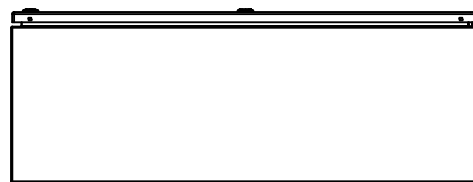
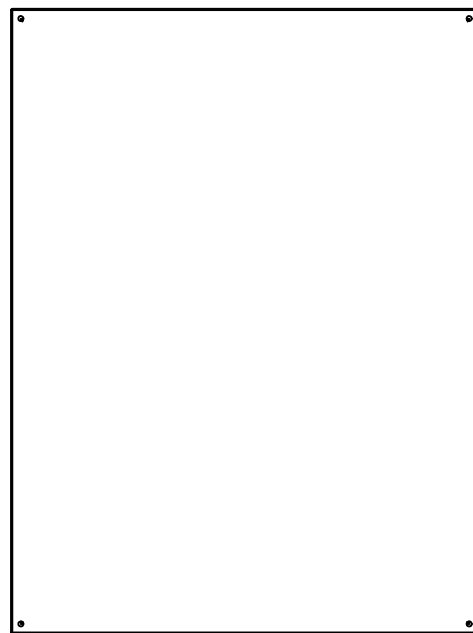


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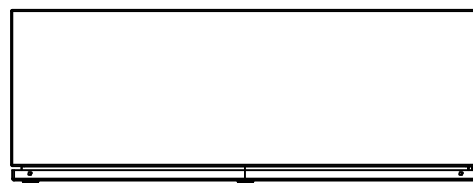
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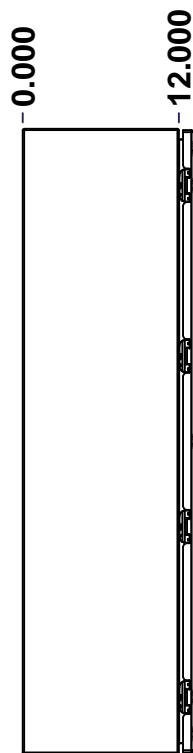
TOP



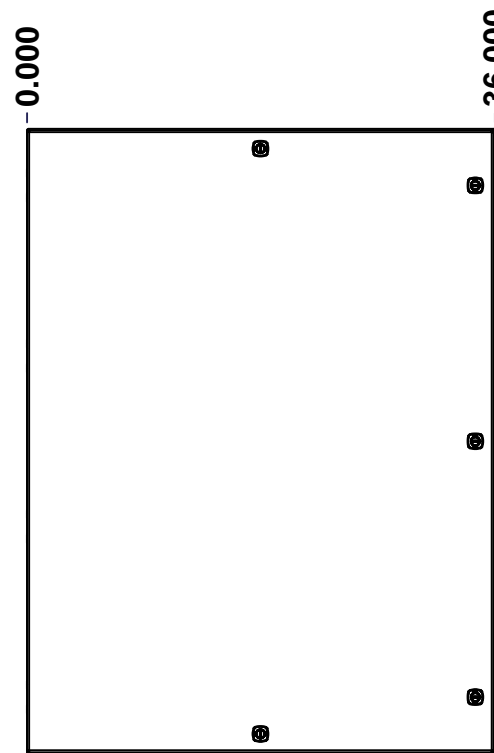
BACK



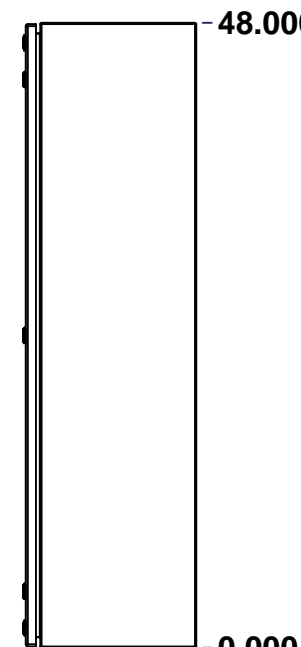
BOTTOM



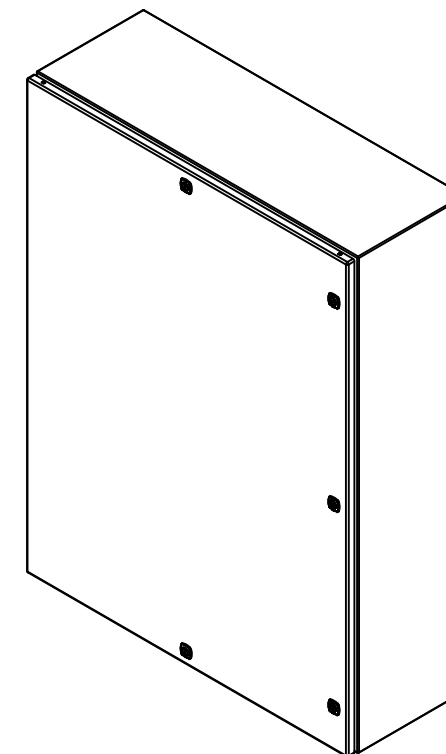
LEFT



FRONT




RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	5412ESSP 48" x 36" x 12" Assembly	
Part Number Numéro Pièce	Rev. 0	1 2

SEE BILL OF MATERIAL ON LAST PAGE

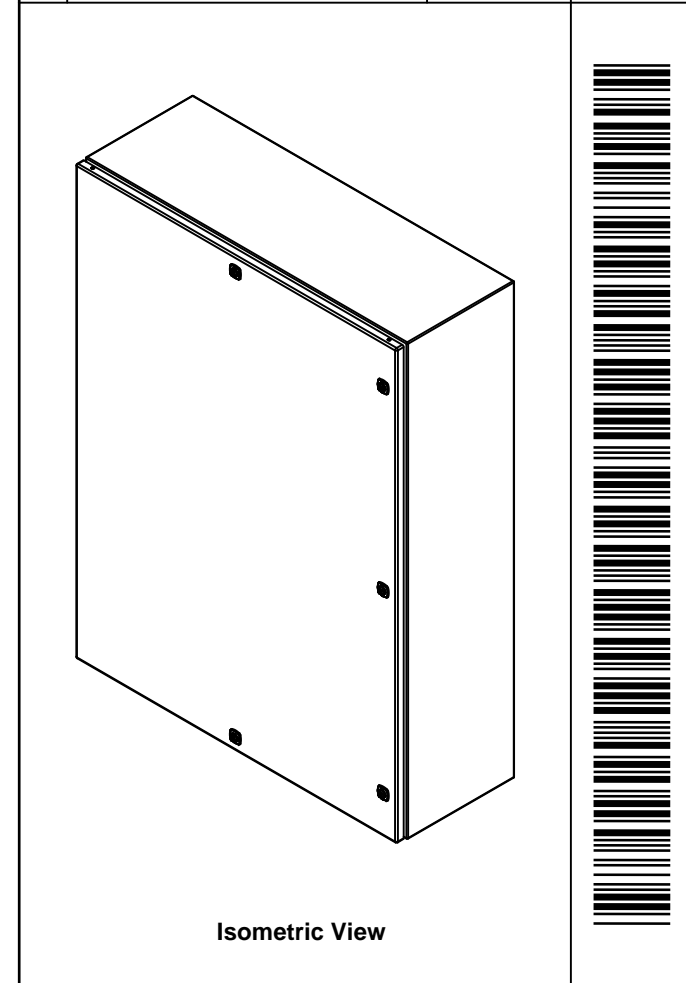
**5412ESSP483612**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par	Date 22-Aug-13
Material Matière	14 Ga Stainless Steel 304 (1.7mm)

