

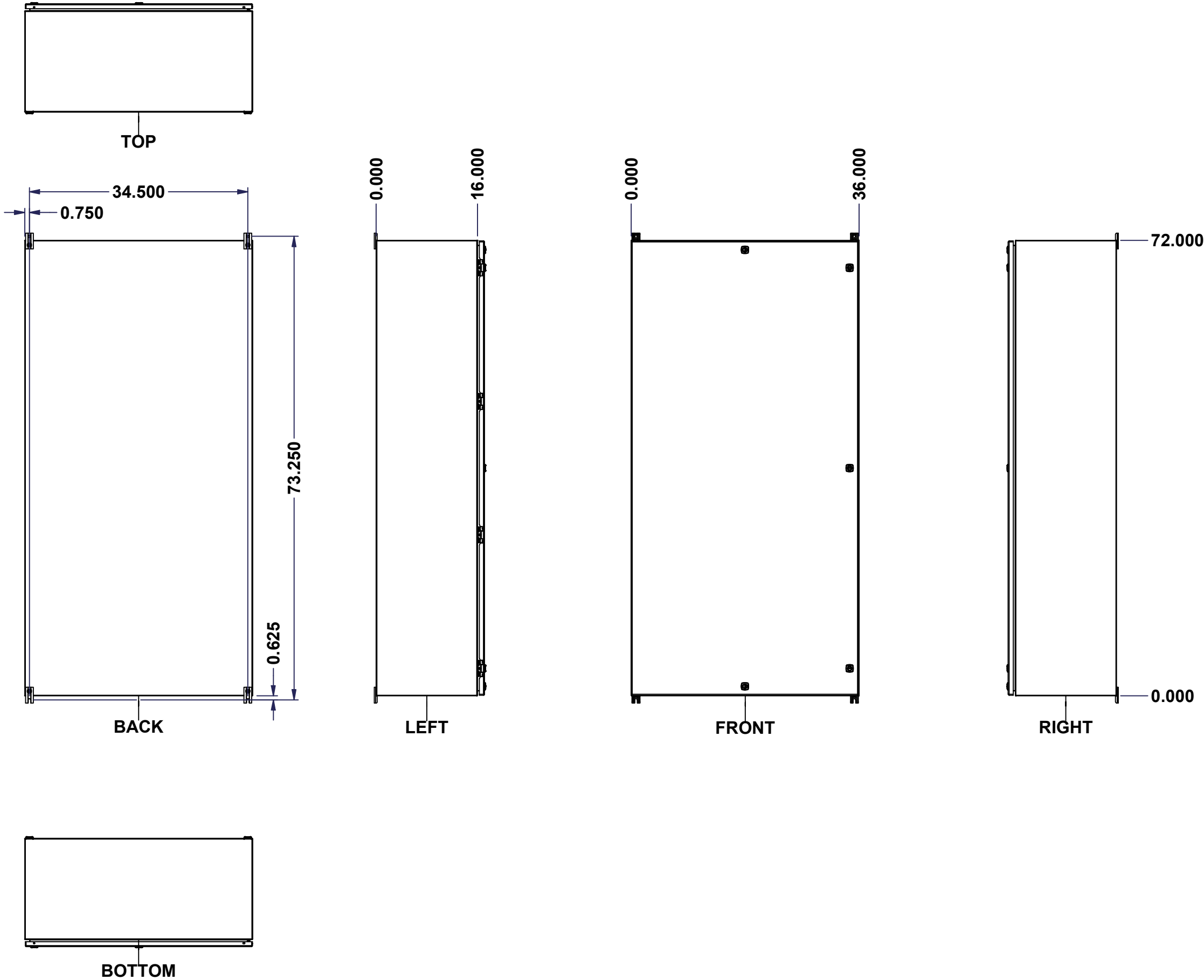
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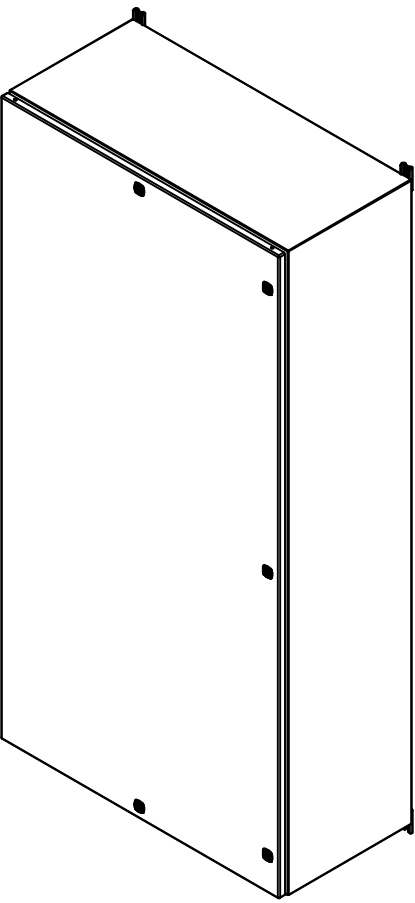
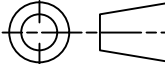
Tolerance $\pm 1/32$ " unless otherwise specified

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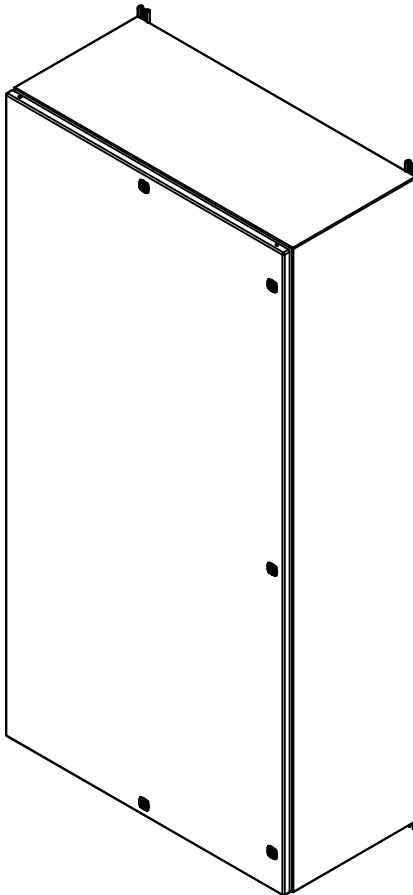
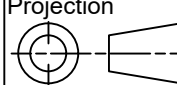
Tolérance $\pm 1/32$ " sauf spécification contraire

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No.	Revisions	Date	By/Par
 Isometric View			
			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 02-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESSP 72" x 36" x 16" Assembly			Detail Rev.
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7236166THNOIP			0
			16

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSP7236166THNOIP\5412ESSP7236166THNOIP.idw		Tolérance ±1/32" sauf spécification contraire																																																																									
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4X Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF4_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF4_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W Special locks sold separately (Installed)</td></tr><tr><td>9</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4X Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF4_OPEN Sold separately (Installed)	7	C/W 885 ESMF4_CLOSE Sold separately (Installed)	8	C/W Special locks sold separately (Installed)	9	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par BoxCad: BoxCad</td><td colspan="2">Date 02-May-23</td></tr><tr><td colspan="2">Material Matière 14 Ga Stainless Steel 316 (1.7mm)</td><td colspan="2"> </td></tr><tr><td colspan="2">Color Couleur Asa-61 Grey</td><td colspan="2">Finish Fini Smooth</td></tr><tr><td colspan="2">Description 5412ESSP 72" x 36" x 16" Assembly</td><td colspan="2">Detail Rev.</td></tr><tr><td colspan="2">Part Number Numéro Pièce 5412ESSP7236166THNOIP</td><td>Rev. 0</td><td>2</td></tr></table>		No.	Revisions	Date	By/Par																									Customer Client		Date		Drawn By Dessiné Par BoxCad: BoxCad		Date 02-May-23		Material Matière 14 Ga Stainless Steel 316 (1.7mm)				Color Couleur Asa-61 Grey		Finish Fini Smooth		Description 5412ESSP 72" x 36" x 16" Assembly		Detail Rev.		Part Number Numéro Pièce 5412ESSP7236166THNOIP		Rev. 0	2
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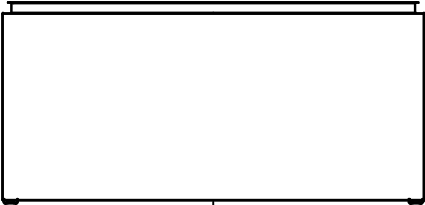
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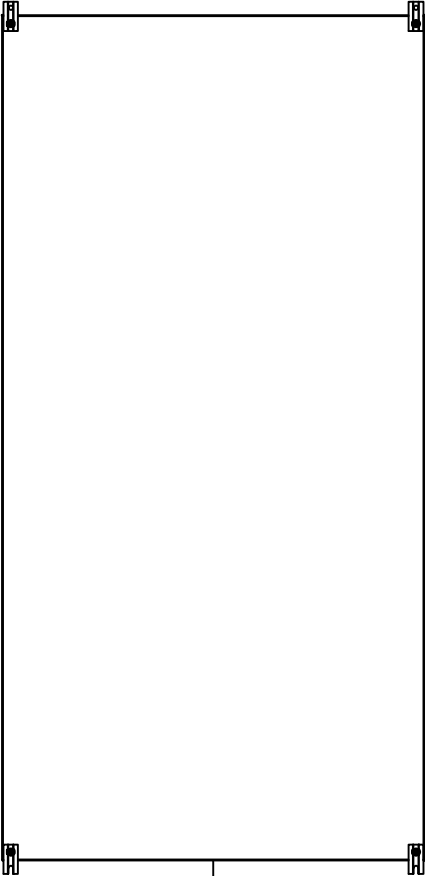
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Tolérance ±1/32" sauf spécification contraire

