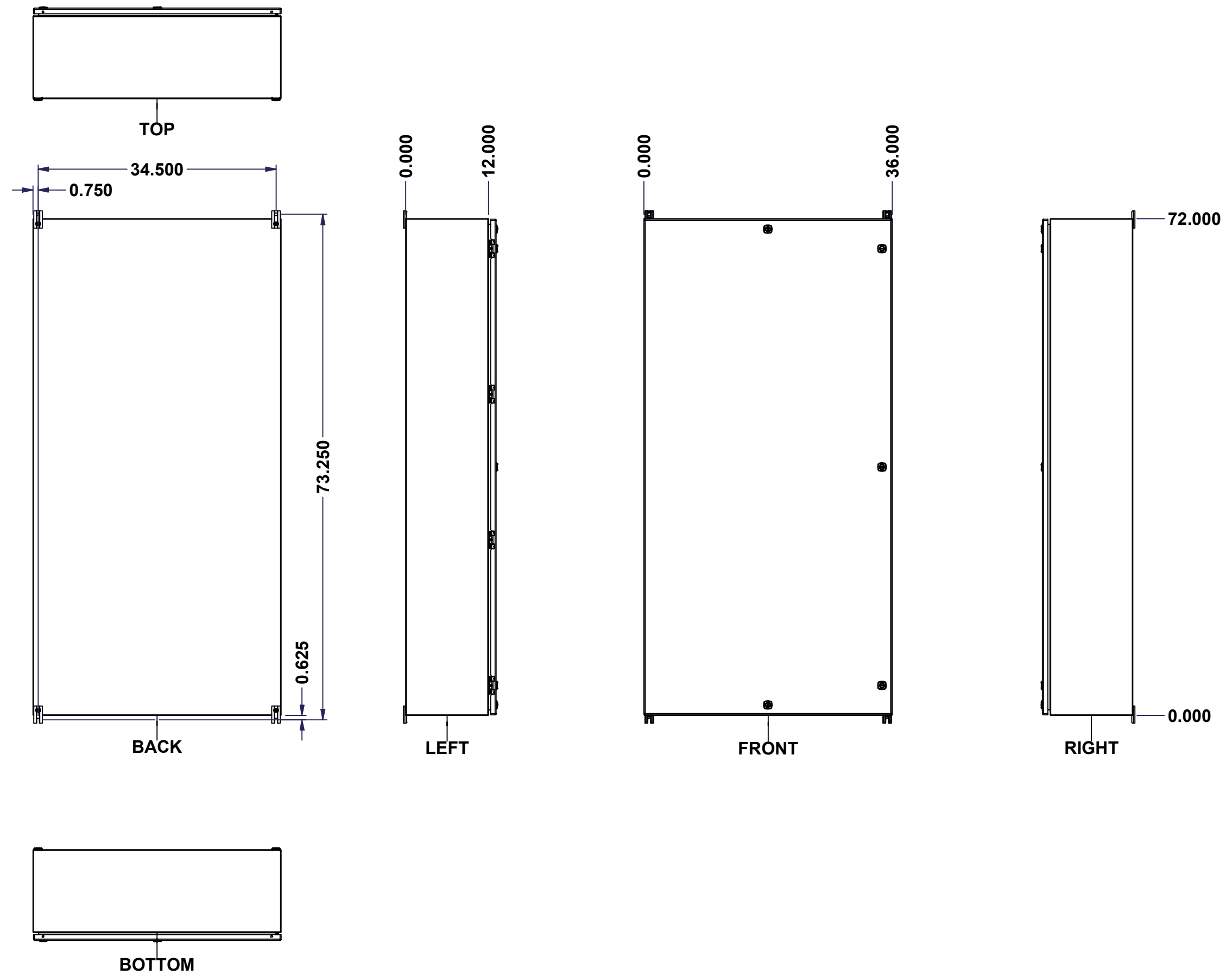
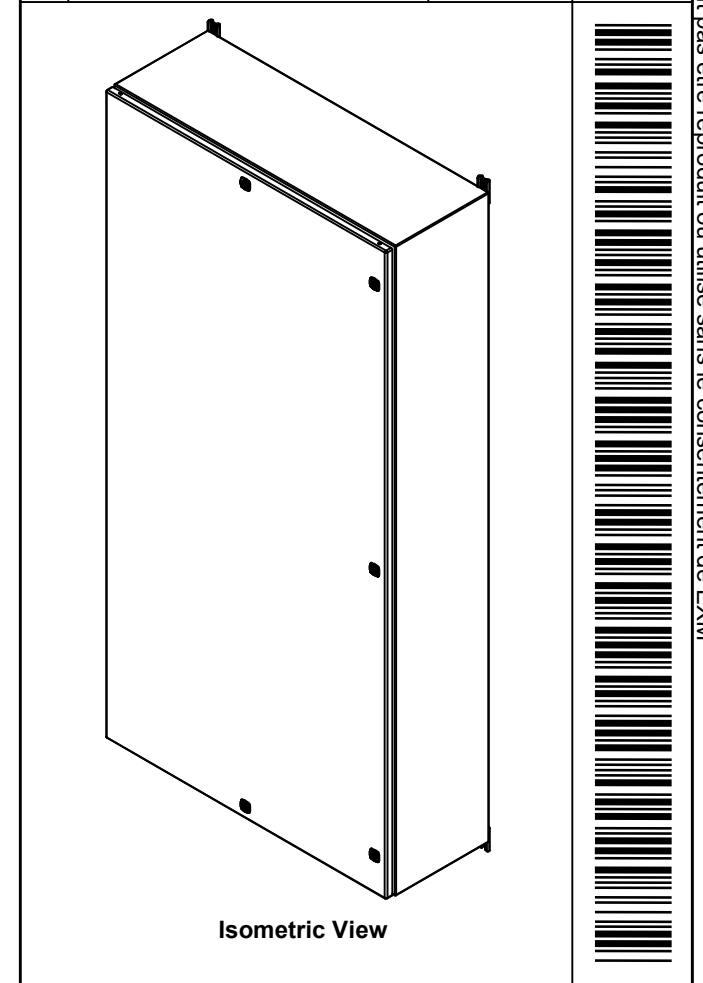


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No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-May-23	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)			
Color Couleur Asa-61 Grey		Finish Fini Smooth	
Description 5412ESSP 72" x 36" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce <b>5412ESSP723612TH</b>		Rev. <b>0</b>	1 / 16

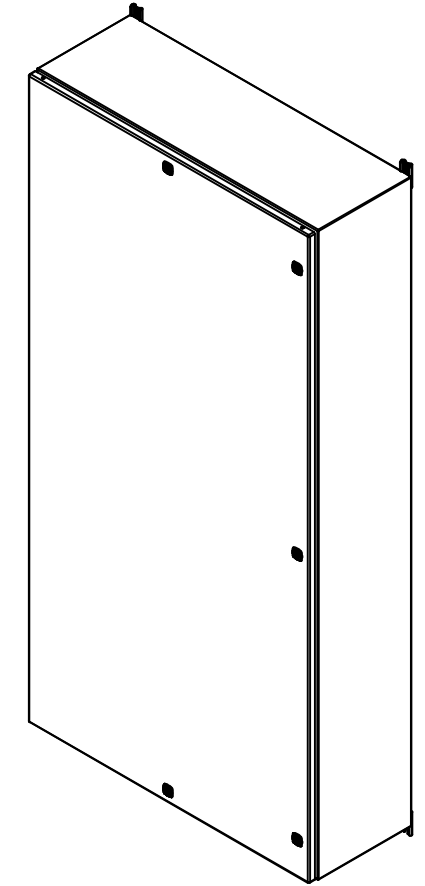
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W Special locks sold separately (Installed)
7	C/W 885 ESMF4_OPEN Sold separately (Installed)
8	C/W 885 ESMF4_CLOSE Sold separately (Installed)
9	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

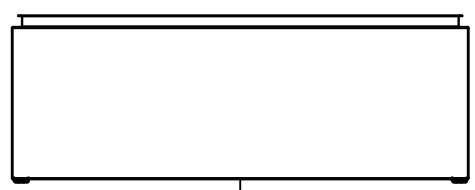
8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP7236G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSP723612THC	0	5412ESSP 72" x 36" Cover
1	5412ESSP723612THB	0	5412ESSP 72" x 36" x 12" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

Qty	Part Number	Rev	Description
Parts List			

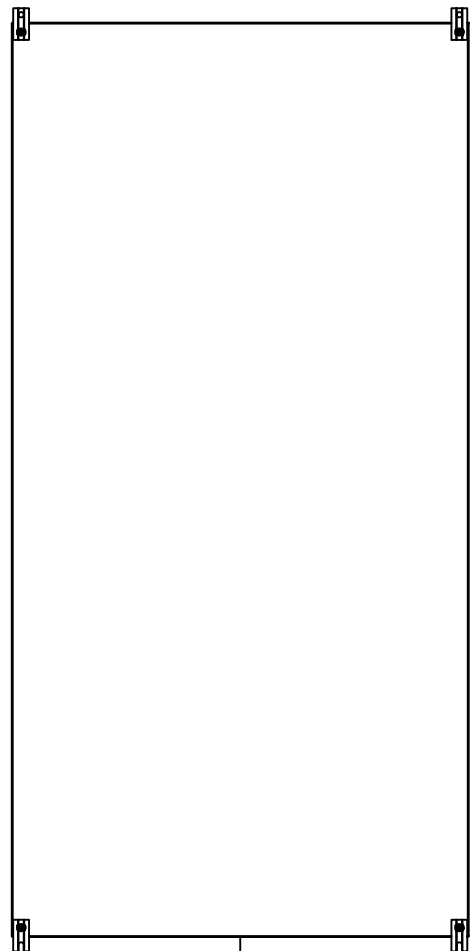
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-May-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 72" x 36" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 16
<b>5412ESSP723612TH</b>		

