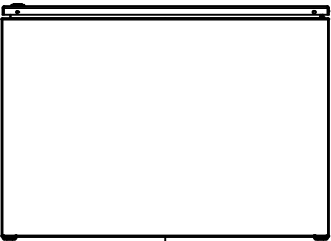


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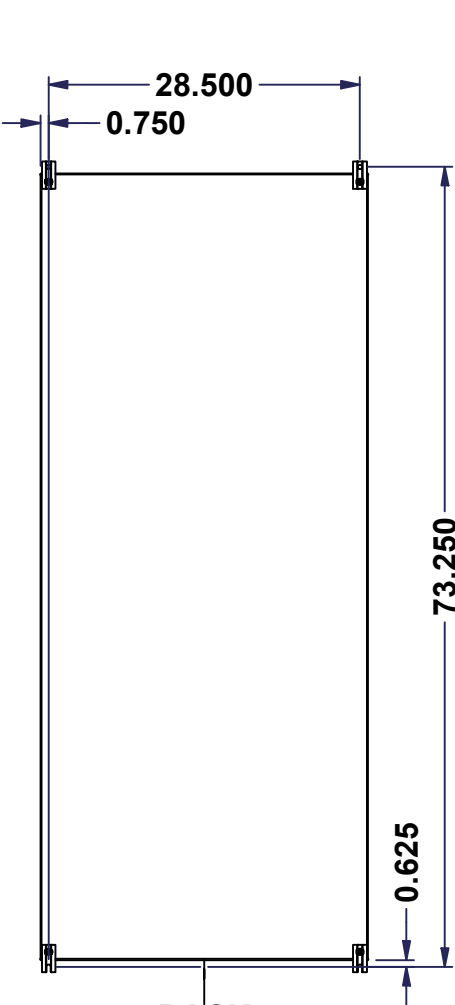
Tolerance $\pm 1/32$ " unless otherwise specified

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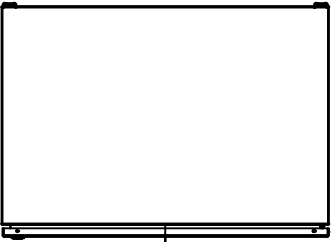
Tolérance $\pm 1/32$ " sauf spécification contraire



