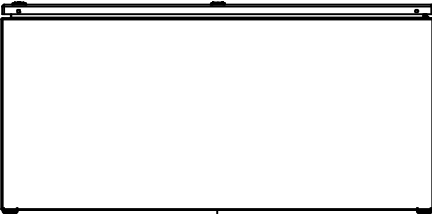


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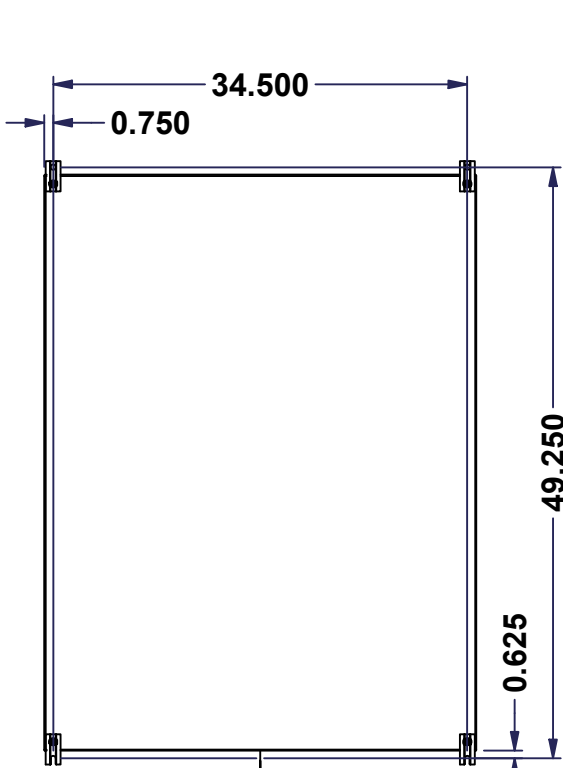
Tolerance $\pm 1/32$ " unless otherwise specified

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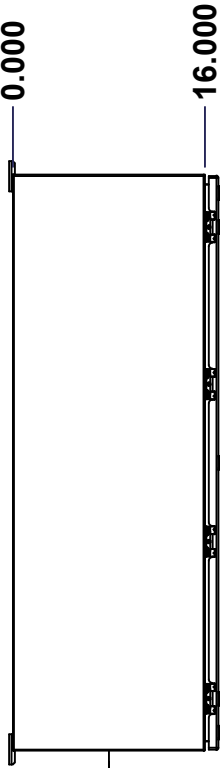
Tolérance $\pm 1/32$ " sauf spécification contraire



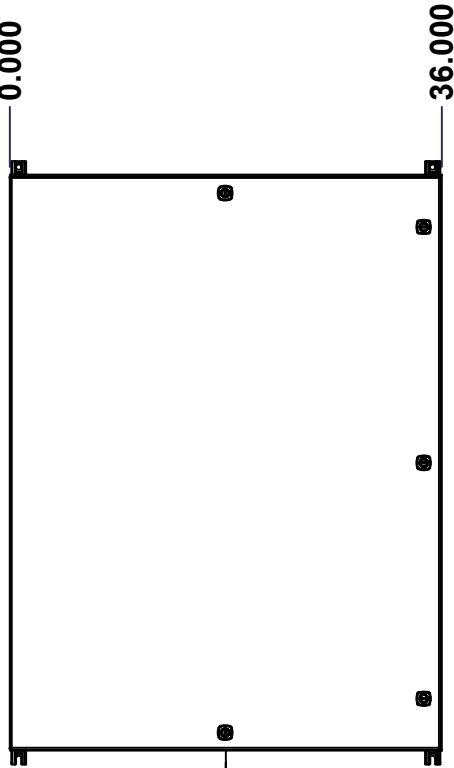
TOP



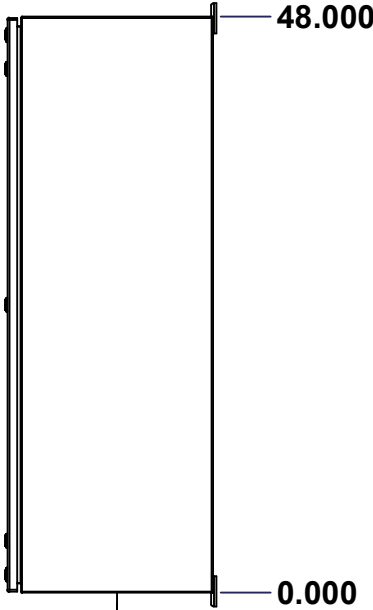
BACK



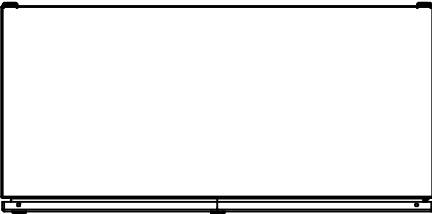
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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www.exmweb.com

Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 04-May-23
Material Matière 14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 48" x 36" x 16" Assembly	
Detail Rev.	
Part Number Numéro Pièce	Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP483616THNOIP	0

16

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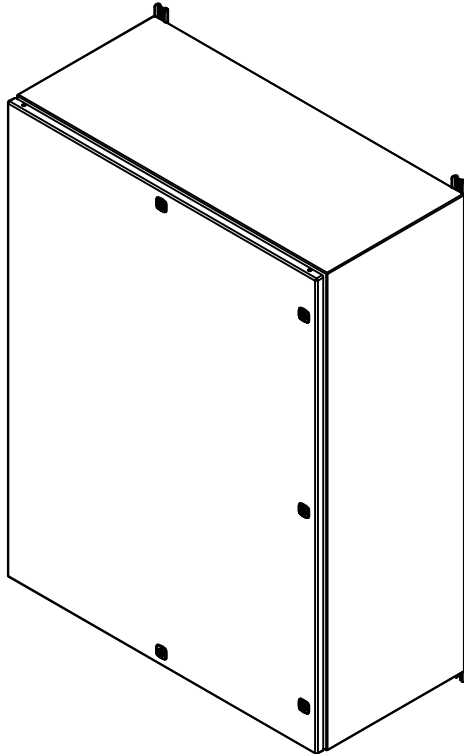
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

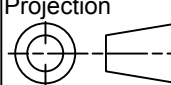


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Flatness
Aplatissement


Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fin

Smooth

Description

5412ESSP 48" x 36" x 16" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSP483616THNOIP

Rev.

