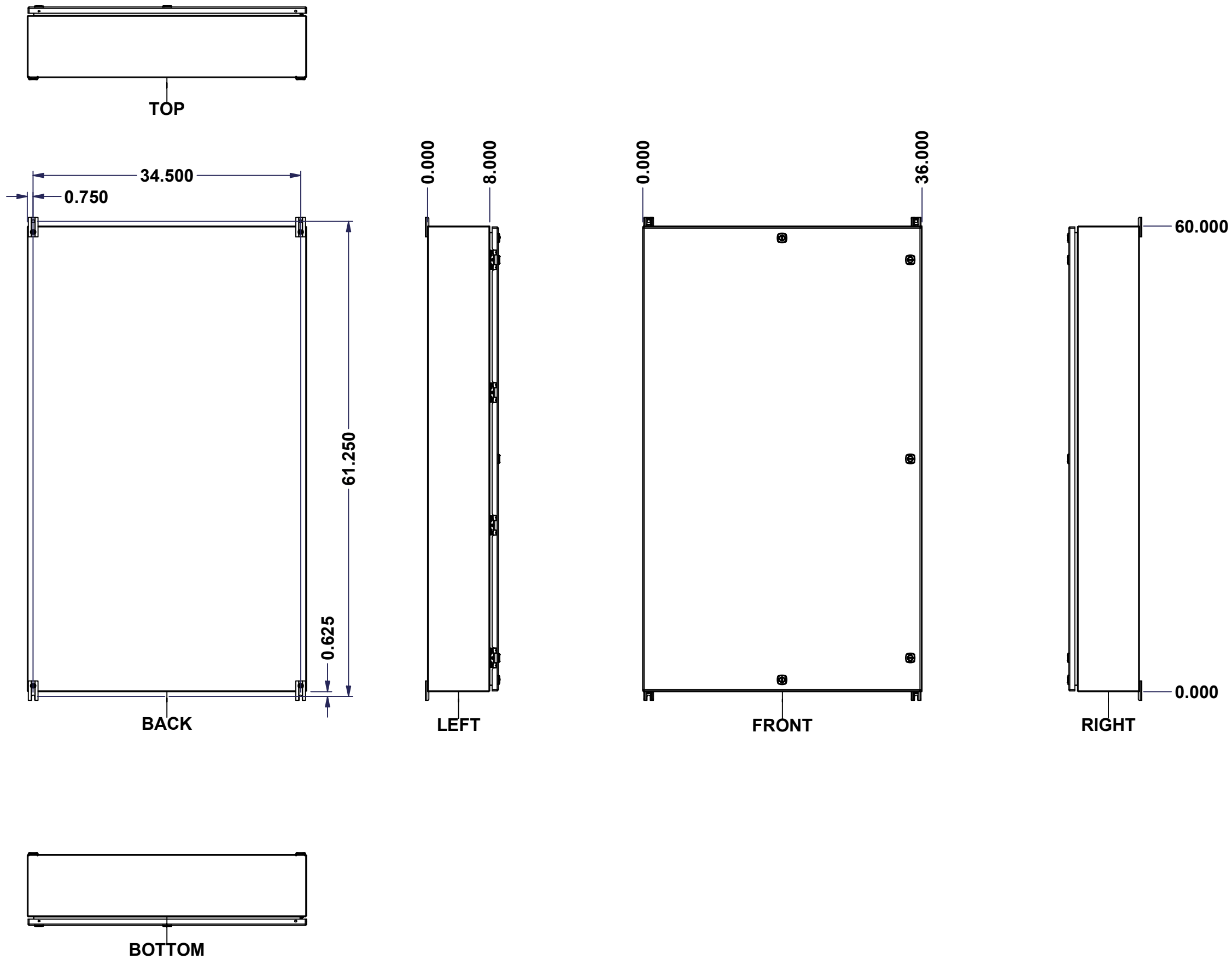
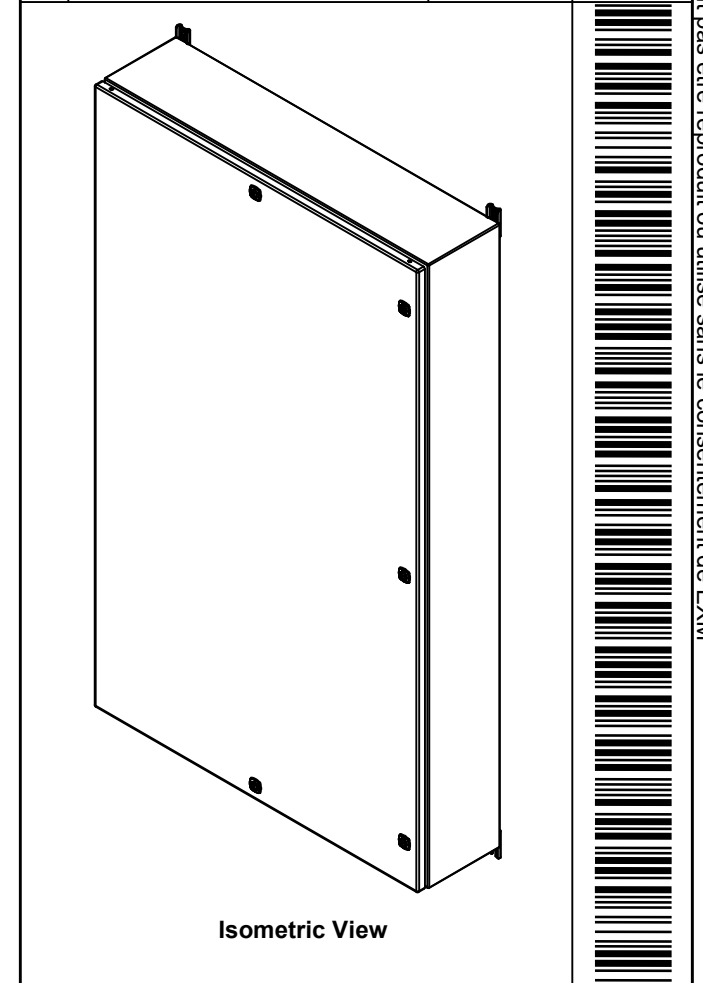


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No.	Revisions	Date	By/Par



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 60" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 / 16

SEE BILL OF MATERIAL ON LAST PAGE

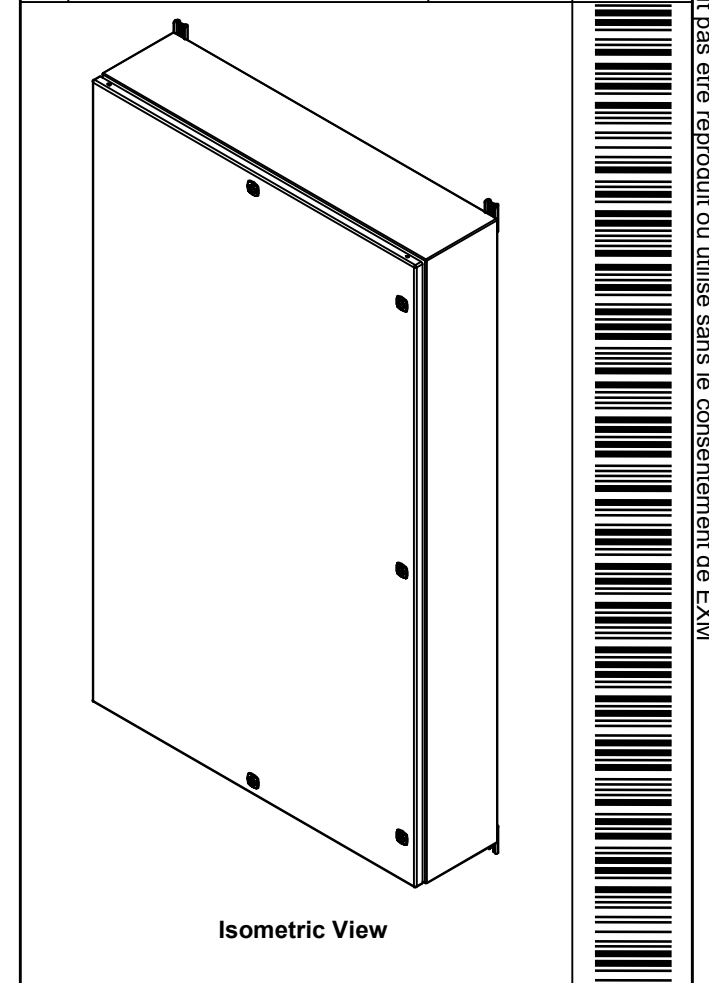
**5412ESSP6036086TH**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 3.0mm

Projection

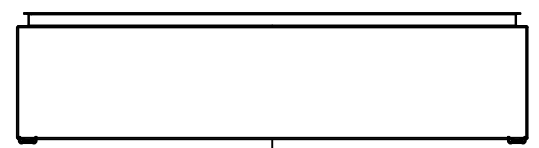
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP6036086THC	0	5412ESSP 60" x 36" Cover
1	5412ESSP6036086THB	0	5412ESSP 60" x 36" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

