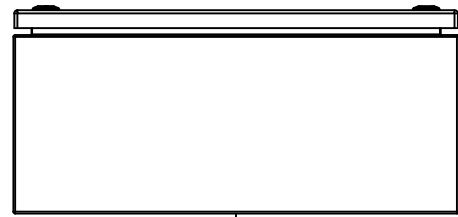
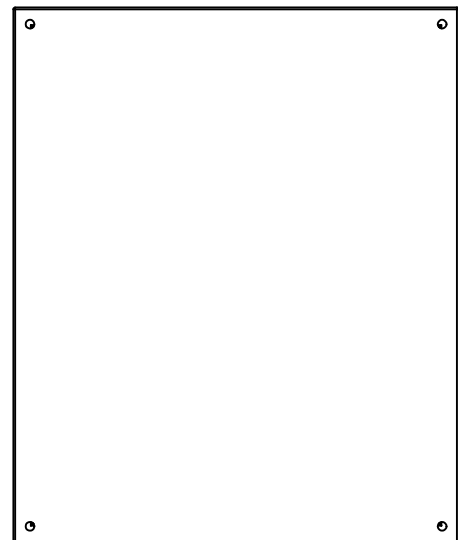


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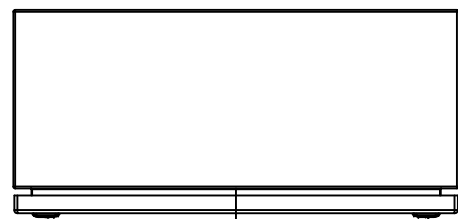
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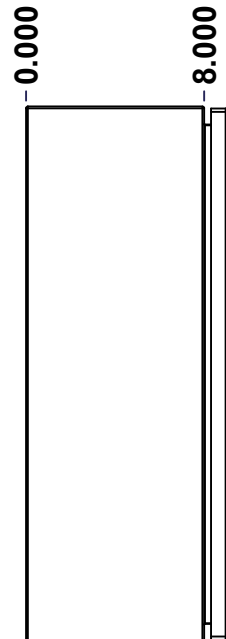
TOP



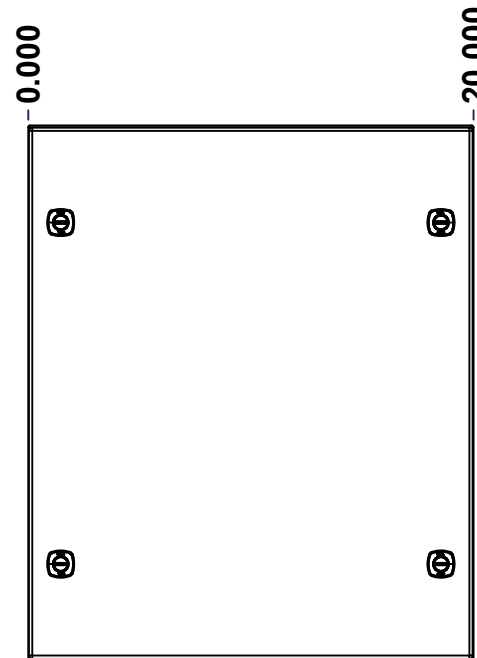
BACK



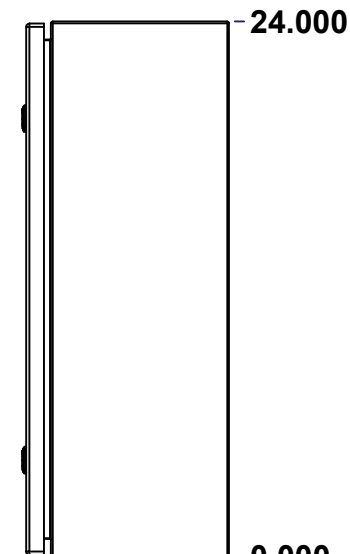
BOTTOM



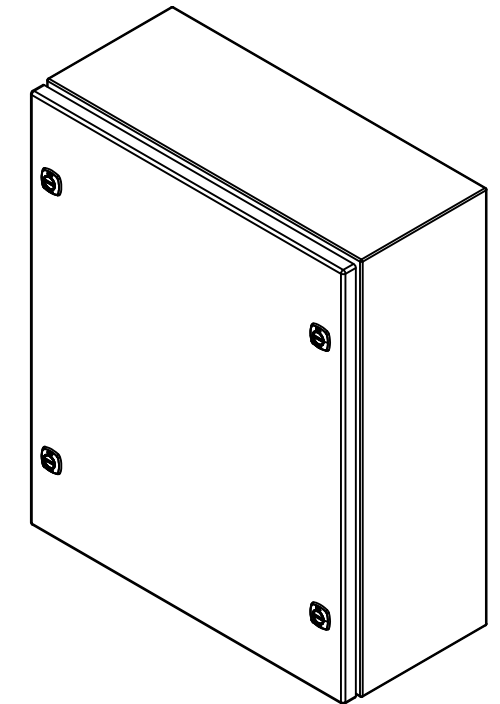
LEFT



FRONT



RIGHT




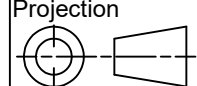
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

