

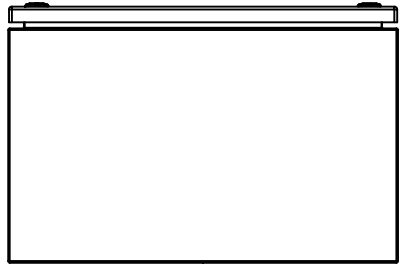
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Tolerance ±1/32" unless otherwise specified

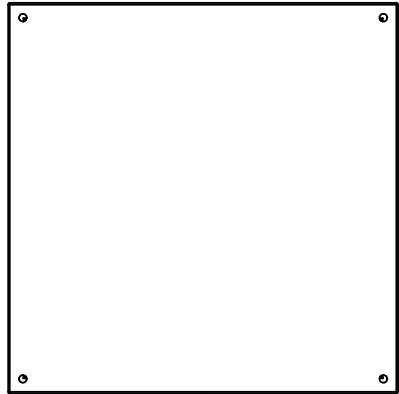
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT202012\5412ESSQT202012.idw

Tolérance ±1/32" sauf spécification contraire

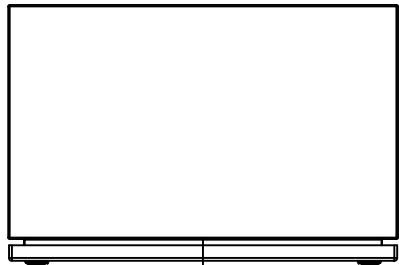
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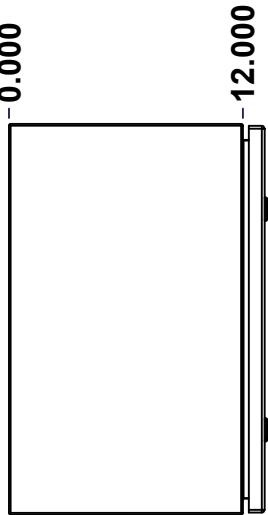
TOP



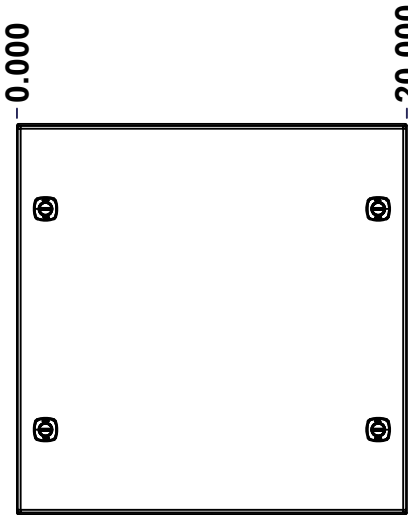
BACK



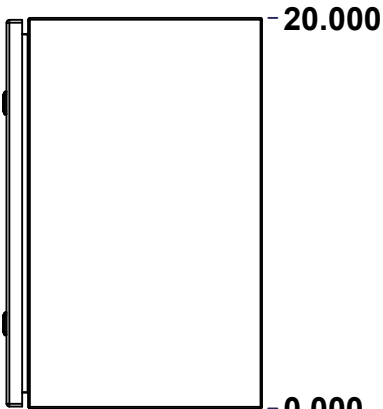
BOTTOM



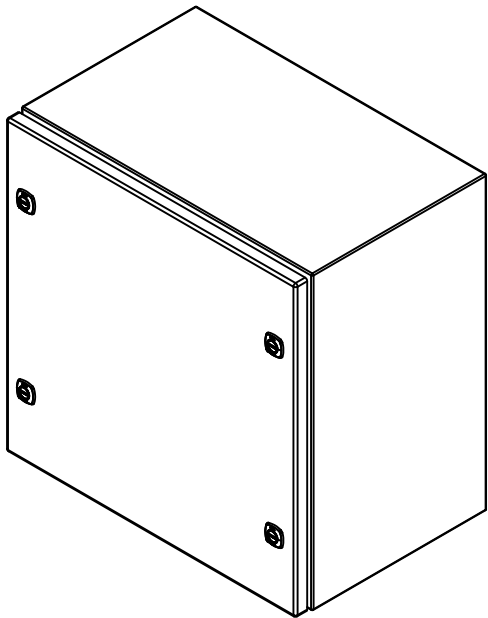
LEFT



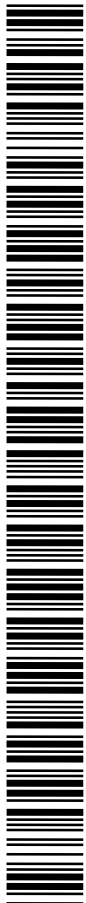
FRONT



RIGHT



Isometric View



GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
Customer Client		Date	
Drawn By Dessiné Par		Date 19-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESSQT 20" x 20" x 12" Assembly			
Part Number Numéro Pièce		Rev.	
5412ESSQT202012		0	1 2

