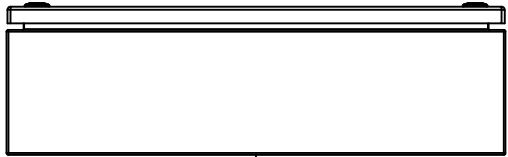


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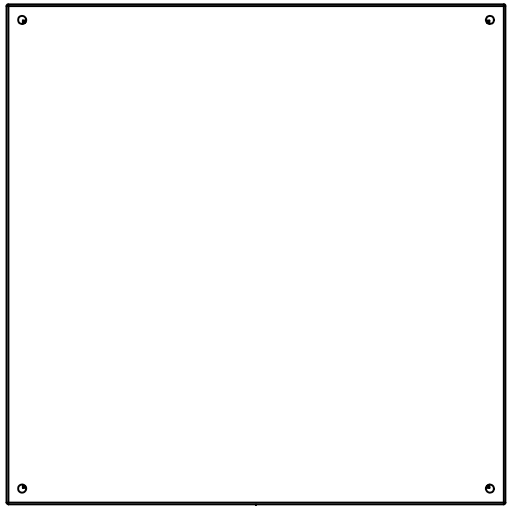
Tolerance ±1/32" unless otherwise specified

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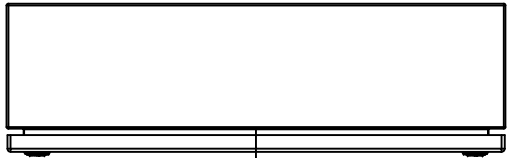
Tolérance ±1/32" sauf spécification contraire



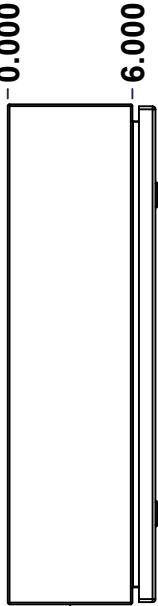
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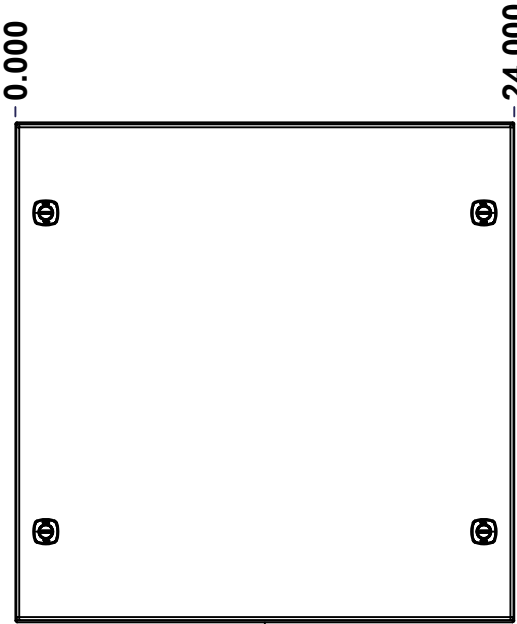
BACK



BOTTOM



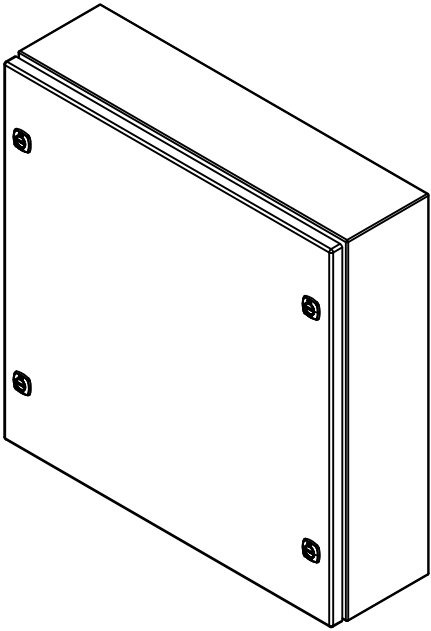
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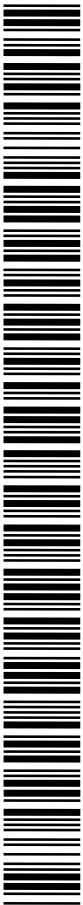
FRONT



RIGHT



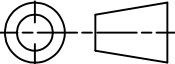
Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client		Date	
Drawn By Dessiné Par		Date 20-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description			Detail Rev.
5412ESSQT 24" x 24" x 6" Assembly			
Part Number Numéro Pièce		Rev.	
5412ESSQT242406		0	1 2

