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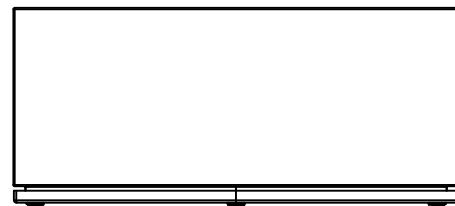
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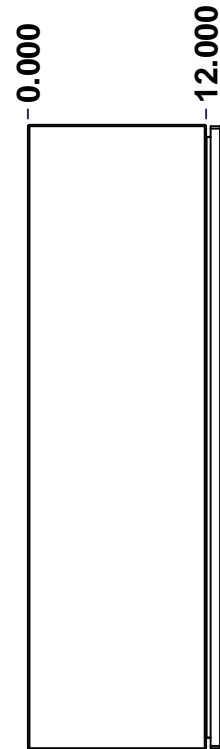
TOP



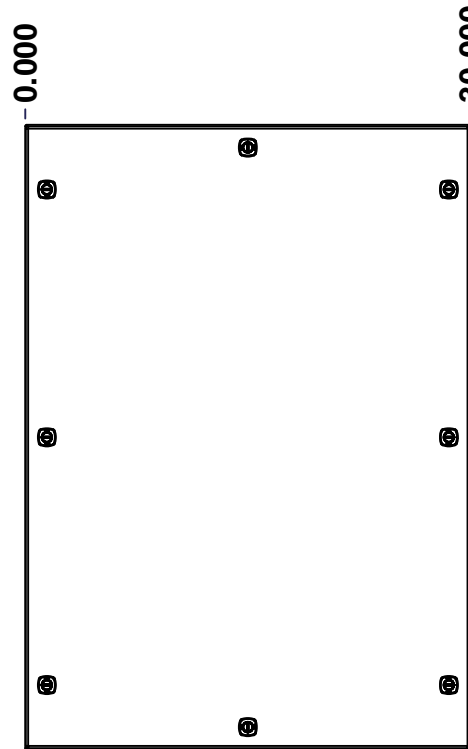
BACK



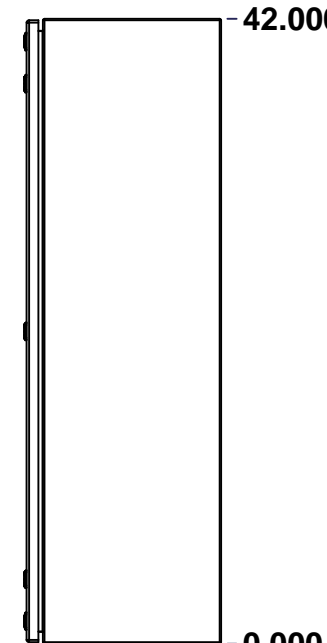
BOTTOM



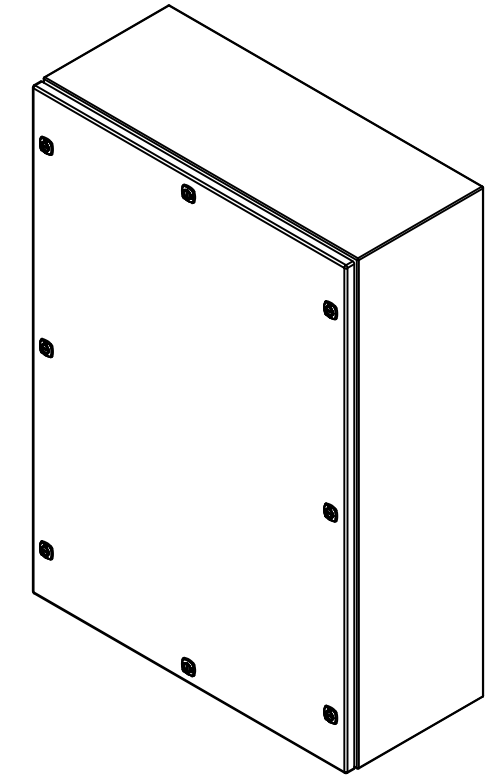
LEFT



FRONT



RIGHT




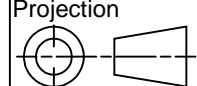
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