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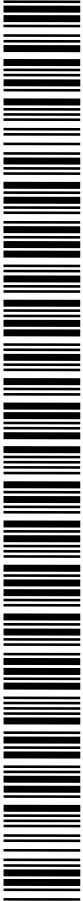
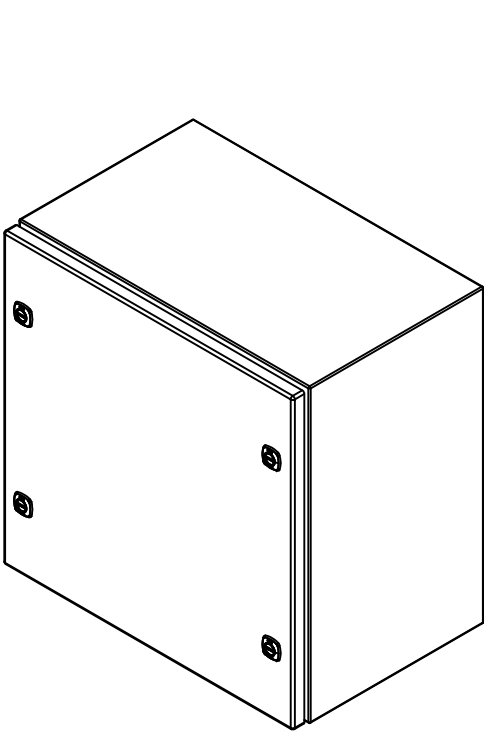
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT202012\5412ESSQT202012.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	Detail Rev.	
5412ESSQT 20" x 20" x 12" Assembly		

Part Number Numéro Pièce	Rev.	2
5412ESSQT202012	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2020G	0	881 SP - Inner Panel
1	5412ESSQT202012C	0	5412ESSQT 20" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT202012B	0	5412ESSQT 20" x 20" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

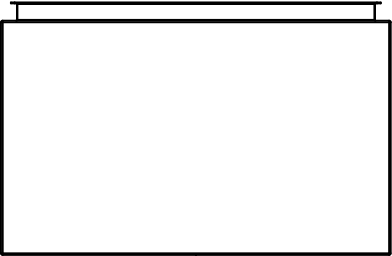
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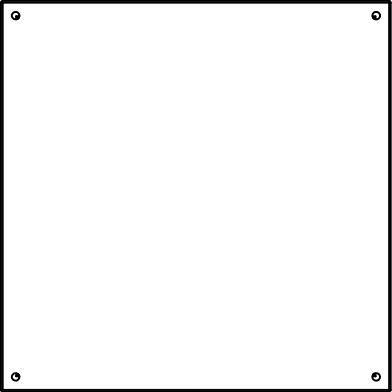
Tolerance ±1/32" unless otherwise specified

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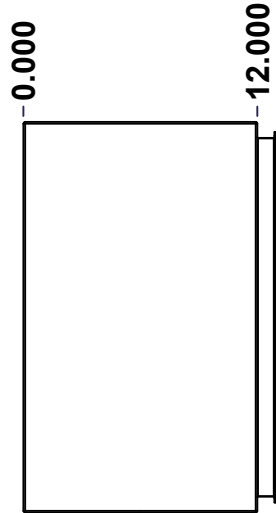
Tolérance ±1/32" sauf spécification contraire



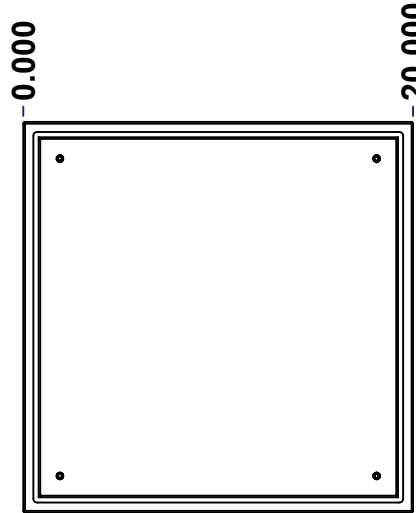
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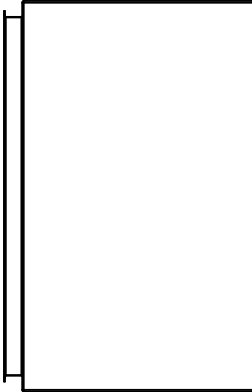
BACK



