

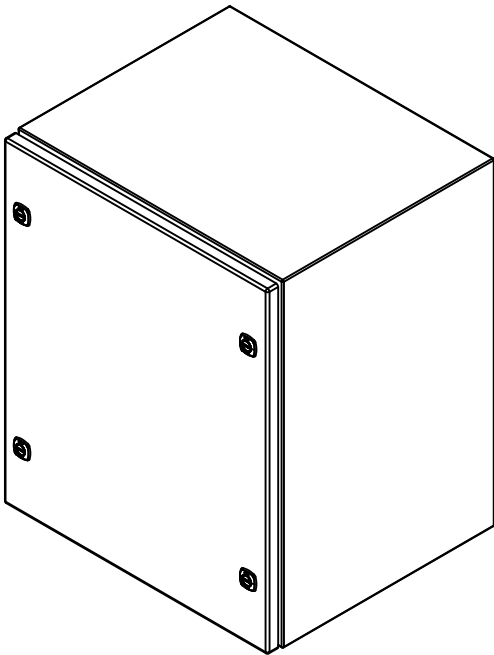
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

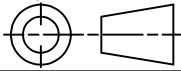
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm		
		Customer Client Drawn By Dessiné Par Material Matière Color Couleur BoxCad: BoxCad 16 Ga Stainless Steel 304 (1.4mm) Unpainted Date Date 20-May-14 Finish Fin Brushed
Description 5412ESSQT 24" x 20" x 16" Assembly		Detail Rev.
Part Number Numéro Pièce 5412ESSQT242016		Rev. 0 1 2

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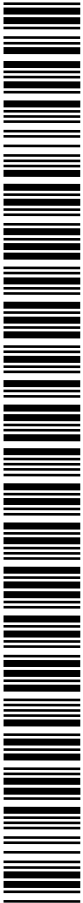
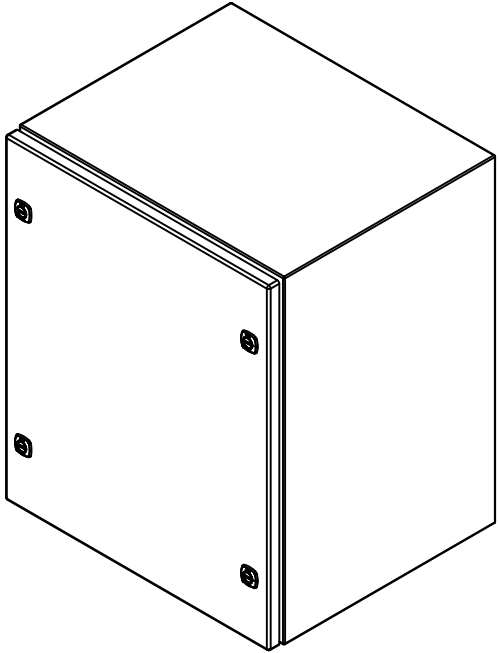
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

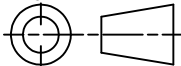


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		BoxCad: BoxCad	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	5412ESSQT 24" x 20" x 16" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESSQT242016	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

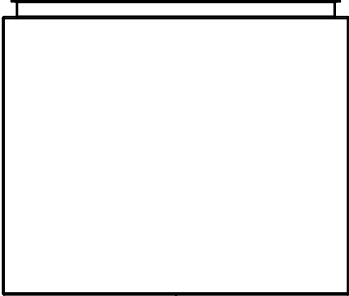
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESSQT242016C	0	5412ESSQT 24" x 20" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT242016B	0	5412ESSQT 24" x 20" x 16" Body
Qty	Part Number	Rev	Description
Parts List			

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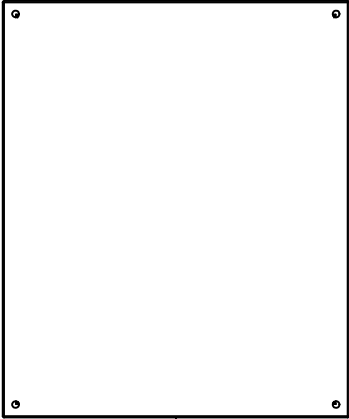
Tolerance ±1/32" unless otherwise specified