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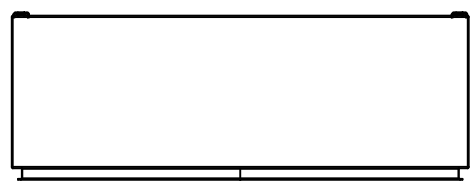
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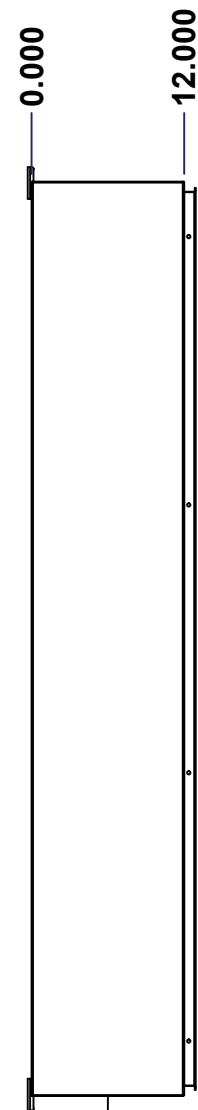
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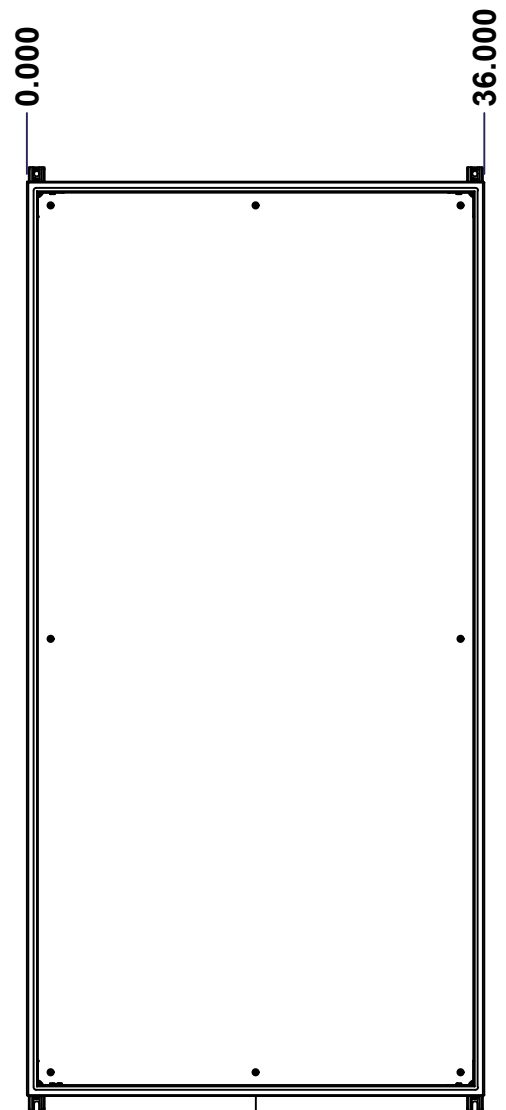
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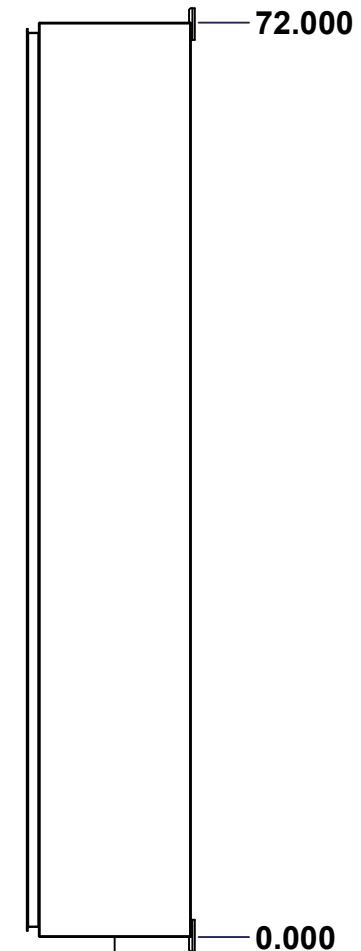
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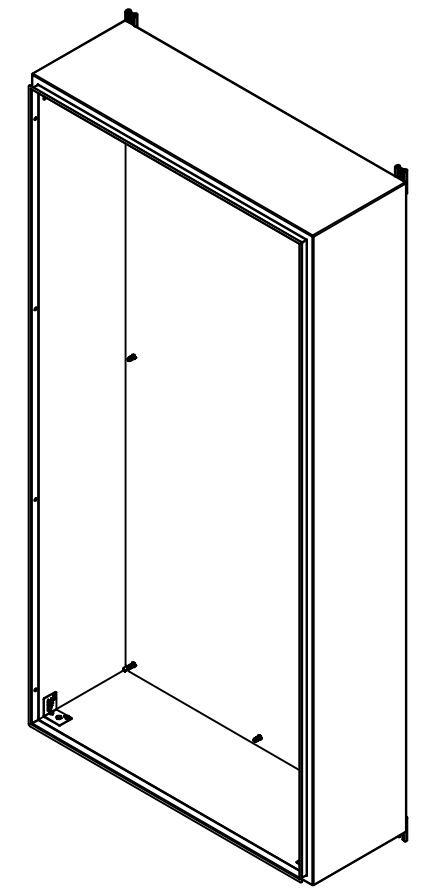
LEFT



FRONT




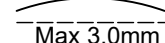
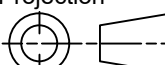
RIGHT



Isometric View



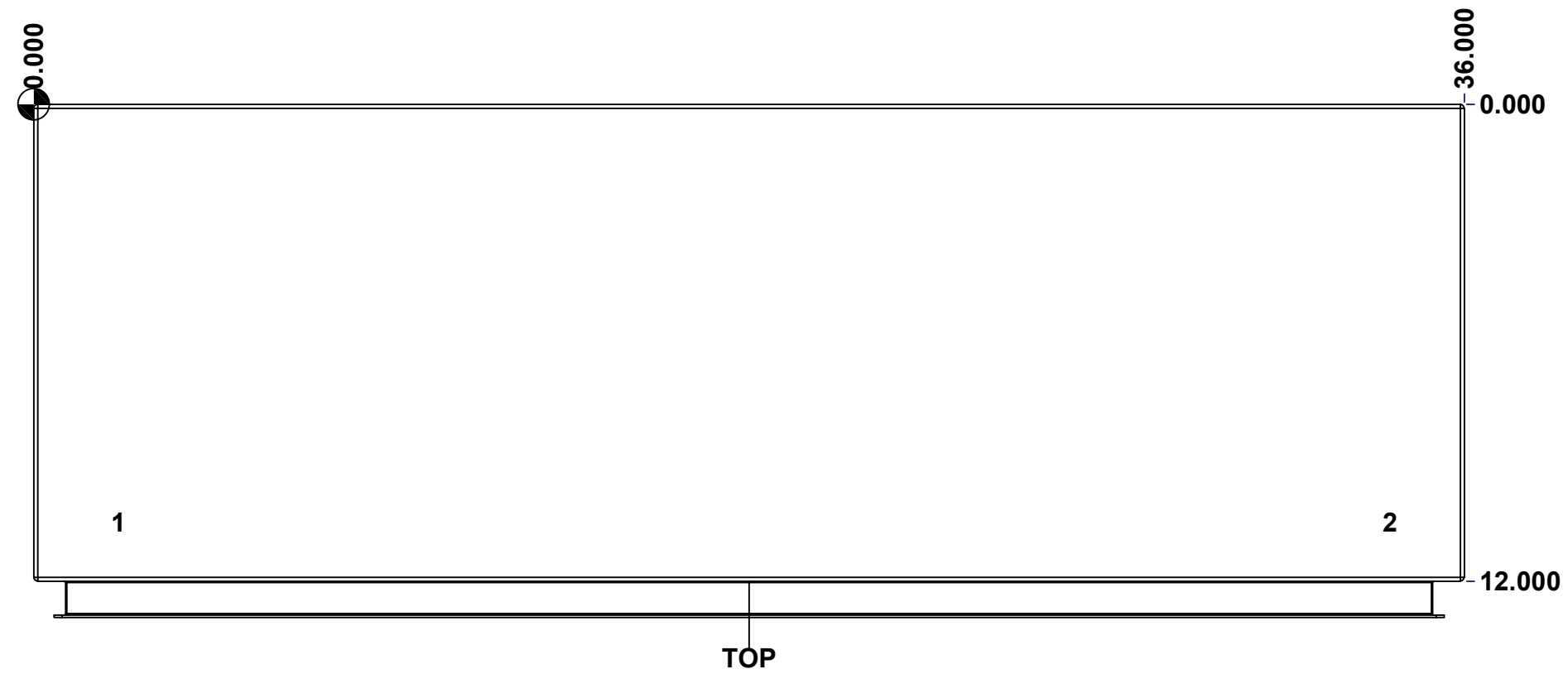
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-May-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 72" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	0	16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)

