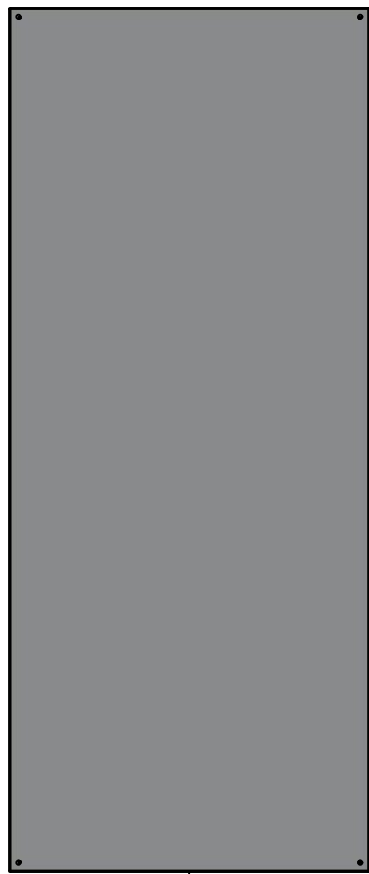


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TOP



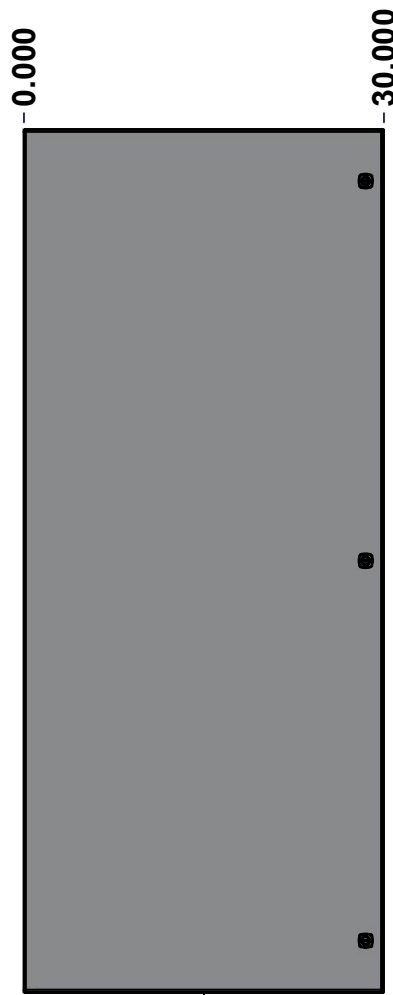
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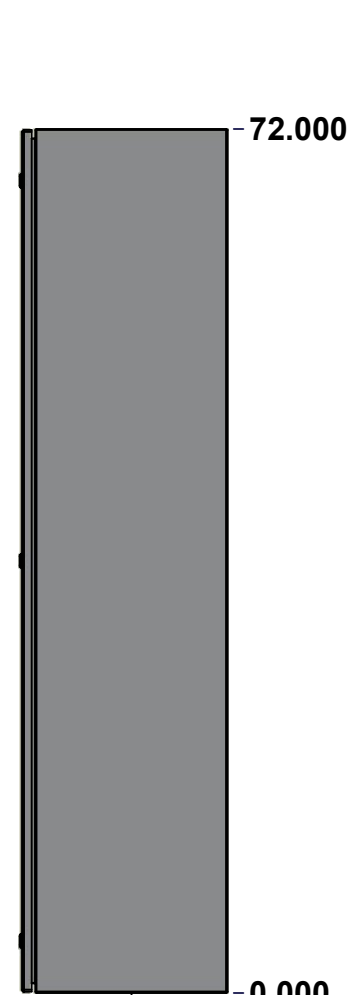
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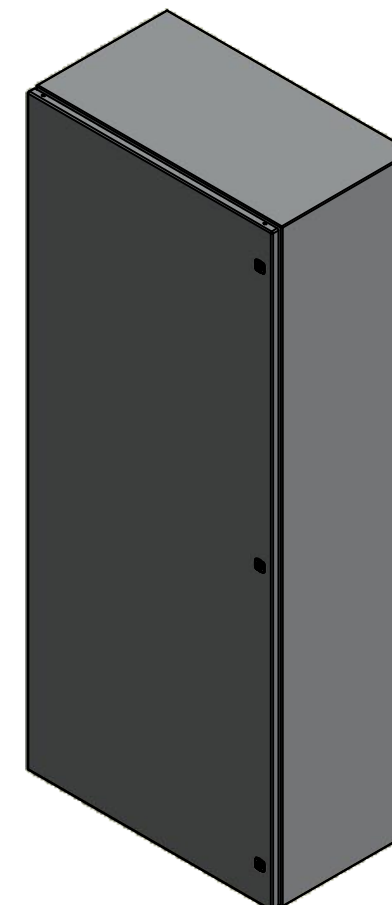
LEFT



FRONT




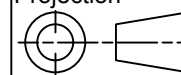
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Jul-22
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 72" x 30" x 16" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSP7230166	0	9

