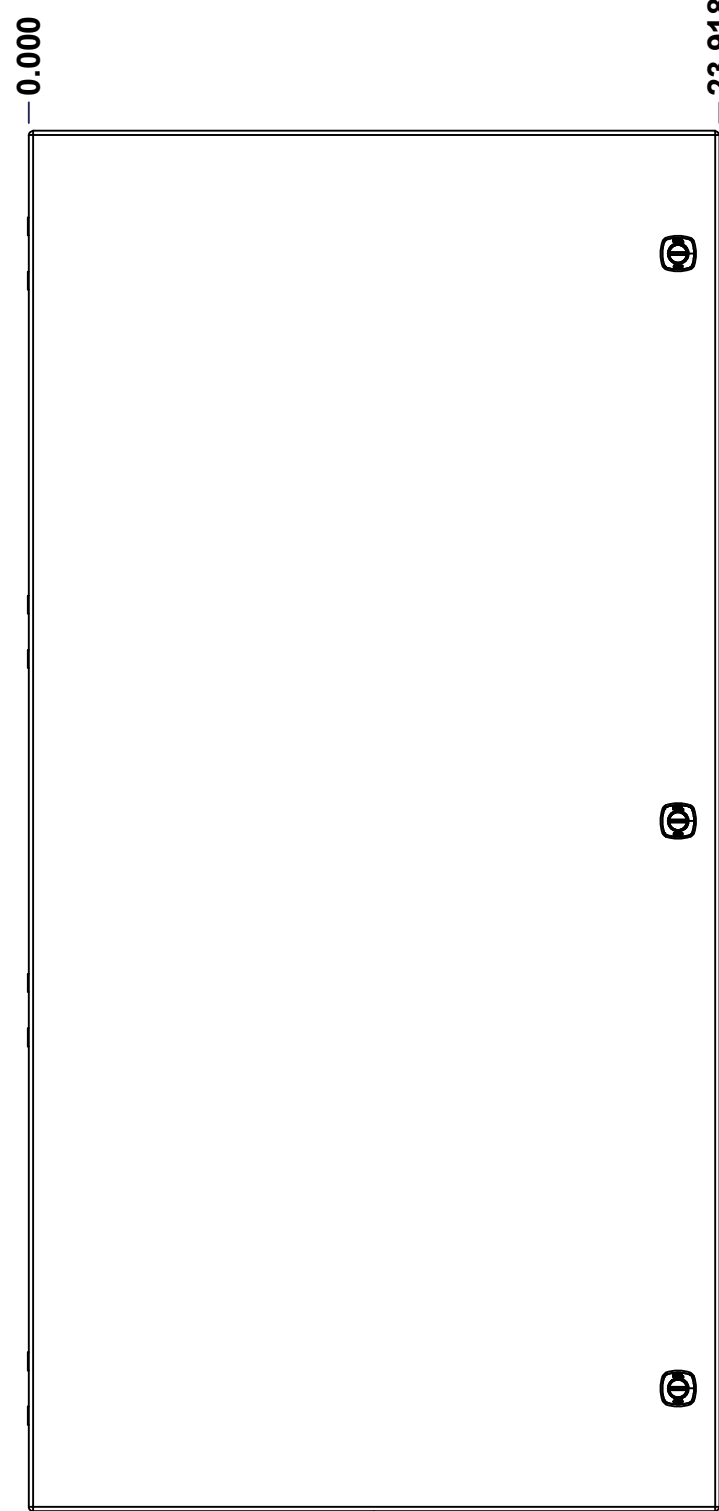
BACK



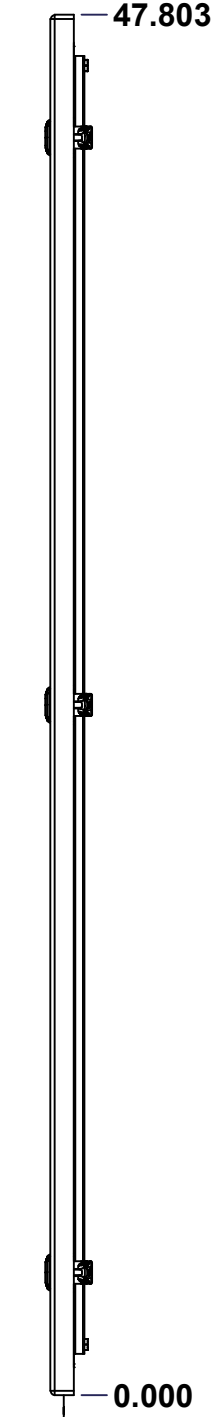
BOTTOM



LEFT

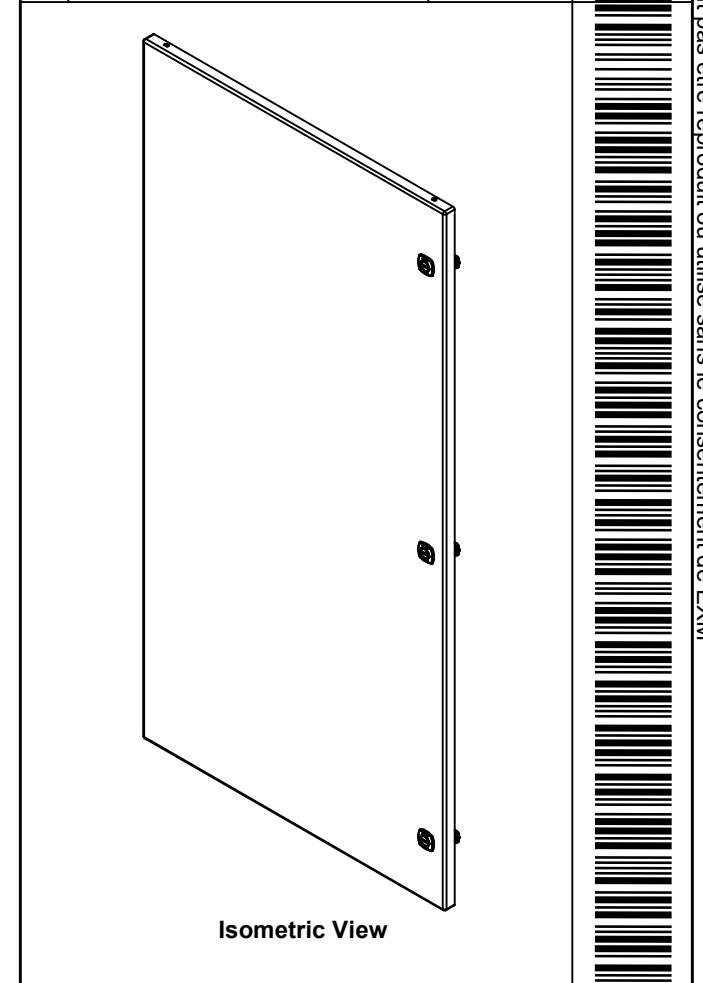



FRONT



RIGHT

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par		Date
Material Matière		Projection
Color Couleur		Finish Fini
Description		Detail Rev.
Part Number Numéro Pièce		Rev.

BoxCad: BoxCad
