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Tolerance ±1/32" unless otherwise specified

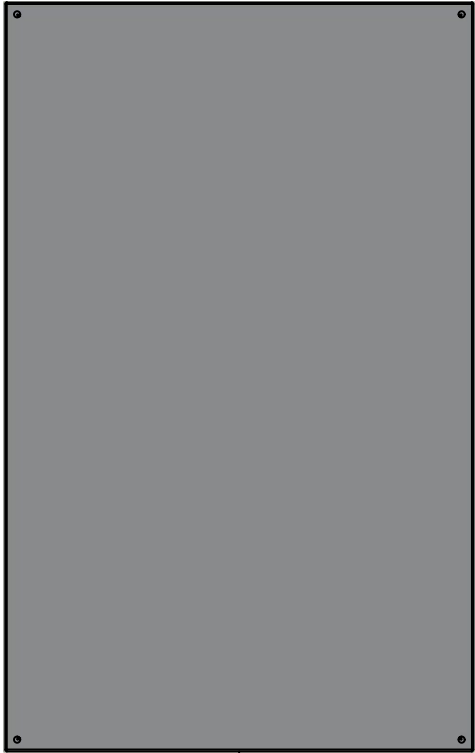
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP483010NOIP\5412ESSP483010NOIP.idw

Tolérance ±1/32" sauf spécification contraire

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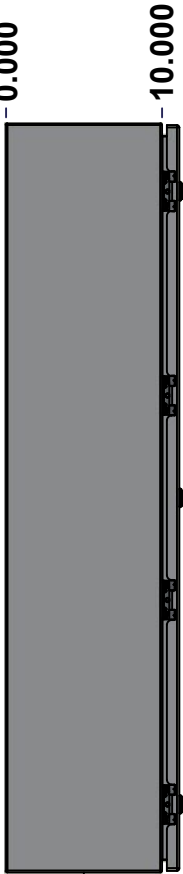
TOP



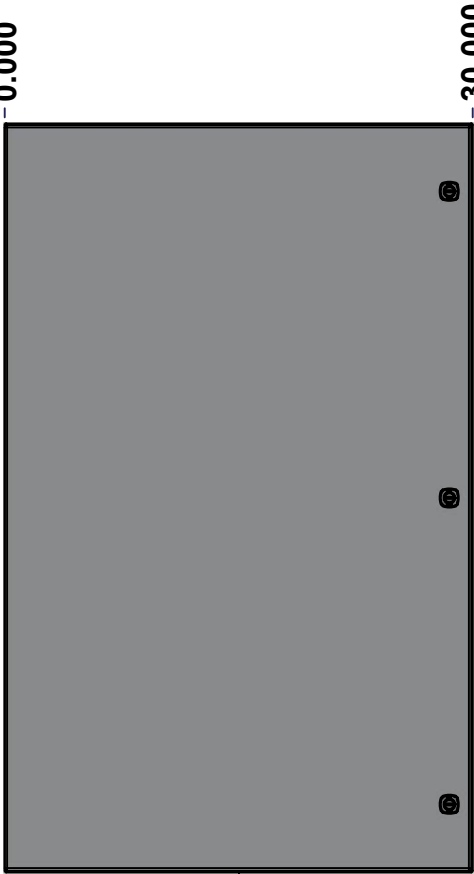
BACK



BOTTOM



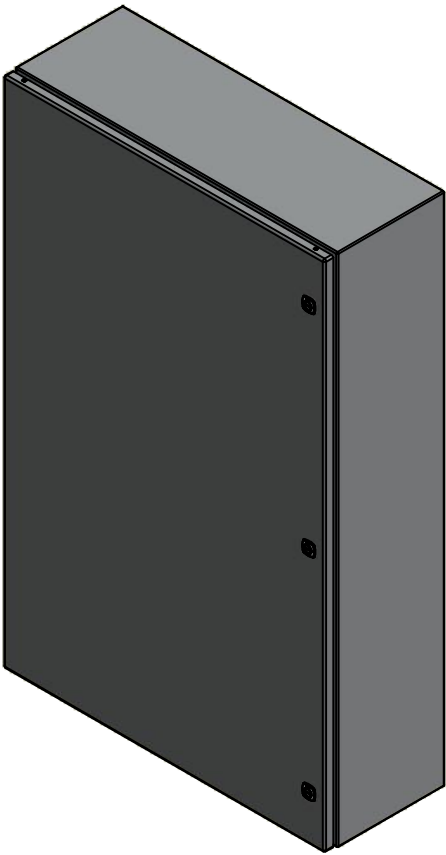
LEFT



FRONT



RIGHT



Isometric View

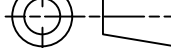


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: BoxCad

Date 6/21/2022

Material Matière 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur Asa-61 Grey

Finish Fini Smooth

Description
5412ESSP 48" x 30" x 10" Assembly

Detail Rev.