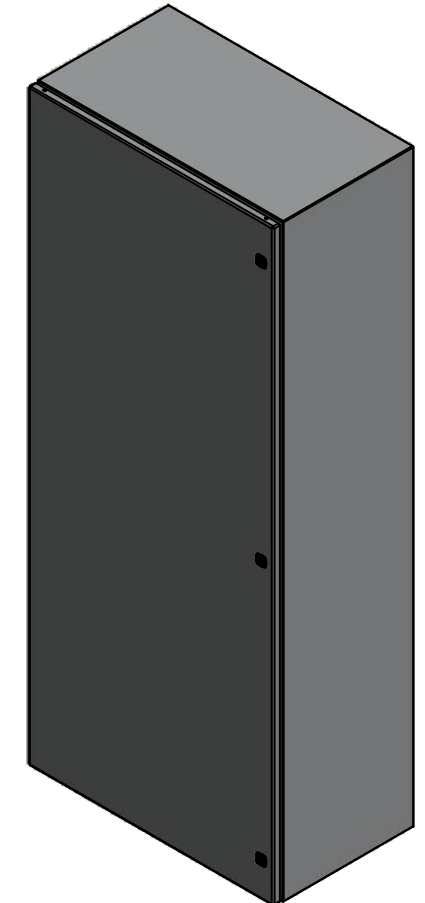
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)

No.	Revisions	Date	By/Par



Isometric View




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 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection  


Customer Client	Date
Drawn By Dessiné Par	Date 12-Jul-22

Material Matière 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur Asa-61 Grey Finish Fini Smooth

Description 5412ESSP 72" x 30" x 16" Assembly Detail Rev.

Part Number Numéro Pièce **5412ESSP7230166** Rev. **0** 2/9

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP7230G	0	881 SP - Inner Panel
1	5412ESSP7230166C	0	5412ESSP 72" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSP7230166B	0	5412ESSP 72" x 30" x 16" Body
4	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

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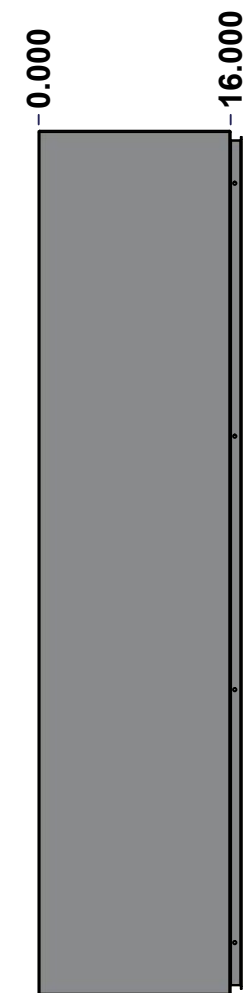
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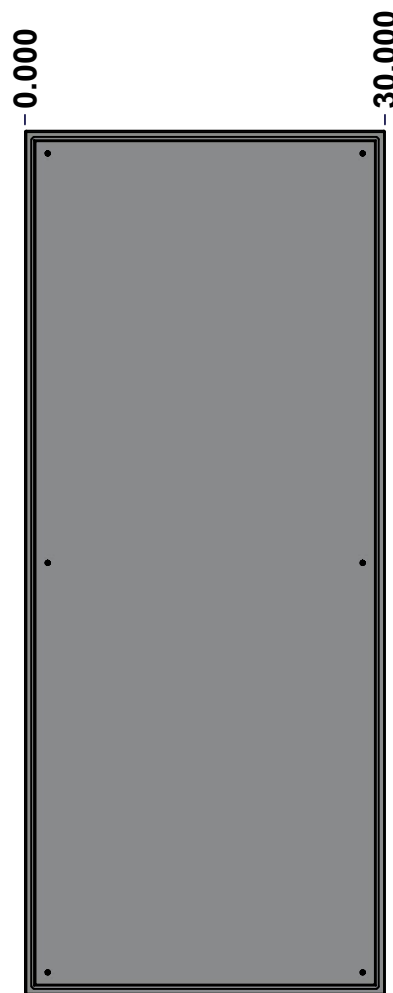
BACK