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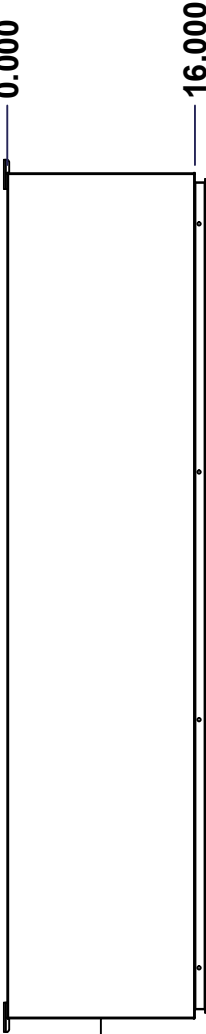
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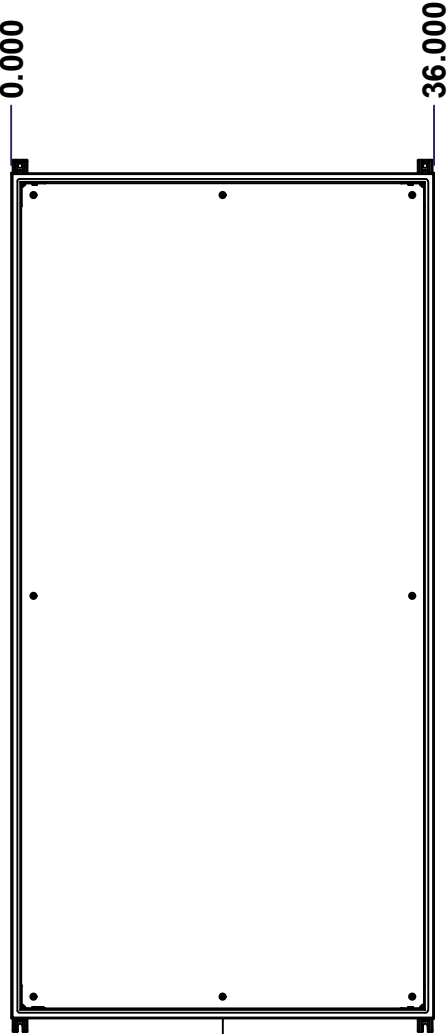
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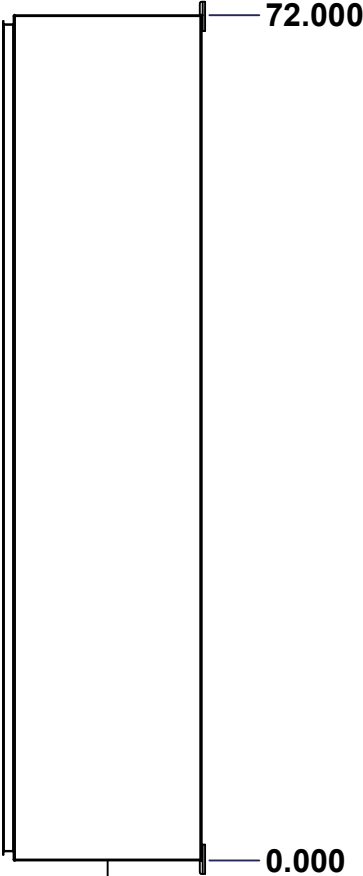
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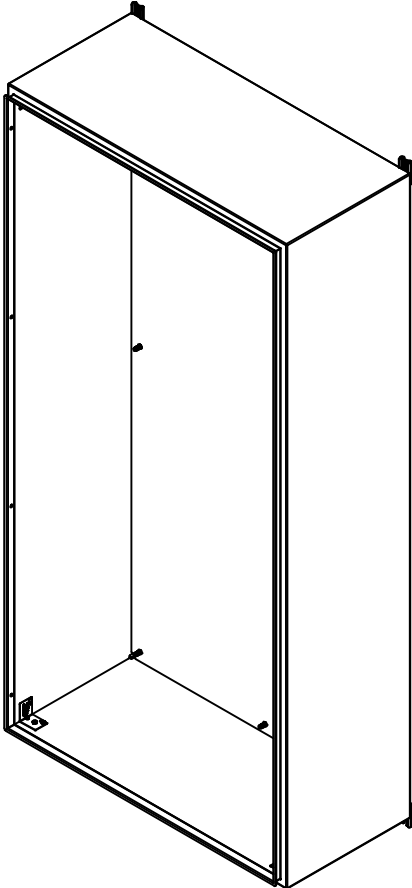
LEFT



FRONT



RIGHT



Isometric View

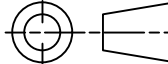


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Flatness
Aplatissement

Max 3.0mm

Projection

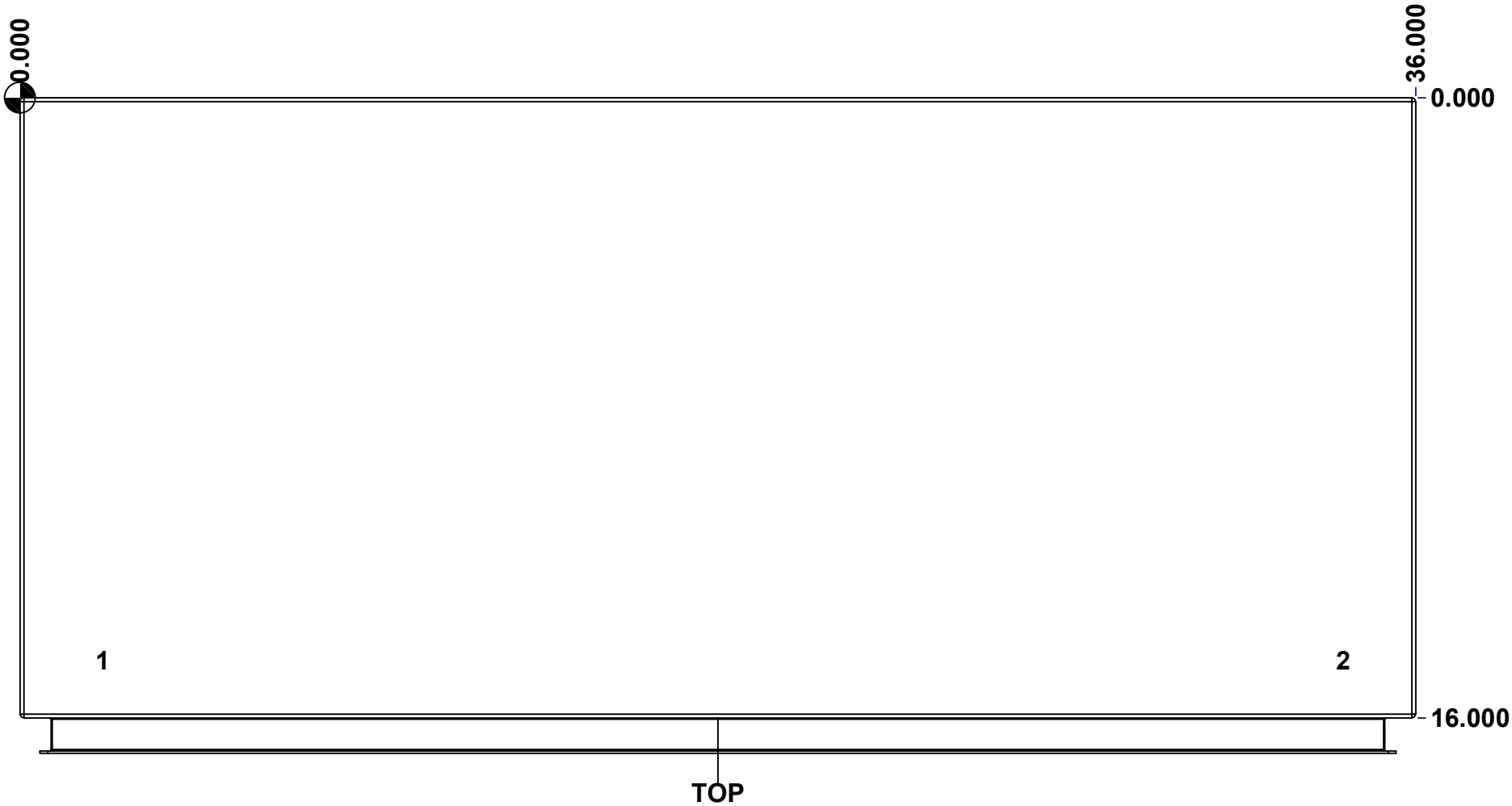


Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad Date 02-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fin Smooth
Description 5412ESSP 72" x 36" x 16" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSP7236166THNOIP	0
			16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	14.500	INSUL. STUD M6 x 18mm (Inside)