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description	5412ESSP 48" x 36" x 12" Assembly		
Part Number Numéro Pièce	<b>5412ESSP483612</b>		Rev. 2
		<b>0</b>	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

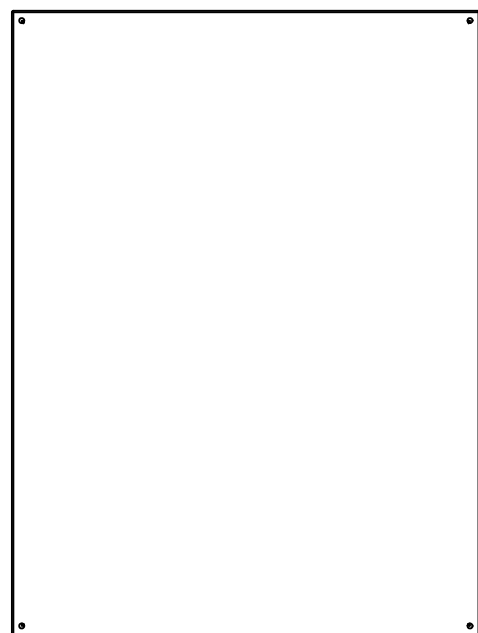
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4836G	0	881 SP - Inner Panel
1	5412ESSP483612C	0	5412ESSP 48" x 36" Cover
8	STK-Q-07310	2	Flange Lock Nut M8
8	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP483612B	0	5412ESSP 48" x 36" x 12" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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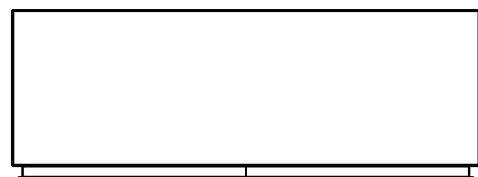
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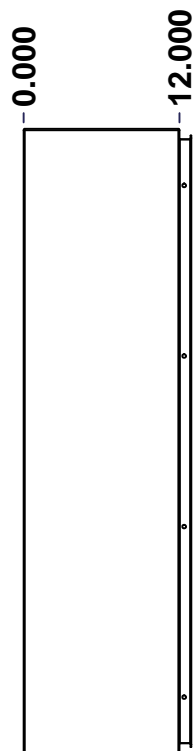
TOP



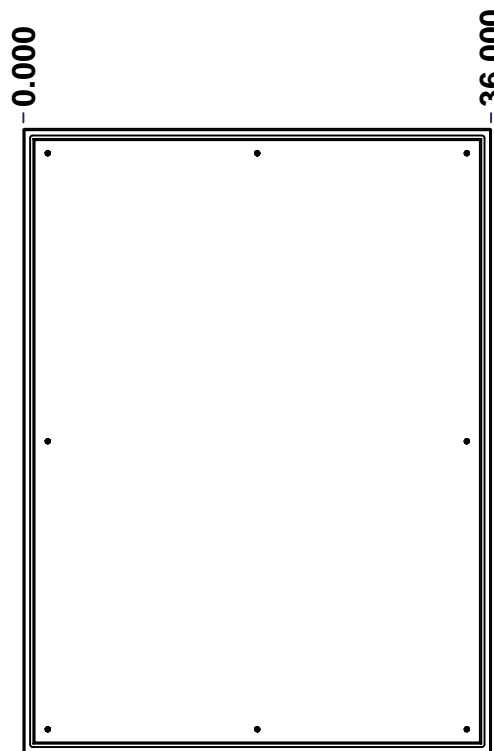
BACK



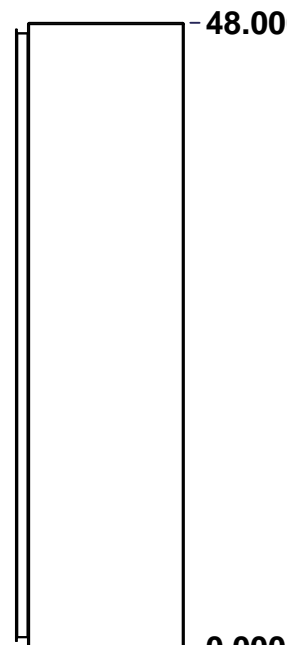
BOTTOM



LEFT

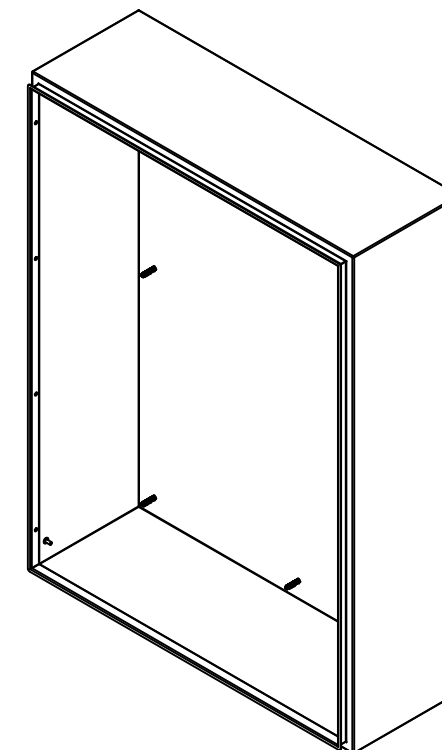


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Aug-13

Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)

Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
------------------------------	-----------------------

Description: 5412ESSP 48" x 36" x 12" Body	Detail Rev.
--	-------------

Part Number / Numéro Pièce: 5412ESSP483612B	Rev. 0	1 / 7
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SEE BILL OF MATERIAL ON LAST PAGE

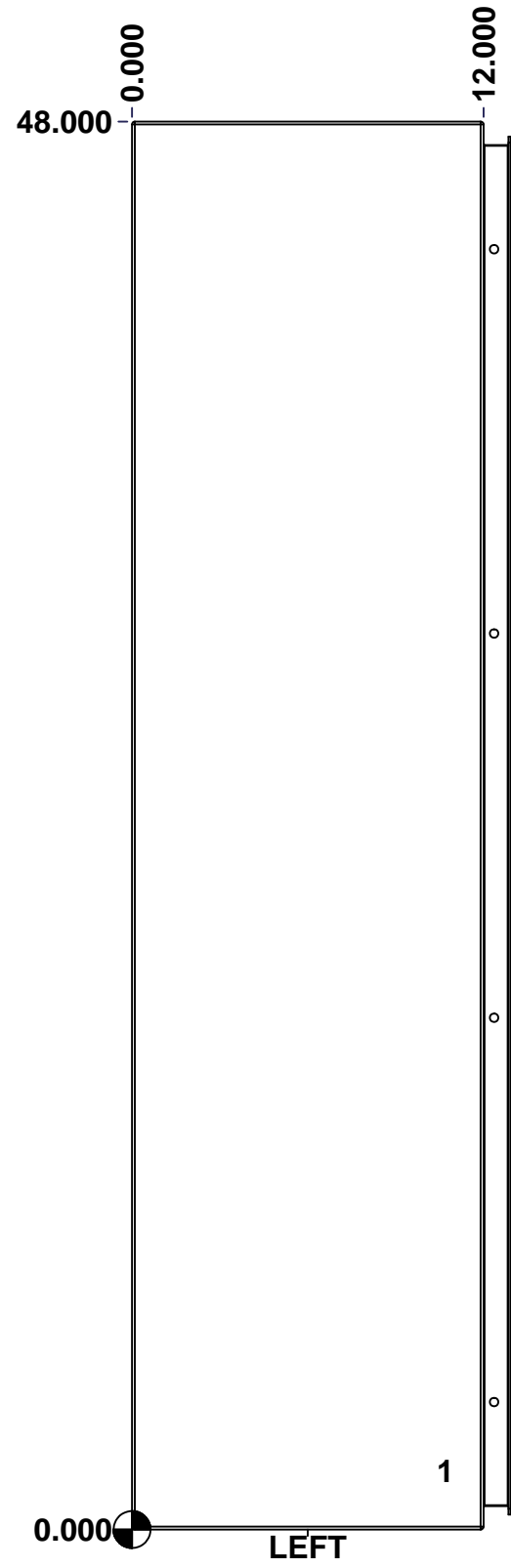
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSP 48" x 36" x 12" Body			
Part Number Numéro Pièce		Rev.	5	7
<b>5412ESSP483612B</b>		<b>0</b>		

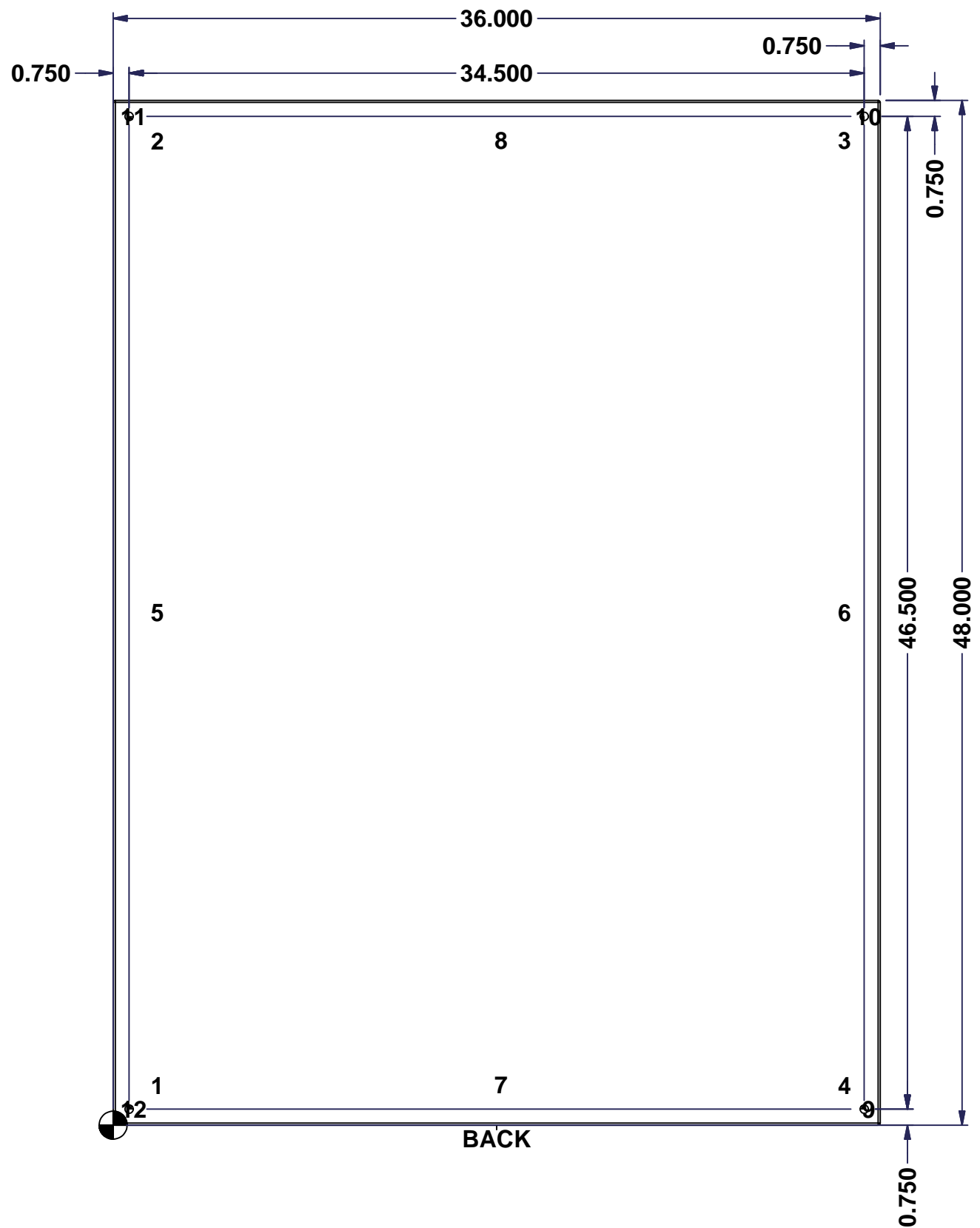
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.750	RND Ø0.390
10	35.250	47.250	RND Ø0.390
11	0.750	47.250	RND Ø0.390
12	0.750	0.750	RND Ø0.390