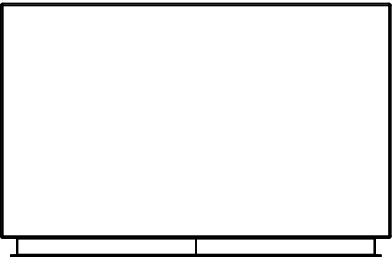
LEFT



FRONT

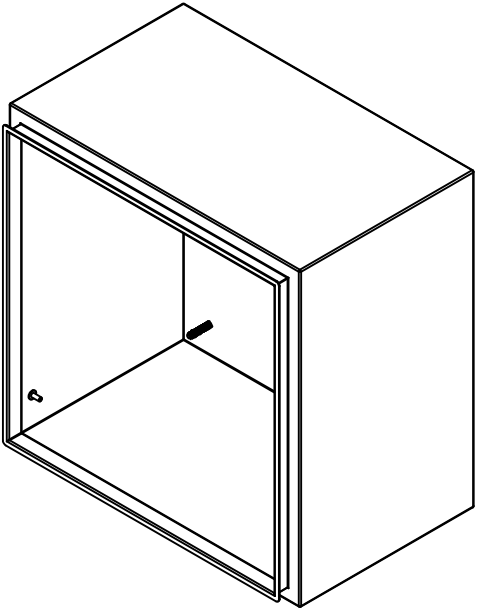


RIGHT

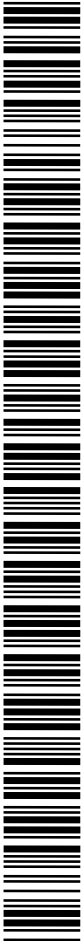


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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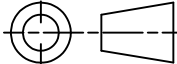


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 19-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESSQT 20" x 20" x 12" Body			
Part Number Numéro Pièce		Rev.	
5412ESSQT202012B		0	1 7

SEE BILL OF MATERIAL ON LAST PAGE

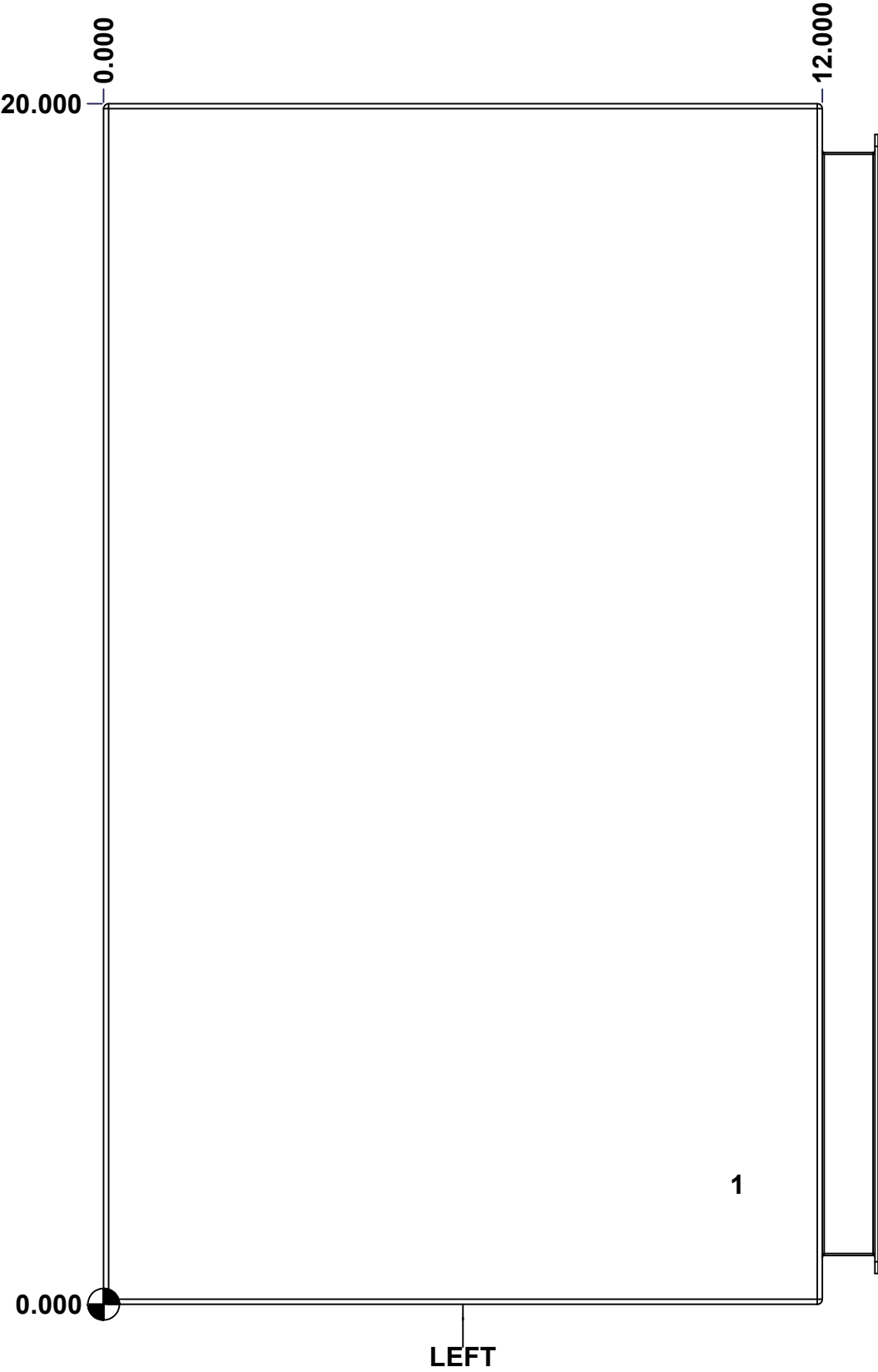
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT202012\5412ESSQT202012B5.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSQT 20" x 20" x 12" Body		
	Part Number	Rev.	5
	Numéro Pièce	0	7
5412ESSQT202012B			