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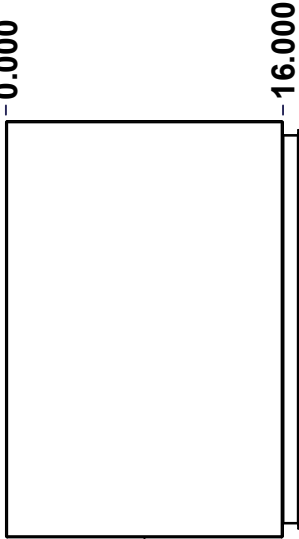
Tolérance ±1/32" sauf spécification contraire



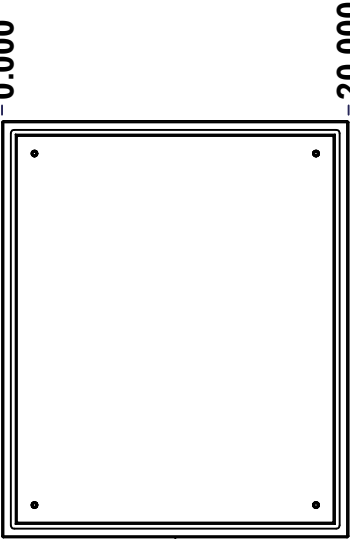
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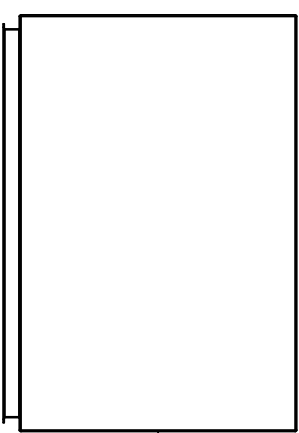
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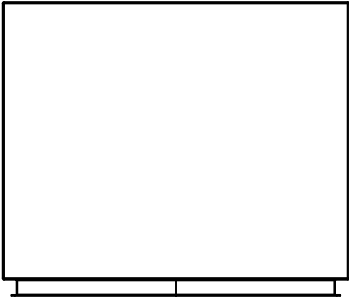
LEFT



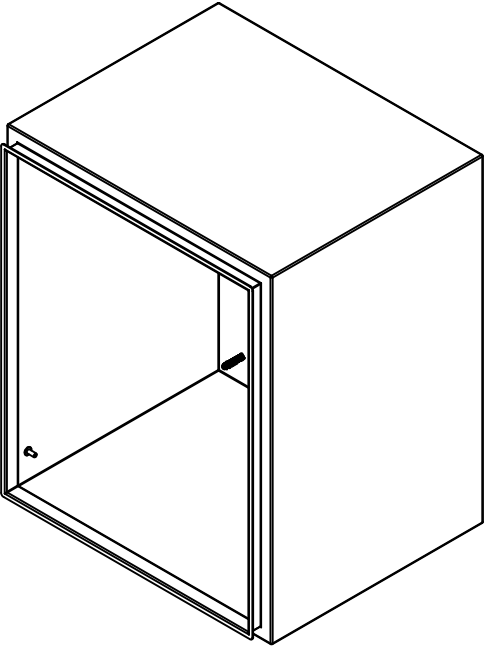
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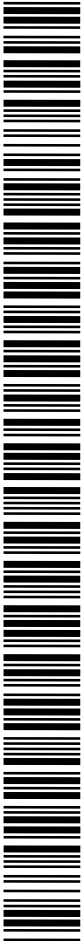
RIGHT



BOTTOM



Isometric View



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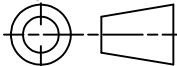


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSQT 24" x 20" x 16" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSQT242016B