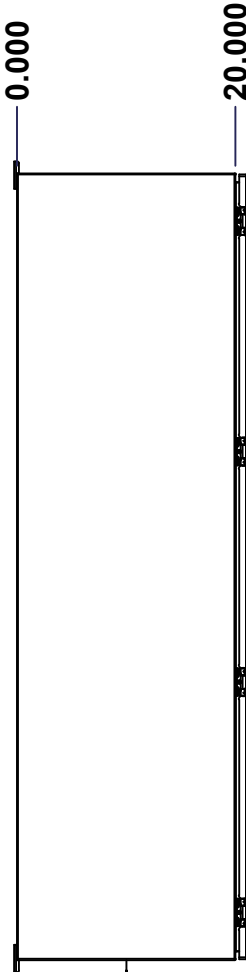
TOP



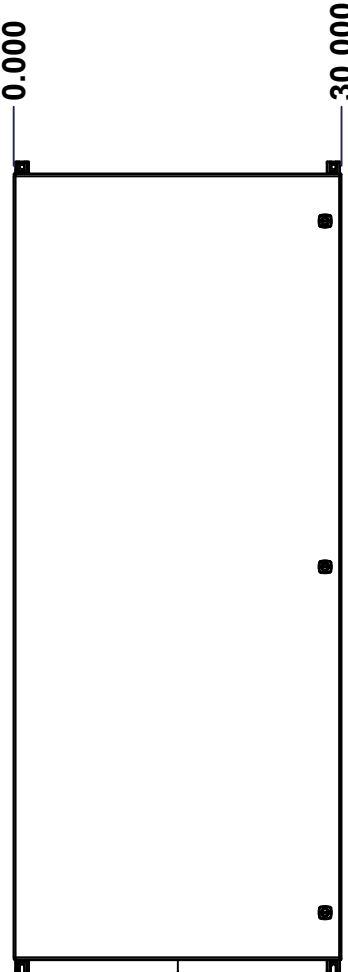
BACK



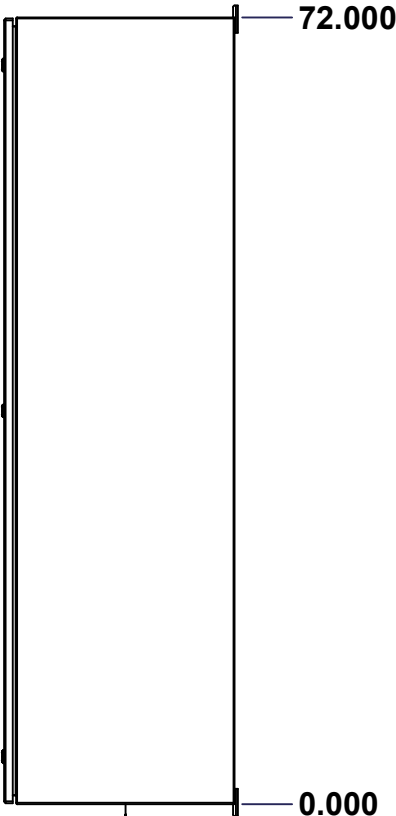
BOTTOM



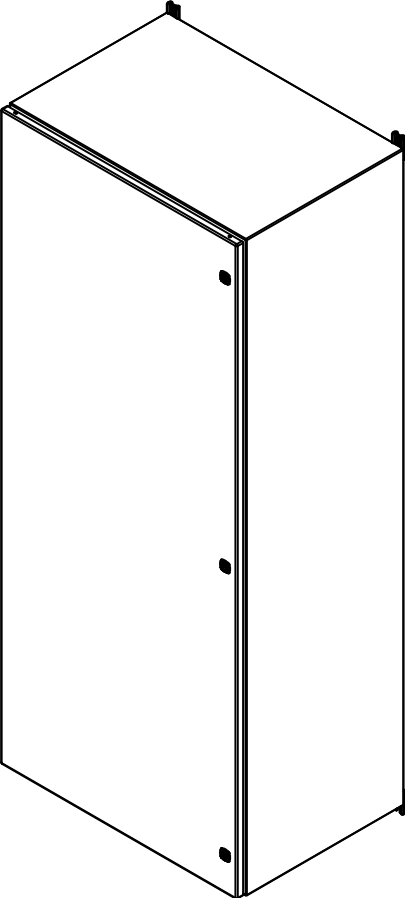
LEFT



FRONT



RIGHT



Isometric View



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Flatness
Aplatissement

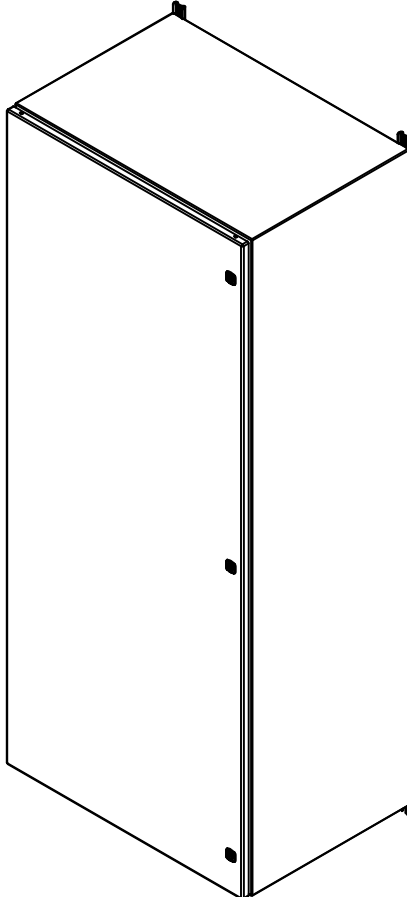
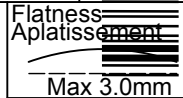
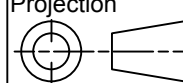
Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Finis Smooth
Description 5412ESSP 72" x 30" x 20" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7230206THNOIP			0
			16

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Tolerance ±1/32" unless otherwise specified			C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP7230206THNOIP\5412ESSP7230206THNOIP.idw			Tolérance ±1/32" sauf spécification contraire			
NOTE						No.	Revisions	Date	By/Par
ITEM	DESCRIPTION								
1	NEMA 4X Enclosure								
2	C/W Standard ground studs on box and cover								
3	C/W Standard door stiffener								
4	W/O Inner panel								
5	C/W Standard inner panel mounting studs								
6	C/W Special locks sold separately (Installed)								
7	C/W 885 ESMF4_OPEN Sold separately (Installed)								
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)								
9	C/W R5 Insulation (Installed by EXM)								
									
						Isometric View			
									
									
						Flatness Aplatissement Max 3.0mm			
									
						Projection			
									
						Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			
						Customer Client			
Drawn By Dessiné Par						Date 03-May-23			
BoxCad: BoxCad									
Material Matière						14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur						Asa-61 Grey		Finish Fini Smooth	
Description						Detail Rev.			
5412ESSP 72" x 30" x 20" Assembly									
Part Number Numéro Pièce						Rev.		2	
5412ESSP7230206THNOIP						0		16	
Qty						Part Number		Rev	
Parts List						Description			

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

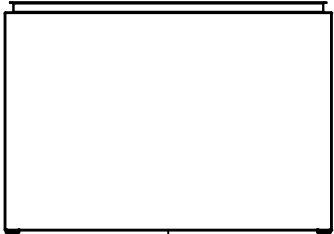
6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP7230206THNOI PC	0	5412ESSP 72" x 30" Cover
1	5412ESSP7230206THNOI PB	0	5412ESSP 72" x 30" x 20" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description

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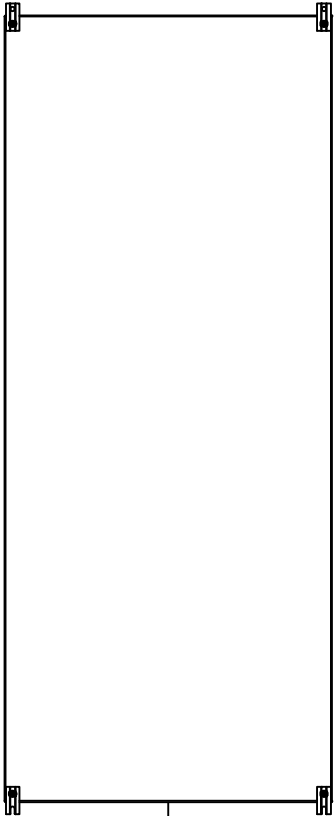
Tolerance ±1/32" unless otherwise specified

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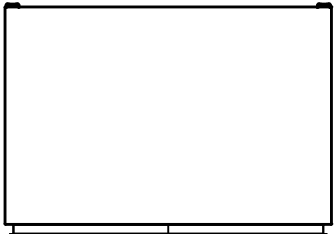
Tolérance ±1/32" sauf spécification contraire