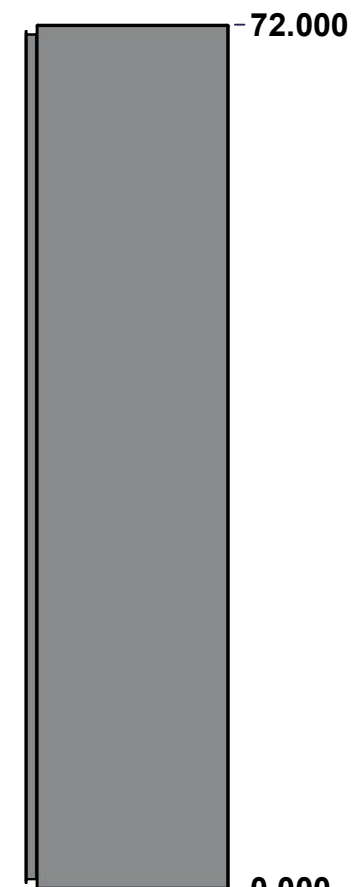
BOTTOM



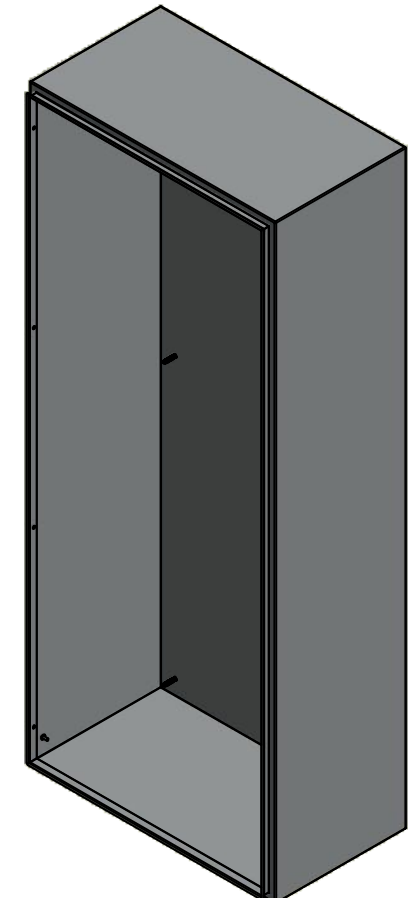
LEFT



FRONT



RIGHT



Isometric View



No.	Revisions	Date	By/Par

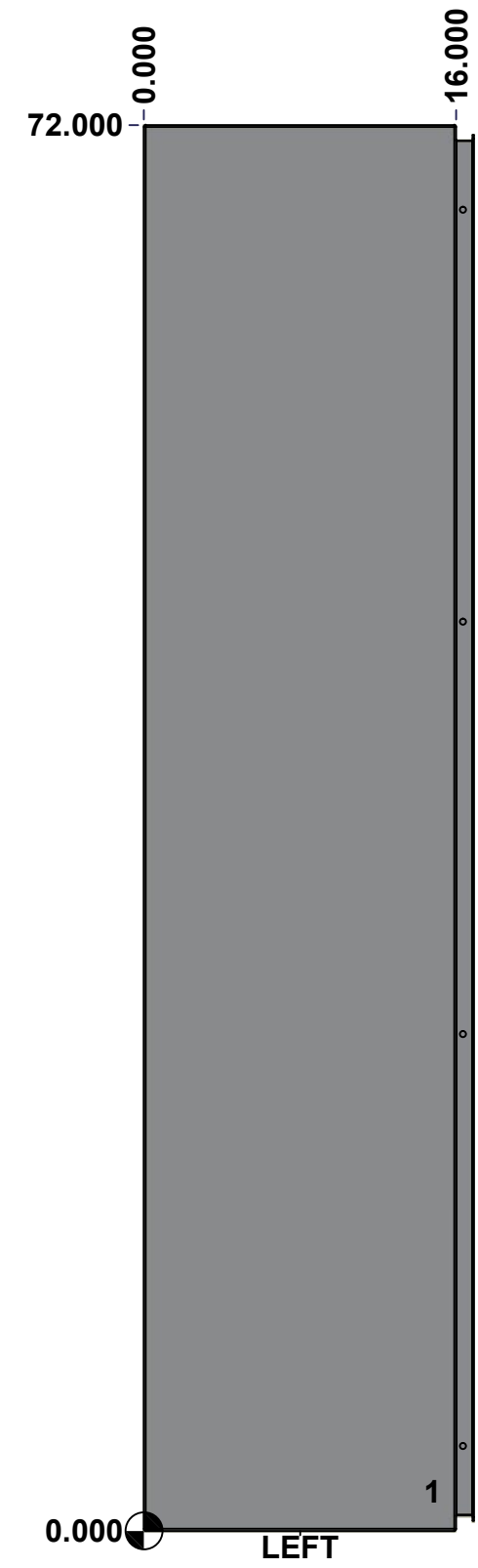
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 12-Jul-22
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 72" x 30" x 16" Body		
Part Number Numéro Pièce	Rev.	3
<b>5412ESSP7230166B</b>	<b>0</b>	9

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	14.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSP 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESSP7230166B</b>	<b>0</b>	4/9