Part Number Numéro Pièce
5412ESSP483010NOIP

Rev. 1
0

SEE BILL OF MATERIAL ON LAST PAGE

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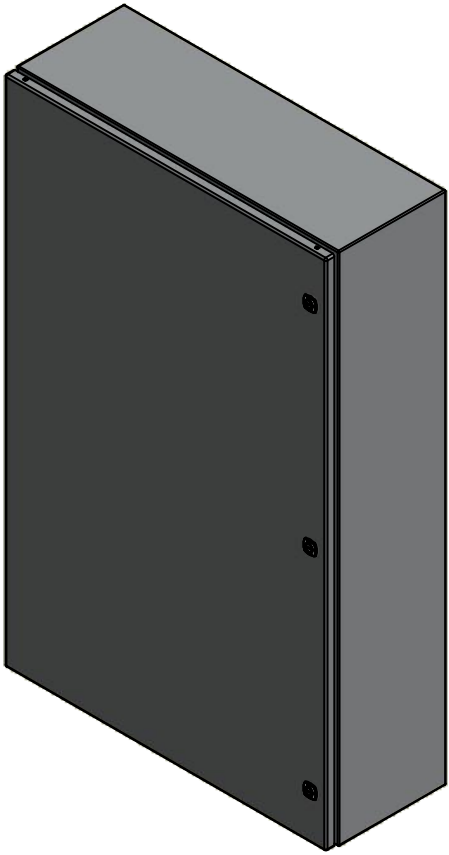
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Tolérance $\pm 1/32"$ sauf spécification contraire

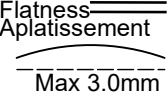
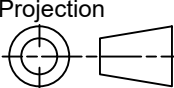
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)

No.	Revisions	Date	By/Par



Isometric View



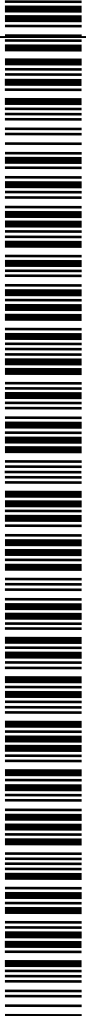
		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 6/21/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description		Detail Rev.	
5412ESSP 48" x 30" x 10" Assembly			
Part Number Numéro Pièce		Rev.	2
5412ESSP483010NOIP		0	9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP483010NOIPC	0	5412ESSP 48" x 30" Cover
1	5412ESSP483010NOIPB	0	5412ESSP 48" x 30" x 10" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