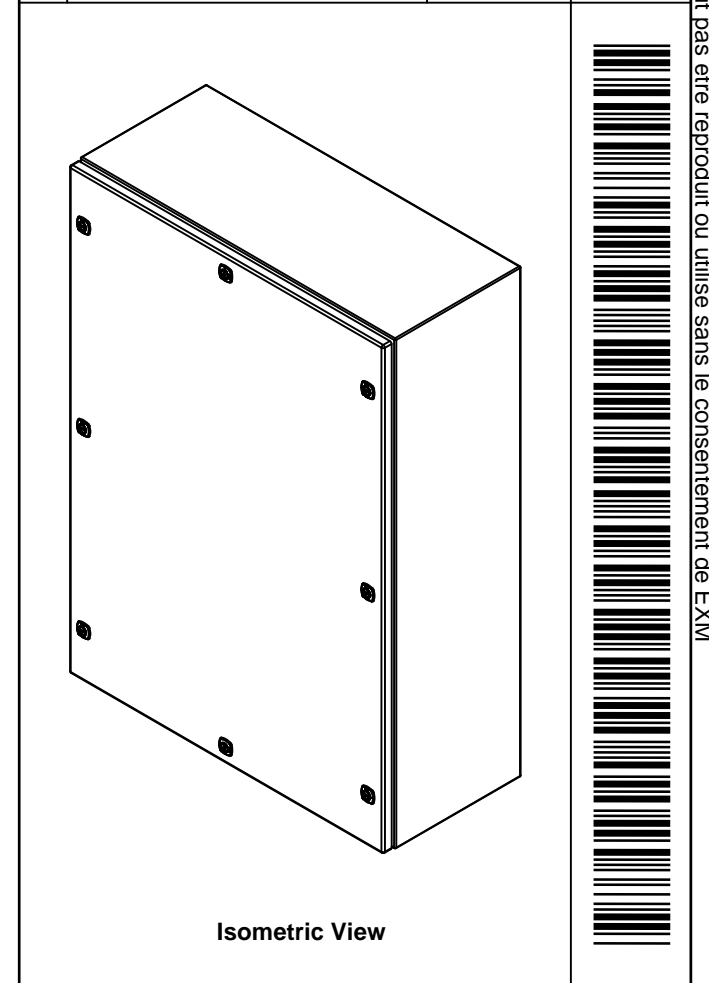
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	Date 28-May-14
Drawn By Dessiné Par	BoxCad: BoxCad	
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 42" x 30" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSQT423012	0	2

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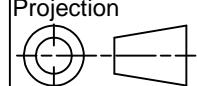
NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



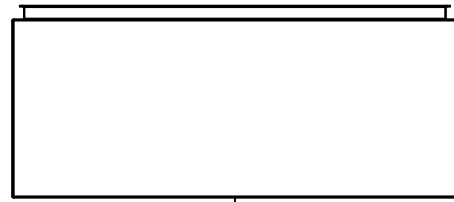
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4230G	0	881 SP - Inner Panel
1	5412ESSQT423012C	0	5412ESSQT 42" x 30" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT423012B	0	5412ESSQT 42" x 30" x 12" Body
Qty	Part Number	Rev	Description
Parts List			

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-May-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 42" x 30" x 12" Assembly		
Part Number Numéro Pièce	Rev.	2
5412ESSQT423012	0	2

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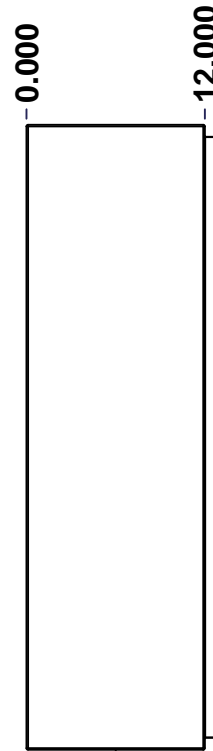
TOP



