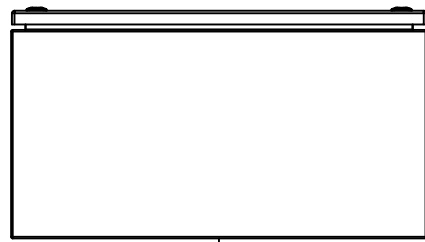
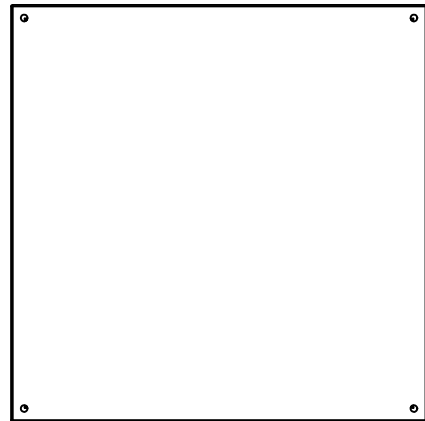


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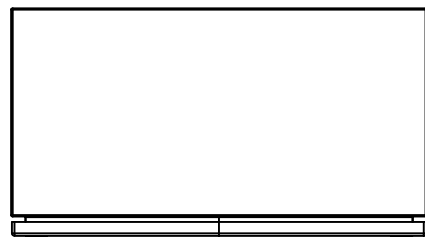
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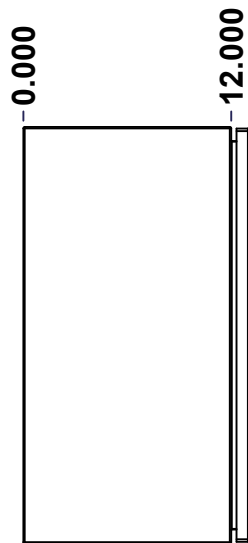
TOP



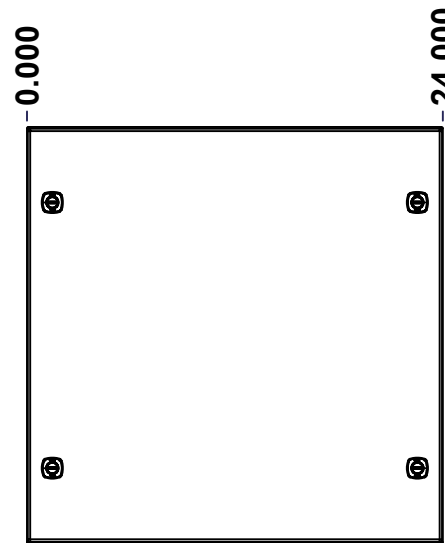
BACK



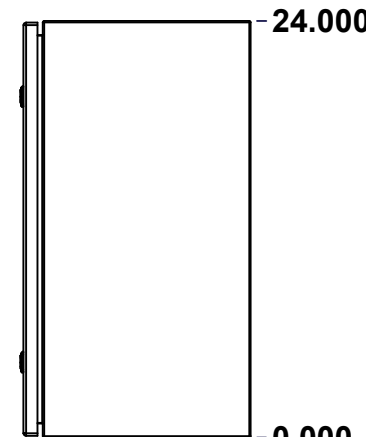
BOTTOM



LEFT

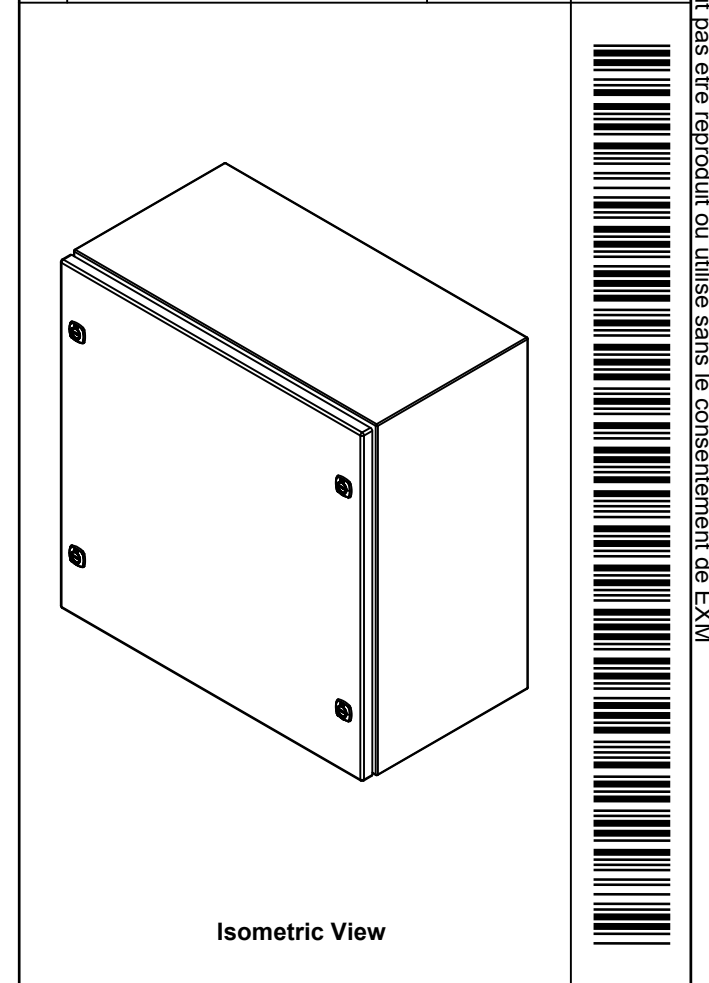


FRONT



RIGHT

No.	Revisions	Date	By/Par


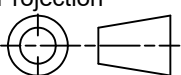


Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

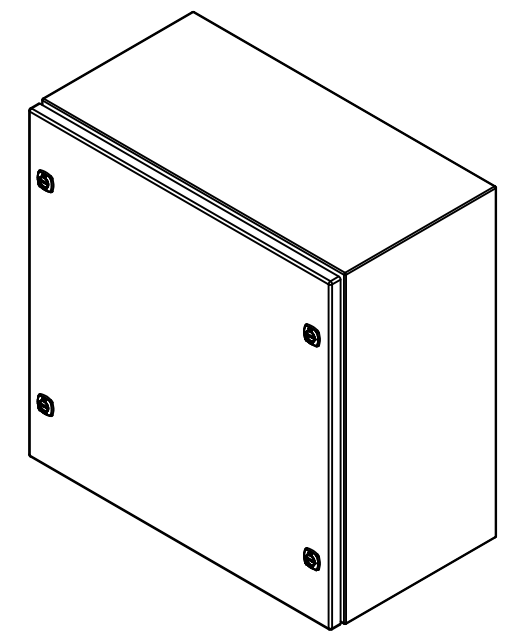
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 24" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSQT242412	0	2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