Tolérance $\pm 1/32"$ sauf spécification contraire

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SEE BILL OF MATERIAL ON LAST PAGE | 5412ESSP483010NOIPB

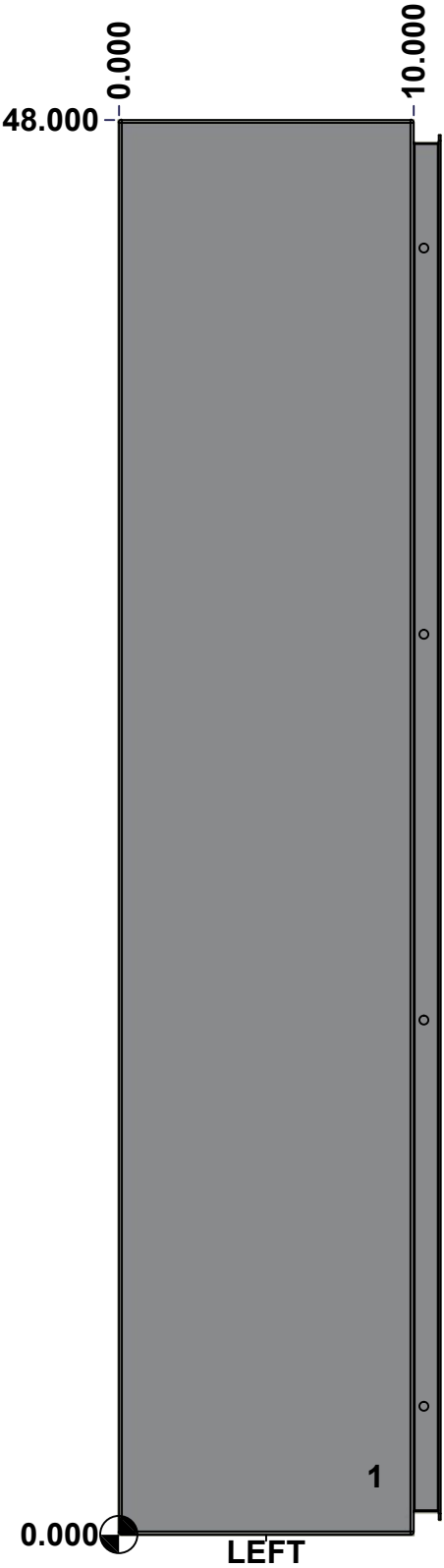
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	8.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSP 48" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP483010NOIPB	0	9

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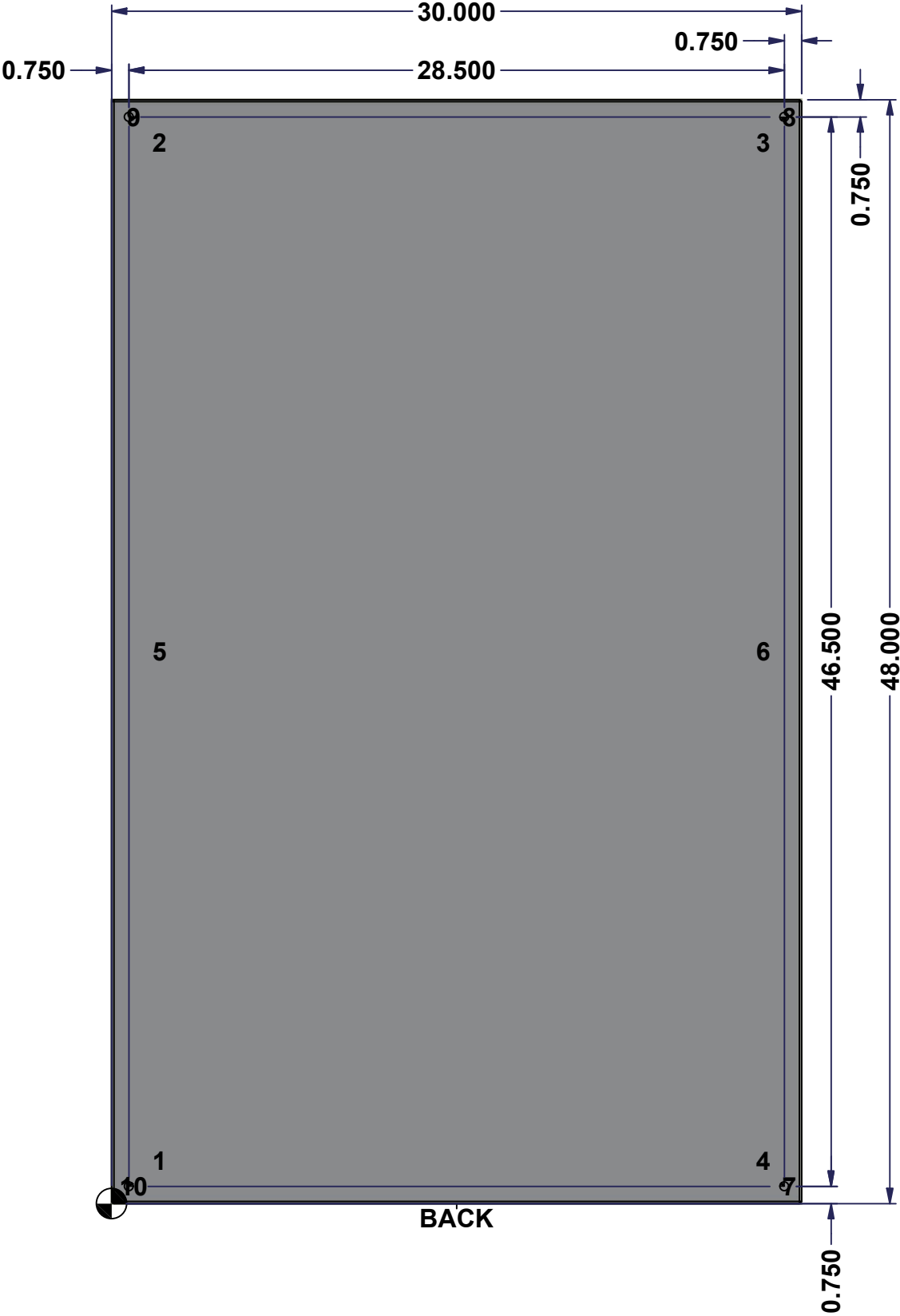
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	28.125	46.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	28.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.750	RND Ø0.390
8	29.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