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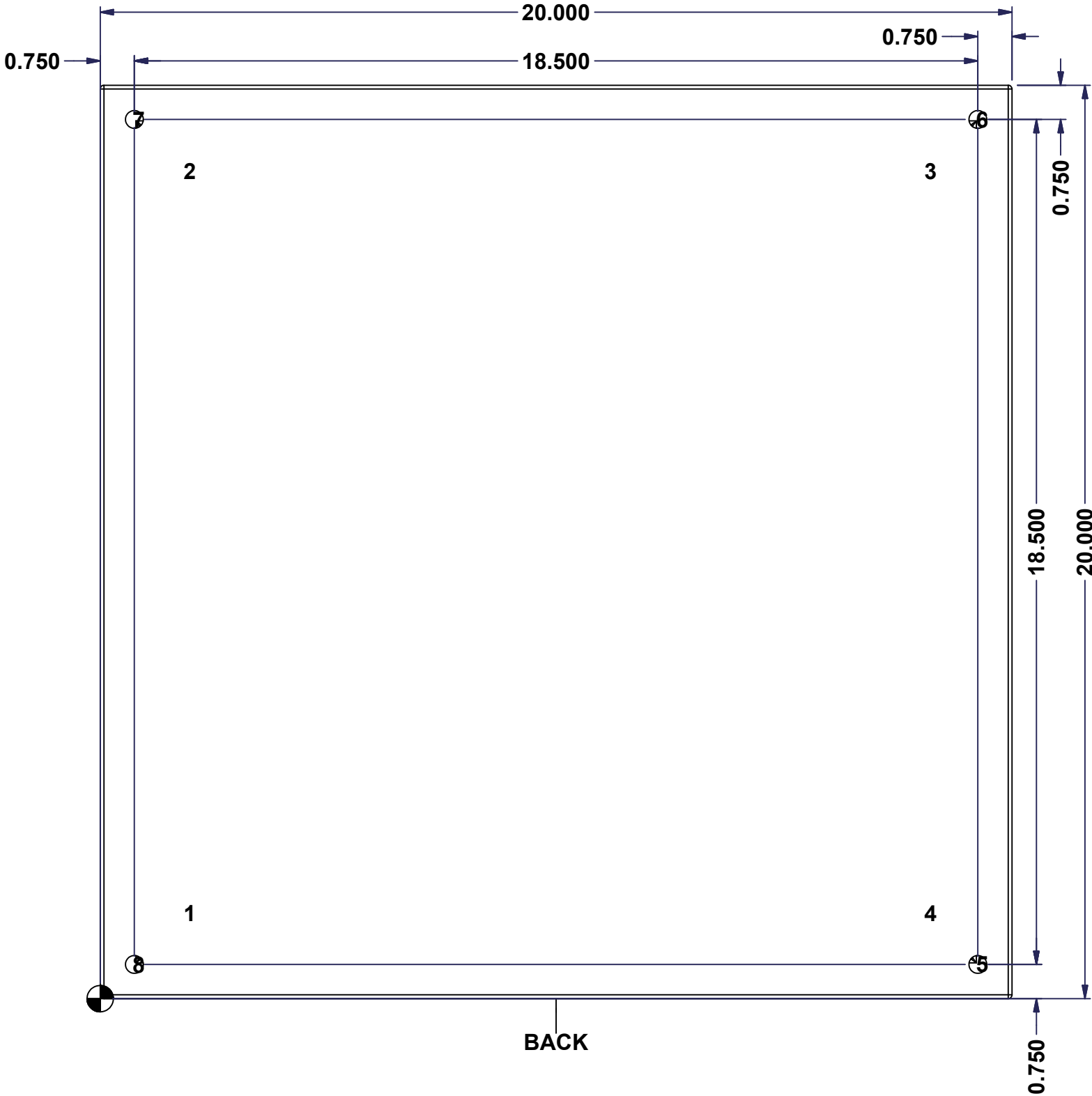
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT202012\5412ESSQT202012B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	18.125	18.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