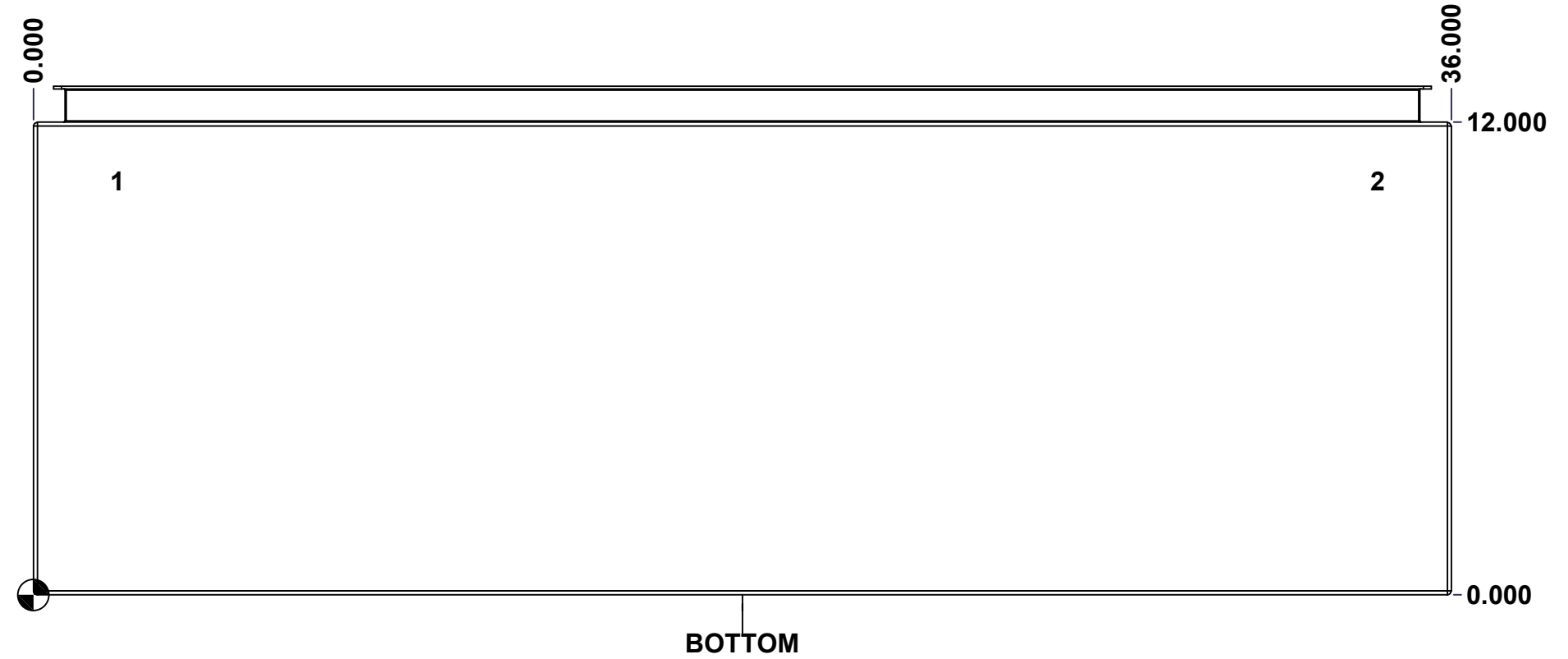


	Description	Status
	5412ESSP 72" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP723612THB</b>	<b>0</b> / 4
		16

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 72" x 36" x 12" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	<b>5412ESSP723612THB</b>	<b>0</b>	5 16

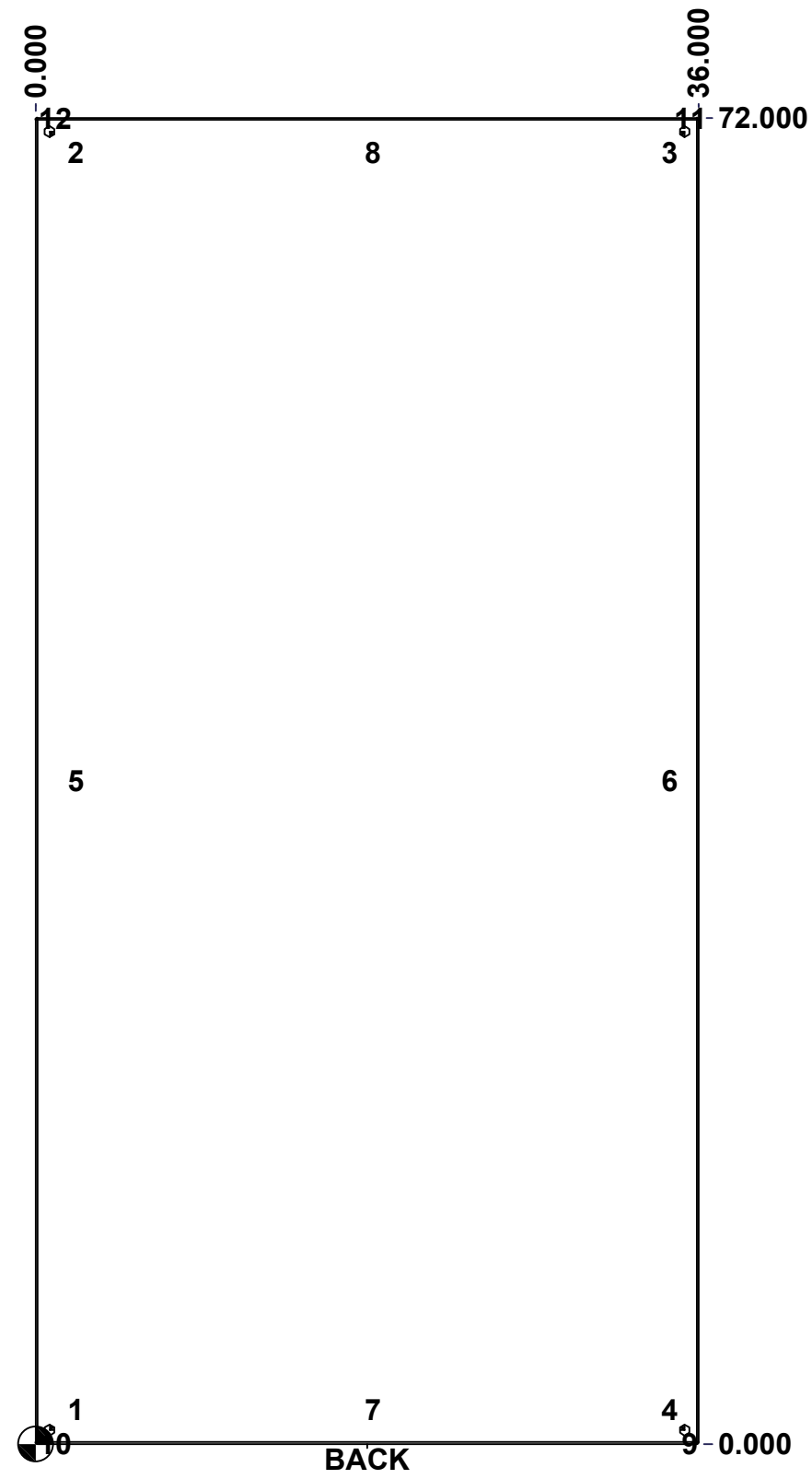
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	34.125	70.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	34.125	36.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	70.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	72.000	FOOT 885 ESMF4_CLOSE
12	0.750	72.000	FOOT 885 ESMF4_CLOSE

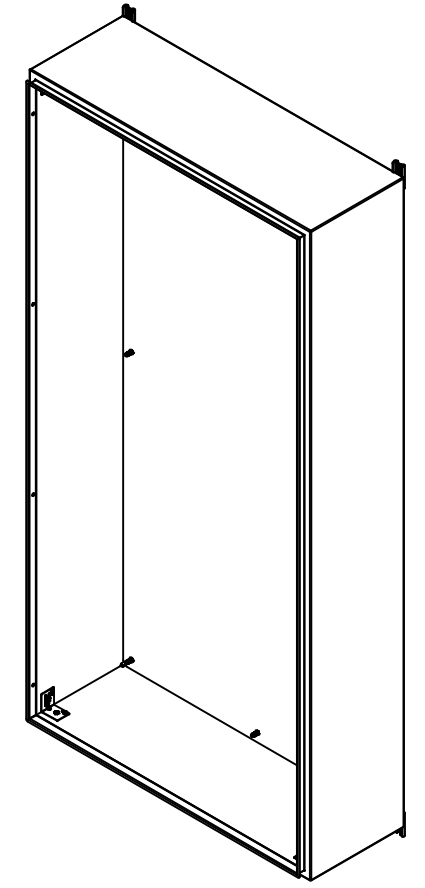


	Description	Status
	5412ESSP 72" x 36" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP723612THB</b>	<b>0</b> / 6
		16

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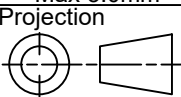