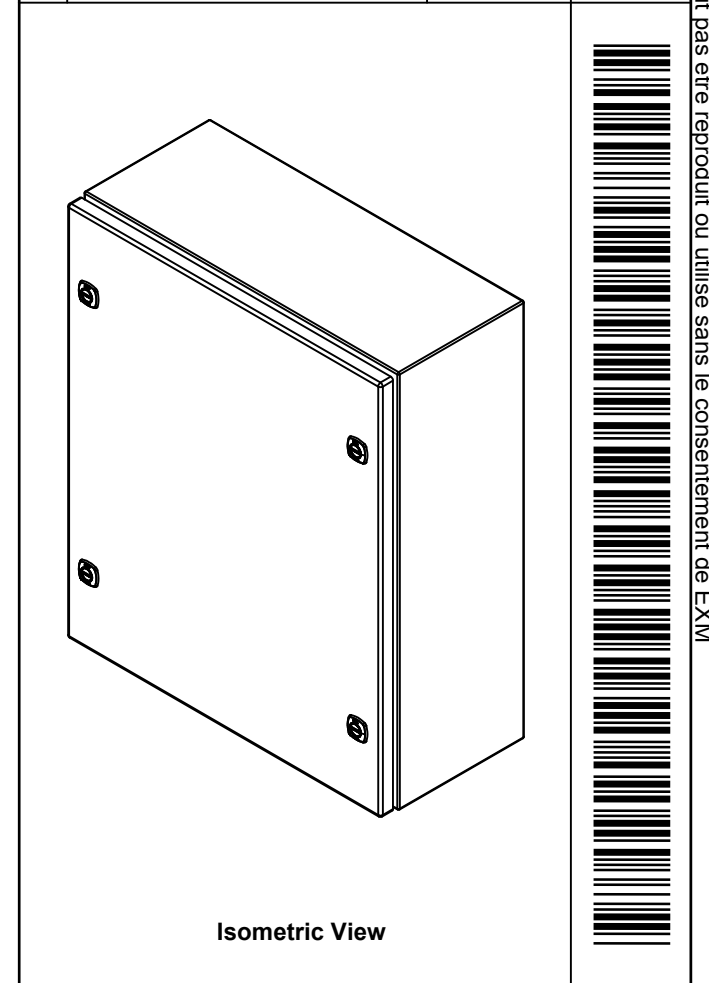
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	20-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini: Brushed
Description	Detail Rev.	
5412ESSQT 24" x 20" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSQT242008	0	2

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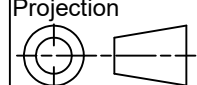
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



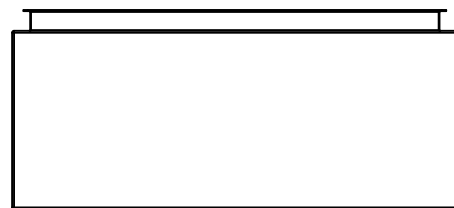
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESSQT242008C	0	5412ESSQT 24" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT242008B	0	5412ESSQT 24" x 20" x 8" Body
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 24" x 20" x 8" Assembly		
Part Number Numéro Pièce	Rev.	2
5412ESSQT242008	0	2

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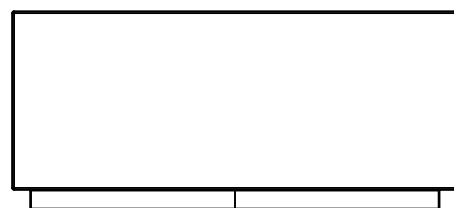
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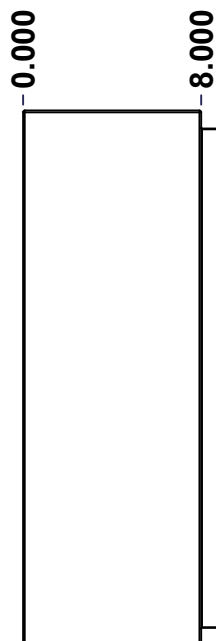
TOP



