

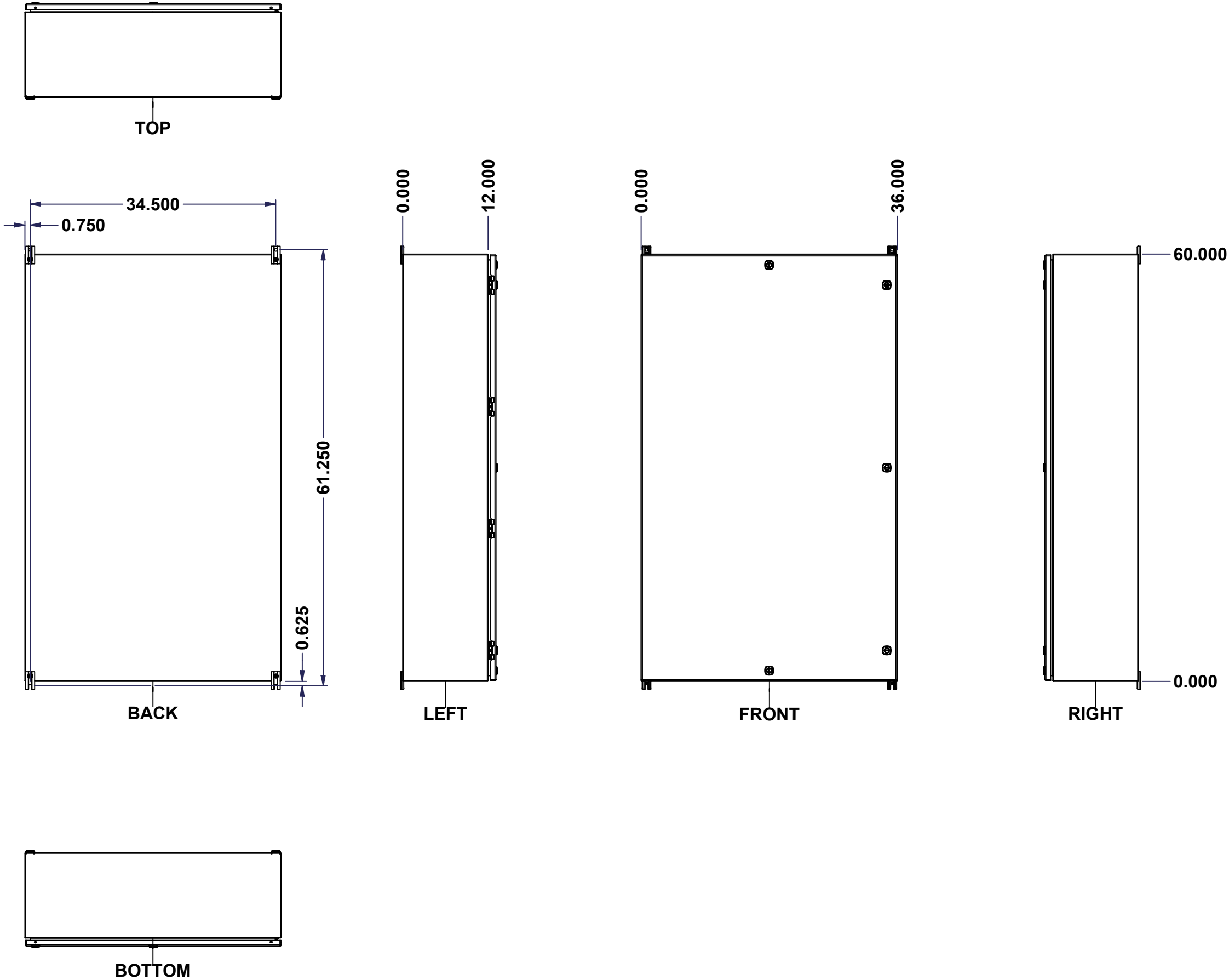
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 03-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 60" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce		Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESSP6036126TH			

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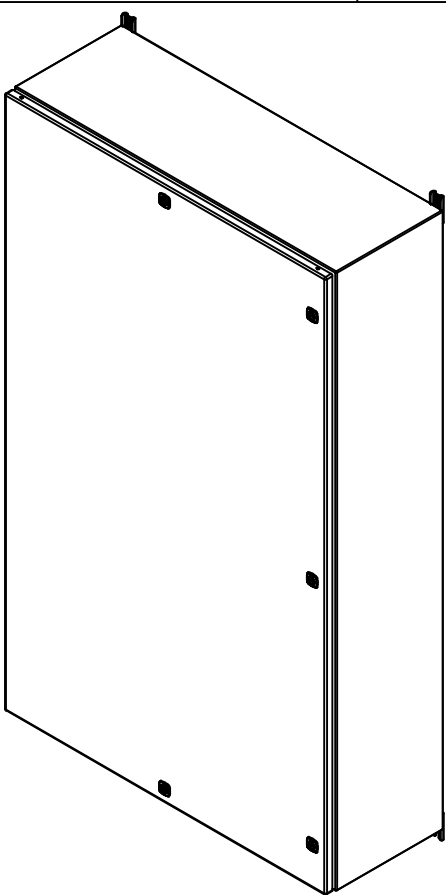
Tolerance ±1/32" unless otherwise specified

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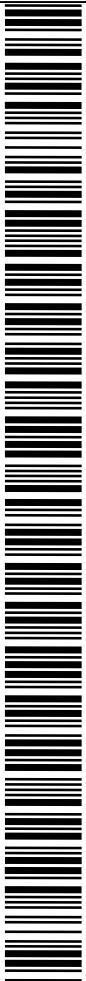
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par




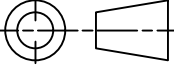
Isometric View



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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP6036126THC	0	5412ESSP 60" x 36" Cover
1	5412ESSP6036126THB	0	5412ESSP 60" x 36" x 12" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 03-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 60" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESSP6036126TH			Rev. 0
			2 16

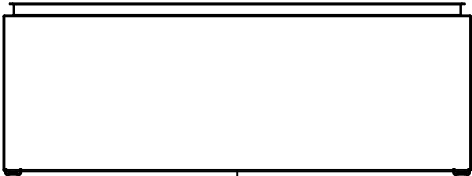
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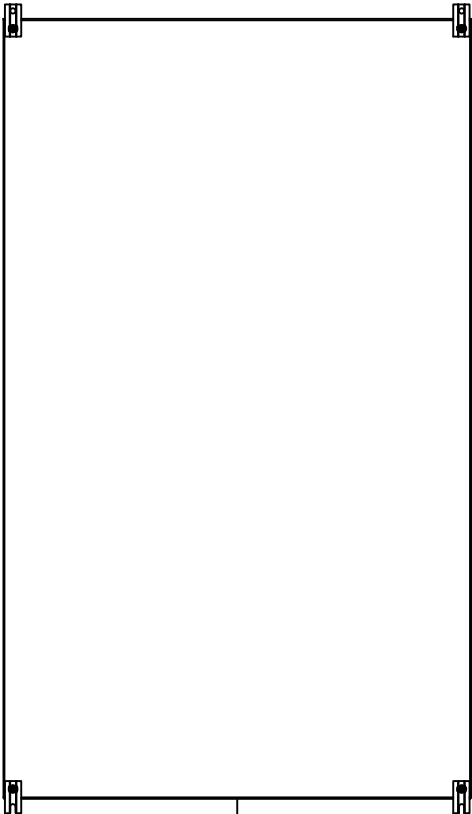
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Tolérance ±1/32" sauf spécification contraire

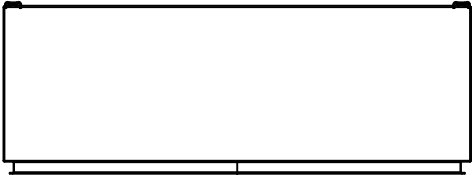
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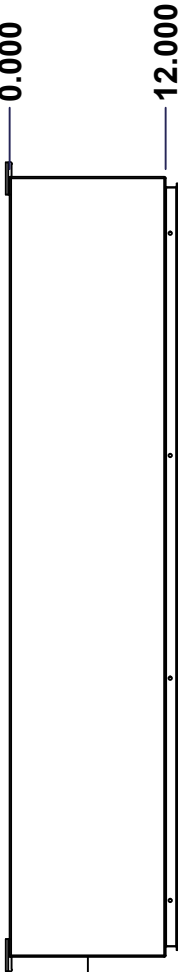
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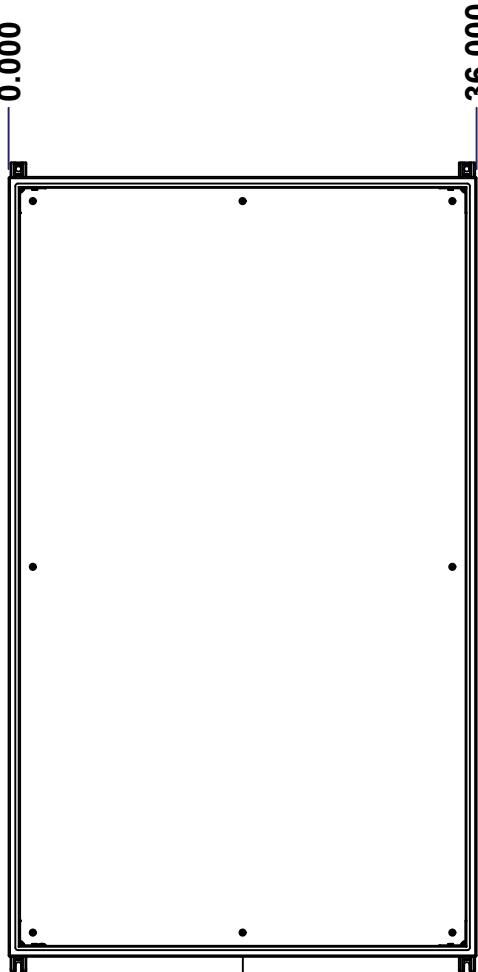
BACK