Isometric View



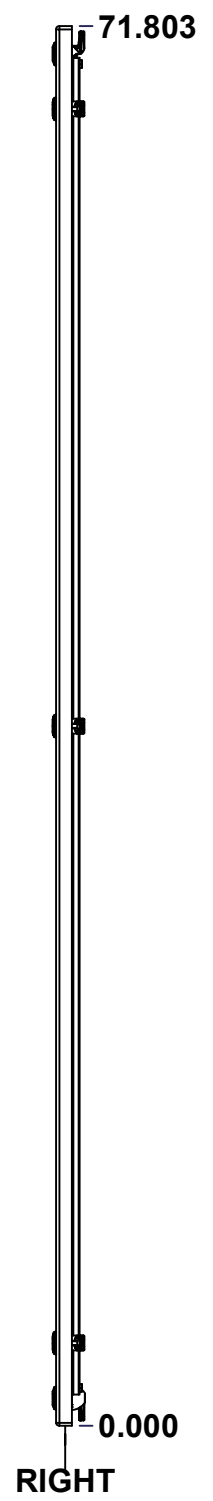
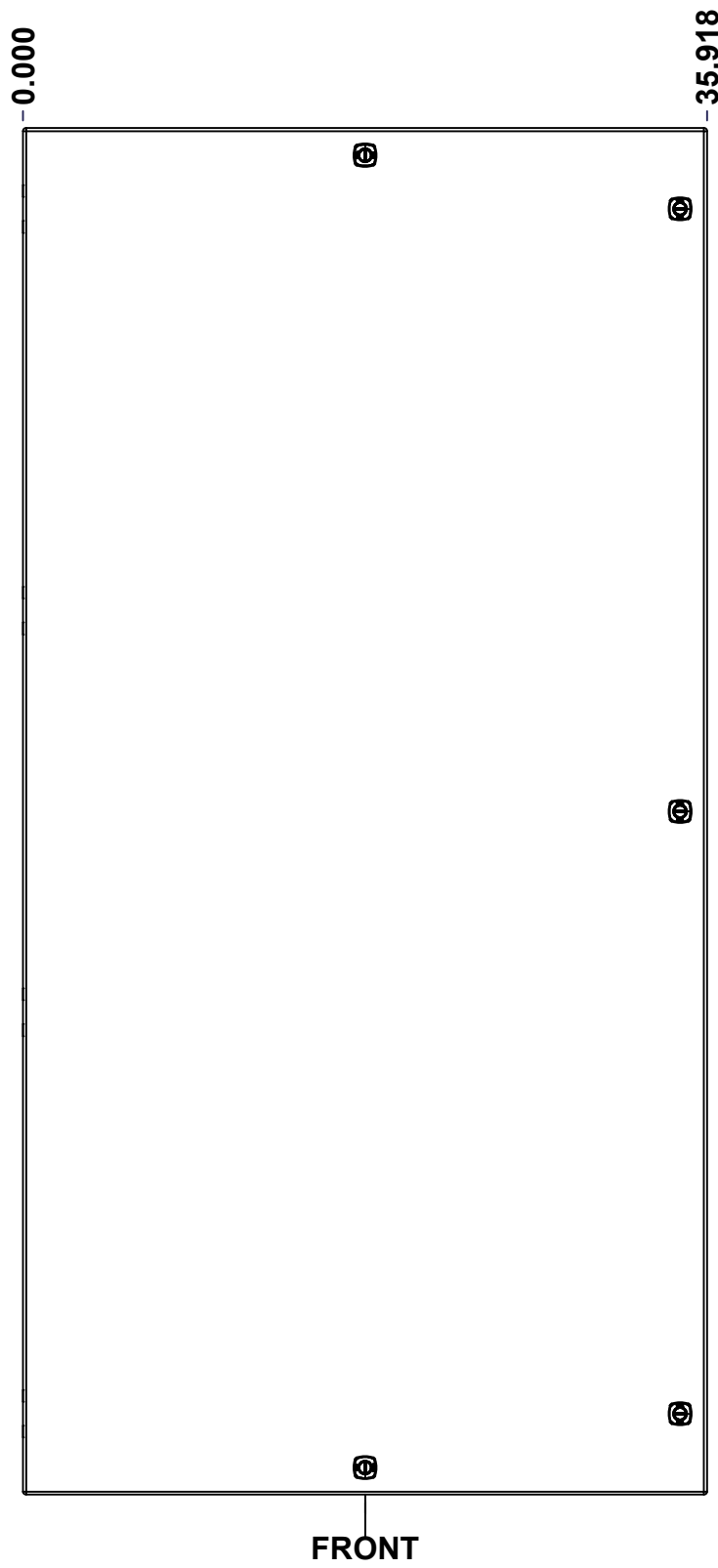
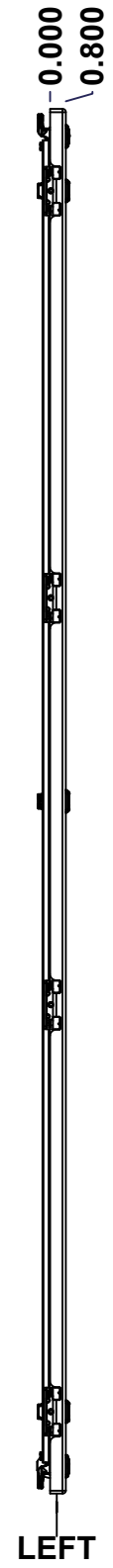
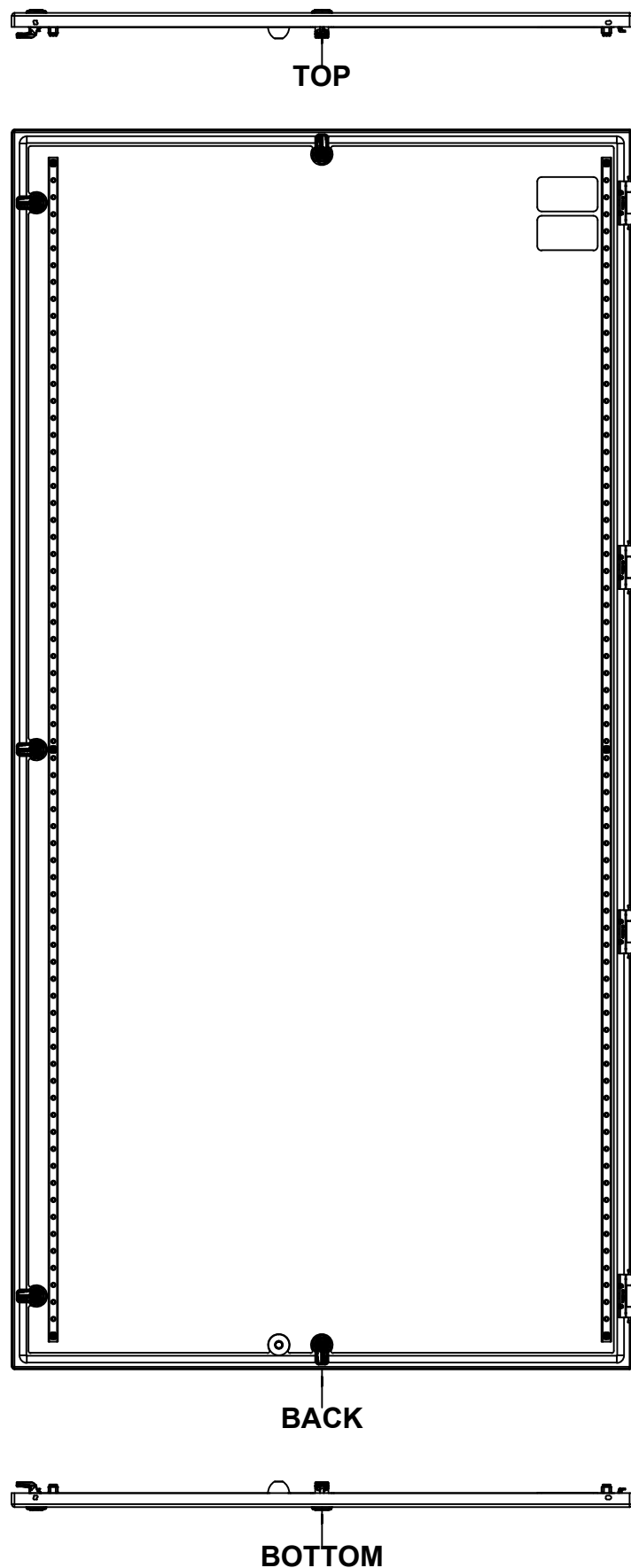
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP723612THI-RS	0	5412ESSP 72" x 36" Right Insulation
1	5412ESSP723612THI-LS	0	5412ESSP 72" x 36" Left Insulation
1	5412ESSP723612THI-BT	0	5412ESSP 72" x 36" Top and Bottom Insulation
1	5412ESSP723612THI-TP	0	5412ESSP 72" x 36" Top and Bottom Insulation
1	5412ESSP723612THI-B	0	5412ESSP 72" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP723612THB-P	0	5412ESSP 72" x 36" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-May-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description		Detail Rev.
5412ESSP 72" x 36" x 12" Body		
Part Number Numéro Pièce	Rev.	7
<b>5412ESSP723612THB</b>	<b>0</b>	16

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 02-May-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Asa-61 Grey	Finish Fini Smooth
Description	Detail Rev.	
5412ESSP 72" x 36" Cover		
Part Number Numéro Pièce	Rev. 8	16
5412ESSP723612THC	0	

