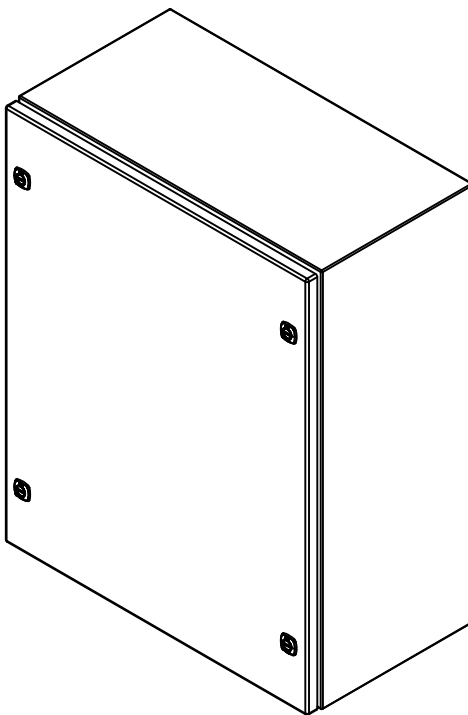


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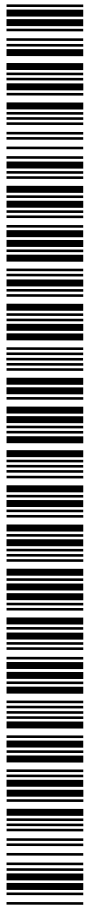


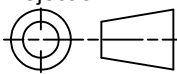
SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 	Customer Client Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 21-May-14
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSQT 30" x 24" x 12" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESSQT302412	Rev. 0 1 2

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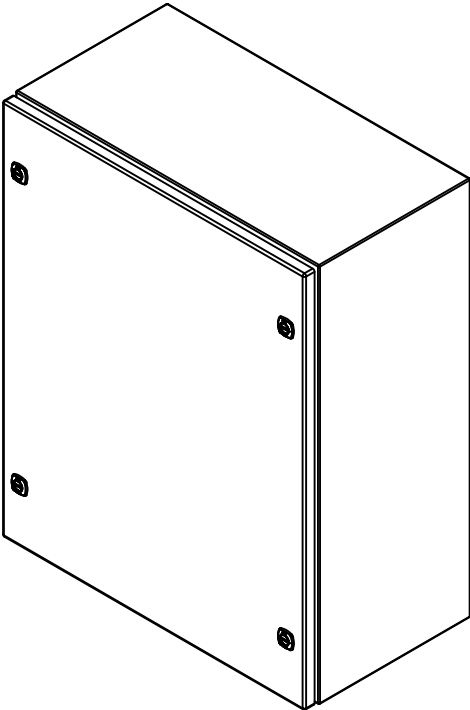
Tolerance ±1/32" unless otherwise specified

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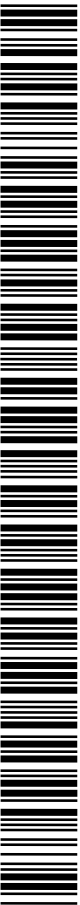
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par

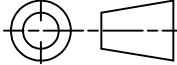


Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection


Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-May-14	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSQT 30" x 24" x 12" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESSQT302412			
Rev. 0		2	

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP3024G	0	881 SP - Inner Panel
1	5412ESSQT302412C	0	5412ESSQT 30" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT302412B	0	5412ESSQT 30" x 24" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT302412\5412ESSQT302412B.idw

Tolérance ±1/32" sauf spécification contraire

TOP

BACK

BOTTOM

LEFT

FRONT

RIGHT

0.000

12.000

0.000

24.000

30.000

0.000

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fin

Brushed

Description

5412ESSQT 30" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSQT302412B

Rev.