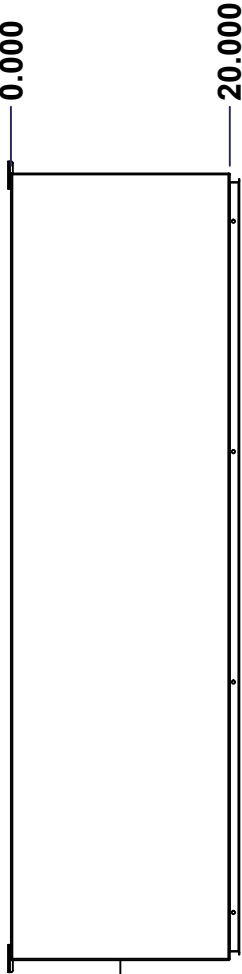
TOP



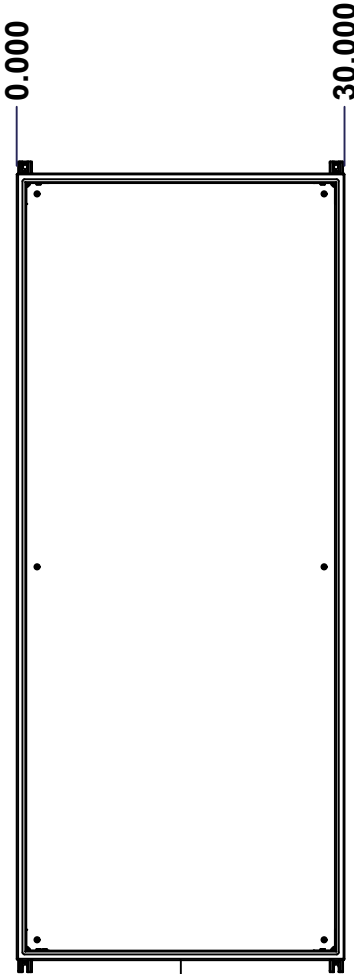
BACK



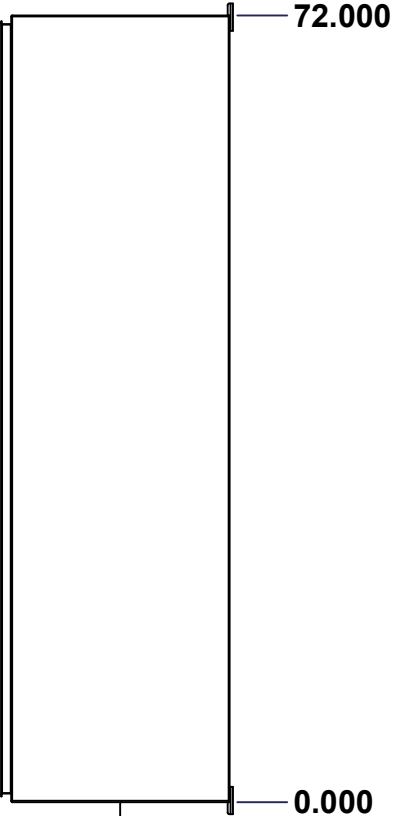
BOTTOM



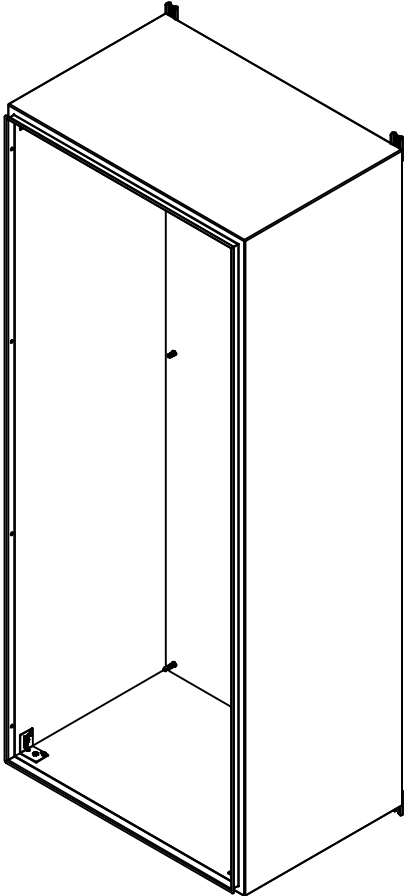
LEFT



FRONT



RIGHT

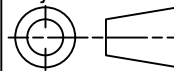


Isometric View



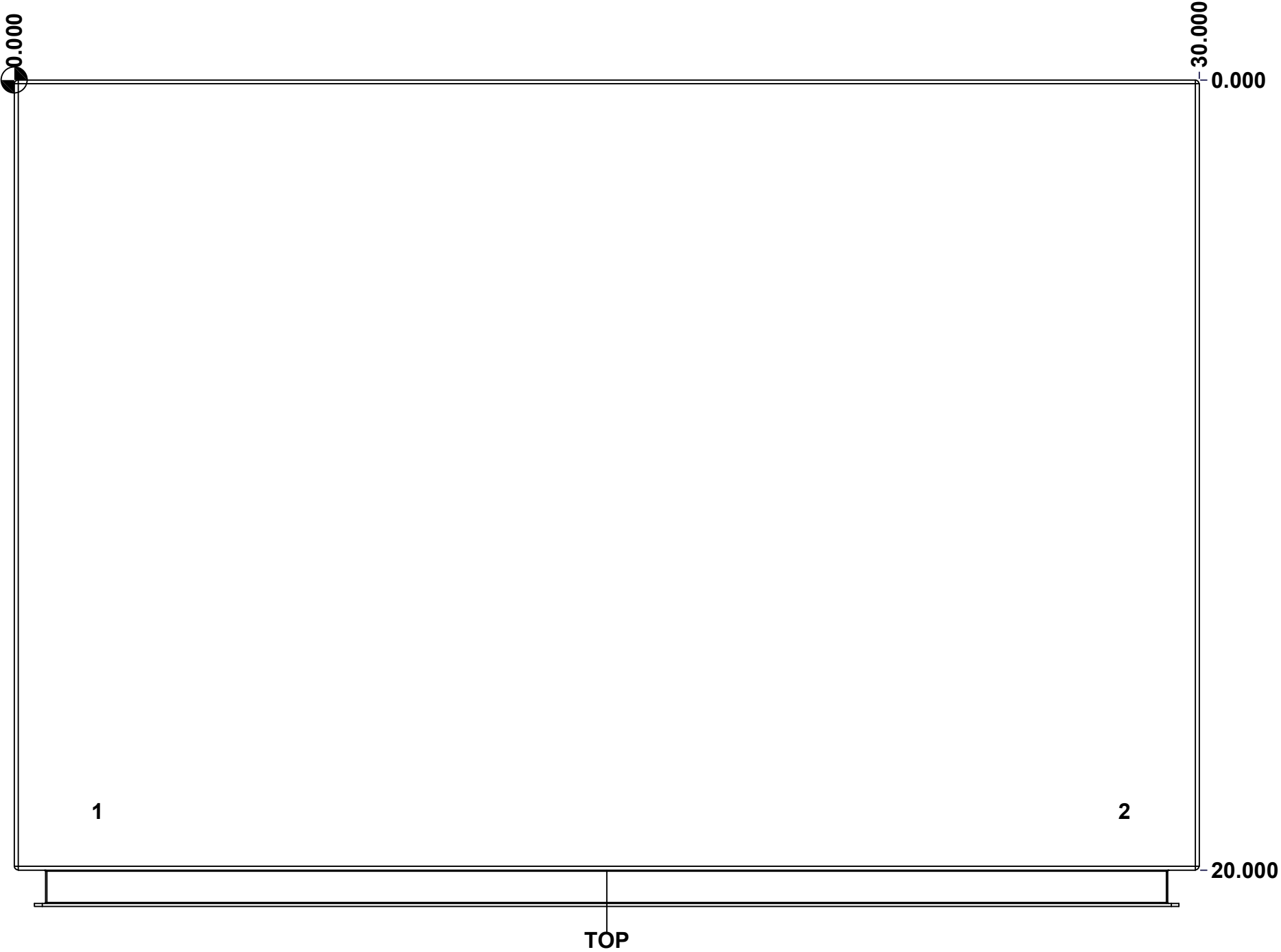
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No.	Revisions	Date	By/Par

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 03-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESSP 72" x 30" x 20" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7230206THNOIP			0
			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	18.500	INSUL. STUD M6 x 18mm (Inside)