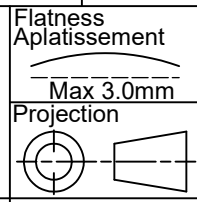
No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-May-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSQT 24" x 24" x 12" Assembly	Detail Rev.
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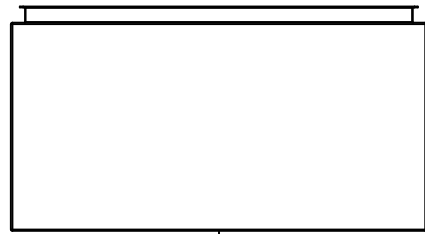
Part Number / Numéro Pièce: 5412ESSQT242412	Rev. 0	2
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PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

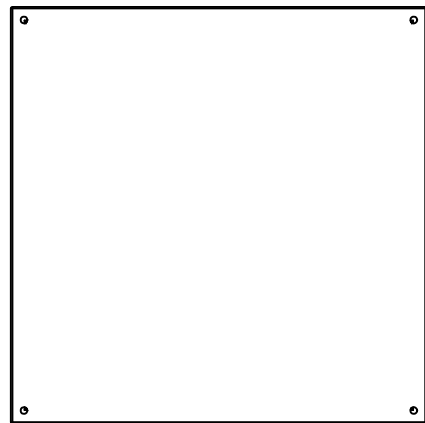
Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2424G	0	881 SP - Inner Panel
1	5412ESSQT242412C	0	5412ESSQT 24" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT242412B	0	5412ESSQT 24" x 24" x 12" Body
Parts List			

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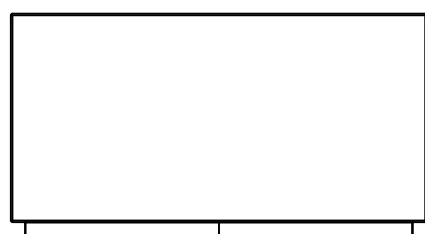
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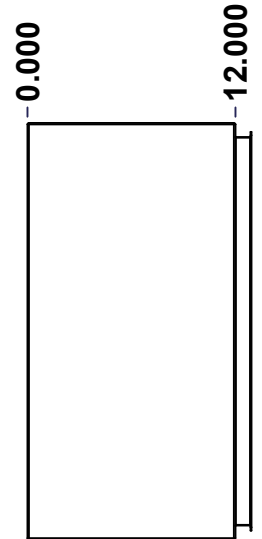
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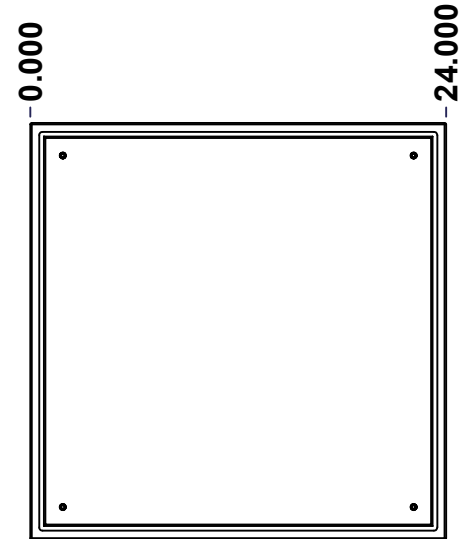
BACK



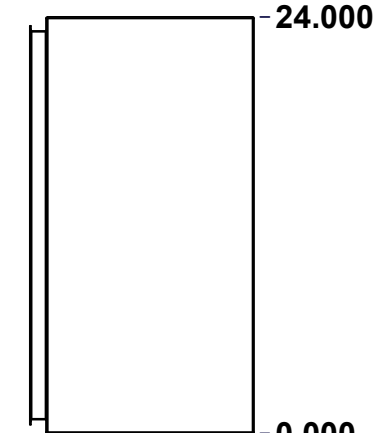
BOTTOM



LEFT

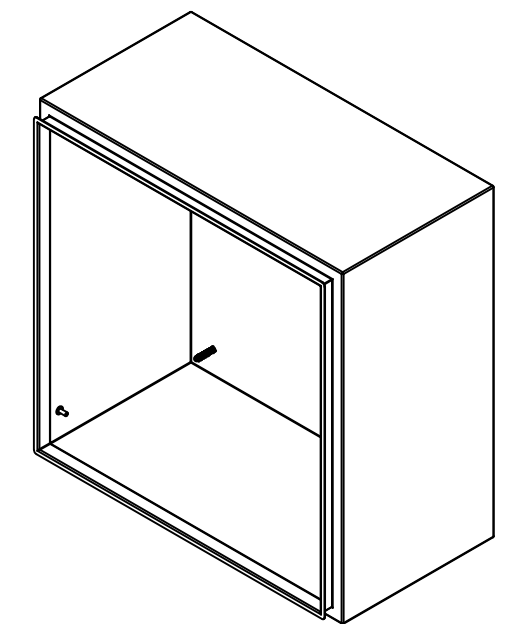


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 21-May-14
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSQT 24" x 24" x 12" Body	Detail Rev.