0

1

7

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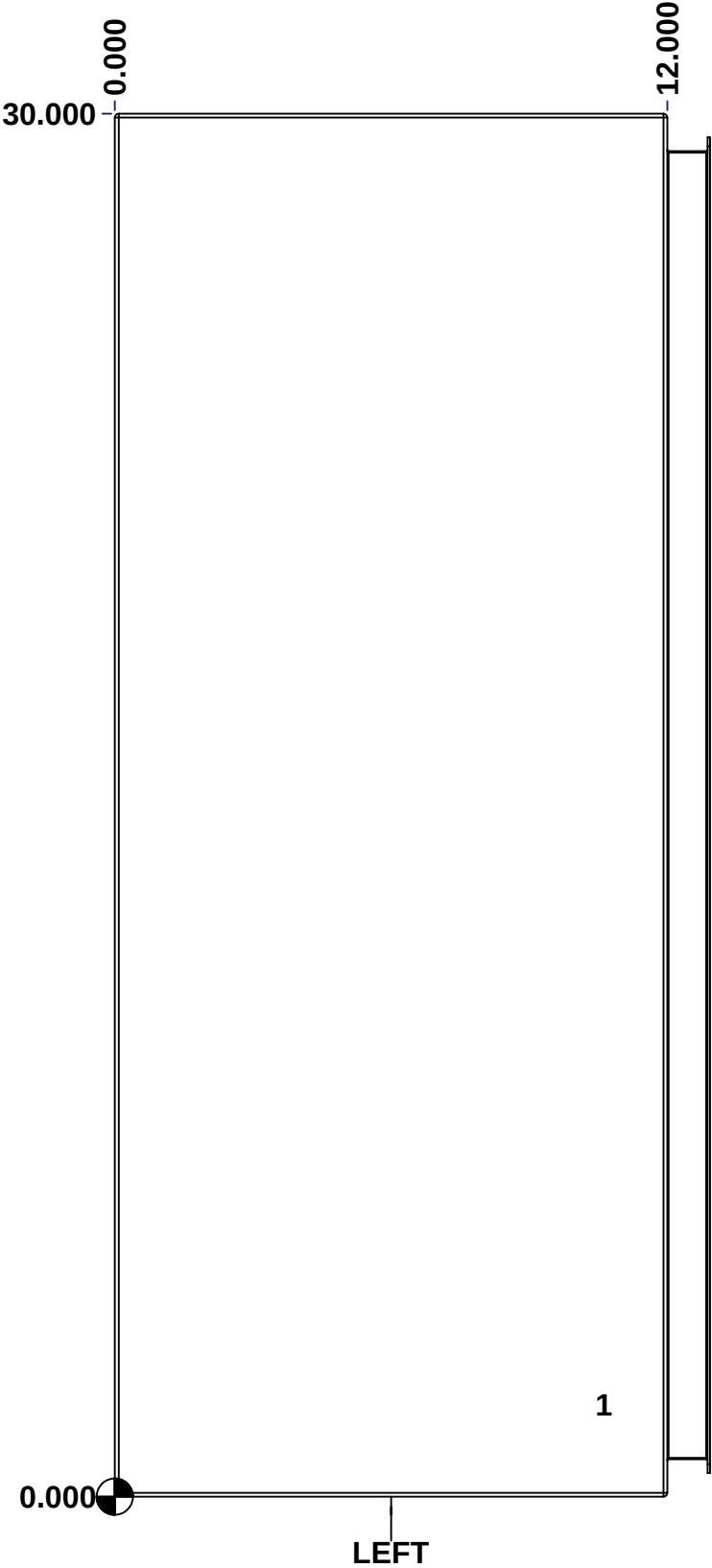
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSQT 30" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESSQT302412B	0	7