0

2

16

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

8	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP483616THNOIP C	0	5412ESSP 48" x 36" Cover
1	5412ESSP483616THNOIP B	0	5412ESSP 48" x 36" x 16" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

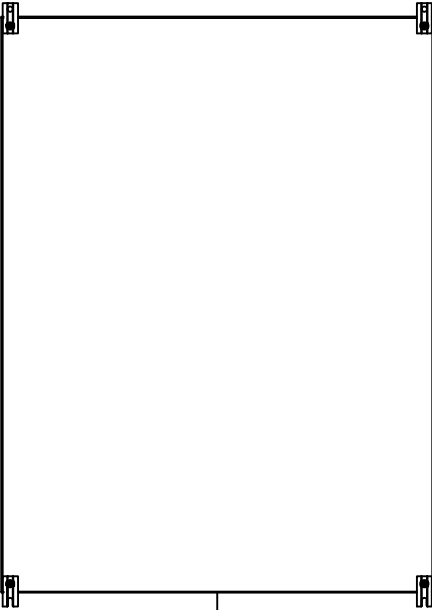
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Tolérance ±1/32" sauf spécification contraire

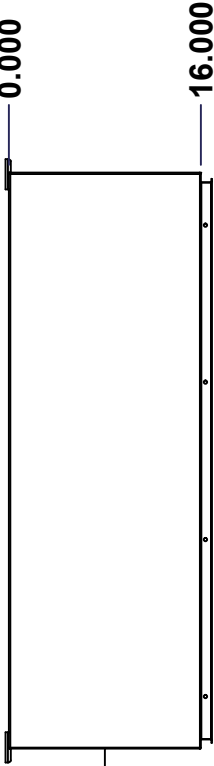
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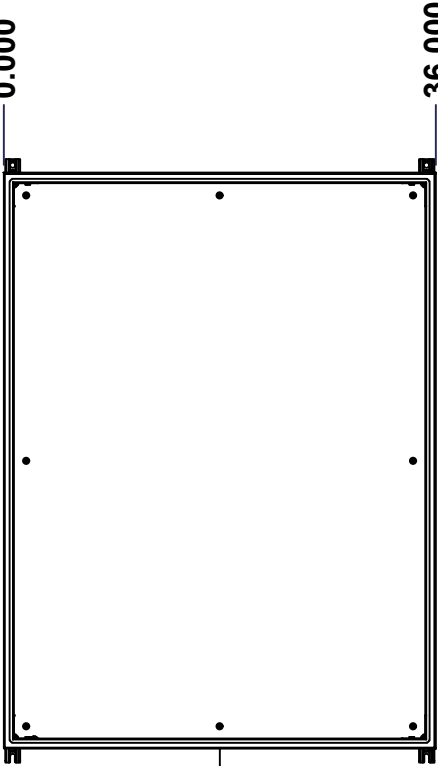
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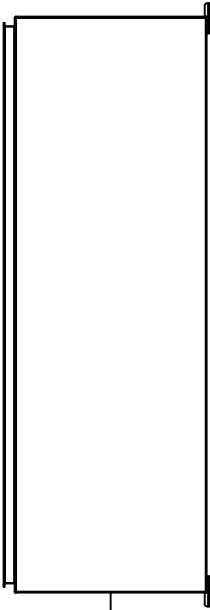
BACK



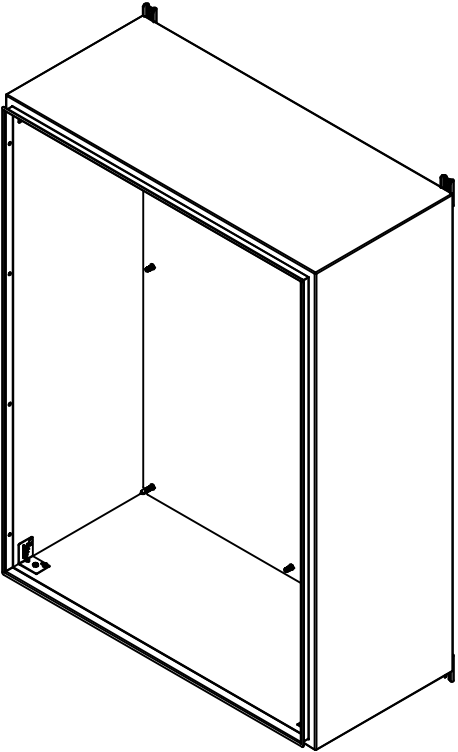
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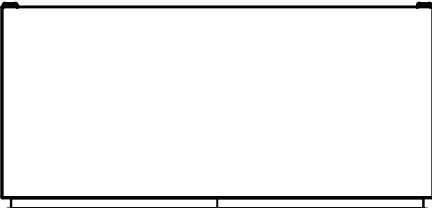
FRONT



RIGHT

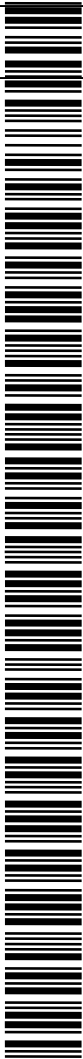


Isometric View



BOTTOM

No.	Revisions	Date	By/Par

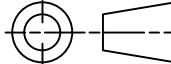


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Flatness
Aplatissement

Max 3.0mm

Projection

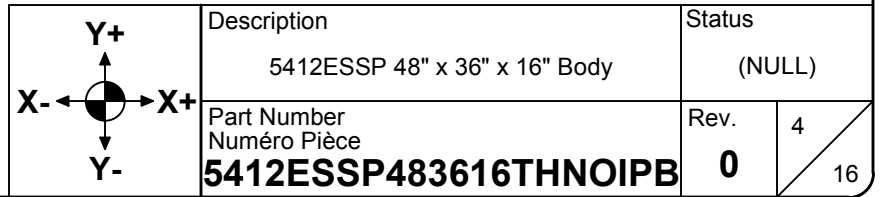


Customer Client		Date	
Drawn By Dessiné Par		Date 04-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 48" x 36" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP483616THNOIPB	0

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Technical drawing of a rectangular body, labeled "5412ESSP 48" x 36" x 16" Body". The drawing shows the top view of the body, with dimensions 48.000 (width) and 36.000 (height) indicated. The drawing is oriented with the "TOP" face indicated by a label and a line pointing to the top edge. The drawing is labeled "1" and "2" in the bottom left and right corners, respectively. A coordinate system is shown in the bottom right corner, with X+ and X- axes pointing left and right, and Y+ and Y- axes pointing up and down. The origin is marked with a circle containing a cross.

Description	Status
5412ESSP 48" x 36" x 16" Body	(NULL)
Part Number Numéro Pièce 5412ESSP483616THNOIPB	Rev. 0
	4
	16