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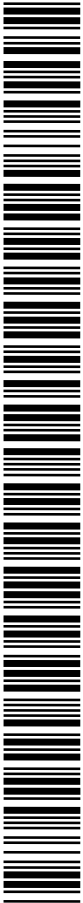
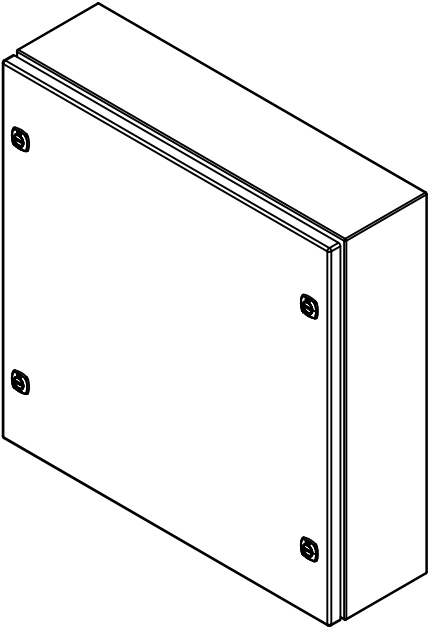
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT242406\5412ESSQT242406.idw

Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

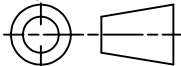


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 20-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fin	Brushed
------------------	-----------	---------------	---------

Description	5412ESSQT 24" x 24" x 6" Assembly	Detail Rev.	

Part Number Numéro Pièce	Rev.	2
5412ESSQT242406	0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2424G	0	881 SP - Inner Panel
1	5412ESSQT242406C	0	5412ESSQT 24" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT242406B	0	5412ESSQT 24" x 24" x 6" Body
Qty	Part Number	Rev	Description
Parts List			

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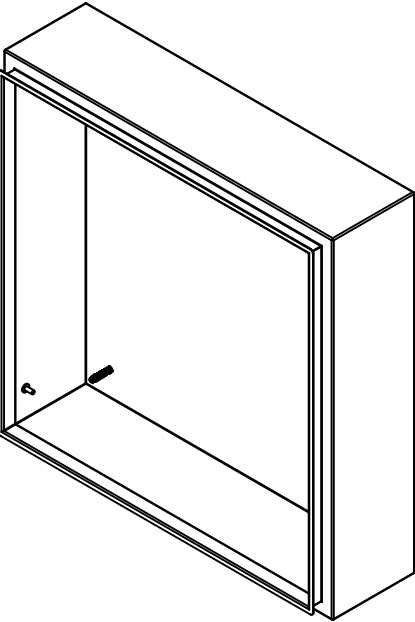
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

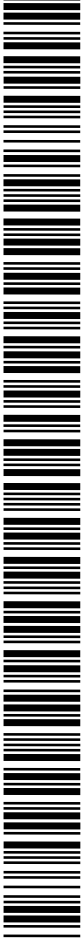
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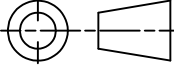
Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 20-May-14	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSQT 24" x 24" x 6" Body			Detail Rev.
Part Number Numéro Pièce		Rev.	1 7
SEE BILL OF MATERIAL ON LAST PAGE		5412ESSQT242406B	

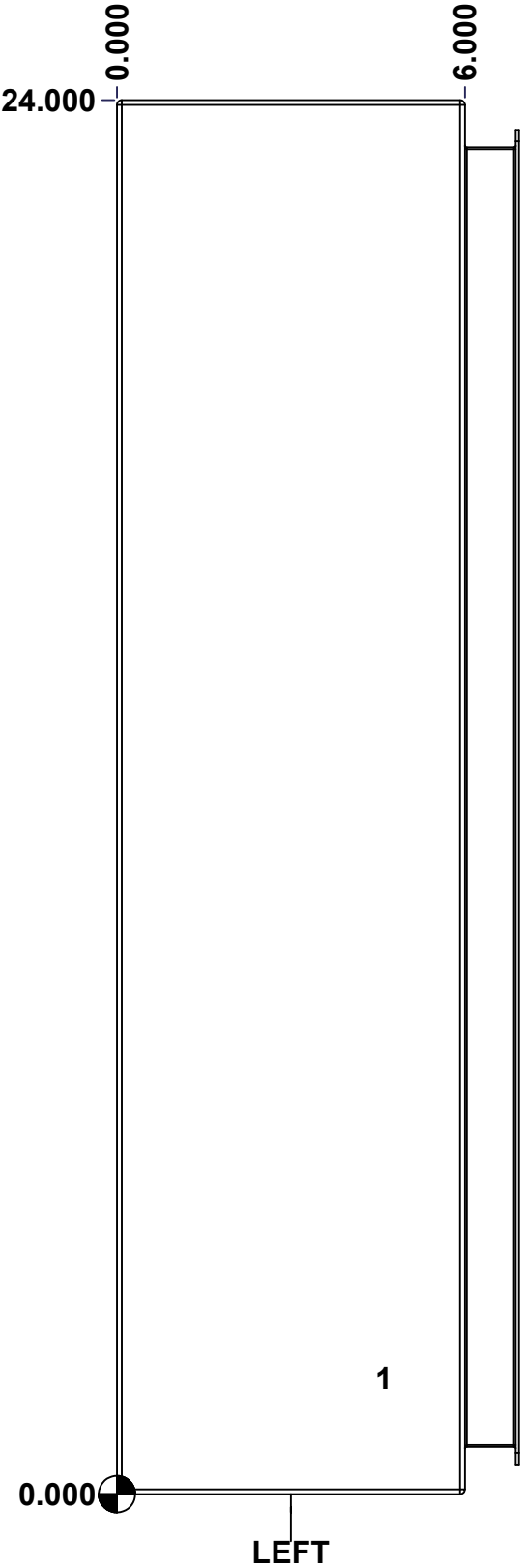
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSQT 24" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	5 7
	5412ESSQT242406B	0	