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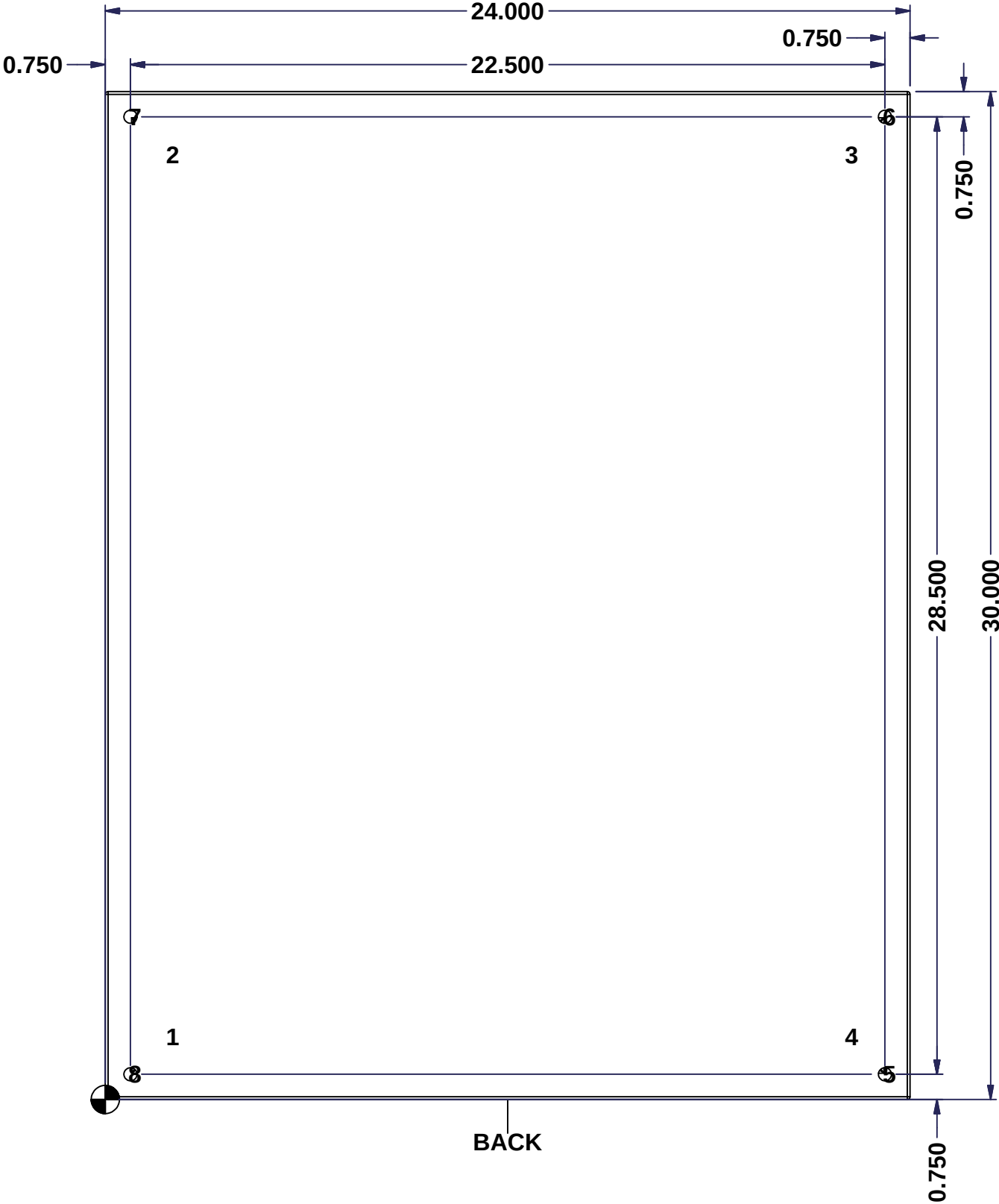
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	28.125	IP STUD M8 x 35mm (Inside)
3	22.125	28.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	29.250	RND Ø0.390
7	0.750	29.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



BACK

	Description		Status	
	5412ESSQT 30" x 24" x 12" Body			
	Part Number		Rev.	6
	Numéro Pièce		0	7
5412ESSQT302412B				