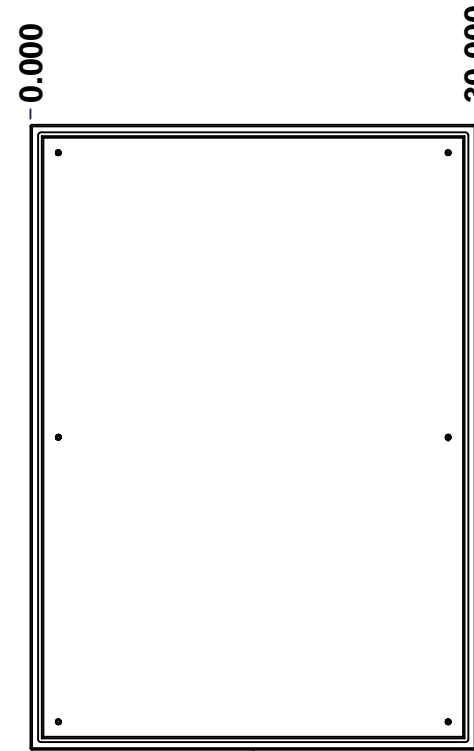
BACK



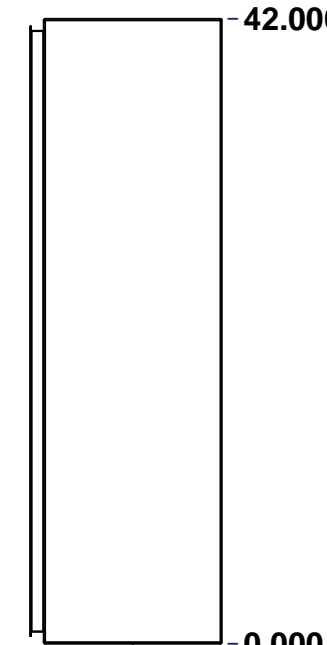
BOTTOM



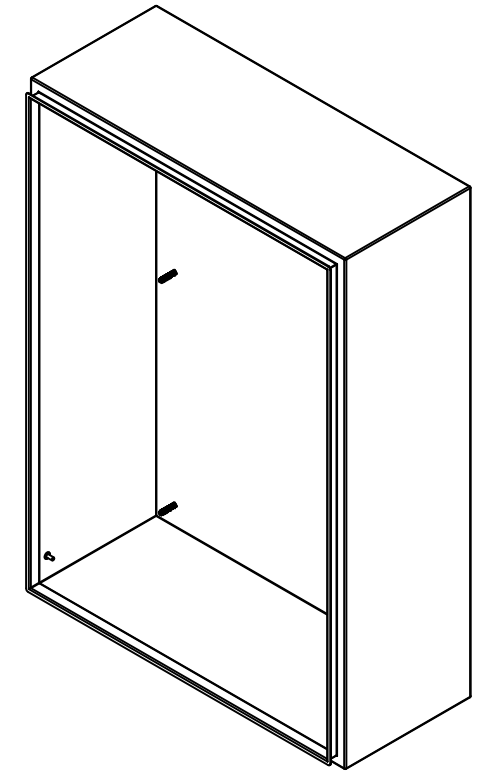
LEFT



FRONT




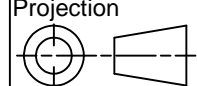
RIGHT



Isometric View



No.	Revisions	Date	By/Par

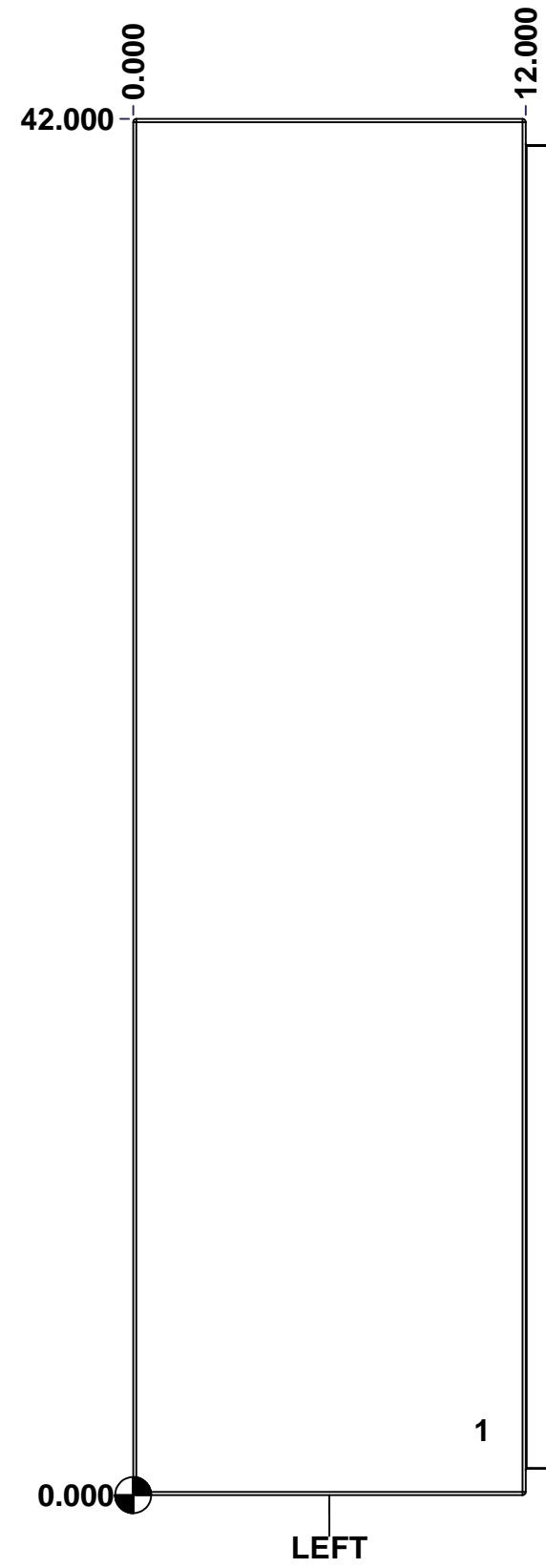
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 28-May-14	
Material / Matière: 14 Ga Stainless Steel 304 (1.7mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESSQT 42" x 30" x 12" Body	Detail Rev.	
Part Number / Numéro Pièce: 5412ESSQT423012B	Rev. 0	1 / 7

SEE BILL OF MATERIAL ON LAST PAGE

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description	Status	
	5412ESSQT 42" x 30" x 12" Body		
	Part Number Numéro Pièce	Rev.	5 / 7
	5412ESSQT423012B	0	