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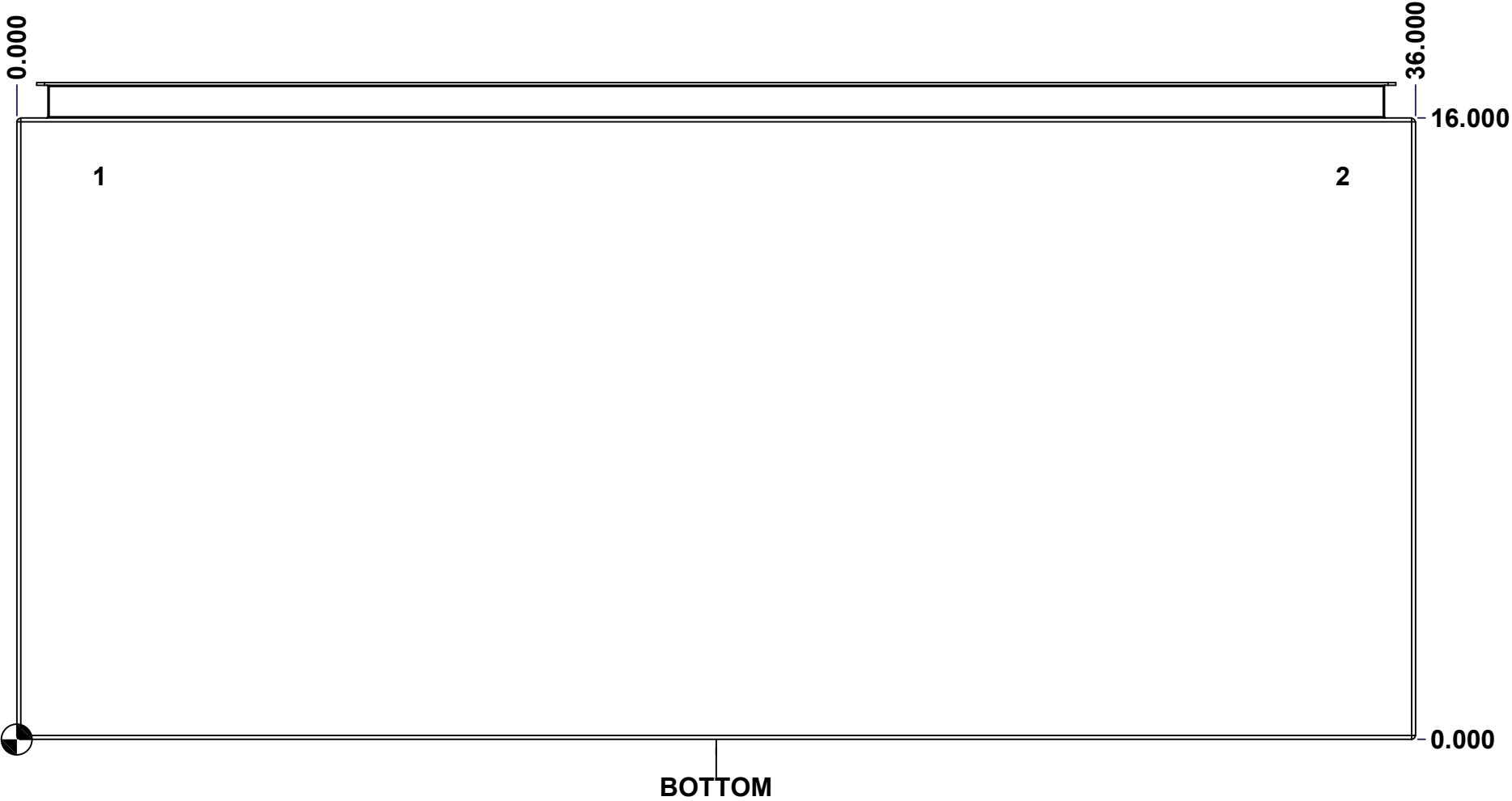


	Description 5412ESSP 72" x 36" x 16" Body	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP7236166THNOIPB	Rev. 0	4 16

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSP 72" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESSP7236166THNOIPB		0	16

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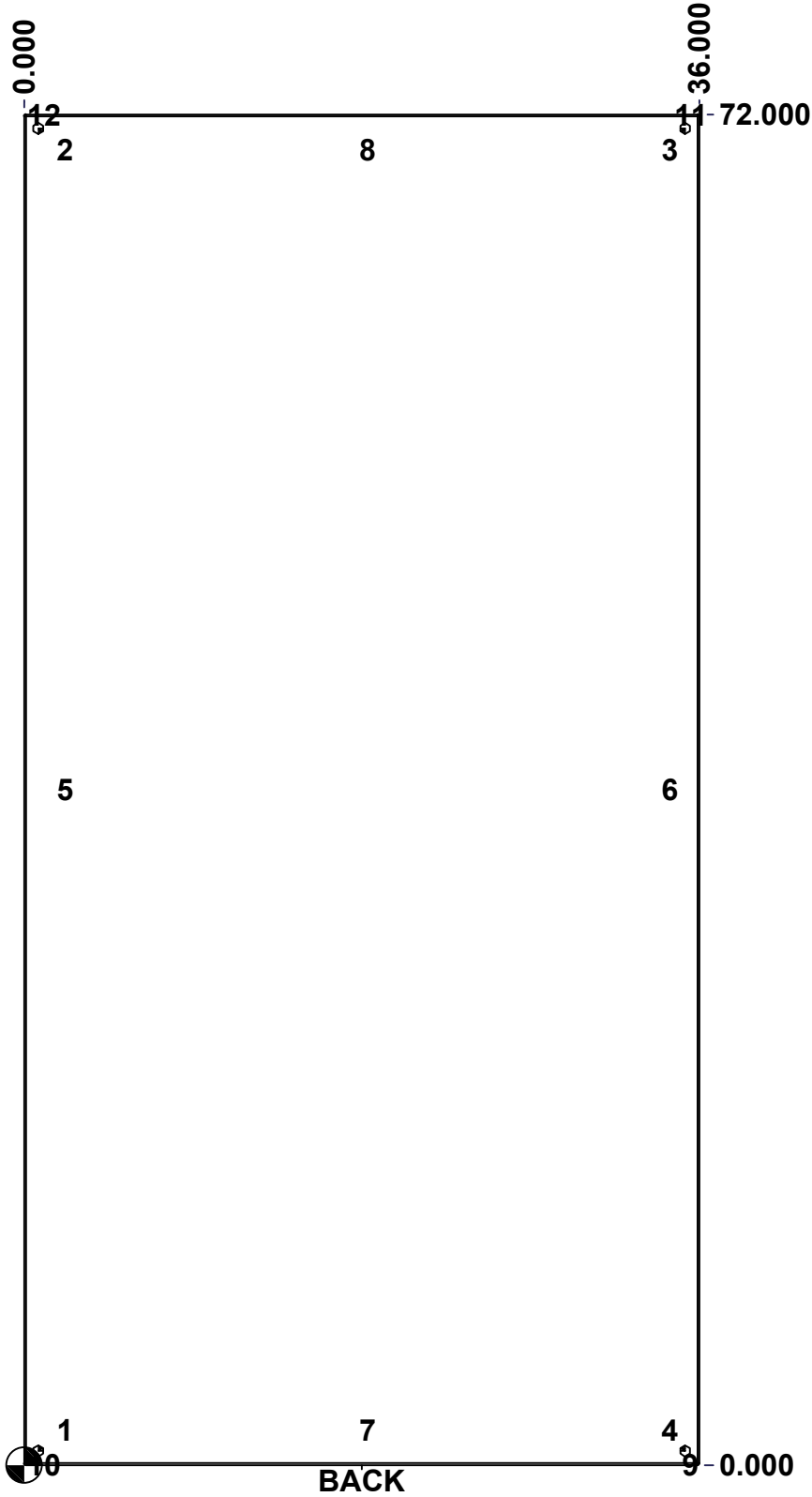
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	34.125	70.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	34.125	36.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	70.125	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	72.000	FOOT 885 ESMF4_CLOSE
12	0.750	72.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSP 72" x 36" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSP7236166THNOIPB	0	16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

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Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 02-May-23

Material
Matière

14 Ga Stainless Steel 316 (1.7mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESSP 72" x 36" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSP7236166THNOIPB 0

Rev.