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Tolerance ±1/32" unless otherwise specified

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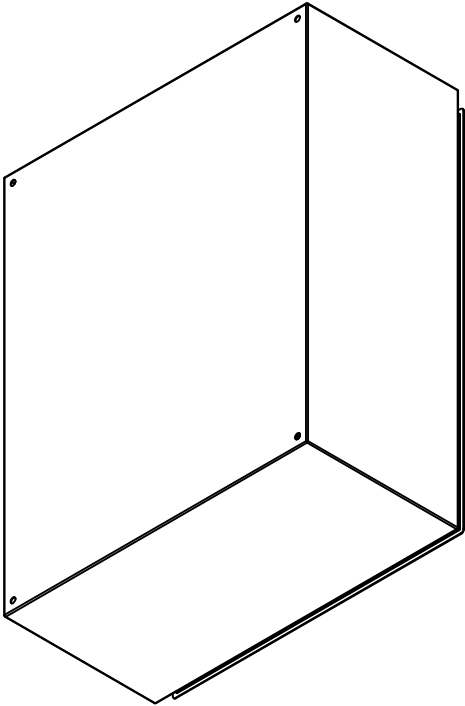
Tolérance ±1/32" sauf spécification contraire

No.

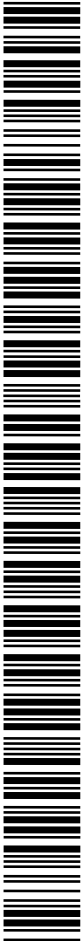
Revisions

Date

By/Par



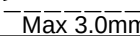
Isometric View





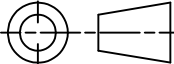
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSQT 30" x 24" x 12" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSQT302412B

Rev.

7

7

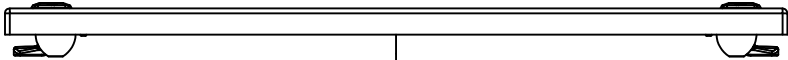
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT302412B-P	0	5412ESSQT 30" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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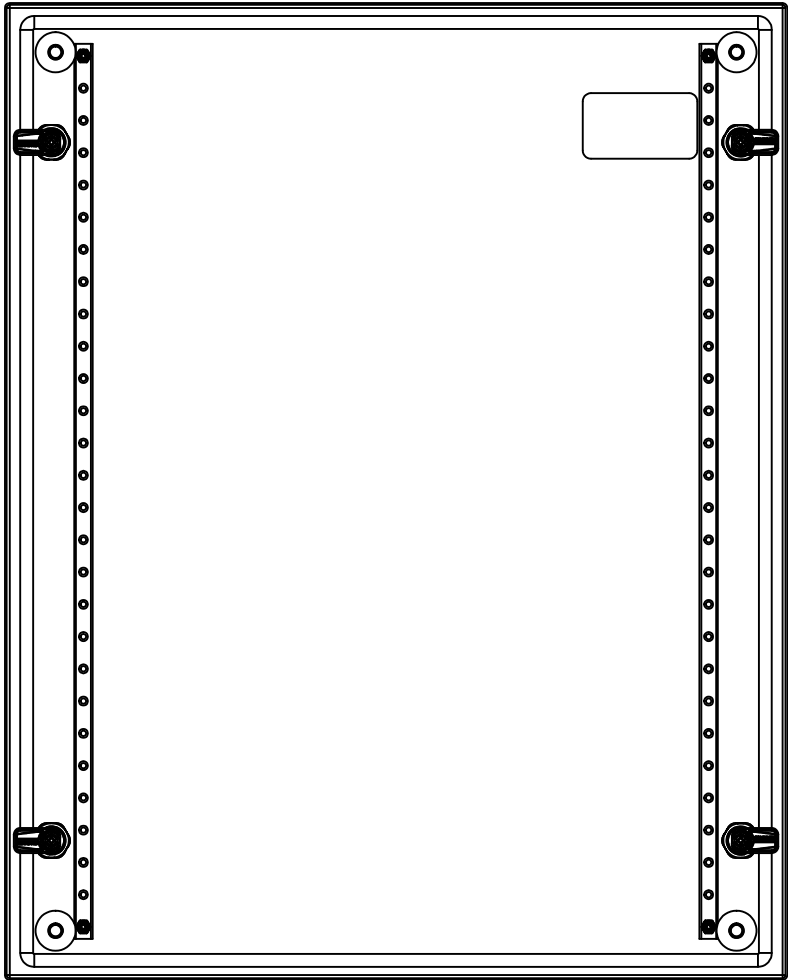
Tolerance ±1/32" unless otherwise specified