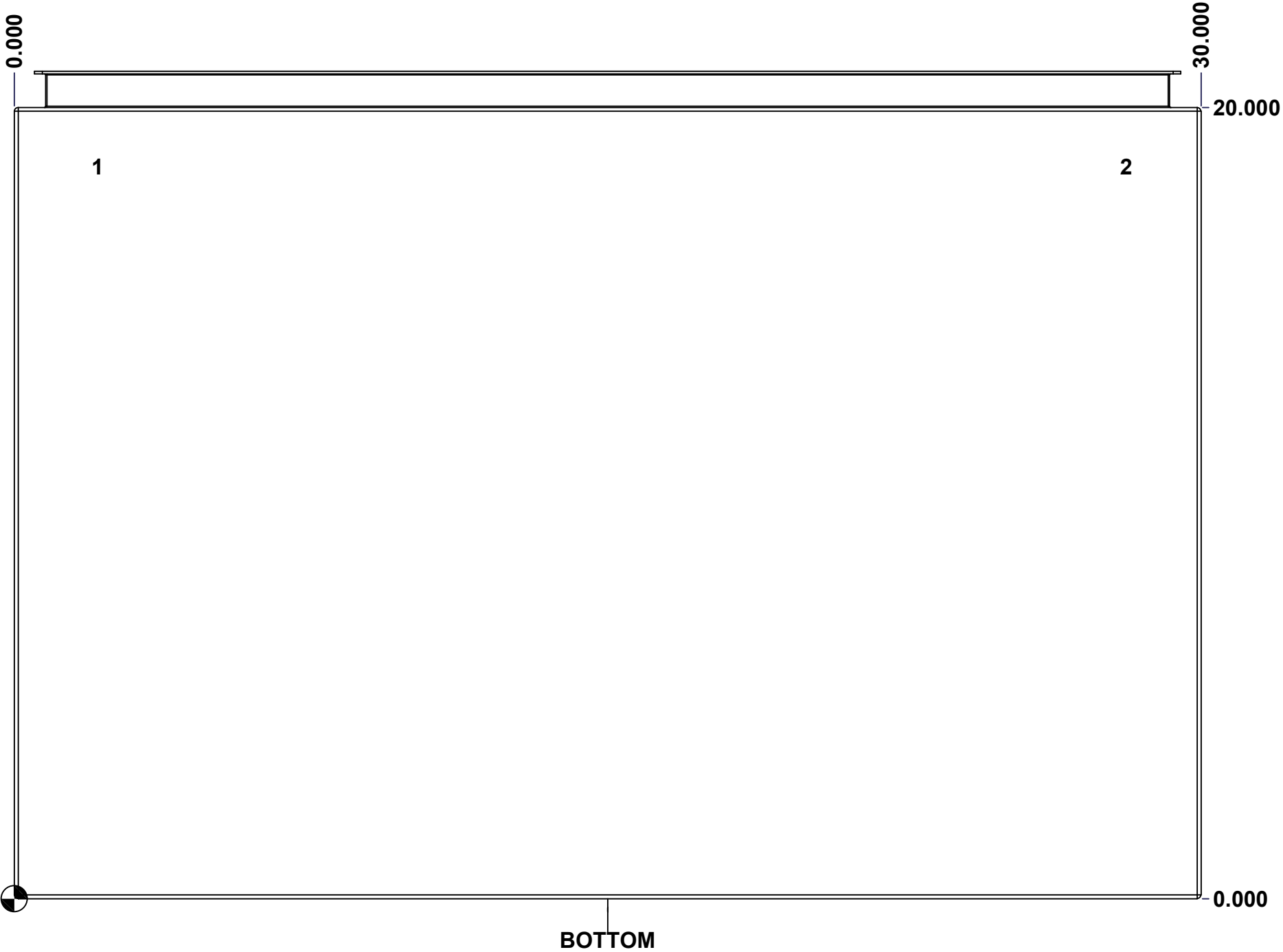


	Description	Status	
	5412ESSP 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
5412ESSP7230206THNOIPB		0	4
			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	18.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	18.500	INSUL. STUD M6 x 18mm (Inside)