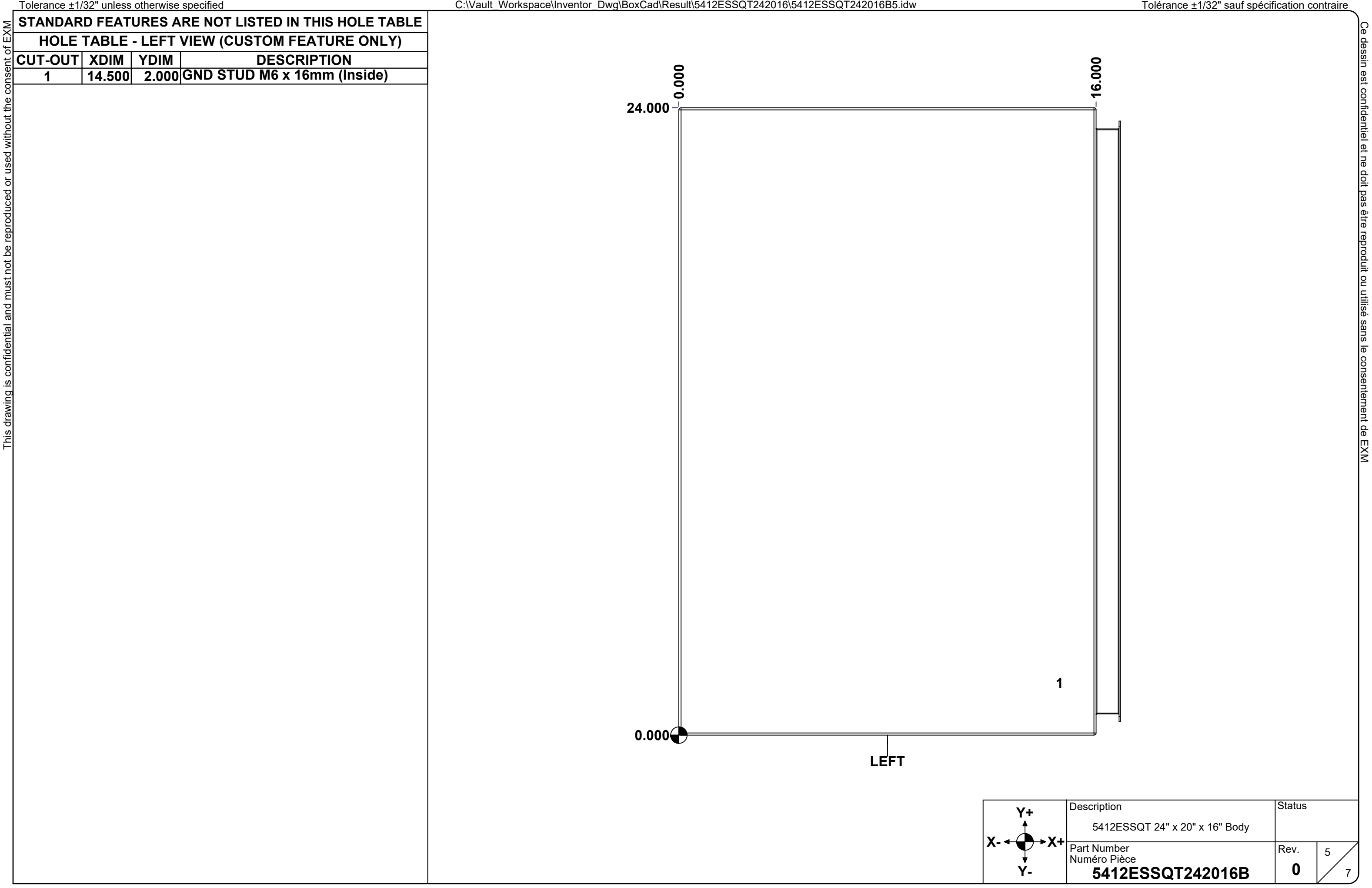
Rev.