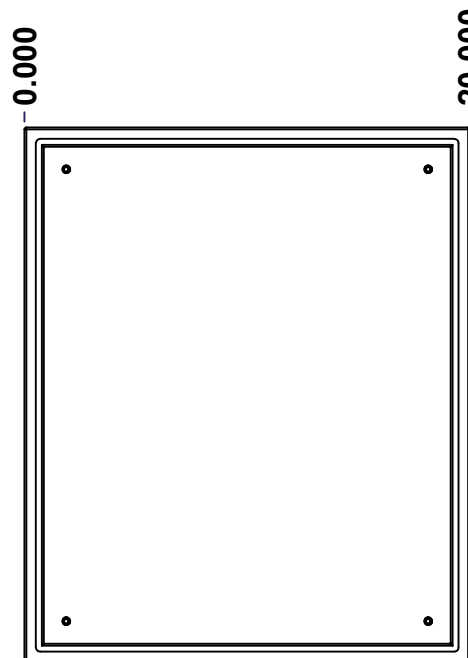
BACK



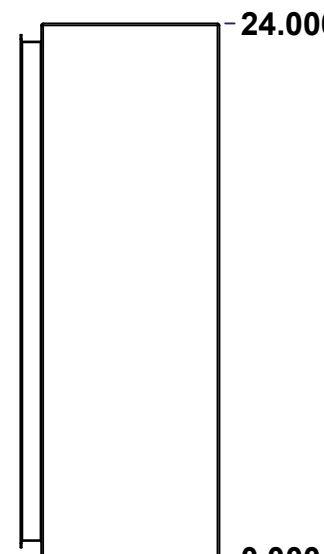
BOTTOM



LEFT

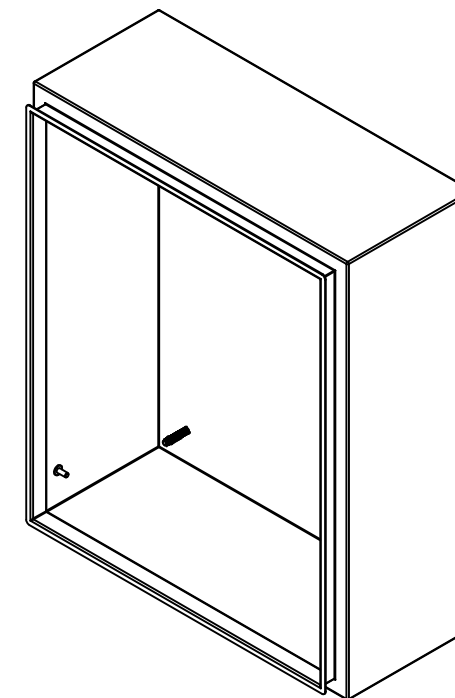


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



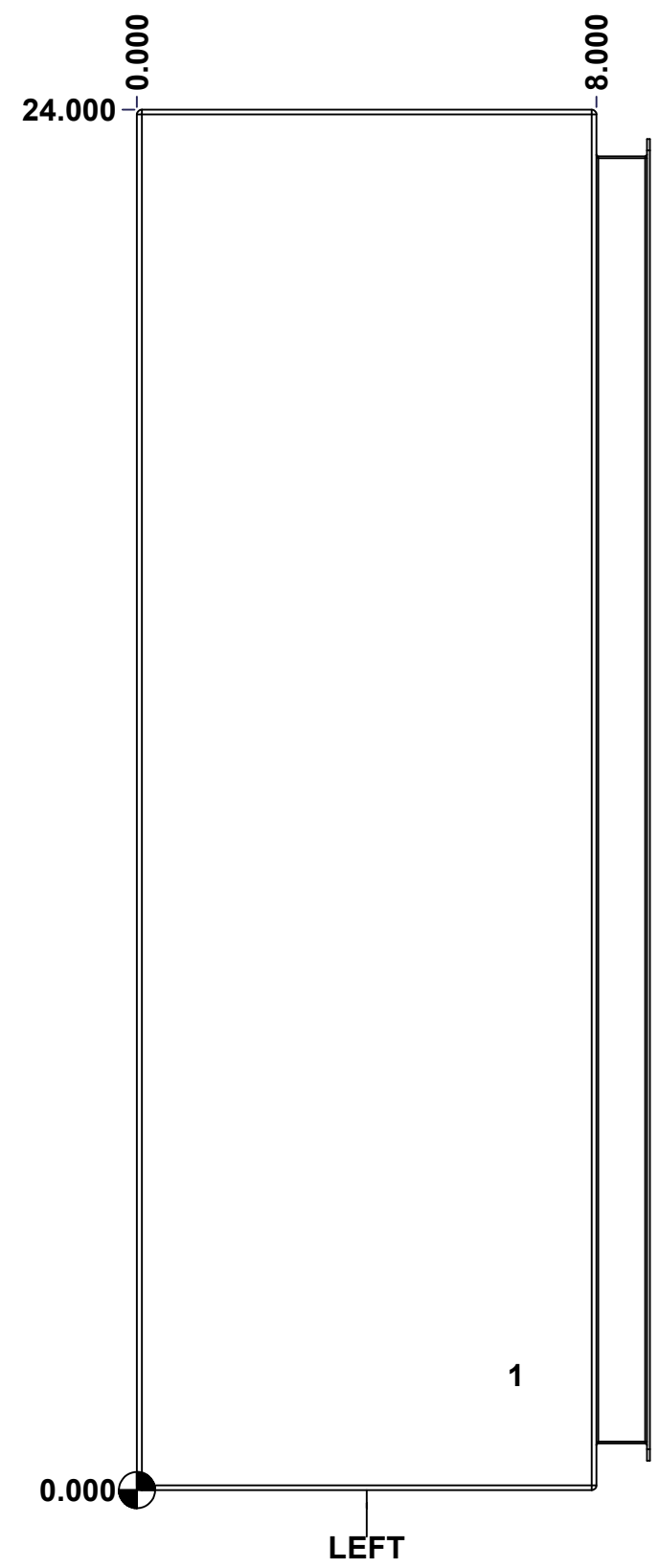
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-May-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 24" x 20" x 8" Body	
Part Number / Numéro Pièce: 5412ESSQT242008B	Detail Rev. / Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE	0 / 7

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSQT 24" x 20" x 8" Body			
	Part Number Numéro Pièce		Rev.	
	5412ESSQT242008B		0	5 / 7

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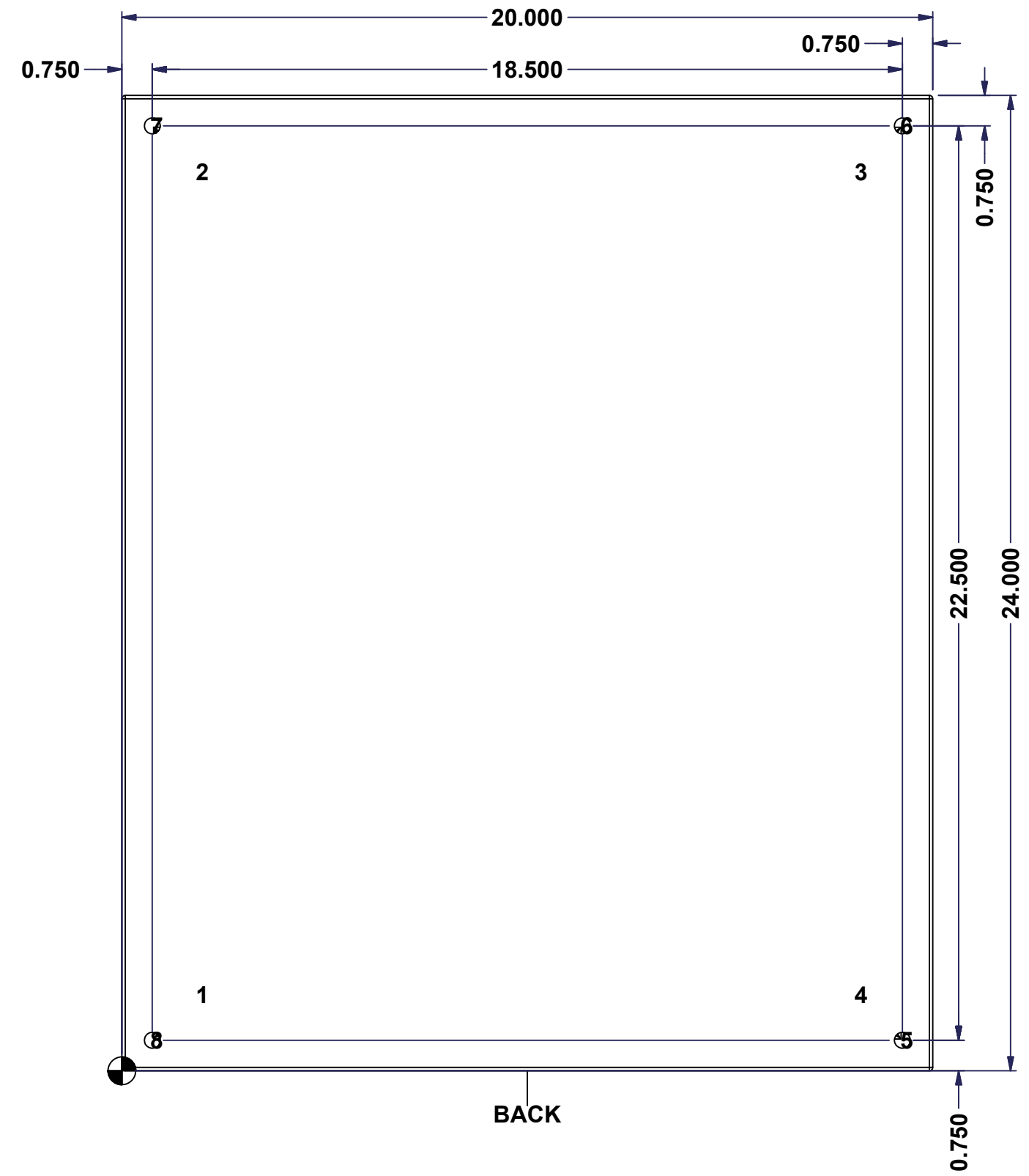
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)