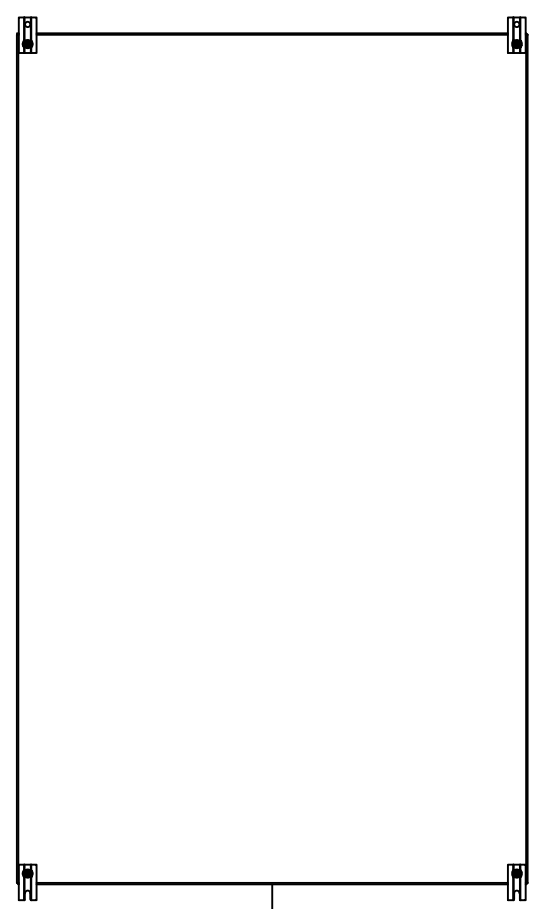
Customer Client	Date
Drawn By Dessiné Par	BoxCad: BoxCad Date 04-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Asa-61 Grey Finish Fini Smooth
Description	Detail Rev.
5412ESSP 60" x 36" x 8" Assembly	
Part Number Numéro Pièce	Rev. 2
<b>5412ESSP6036086TH</b>	<b>0</b>

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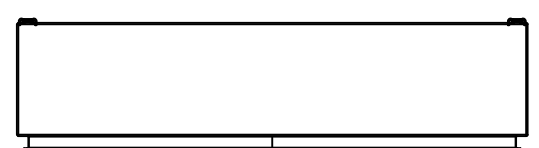
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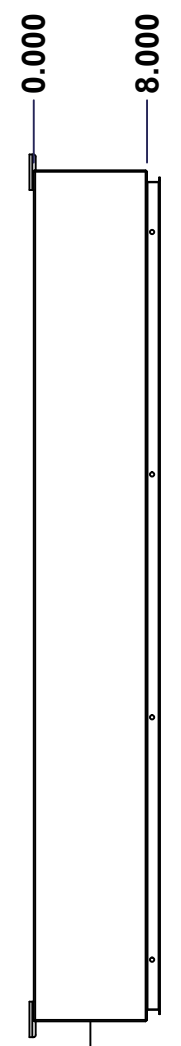
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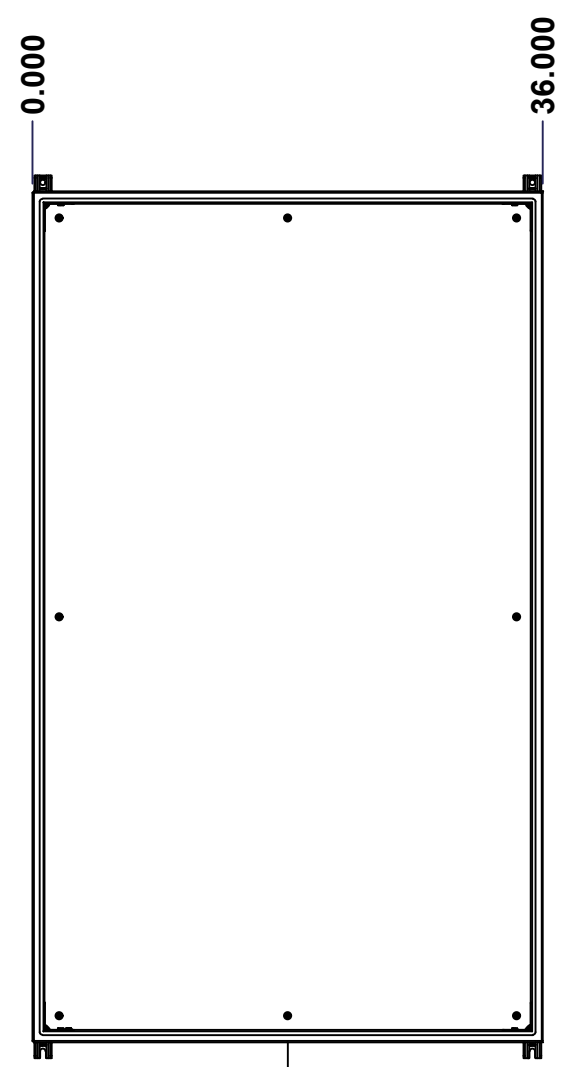
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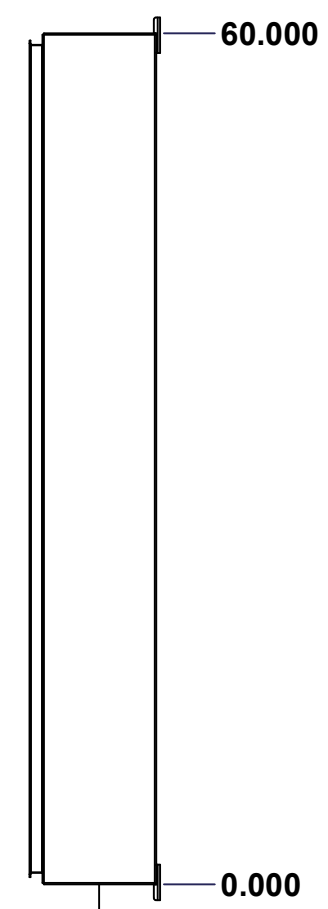
BOTTOM



LEFT

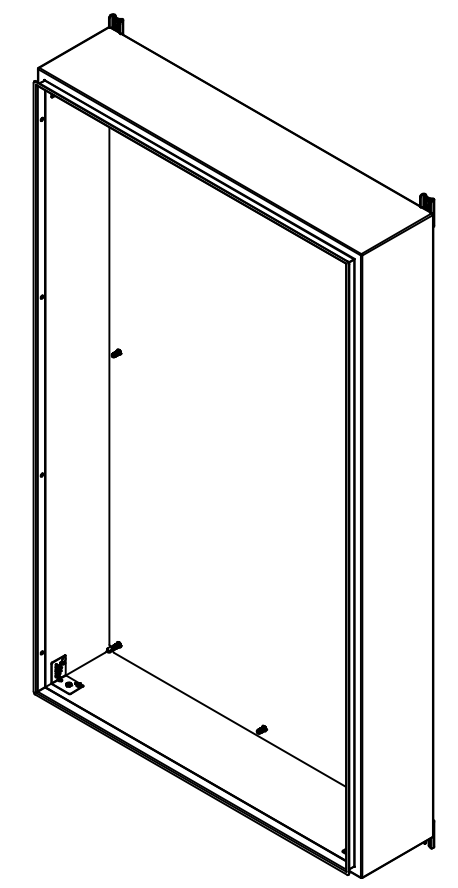


FRONT




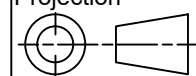
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No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 60" x 36" x 8" Body		
Part Number Numéro Pièce	Rev. 0	3 / 16

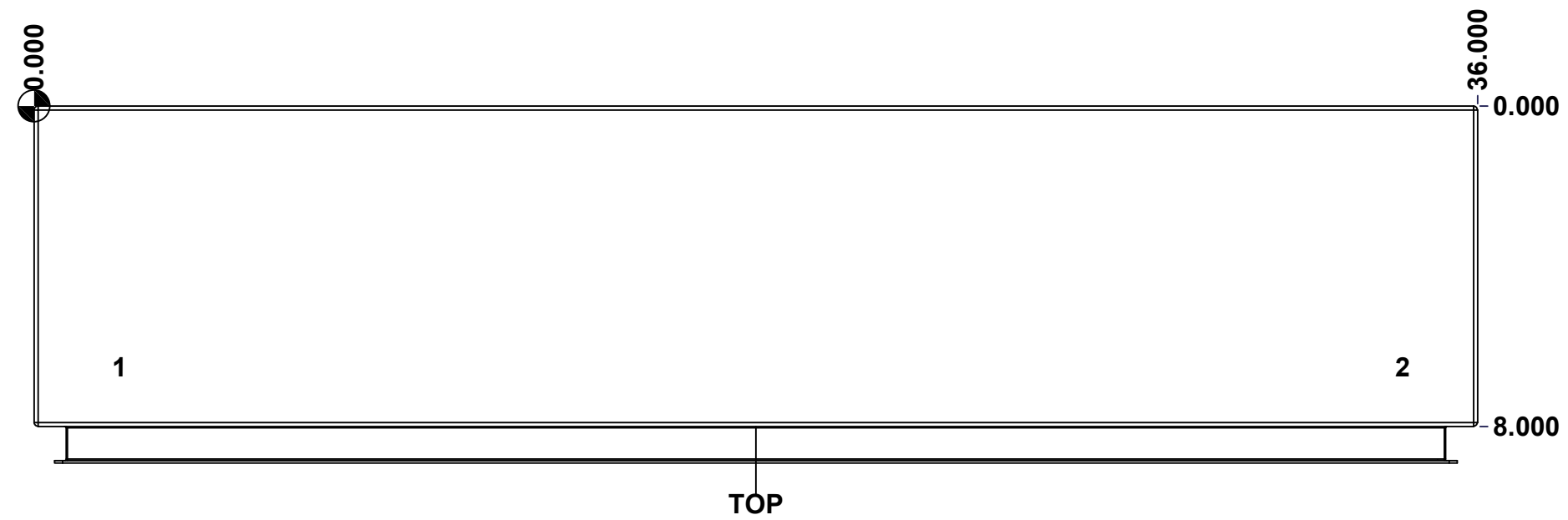
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**5412ESSP6036086THB**

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)