7

16

2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSP7236166THNOI PI-RS	0	5412ESSP 72" x 36" Right Insulation
1	5412ESSP7236166THNOI PI-LS	0	5412ESSP 72" x 36" Left Insulation
1	5412ESSP7236166THNOI PI-BT	0	5412ESSP 72" x 36" Top and Bottom Insulation
1	5412ESSP7236166THNOI PI-TP	0	5412ESSP 72" x 36" Top and Bottom Insulation
1	5412ESSP7236166THNOI PI-B	0	5412ESSP 72" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSP7236166THNOI PB-P	0	5412ESSP 72" x 36" x 16" Body Part
Qty	Part Number	Rev	Description
Parts List			

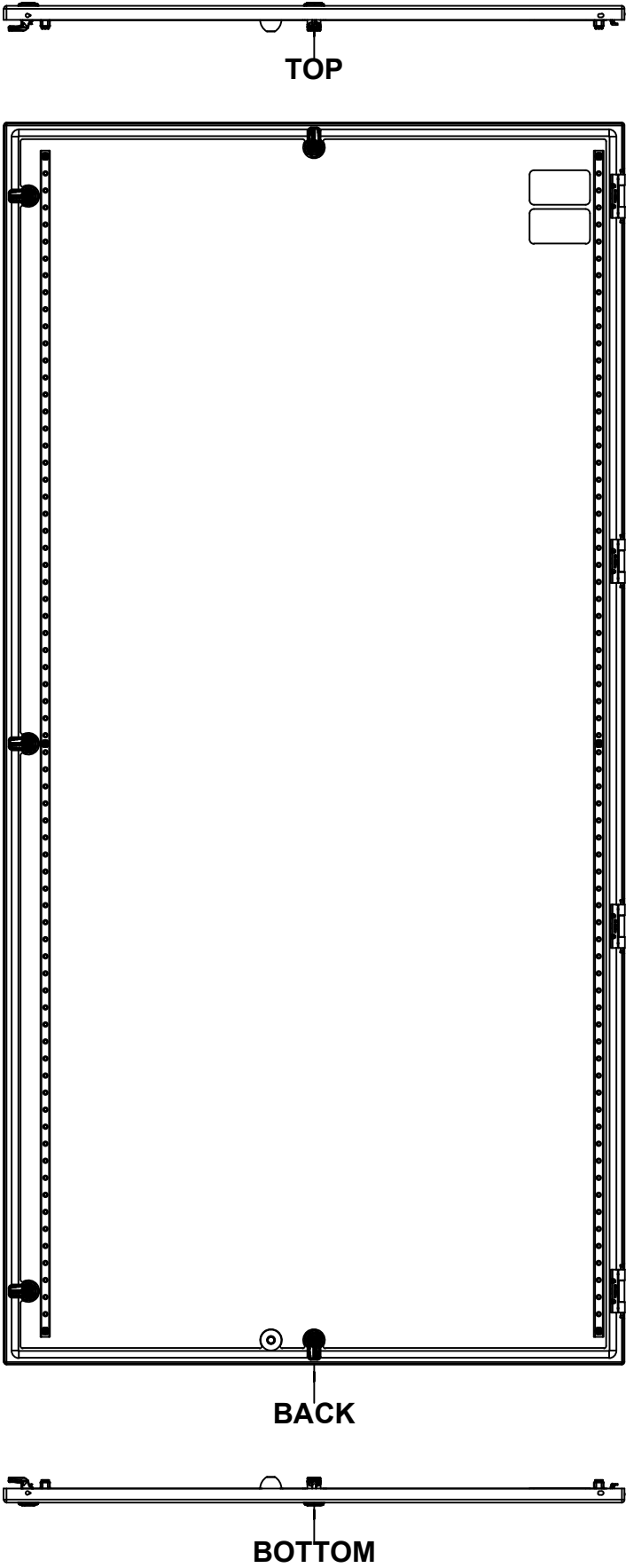
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Tolerance ±1/32" unless otherwise specified

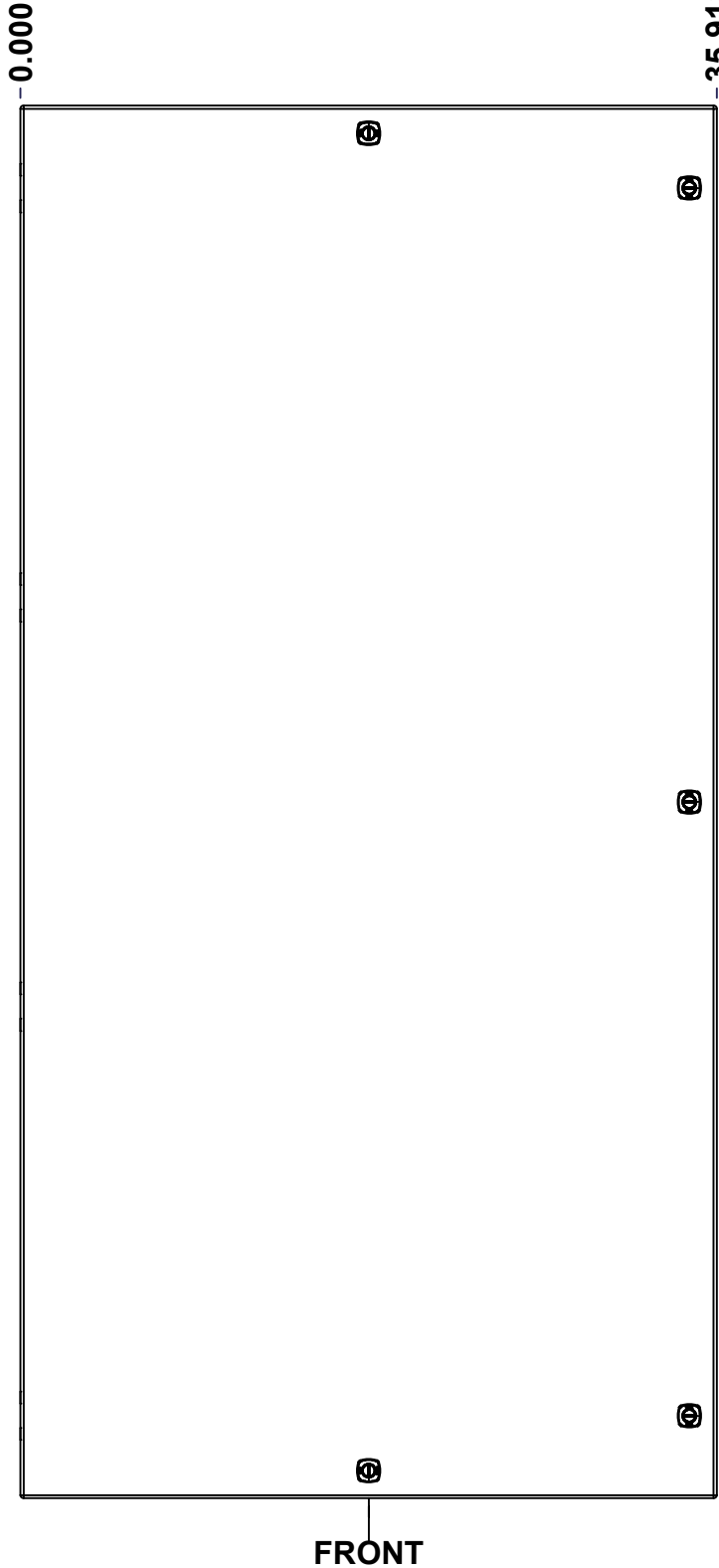
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Tolérance ±1/32" sauf spécification contraire

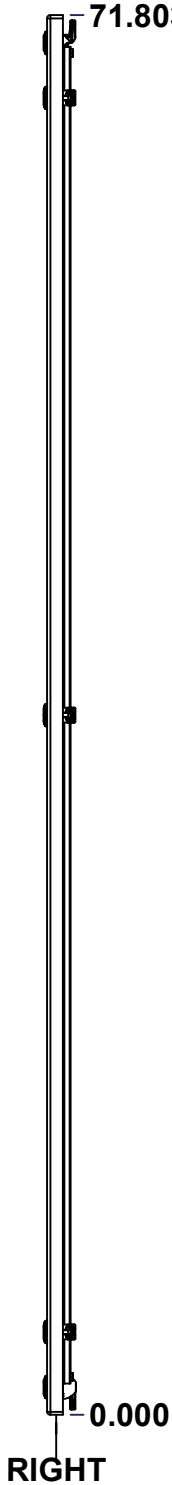
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0.000
0.800
LEFT