Part Number / Numéro Pièce: 5412ESSQT242412B	Rev. 0	1 / 7
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SEE BILL OF MATERIAL ON LAST PAGE

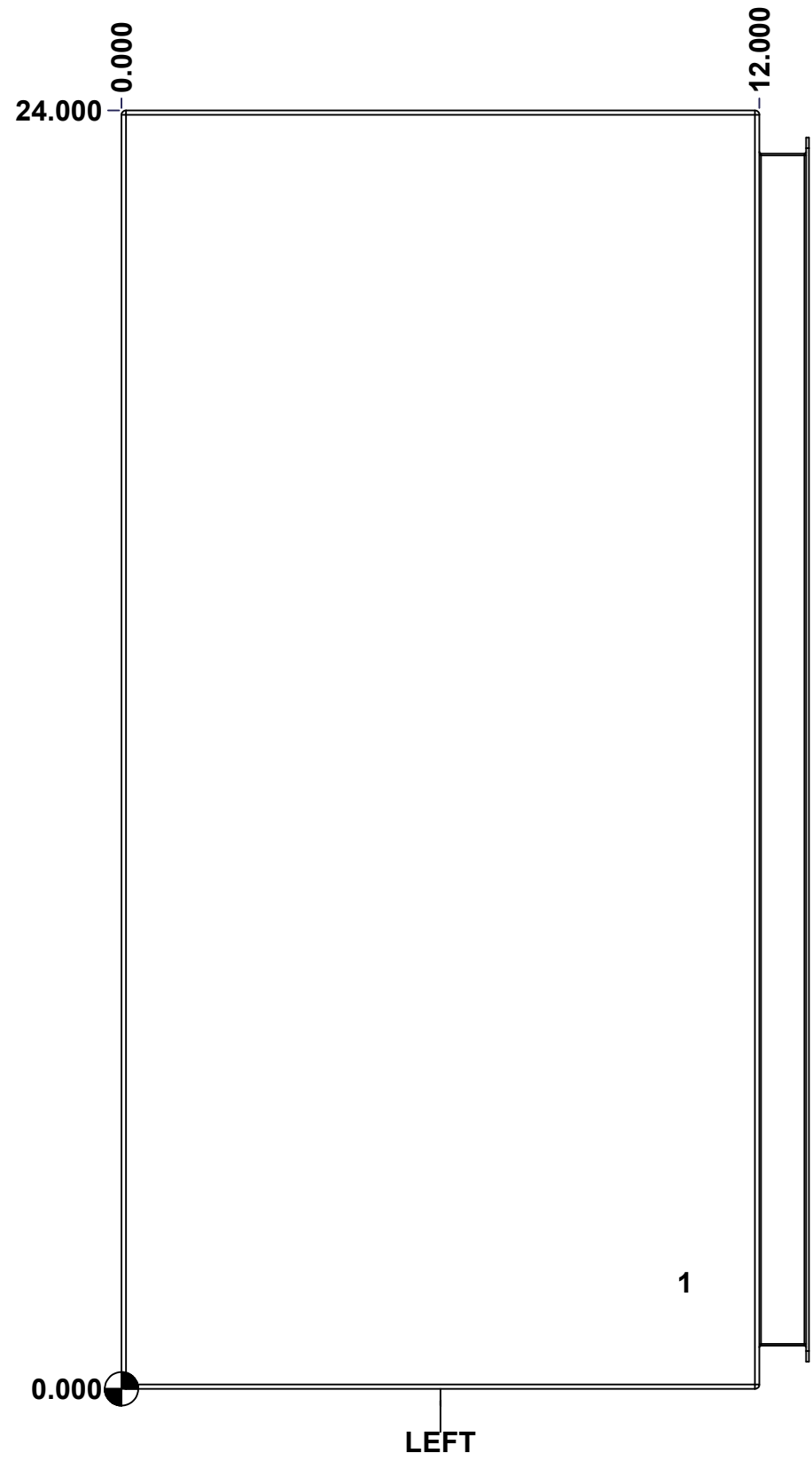
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status
	5412ESSQT 24" x 24" x 12" Body		
	Part Number Numéro Pièce		Rev.
	5412ESSQT242412B		0 / 5 / 7

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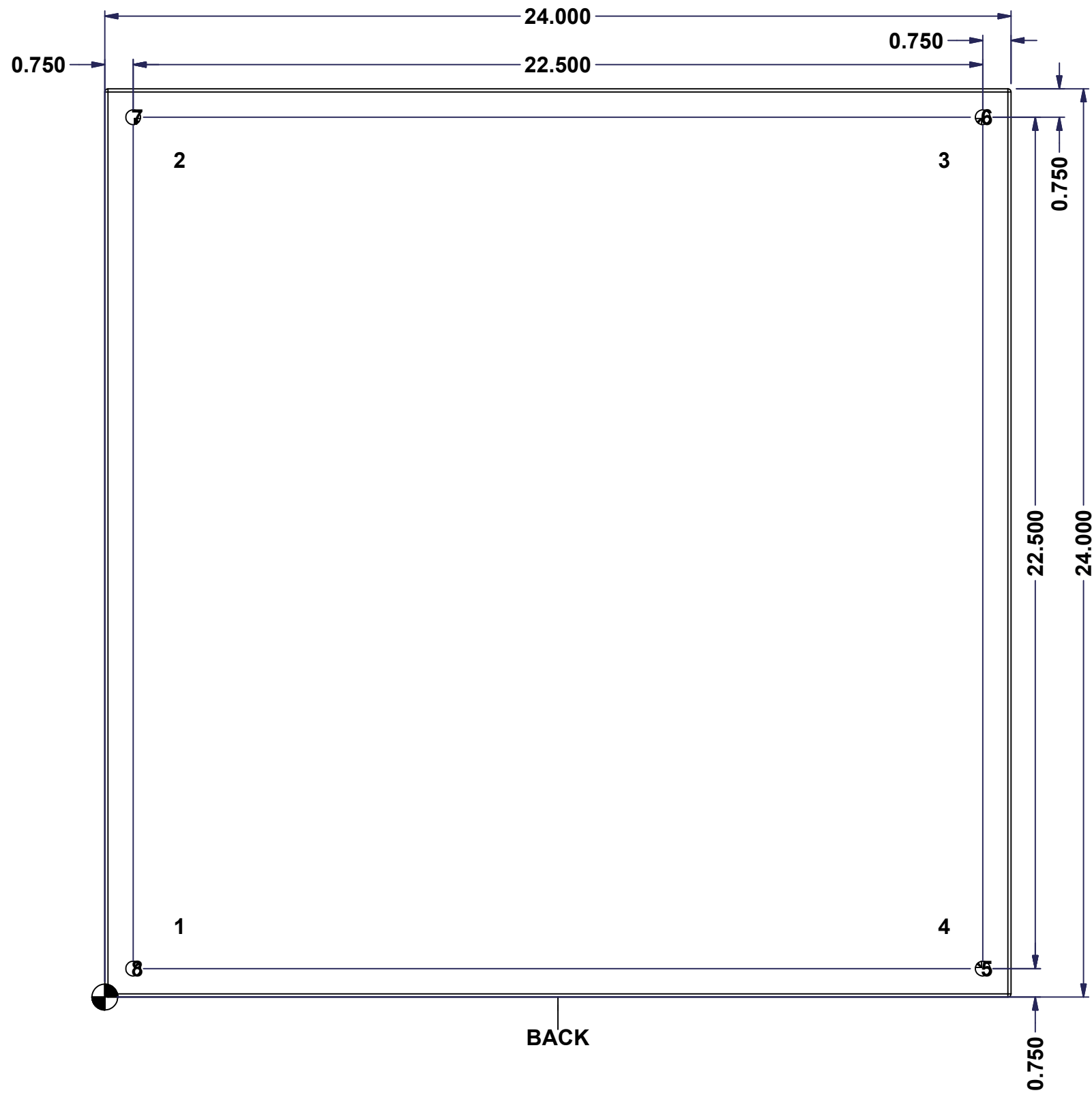
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	22.125	22.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)