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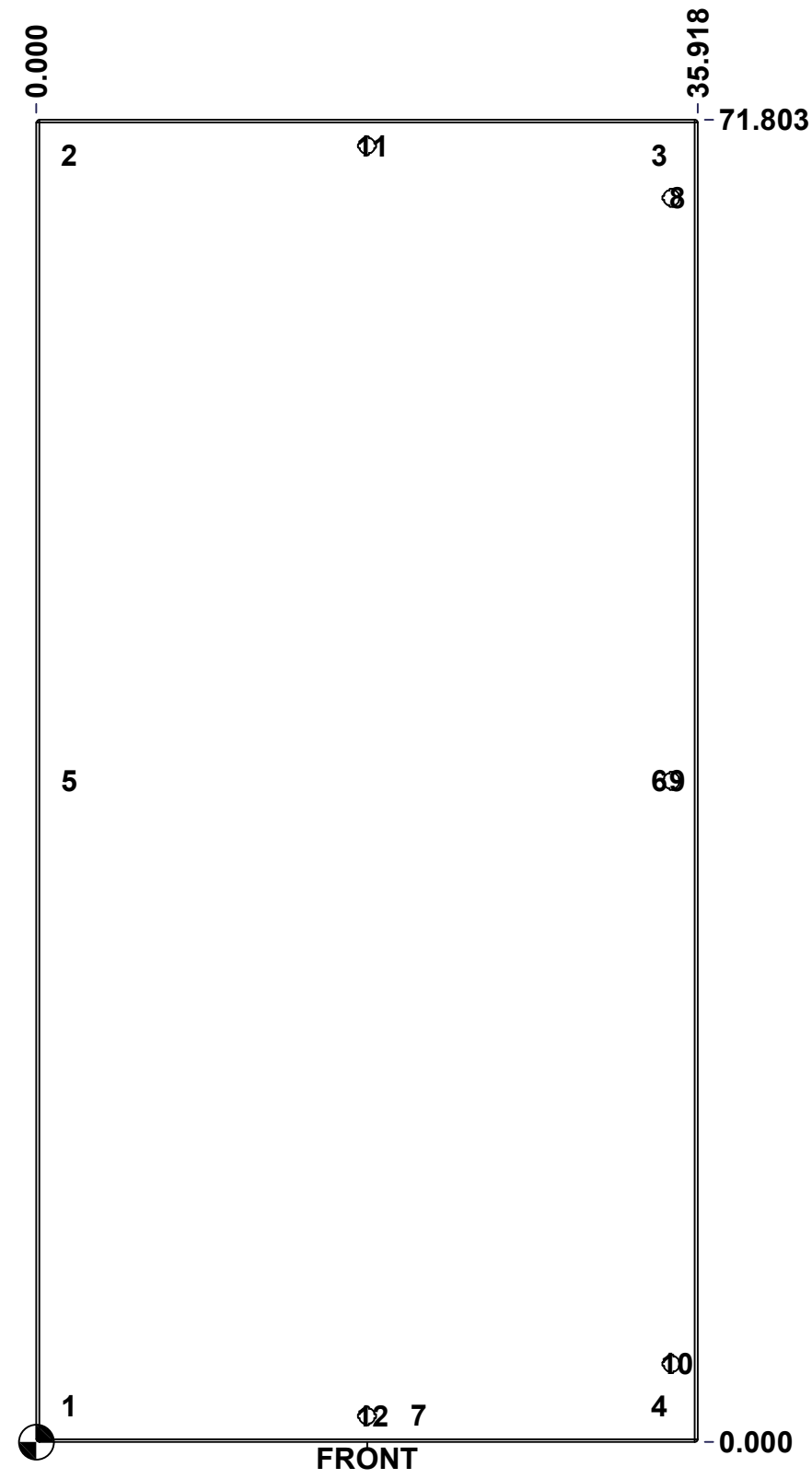
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	33.517	69.858	STUD M6 x 18mm (Inside)
4	33.517	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	33.517	35.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----			
8	34.494	67.553	880 SCQ4-SLSS6
9	34.494	35.902	880 SCQ4-SLSS6
10	34.494	4.250	880 SCQ4-SLSS6
11	17.959	70.379	880 SCQ4-SLSS6
12	17.959	1.424	880 SCQ4-SLSS6

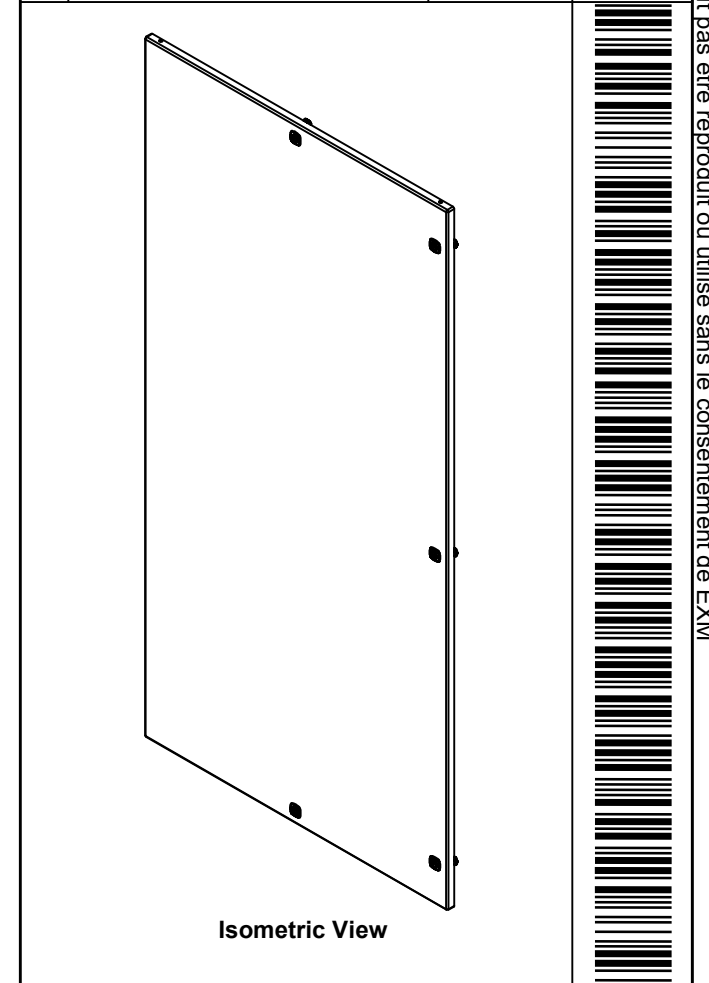


	Description	Status
	5412ESSP 72" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSP723612THC</b>	<b>0</b> / 9
		16

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Flatness  
Aplatissement  
Max 3.0mm

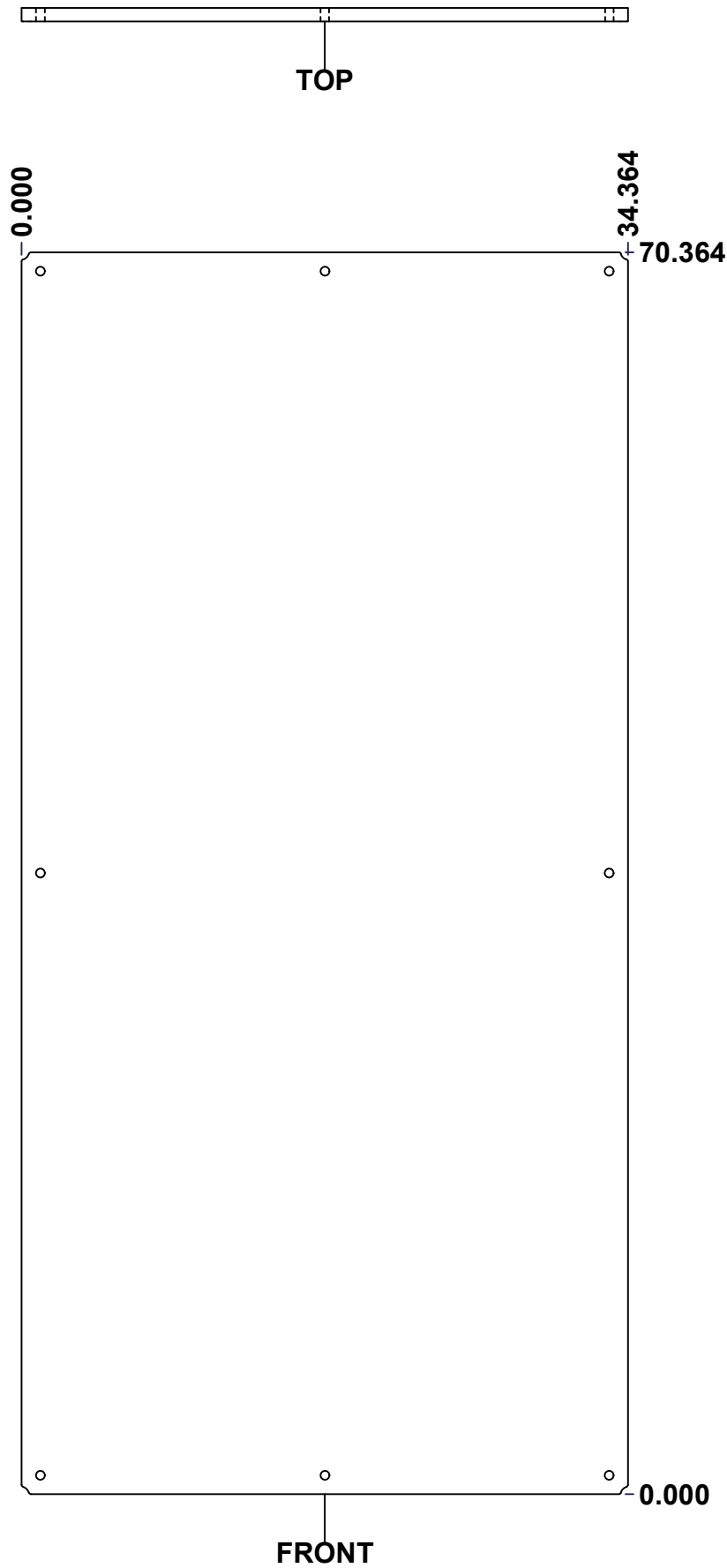
Projection

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
1	5412ESSP723612THI-C	0	5412ESSP 72" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP723612THG	0	5412ESSP 72" x 36" Cover Gasket Part
1	5412ESSP723612THC-P	0	5412ESSP 72" x 36" Cover Part
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par	Date 02-May-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Asa-61 Grey
Finish Fini	Smooth
Description	Detail Rev.
5412ESSP 72" x 36" Cover	
Part Number Numéro Pièce	Rev. 10
<b>5412ESSP723612THC</b>	<b>0</b> 16