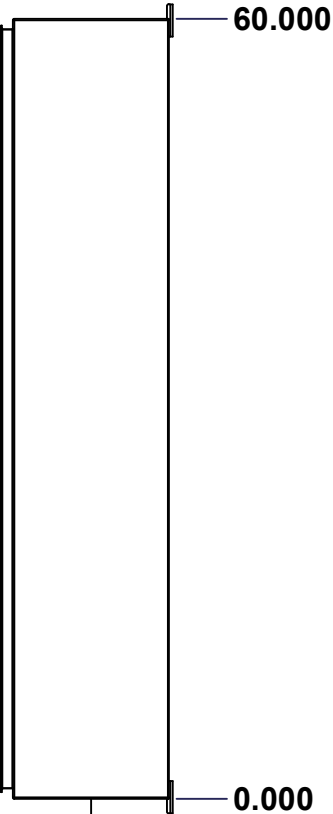
BOTTOM



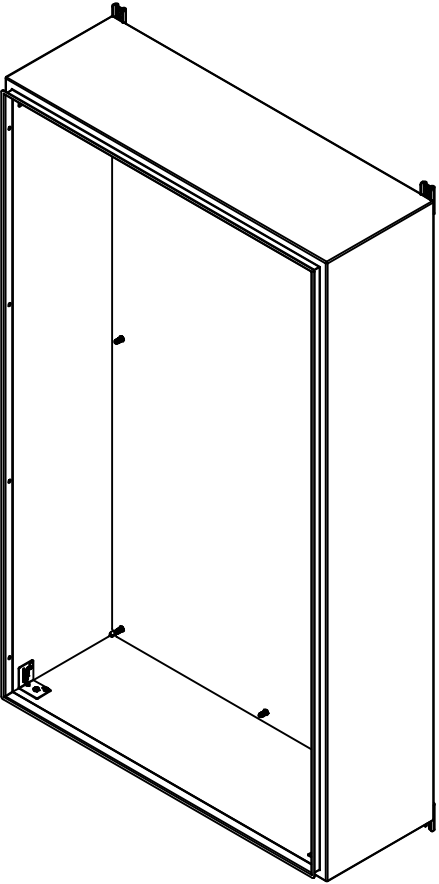
LEFT



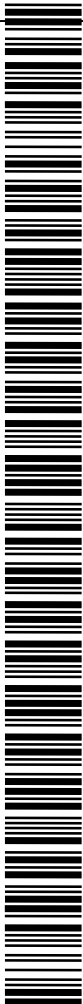
FRONT



RIGHT



Isometric View

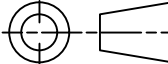


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 03-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 60" x 36" x 12" Body			Detail Rev.
Part Number Numéro Pièce		Rev. 0	3 16

SEE BILL OF MATERIAL ON LAST PAGE

5412ESSP6036126THB

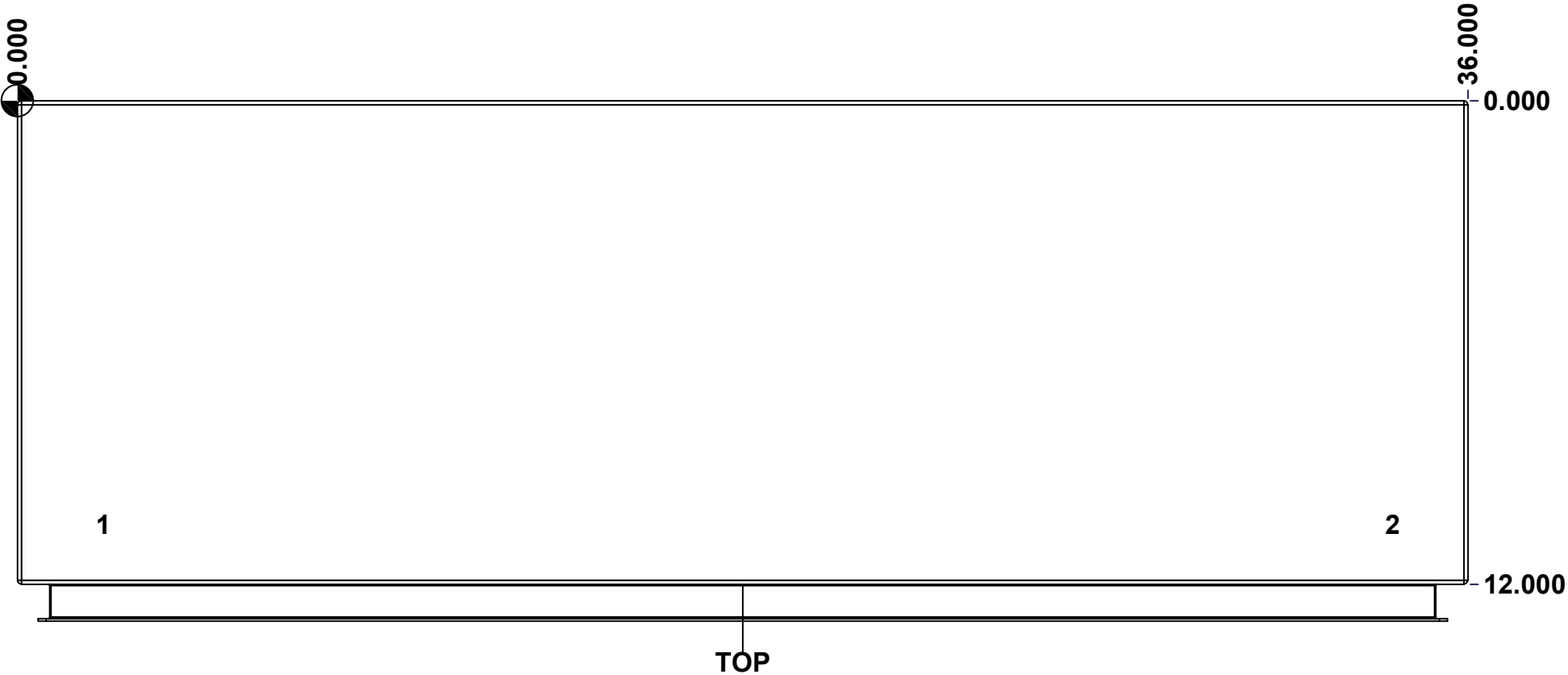
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 60" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSP6036126THB	0	16

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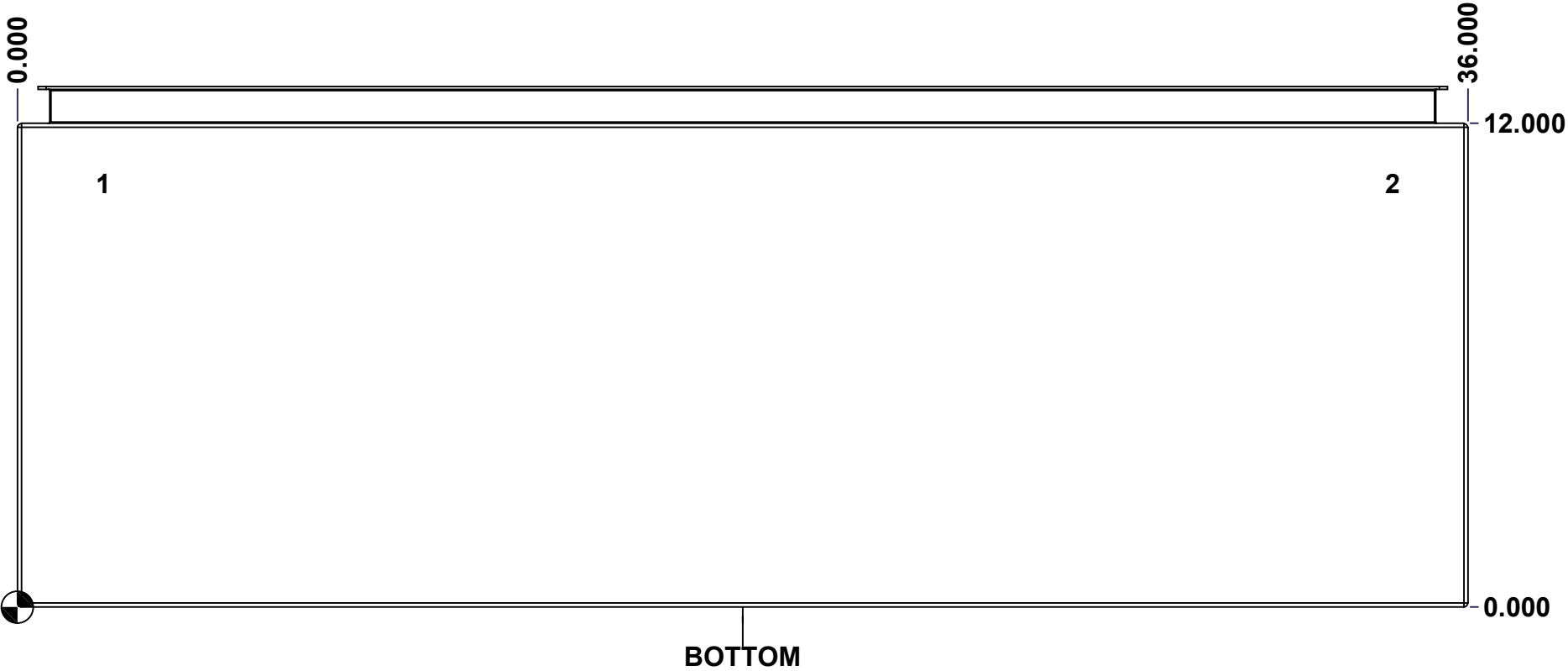
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 60" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSP6036126THB	0	16