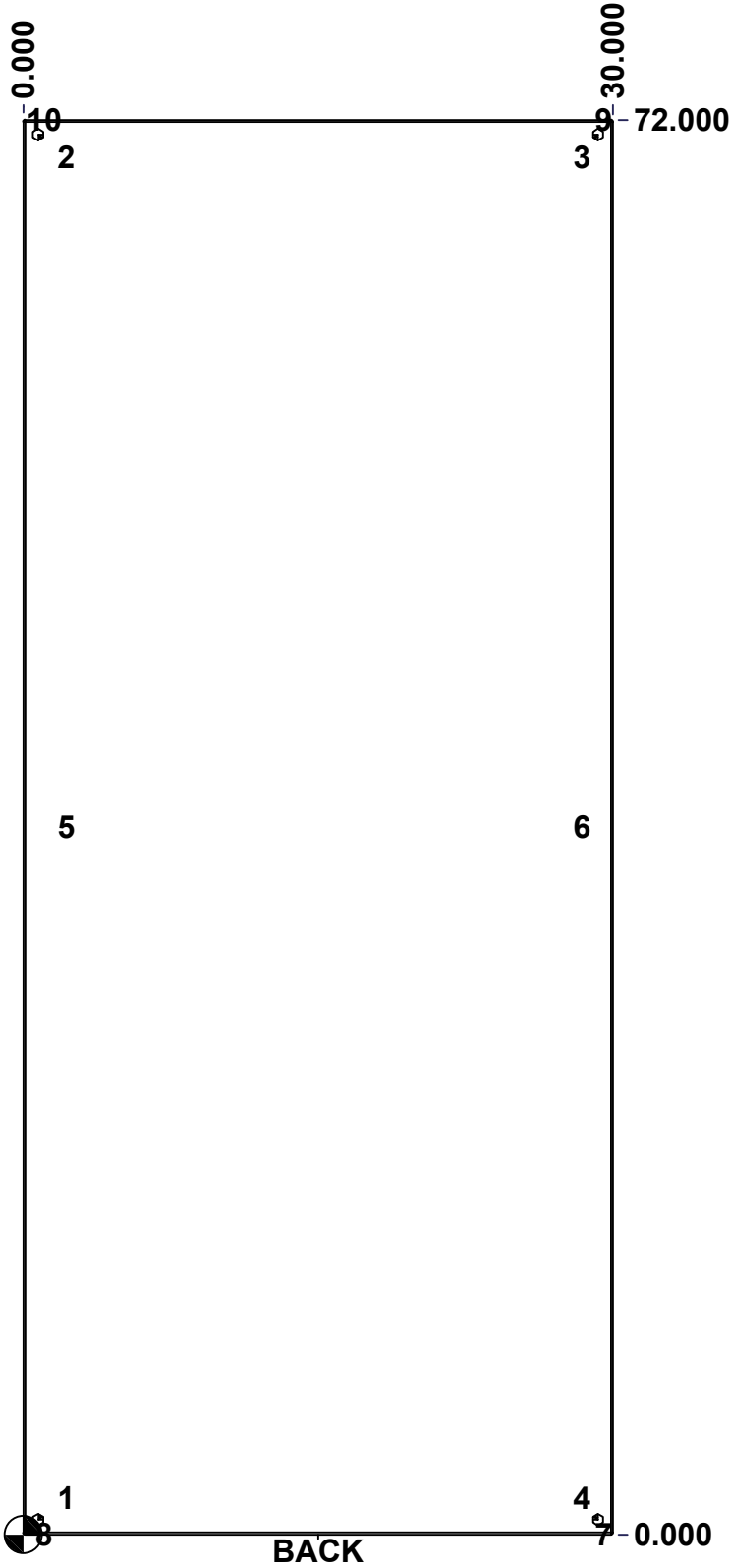


	Description	Status	
	5412ESSP 72" x 30" x 20" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSP7230206THNOIPB	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	29.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	29.250	72.000	FOOT 885 ESMF4_CLOSE
10	0.750	72.000	FOOT 885 ESMF4_CLOSE



	Description 5412ESSP 72" x 30" x 20" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP7230206THNOIPB	Rev. 0	6 / 16

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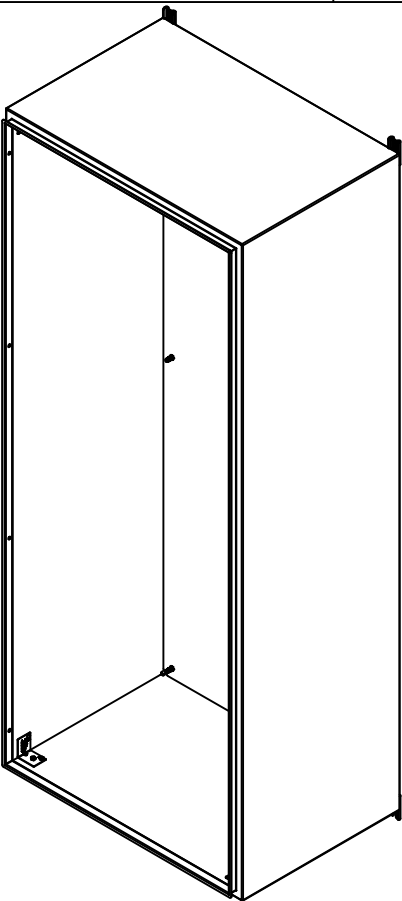
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



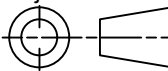
Isometric View



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2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP7230206THNOIPI-RS	0	5412ESSP 72" x 30" Right Insulation
1	5412ESSP7230206THNOIPI-LS	0	5412ESSP 72" x 30" Left Insulation
1	5412ESSP7230206THNOIPI-BT	0	5412ESSP 72" x 30" Top and Bottom Insulation
1	5412ESSP7230206THNOIPI-TP	0	5412ESSP 72" x 30" Top and Bottom Insulation
1	5412ESSP7230206THNOIPI-B	0	5412ESSP 72" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP7230206THNOIPB-P	0	5412ESSP 72" x 30" x 20" Body Part

Qty	Part Number	Rev	Description
Parts List			

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 03-May-23	
Material Matière		BoxCad: BoxCad 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 72" x 30" x 20" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 7
5412ESSP7230206THNOIPB			0
			16

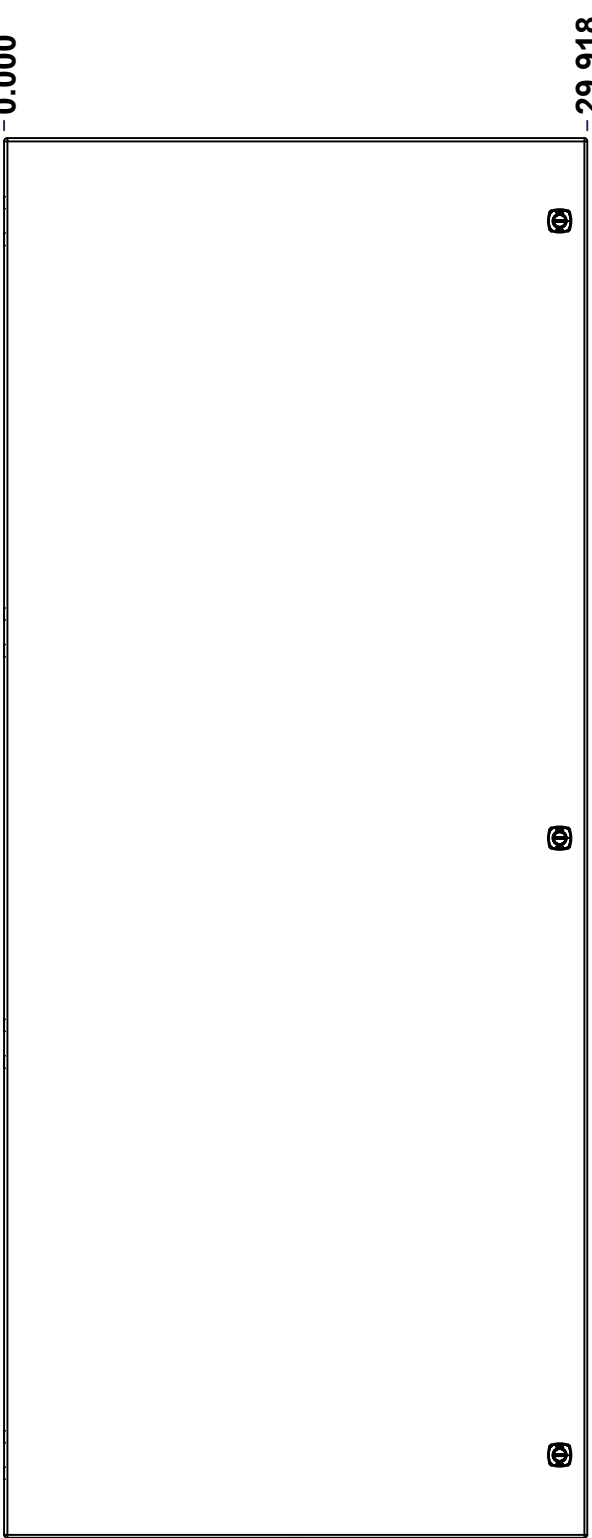
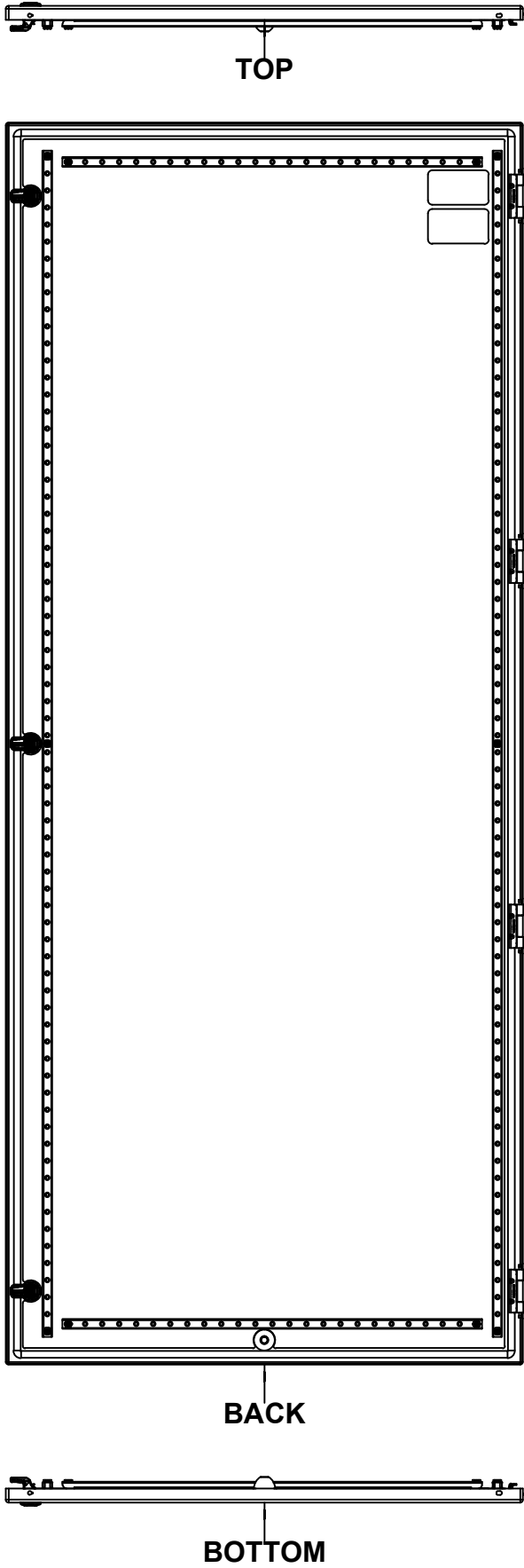
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