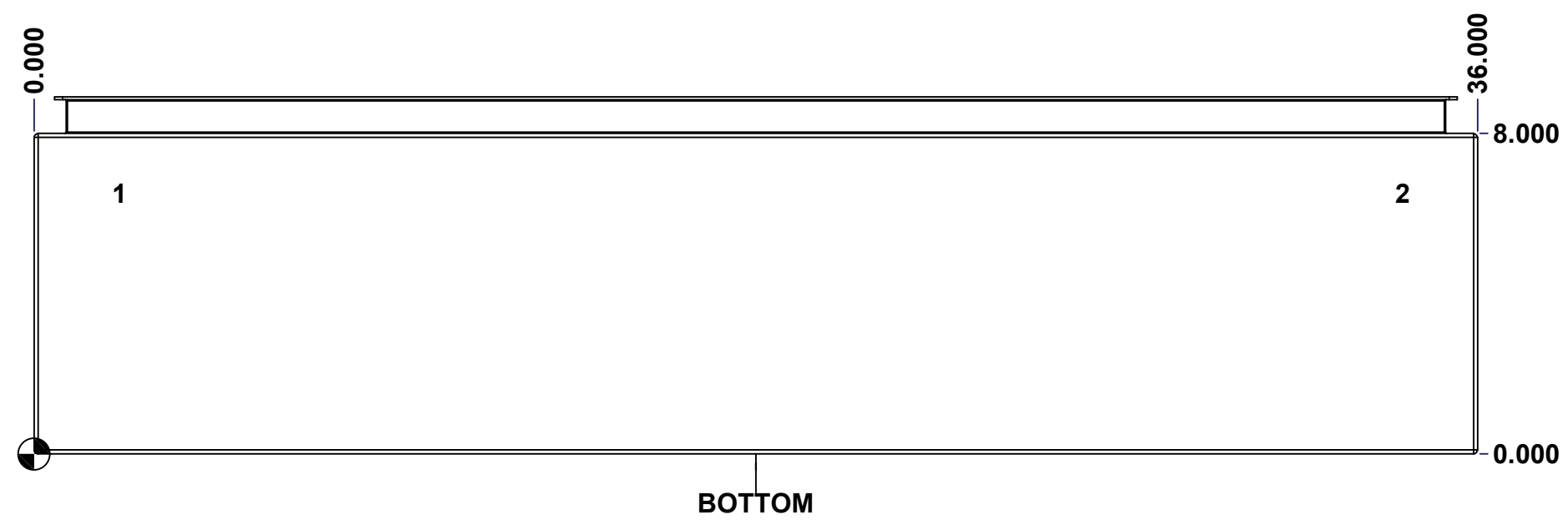


	Description	Status
	5412ESSP 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP6036086THB</b>	<b>0</b>
		4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSP 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP6036086THB</b>	<b>0</b> / 5
		16

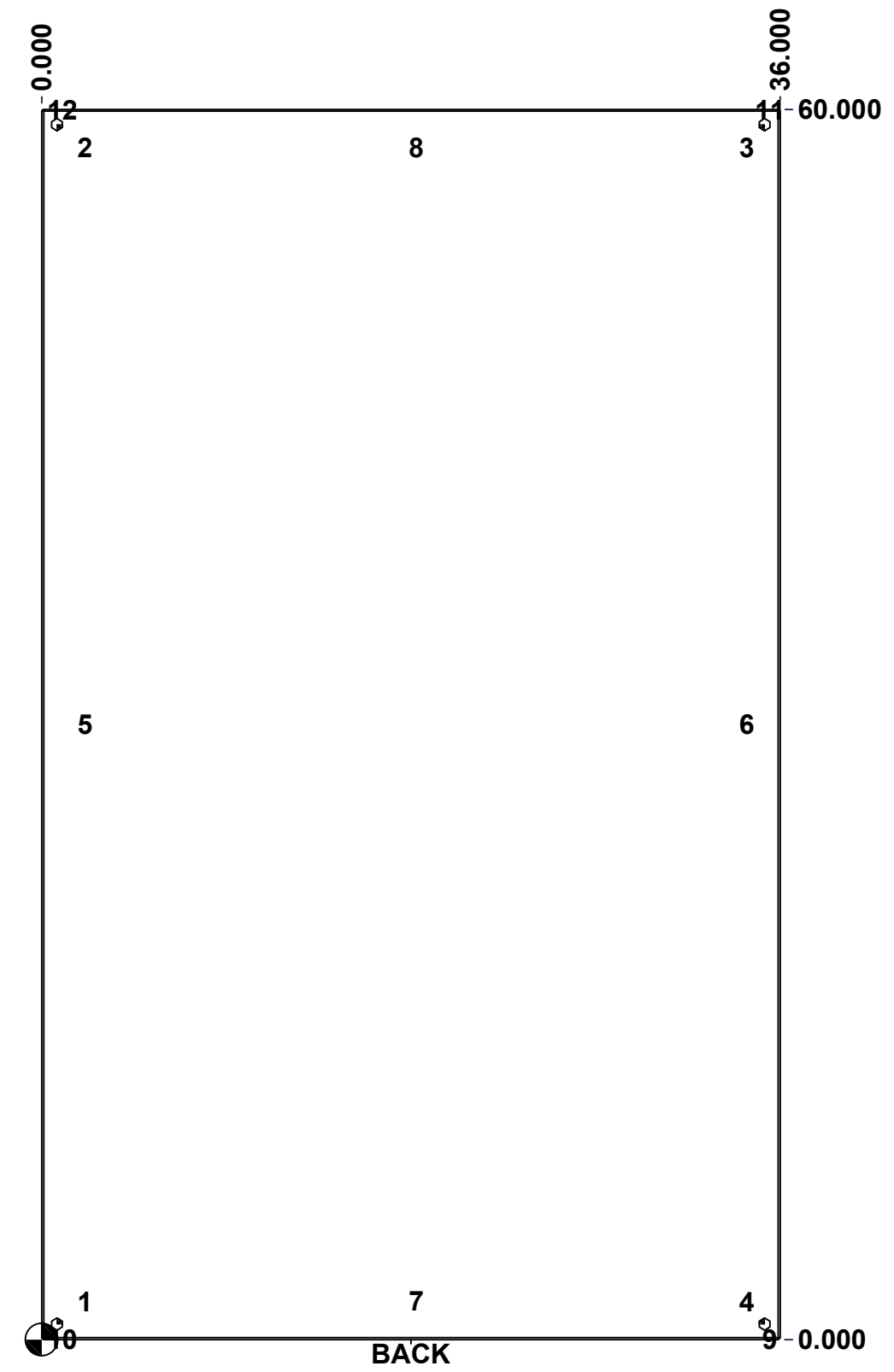
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	60.000	FOOT 885 ESMF4_CLOSE
12	0.750	60.000	FOOT 885 ESMF4_CLOSE

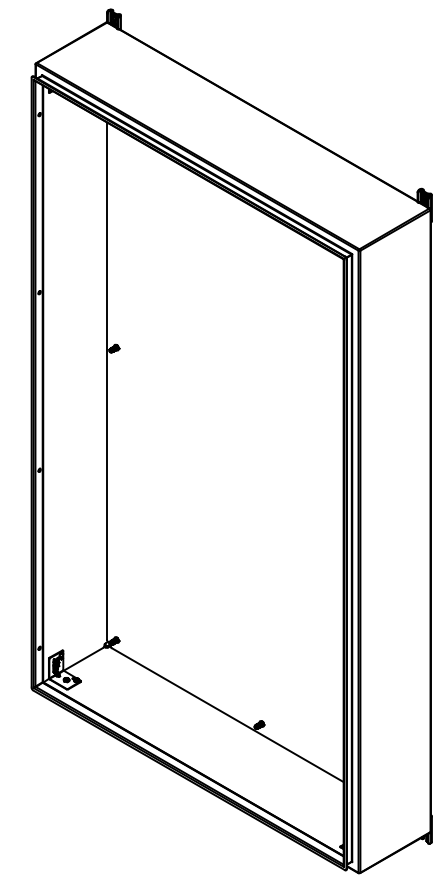


	Description	Status
	5412ESSP 60" x 36" x 8" Body	(NULL)
Part Number Numéro Pièce <b>5412ESSP6036086THB</b>	Rev.	6
	<b>0</b>	16

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No.	Revisions	Date	By/Par




Isometric View



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP6036086THI-RS	0	5412ESSP 60" x 36" Right Insulation
1	5412ESSP6036086THI-LS	0	5412ESSP 60" x 36" Left Insulation
1	5412ESSP6036086THI-BT	0	5412ESSP 60" x 36" Top and Bottom Insulation
1	5412ESSP6036086THI-TP	0	5412ESSP 60" x 36" Top and Bottom Insulation
1	5412ESSP6036086THI-B	0	5412ESSP 60" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP6036086THB-P	0	5412ESSP 60" x 36" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)

Color / Couleur: Asa-61 Grey

Finish / Fini: Smooth

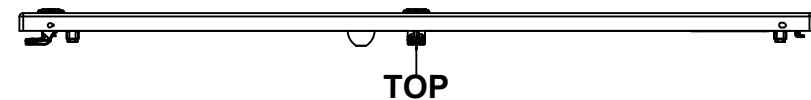
Description: 5412ESSP 60" x 36" x 8" Body