	Description	Status	
	5412ESSP 48" x 30" x 10" Body	(NULL)	
	Part Number Numéro Pièce 5412ESSP483010NOIPB	Rev. 0	5 9

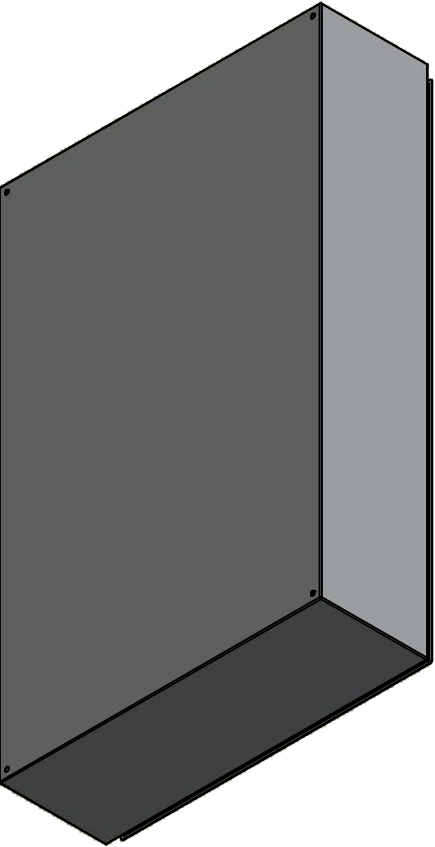
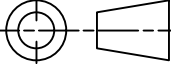
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 6/21/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 48" x 30" x 10" Body			Detail Rev.
Part Number Numéro Pièce 5412ESSP483010NOIPB			Rev. 6 0 9

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1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP483010NOIPB-P	0	5412ESSP 48" x 30" x 10" Body Part
Qty	Part Number	Rev	Description
Parts List			