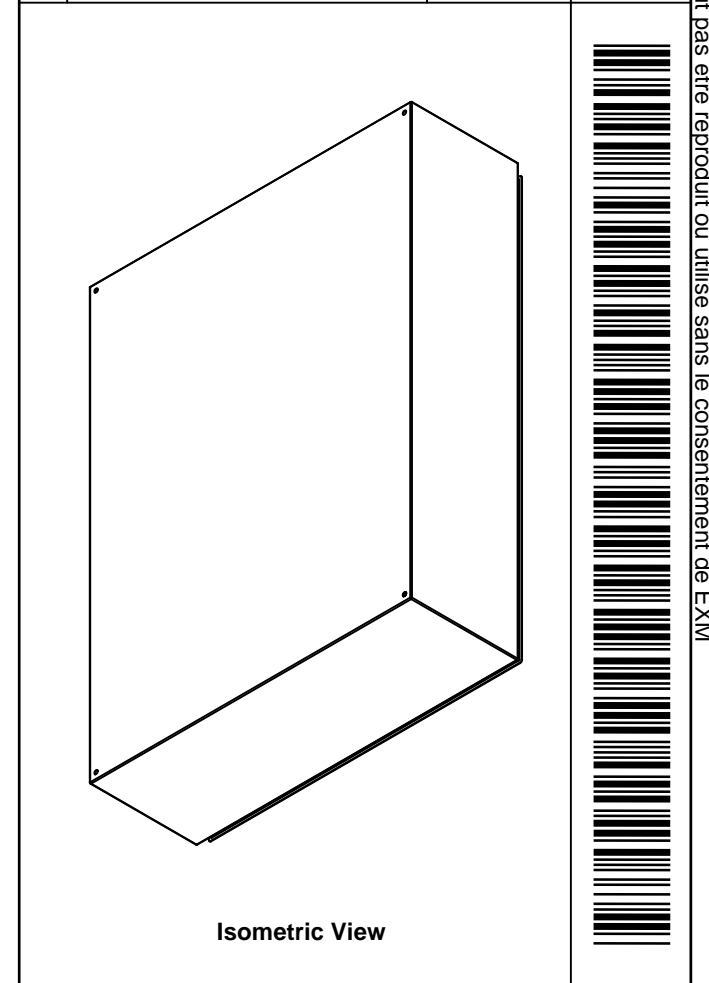


	Description		Status
	5412ESSP 48" x 36" x 12" Body		
	Part Number Numéro Pièce		Rev.
	<b>5412ESSP483612B</b>		<b>0</b> / 6 / 7