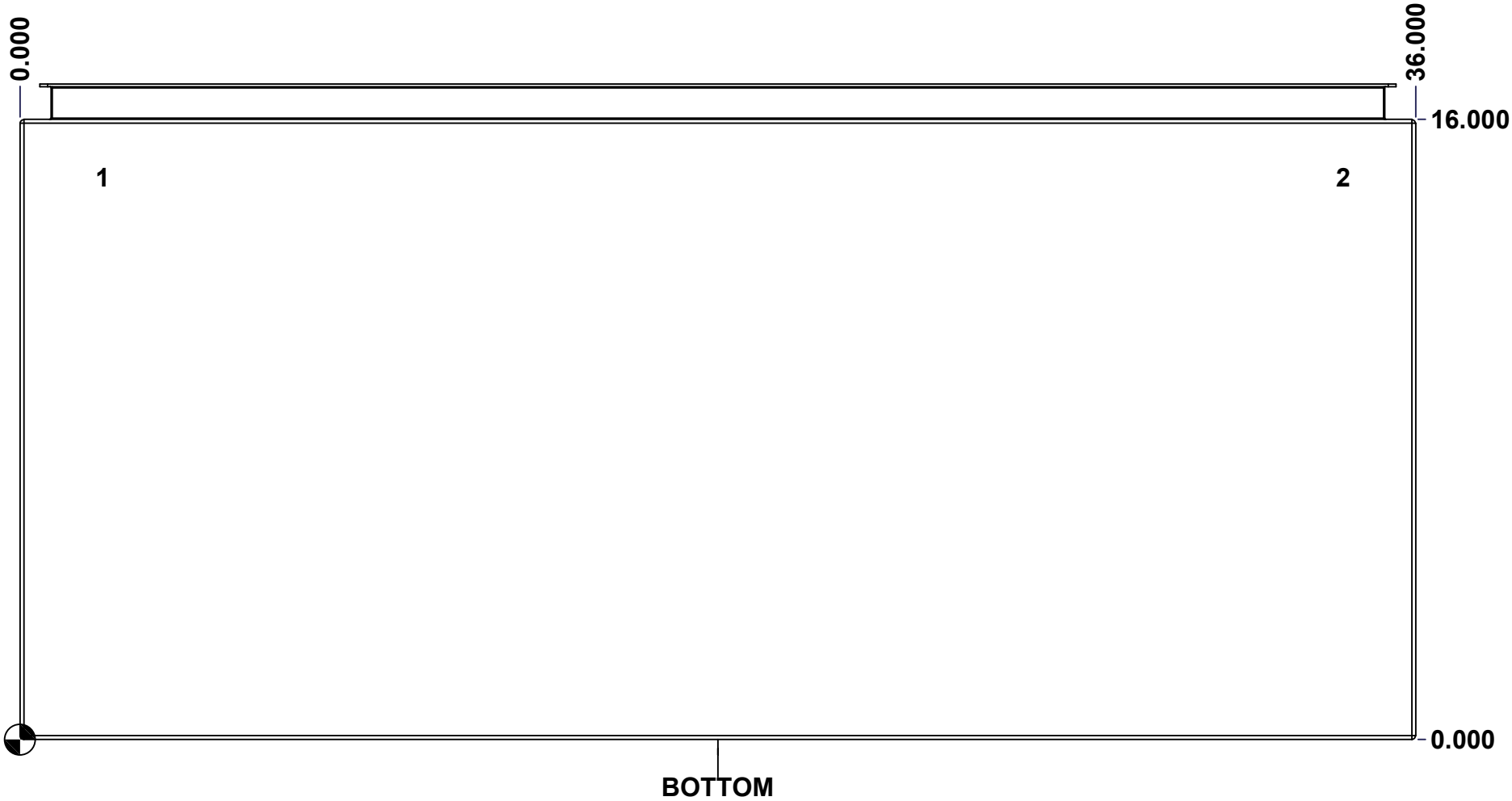
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	14.500	INSUL. STUD M6 x 18mm (Inside)



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	Description 5412ESSP 48" x 36" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP483616THNOIPB	Rev. 0	5 16

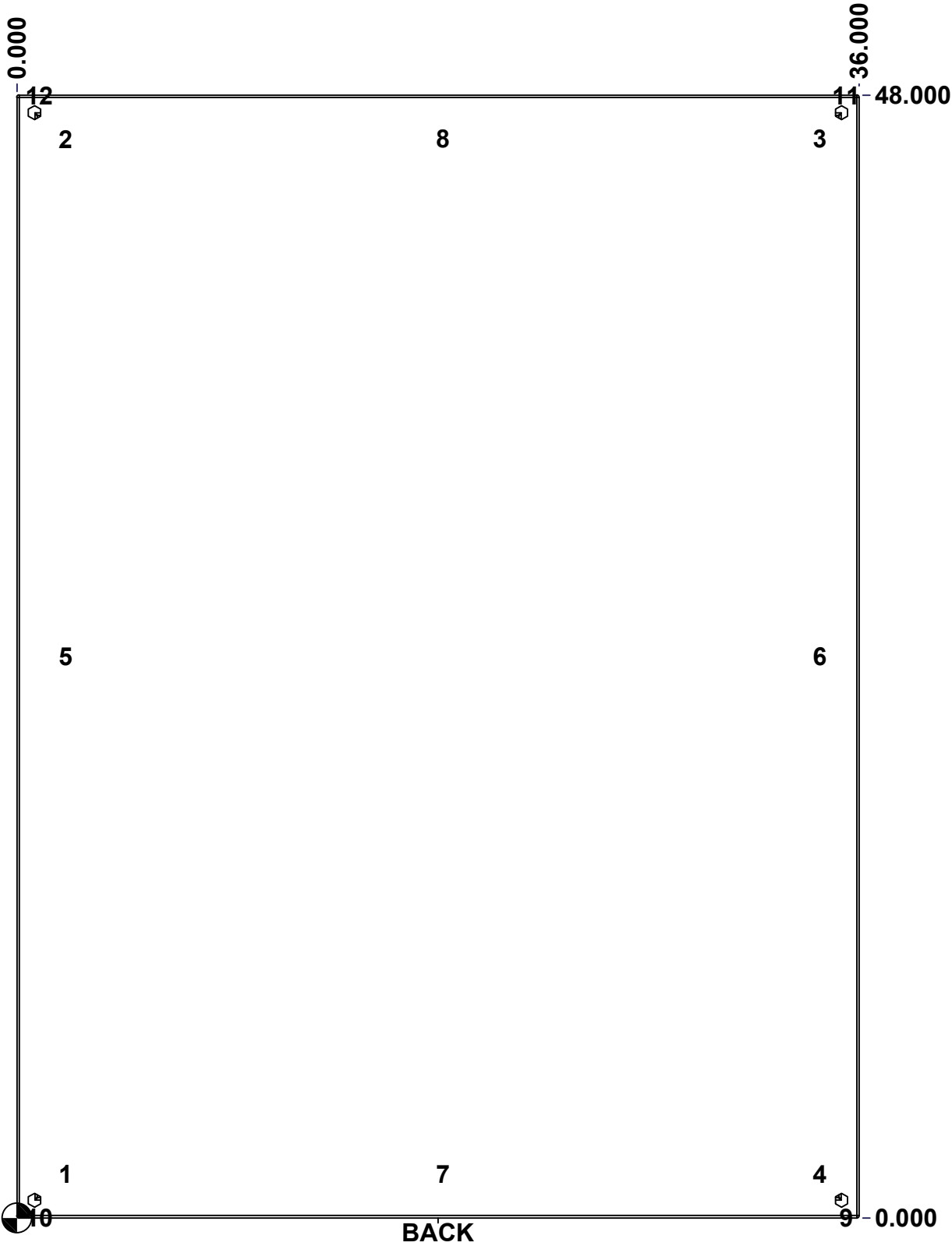
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	34.125	46.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	34.125	24.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	46.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	48.000	FOOT 885 ESMF4_CLOSE
12	0.750	48.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 48" x 36" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP483616THNOIPB	Rev. 0	6 / 16

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP483616THNOIP\5412ESSP483616THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 04-May-23

Material
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 48" x 36" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