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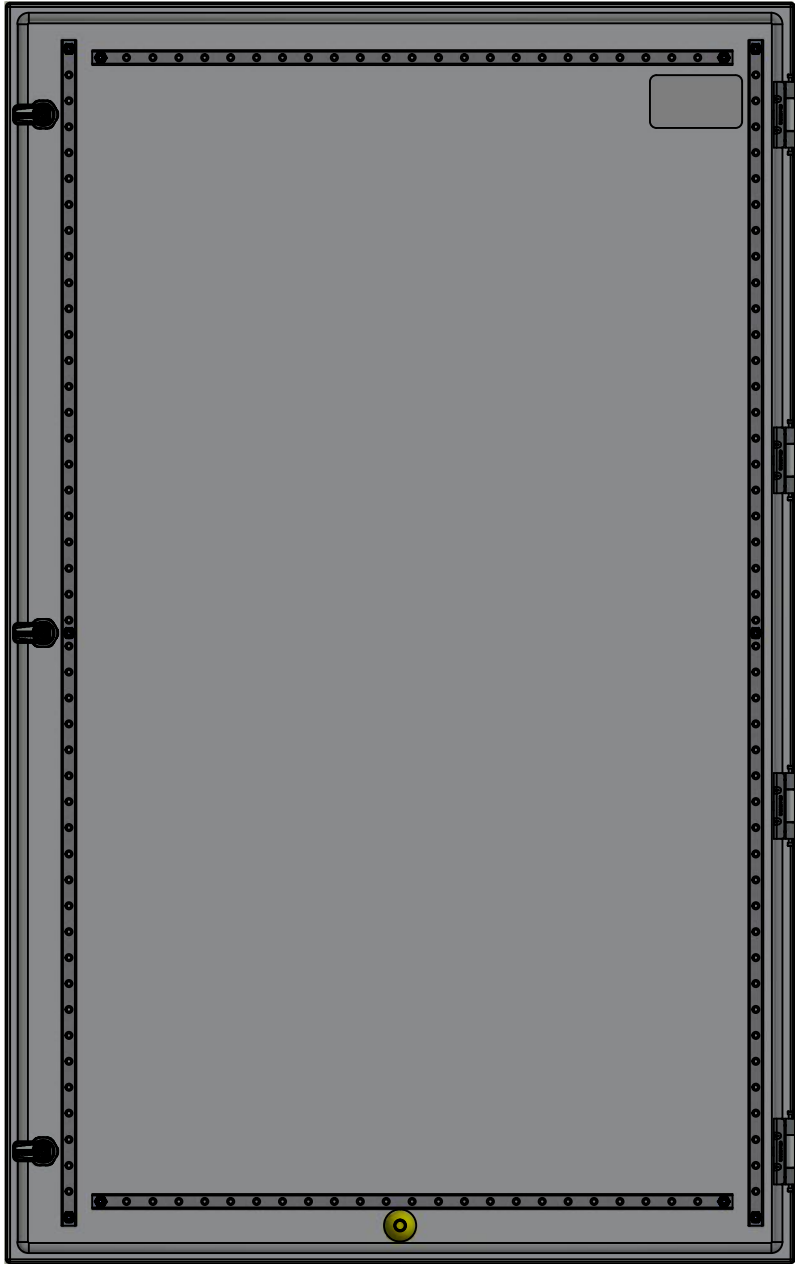
Tolerance ±1/32" unless otherwise specified

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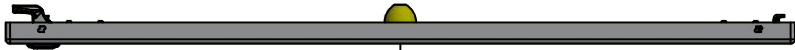
Tolérance ±1/32" sauf spécification contraire