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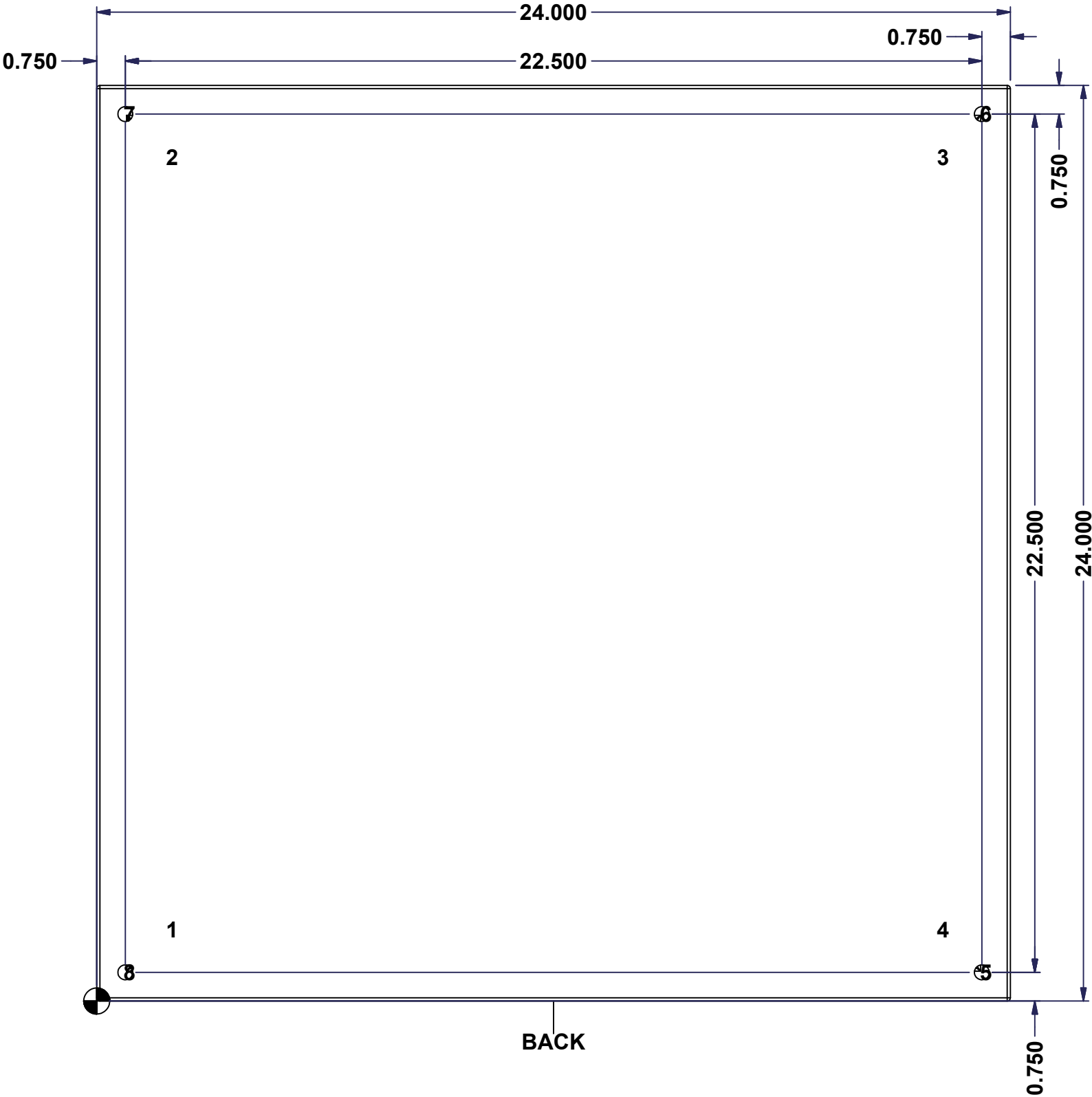
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT242406\5412ESSQT242406B6.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