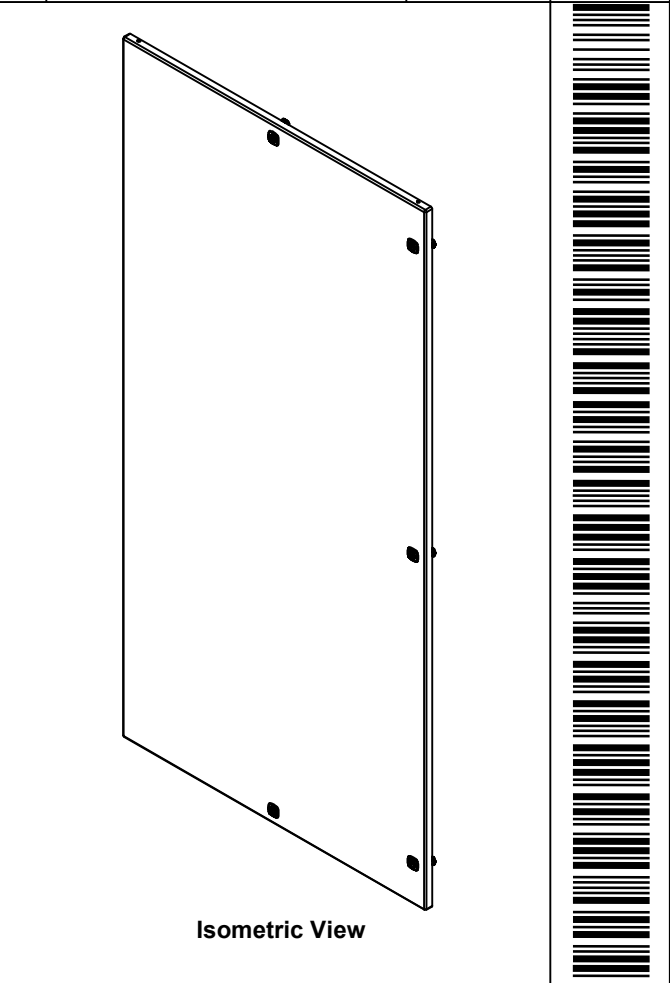


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

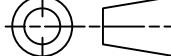


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Flatness
Aplatissement

Max 3.0mm

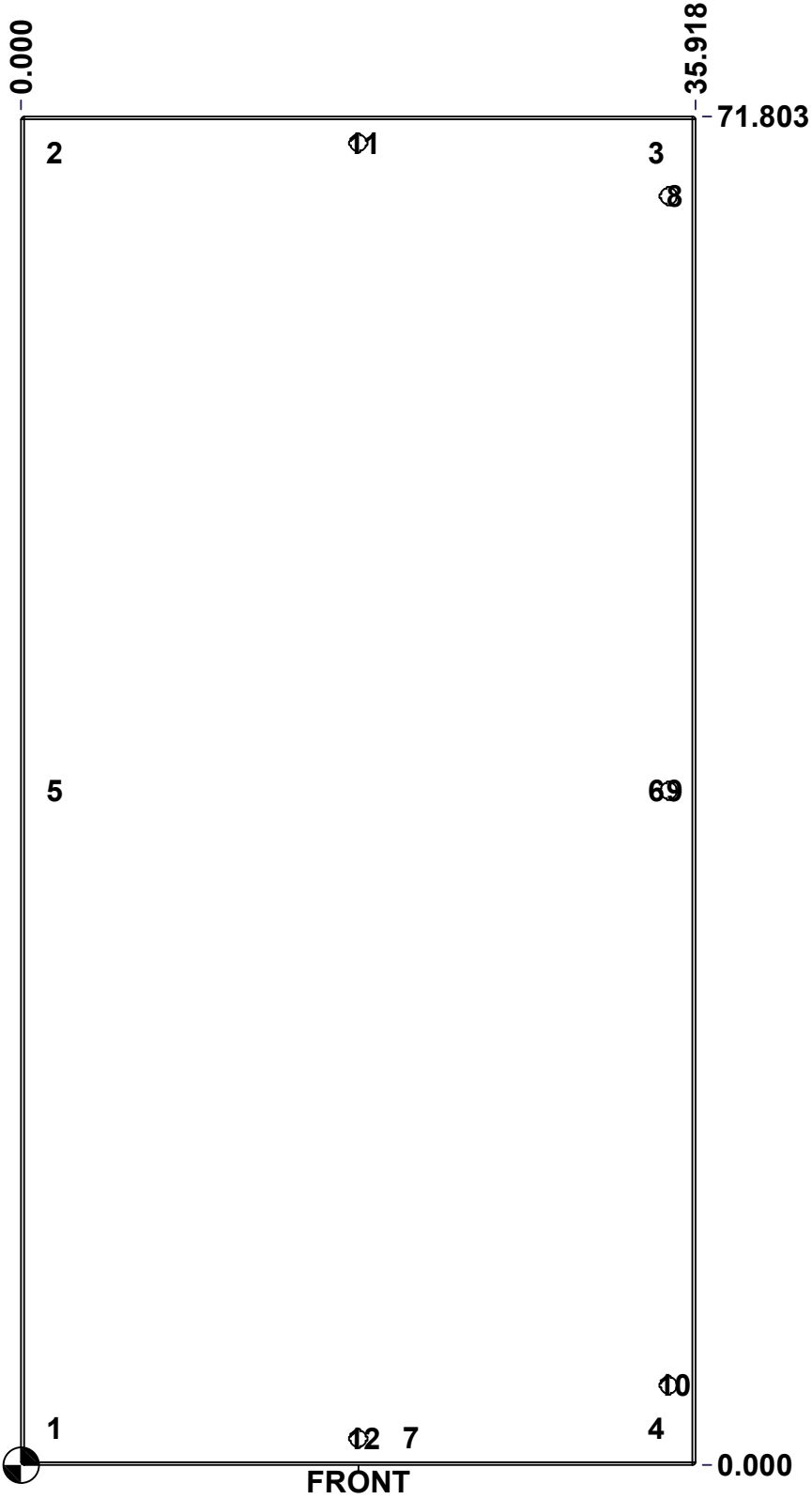
Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 02-May-23	
Material Matière		14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur		Asa-61 Grey	Finish Fini Smooth
Description 5412ESSP 72" x 36" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSP7236166THNOIPC			0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.945	STUD M6 x 18mm (Inside)
2	1.486	69.858	STUD M6 x 18mm (Inside)
3	33.517	69.858	STUD M6 x 18mm (Inside)
4	33.517	1.945	STUD M6 x 18mm (Inside)
5	1.486	35.902	STUD M6 x 18mm (Inside)
6	33.517	35.902	STUD M6 x 18mm (Inside)
7	20.459	1.435	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
8	34.494	67.553	880 SCQ4-SLSS6
9	34.494	35.902	880 SCQ4-SLSS6
10	34.494	4.250	880 SCQ4-SLSS6
11	17.959	70.379	880 SCQ4-SLSS6
12	17.959	1.424	880 SCQ4-SLSS6



	Description 5412ESSP 72" x 36" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESSP7236166THNOIPC	Rev. 0	9 16

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[illegible]

2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
6	STK-Q-07250	2	M6 x 16mm Collar Nut
2	STK-Q-46020-72	5	5412 ES Vertical Door Stiffener 72"
1	5412ESSP7236166THNOI PI-C	0	5412ESSP 72" x 36" Cover Insulation
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
1	STK-Q-46515	3	5412 ES Door Support with Brass Insert
7	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSP7236166THNOI PG	0	5412ESSP 72" x 36" Cover Gasket Part
1	5412ESSP7236166THNOI PC-P	0	5412ESSP 72" x 36" Cover Part
5	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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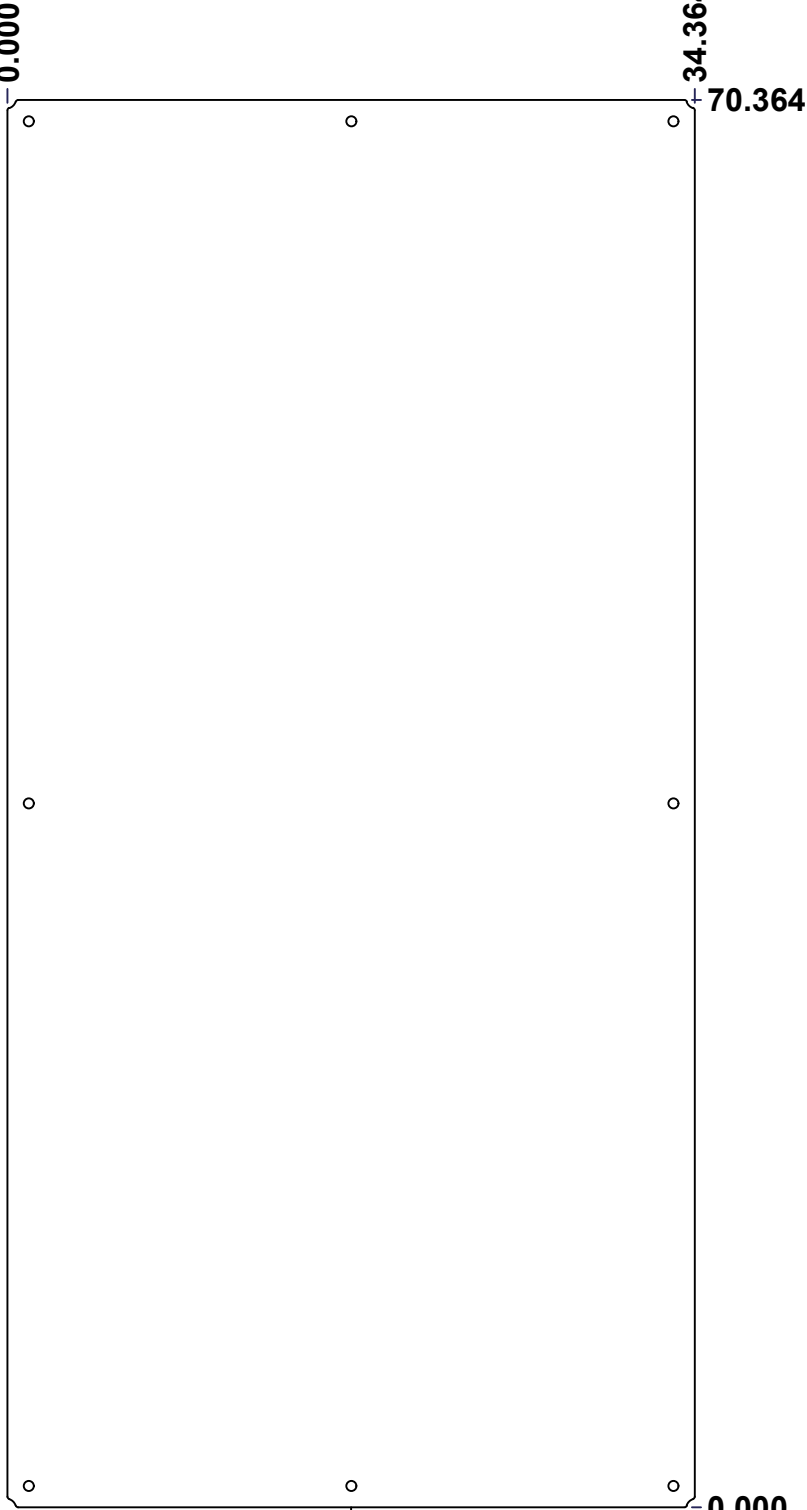
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