Part Number / Numéro Pièce: **5412ESSP6036086THB**

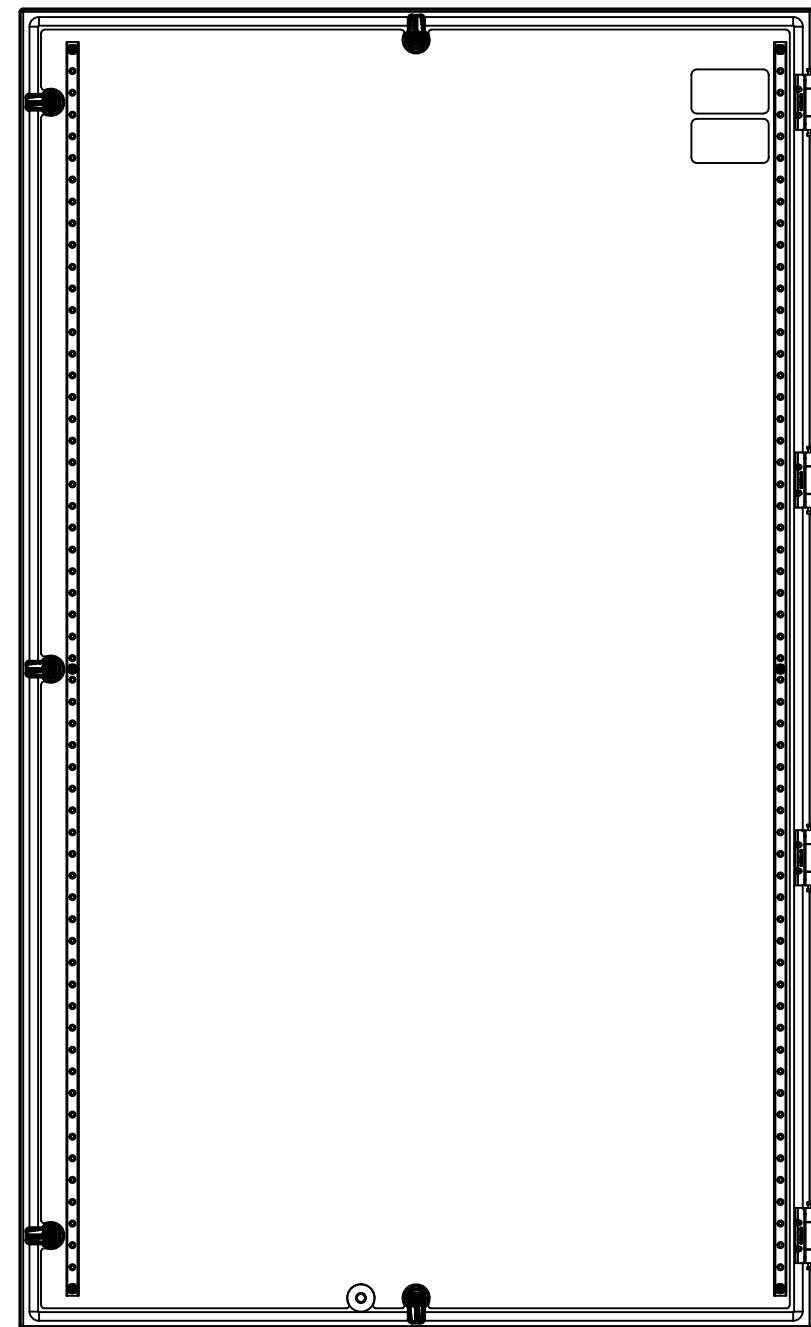
Date	04-May-23
Detail Rev.	7
Rev.	0

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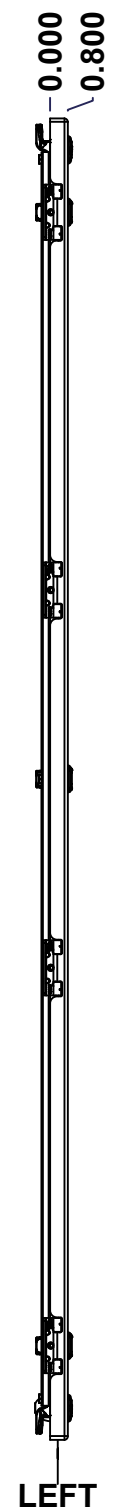
TOP



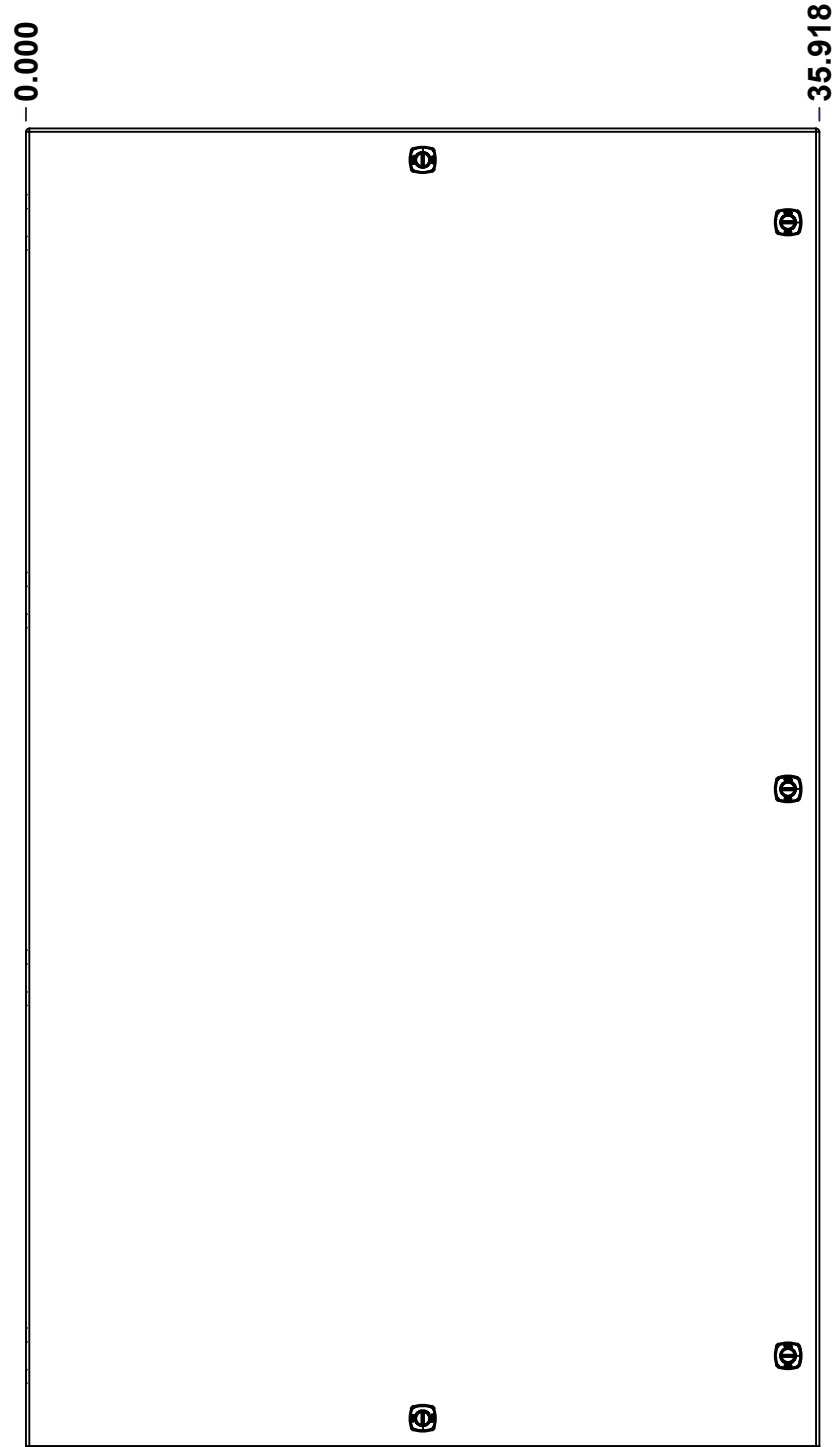
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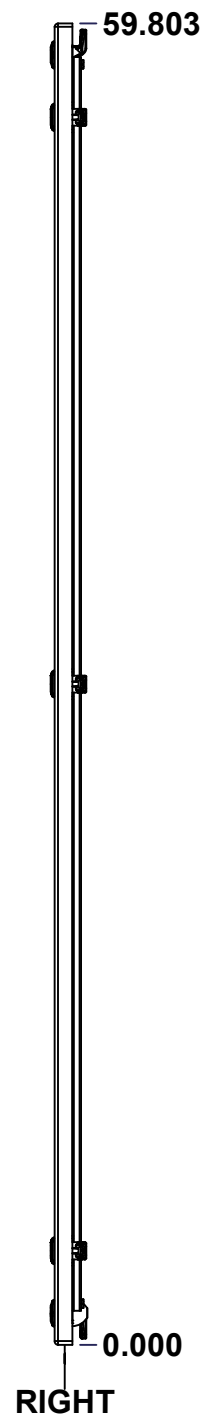
BOTTOM