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No.	Revisions	Date	By/Par

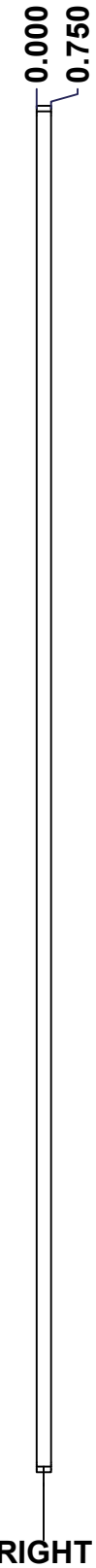
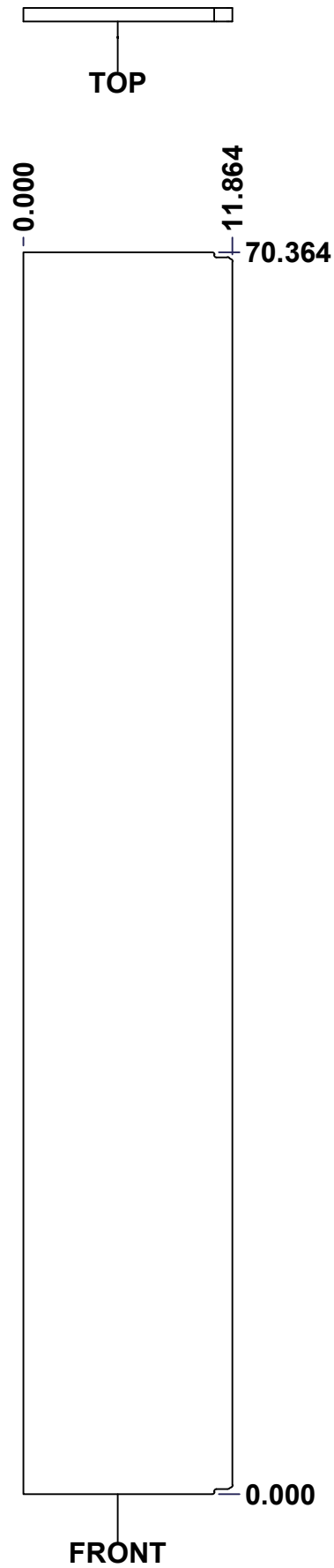
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSP 72" x 36" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSP723612THI-B		Rev. 11 / 16

**SEE BILL OF MATERIAL ON LAST PAGE**

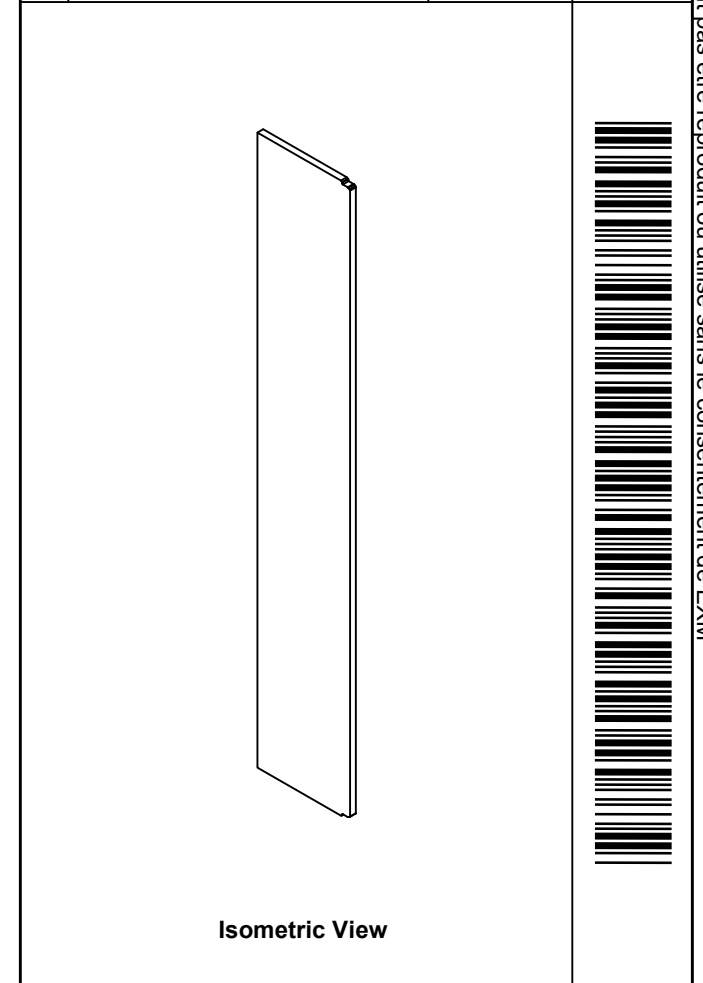
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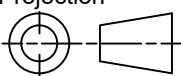
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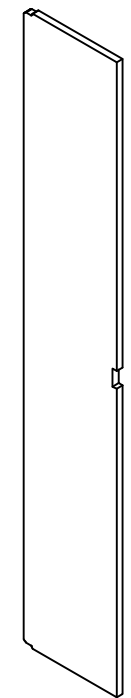
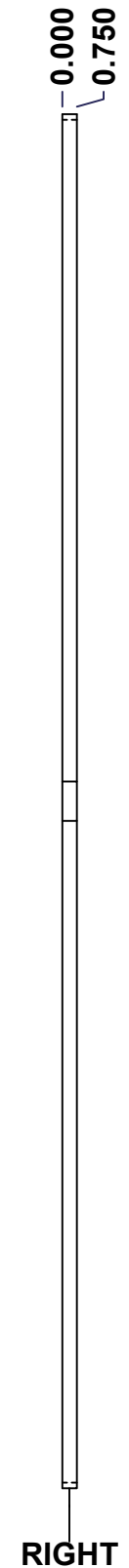
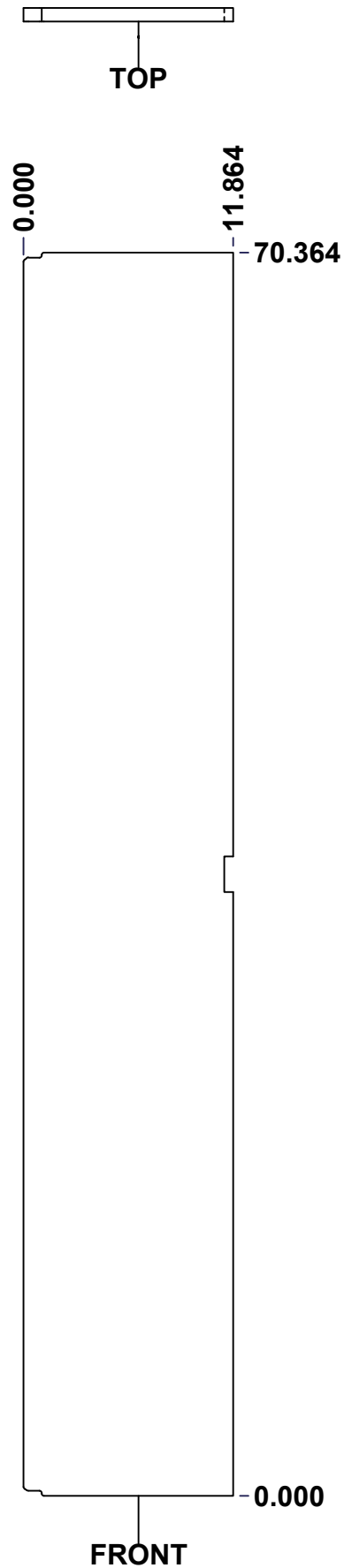
No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSP 72" x 36" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSP723612THI-LS		Rev. 12 / 16
Revision: 0		Total: 16

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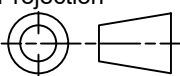
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Isometric View



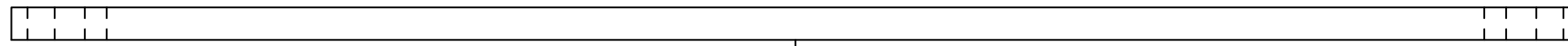
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSP 72" x 36" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 / 16
<b>5412ESSP723612THI-RS</b>		