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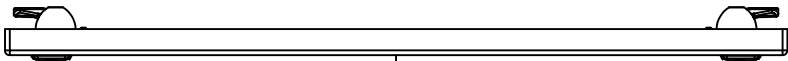
Tolérance ±1/32" sauf spécification contraire



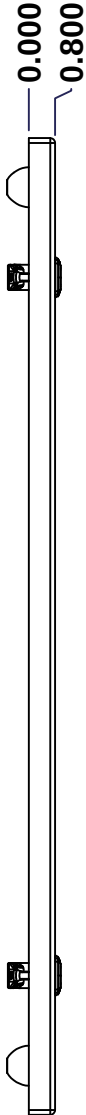
TOP



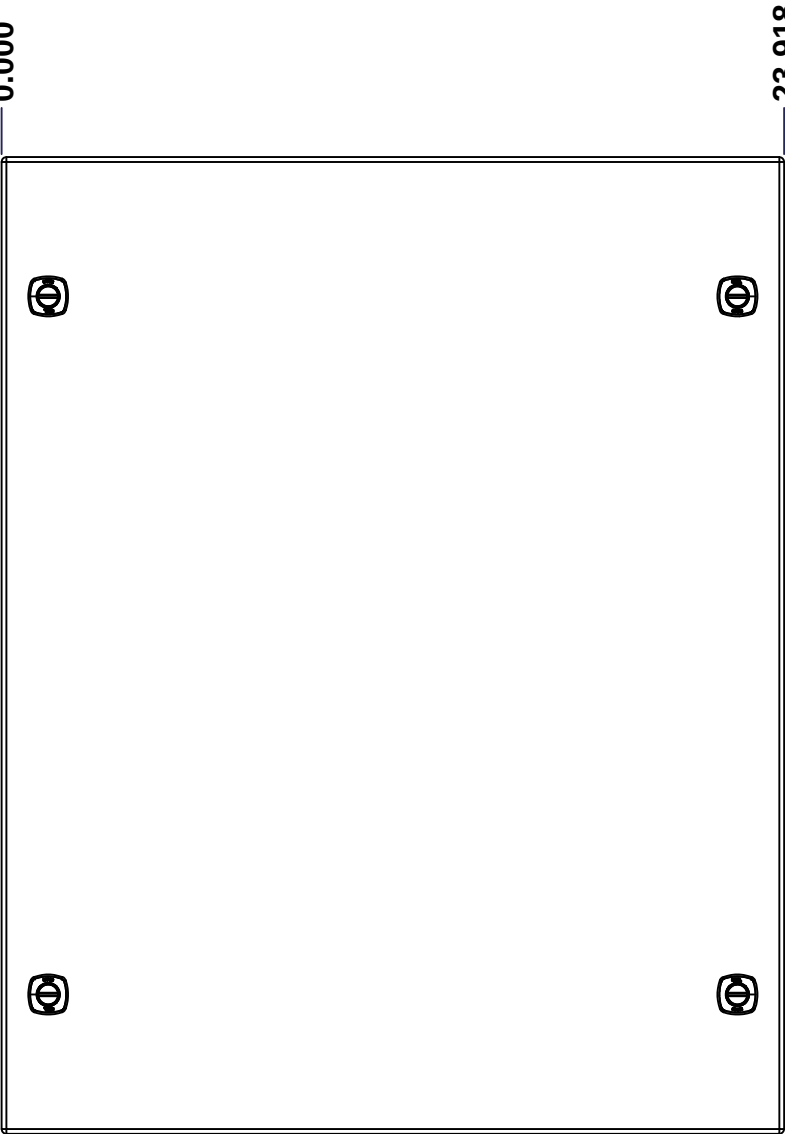
BACK



BOTTOM



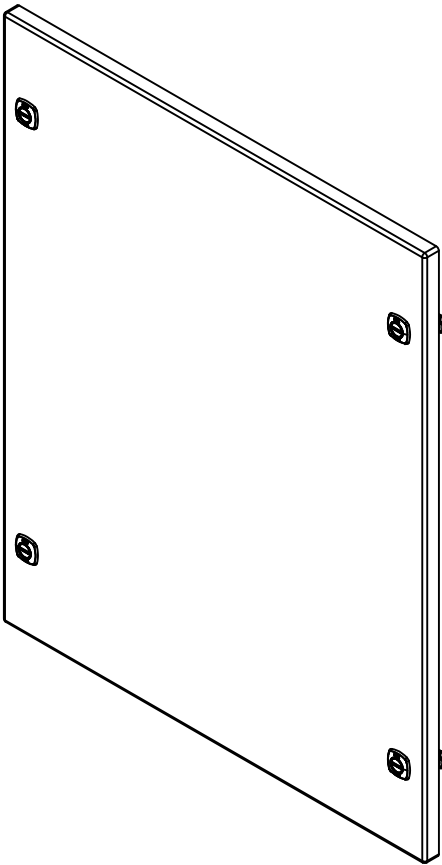
LEFT



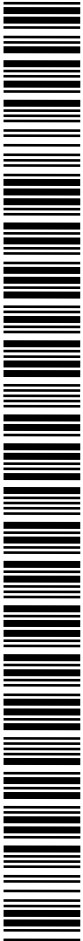
FRONT



RIGHT

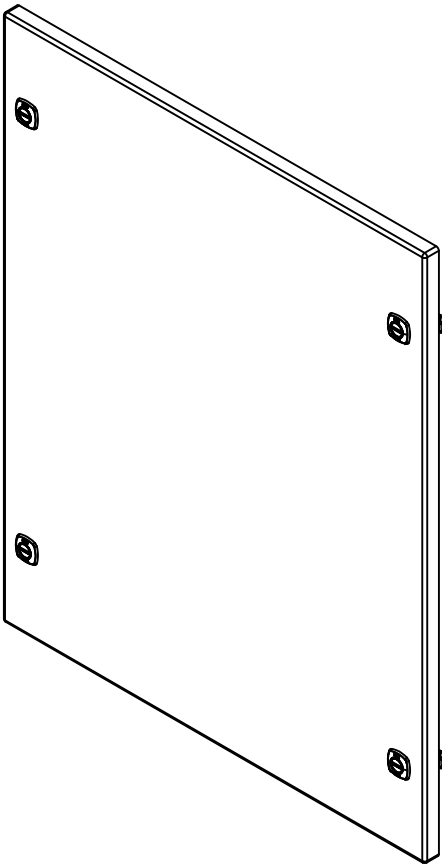
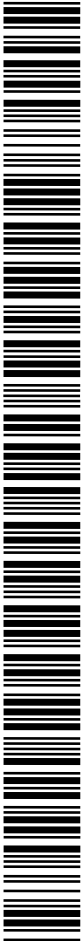


Isometric View



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No.	Revisions	Date	By/Par

			
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		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 21-May-14	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fin Brushed	
Description 5412ESSQT 30" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSQT302412C			Rev. 0
			1 3