LEFT

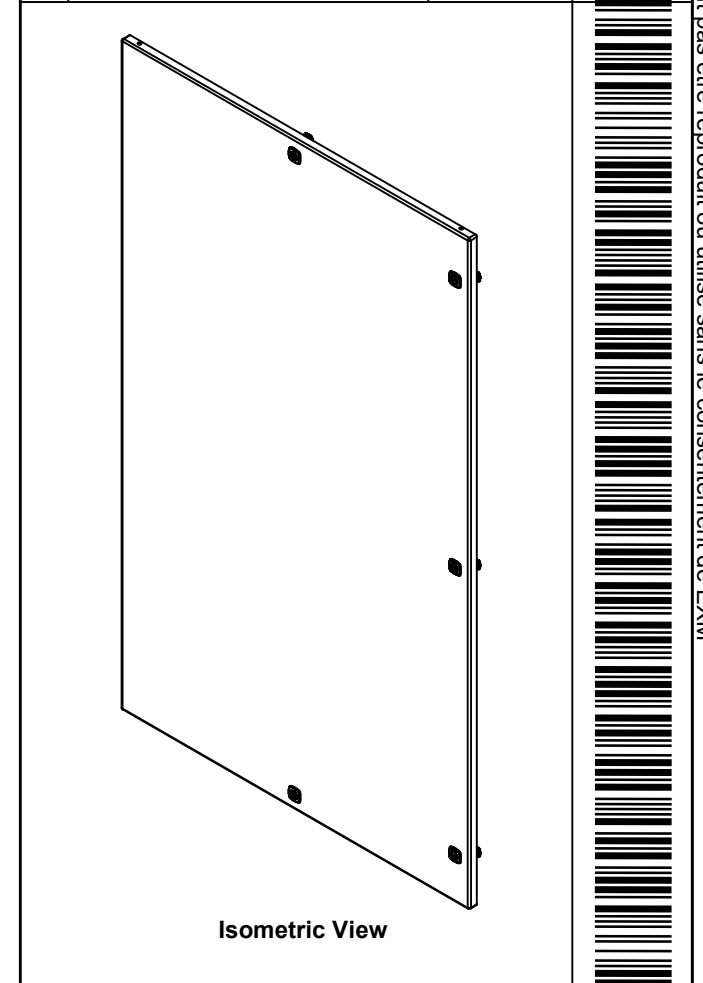


FRONT

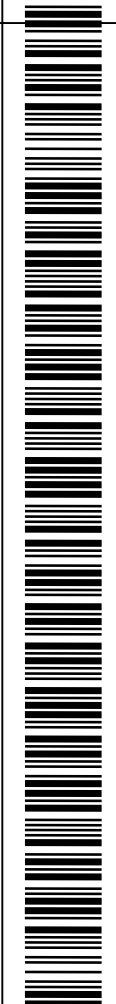


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 04-May-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 60" x 36" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 / 16

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**5412ESSP6036086THC**



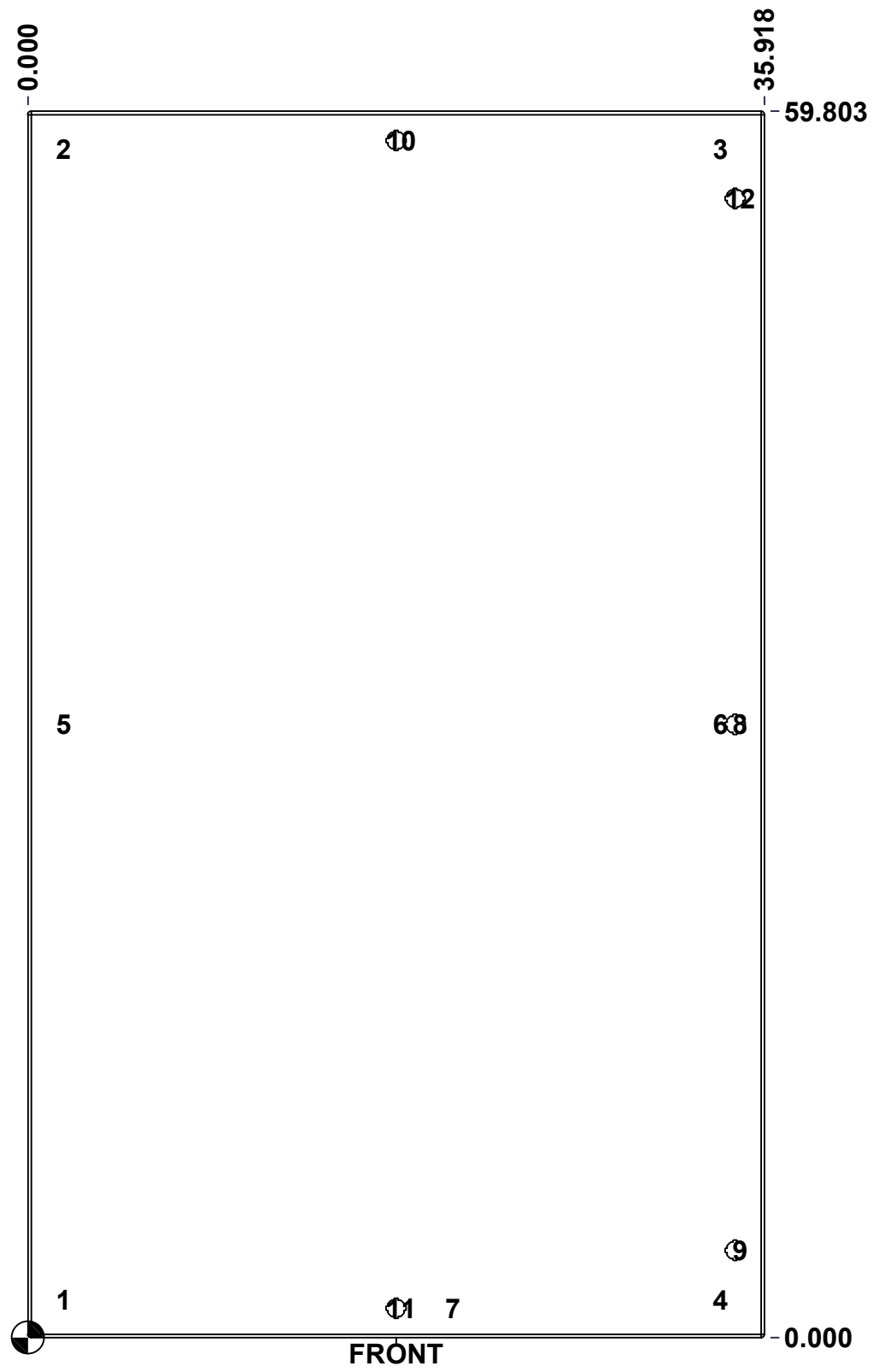
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	33.517	57.953	STUD M6 x 18mm (Inside)
4	33.517	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	33.517	29.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----			
8	34.494	29.902	880 SCQ4-SLSS6
9	34.494	4.250	880 SCQ4-SLSS6
10	17.959	58.379	880 SCQ4-SLSS6
11	17.959	1.424	880 SCQ4-SLSS6
12	34.494	55.553	880 SCQ4-SLSS6

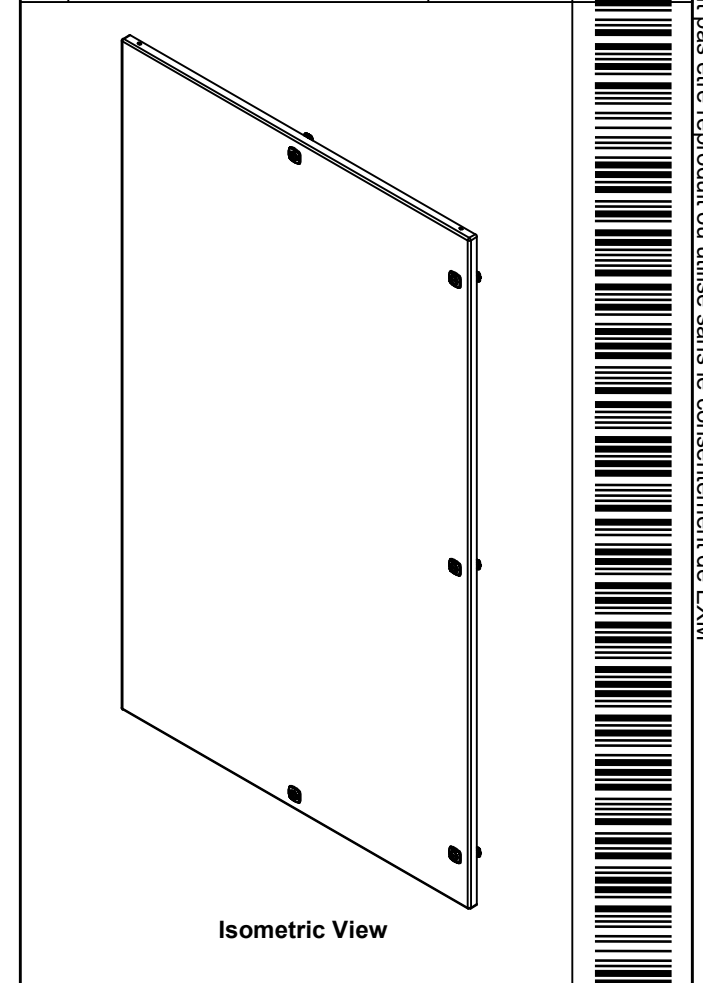


	Description	Status
	5412ESSP 60" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP6036086THC</b>	<b>0</b>
		9
		16