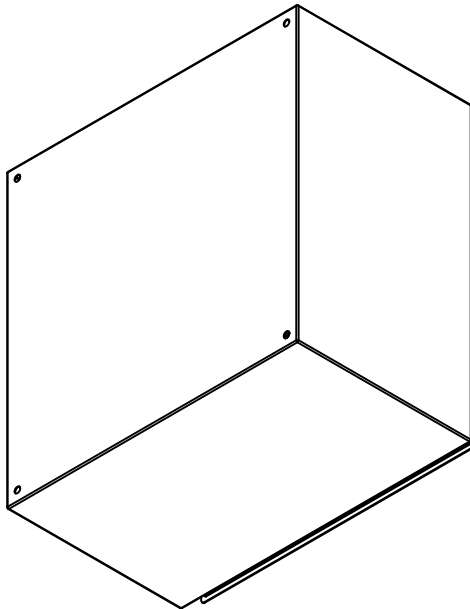


	Description		Status	
	5412ESSQT 20" x 20" x 12" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESSQT202012B		0	7

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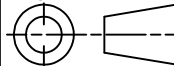
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No.	Revisions	Date	By/Par



Isometric View



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BoxCad: BoxCad 16 Ga Stainless Steel 304 (1.4mm) Unpainted	Date Date 19-May-14 Brushed
5412ESSQT 20" x 20" x 12" Body	Detail Rev.
5412ESSQT202012B	Rev. 0 7 7

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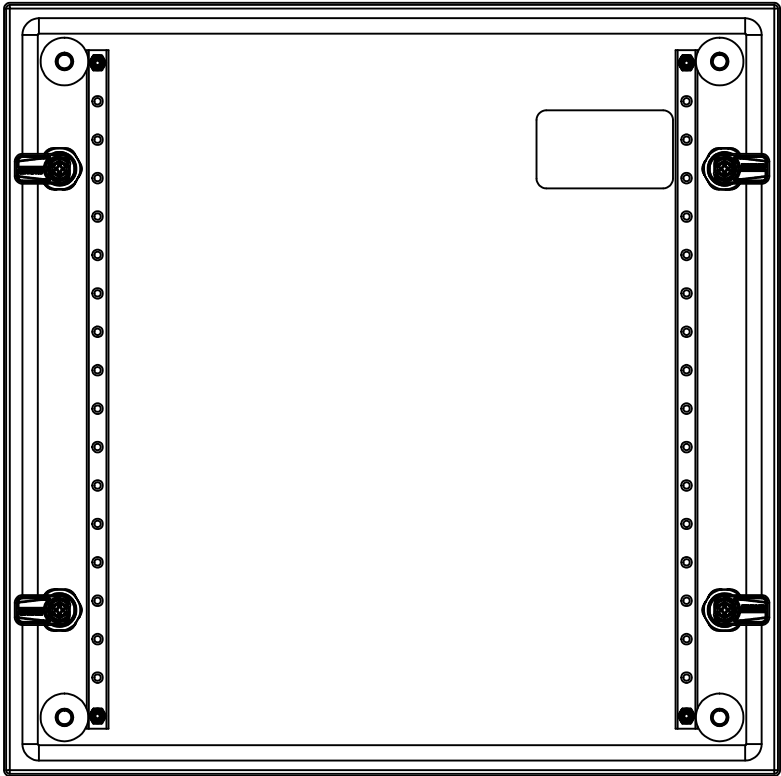
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT202012\5412ESSQT202012C.idw

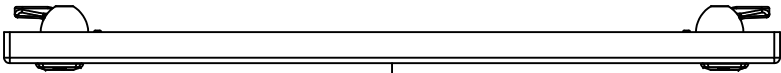
Tolérance ±1/32" sauf spécification contraire