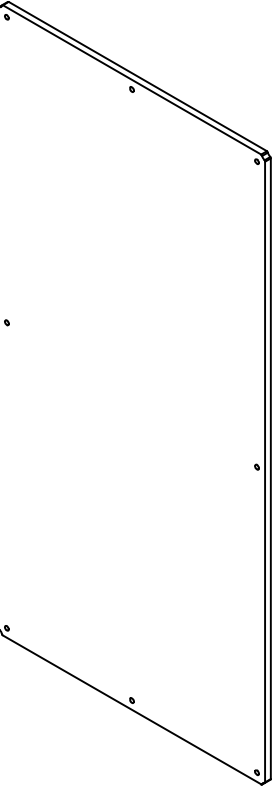
TOP



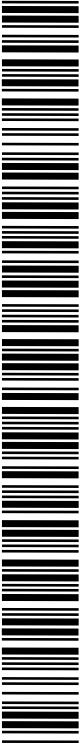
FRONT



RIGHT



Isometric View



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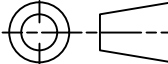


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 72" x 36" Back Insulation

Detail Rev.

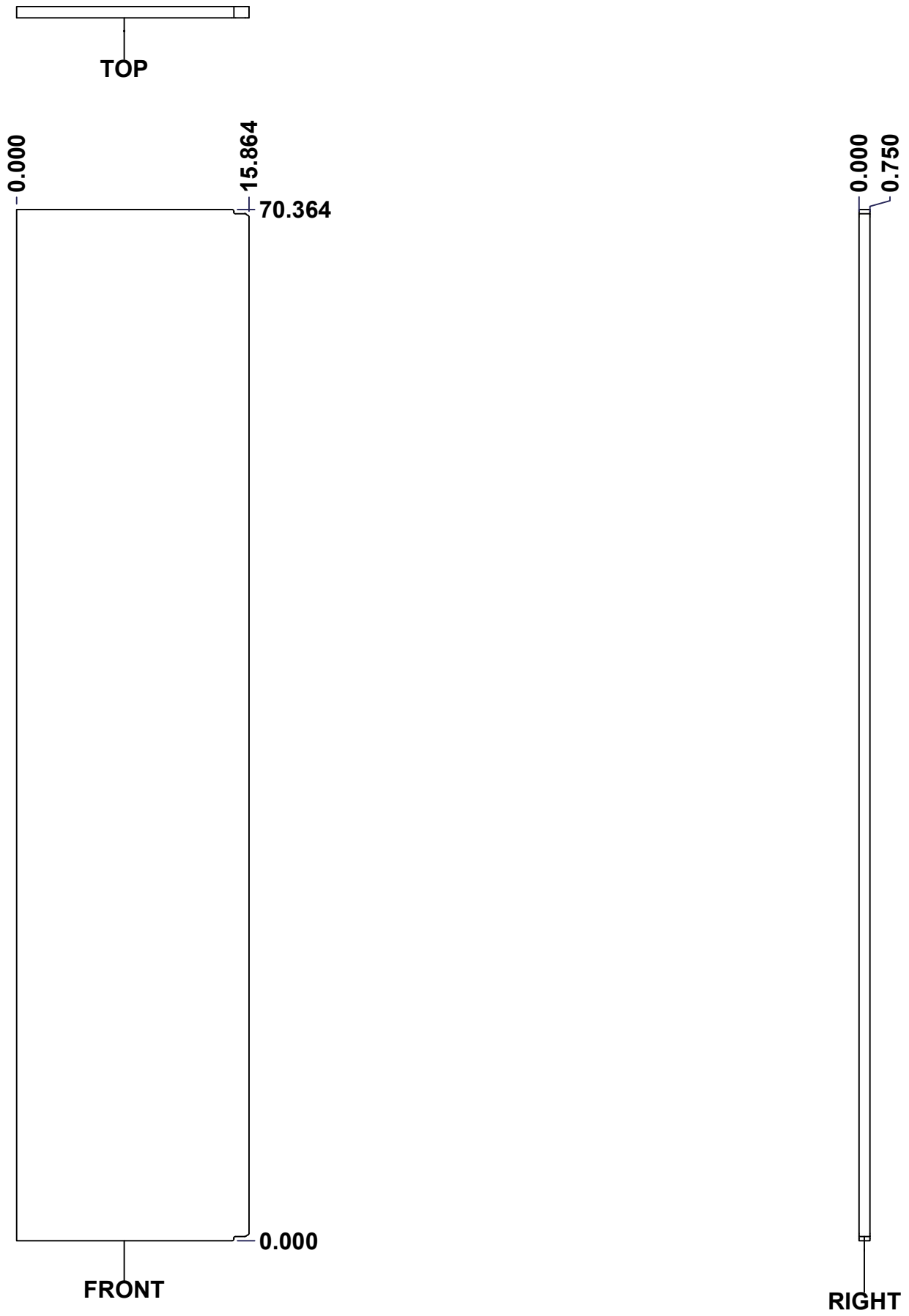
Part Number
Numéro Pièce

Rev. 11

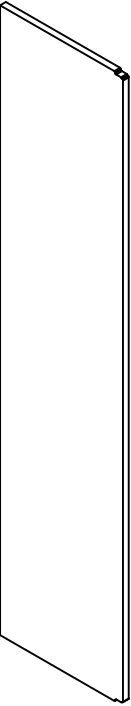
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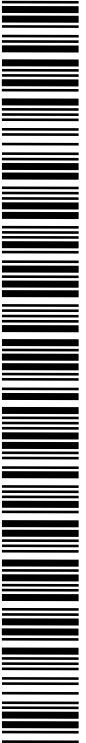
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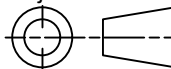