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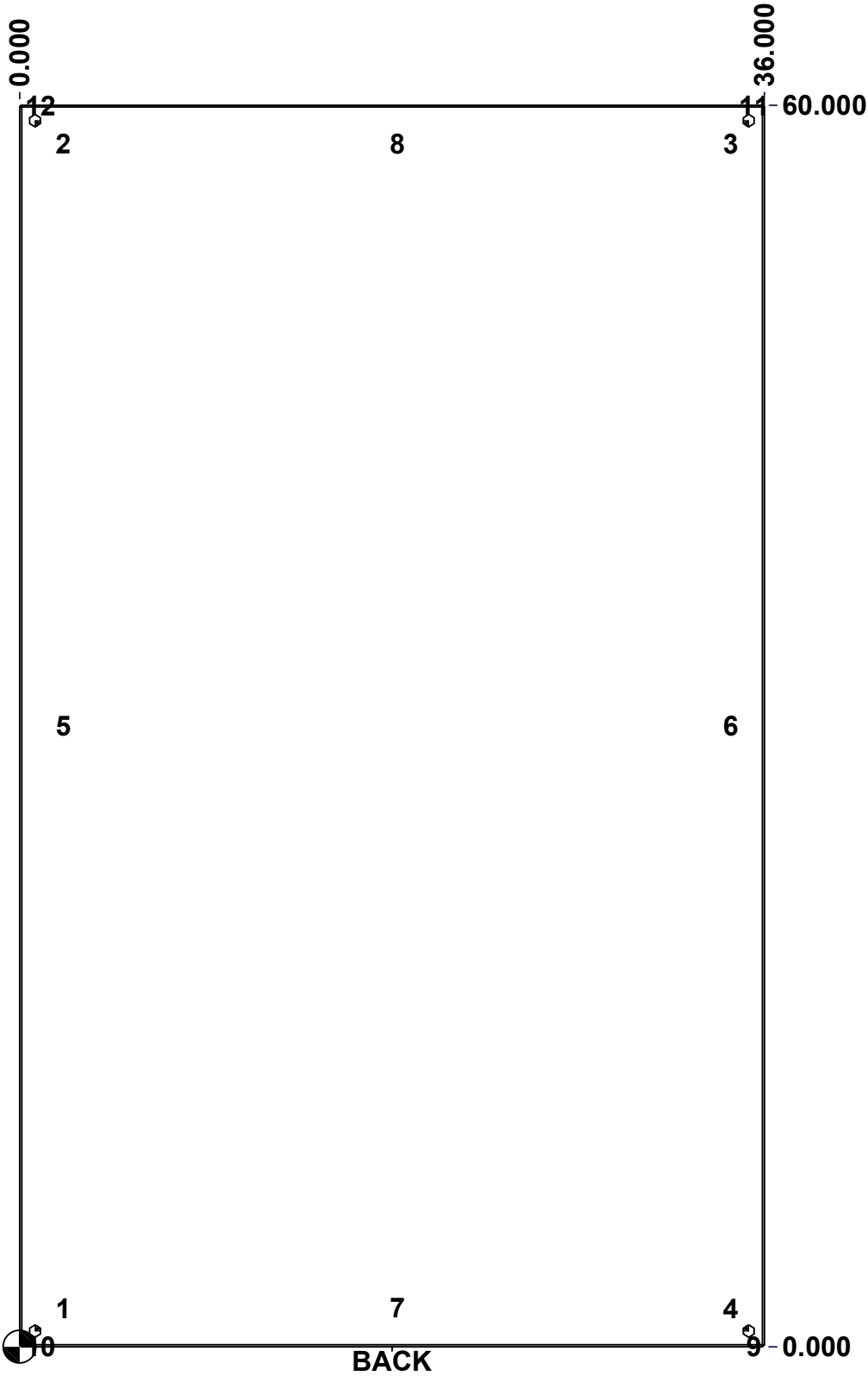
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	60.000	FOOT 885 ESMF4_CLOSE
12	0.750	60.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 60" x 36" x 12" Body	(NULL)	
	Part Number	Rev.	6 / 16
	Numéro Pièce <b>5412ESSP6036126THB</b>	<b>0</b>	

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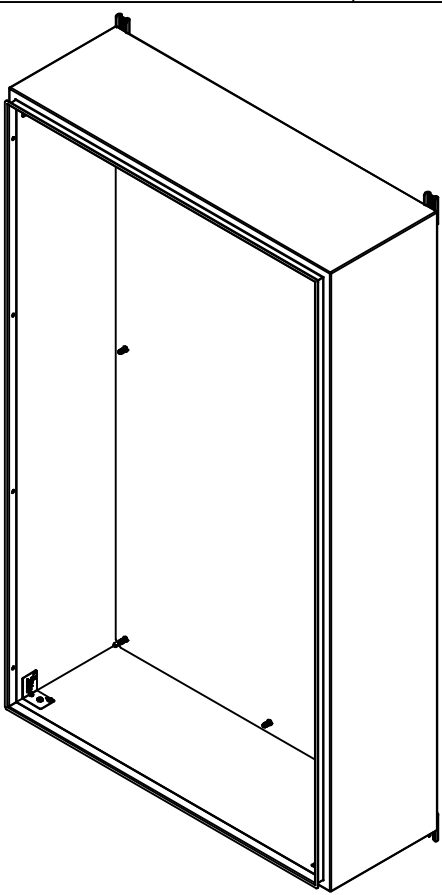
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Tolerance ±1/32" unless otherwise specified

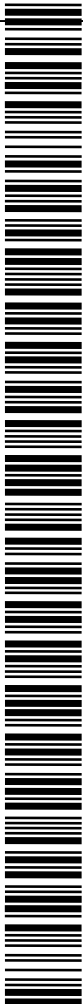
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



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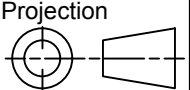
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP6036126THI-RS	0	5412ESSP 60" x 36" Right Insulation
1	5412ESSP6036126THI-LS	0	5412ESSP 60" x 36" Left Insulation
1	5412ESSP6036126THI-BT	0	5412ESSP 60" x 36" Top and Bottom Insulation
1	5412ESSP6036126THI-TP	0	5412ESSP 60" x 36" Top and Bottom Insulation
1	5412ESSP6036126THI-B	0	5412ESSP 60" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP6036126THB-P	0	5412ESSP 60" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Flatness  
Aplatissement  
Max 3.0mm



Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 03-May-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		

Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESSP 60" x 36" x 12" Body	

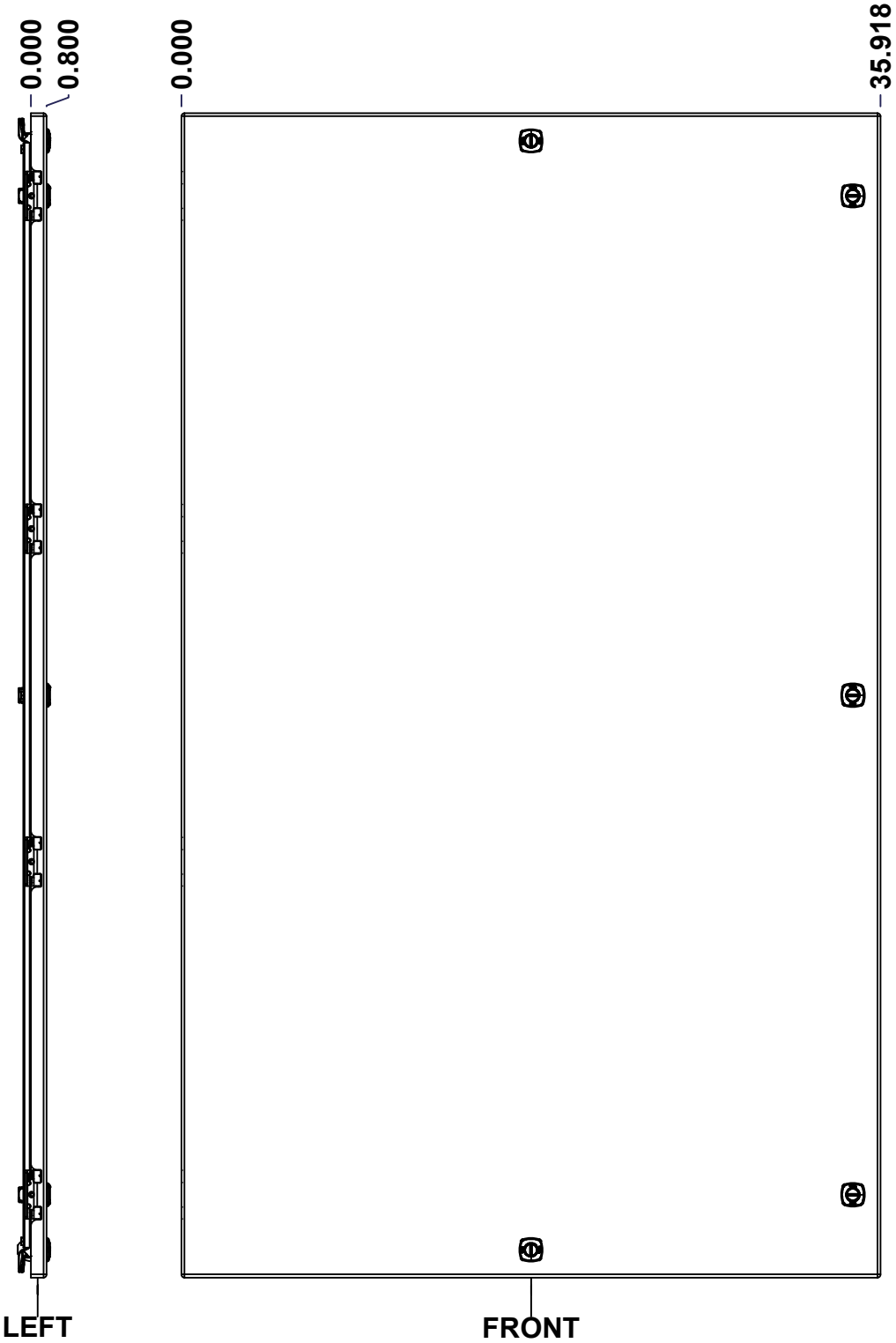
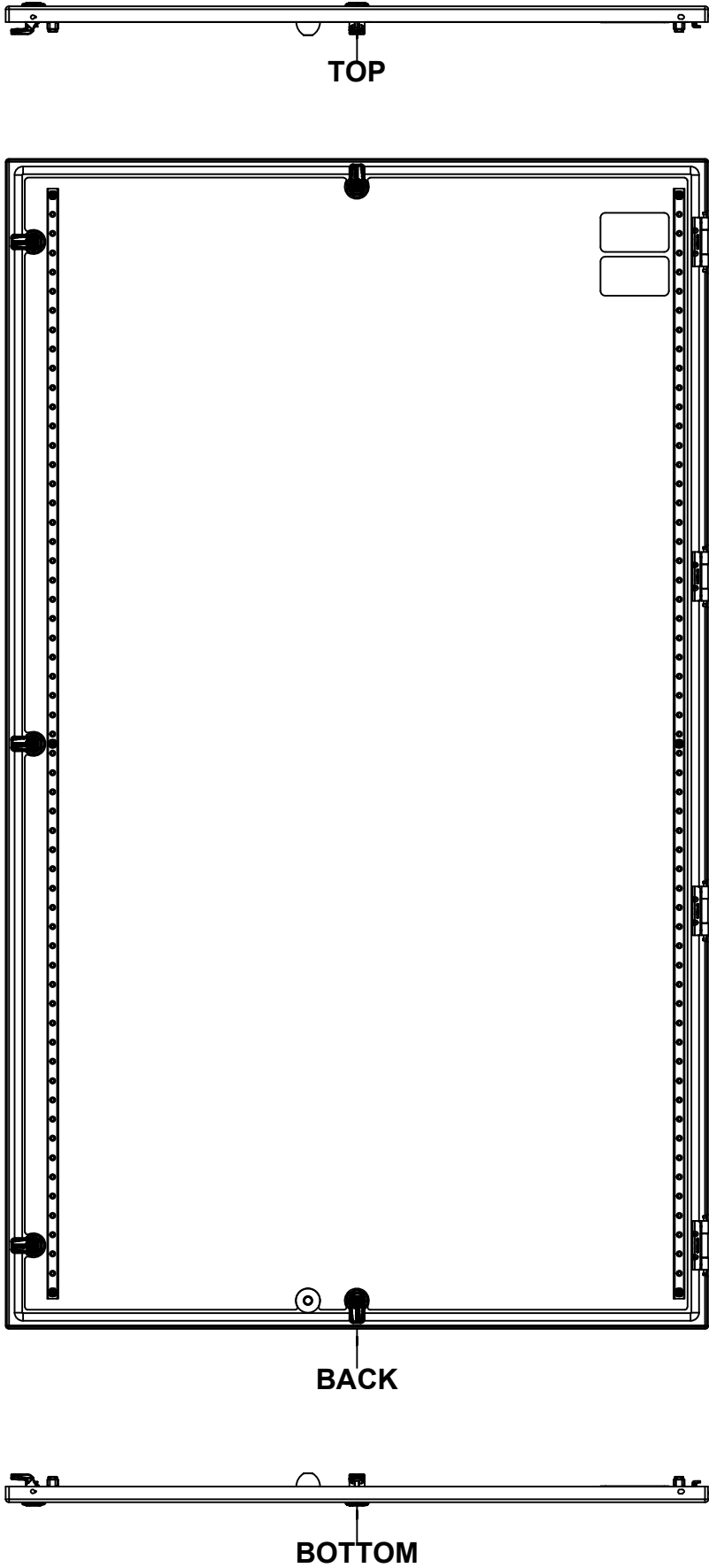
Part Number Numéro Pièce	Rev.	7
5412ESSP6036126THB	0	16

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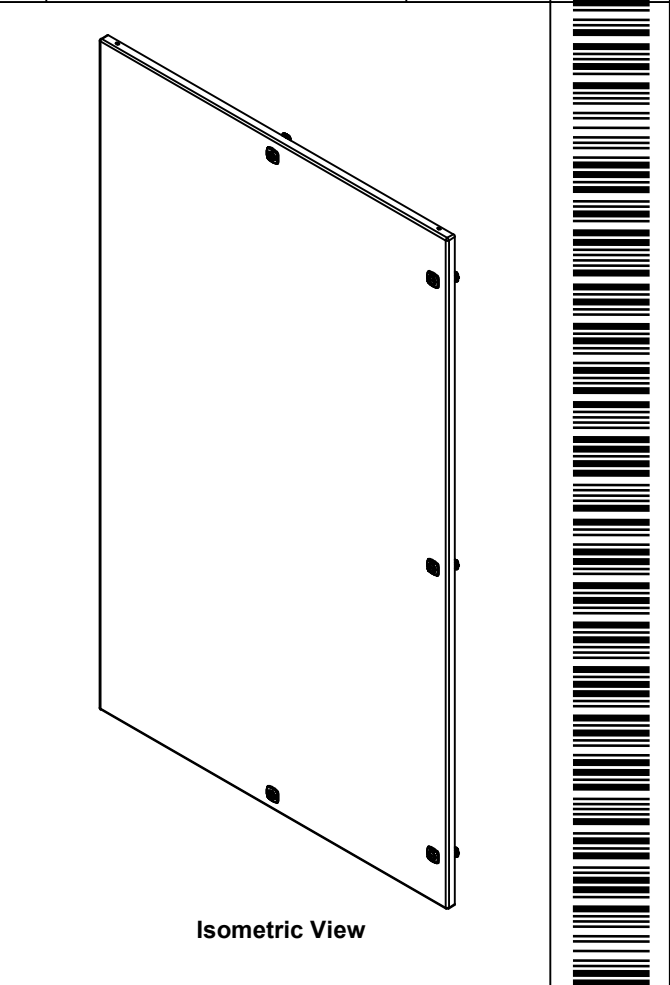
Tolerance ±1/32" unless otherwise specified


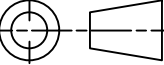
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Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 03-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 60" x 36" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP6036126THC			0 16