0

1

7

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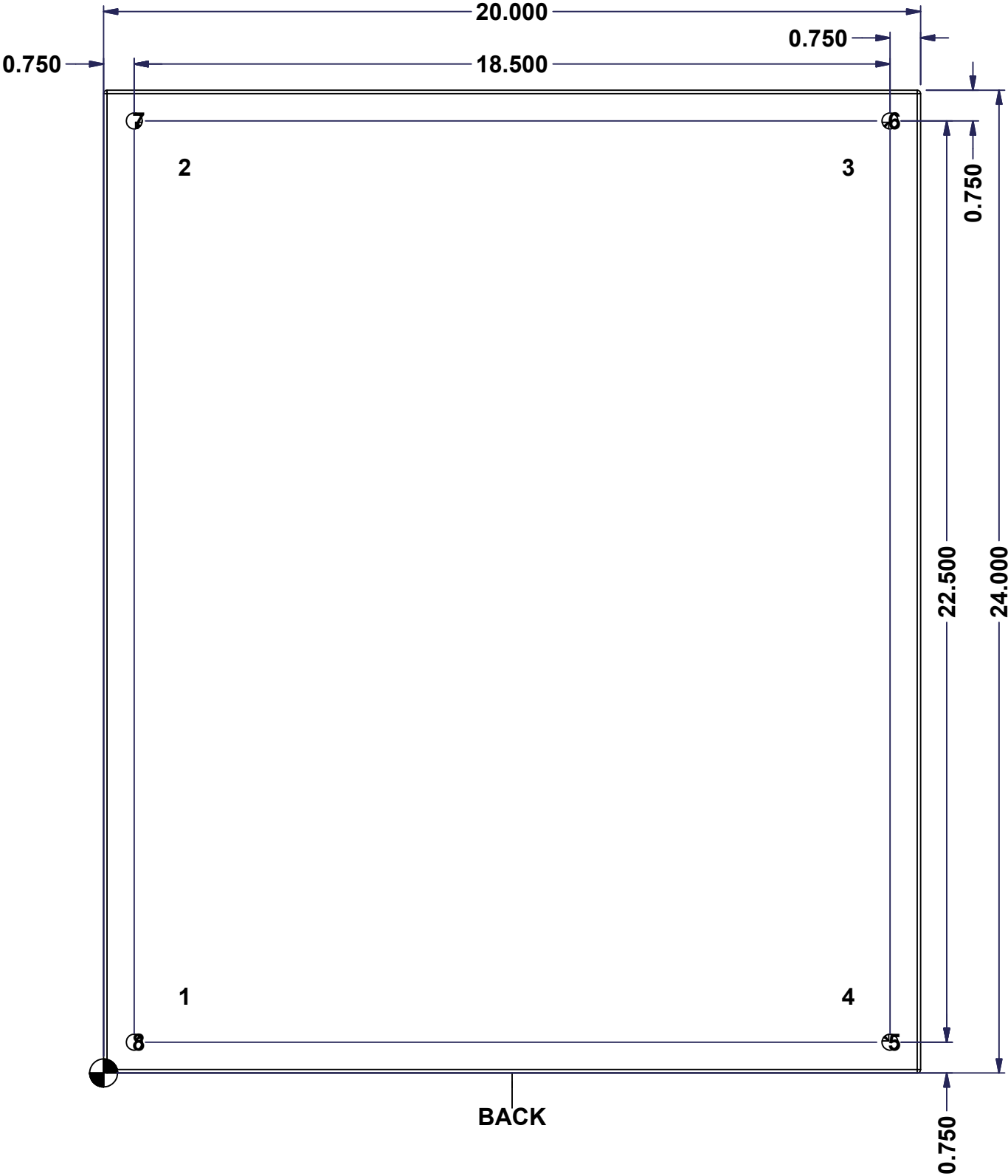
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESSQT 24" x 20" x 16" Body			
	Part Number		Rev.	6
	Numéro Pièce		0	7
5412ESSQT242016B				

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT242016\5412ESSQT242016B.idw

Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

Date 20-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

Detail Rev.

Part Number
Numéro Pièce