 16 Ga Stainless Steel 304 (1.4mm)
 Asa-61 Grey Smooth
 5412ESSP 48" x 24" Cover
 5412ESSP482408THNOIPC
 8
 0

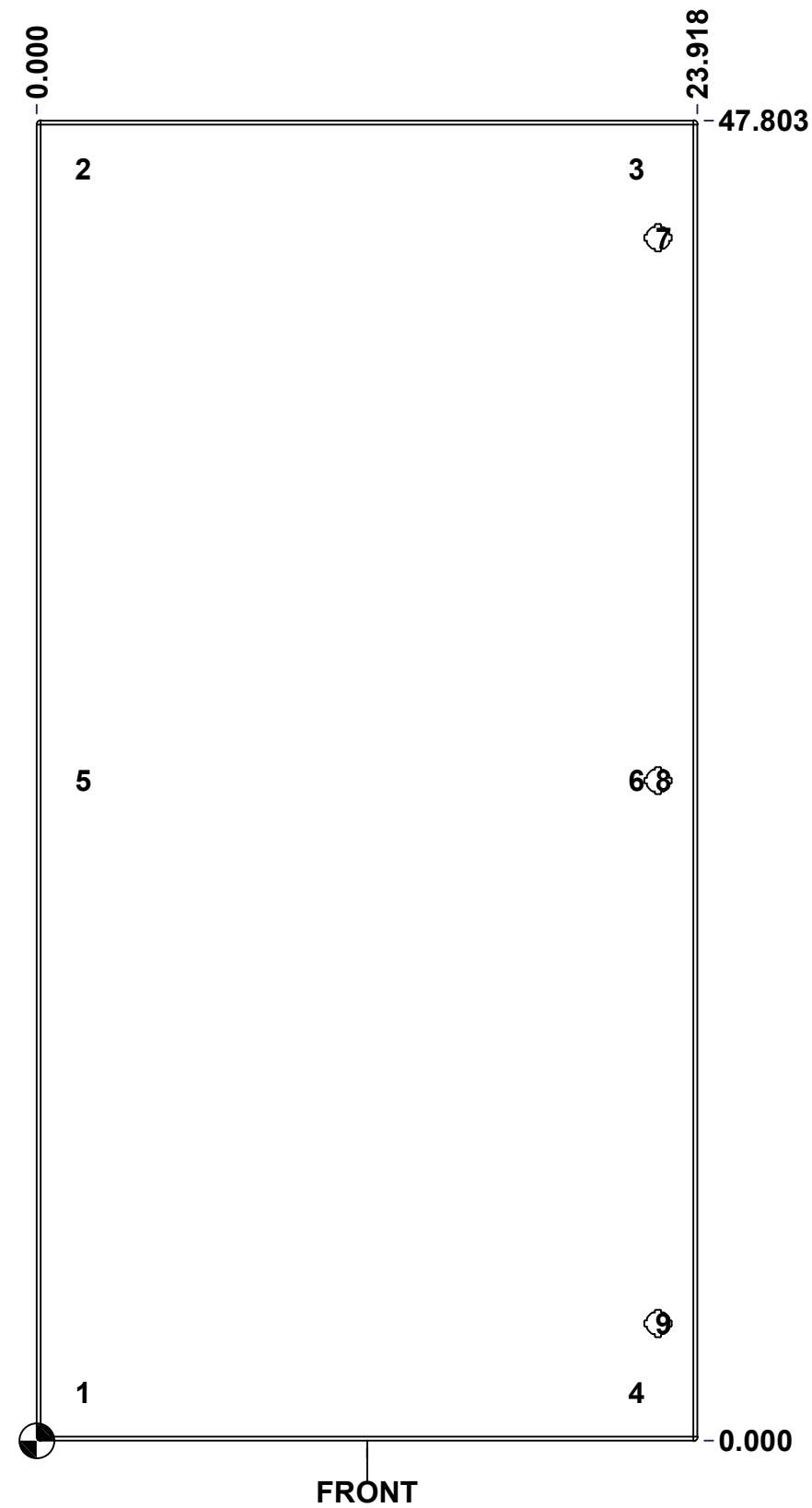
SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	21.517	46.047	STUD M6 x 18mm (Inside)
4	21.517	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	21.517	23.902	STUD M6 x 18mm (Inside)