SEE BILL OF MATERIAL ON LAST PAGE

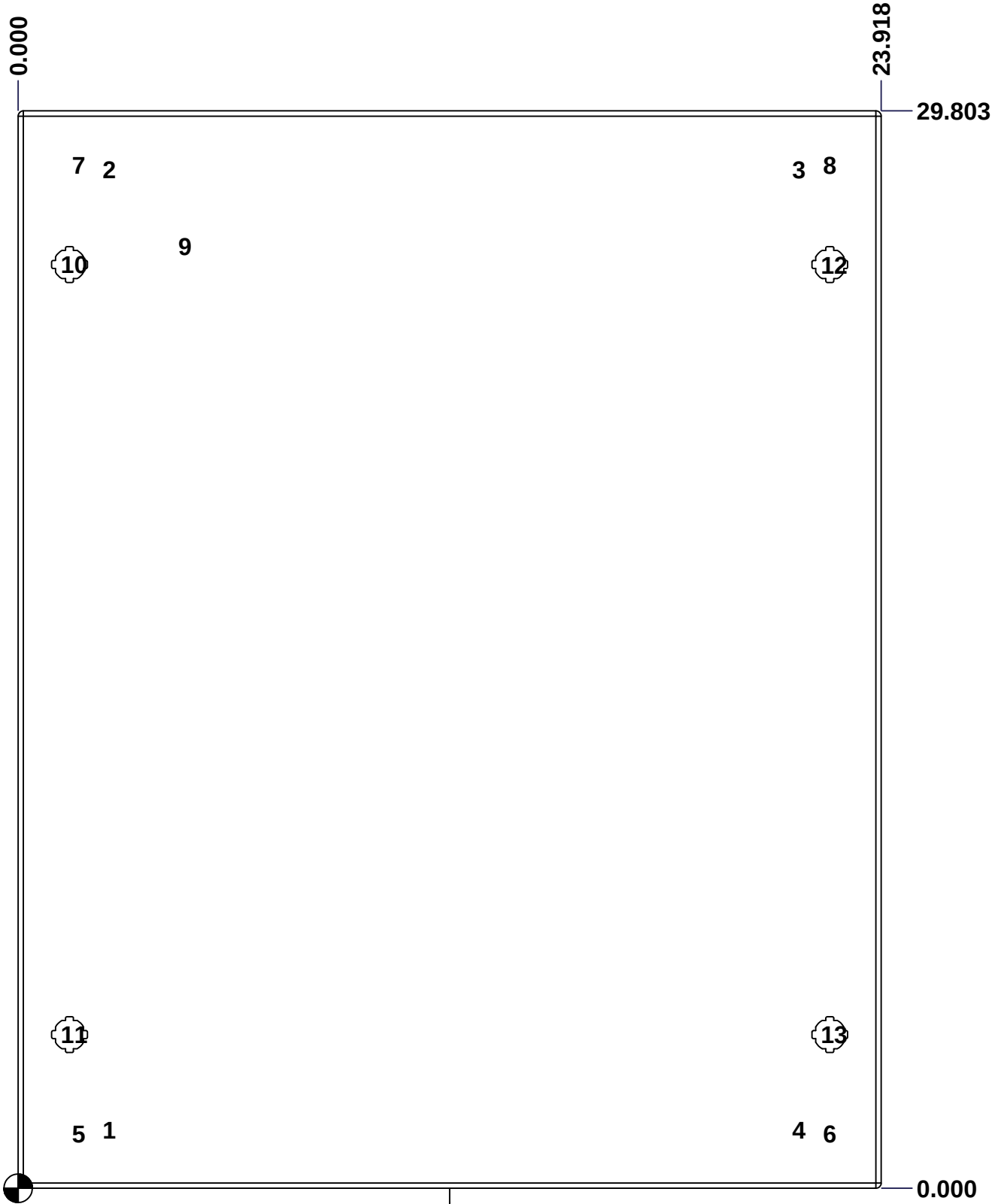
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT302412\5412ESSQT302412C.idw

Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.614	STUD M6 x 18mm (Inside)
2	2.401	28.189	STUD M6 x 18mm (Inside)
3	21.517	28.189	STUD M6 x 18mm (Inside)
4	21.517	1.614	STUD M6 x 18mm (Inside)
5	1.550	1.500	STUD M6 x 18mm (Inside)
6	22.368	1.500	STUD M6 x 18mm (Inside)
7	1.550	28.303	STUD M6 x 18mm (Inside)
8	22.368	28.303	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
9	4.500	26.053	LABEL EXM (Inside)
10	1.424	25.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
11	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
12	22.494	25.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
13	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description		Status	
	5412ESSQT 30" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSQT302412C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

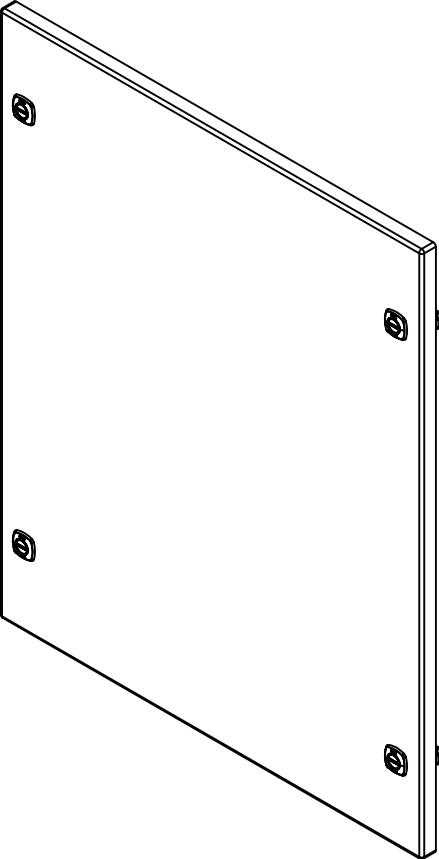
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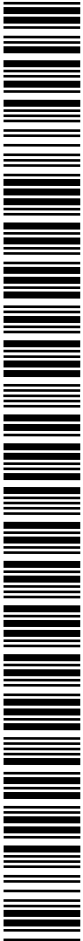
Revisions

Date

By/Par



Isometric View





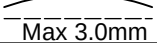
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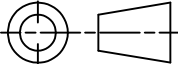
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 21-May-14

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSQT 30" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSQT302412C

Rev. 0

3

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

2

STK-Q-46020-30

5

5412 ES Vertical Door Stiffener 30"

8

STK-Q-16070

1

Stud M6 x 18mm Stainless steel

1

5412ESSQT302412G

0

5412ESSQT 30" x 24" Cover Gasket Part

1

5412ESSQT302412C-P

0

5412ESSQT 30" x 24" Cover Part

4

880 SCQ4-SLSS6

7

5412 ESS 1/4 Turn Lock

4

STK-Q-07220

1

M6 Nylon Insert Lock Nut

4

STK-Q-46515

3

5412 ES Door Support with Brass Insert

Qty

Part Name

Rev

Description

Parts List

Tolerance $\pm 1/32"$ unless otherwise specified

Tolérance $\pm 1/32"$ sauf spécification contraire

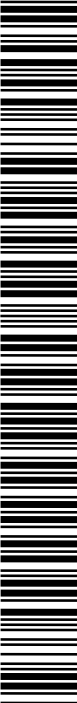


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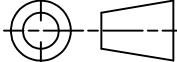
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Flatness	Aplatissement
----------	---------------

Max 3.0mm

Projection



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Customer
Client

Date

Drawn By
Dessiné Par

BoxCad

Date

1/23/2007

Material
Matière

See Part List

Color
Couleur

See Part I list

Finish
Fini

See Part List

Description

881 SP - Inner Panel

Detail Rev.

Part Number
Numéro Pièce

881 SP3024G

Rev.

V.	1
0	/

1	881 SP3024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