5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



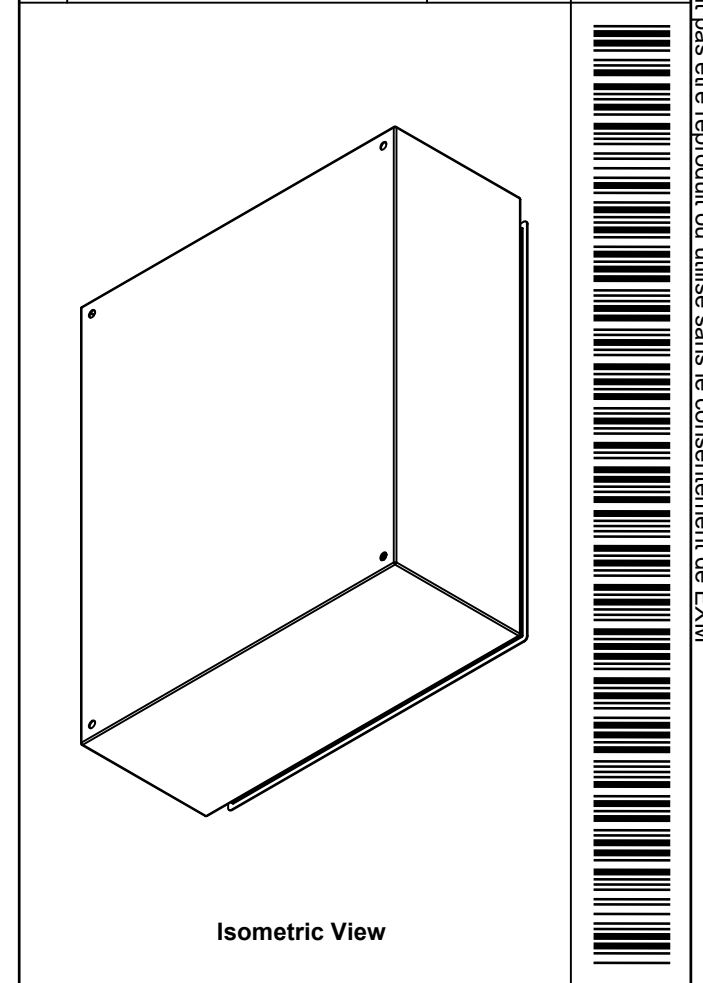
BACK


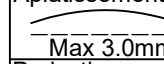
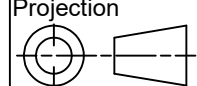
	Description		Status	
	5412ESSQT 24" x 20" x 8" Body			
	Part Number Numéro Pièce		Rev.	
	5412ESSQT242008B		0	6 7

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No.	Revisions	Date	By/Par

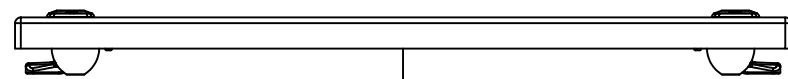


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 24" x 20" x 8" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSQT242008B	0	7

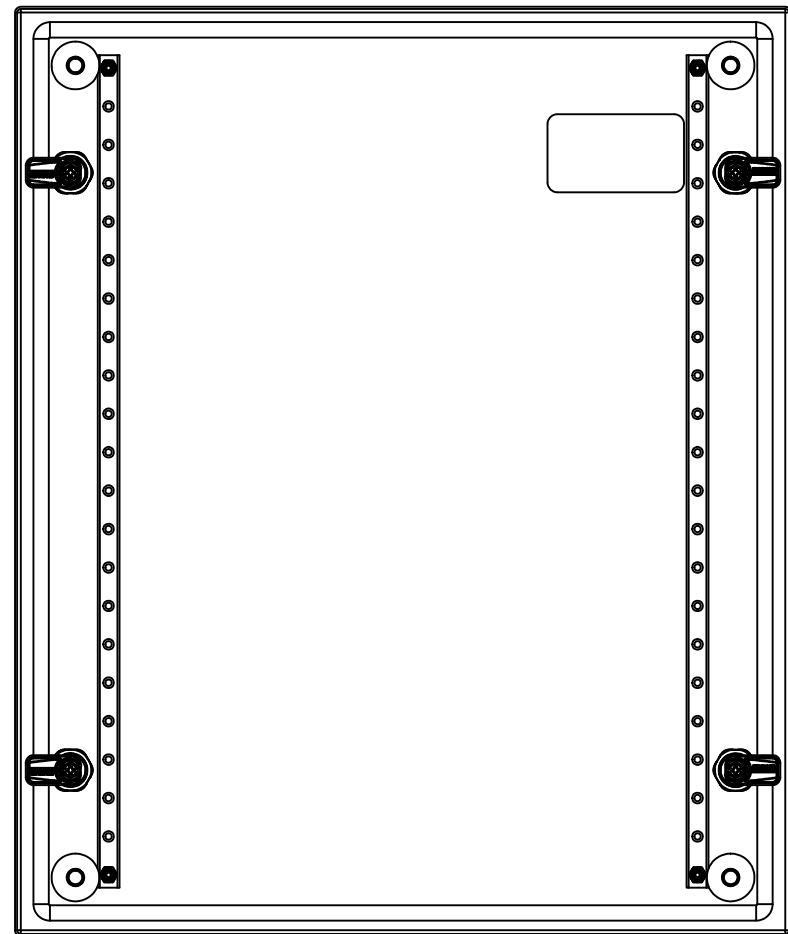
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT242008B-P	0	5412ESSQT 24" x 20" x 8" Body Part
Parts List			