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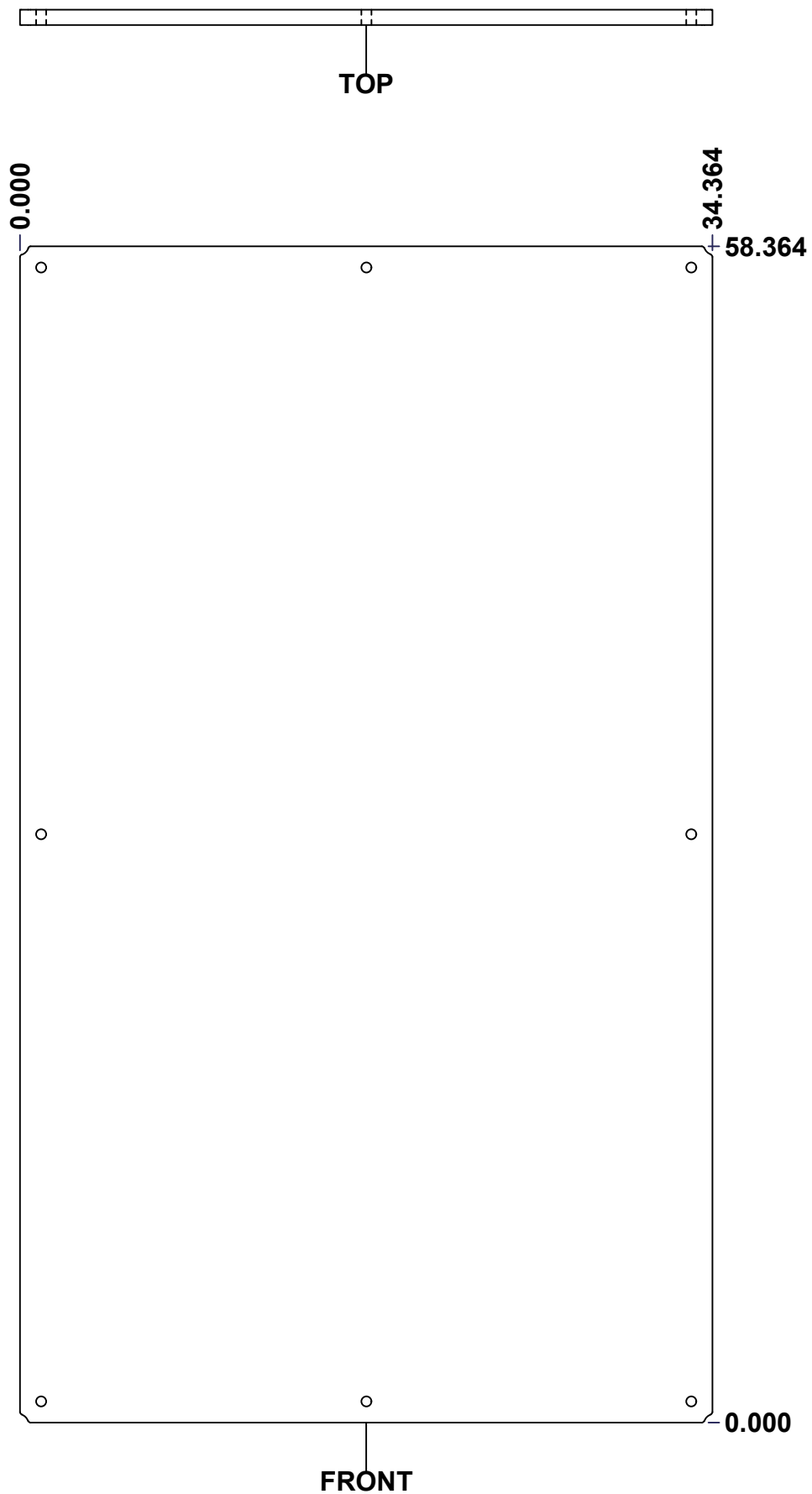
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESSP6036086THI-C	0	5412ESSP 60" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP6036086THG	0	5412ESSP 60" x 36" Cover Gasket Part
1	5412ESSP6036086THC-P	0	5412ESSP 60" x 36" Cover Part
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 04-May-23
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESSP 60" x 36" Cover	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESSP6036086THC</b>	Rev. 0
	10 / 16

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No.	Revisions	Date	By/Par

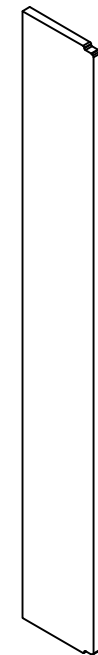
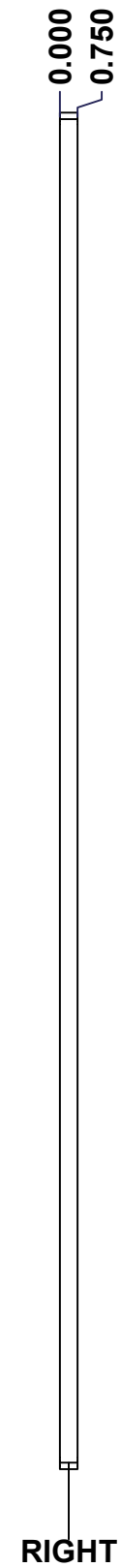
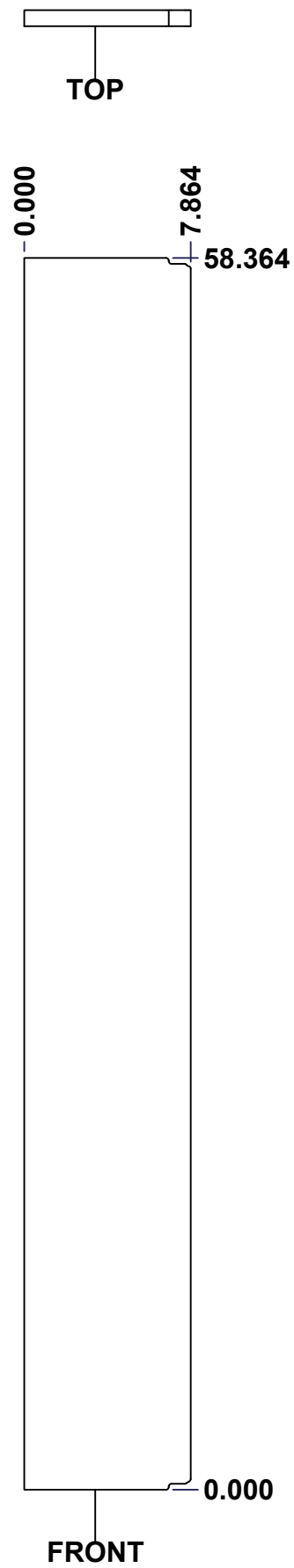
**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	11
5412ESSP6036086THI-B		0	16

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Isometric View



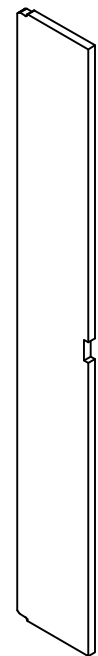
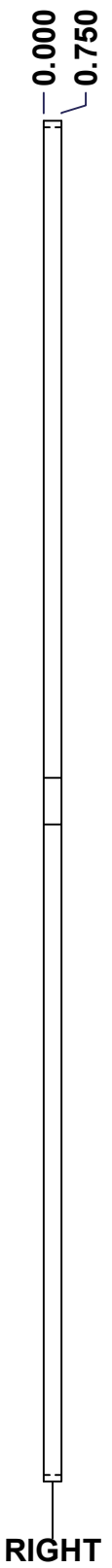
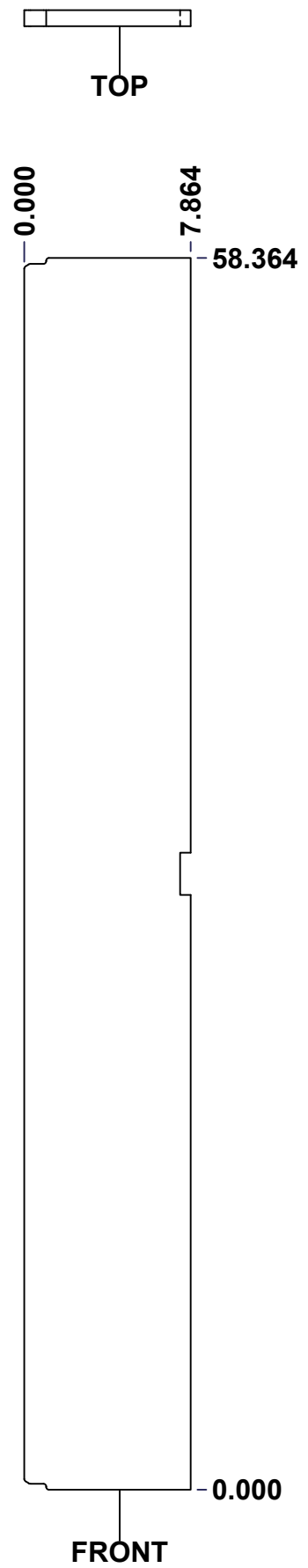
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESSP 60" x 36" Left Insulation		Detail Rev.
Part Number Numéro Pièce <b>5412ESSP6036086THI-LS</b>		Rev. 12 <b>0</b>

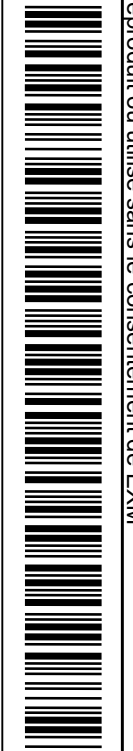
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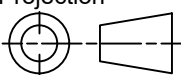
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Isometric View



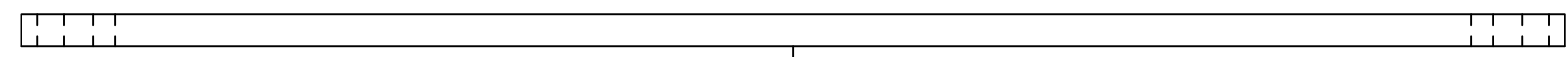
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSP 60" x 36" Right Insulation		
Part Number Numéro Pièce	Rev.	13
<b>5412ESSP6036086THI-RS</b>	<b>0</b>	16