7	22.494	43.553	880 SCQ4-SLSS6
8	22.494	23.902	880 SCQ4-SLSS6
9	22.494	4.250	880 SCQ4-SLSS6

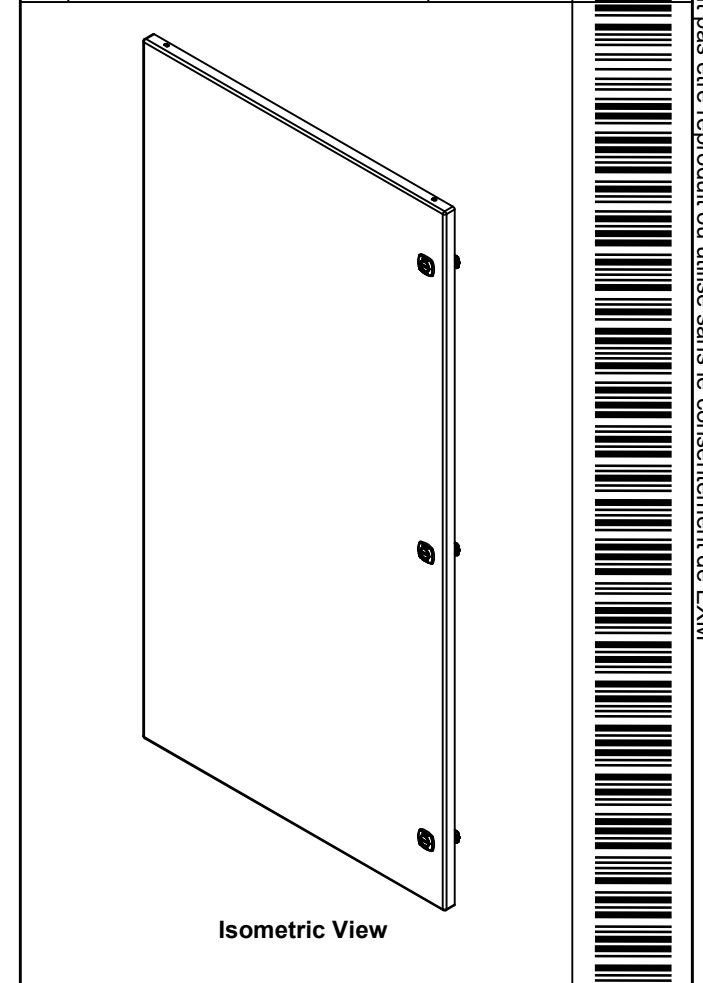


	Description	Status
	5412ESSP 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSP482408THNOIPC	0
		9
		16

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No.	Revisions	Date	By/Par



QTY	Part Number	Rev	Description
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
1	5412ESSP482408THNOIP I-C	0	5412ESSP 48" x 24" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP482408THNOIP G	0	5412ESSP 48" x 24" Cover Gasket Part
1	5412ESSP482408THNOIP C-P	0	5412ESSP 48" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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Fax: (450) 979-4626
www.exmweb.com