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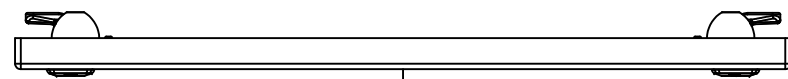
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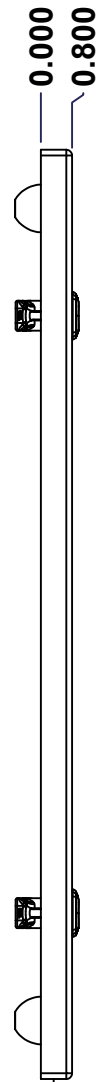
TOP



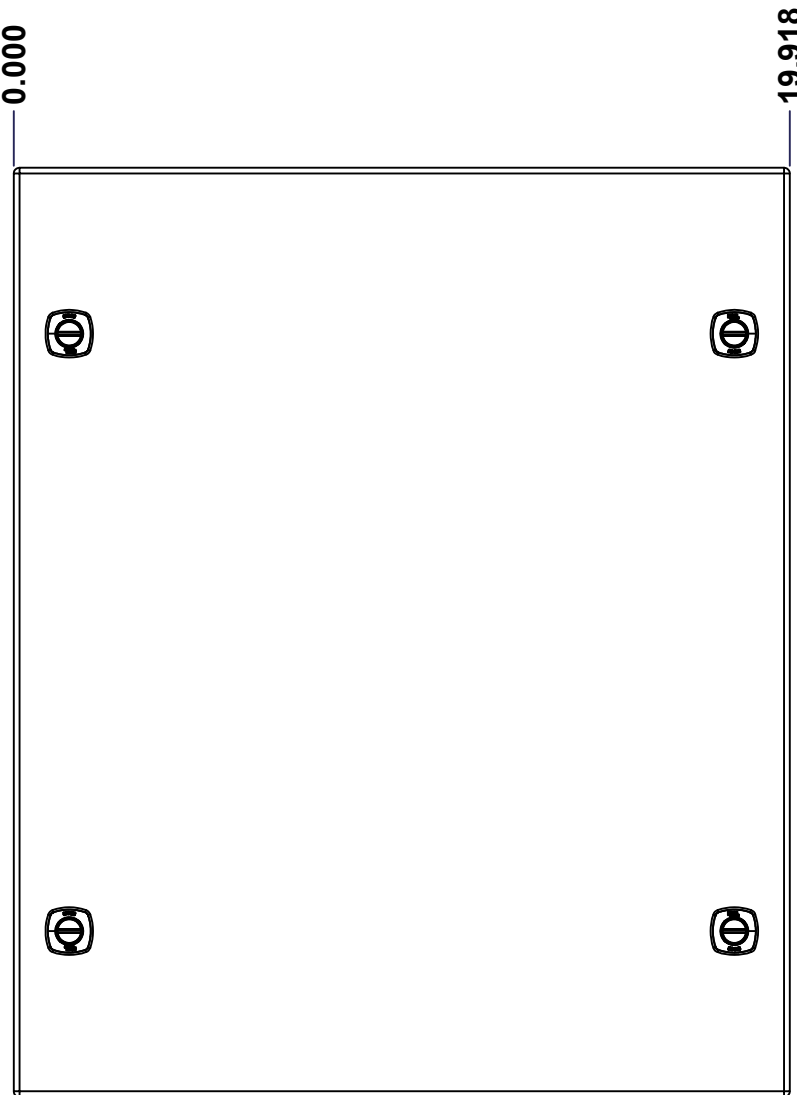
BACK



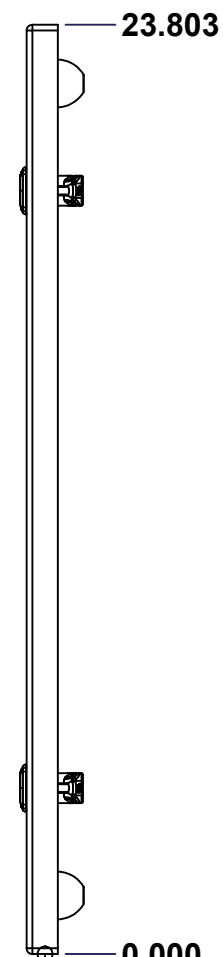
BOTTOM



LEFT

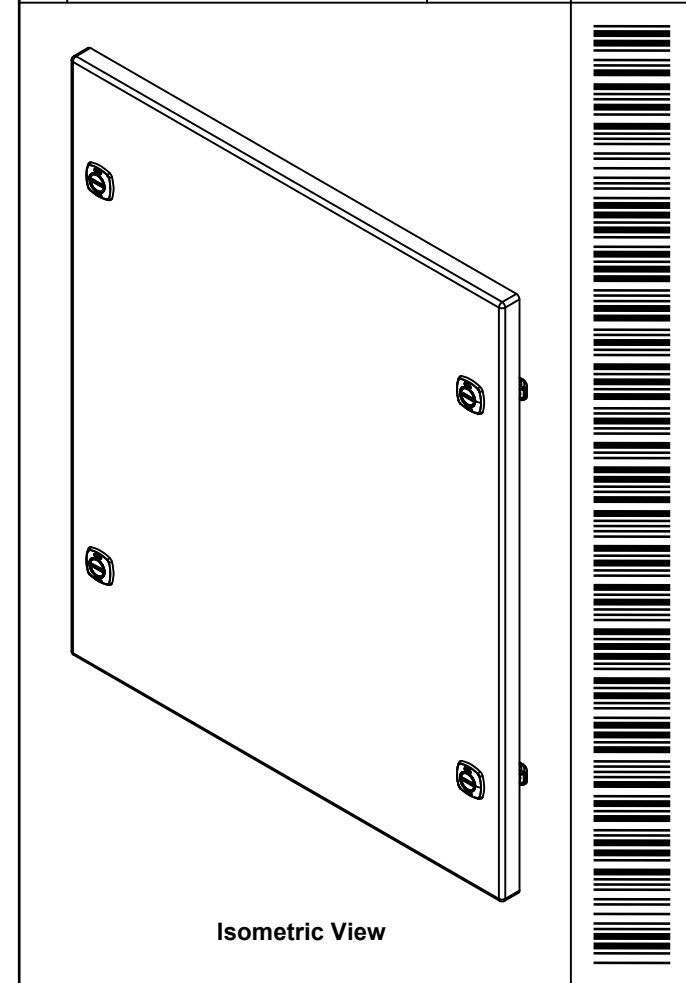


FRONT




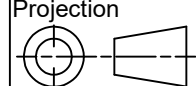
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 24" x 20" Cover		
Part Number Numéro Pièce	Rev.	1 3