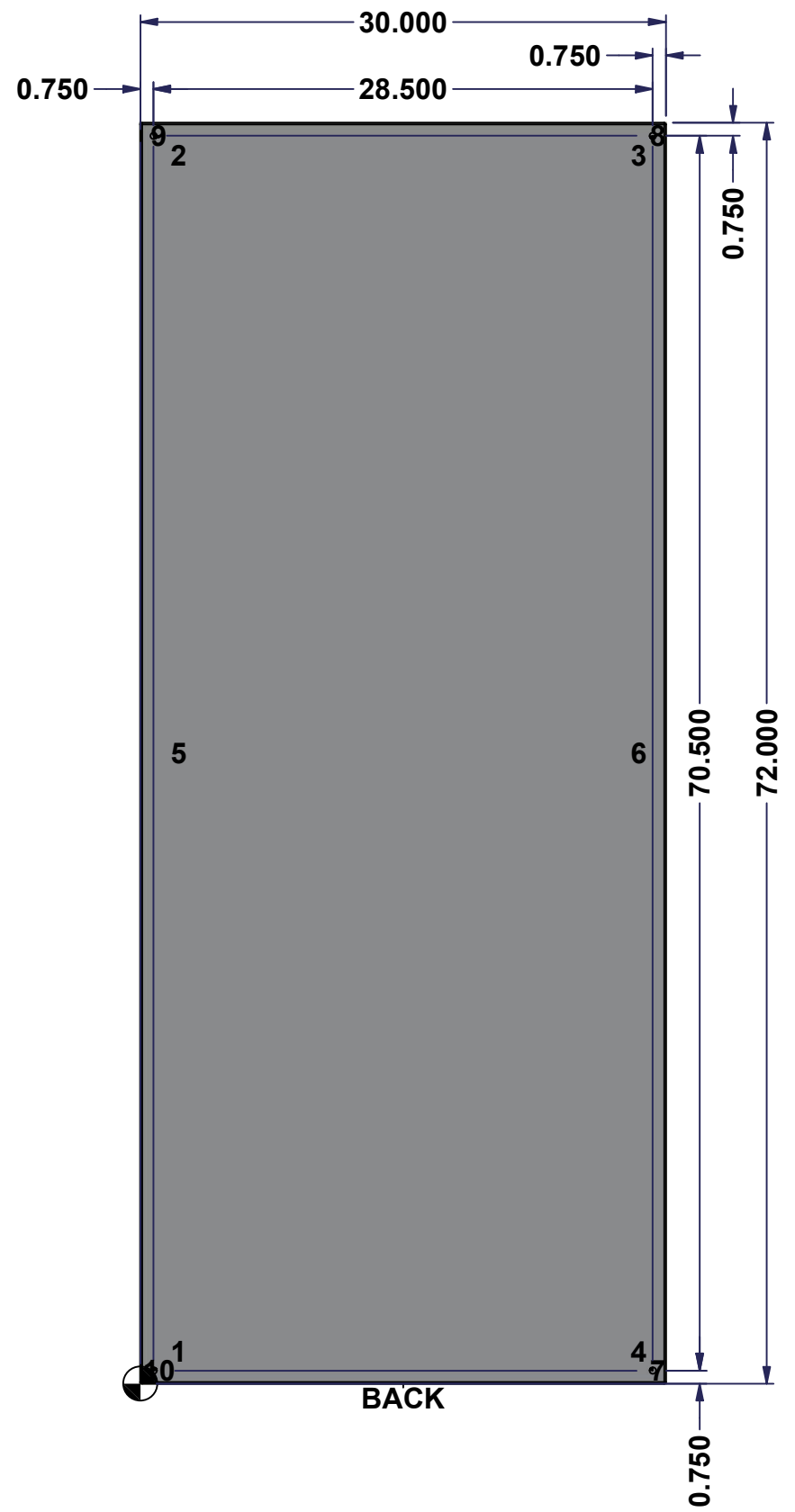
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.750	RND Ø0.390
8	29.250	71.250	RND Ø0.390
9	0.750	71.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



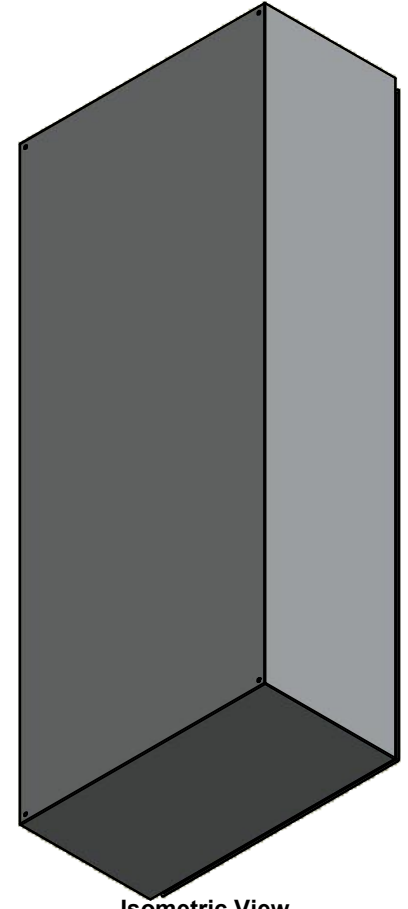
BACK

	Description	Status	
	5412ESSP 72" x 30" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESSP7230166B</b>	<b>0</b>	5 / 9

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Flatness  
Aplatissement  
Max 3.0mm  
Projection