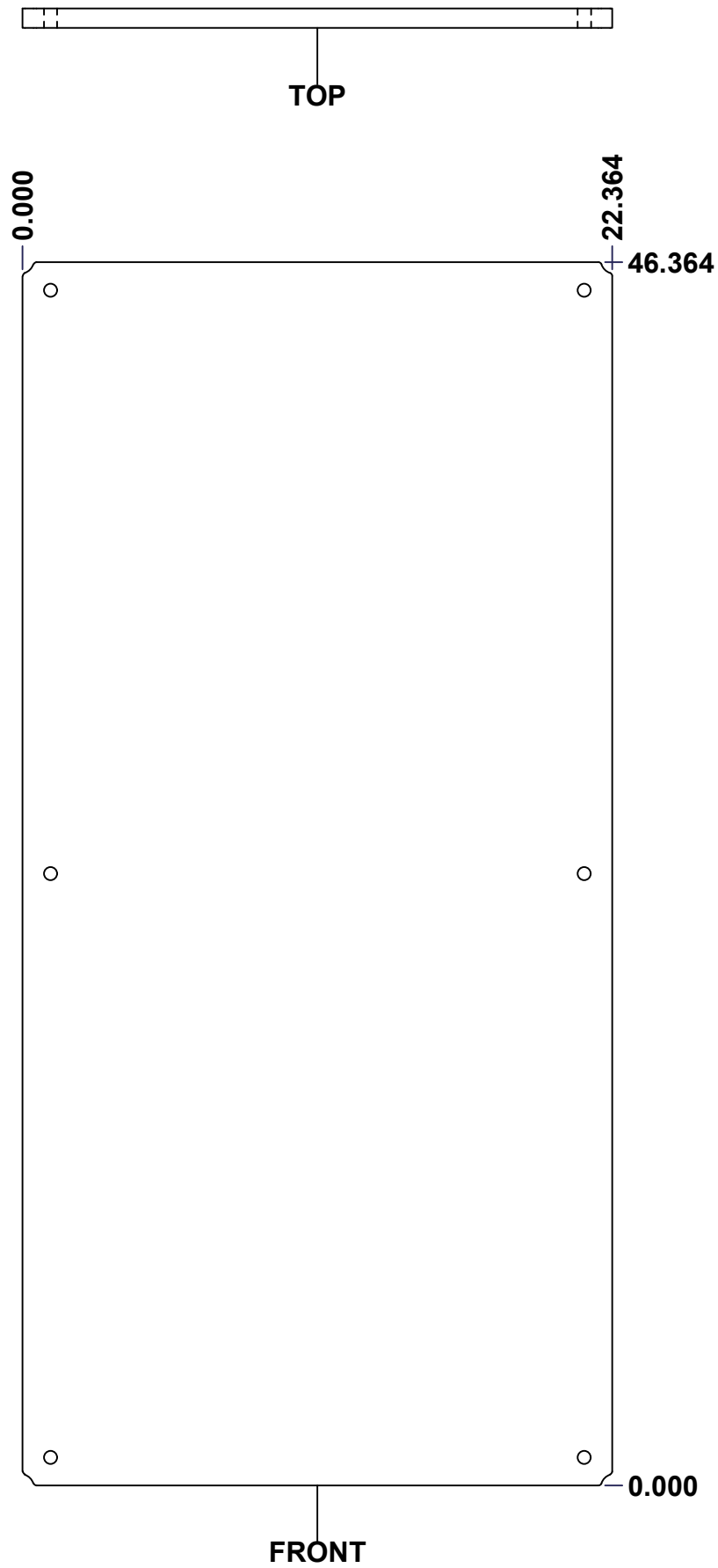
Flatness
Aplatissement
Max 3.0mm

Projection

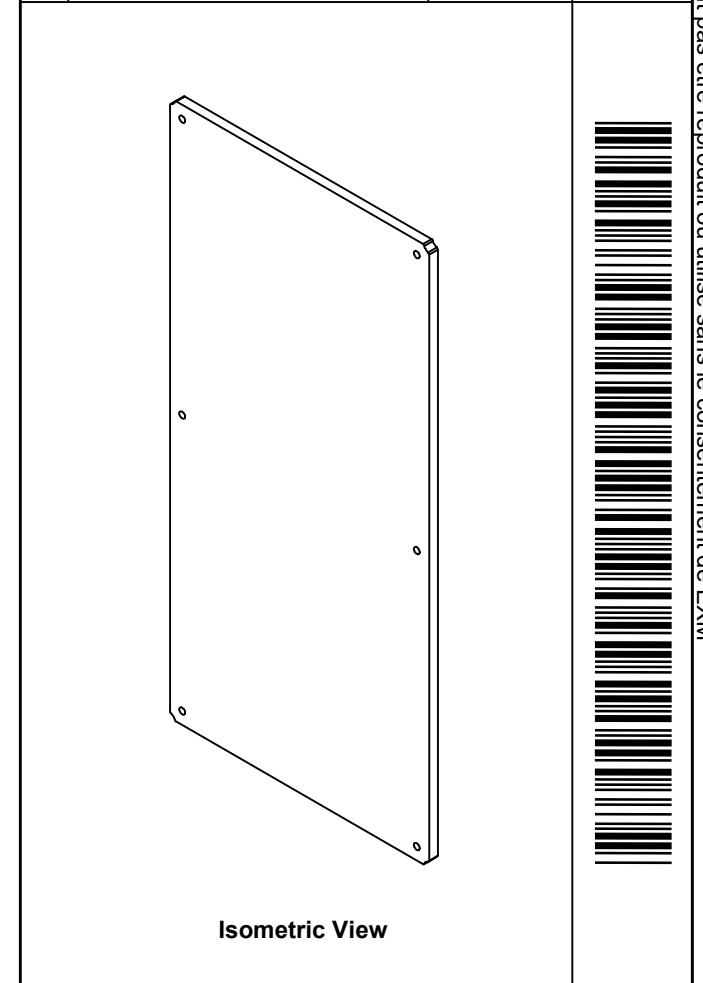
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 04-May-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 48" x 24" Cover	
Part Number Numéro Pièce 5412ESSP482408THNOIPC	Rev. 0