5412ESSQT242008C	0	

SEE BILL OF MATERIAL ON LAST PAGE

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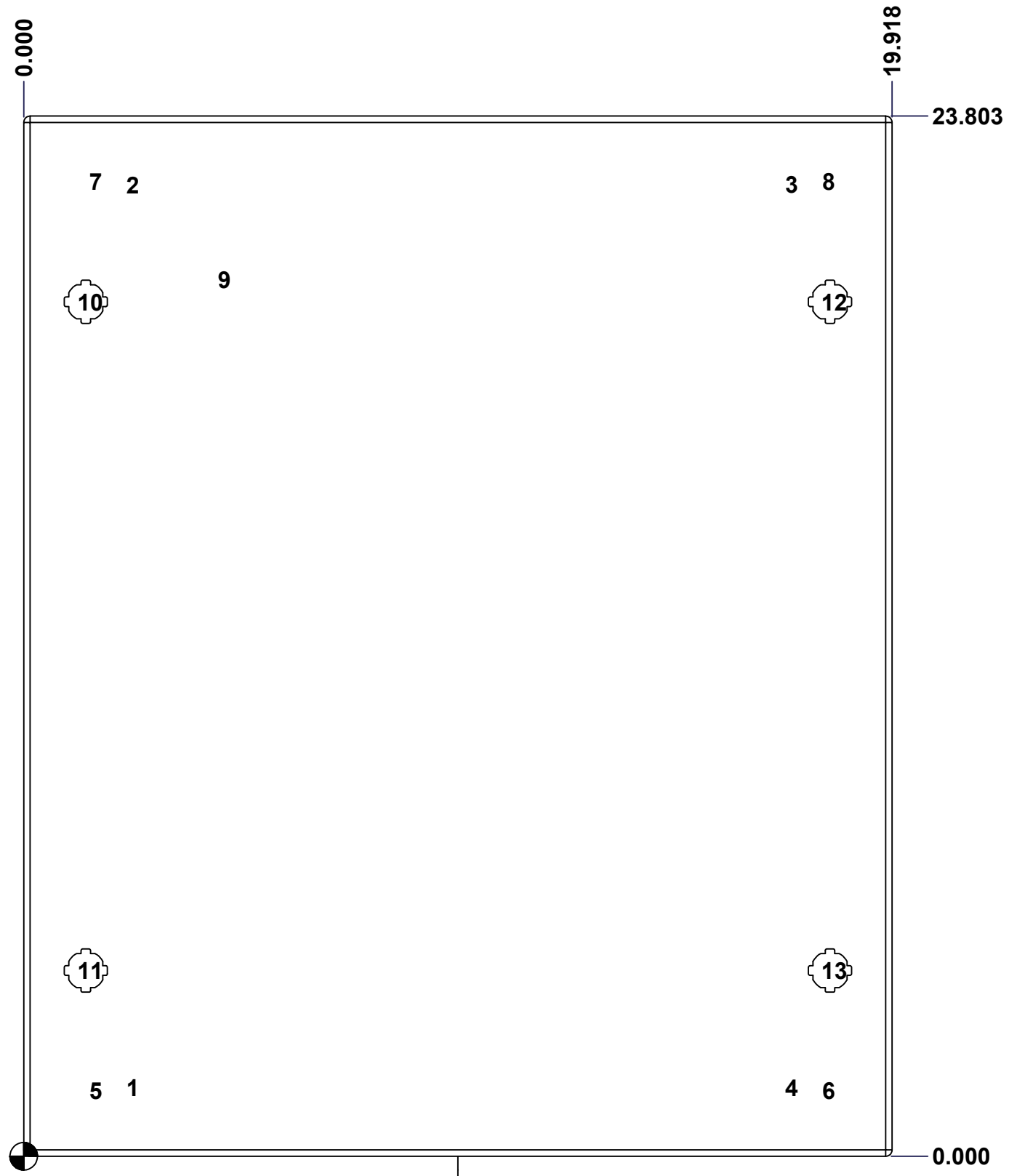
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	18.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	18.368	22.303	STUD M6 x 18mm (Inside)

9	4.500	20.053	LABEL_EXM (Inside)
10	1.424	19.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
12	18.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
13	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