Rev.

7

5412ESSQT242016B

0

7

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

4

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESSQT242016B-P

0

5412ESSQT 24" x 20" x 16" Body Part

Qty

Part Number

Rev

Description

Parts List

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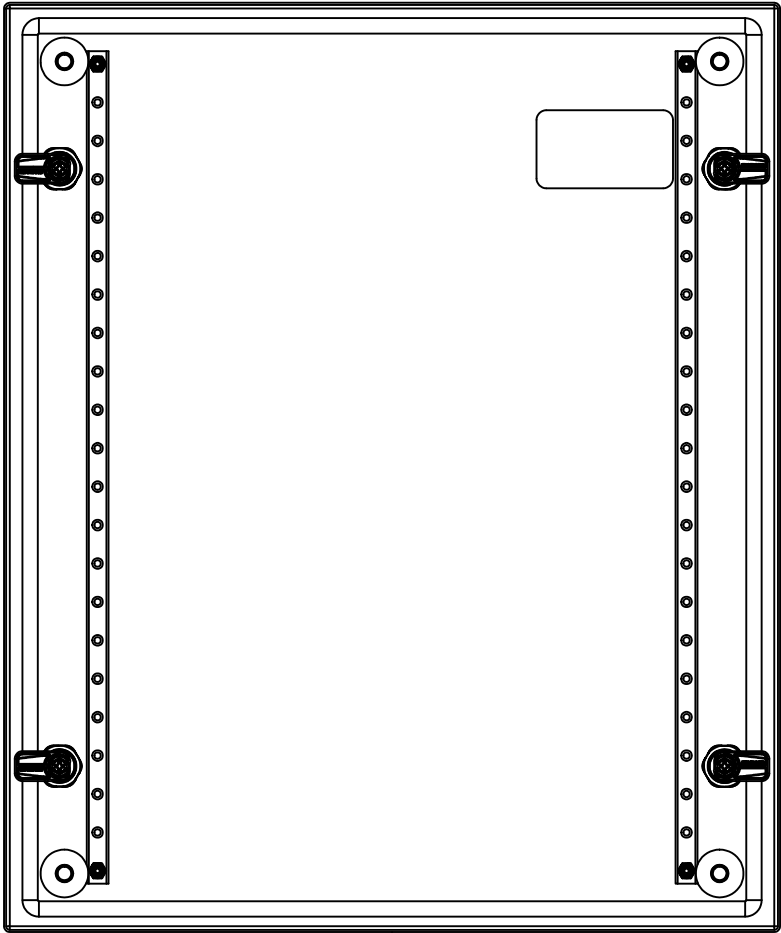
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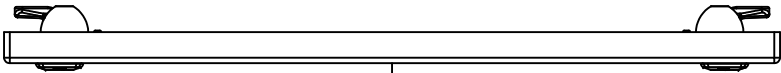
Tolérance ±1/32" sauf spécification contraire