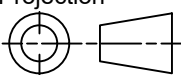
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No.	Revisions	Date	By/Par

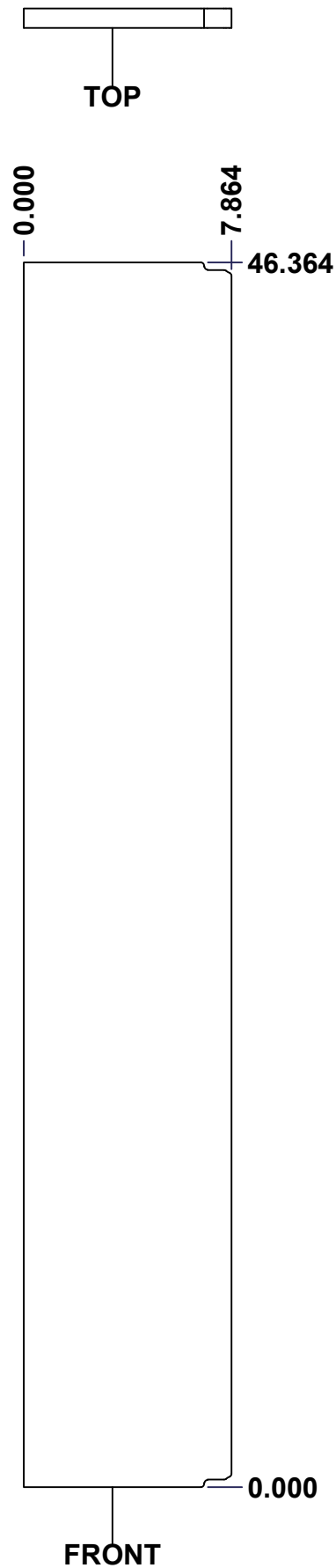


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSP 48" x 24" Back Insulation		
Part Number Numéro Pièce	Rev.	11
5412ESSP482408THNOIPI-B	0	16