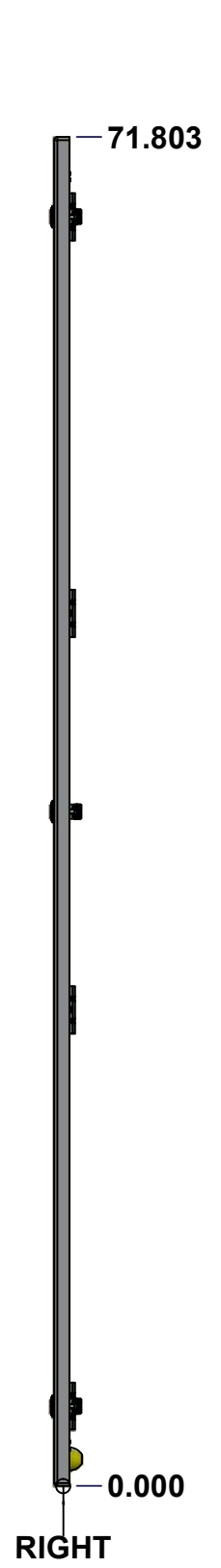
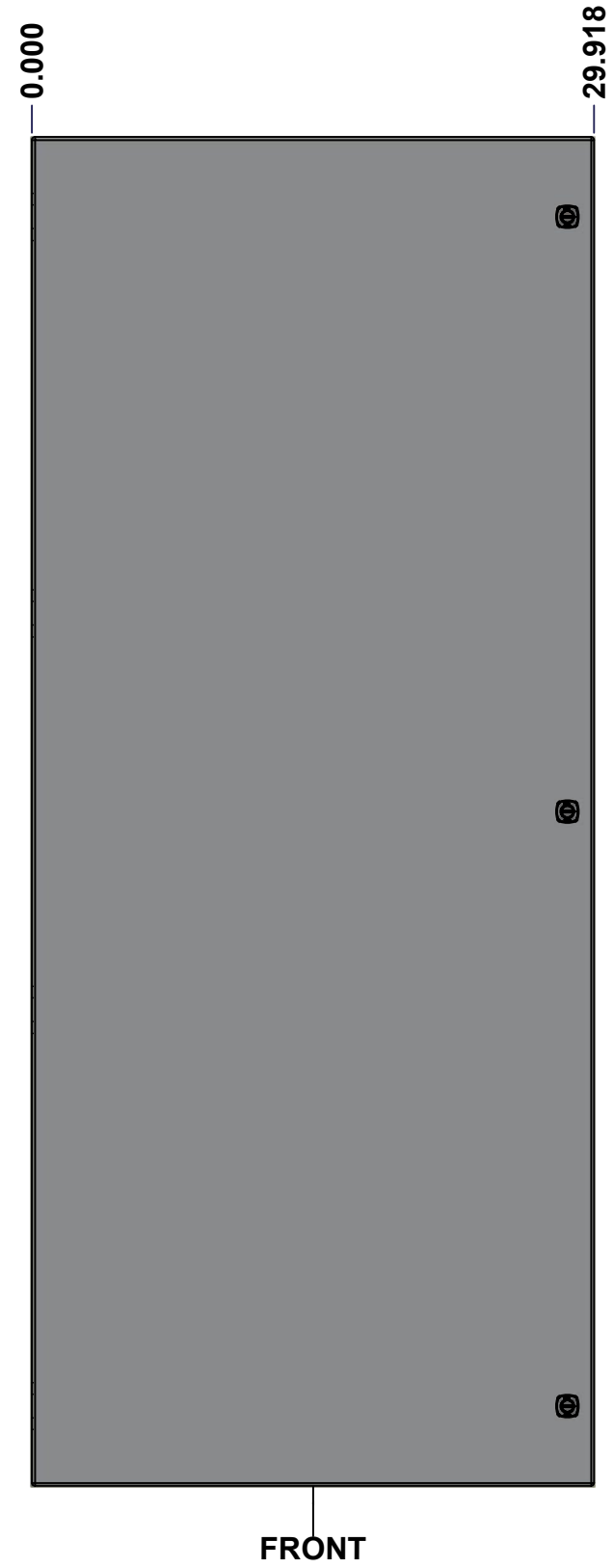
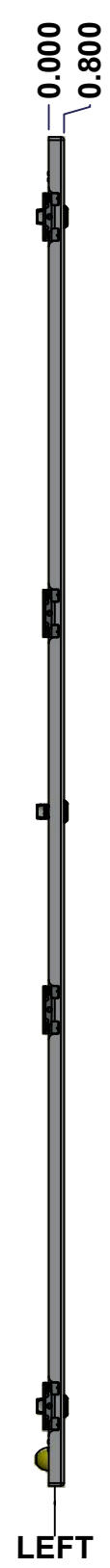
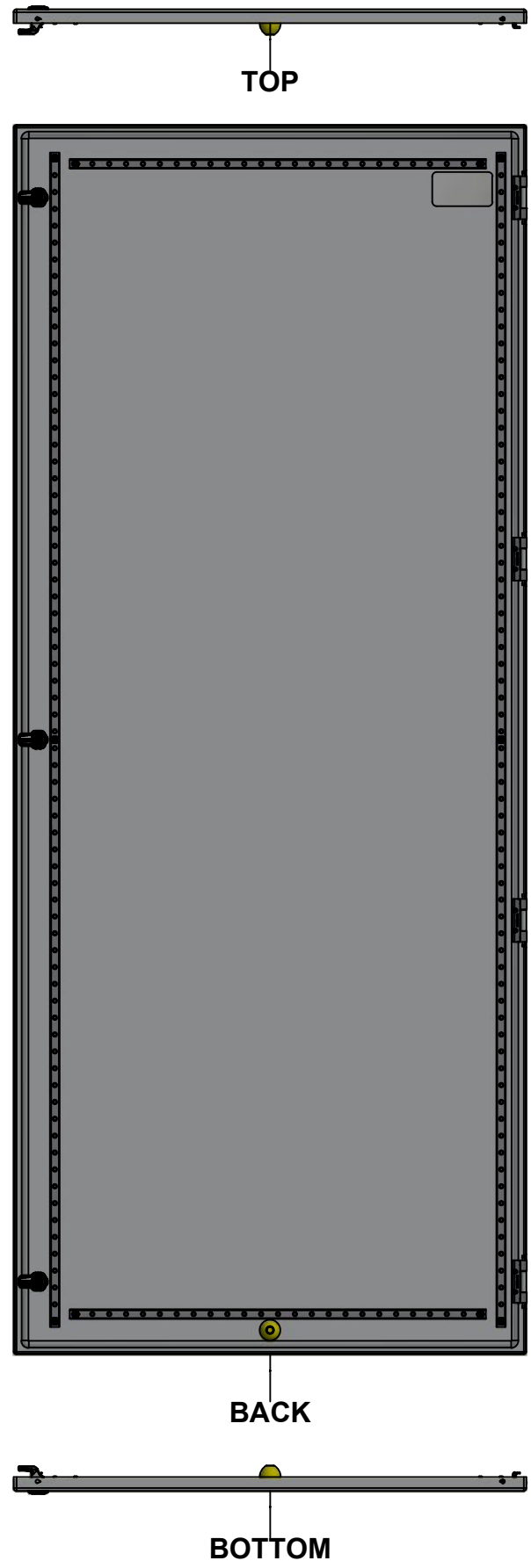
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Jul-22
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth

Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP7230166B-P	0	5412ESSP 72" x 30" x 16" Body Part
Parts List			

Description: 5412ESSP 72" x 30" x 16" Body	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESSP7230166B</b>	Rev. 0 / 6

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Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 12-Jul-22	
Material Matière 14 Ga Stainless Steel 316 (1.7mm)		Projection	
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 72" x 30" Cover		Detail Rev.	
Part Number Numéro Pièce <b>5412ESSP7230166C</b>		Rev. <b>0</b>	7 9

SEE BILL OF MATERIAL ON LAST PAGE

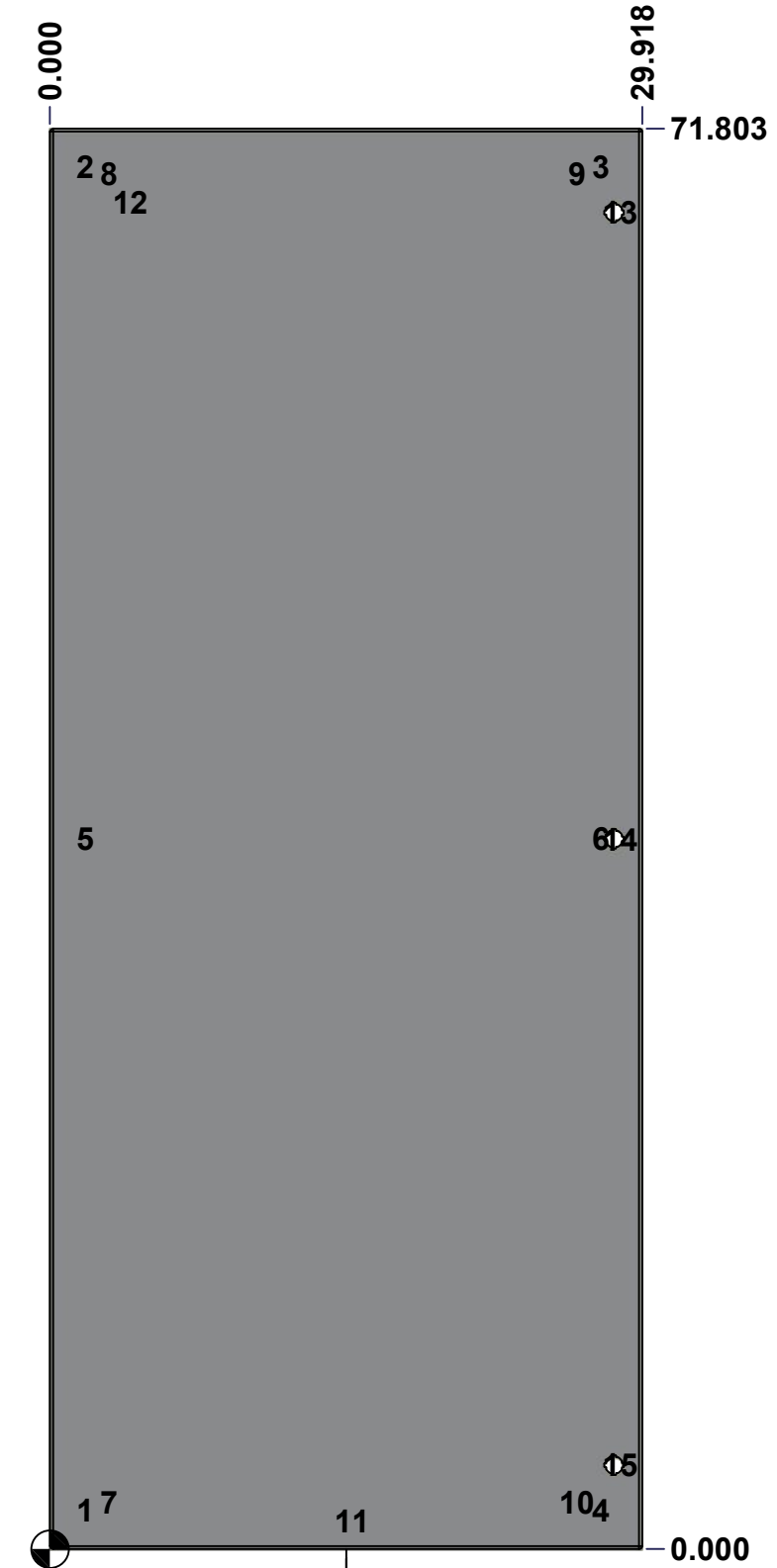
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	2.690	2.350	STUD M6 x 18mm (Inside)
8	2.690	69.524	STUD M6 x 18mm (Inside)
9	26.313	69.524	STUD M6 x 18mm (Inside)
10	26.313	2.350	STUD M6 x 18mm (Inside)
11	14.959	1.435	STUD M6 x 18mm (Inside)
-----			
12	3.750	68.053	LABEL_EXM (Inside)
13	28.494	67.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	28.494	35.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
15	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