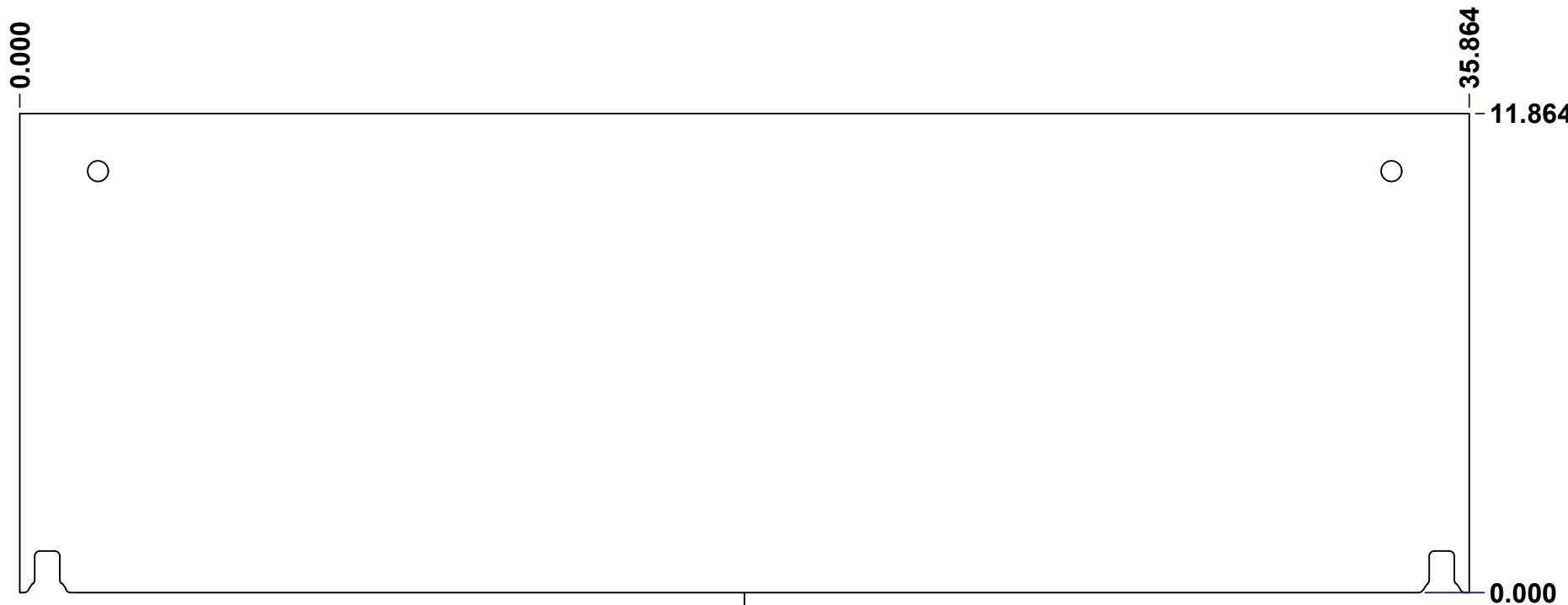
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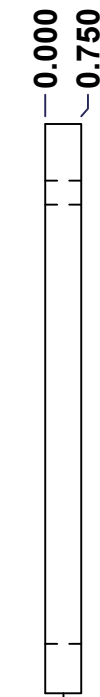
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TOP



FRONT



RIGHT

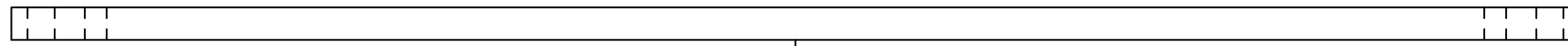
No.	Revisions	Date	By/Par

**Isometric View**

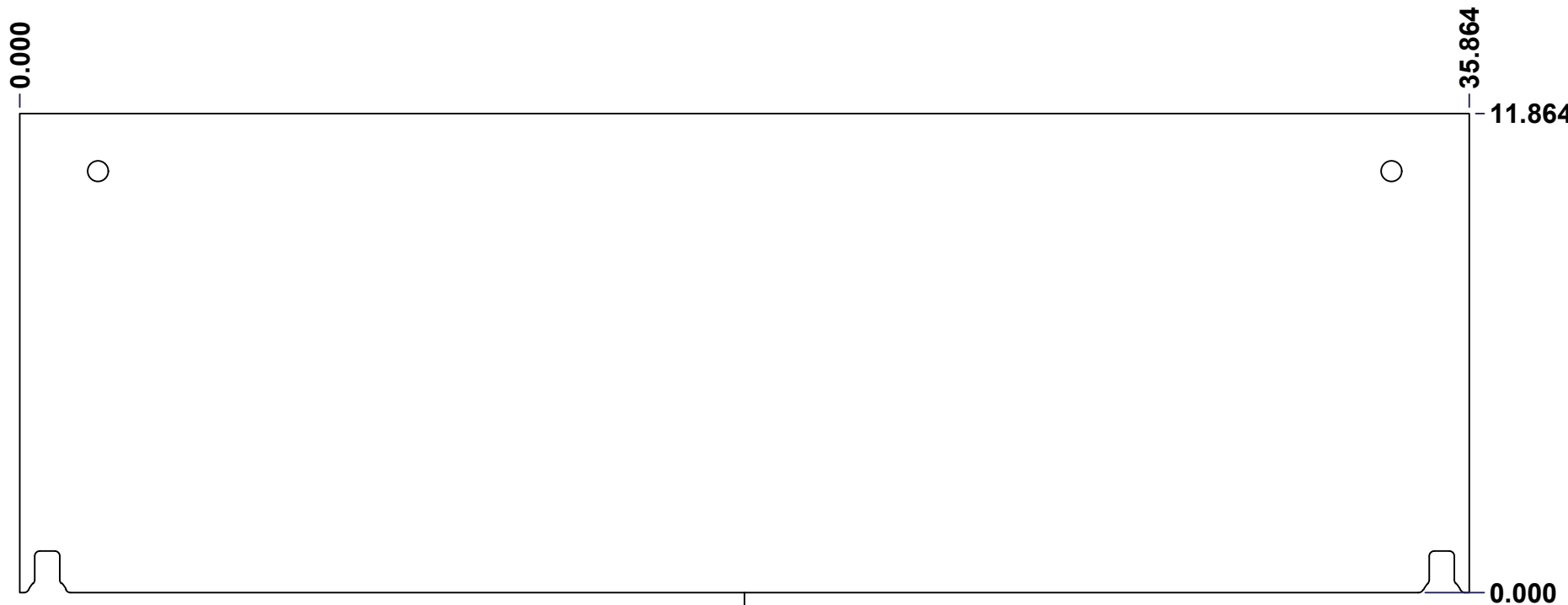
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description 5412ESSP 72" x 36" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce		Rev.	14
SEE BILL OF MATERIAL ON LAST PAGE <b>5412ESSP723612THI-TP</b>		<b>0</b>	16

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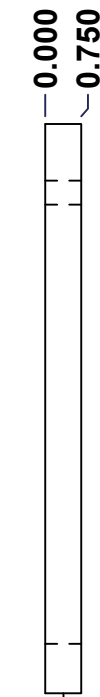
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

**Isometric View**

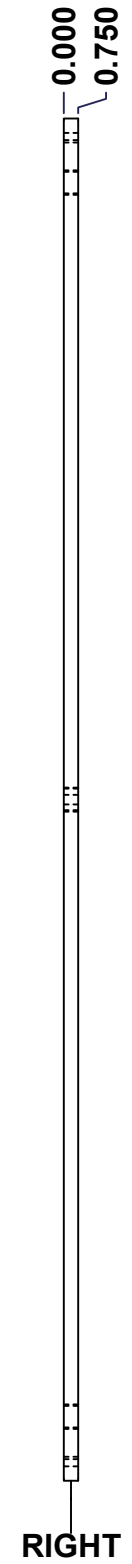
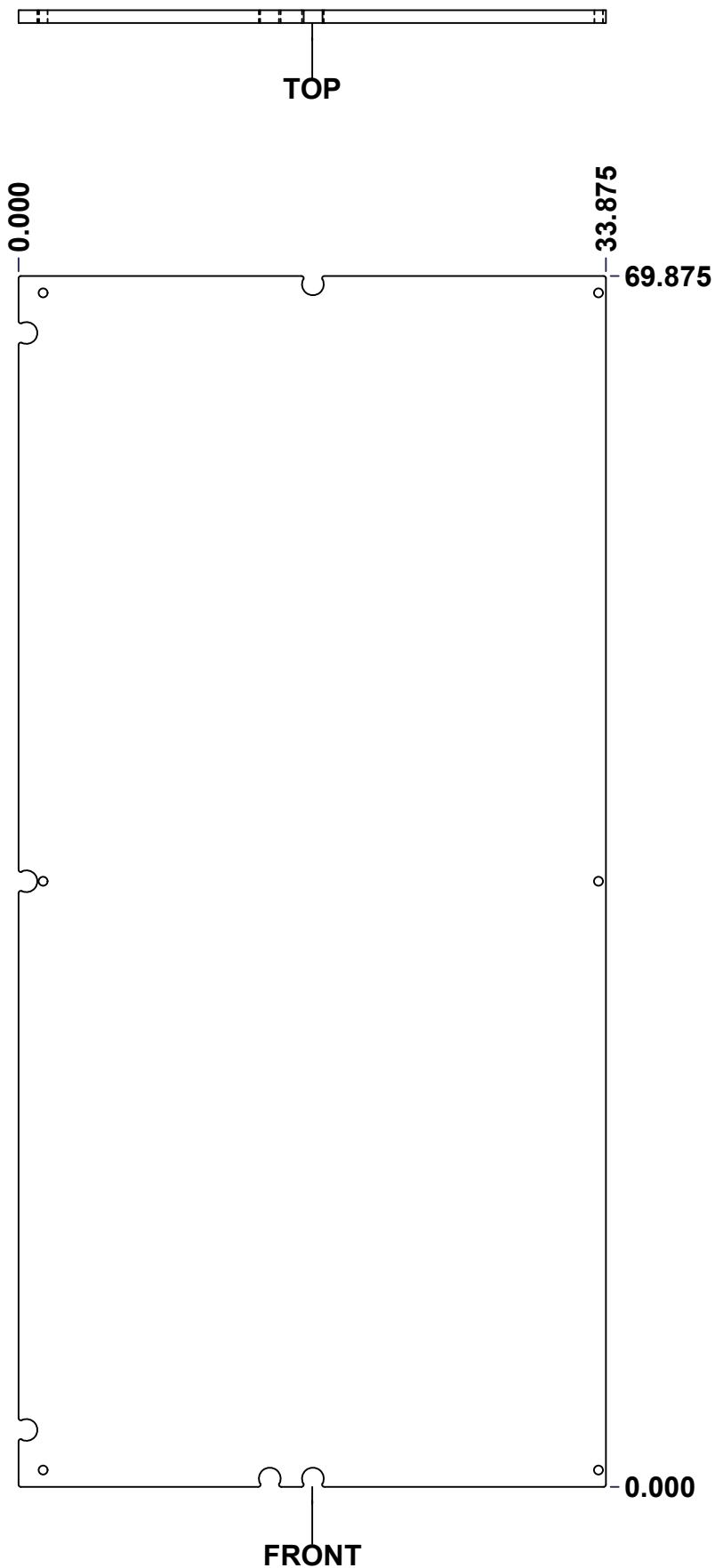
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	15
SEE BILL OF MATERIAL ON LAST PAGE		<b>0</b>	16