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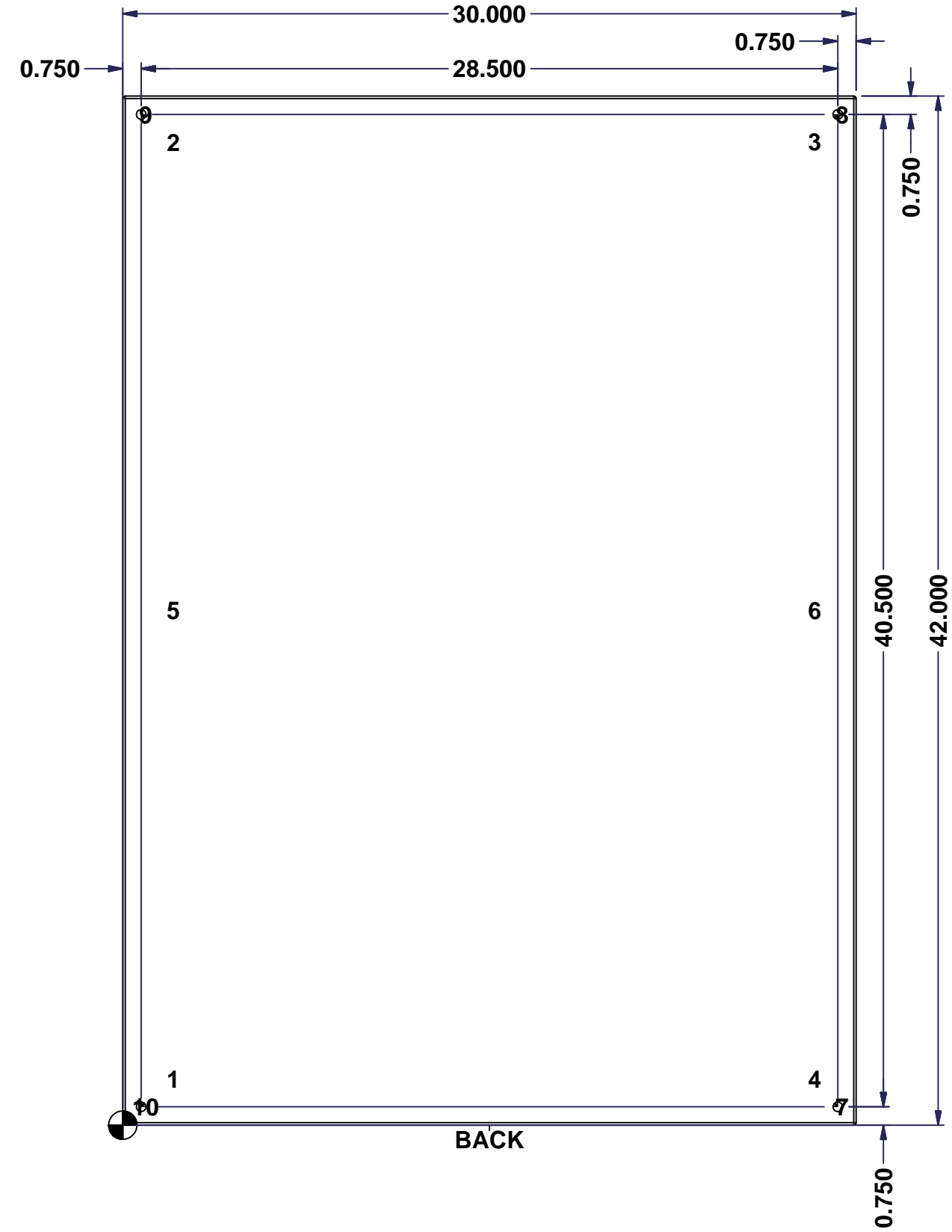
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	28.125	40.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	28.125	21.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.750	RND Ø0.390
8	29.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

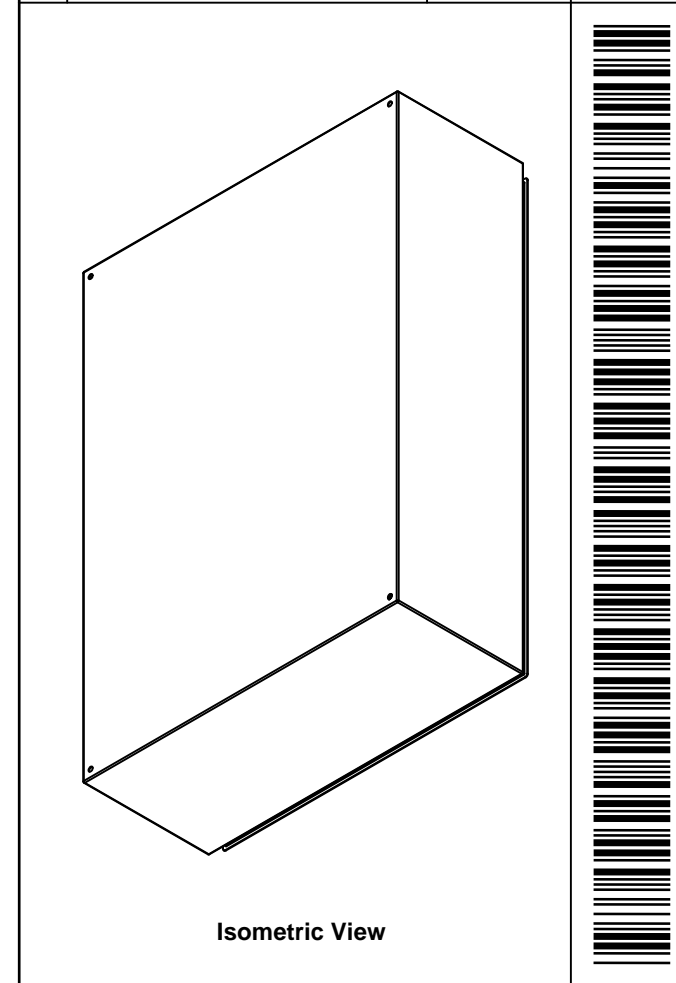


	Description	Status
	5412ESSQT 42" x 30" x 12" Body	
	Part Number	Rev.
	Numéro Pièce	6
	5412ESSQT423012B	0
		7