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No.	Revisions	Date	By/Par

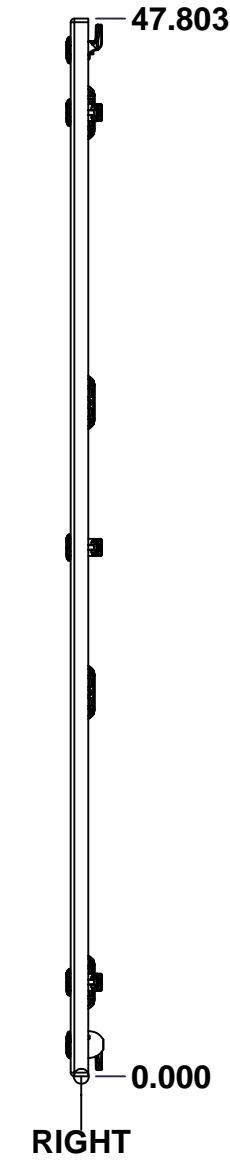
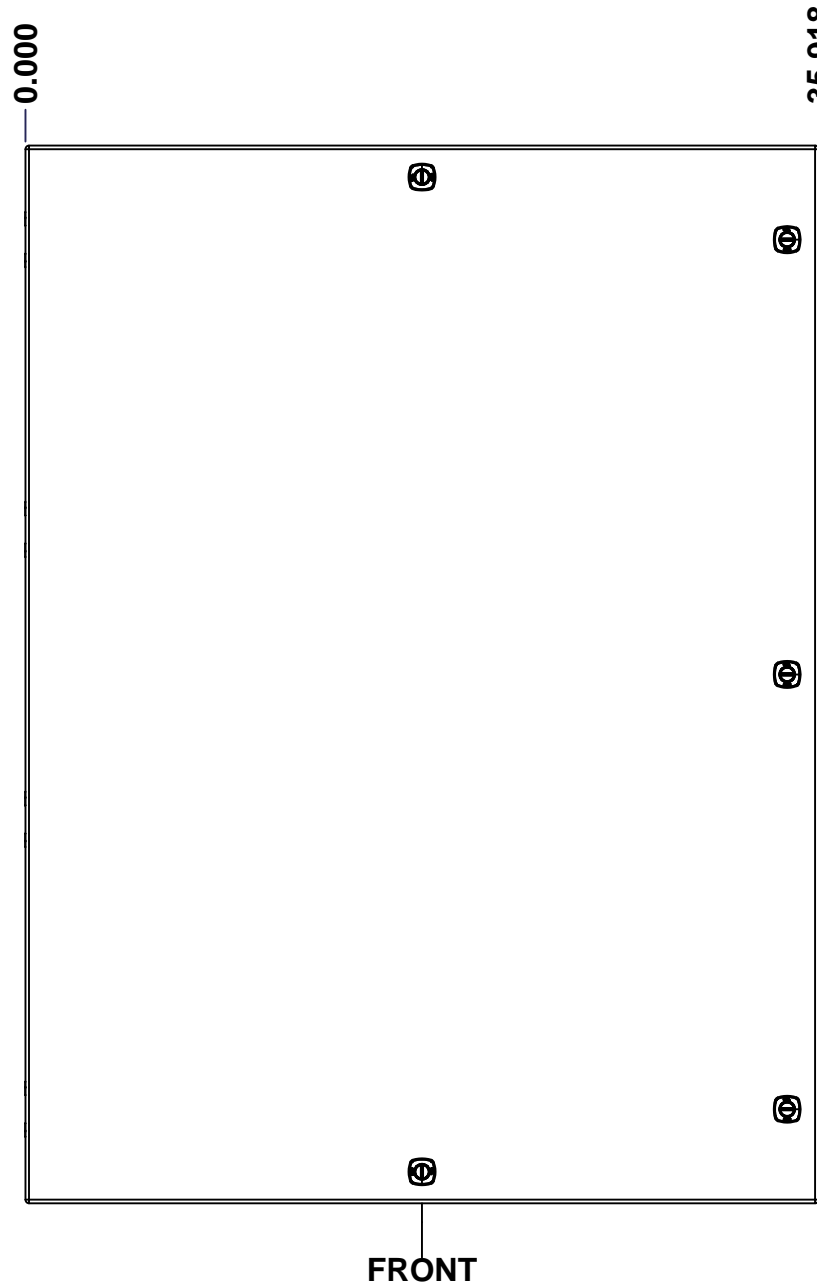
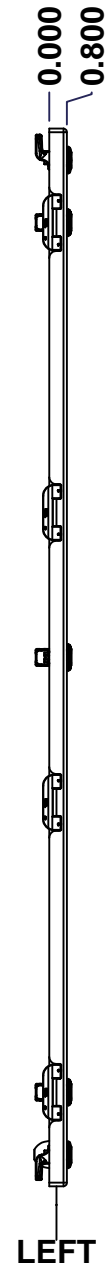
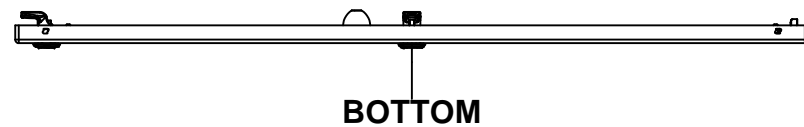
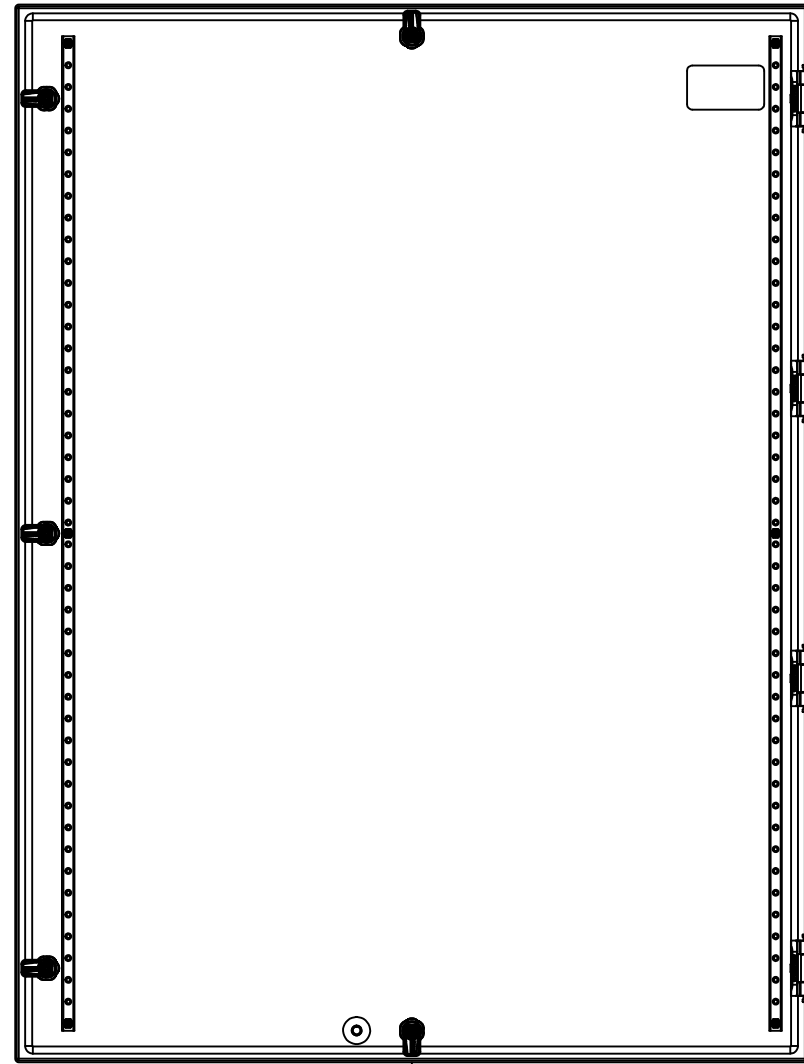
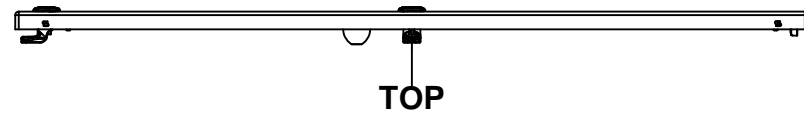


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		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Aug-13	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 48" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce <b>5412ESSP483612B</b>		Rev.	7 <hr/> 0 <hr/> 7

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP483612B-P	0	5412ESSP 48" x 36" x 12" Body Part
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Aug-13
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 48" x 36" Cover		
Part Number Numéro Pièce	Rev. 0	1 3
<b>5412ESSP483612C</b>		