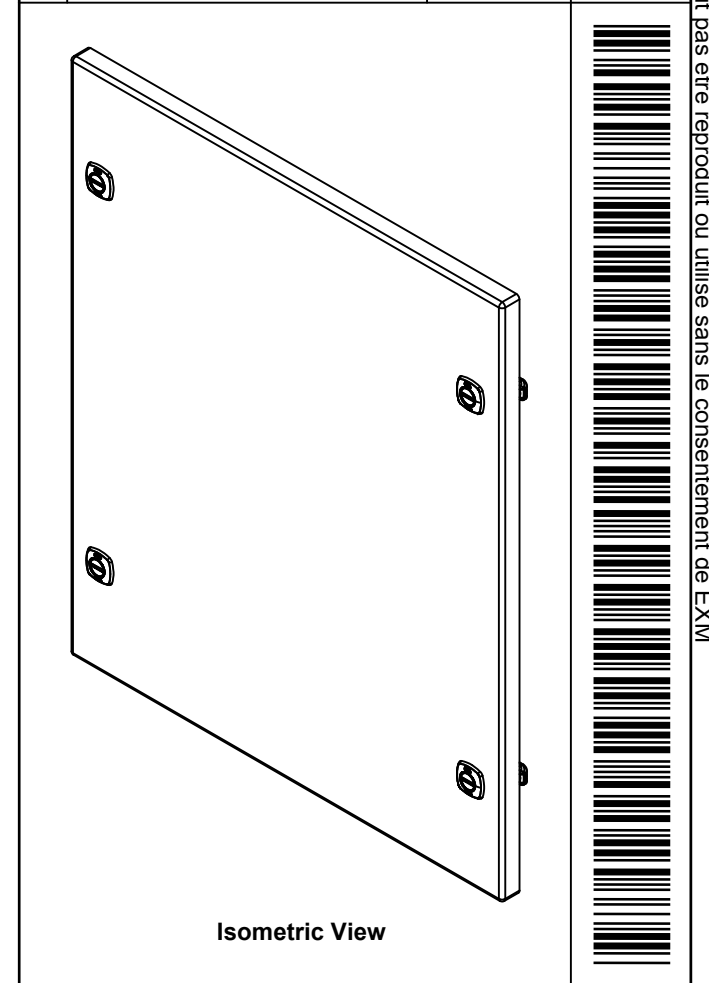
FRONT

	Description	Status
	5412ESSQT 24" x 20" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT242008C	0
		2
		3

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No.	Revisions	Date	By/Par

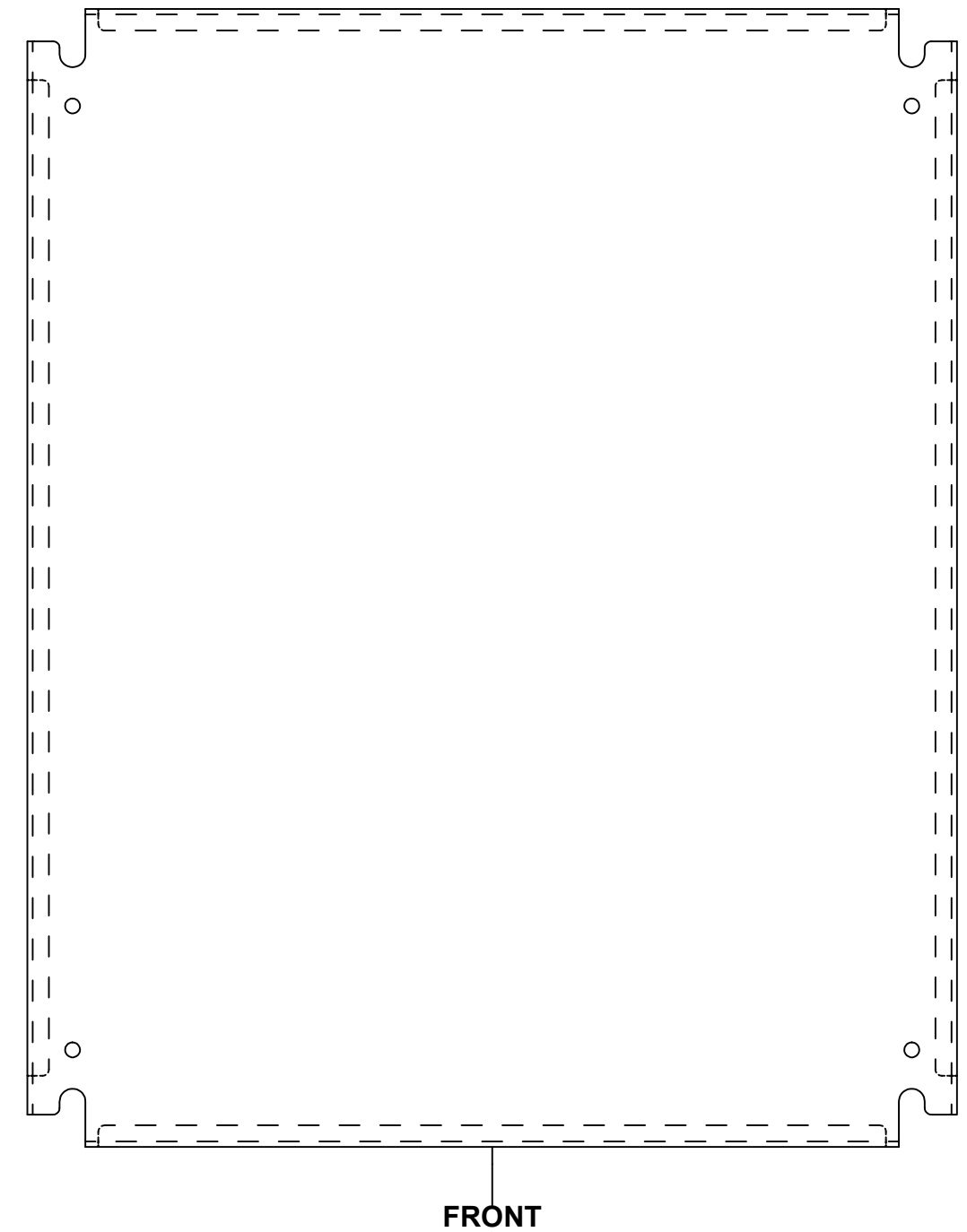


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		Max 3.0mm Projection	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 20-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSQT 24" x 20" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	3
5412ESSQT242008C		0	3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT242008G	0	5412ESSQT 24" x 20" Cover Gasket Part
1	5412ESSQT242008C-P	0	5412ESSQT 24" x 20" Cover Part
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			


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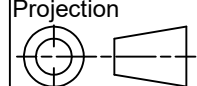
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Isometric View



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	Projection 
Customer Client	Date
Drawn By / Dessiné Par: BoxCad	Date: 1/23/2007
Material / Matière: See Part List	
Color / Couleur: See Part List	Finish / Fini: See Part List
Description: 881 SP - Inner Panel	
Detail Rev.	
Part Number / Numéro Pièce: 881 SP2420G	Rev. 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