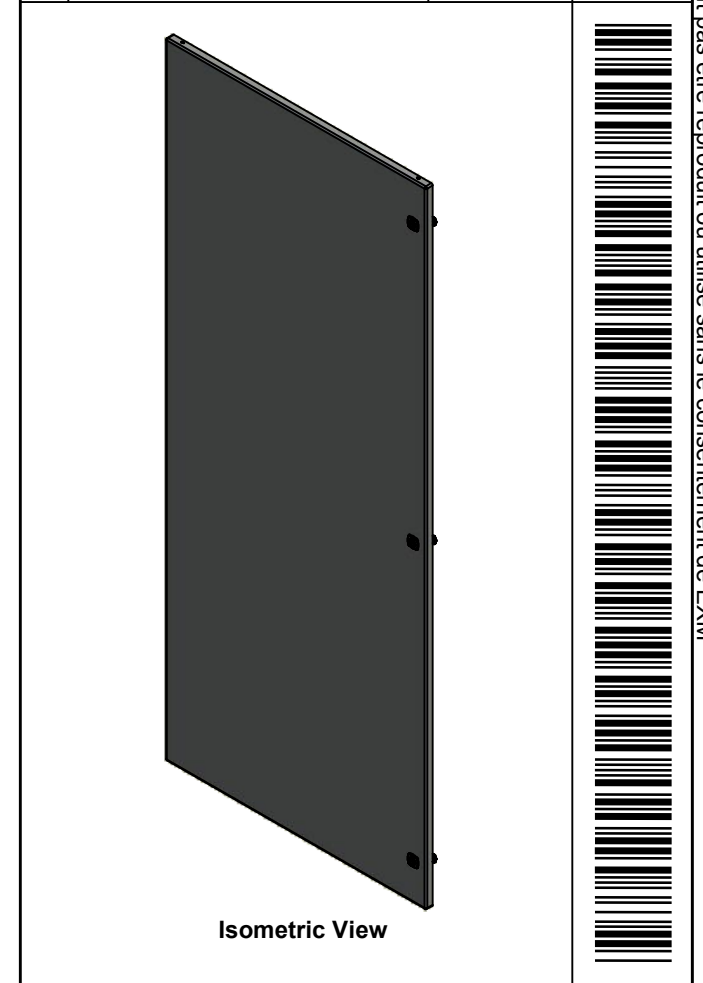
	Description	Status
	5412ESSP 72" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP7230166C</b>	<b>0</b> / 8 / 9