SEE BILL OF MATERIAL ON LAST PAGE

**5412ESSP723612THI-BT**

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No.	Revisions	Date	By/Par

**Isometric View**

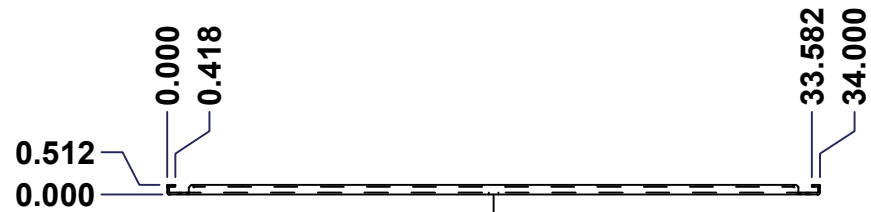
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection 		Date
Customer Client	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESSP 72" x 36" Cover Insulation		
Part Number Numéro Pièce	Rev.	16
<b>5412ESSP723612THI-C</b>	<b>0</b>	16

**SEE BILL OF MATERIAL ON LAST PAGE**

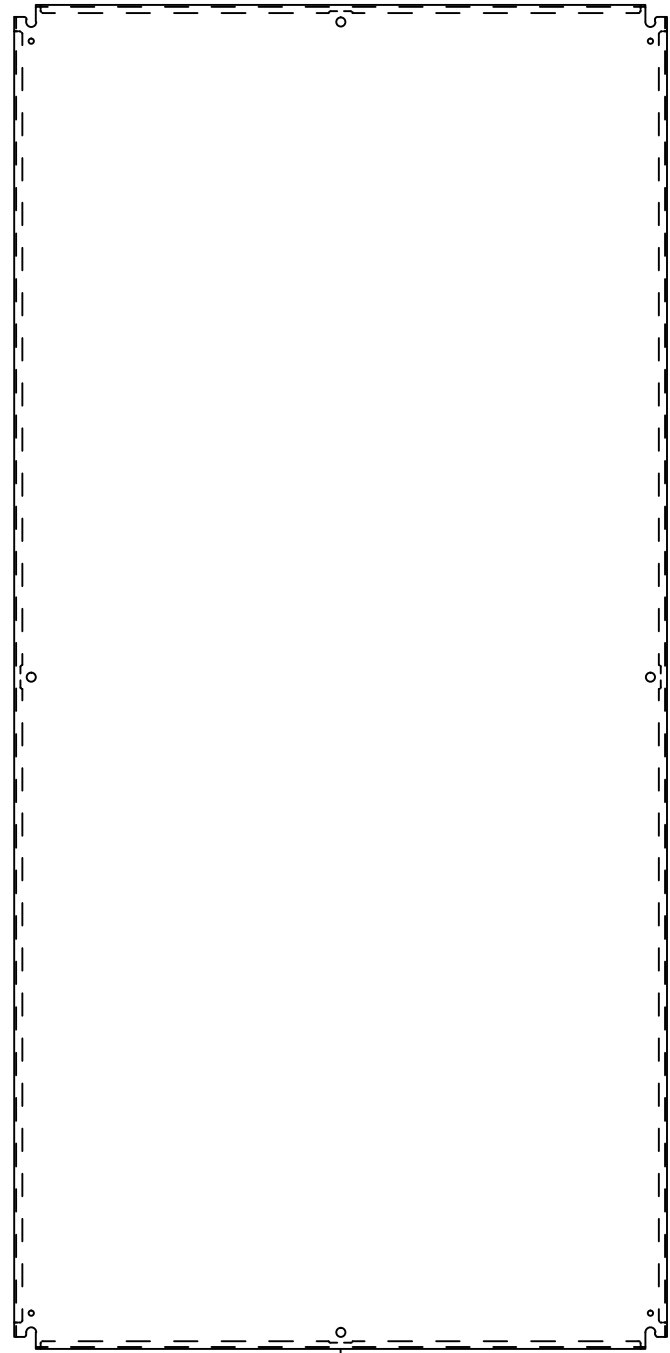


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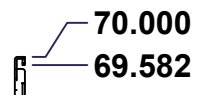
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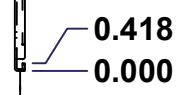
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini: See Part List
Description: 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce: <b>881 SP7236G</b>	Rev. <b>0</b>	1/2

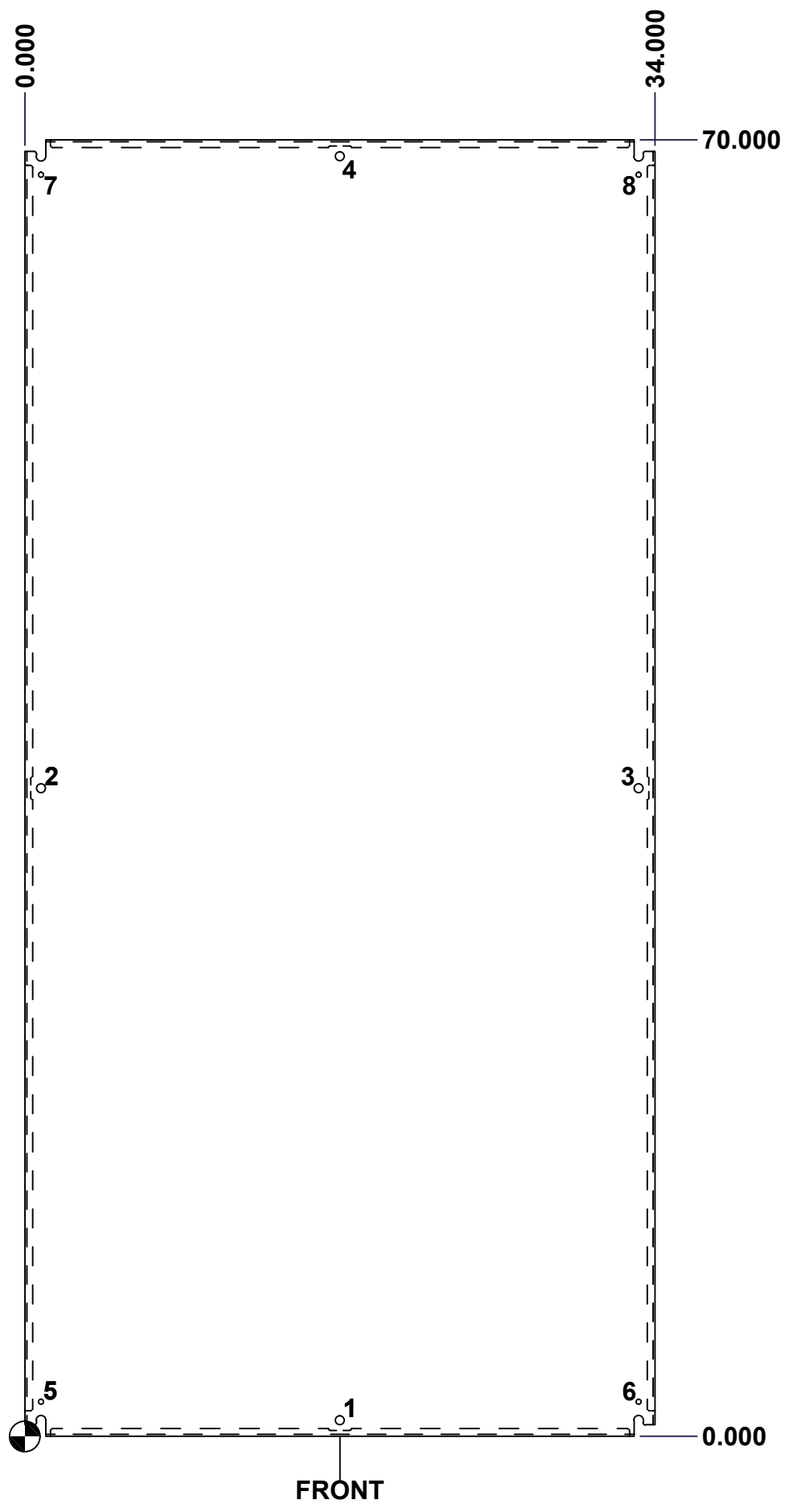
Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP7236G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	35.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	35.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	69.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	68.125	GROUND HOLE (RND Ø0.290)
8	33.125	68.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce <b>881 SP7236G</b>				Rev. 2 <b>0</b>	