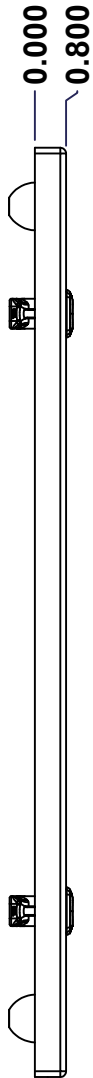
TOP



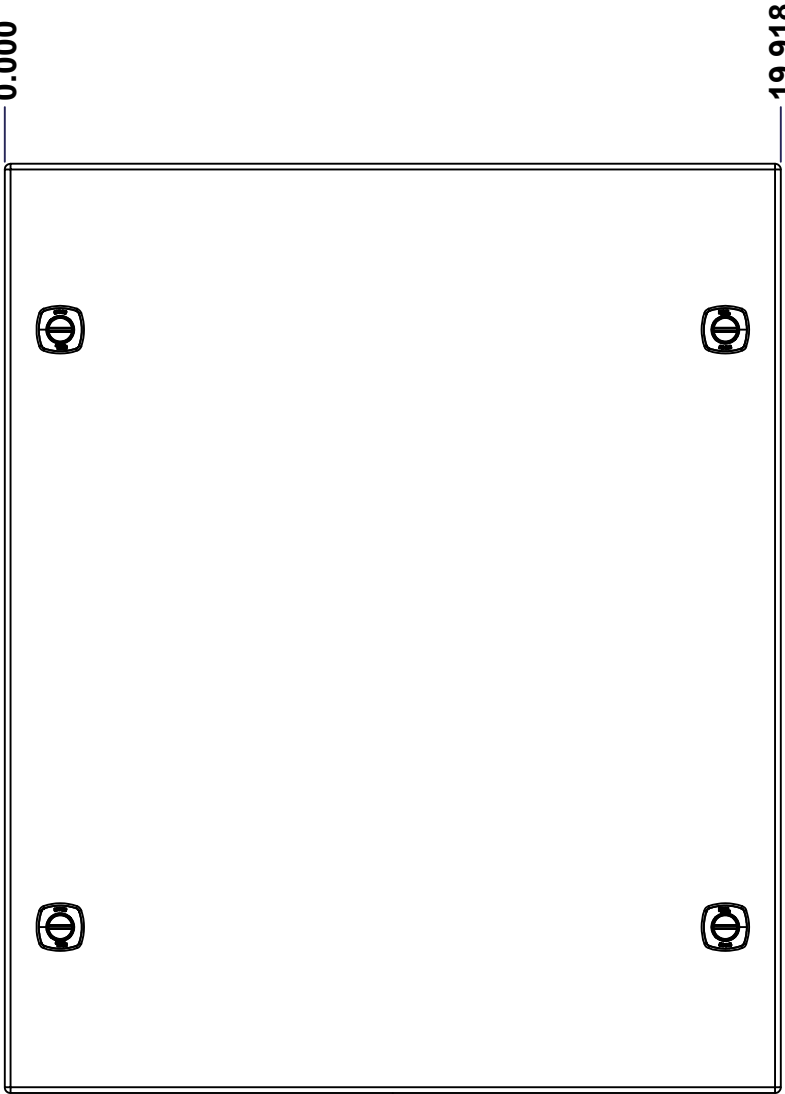
BACK



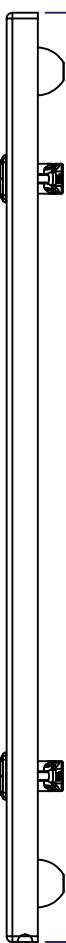
BOTTOM



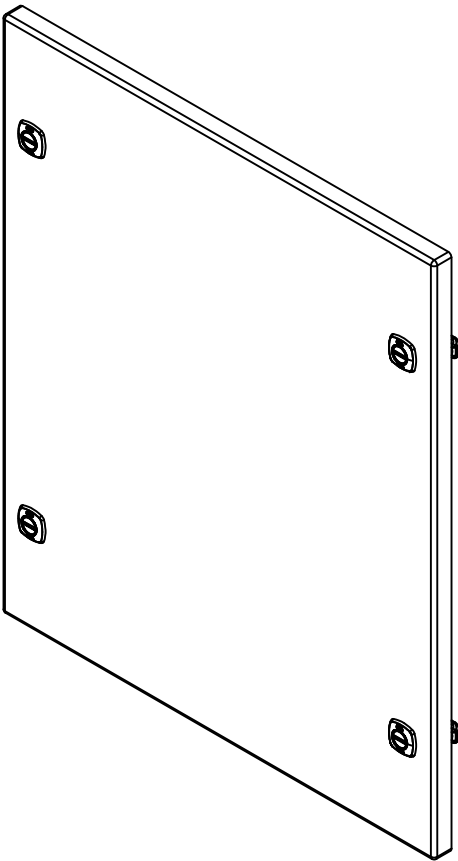
LEFT



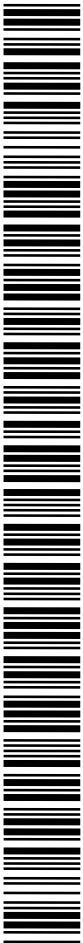
FRONT



RIGHT



Isometric View



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No.	Revisions	Date	By/Par



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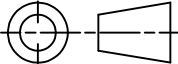
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSQT 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSQT242016C

Rev.