5	23.250	0.750	RND Ø0.390
6	23.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

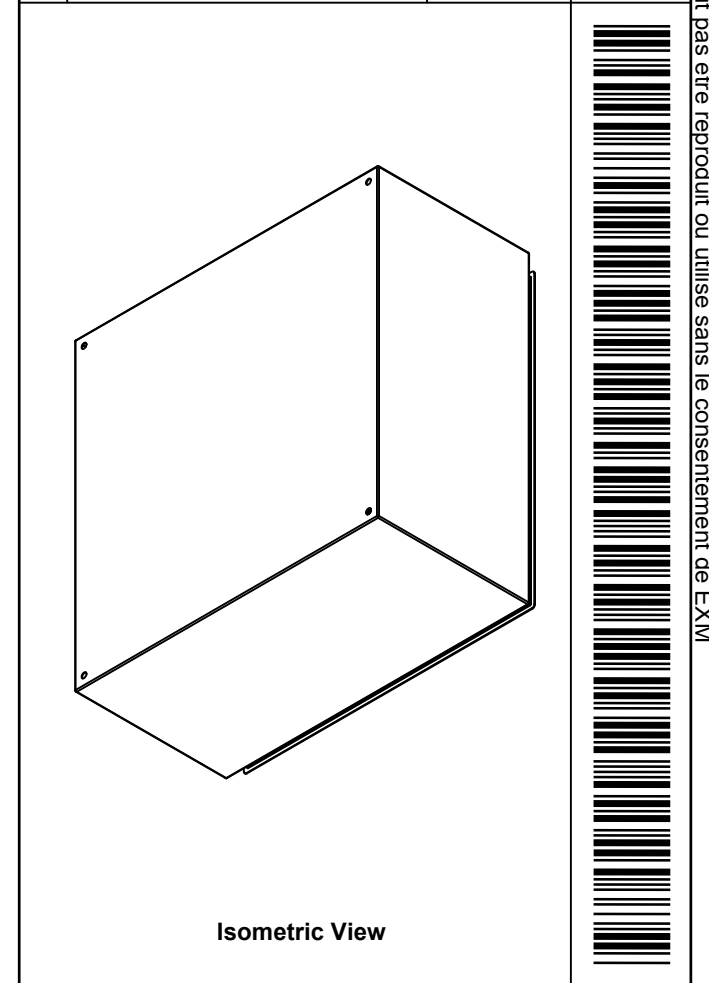



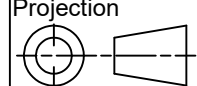
	Description	Status	
	5412ESSQT 24" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	
	5412ESSQT242412B	0	6 7

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No.	Revisions	Date	By/Par



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Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 21-May-14	
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412ESSQT 24" x 24" x 12" Body			Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT242412B			Rev. 7
			0 / 7

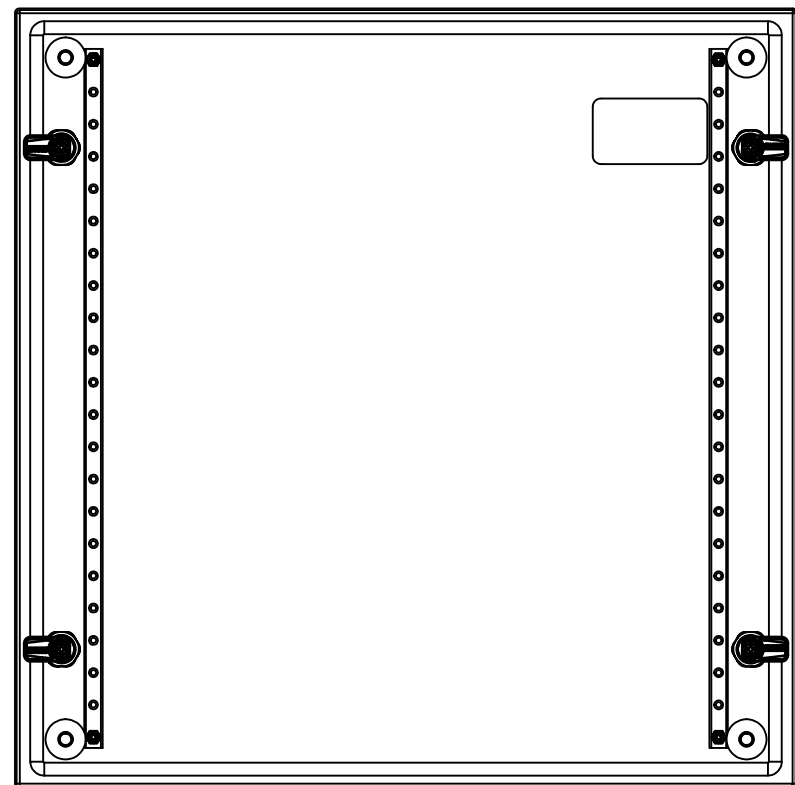
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT242412B-P	0	5412ESSQT 24" x 24" x 12" Body Part
Parts List			