SEE BILL OF MATERIAL ON LAST PAGE

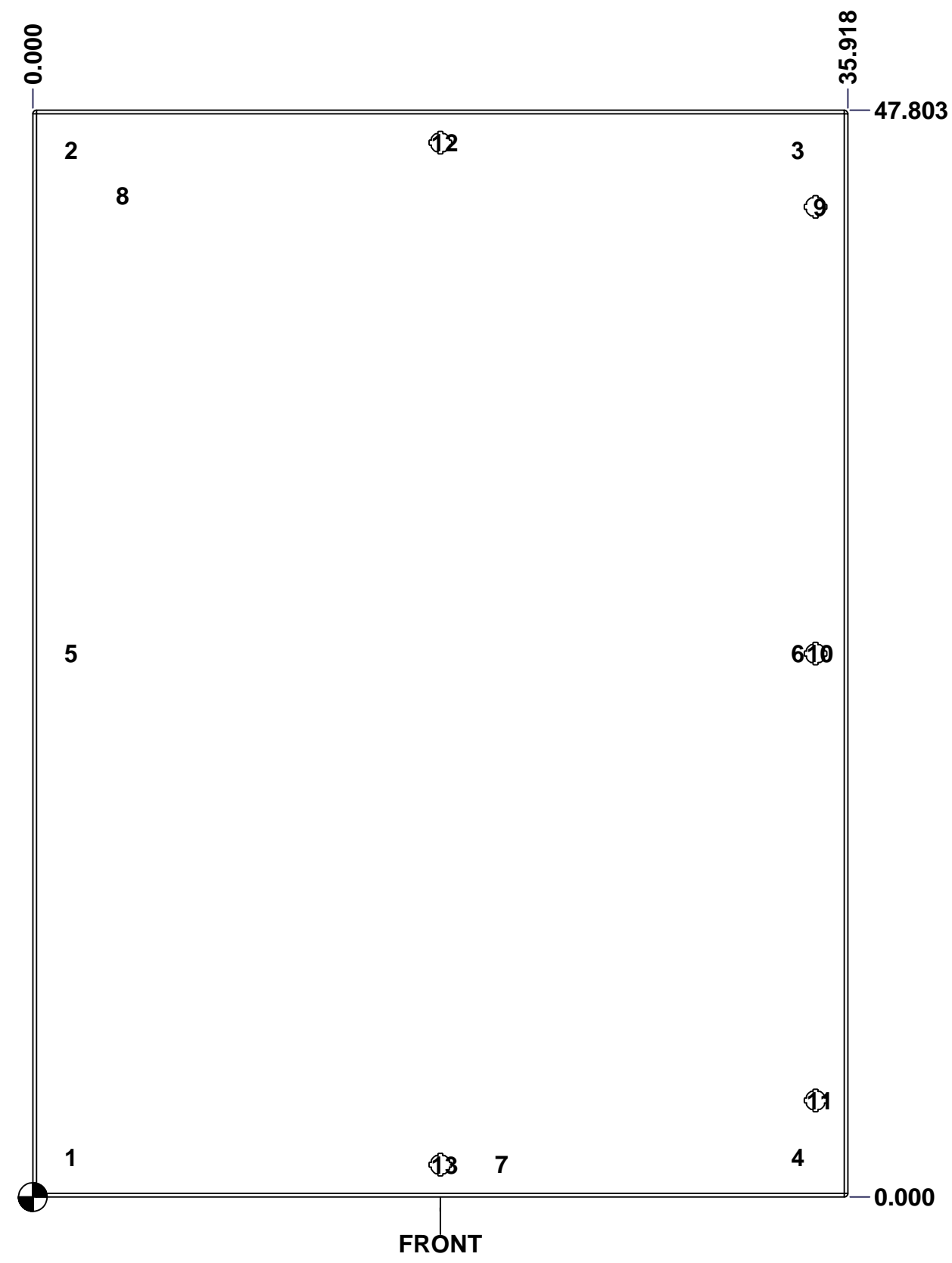
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	33.517	46.047	STUD M6 x 18mm (Inside)
4	33.517	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	33.517	23.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----			
8	3.750	44.053	LABEL_EXM (Inside)
9	34.494	43.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
10	34.494	23.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
11	34.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
12	17.959	46.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
13	17.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



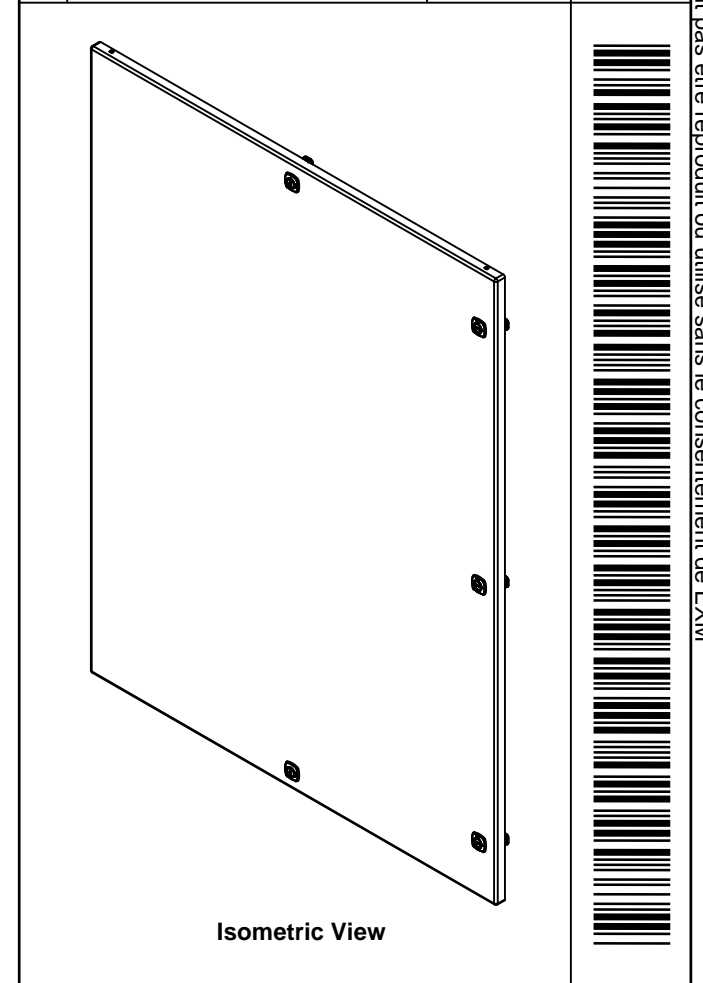
	Description	Status
	5412ESSP 48" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP483612C</b>	<b>0</b> / 2 / 3