0

1

3

SEE BILL OF MATERIAL ON LAST PAGE

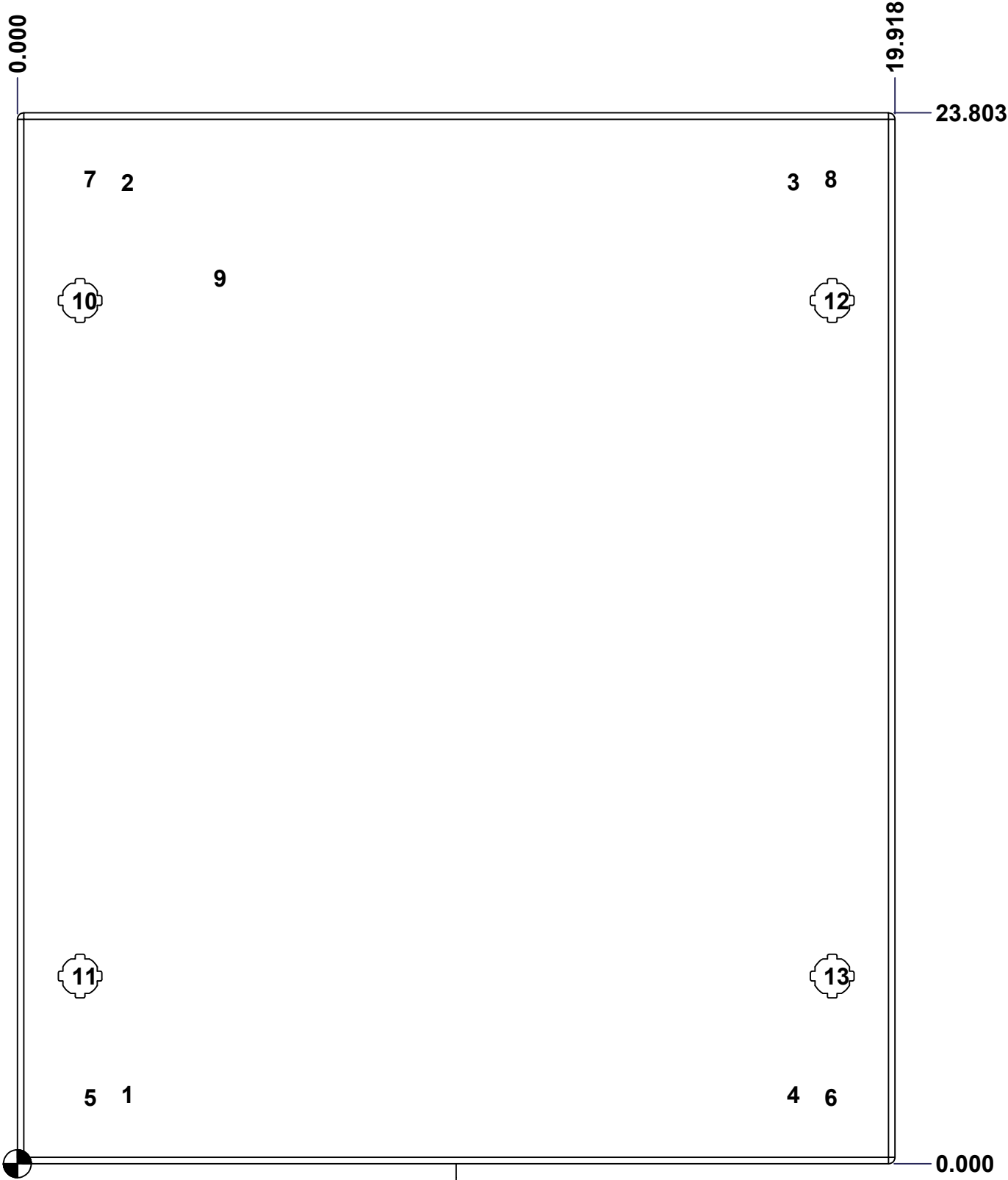
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	17.517	22.236	STUD M6 x 18mm (Inside)
4	17.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	18.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	18.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	4.500	20.053	LABEL_EXM (Inside)
10	1.424	19.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
12	18.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
13	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description		Status	
	5412ESSQT 24" x 20" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSQT242016C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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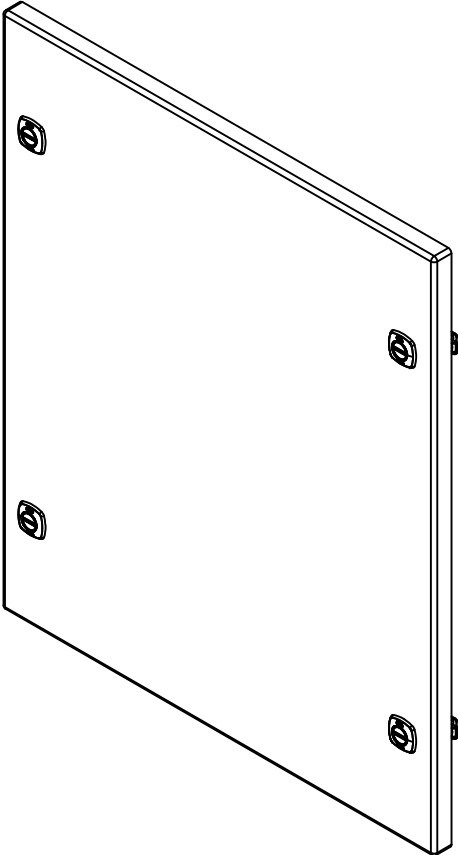
Tolérance ±1/32" sauf spécification contraire

No.

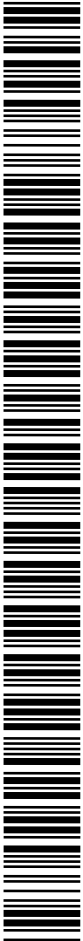
Revisions

Date

By/Par



Isometric View





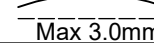
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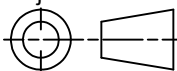
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

20-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fini

Brushed

Description

5412ESSQT 24" x 20" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSQT242016C

Rev.

3

0

3

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT242016G	0	5412ESSQT 24" x 20" Cover Gasket Part
1	5412ESSQT242016C-P	0	5412ESSQT 24" x 20" Cover Part
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Qty	Part Name	Rev	Description
Parts List			

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1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