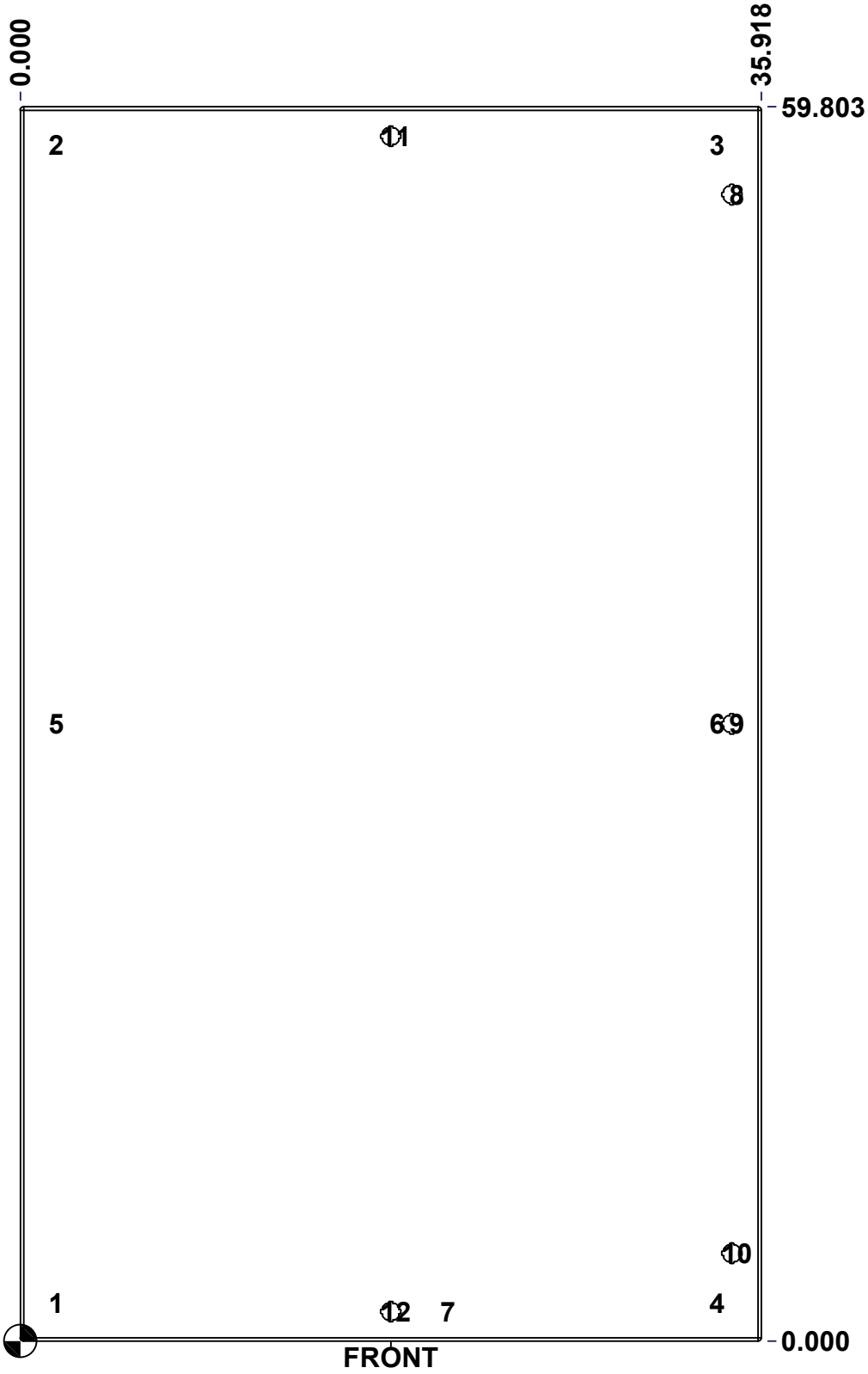
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.850	STUD M6 x 18mm (Inside)
2	1.486	57.953	STUD M6 x 18mm (Inside)
3	33.517	57.953	STUD M6 x 18mm (Inside)
4	33.517	1.850	STUD M6 x 18mm (Inside)
5	1.486	29.902	STUD M6 x 18mm (Inside)
6	33.517	29.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
8	34.494	55.553	880 SCQ4-SLSS6
9	34.494	29.902	880 SCQ4-SLSS6
10	34.494	4.250	880 SCQ4-SLSS6
11	17.959	58.379	880 SCQ4-SLSS6
12	17.959	1.424	880 SCQ4-SLSS6



	Description	Status	
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	Part Number Numéro Pièce	Rev.	9
	5412ESSP6036126THC	0	16

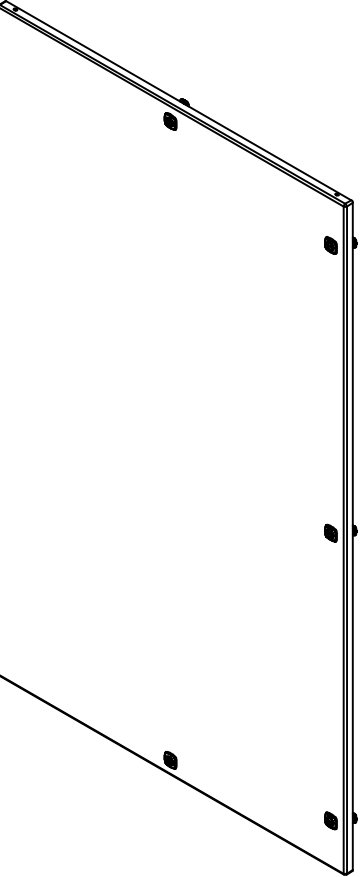


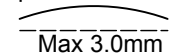
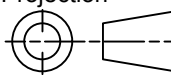
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
<div><p>Isometric View</p></div>			
<div><div></div><div><div><div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div></div><div><div>Flatness Aplatissement</div><div><div>Max 3.0mm</div></div><div><div>Projection</div><div></div></div></div></div></div>			
Customer Client			Date
Drawn By Dessiné Par			Date 03-May-23
BoxCad: BoxCad			
Material Matière			
14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur			Finish Fini
Asa-61 Grey			Smooth
Description			Detail Rev.
5412ESSP 60" x 36" Cover			
Part Number Numéro Pièce			Rev.
5412ESSP6036126THC			10
			16

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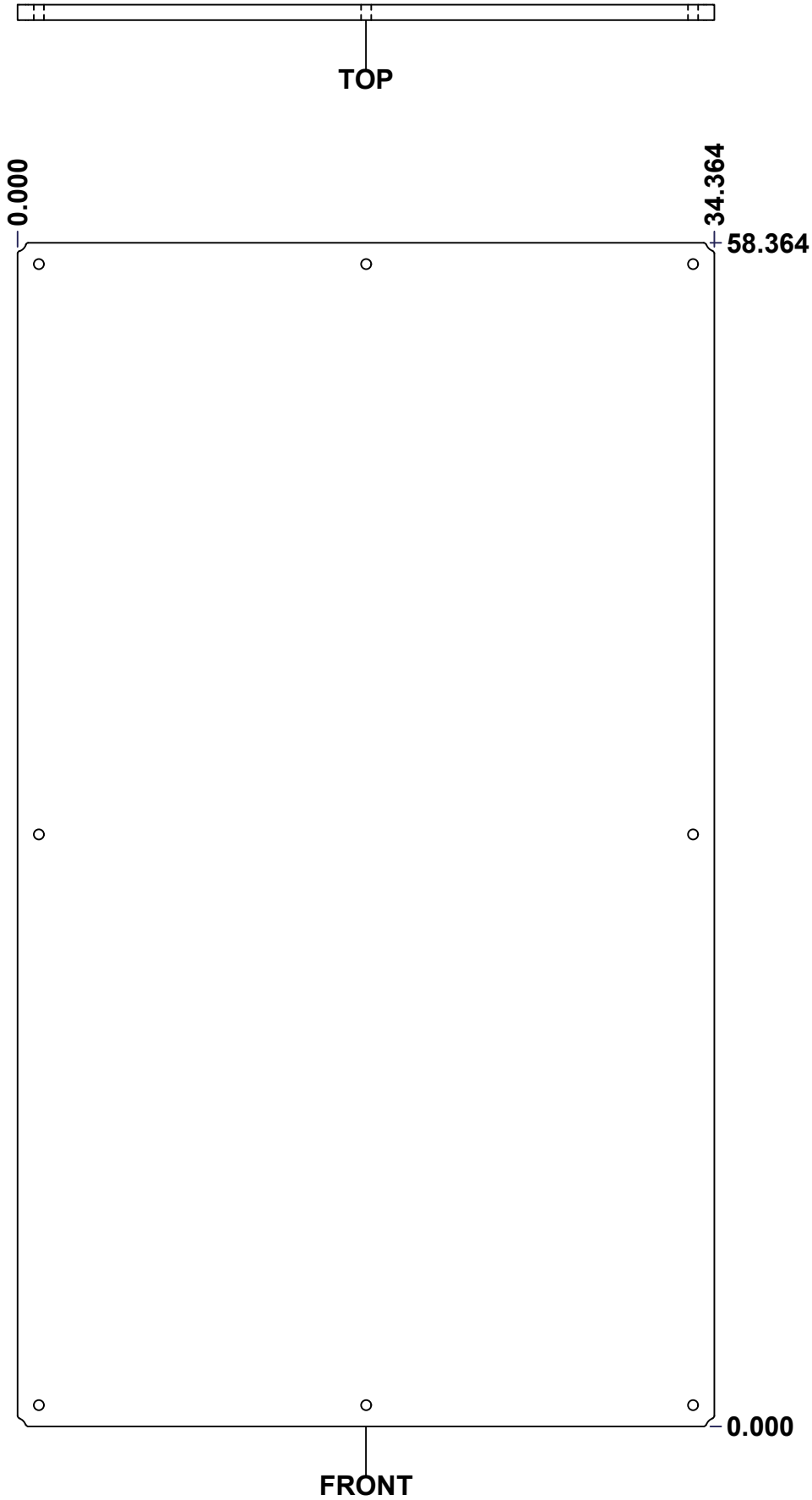
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
1	5412ESSP6036126THI-C	0	5412ESSP 60" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP6036126THG	0	5412ESSP 60" x 36" Cover Gasket Part
1	5412ESSP6036126THC-P	0	5412ESSP 60" x 36" Cover Part
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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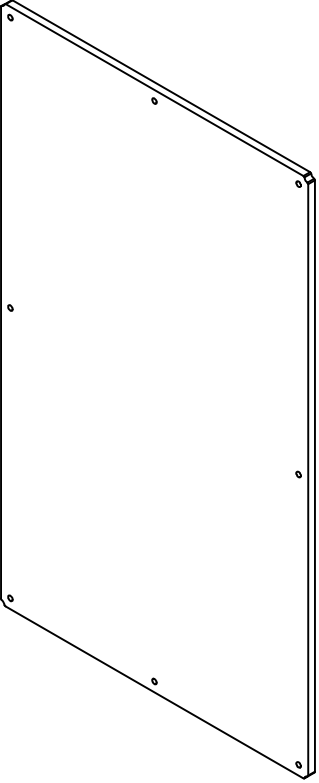