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Flatness  
Aplatissement

Max 3.0mm

Projection



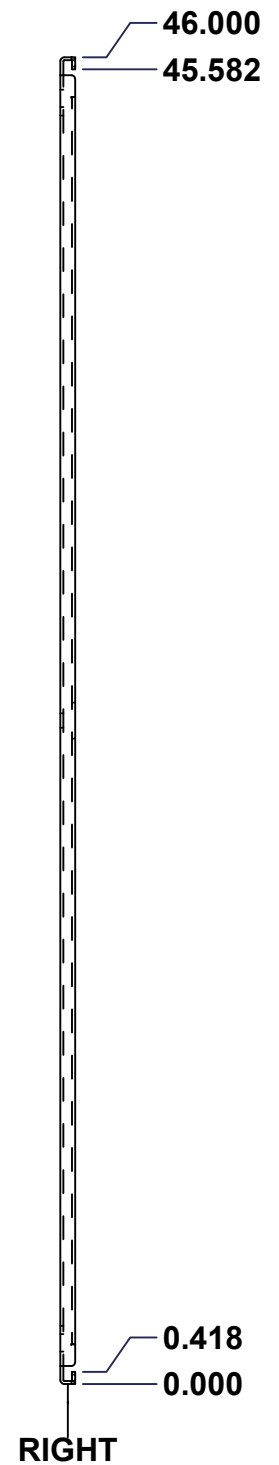
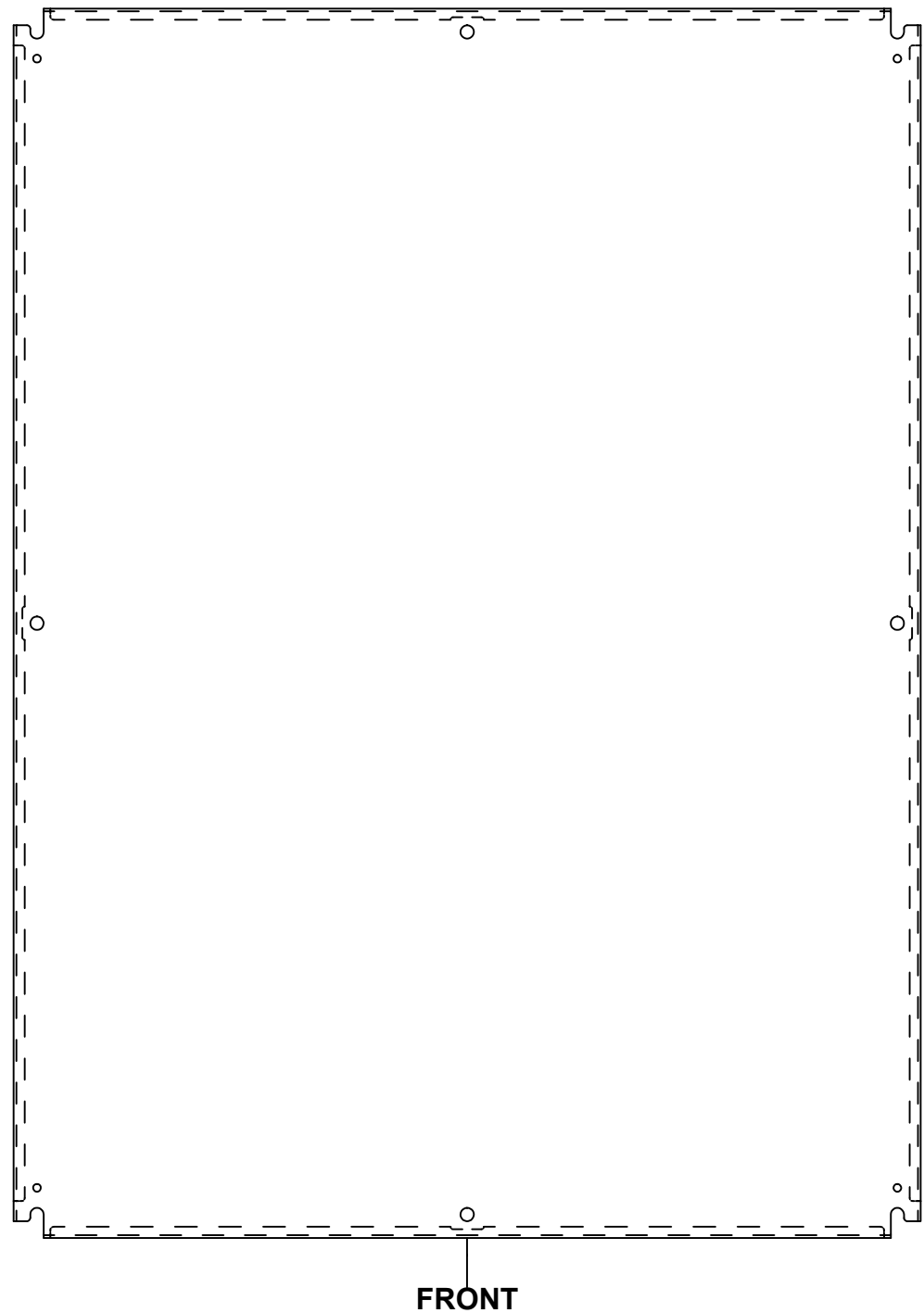
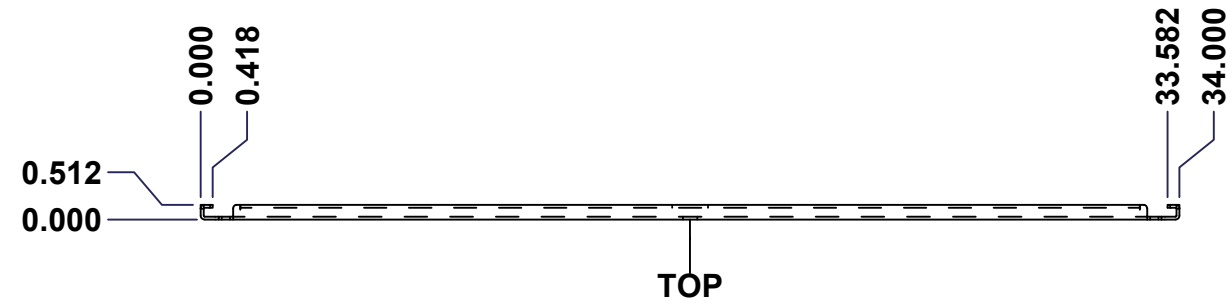
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46020-48	5	5412 ES Vertical Door Stiffener 48"
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP483612G	0	5412ESSP 48" x 36" Cover Gasket Part
1	5412ESSP483612C-P	0	5412ESSP 48" x 36" Cover Part
4	STK-K-09850	6	5412 ESS Hinge with 2 Captive Hinge Pins
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut

Customer Client		Date	
Drawn By Dessiné Par		Date 22-Aug-13	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
Description			Detail Rev.
5412ESSP 48" x 36" Cover			
Part Number Numéro Pièce		Rev.	3
<b>5412ESSP483612C</b>		<b>0</b>	<b>3</b>

Qty	Part Name	Rev	Description
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP4836G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4836G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