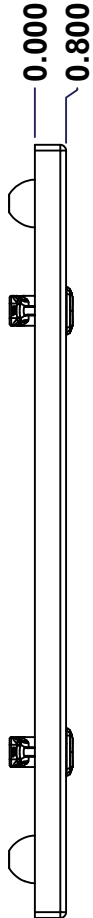
TOP



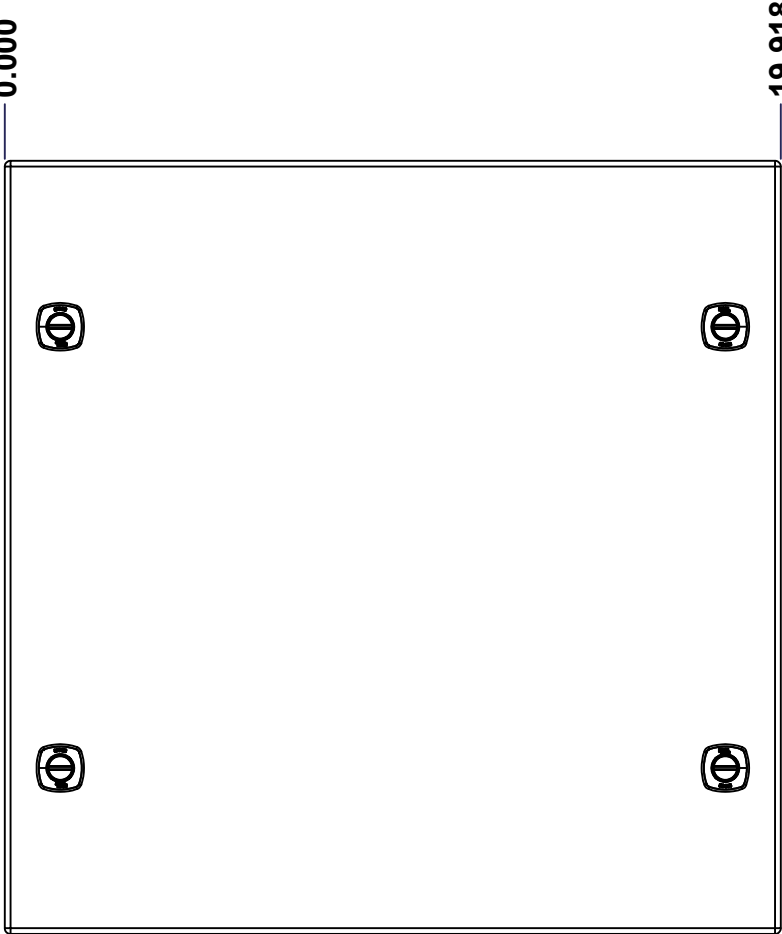
BACK



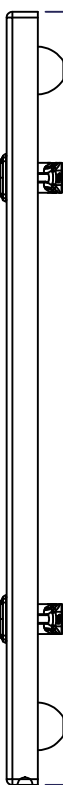
BOTTOM



LEFT

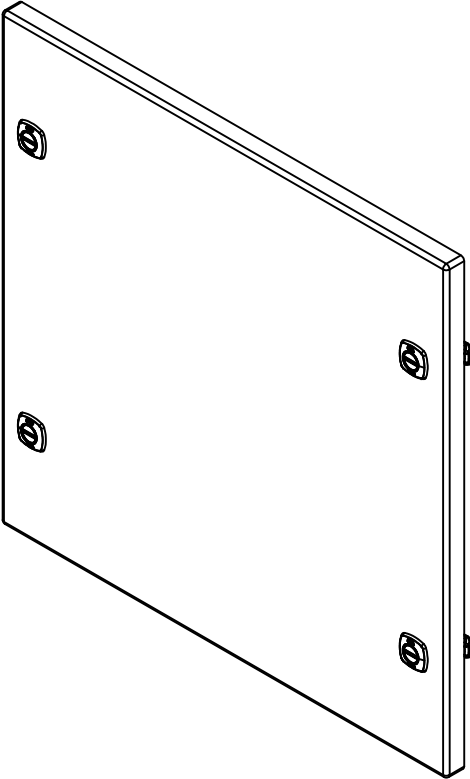


FRONT

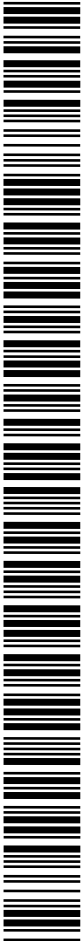


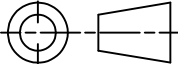
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 19-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESSQT 20" x 20" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	1 3
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSQT202012C	