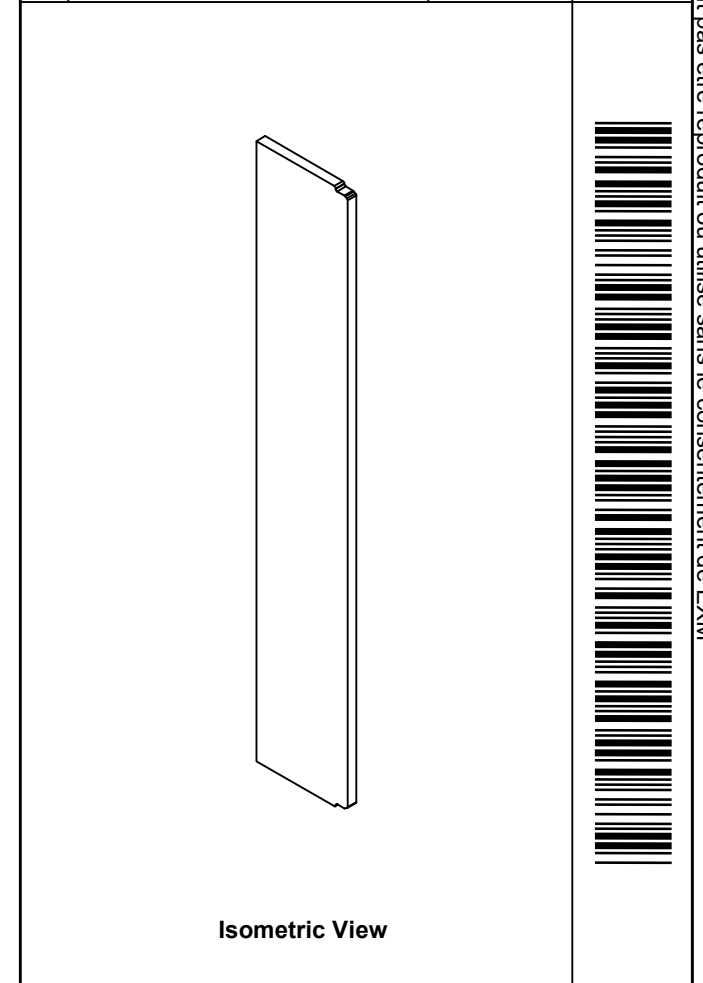
SEE BILL OF MATERIAL ON LAST PAGE


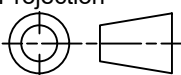
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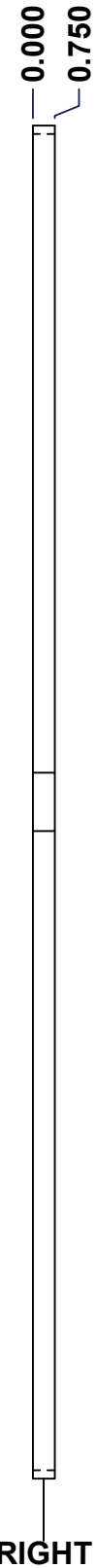
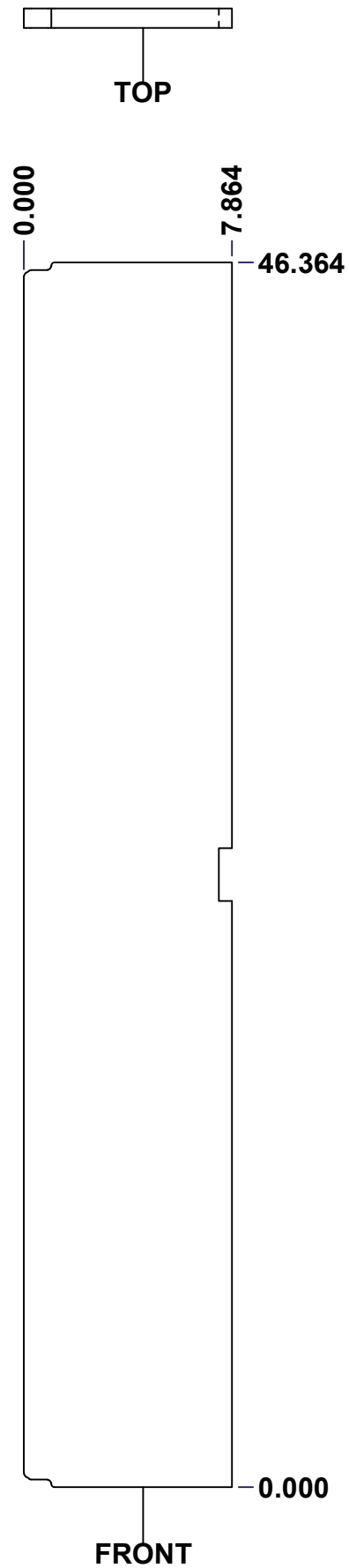
No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate	Detail Rev.	
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSP 48" x 24" Left Insulation		
Part Number / Numéro Pièce: 5412ESSP482408THNOIPI-LS	Rev.:	12
SEE BILL OF MATERIAL ON LAST PAGE		16

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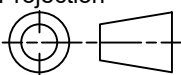
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Isometric View