16

5412ESSP483616THNOIPB

0

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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP483616THNOIP I-RS	0	5412ESSP 48" x 36" Right Insulation
1	5412ESSP483616THNOIP I-LS	0	5412ESSP 48" x 36" Left Insulation
1	5412ESSP483616THNOIP I-BT	0	5412ESSP 48" x 36" Top and Bottom Insulation
1	5412ESSP483616THNOIP I-TP	0	5412ESSP 48" x 36" Top and Bottom Insulation
1	5412ESSP483616THNOIP I-B	0	5412ESSP 48" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP483616THNOIP B-P	0	5412ESSP 48" x 36" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

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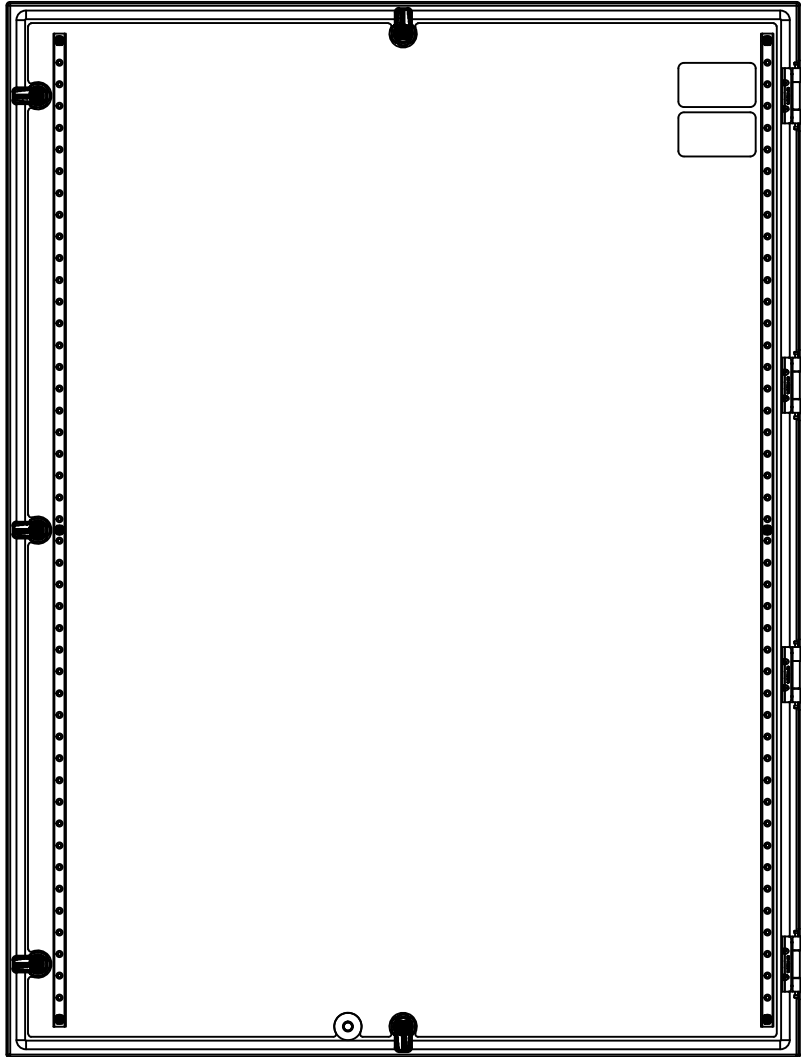
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Tolérance ±1/32" sauf spécification contraire



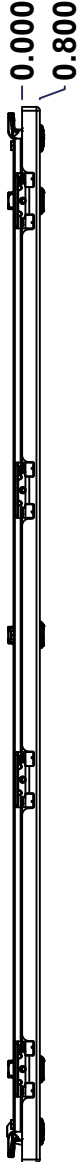
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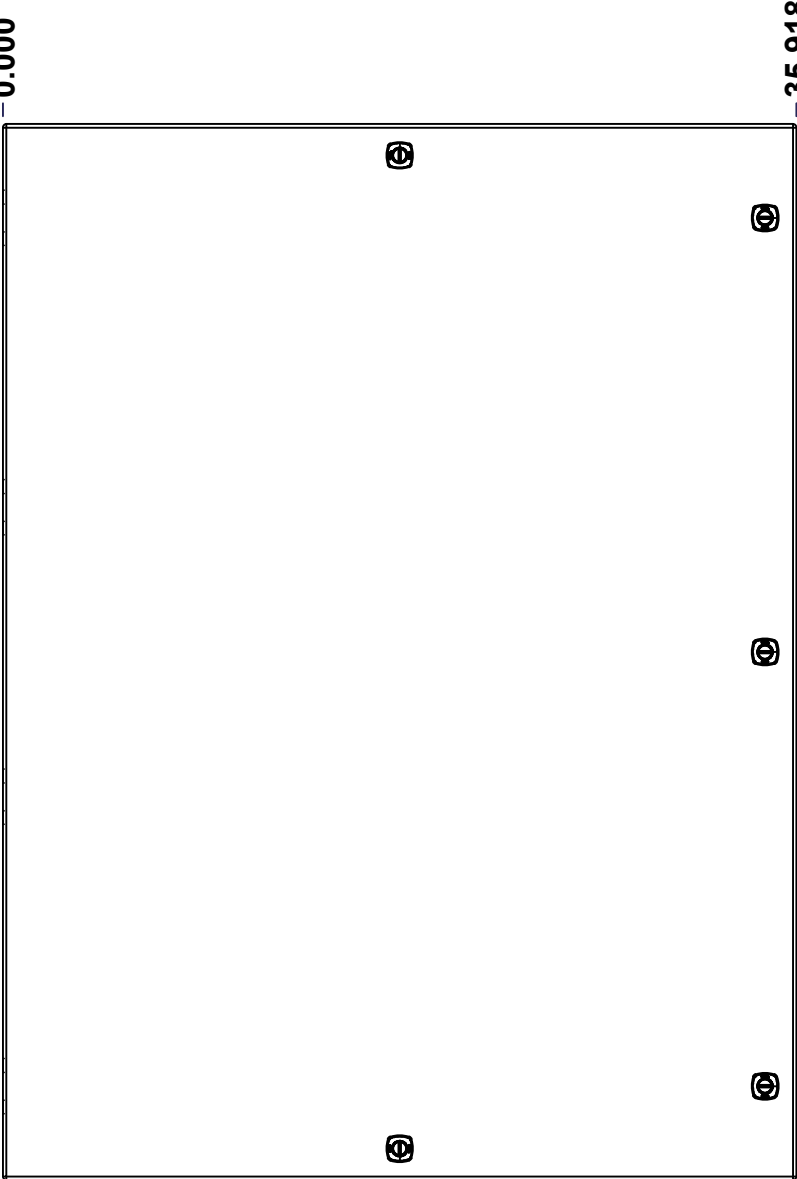
BACK