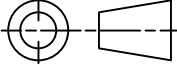
Tolerance ±1/32" unless otherwise specified

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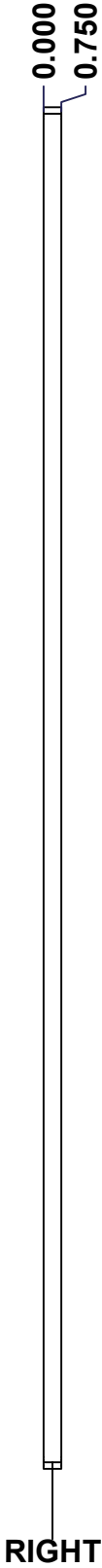
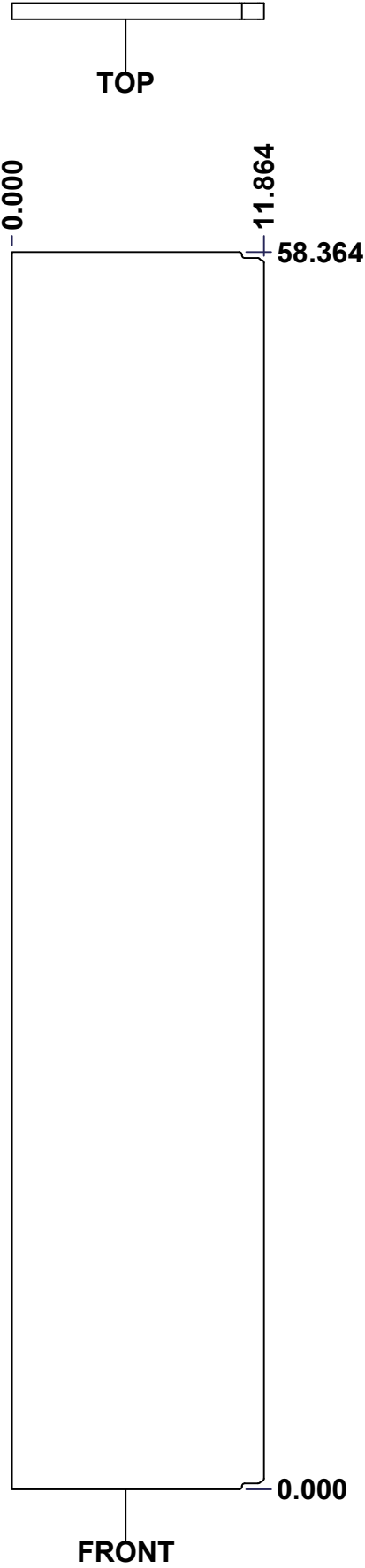
Tolérance ±1/32" sauf spécification contraire



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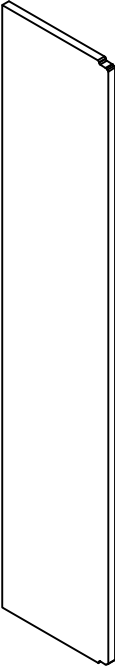
No.	Revisions	Date	By/Par
			
Isometric View			
 <div>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></div>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 60" x 36" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESSP6036126THI-B		0	16

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No.	Revisions	Date	By/Par



Isometric View




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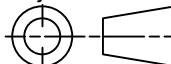
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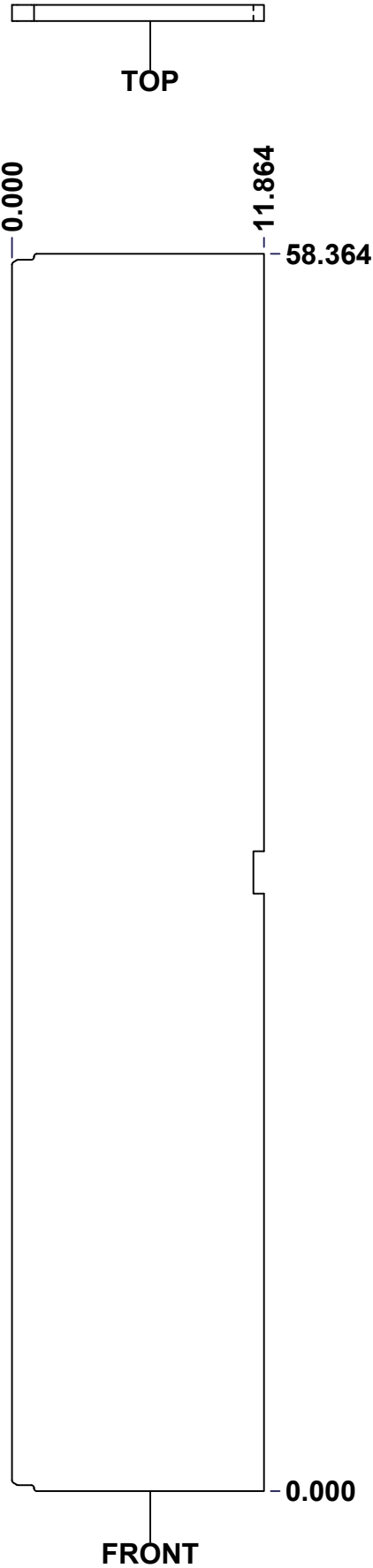
Flatness  
Aplatissement

  
Max 3.0mm

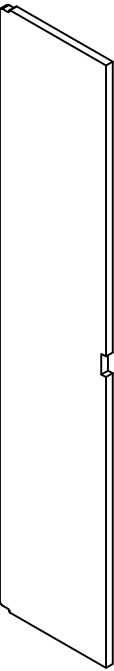


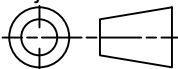
Projection



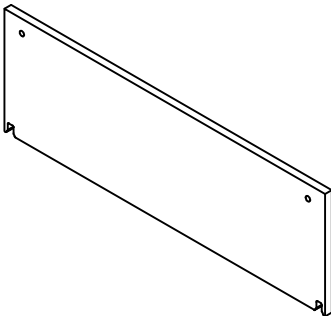
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description		Detail Rev.	
5412ESSP 60" x 36" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESSP6036126THI-LS		0	16