TOP

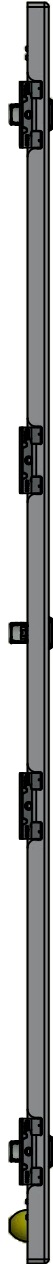


BACK



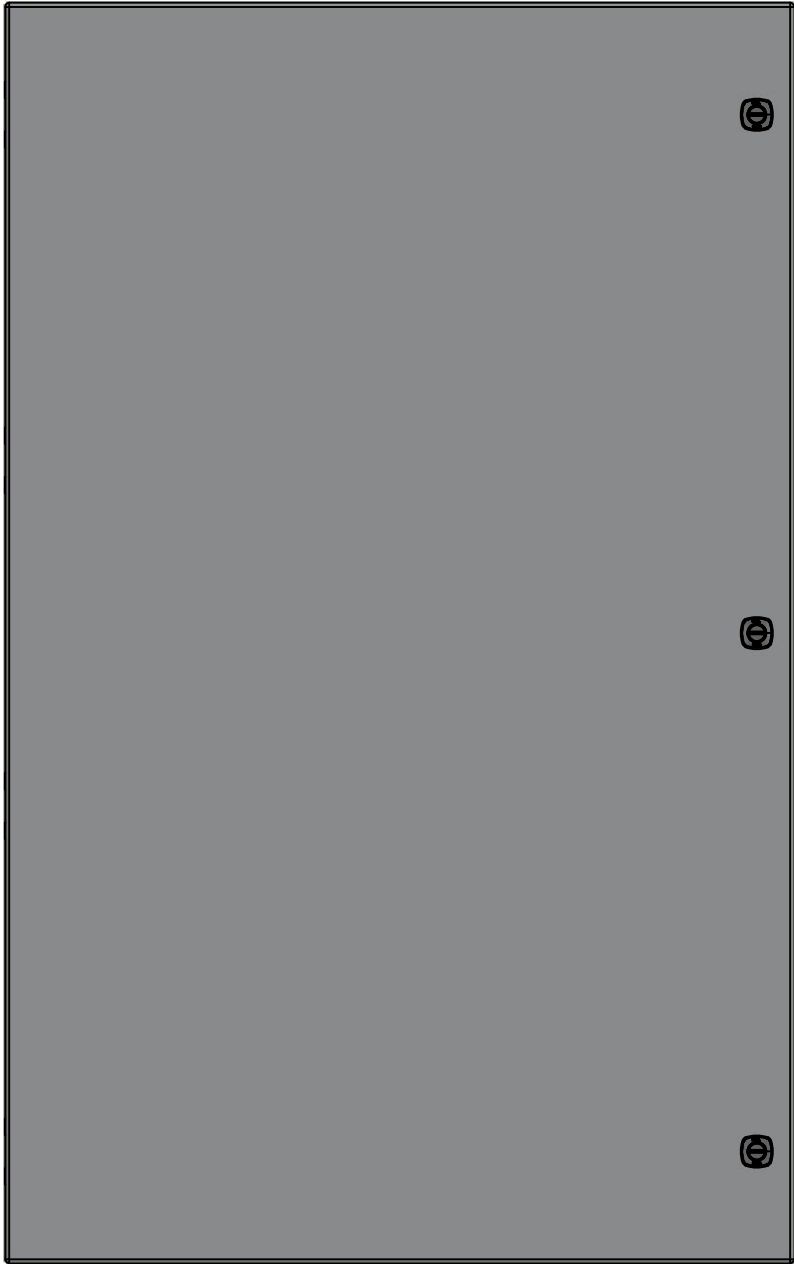
BOTTOM

0.000
0.800



LEFT

0.000



FRONT

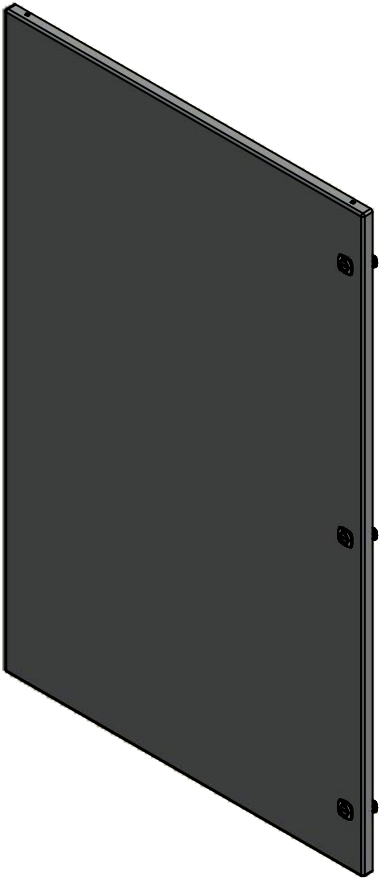
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47.803

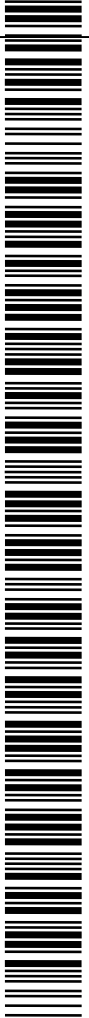


0.000

RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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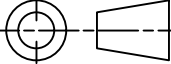
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 6/21/2022	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 48" x 30" Cover			
Part Number Numéro Pièce		Rev.	7
SEE BILL OF MATERIAL ON LAST PAGE		0	9
5412ESSP483010NOIPC			