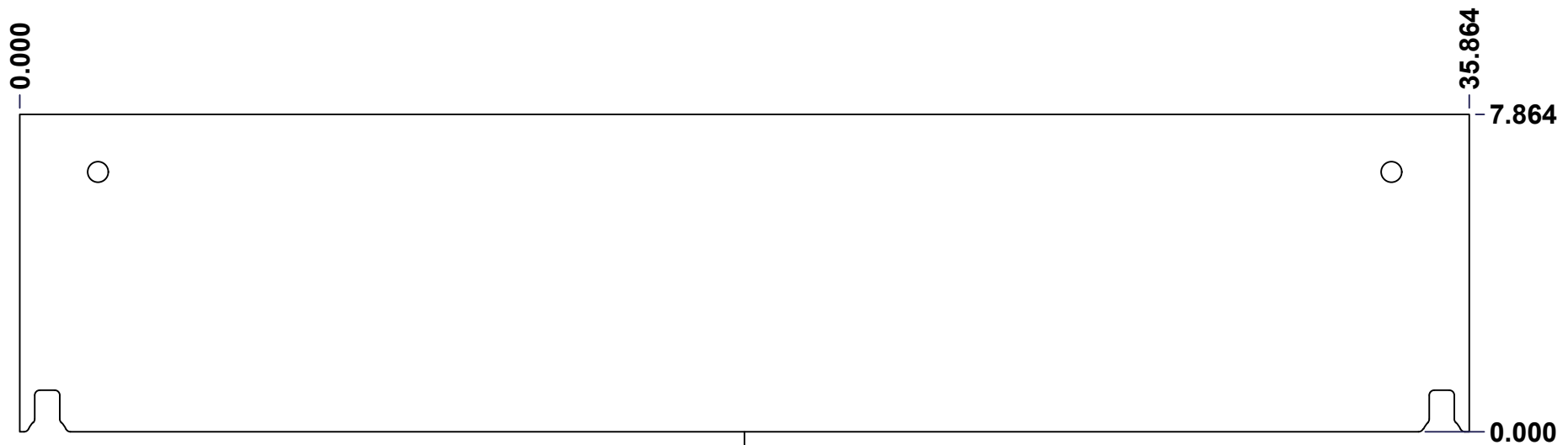
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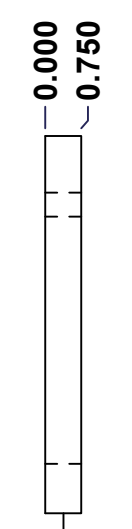
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TOP

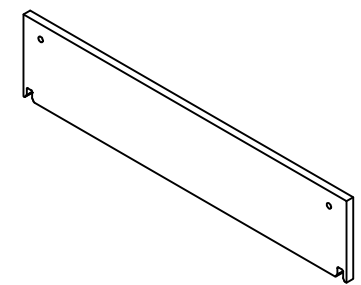


FRONT

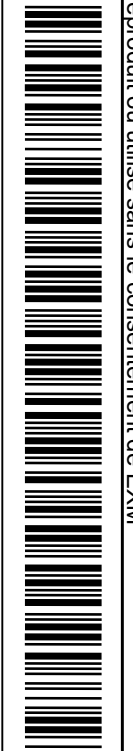


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

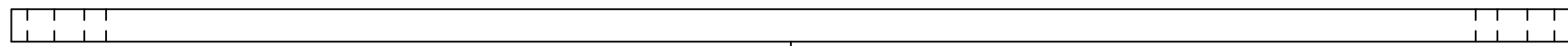
Description: 5412ESSP 60" x 36" Top and Bottom Insulation  
 Detail Rev.

Part Number / Numéro Pièce: 5412ESSP6036086THI-TP	Rev. 0	14 / 16
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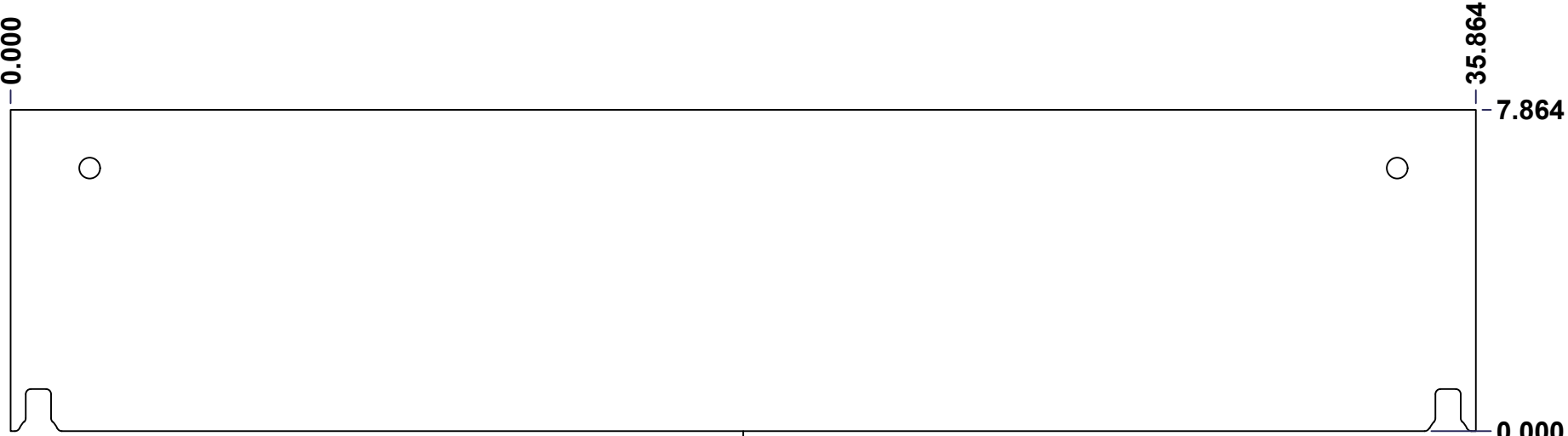
SEE BILL OF MATERIAL ON LAST PAGE

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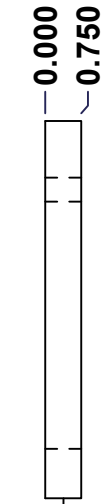
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TOP

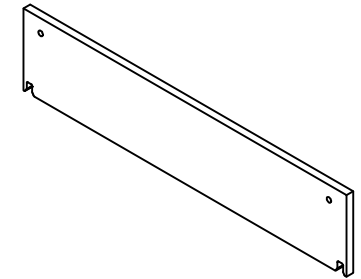


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

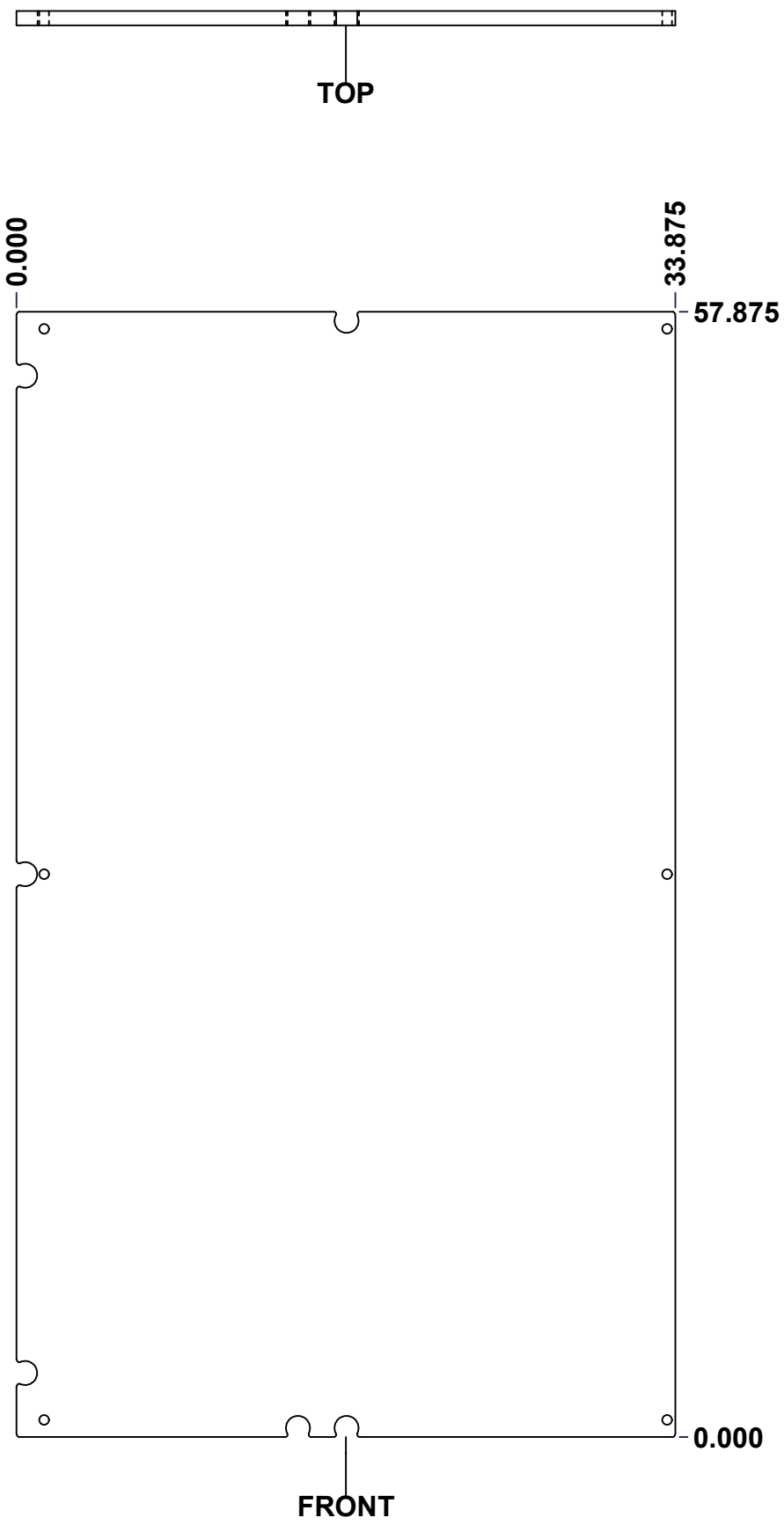
Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSP 60" x 36" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSP6036086THI-BT	Rev. 0

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No.	Revisions	Date	By/Par

**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSP 60" x 36" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESSP6036086THI-C		0	16