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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 28-May-14
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 42" x 30" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSQT423012B	0	7

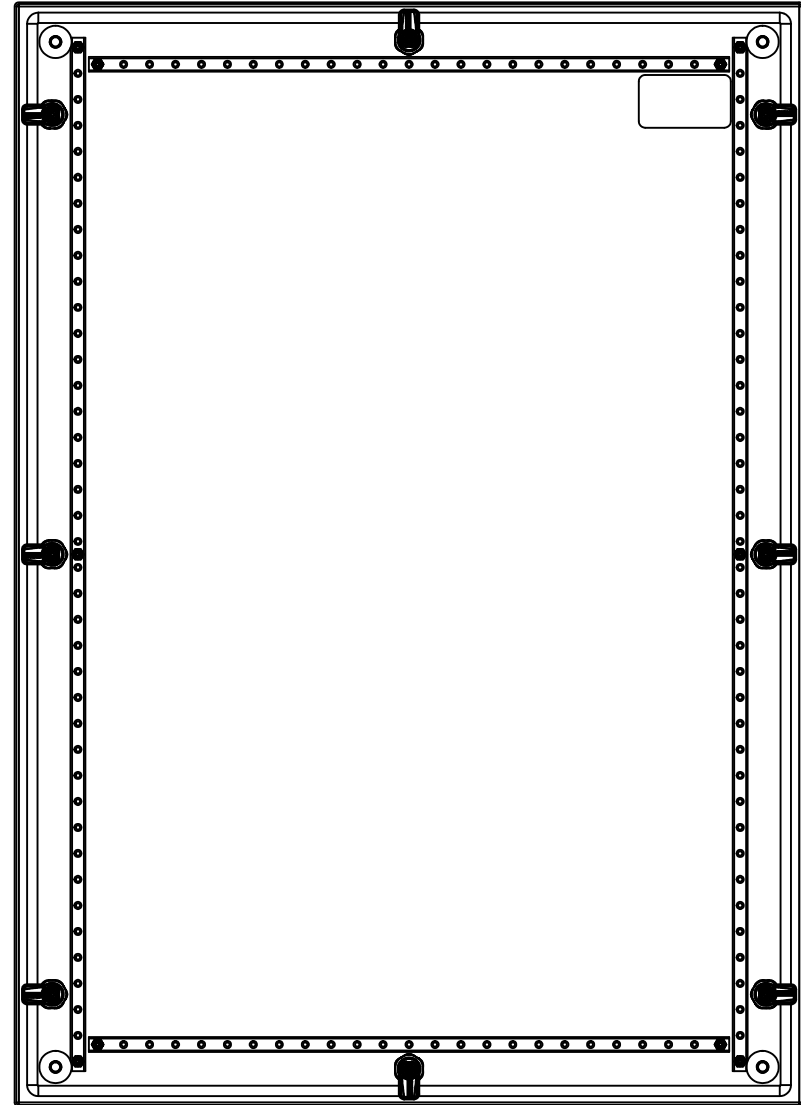
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT423012B-P	0	5412ESSQT 42" x 30" x 12" Body Part
Parts List			

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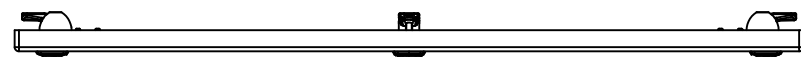
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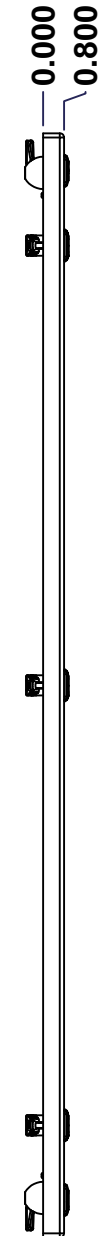
TOP