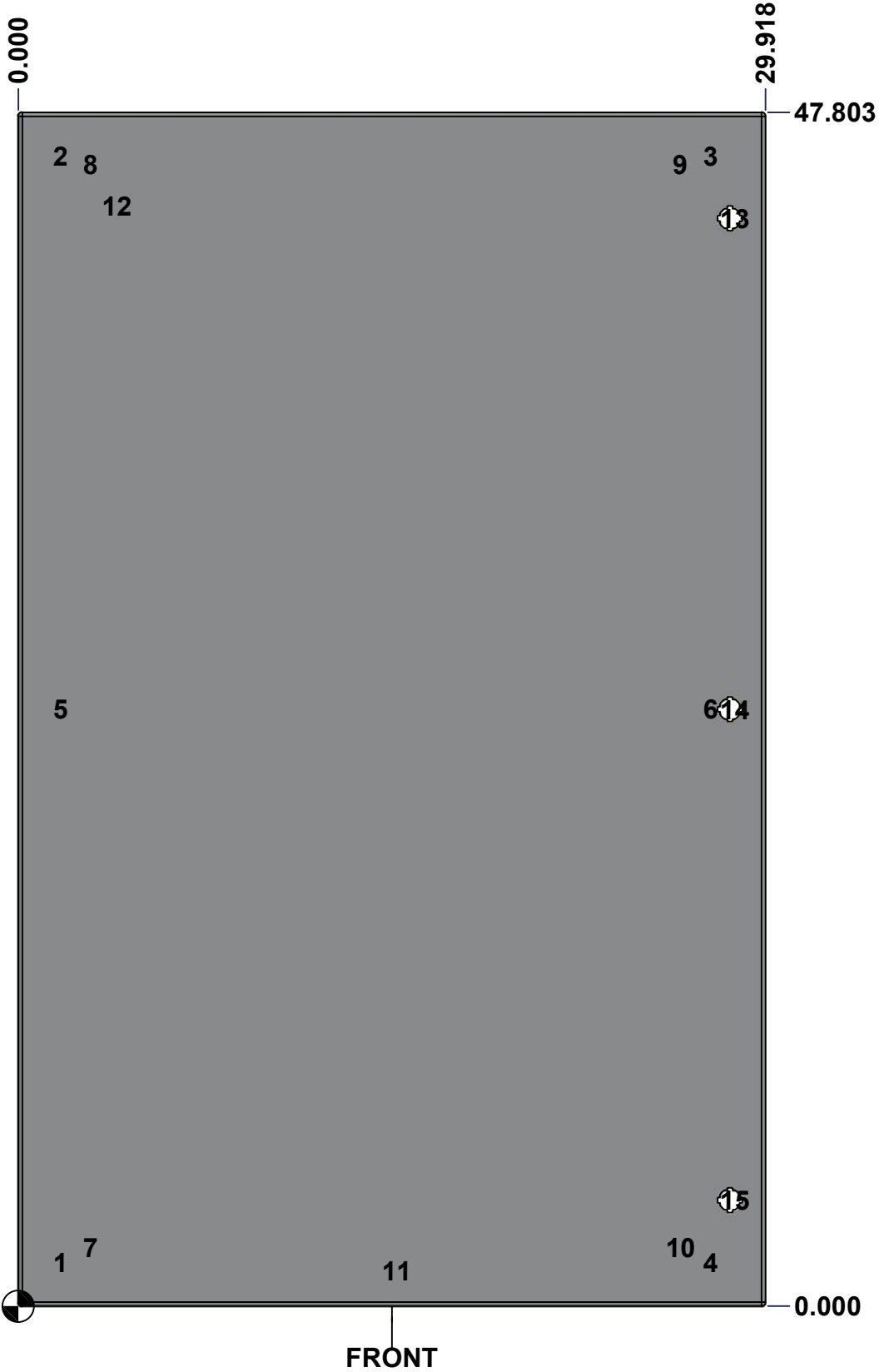
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	27.517	46.047	STUD M6 x 18mm (Inside)
4	27.517	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	27.517	23.902	STUD M6 x 18mm (Inside)
7	2.690	2.350	STUD M6 x 18mm (Inside)
8	2.690	45.713	STUD M6 x 18mm (Inside)
9	26.313	45.713	STUD M6 x 18mm (Inside)
10	26.313	2.350	STUD M6 x 18mm (Inside)
11	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
12	3.750	44.053	LABEL_EXM (Inside)
13	28.494	43.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	28.494	23.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
15	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESSP 48" x 30" Cover	(NULL)	
	Part Number	Rev.	8
	Numéro Pièce	0	9
5412ESSP483010NOIPC			

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Tolérance $\pm 1/32"$ sauf spécification contraire

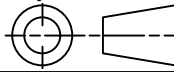
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client		Date	
Drawn By Dessiné Par		Date 6/21/2022	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fin Smooth	
Description 5412ESSP 48" x 30" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESSP483010NOIPC		Rev. 0	9 9

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP483010NOIPG	0	5412ESSP 48" x 30" Cover Gasket Part
1	5412ESSP483010NOIPC-P	0	5412ESSP 48" x 30" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Qty	Part Name	Rev	Description
Parts List			