No.	Revisions	Date	By/Par



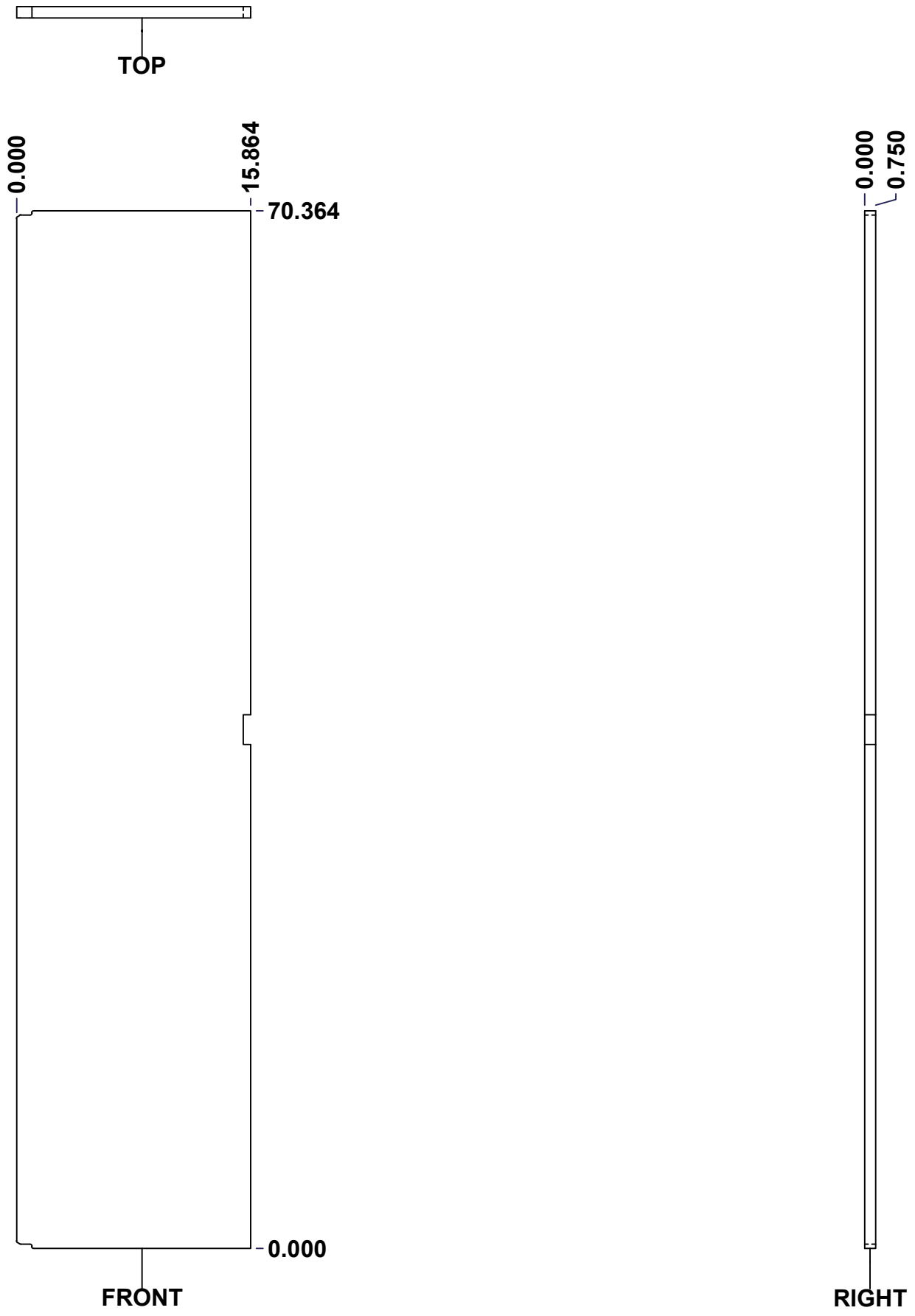
Isometric View



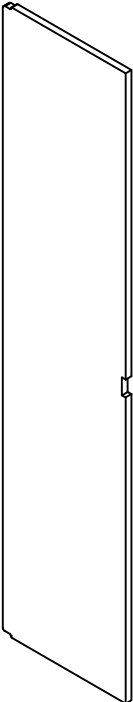
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Aluminum	Finish Fini N/A
Description 5412ESSP 72" x 36" Left Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 12
SEE BILL OF MATERIAL ON LAST PAGE			16

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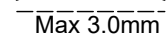
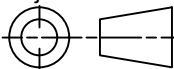


No.	Revisions	Date	By/Par



Isometric View



		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par				Date 23-Jan-07	
Material Matière				Polyisocyanurate	
Color Couleur		Aluminum		Finish Fini N/A	
Description 5412ESSP 72" x 36" Right Insulation				Detail Rev.	
Part Number Numéro Pièce				Rev. 13	
412ESSP7236166THNOIPI-RS0				16	

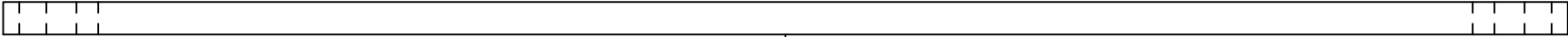
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Tolerance ±1/32" unless otherwise specified

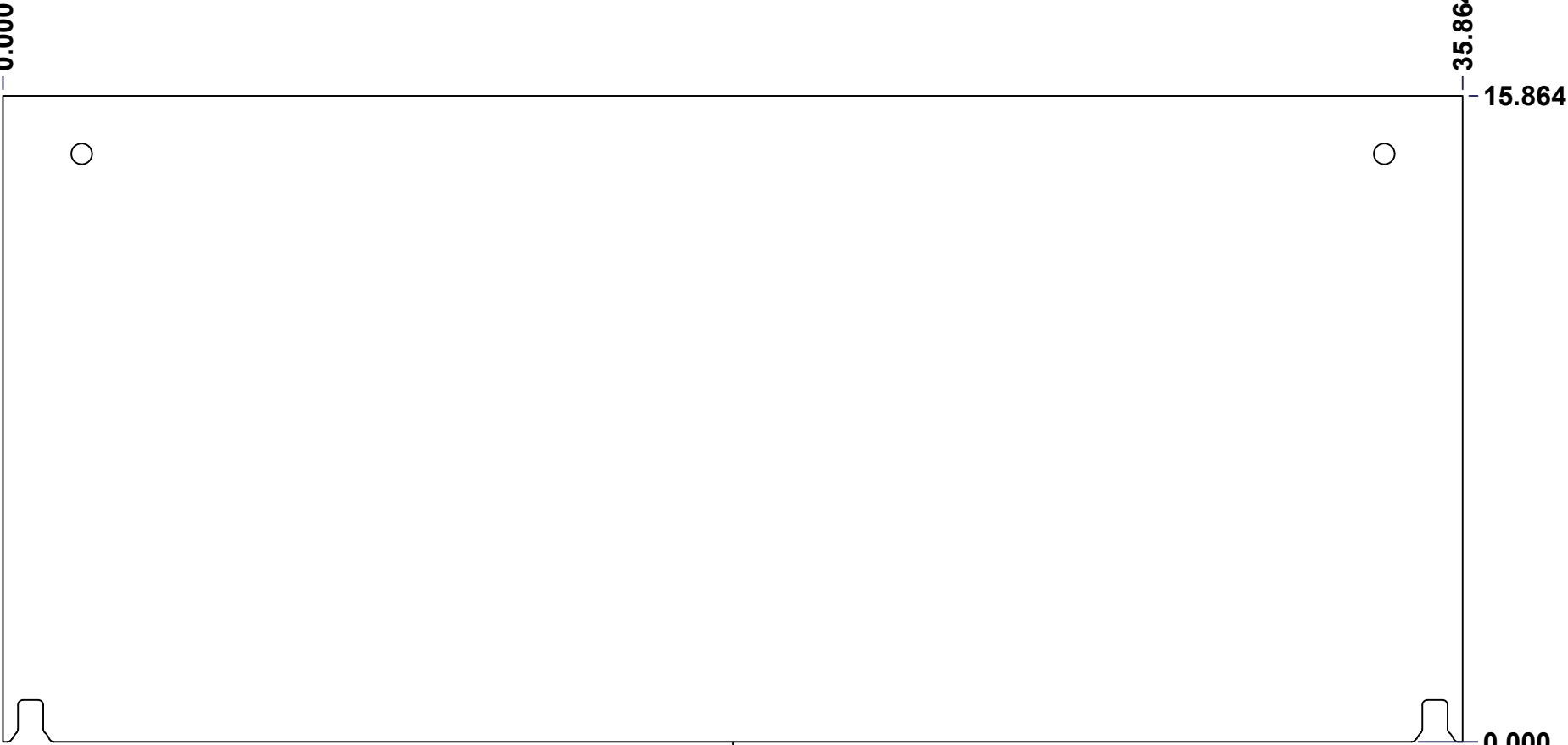
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Tolérance ±1/32" sauf spécification contraire

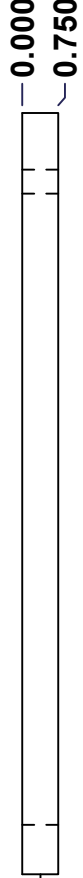
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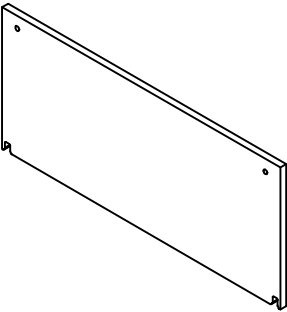
TOP



FRONT



RIGHT



Isometric View

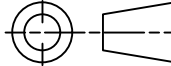


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 72" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 14

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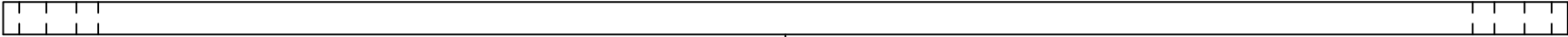
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Tolerance ±1/32" unless otherwise specified