BOTTOM



LEFT

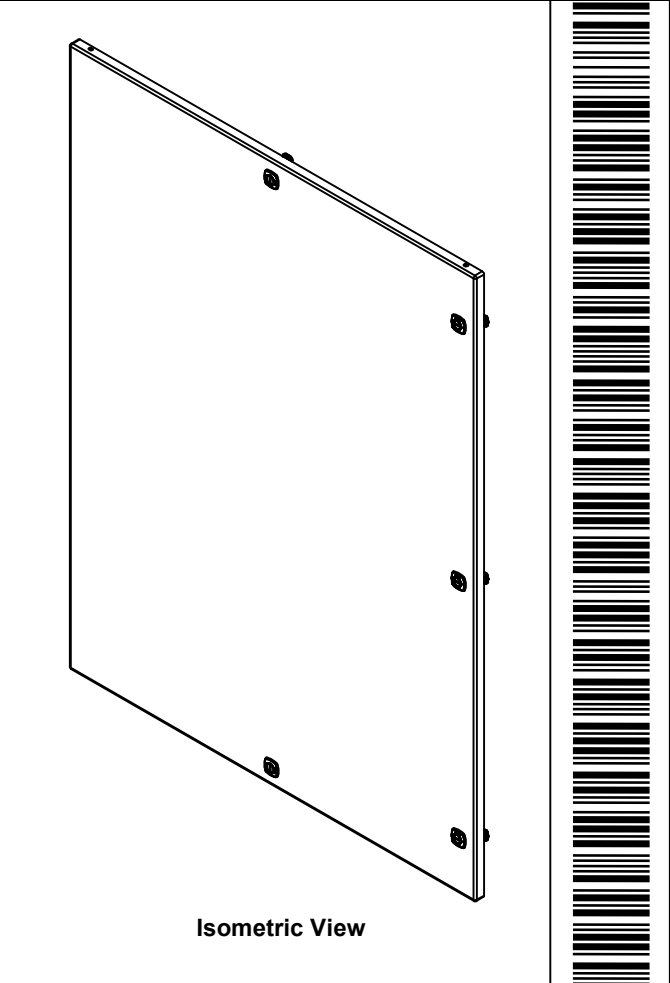


FRONT

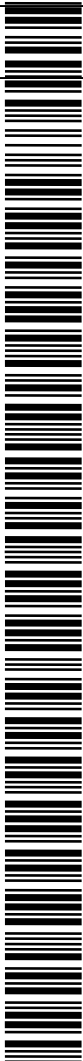


RIGHT

No.	Revisions	Date	By/Par



Isometric View

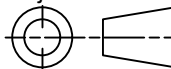


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 04-May-23	
Material Matière		14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description			Detail Rev.
5412ESSP 48" x 36" Cover			
Part Number Numéro Pièce		Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE		0	16

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP483616THNOIPC

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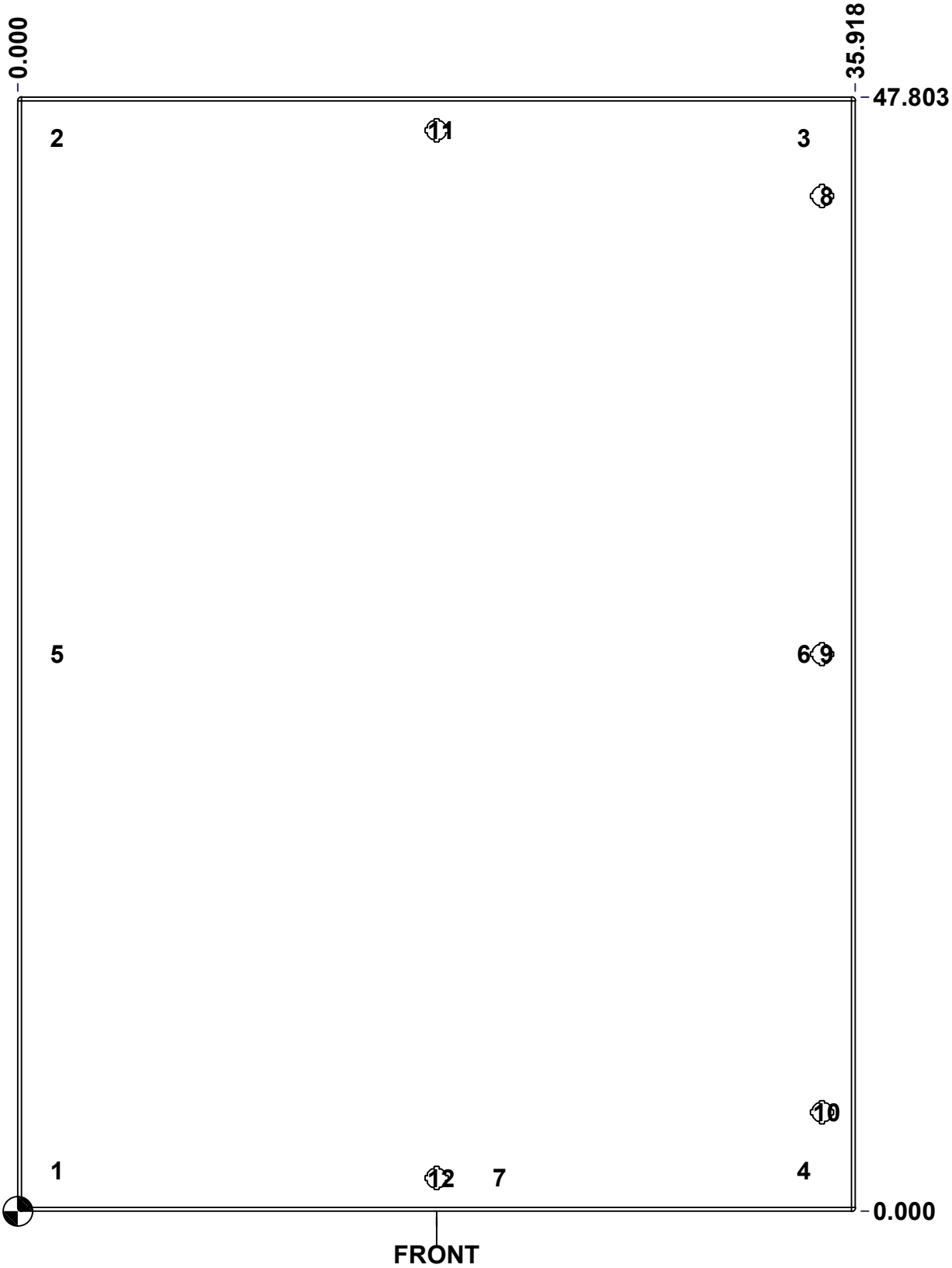
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

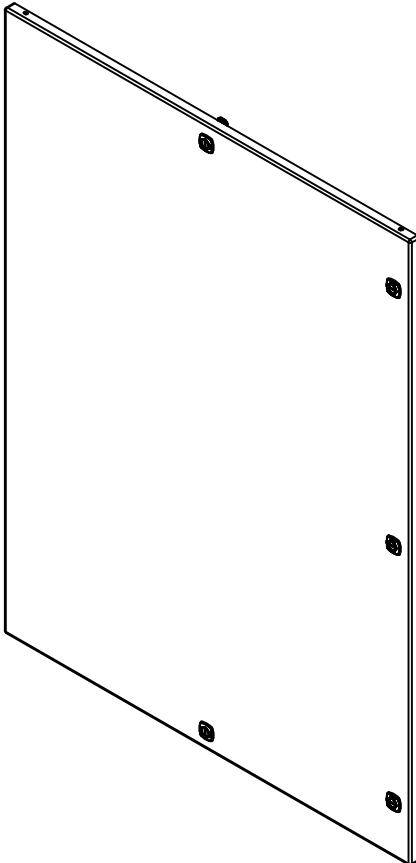
STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.756	STUD M6 x 18mm (Inside)
2	1.486	46.047	STUD M6 x 18mm (Inside)
3	33.517	46.047	STUD M6 x 18mm (Inside)
4	33.517	1.756	STUD M6 x 18mm (Inside)
5	1.486	23.902	STUD M6 x 18mm (Inside)
6	33.517	23.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
8	34.494	43.553	880 SCQ4-SLSS6
9	34.494	23.902	880 SCQ4-SLSS6
10	34.494	4.250	880 SCQ4-SLSS6
11	17.959	46.379	880 SCQ4-SLSS6
12	17.959	1.424	880 SCQ4-SLSS6