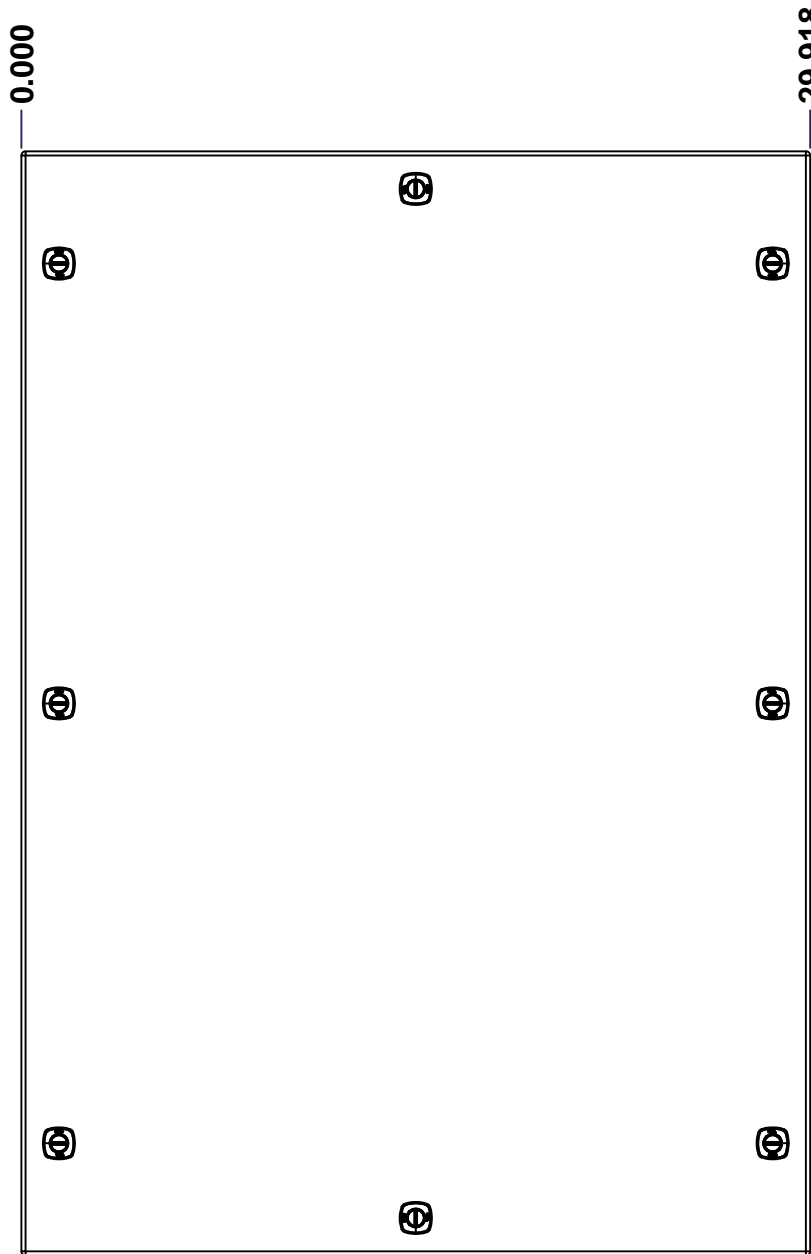
BACK



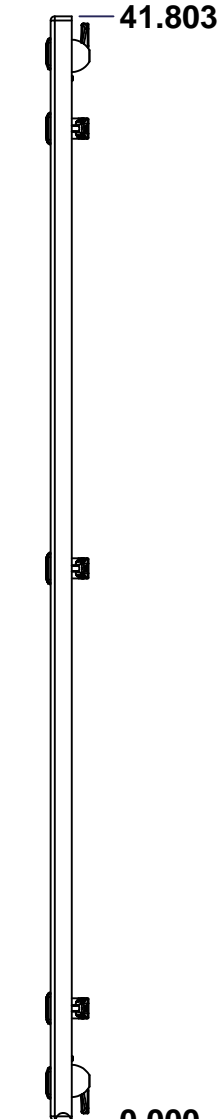
BOTTOM



LEFT

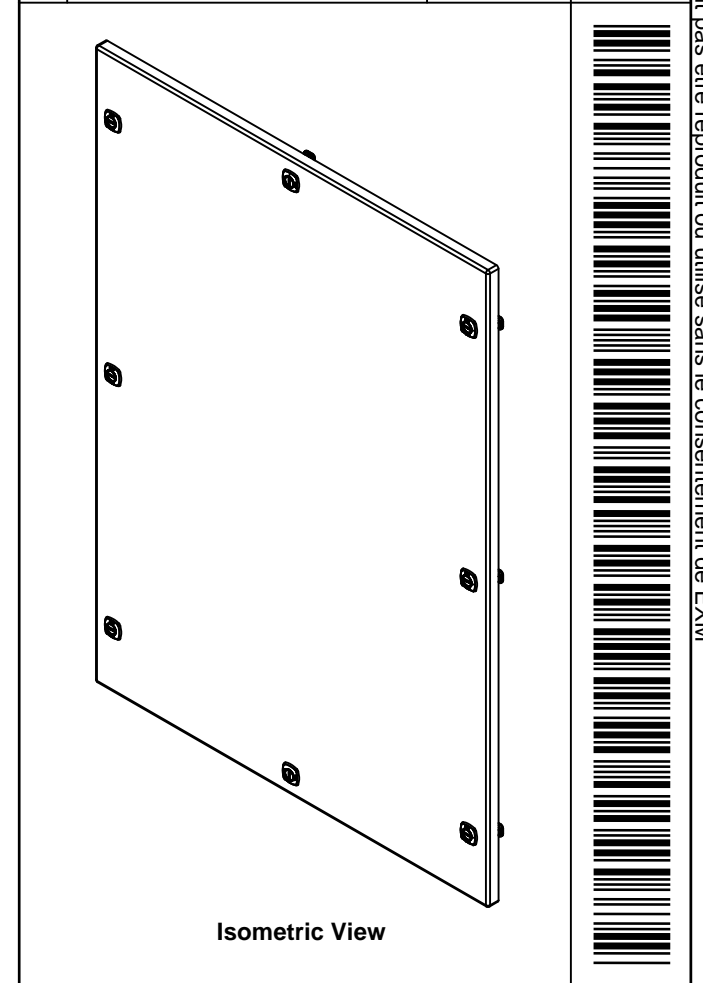



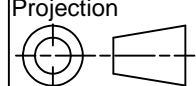
FRONT



RIGHT

No.	Revisions	Date	By/Par



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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 28-May-14	
Material Matière 14 Ga Stainless Steel 304 (1.7mm)		Projection	
Color Couleur Unpainted		 Finish Fini Brushed	
Description 5412ESSQT 42" x 30" Cover		Detail Rev.	
Part Number Numéro Pièce 5412ESSQT423012C		Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