**SEE BILL OF MATERIAL ON LAST PAGE**

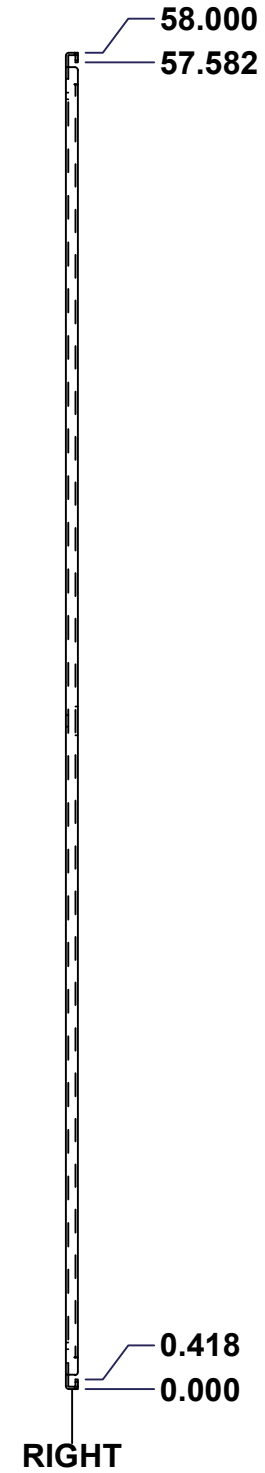
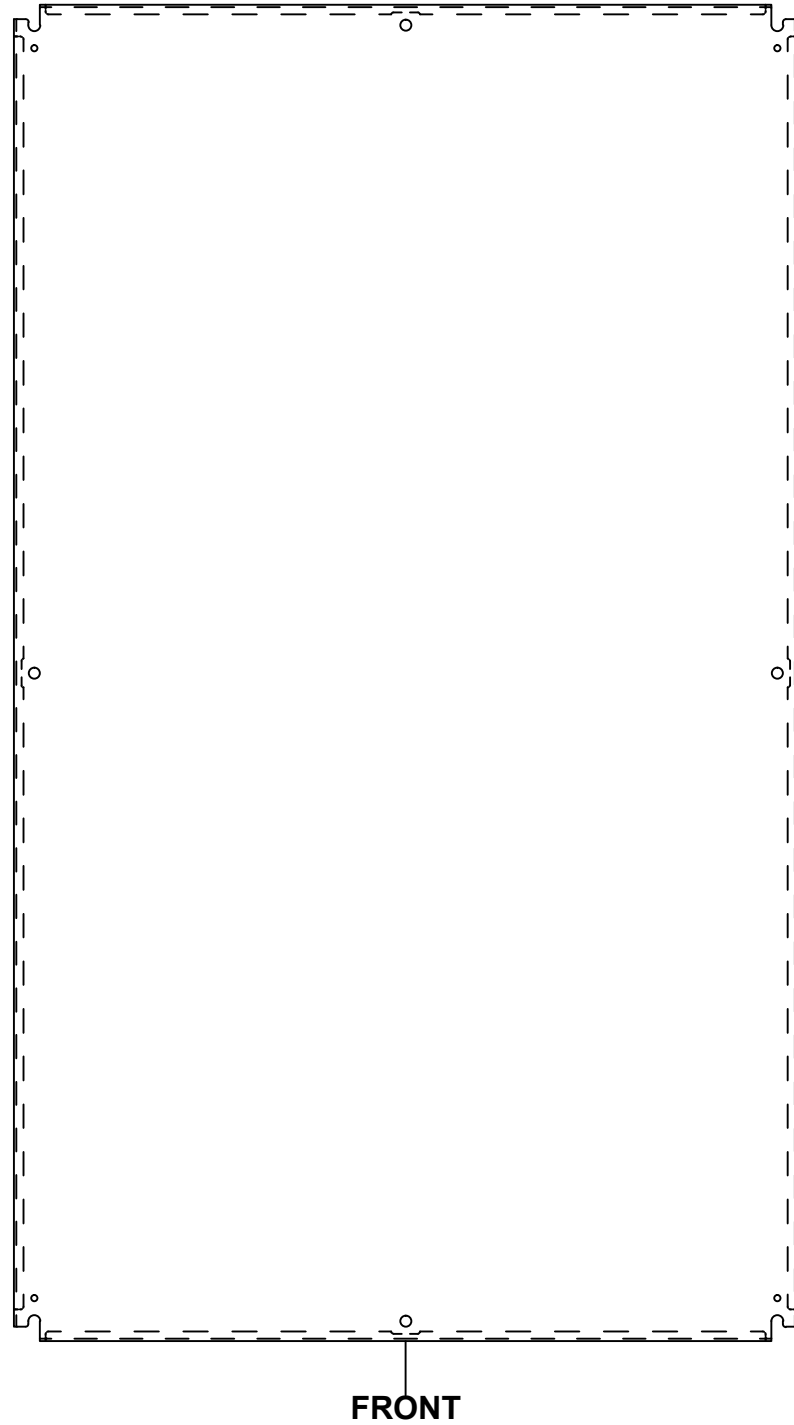
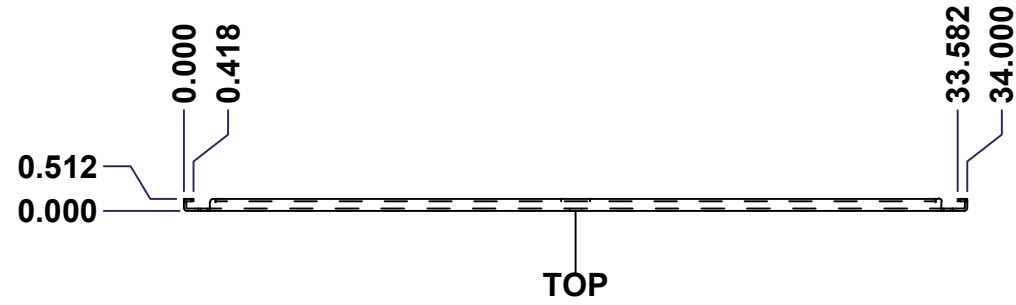


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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

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	<p>Projection</p>
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
<b>881 SP6036G</b>	<b>0</b>

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

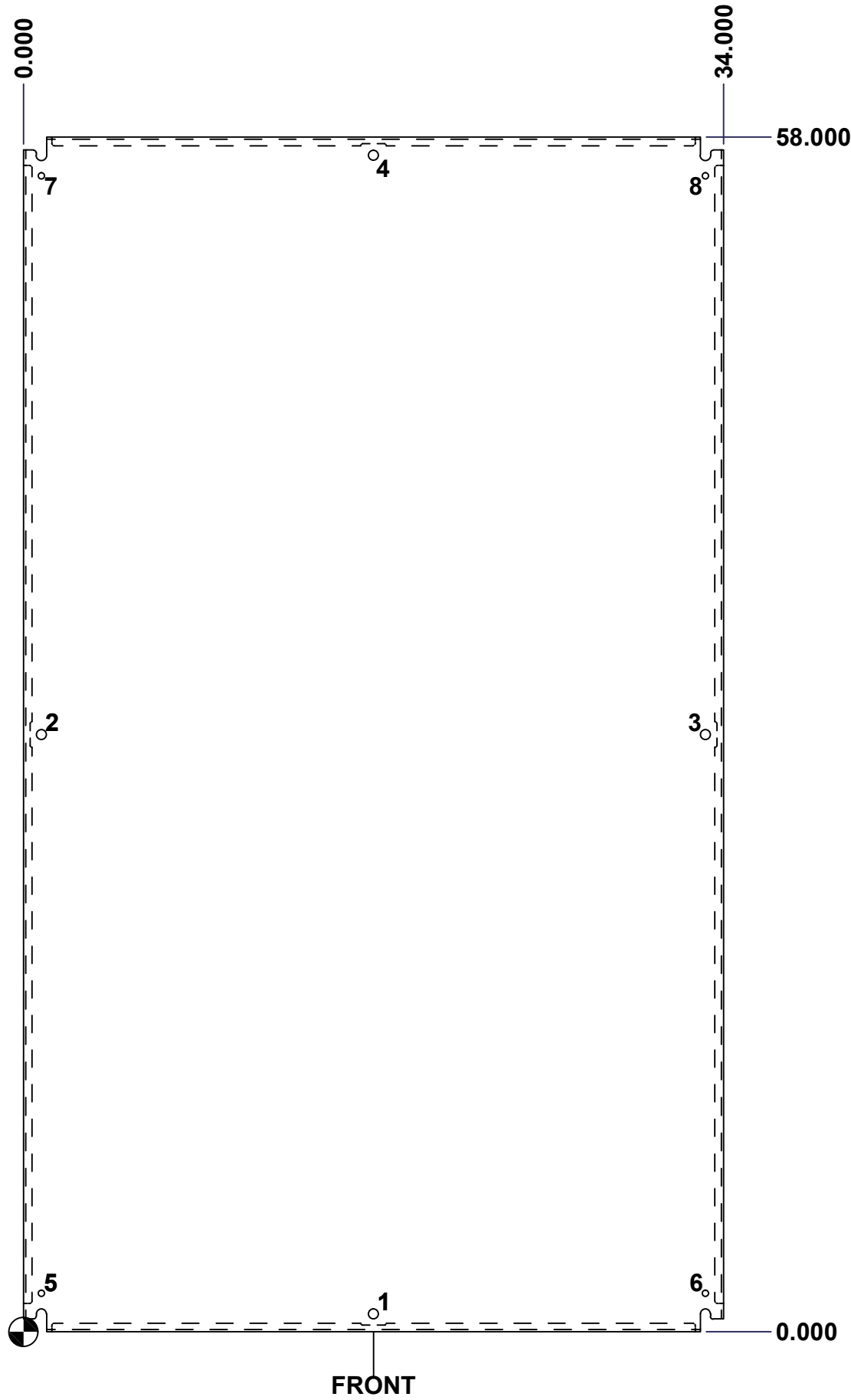
Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce <b>881 SP6036G</b>		Rev. <b>0</b>		Detail Rev. 2 / 2	