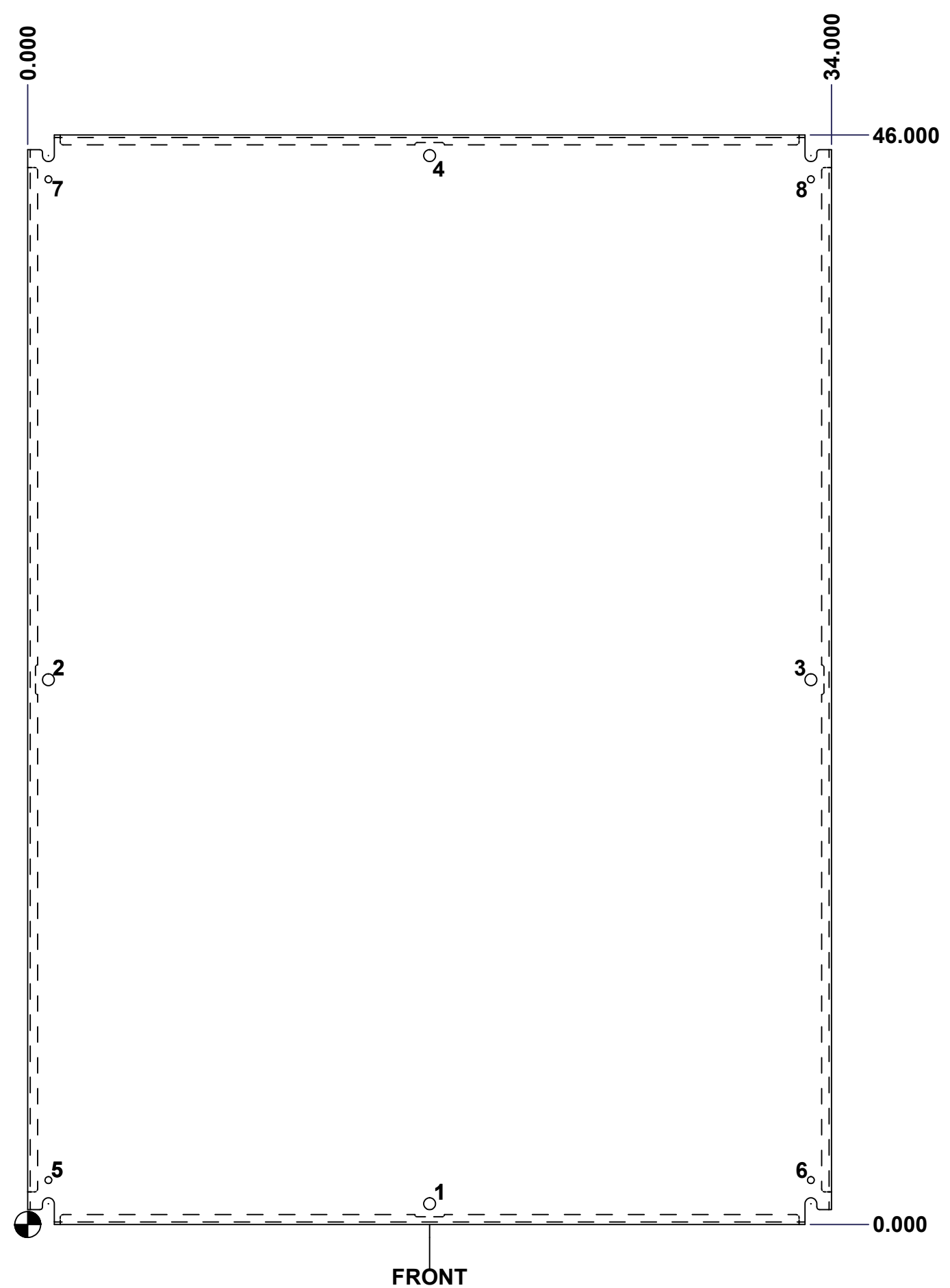
Parts List

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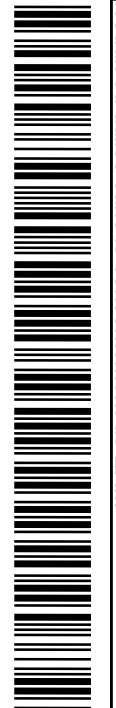
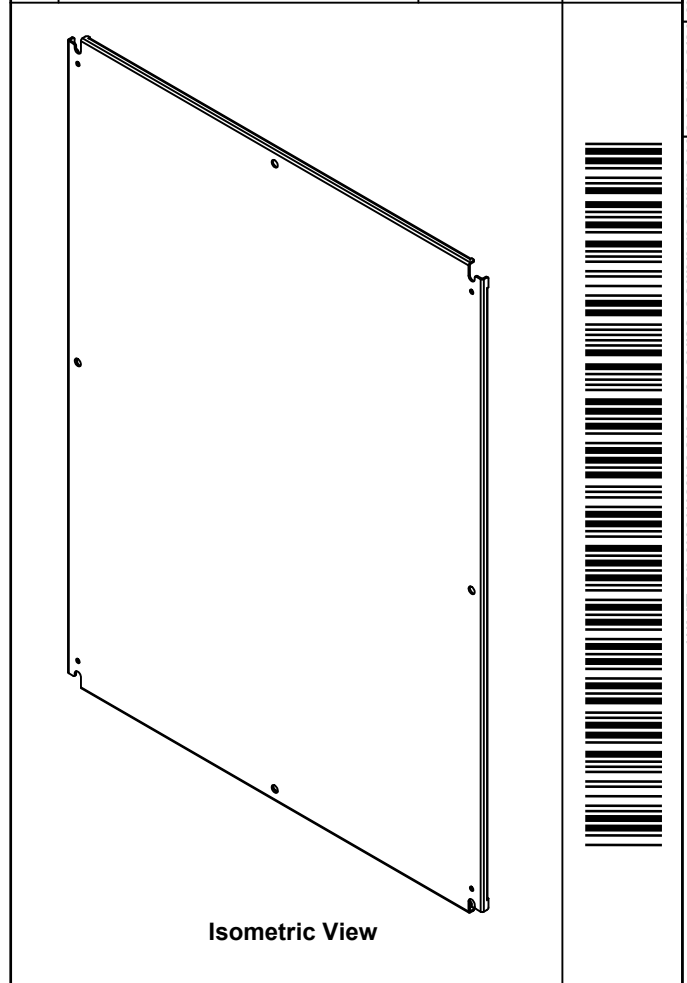
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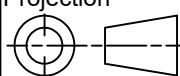
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	23.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	23.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	45.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	44.125	GROUND HOLE (RND Ø0.290)
8	33.125	44.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4836G	Rev. 2 0