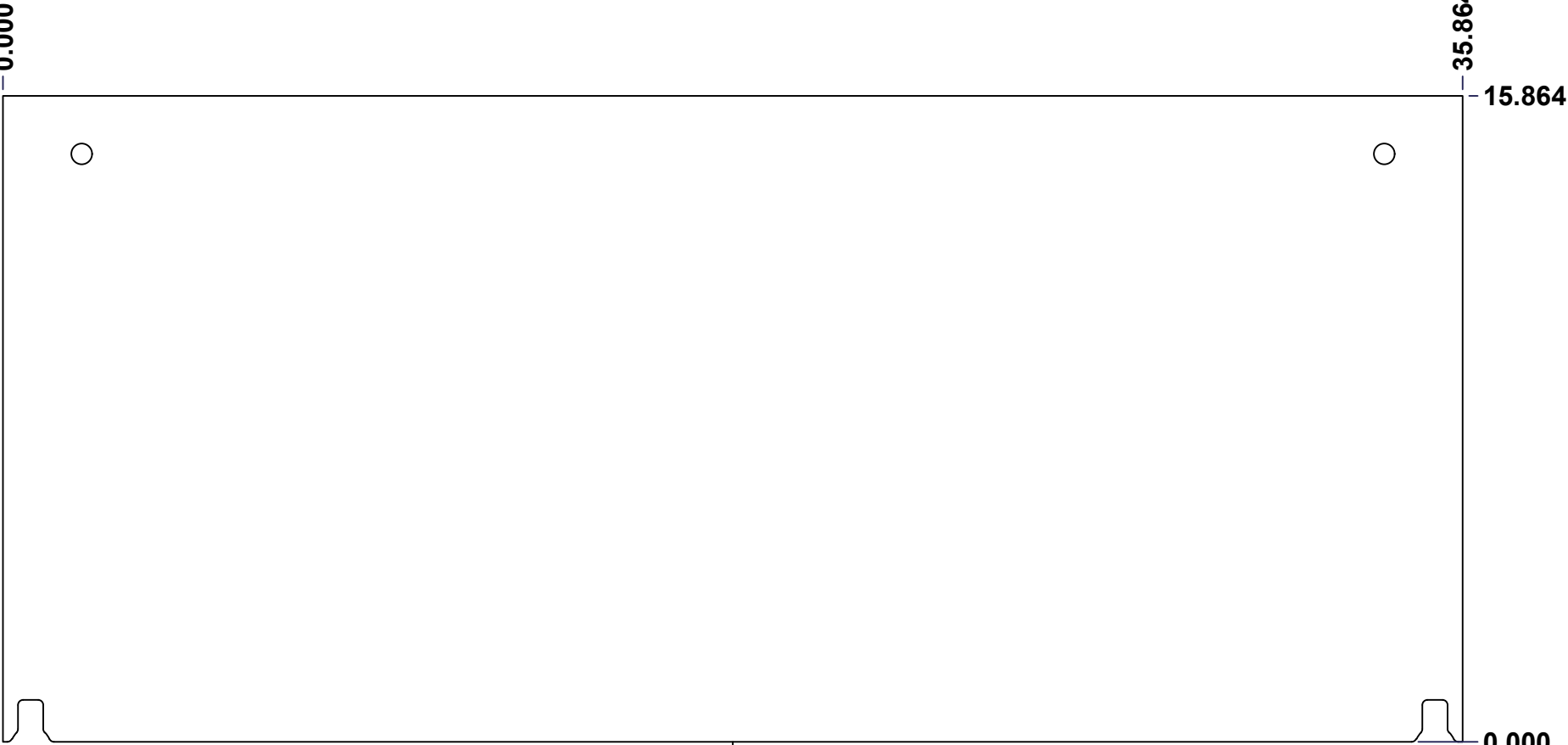
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Tolérance ±1/32" sauf spécification contraire

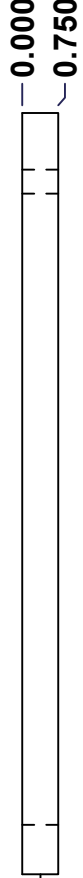
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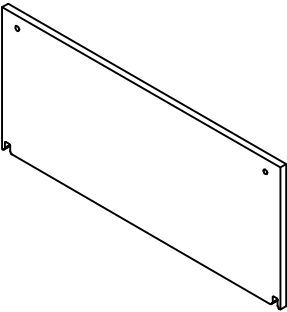
TOP



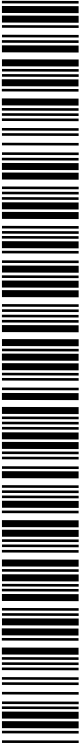
FRONT



RIGHT



Isometric View

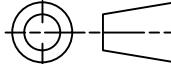


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSP 72" x 36" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

Rev. 15

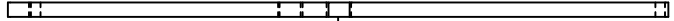
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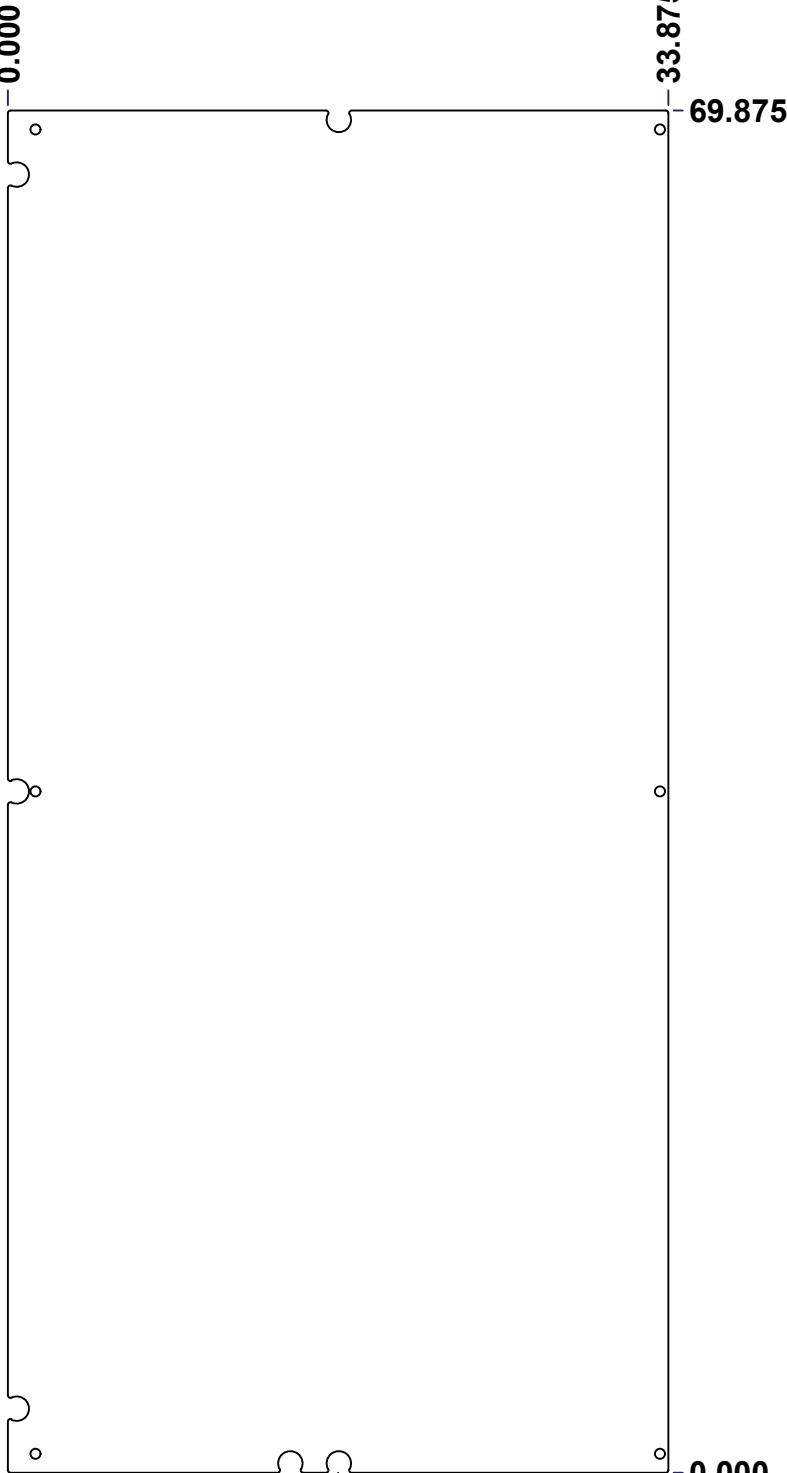
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Tolérance ±1/32" sauf spécification contraire



TOP



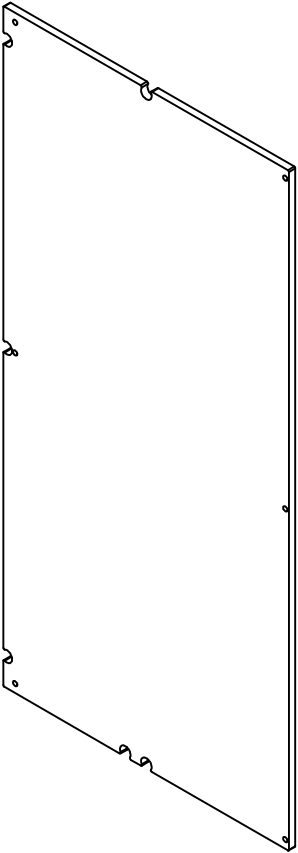
FRONT

0.000

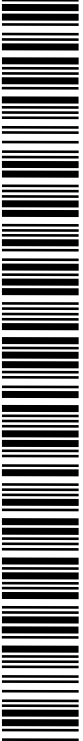
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RIGHT



Isometric View



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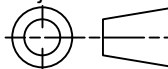


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSP 72" x 36" Cover Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSP7236166THNOIP-C 0

Rev.

16

16

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