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Isometric View

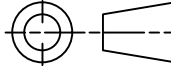


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Flatness
Aplatissement

Max 0.0mm

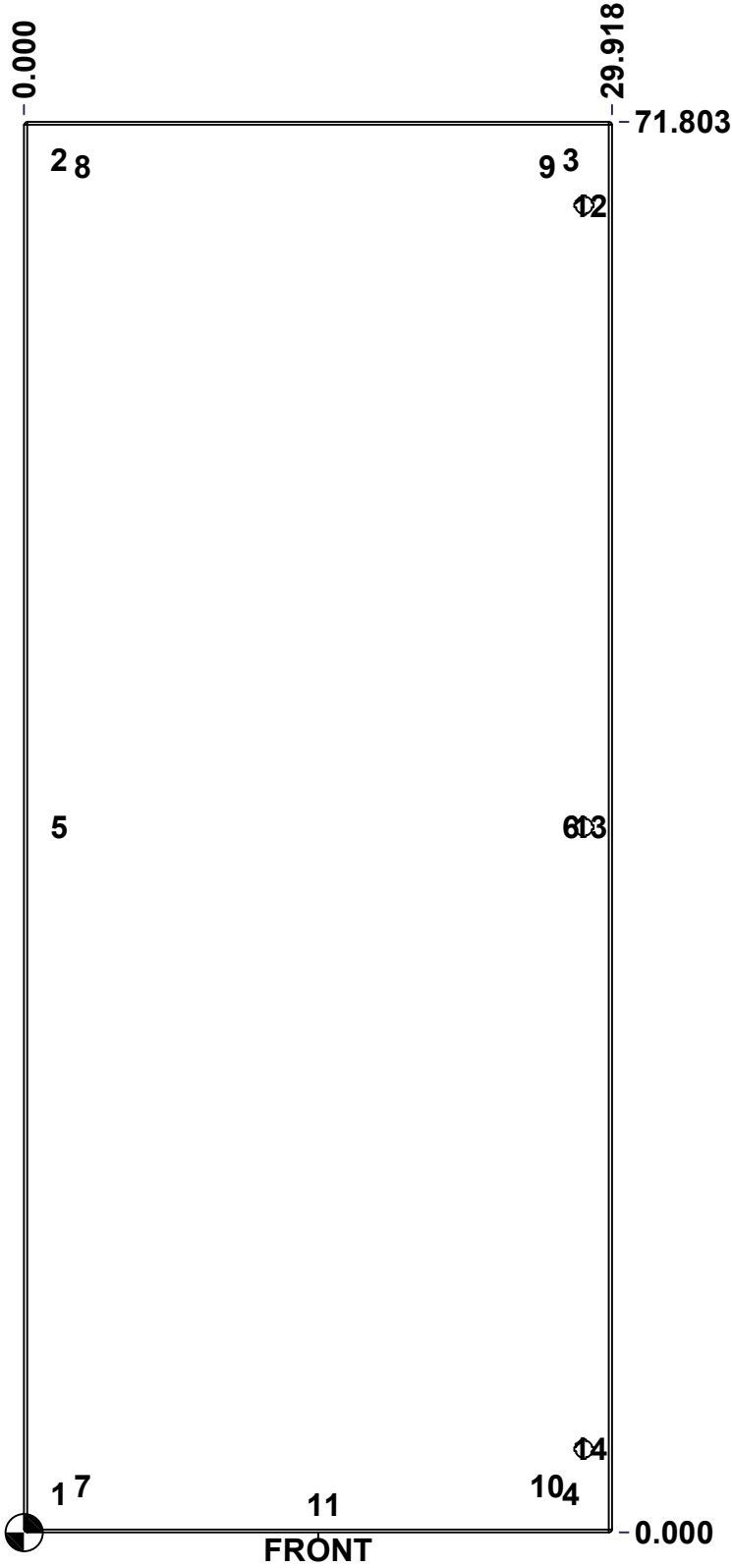
Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 03-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 72" x 30" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7230206THNOIP			0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	27.517	69.858	STUD M6 x 18mm (Inside)
4	27.517	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	27.517	35.902	STUD M6 x 18mm (Inside)
7	2.690	2.350	STUD M6 x 18mm (Inside)
8	2.690	69.524	STUD M6 x 18mm (Inside)
9	26.313	69.524	STUD M6 x 18mm (Inside)
10	26.313	2.350	STUD M6 x 18mm (Inside)
11	14.959	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
12	28.494	67.553	880 SCQ4-SLSS6
13	28.494	35.902	880 SCQ4-SLSS6
14	28.494	4.250	880 SCQ4-SLSS6