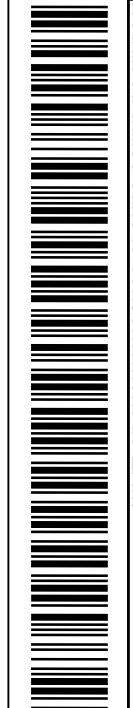
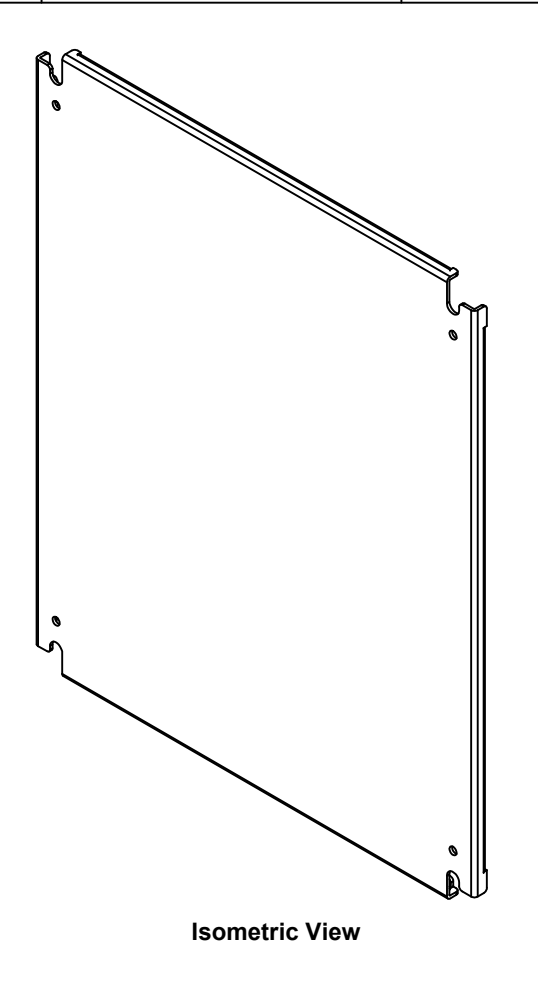
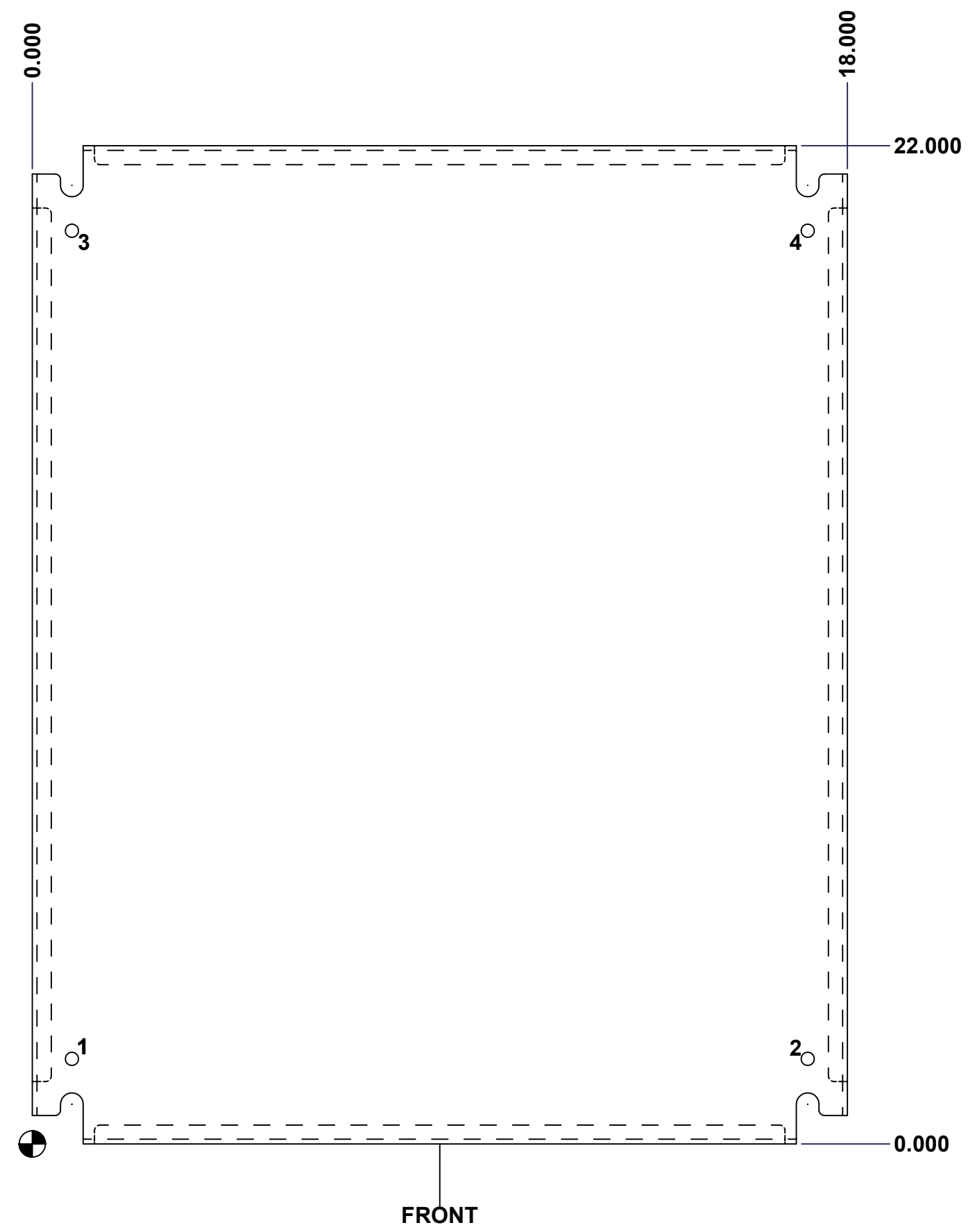
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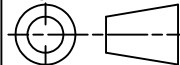
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 1/23/2007
Drawn By Dessiné Par	BoxCad	
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP2420G	0	2