No.	Revisions	Date	By/Par

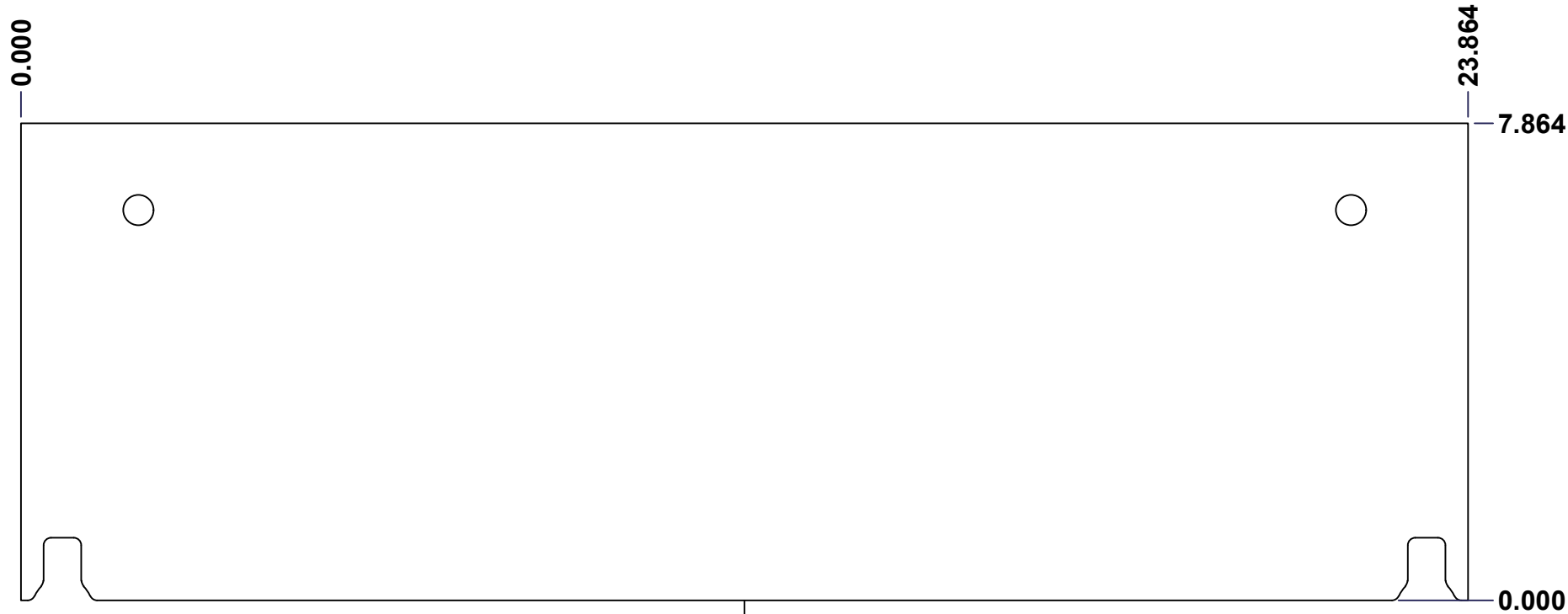
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	BoxCad: Patrick Deschenes	Date
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	5412ESSP 48" x 24" Right Insulation	
Part Number Numéro Pièce	Rev.	13
SEE BILL OF MATERIAL ON LAST PAGE		0

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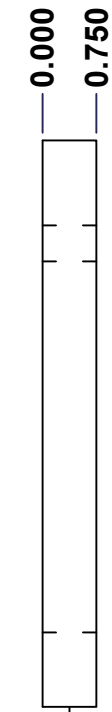
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

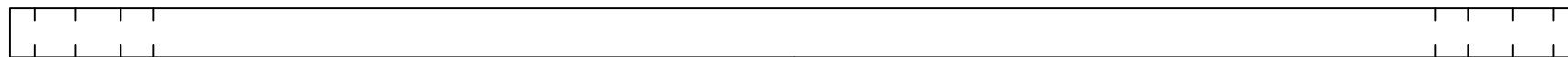
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSP 48" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESSP482408THNOIPI-TP 0		16