	Description	Status	
	5412ESSP 72" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
	5412ESSP7230206THNOIPC	0	16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

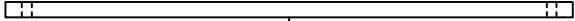
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESSP7230206THNOIP\5412ESSP7230206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

0.000

28.364

70.364



0.000

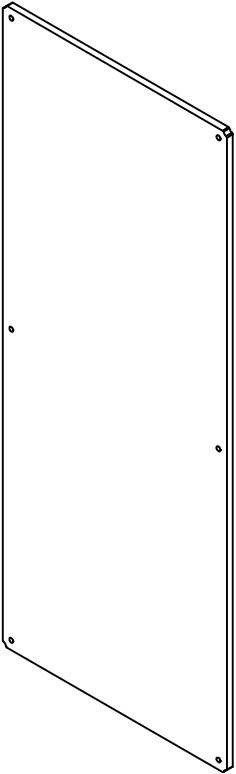
FRONT

0.000

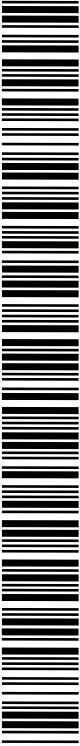
0.750



RIGHT



Isometric View

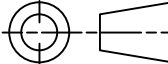


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 72" x 30" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP7230206THNOIPI-B 0

Rev. 11

16

SEE BILL OF MATERIAL ON LAST PAGE

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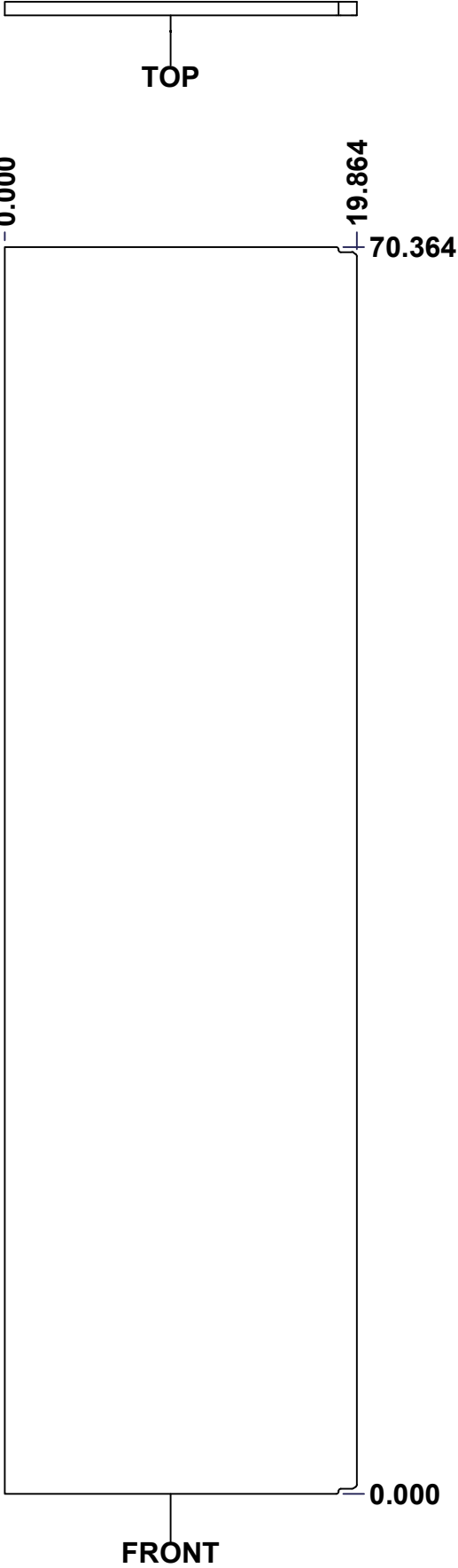
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Tolerance ±1/32" unless otherwise specified

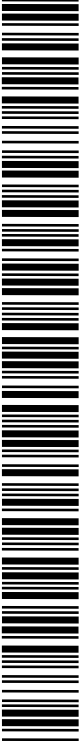
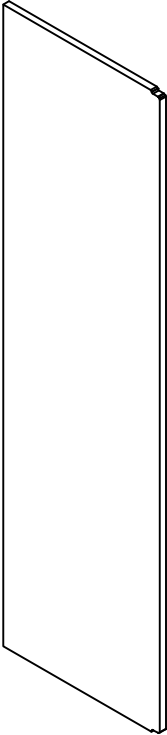
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Tolérance ±1/32" sauf spécification contraire

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0.000
0.750

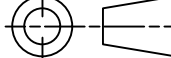


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 72" x 30" Left Insulation

Detail Rev.