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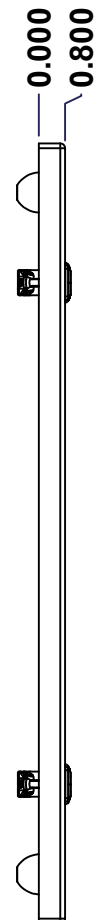
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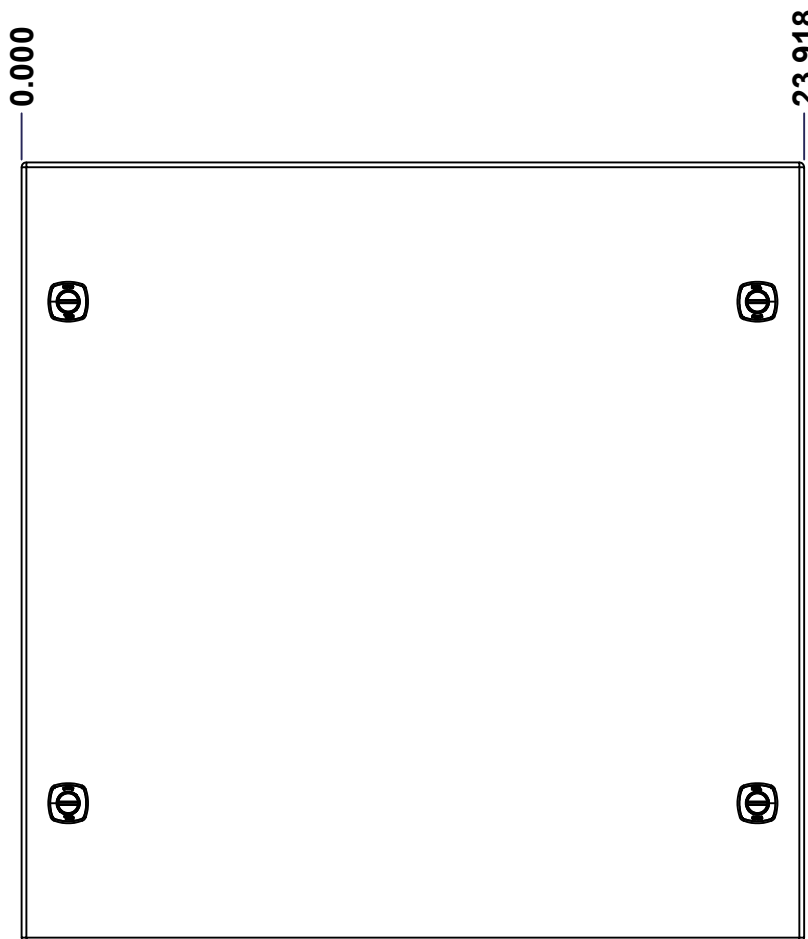
TOP



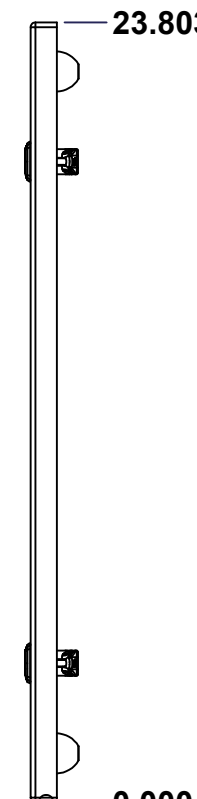
BACK



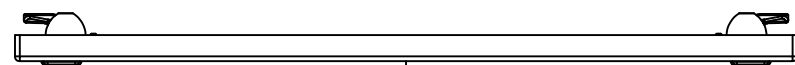
LEFT



FRONT

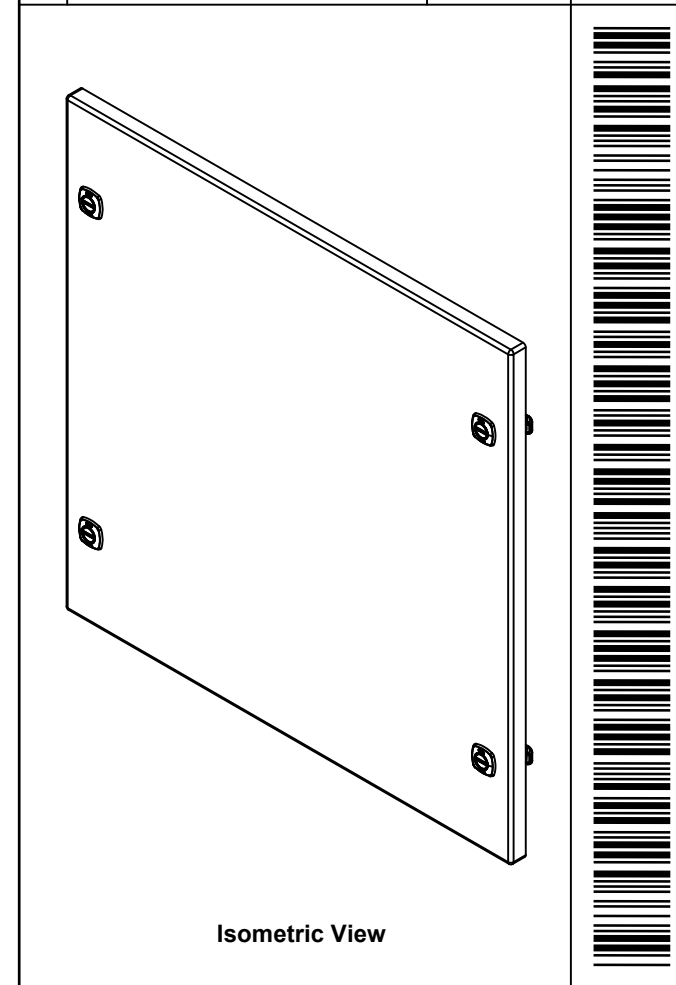



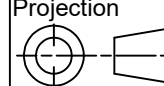
RIGHT



BOTTOM

No.	Revisions	Date	By/Par



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		Projection 	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 21-May-14	
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412ESSQT 24" x 24" Cover			Detail Rev.
Part Number / Numéro Pièce: 5412ESSQT242412C		Rev. 0	1 / 3