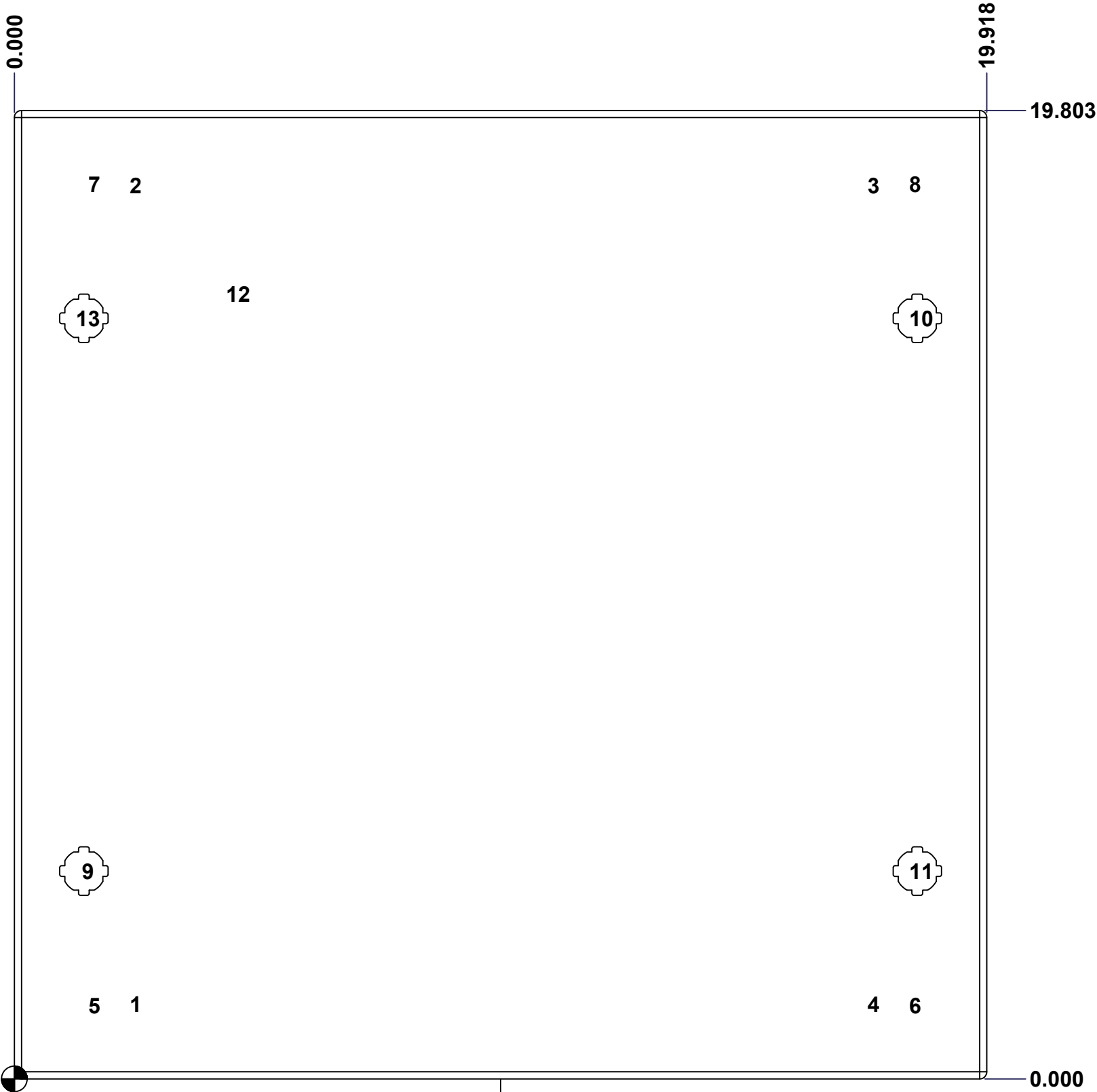
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT202012\5412ESSQT202012C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.535	STUD M6 x 18mm (Inside)
2	2.401	18.268	STUD M6 x 18mm (Inside)
3	17.517	18.268	STUD M6 x 18mm (Inside)
4	17.517	1.535	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	18.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	18.303	STUD M6 x 18mm (Inside)
8	18.368	18.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
10	18.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
11	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
12	4.500	16.053	LABEL_EXM (Inside)
13	1.424	15.553	LOCK 880 SCQ4-SLSS6 @ 180.0°