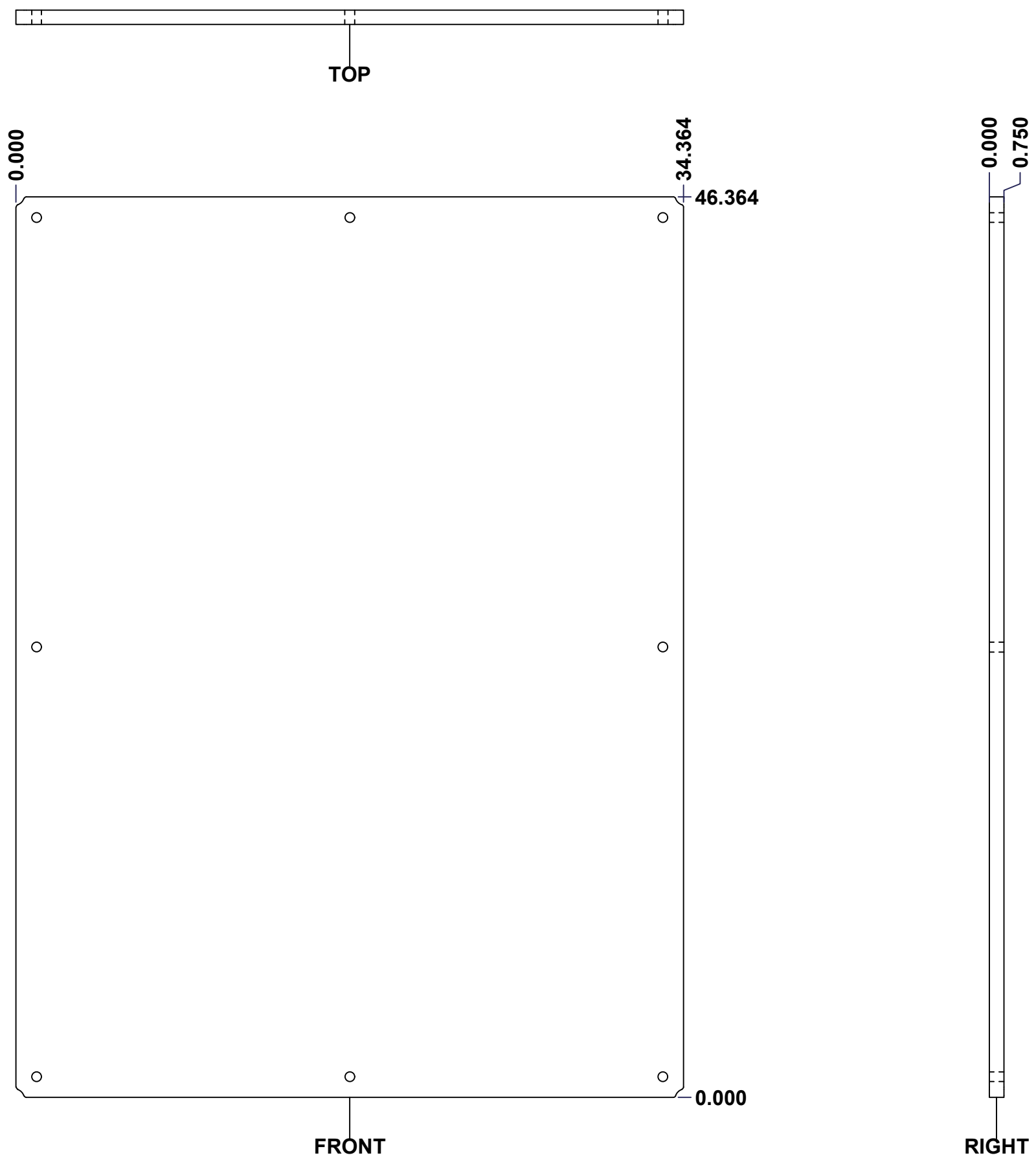
	Description	Status	
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	Part Number Numéro Pièce	Rev.	9
	5412ESSP483616THNOIPC	0	16

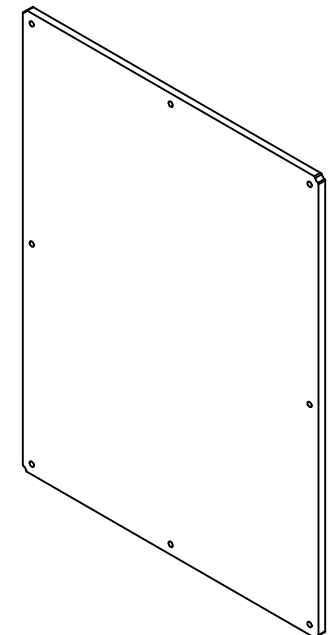
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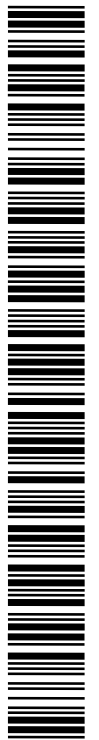
Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP483616THNOIP\5412ESSP483616THNOIP.idw			Tolérance ±1/32" sauf spécification contraire			
						No.	Revisions	Date	By/Par
									