SEE BILL OF MATERIAL ON LAST PAGE

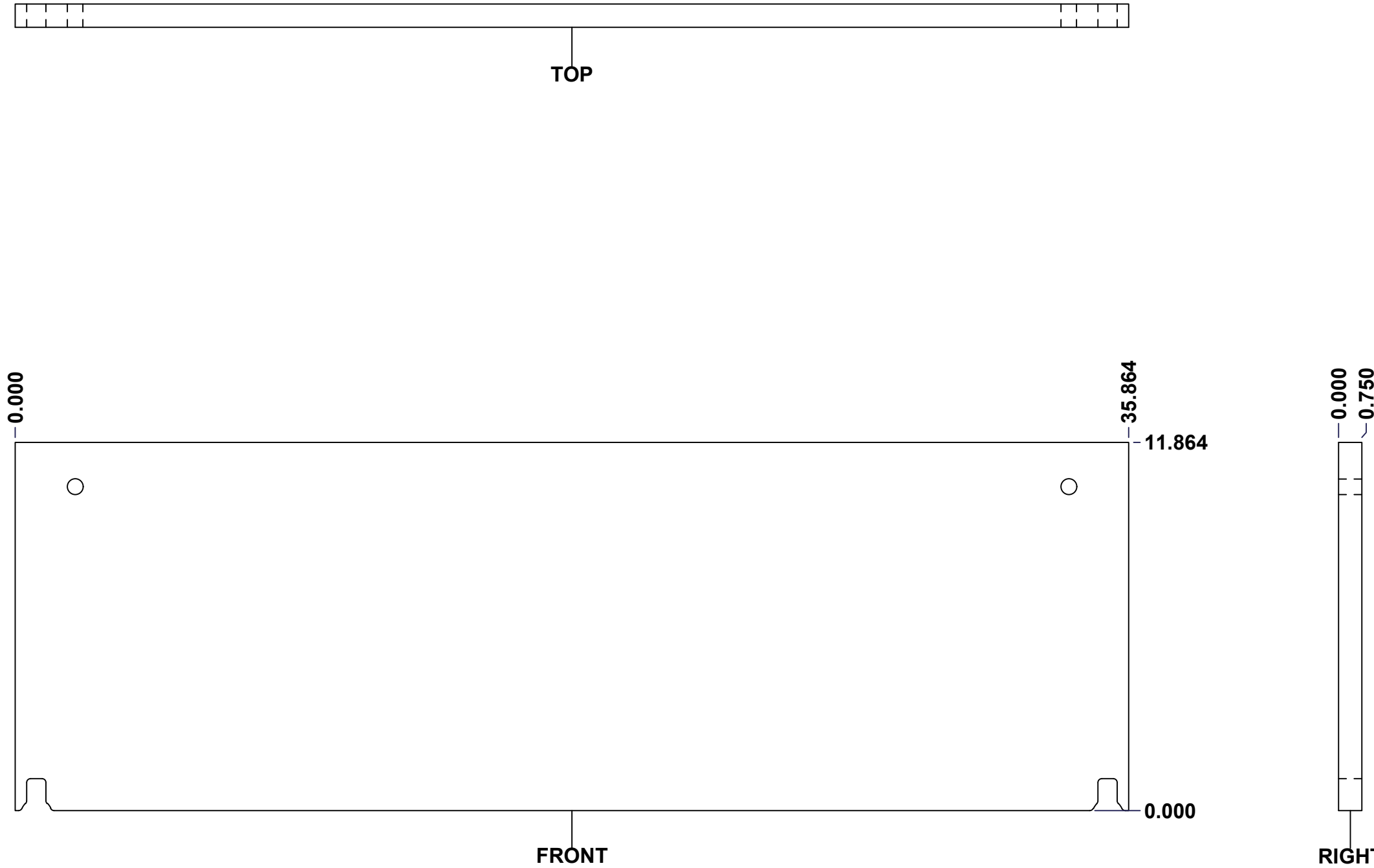
No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 60" x 36" Right Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 13
5412ESSP6036126THI-RS			016

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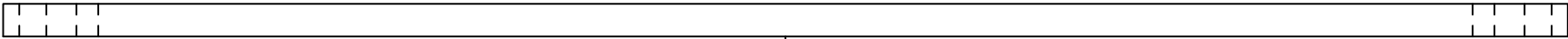
**Isometric View**

**SEE BILL OF MATERIAL ON LAST PAGE**



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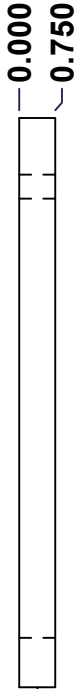
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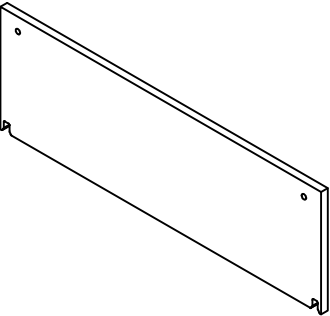
TOP



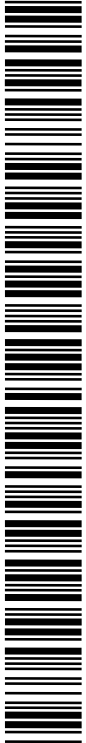
FRONT



RIGHT



Isometric View

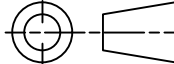


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description  
5412ESSP 60" x 36" Top and Bottom  
Insulation

Detail Rev.

Part Number  
Numéro Pièce  
**5412ESSP6036126THI-BT**

Rev.

15  
**0**

16

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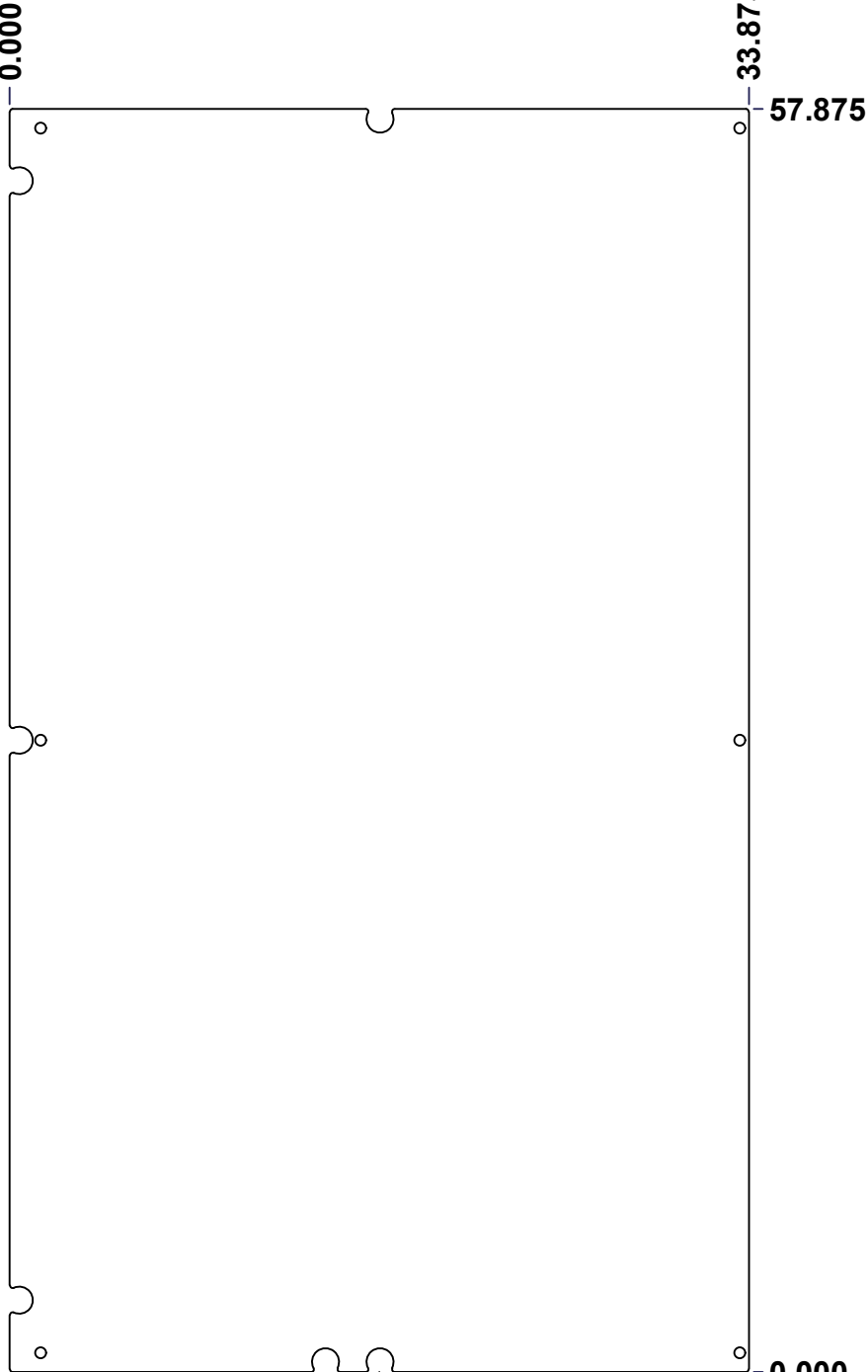
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP6036126TH\5412ESSP6036126TH.idw

Tolérance ±1/32" sauf spécification contraire

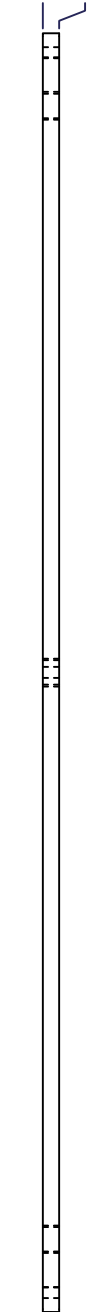


TOP

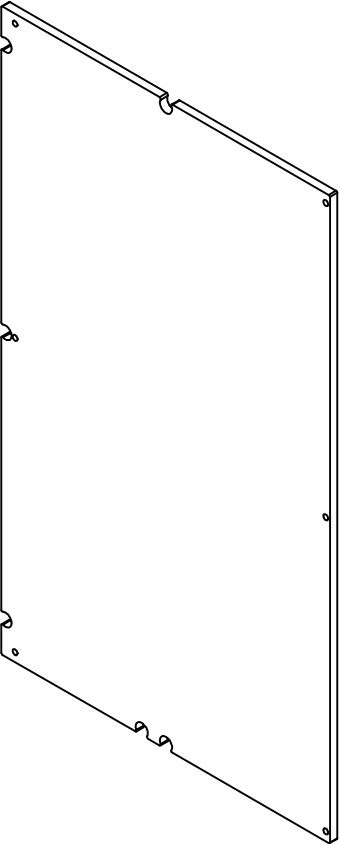


FRONT

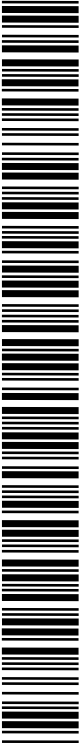
0.000  
0.750



RIGHT



Isometric View



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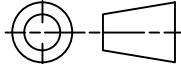


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Fax: (450) 979-4626  
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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description  
5412ESSP 60" x 36" Cover Insulation

Detail Rev.