FRONT

	Description		Status	
	5412ESSQT 20" x 20" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSQT202012C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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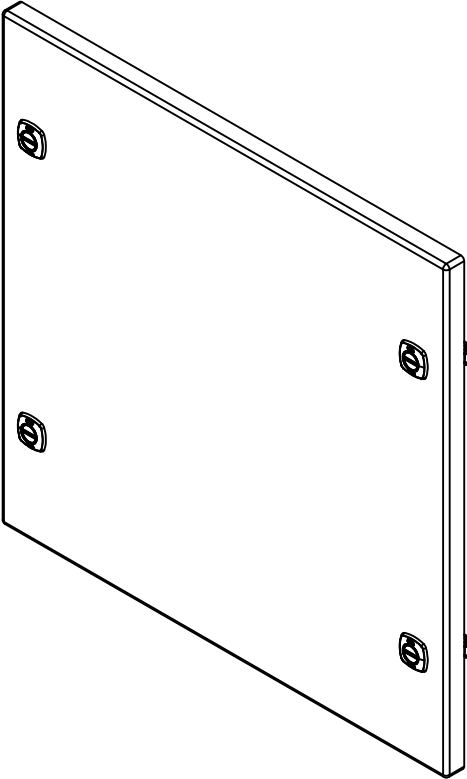
Tolérance ±1/32" sauf spécification contraire

No.

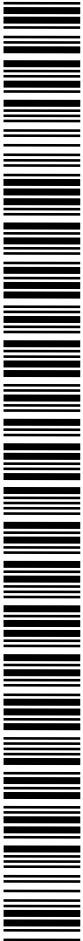
Revisions

Date

By/Par



Isometric View





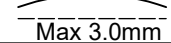
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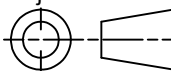
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 19-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESSQT 20" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSQT202012C

Rev.

3

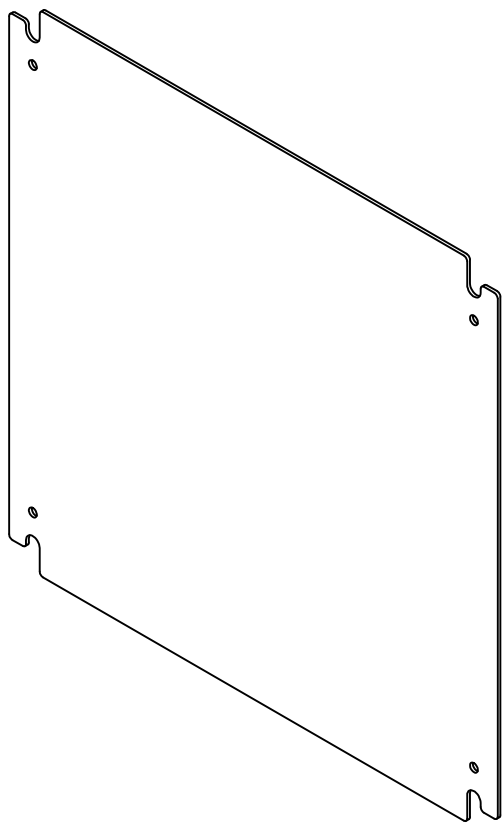
3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-20	5	5412 ES Vertical Door Stiffener 20"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT202012G	0	5412ESSQT 20" x 20" Cover Gasket Part
1	5412ESSQT202012C-P	0	5412ESSQT 20" x 20" Cover Part
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

Technical drawing of a rectangular plate. The drawing includes the following elements:

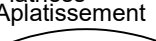
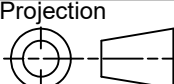
- Dimensions:**
 - Top horizontal dimension: 0.000 (left) to 18.000 (right).
 - Bottom horizontal dimension: 18.000 (left) to 0.000 (right).
- Labels:**
 - TOP:** Located at the top center of the drawing.
 - FRONT:** Located at the bottom center of the drawing.
- Geometry:**
 - A large rectangle with rounded corners.
 - Four small circles, one in each corner, representing holes or mounting points.

No.	Revisions	Date	By/Par



Isometric View



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		Projection 
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 1/23/2007
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP2020G		Rev. 0 1 2

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2020G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	17.125	16.125	GROUND HOLE (RND Ø0.290)

FRONT VIEW

DESCRIPTION

No.

Revisions

Date

By/Par

0.000

18.000

18.000

0.000

3

4

1

2

FRONT

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer Client

Date

Drawn By
Dessiné Par

BoxCad

Date

1/23/2007

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP2020G

Rev.

0

2

2

exm

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Barcode

All knockouts are actual size / Les disques défonçables sont grandeur réel

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