						Isometric View			
									

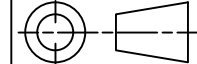
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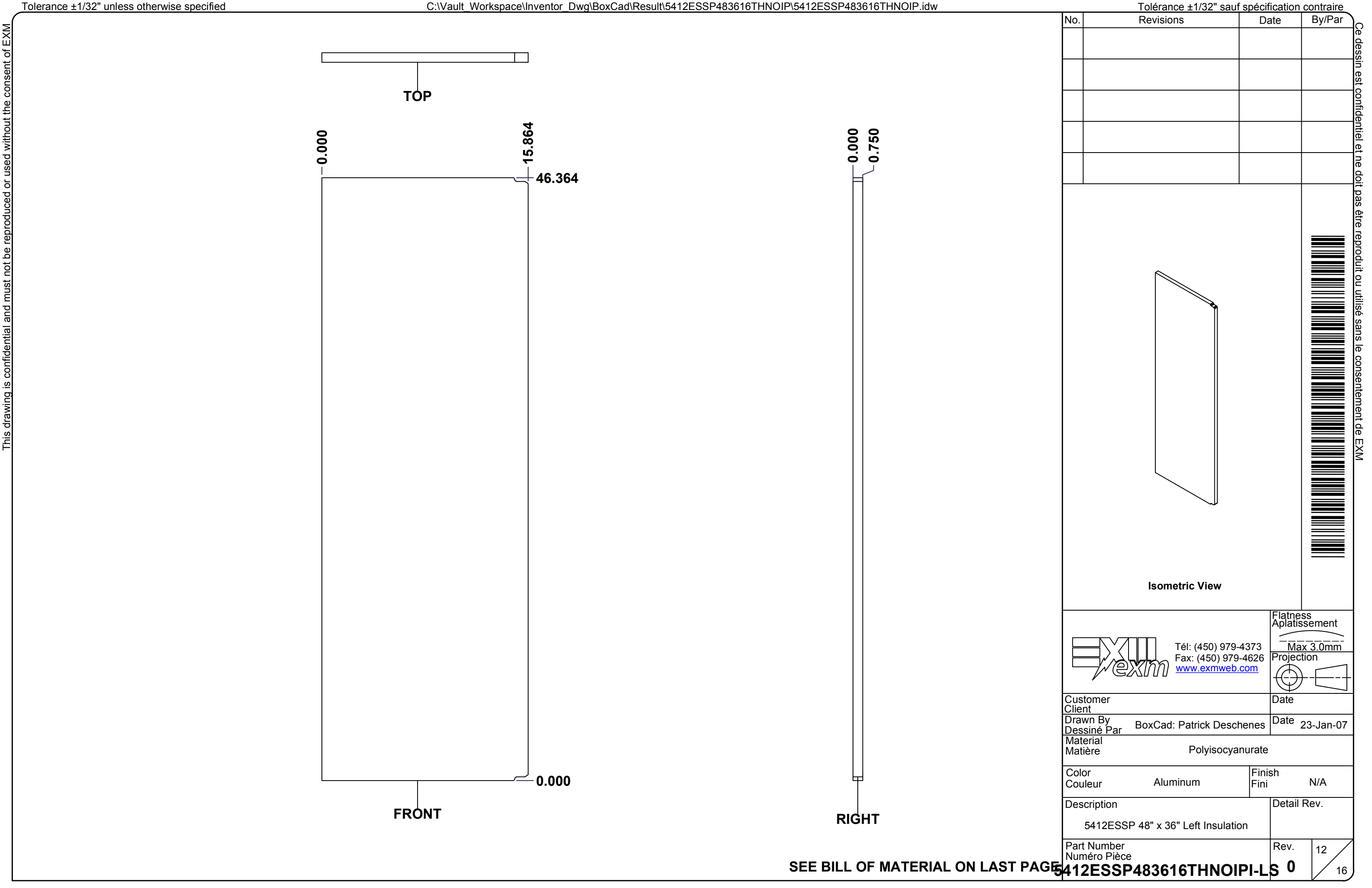


Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 48" x 36" Back Insulation			
Part Number Numéro Pièce			Rev. 11
5412ESSP483616THNOIPI-B			0
			16

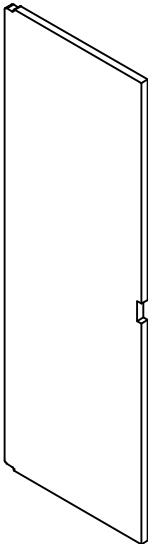
SEE BILL OF MATERIAL ON LAST PAGE



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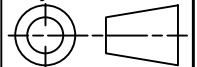
Isometric View



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Max 3.0mm

Max 5.0mm
Projection



Material Matière	Polyisocyanurate
---------------------	------------------

Description	Detail Rev.
-------------	-------------

Part Number Numéro Pièce	Rev.	13
-----------------------------	------	----

GE5412ESSP483616THNOIPI-RS 0

16)

SEE BILL OF MATERIAL ON LAST PAGE 5

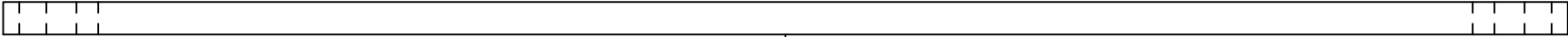
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

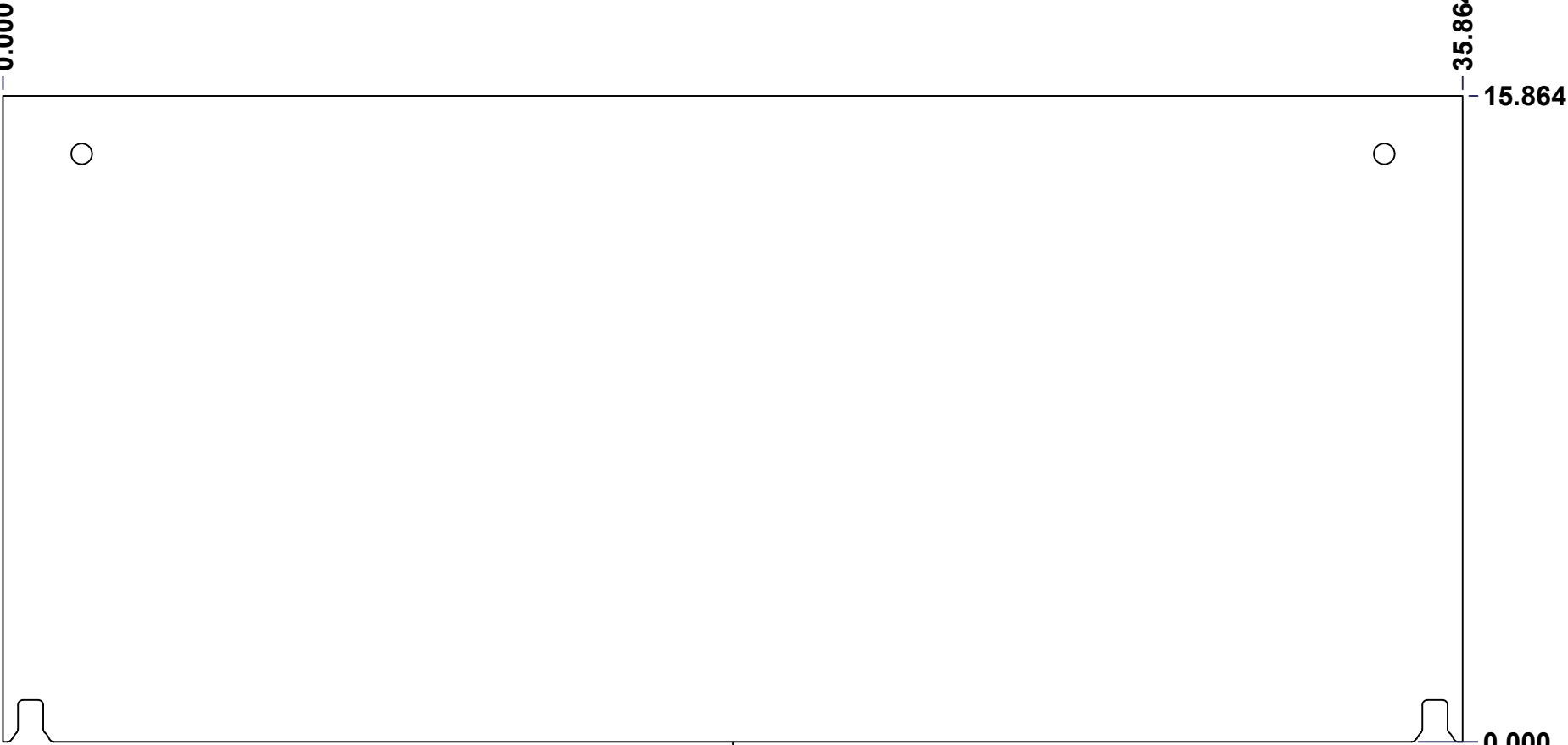
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Tolérance ±1/32" sauf spécification contraire