	Description		Status	
	5412ESSQT 24" x 24" x 6" Body			
	Part Number Numéro Pièce		Rev.	6
	5412ESSQT242406B		0	7

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Tolerance ±1/32" unless otherwise specified

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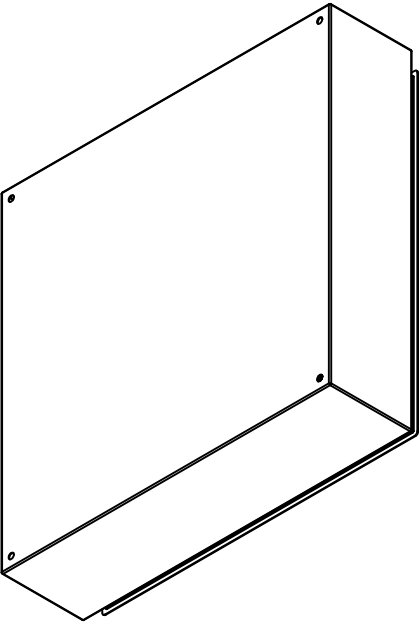
Tolérance ±1/32" sauf spécification contraire

No.

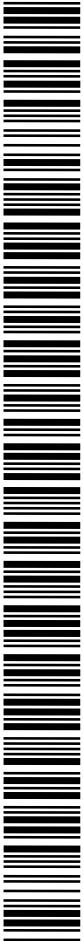
Revisions

Date

By/Par



Isometric View





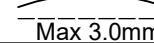
Tél: (450) 979-4373

Fax: (450) 979-4626

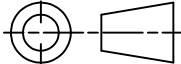
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date

20-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESSQT 24" x 24" x 6" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESSQT242406B

Rev.

7

7

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

4

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESSQT242406B-P

0

5412ESSQT 24" x 24" x 6" Body Part

Qty

Part Number

Rev

Description

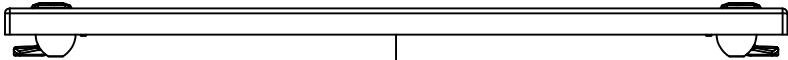
Parts List

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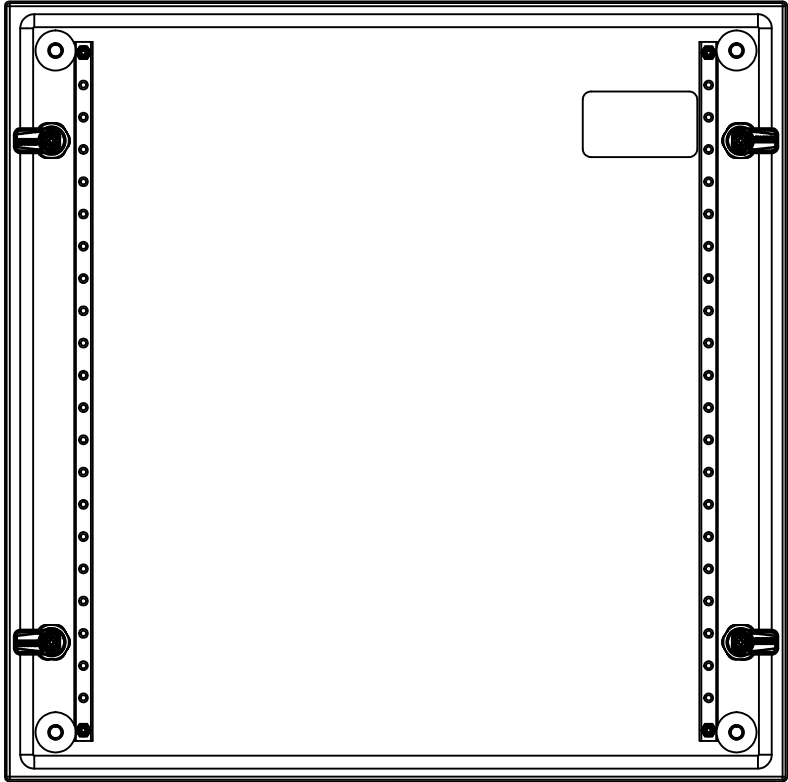
Tolerance ±1/32" unless otherwise specified

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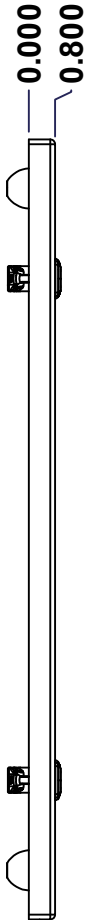
Tolérance ±1/32" sauf spécification contraire