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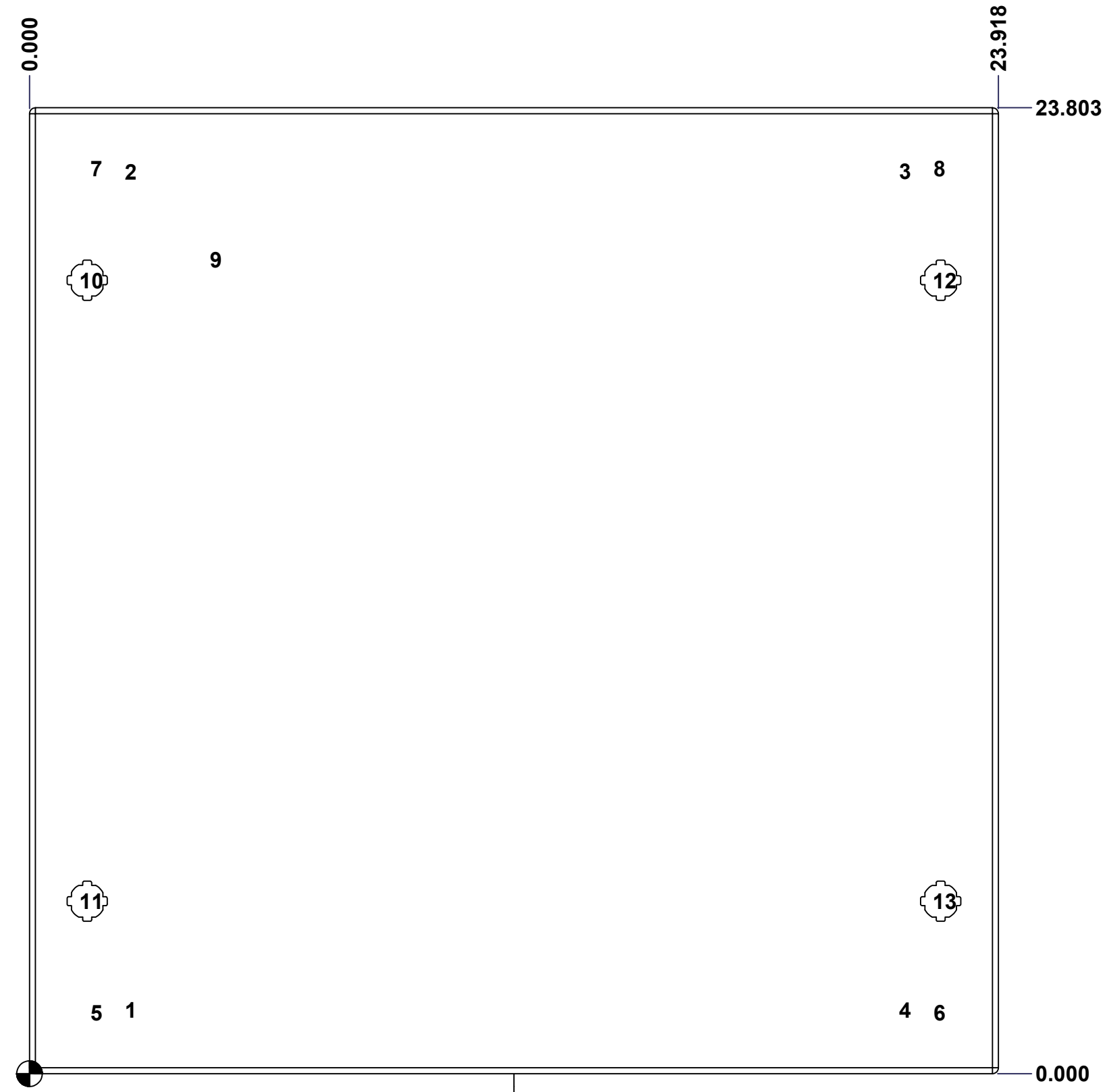
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.567	STUD M6 x 18mm (Inside)
2	2.401	22.236	STUD M6 x 18mm (Inside)
3	21.517	22.236	STUD M6 x 18mm (Inside)
4	21.517	1.567	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	22.303	STUD M6 x 18mm (Inside)
8	22.368	22.303	STUD M6 x 18mm (Inside)

9	4.500	20.053	LABEL_EXM (Inside)
10	1.424	19.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
12	22.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
13	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

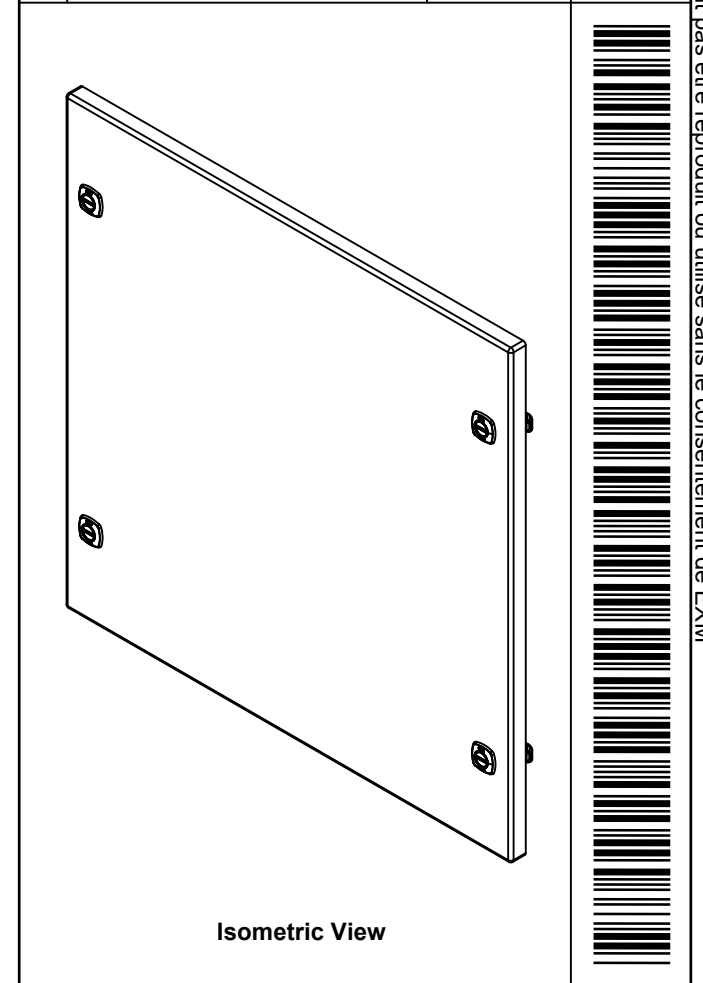




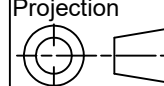
	Description	Status
	5412ESSQT 24" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT242412C	0
		2
		3