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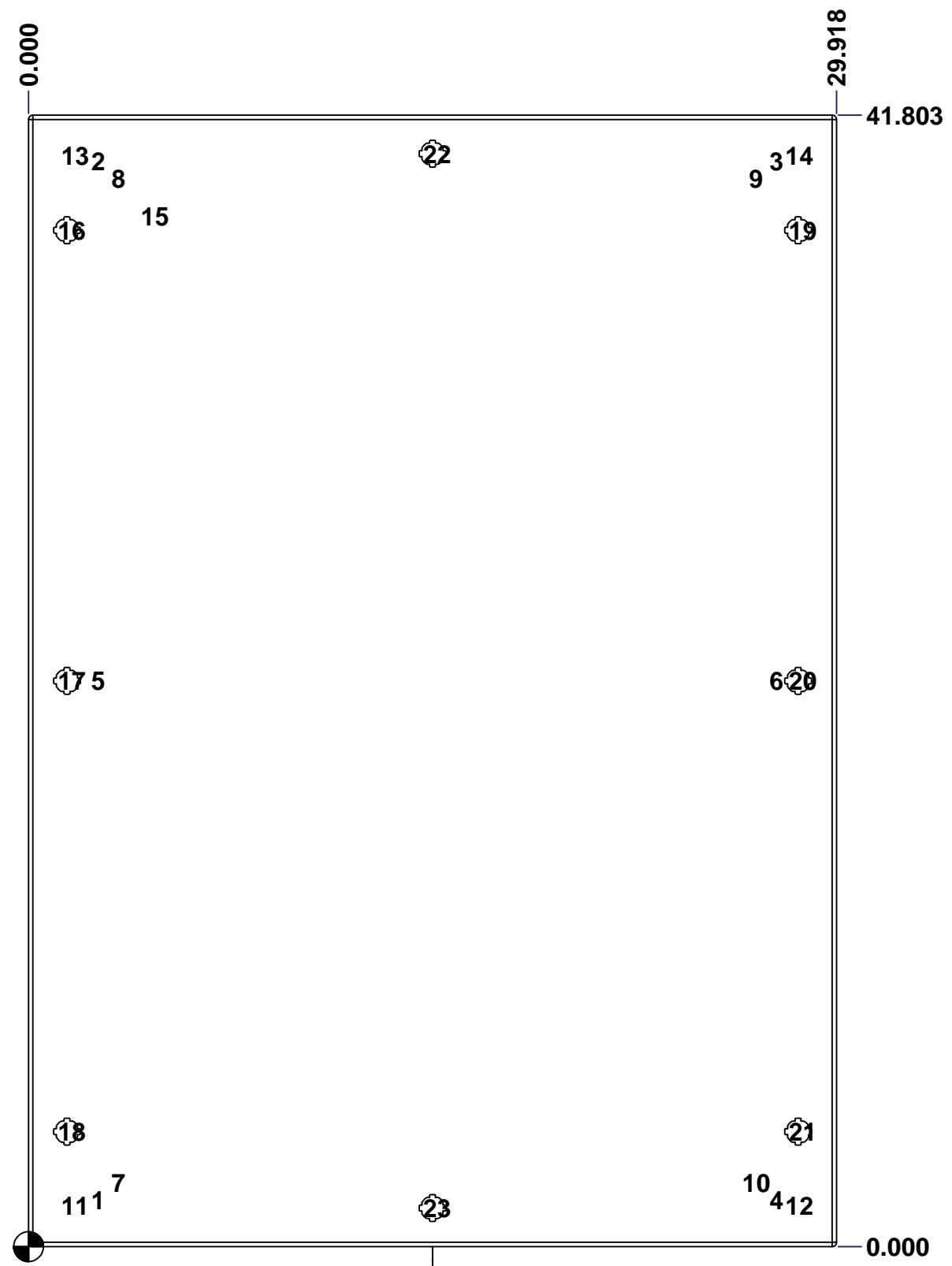
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.709	STUD M6 x 18mm (Inside)
2	2.401	40.094	STUD M6 x 18mm (Inside)
3	27.517	40.094	STUD M6 x 18mm (Inside)
4	27.517	1.709	STUD M6 x 18mm (Inside)
5	2.401	20.902	STUD M6 x 18mm (Inside)
6	27.517	20.902	STUD M6 x 18mm (Inside)
7	3.148	2.350	STUD M6 x 18mm (Inside)
8	3.148	39.453	STUD M6 x 18mm (Inside)
9	26.770	39.453	STUD M6 x 18mm (Inside)
10	26.770	2.350	STUD M6 x 18mm (Inside)
11	1.550	1.500	STUD M6 x 18mm (Inside)
12	28.368	1.500	STUD M6 x 18mm (Inside)
13	1.550	40.303	STUD M6 x 18mm (Inside)
14	28.368	40.303	STUD M6 x 18mm (Inside)