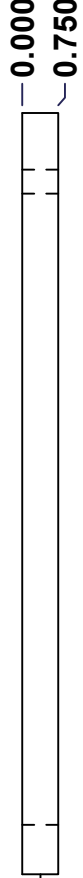
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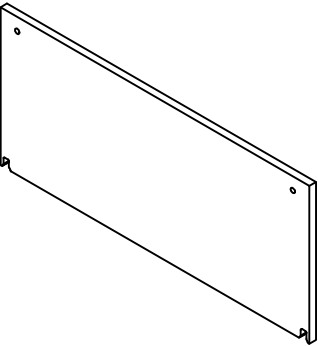
TOP



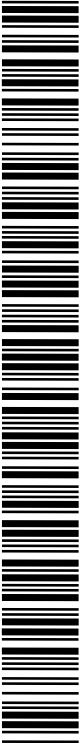
FRONT



RIGHT



Isometric View

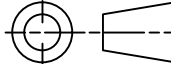


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 48" x 36" Top and Bottom
Insulation

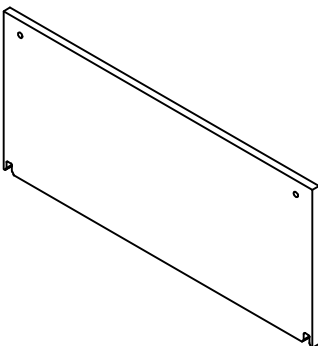
Detail Rev.

Part Number
Numéro Pièce

Rev. 14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP483616THNOIP-TP 0

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP483616THNOIPI-BT 0

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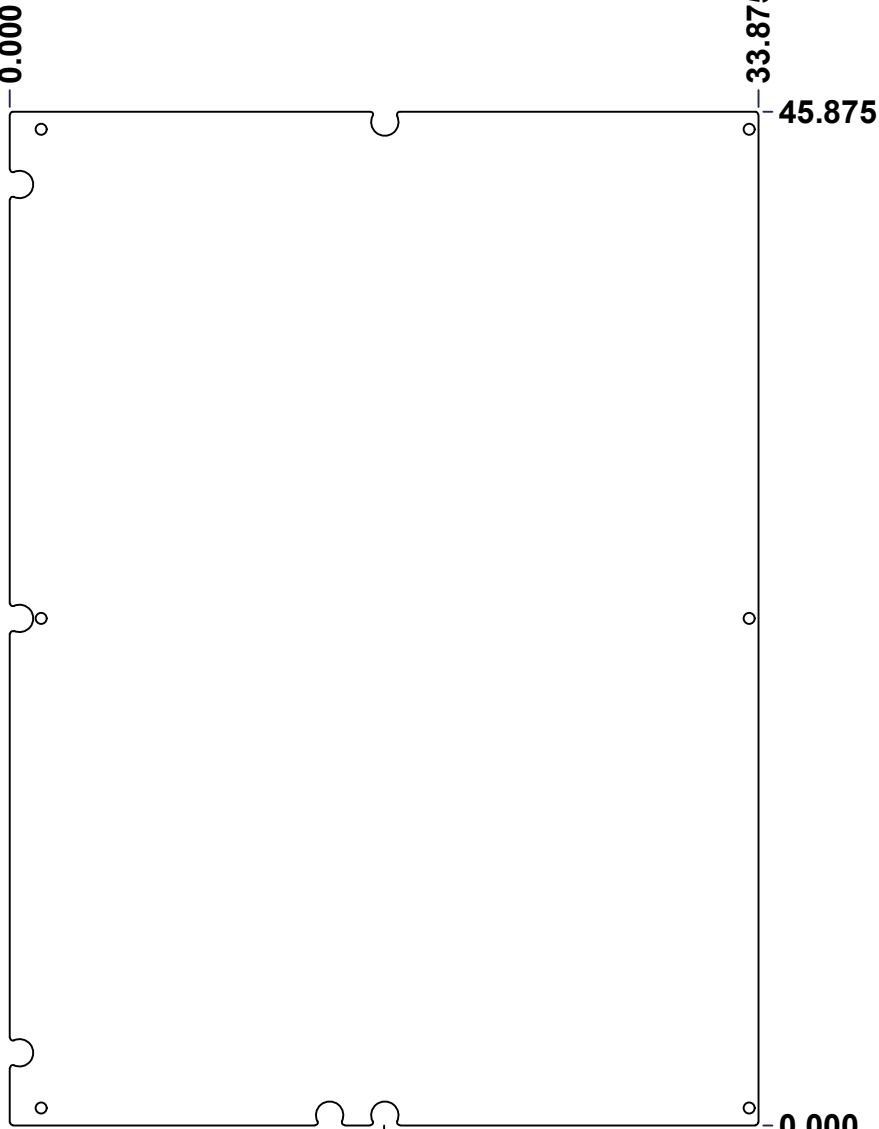
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP483616THNOIP\5412ESSP483616THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



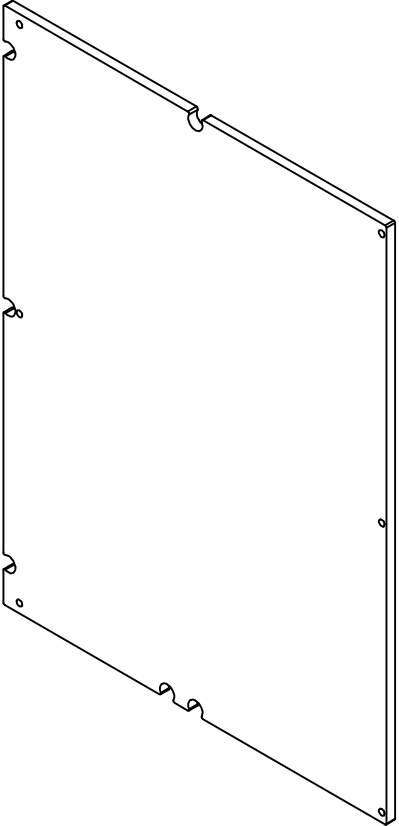
TOP



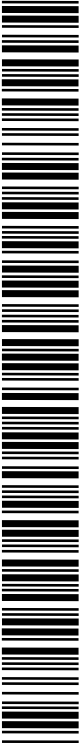
FRONT

0.000
0.750

RIGHT



Isometric View

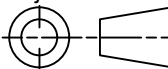


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 48" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 16

0

16

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