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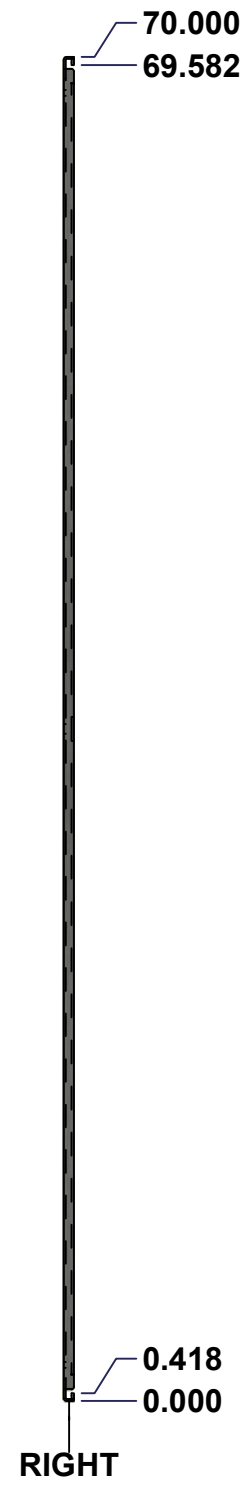
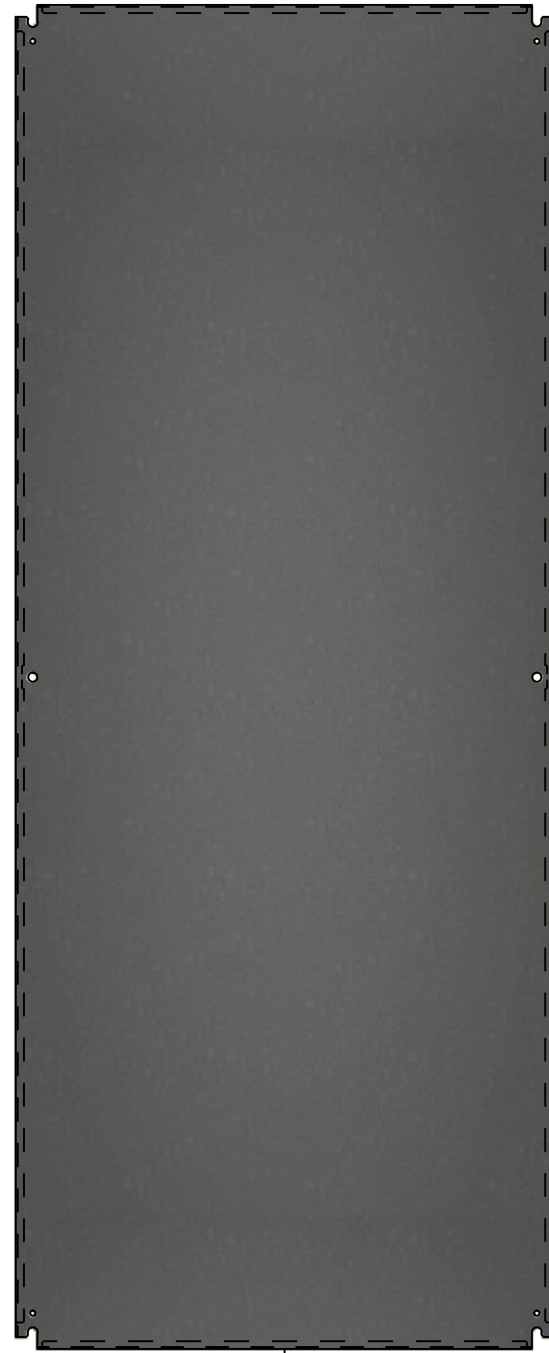
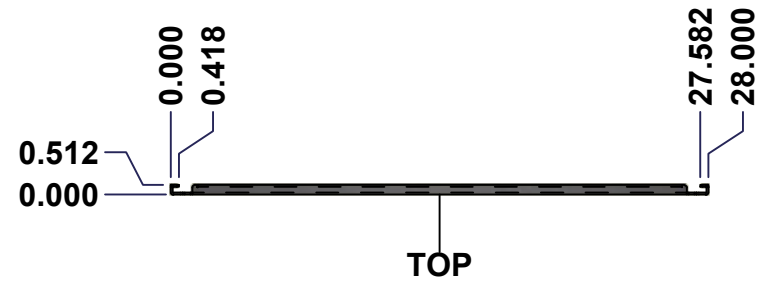
Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
11	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP7230166G	0	5412ESSP 72" x 30" Cover Gasket Part
1	5412ESSP7230166C-P	0	5412ESSP 72" x 30" Cover Part
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
Parts List			

Customer / Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 12-Jul-22
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color / Couleur: Asa-61 Grey	Finish / Fini: Smooth
Description: 5412ESSP 72" x 30" Cover	
Part Number / Numéro Pièce: <b>5412ESSP7230166C</b>	Rev. 9
	<b>0</b>

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Isometric View

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	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	Detail Rev.
Part Number / Numéro Pièce: <b>881 SP7230G</b>	Rev. 1/2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	68.125	GROUND HOLE (RND Ø0.290)
4	27.125	68.125	GROUND HOLE (RND Ø0.290)
5	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	35.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



FRONT

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad	Date 1/23/2007
Drawn By Dessiné Par	See Part List	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	881 SP - Inner Panel	Detail Rev.
Part Number Numéro Pièce	<b>881 SP7230G</b>	Rev. 2 <b>0</b>