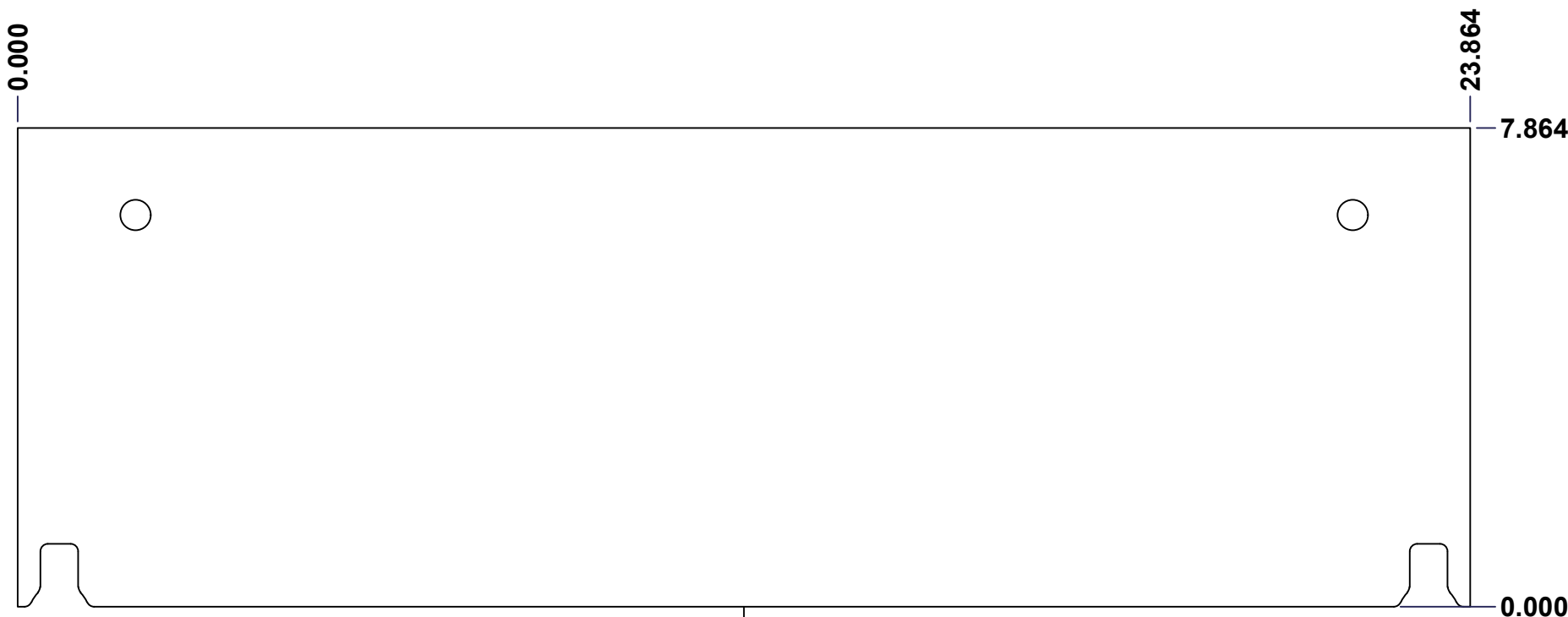
SEE BILL OF MATERIAL ON LAST PAGE

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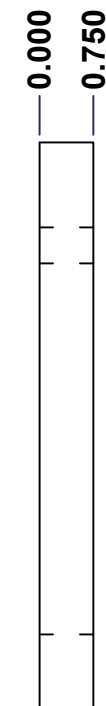
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TOP



FRONT



RIGHT

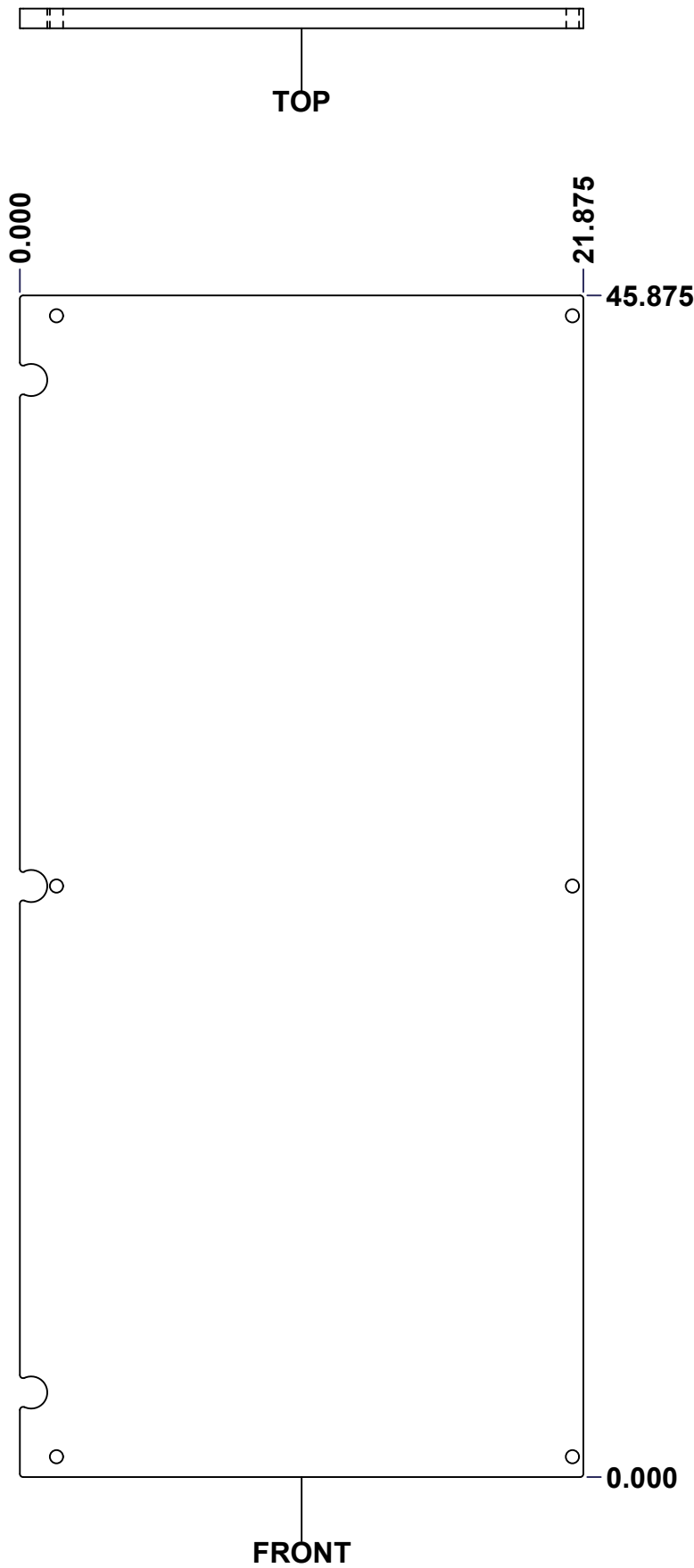
No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSP 48" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	15
SEE BILL OF MATERIAL ON LAST PAGE	5412ESSP482408THNOIPI-BT 0	16

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No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSP 48" x 24" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESSP482408THNOIPI-C		0	16

SEE BILL OF MATERIAL ON LAST PAGE