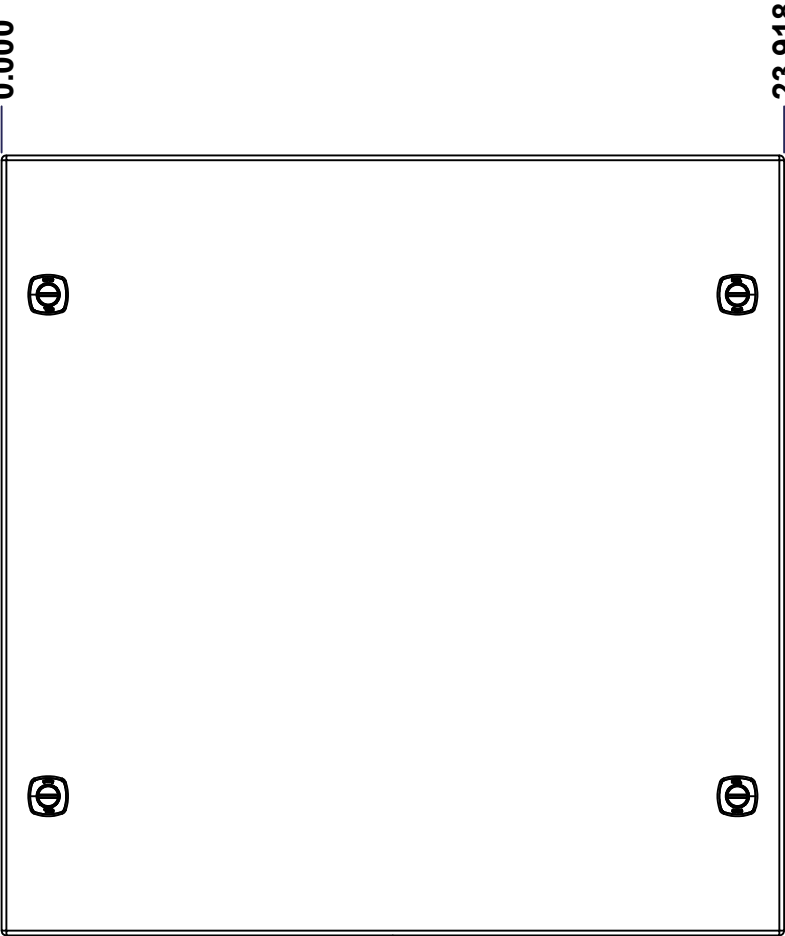
TOP



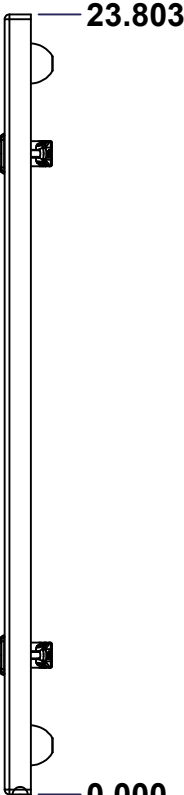
BACK



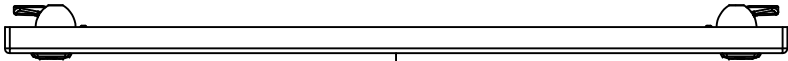
LEFT



FRONT



RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fin Brushed
Description 5412ESSQT 24" x 24" Cover			Detail Rev.
Part Number Numéro Pièce		Rev.	
SEE BILL OF MATERIAL ON LAST PAGE		0	1 3
5412ESSQT242406C			