Part Number
Numéro Pièce

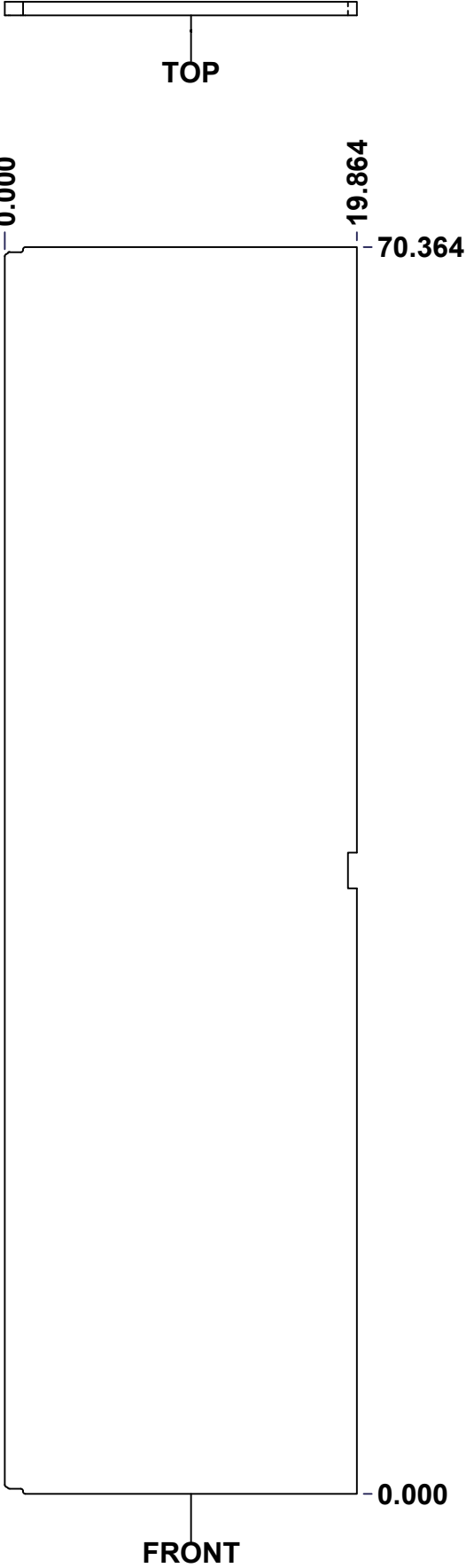
5412ESSP7230206THNOIP-LS 0

Rev. 12

16

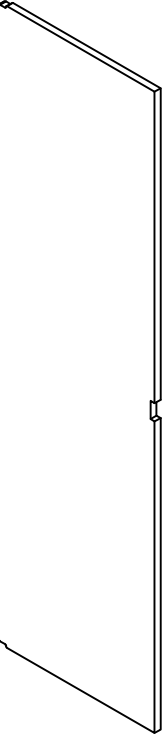
SEE BILL OF MATERIAL ON LAST PAGE

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SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7230206THNOIPI-RS0

No.	Revisions	Date	By/Par



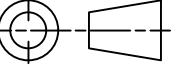
Isometric View





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Flatness
Aplatissement
Max 3.0mm

Projection


Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSP 72" x 30" Right Insulation	Detail Rev.
Part Number Numéro Pièce 5412ESSP7230206THNOIPI-RS0	Rev. 13

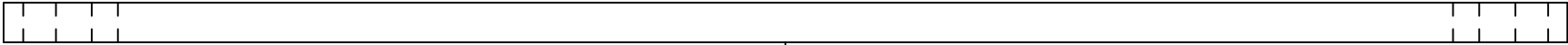
16

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor_Dwg\BoxCad\Result\5412ESSP7230206THNOIP\5412ESSP7230206THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

0.000

29.864

19.864

0.000

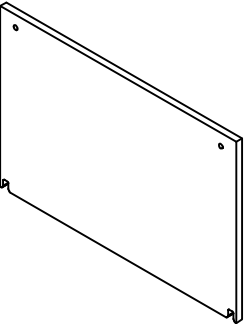
0.750



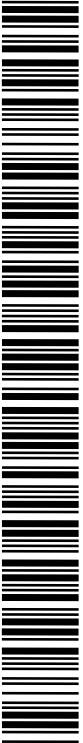
FRONT

0.000

RIGHT



Isometric View



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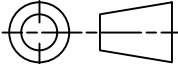


Tél: (450) 979-4373
Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 72" x 30" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

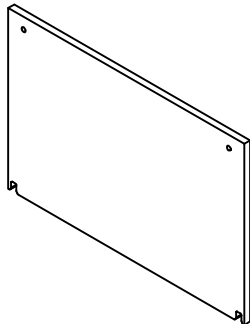
Rev.

14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7230206THNOIP-TP 0

16

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Isometric View



Max 3.0mm

Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
-------------------------	---------------------------	----------------

Color	Finish
-------	--------

Description	Detail Rev.
54125SSD 72" x 30" Top and Bottom	

Part Number Numéro Pièce	Rev.	15
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[illegible]

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7230206THNOIPI-BT 0

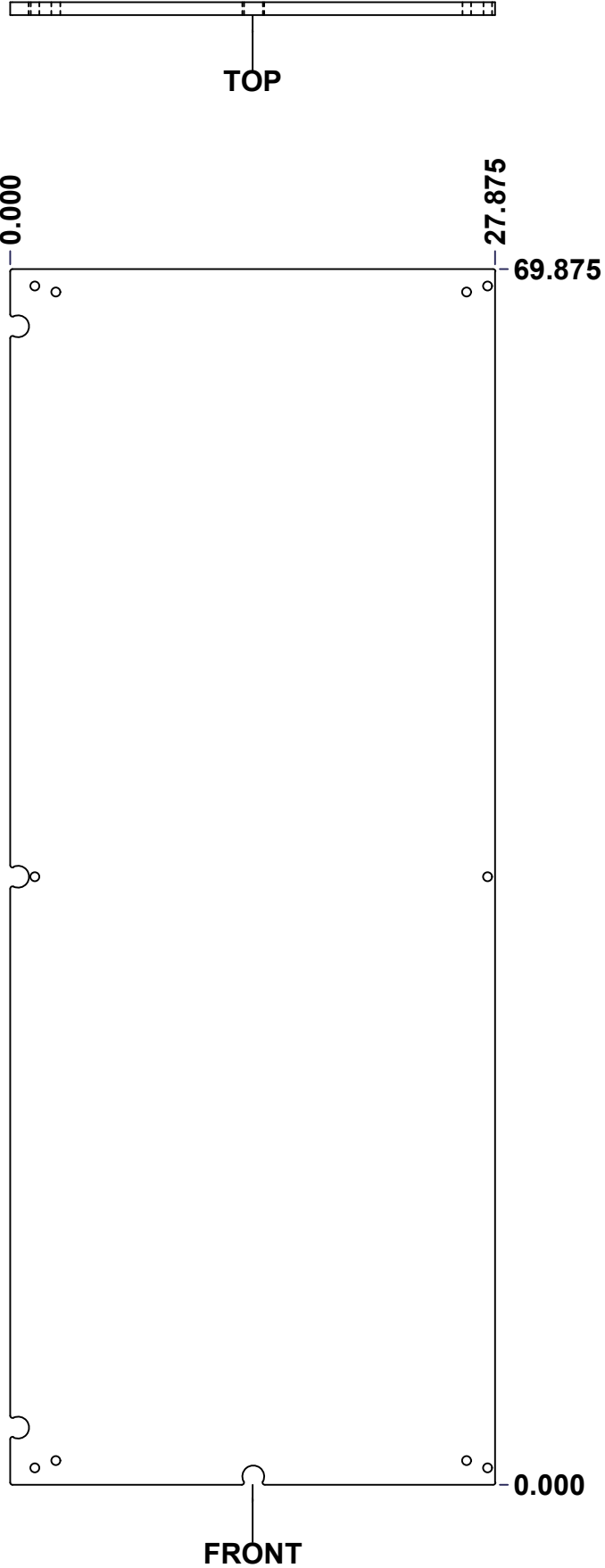
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Tolerance ±1/32" unless otherwise specified

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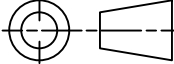
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSP 72" x 30" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
5412ESSP7230206THNOIP-C 0			16

SEE BILL OF MATERIAL ON LAST PAGE