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No.	Revisions	Date	By/Par

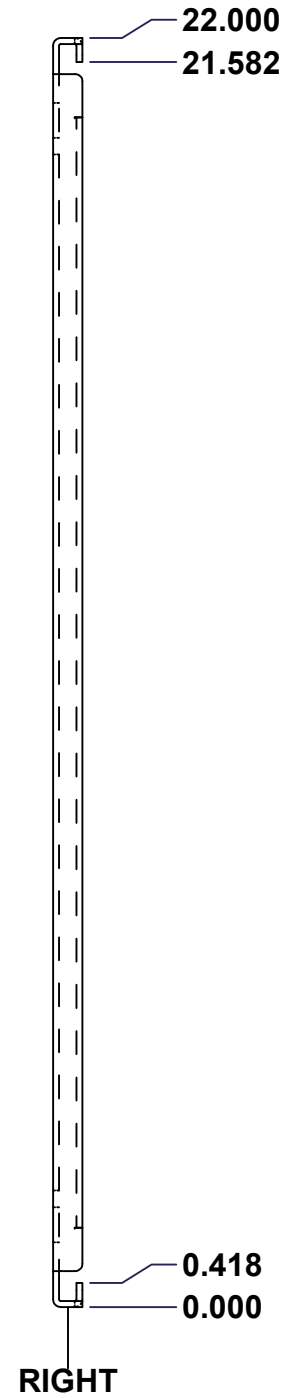
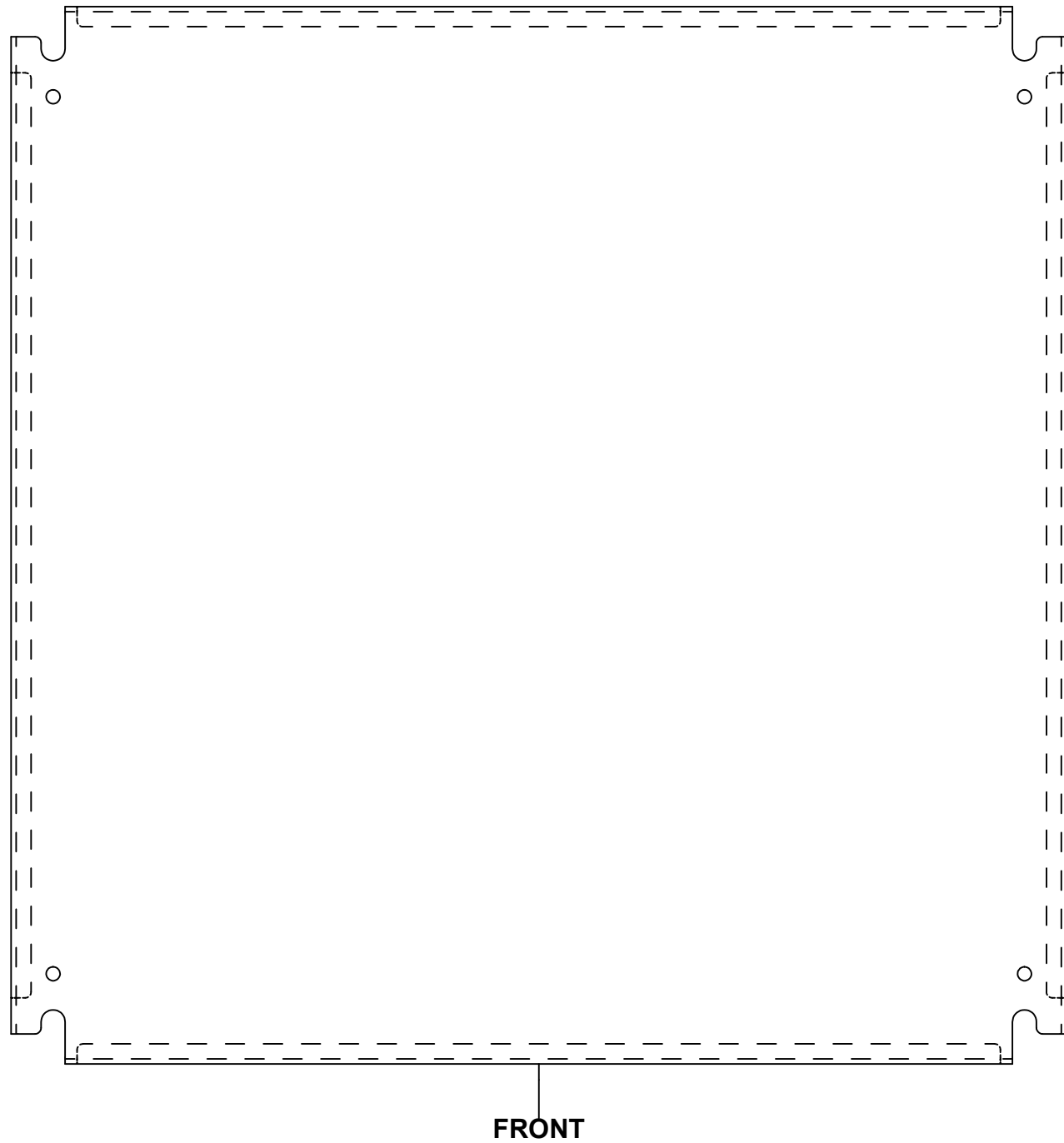
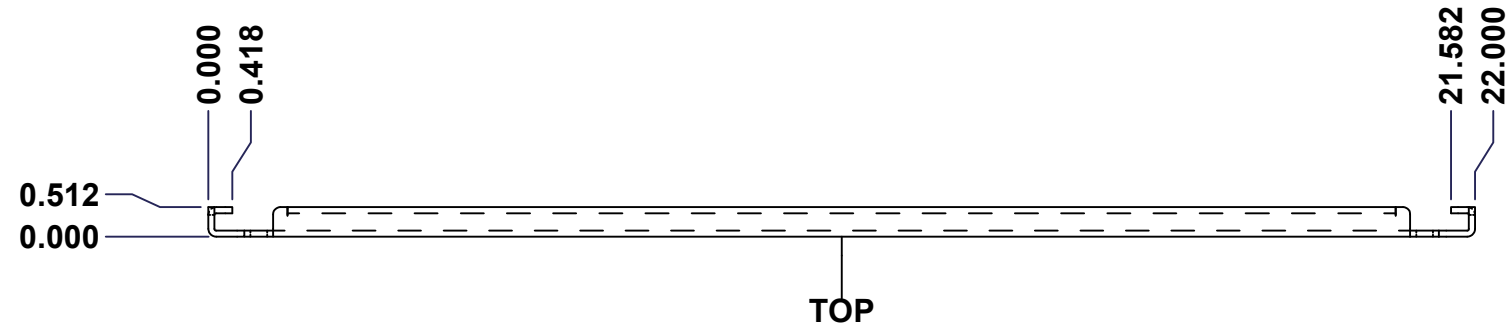