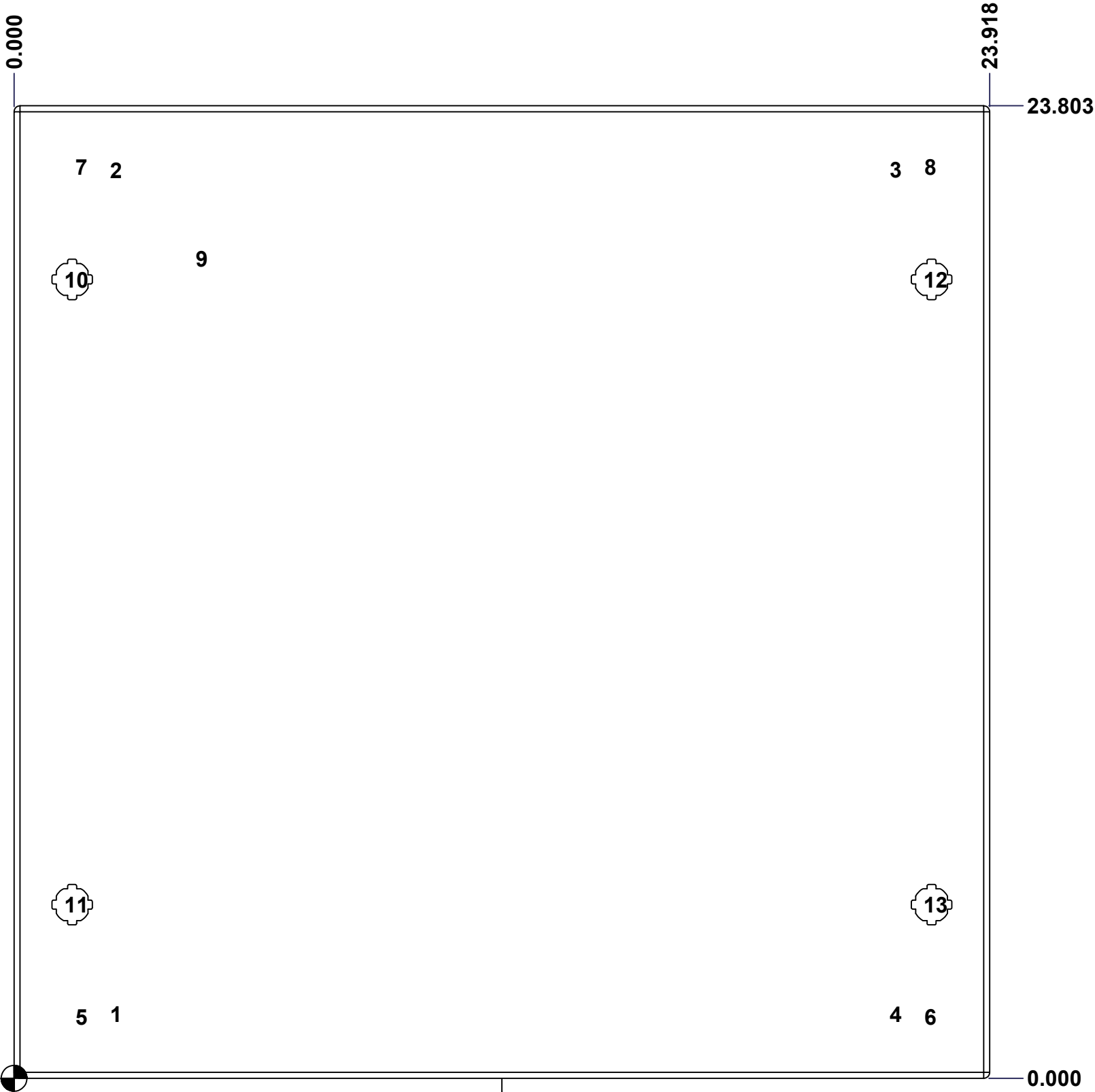
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT242406\5412ESSQT242406C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	22.368	22.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	4.500	20.053	LABEL_EXM (Inside)
10	1.424	19.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
12	22.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
13	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description		Status	
	5412ESSQT 24" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSQT242406C		Rev. 0	2 3

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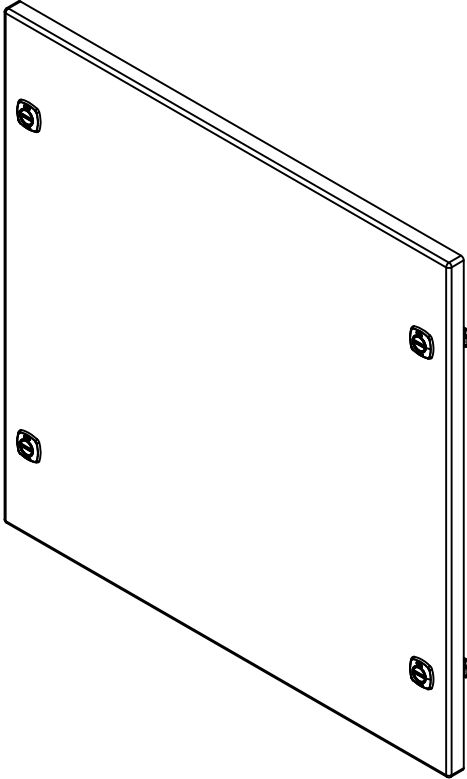
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Tolerance ±1/32" unless otherwise specified

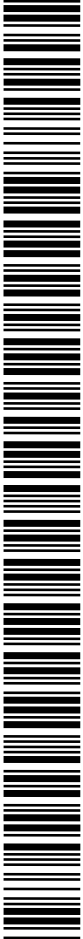
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par

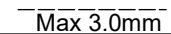


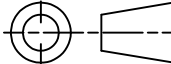
Isometric View





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Flatness
Aplatissement

Max 3.0mm

Projection


Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 20-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSQT 24" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSQT242406C

Rev.