Part Number Numéro Pièce  
**5412ESSP6036126THI-C**

Rev. 0

16  
16

SEE BILL OF MATERIAL ON LAST PAGE

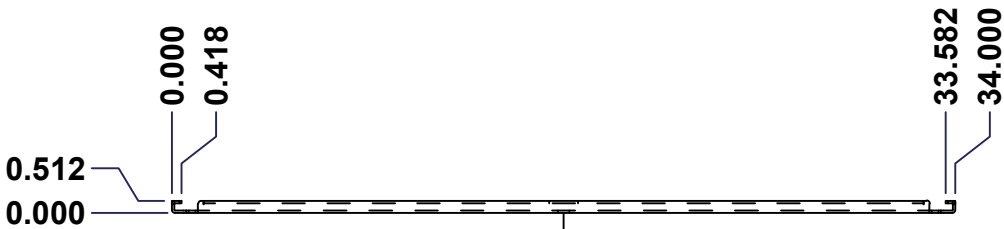


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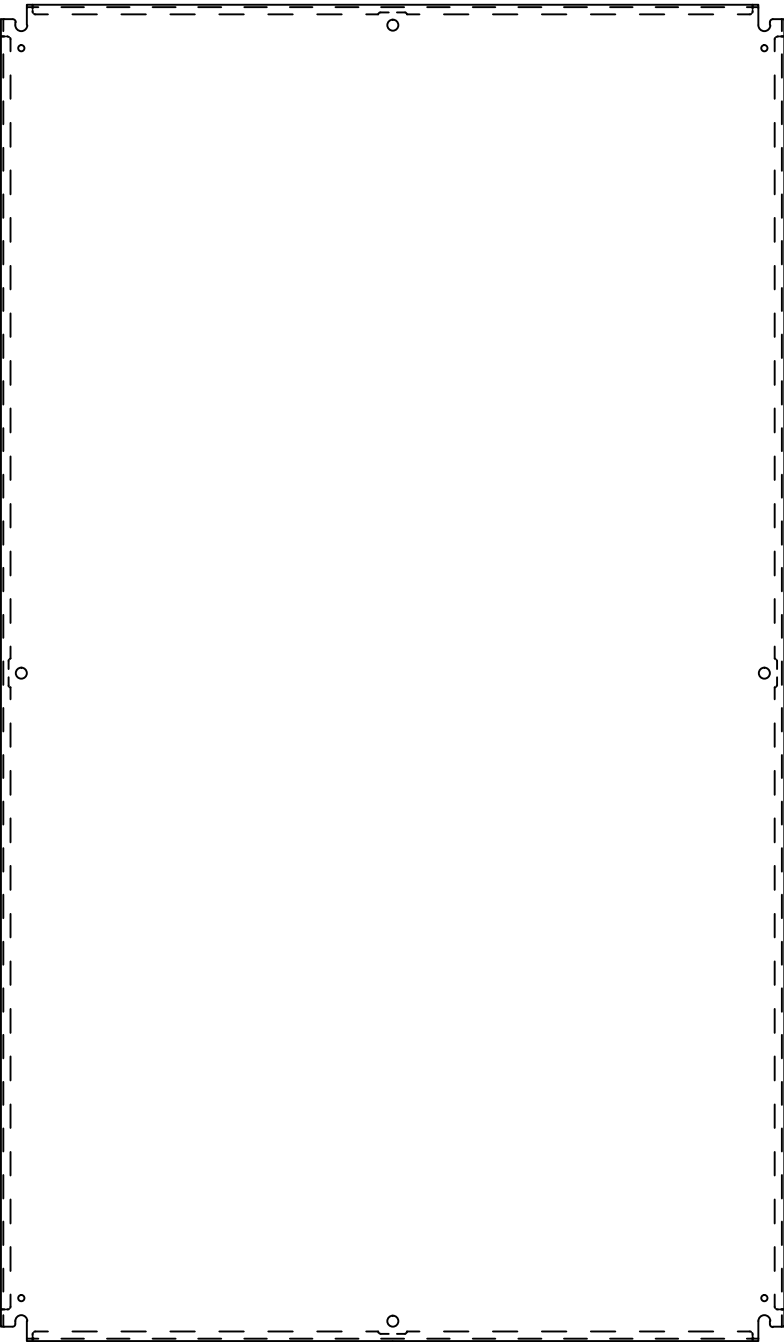
Tolerance  $\pm 1/32"$  unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

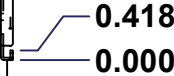
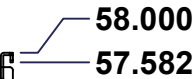
Tolérance  $\pm 1/32''$  sauf spécification contraire



**TOP**

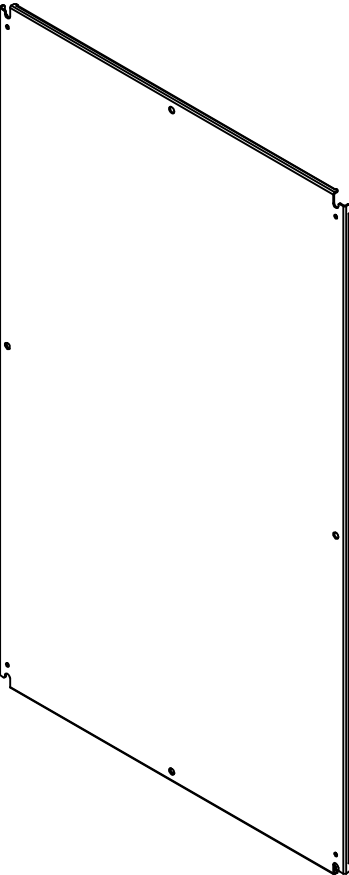


# FRONT



# RIGHT

No.	Revisions	Date	By/Par

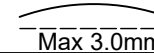


## Isometric View

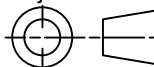


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Flatness	Aplatissement
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## Projection

Customer  
Client

Date

Drawn By  
Dessiné Par

Date 23-Jan-07

Material  
Matière

See Part List

Color	Couleur
Black	Noir
Blue	Bleu
Brown	Marron
Green	Vert
Grey	Gris
Orange	Orange
Pink	Rose
Purple	Violet
Red	Rouge
White	Blanc
Yellow	Jaune

See Part List

Finish  
Fini

See Part List

Description

Detail Rev.

881 SP - Inner Panel

Part Number  
Numéro Pièce

Rev.

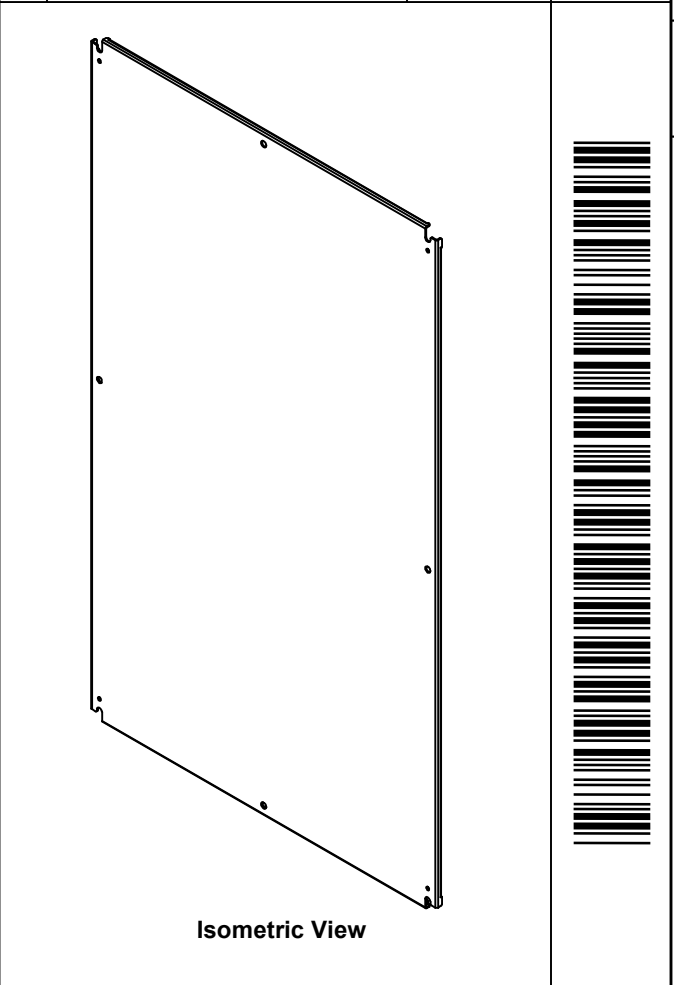
# 881 SP6036G



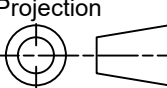

0	/
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1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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No.	Revisions	Date	By/Par



		Flatness Aplatissement	
		 Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		See Part List	
Color Couleur	See Part List	Finish Fini	See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	2
<b>881 SP6036G</b>		<b>0</b>	 2