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 21-May-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 24" x 24" Cover		
Part Number Numéro Pièce	Rev.	3
5412ESSQT242412C	0	3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-24	5	5412 ES Vertical Door Stiffener 24"
8	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT242412G	0	5412ESSQT 24" x 24" Cover Gasket Part
1	5412ESSQT242412C-P	0	5412ESSQT 24" x 24" Cover Part
4	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP2424G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2424G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

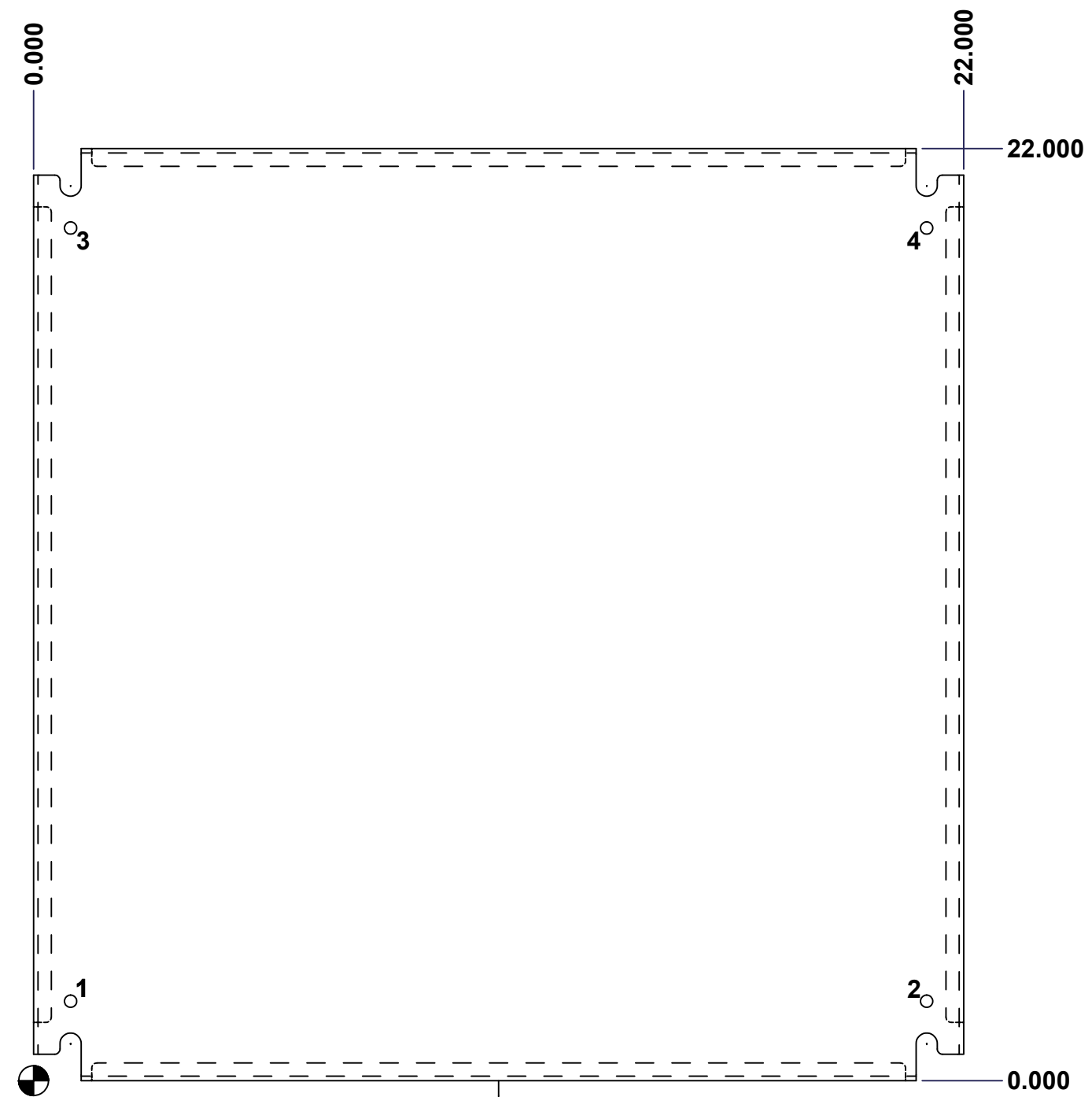
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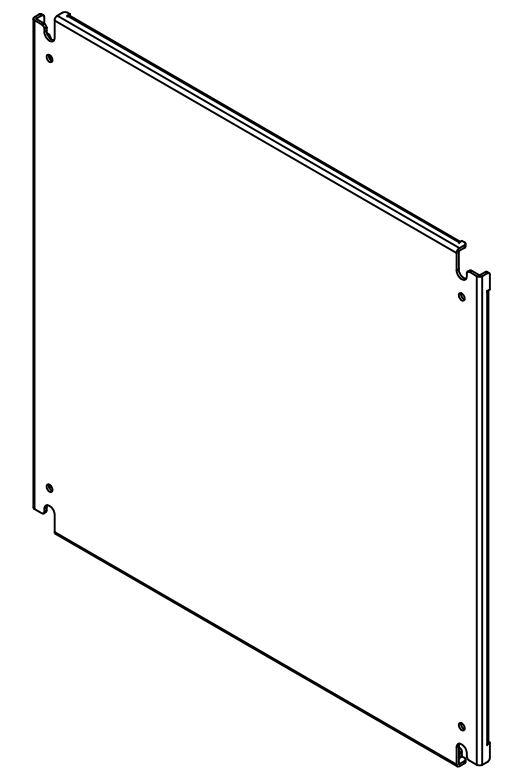
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	21.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

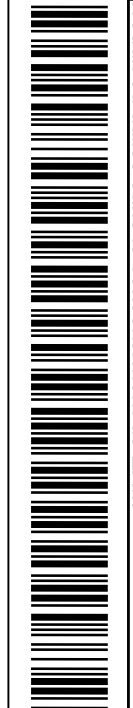
No.	Revisions	Date	By/Par



FRONT



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	Detail Rev.	
881 SP - Inner Panel		
Part Number Numéro Pièce	Rev.	2
881 SP2424G	0	2