3

3

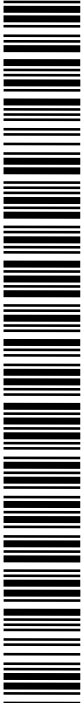
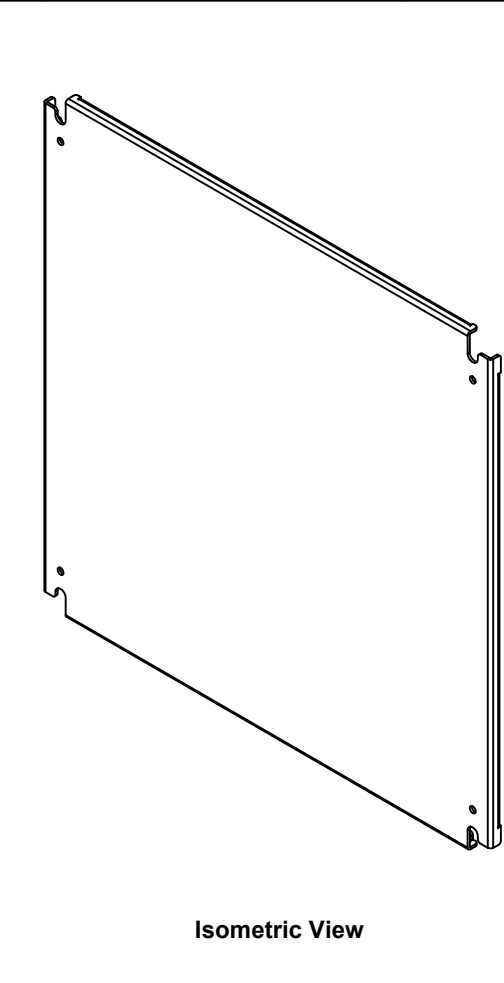
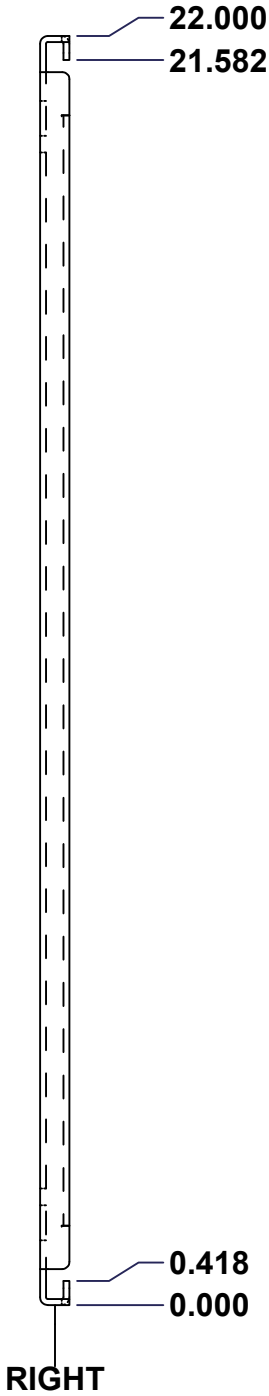
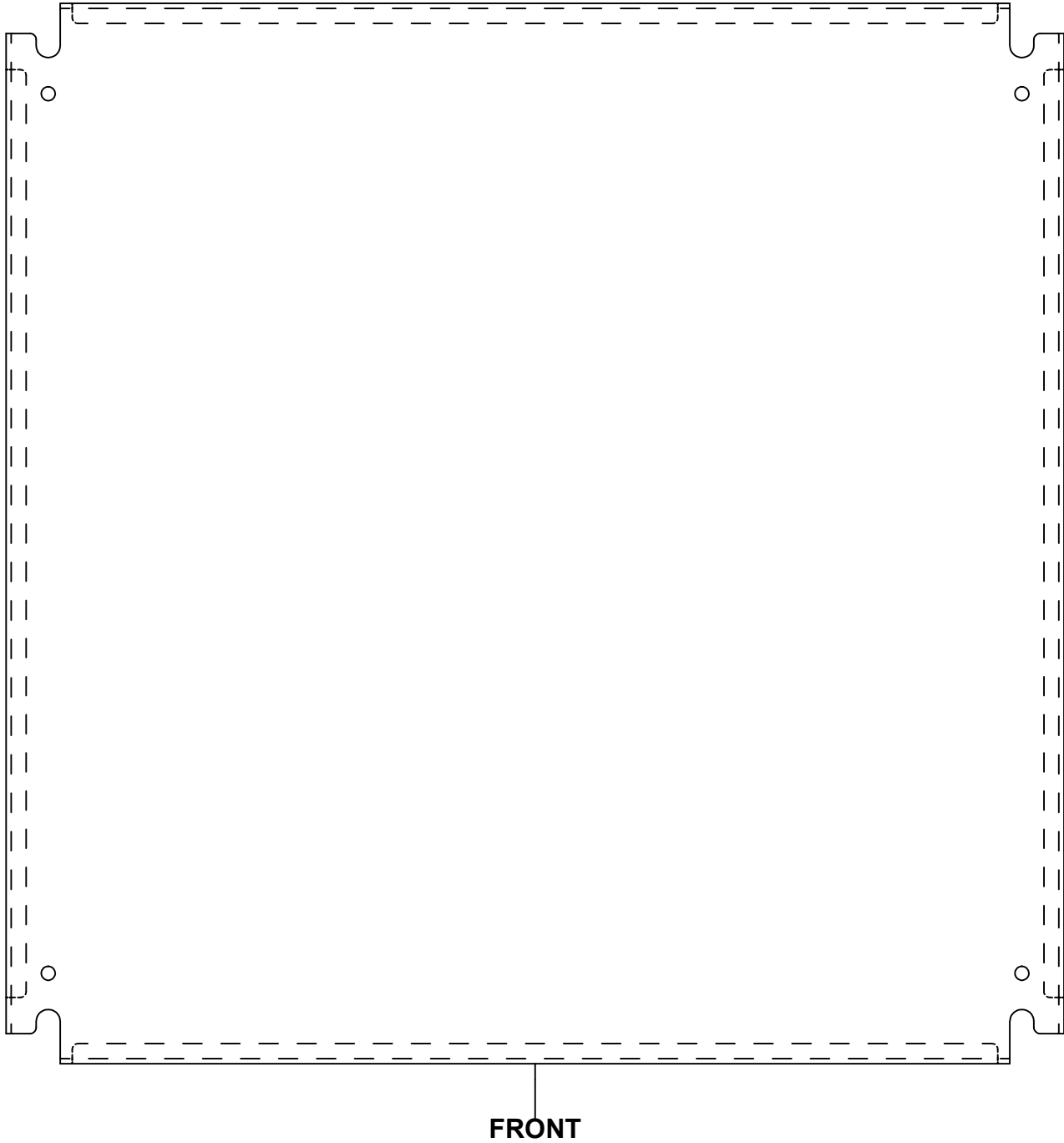
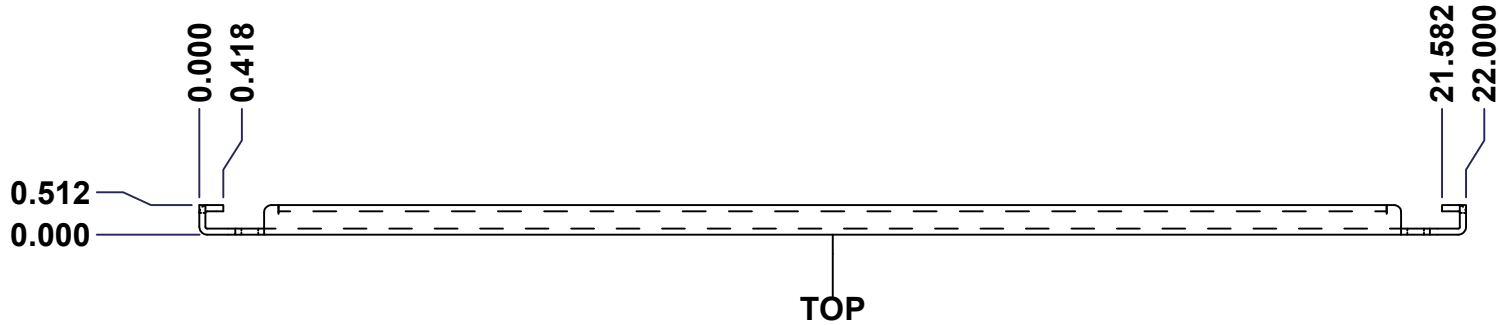
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Tolerance ±1/32" unless otherwise specified

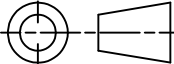
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Tolérance ±1/32" sauf spécification contraire

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1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com			Flatness Aplatissement Max 3.0mm Projection 
Customer Client			Date
Drawn By Dessiné Par BoxCad			Date 1/23/2007
Material Matière			See Part List
Color Couleur		See Part List	Finish Fin
			See Part List
Description			Detail Rev.
881 SP - Inner Panel			
Part Number Numéro Pièce			Rev.
881 SP2424G			1
			2

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2424G.idw

Tolérance ±1/32" sauf spécification contraire

Table 1

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	21.125	20.125	GROUND HOLE (RND Ø0.290)

0.000

22.000

22.000

0.000

1

2

3

4

FRONT

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

1/23/2007

Material
Matière

See Part List

Color
Couleur

See Part List

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP2424G

Rev.

0

2

2

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