15	4.500	38.053	LABEL_EXM (Inside)
16	1.424	37.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
17	1.424	20.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
18	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
19	28.494	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
20	28.494	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
21	28.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°
22	14.959	40.379	LOCK 880 SCQ4-SLSS6 @ 90.0°
23	14.959	1.424	LOCK 880 SCQ4-SLSS6 @ 270.0°



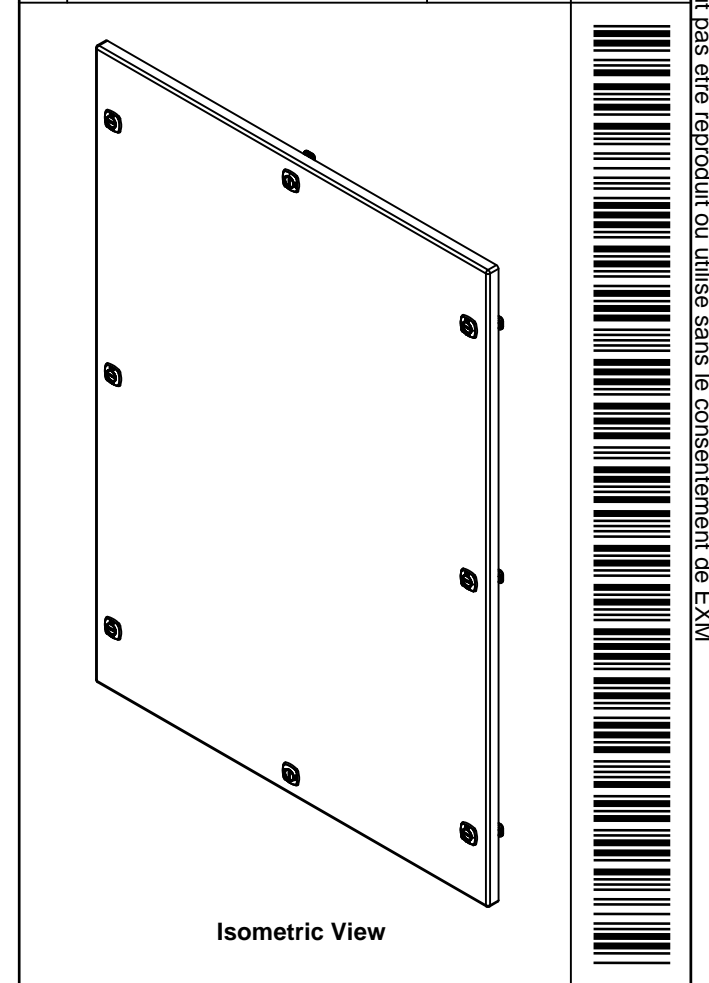
FRONT

	Description	Status
	5412ESSQT 42" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT423012C	0
		2
		3

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No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client _____ Date _____
 Drawn By Dessiné Par BoxCad: BoxCad Date 28-May-14

Material Matière 14 Ga Stainless Steel 304 (1.7mm)

Color Couleur Unpainted Finish Fini Brushed

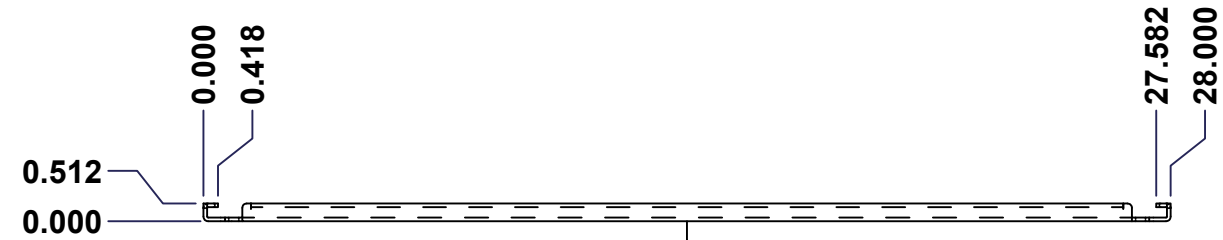
Description 5412ESSQT 42" x 30" Cover Detail Rev. _____

Part Number Numéro Pièce **5412ESSQT423012C** Rev. **0** 3

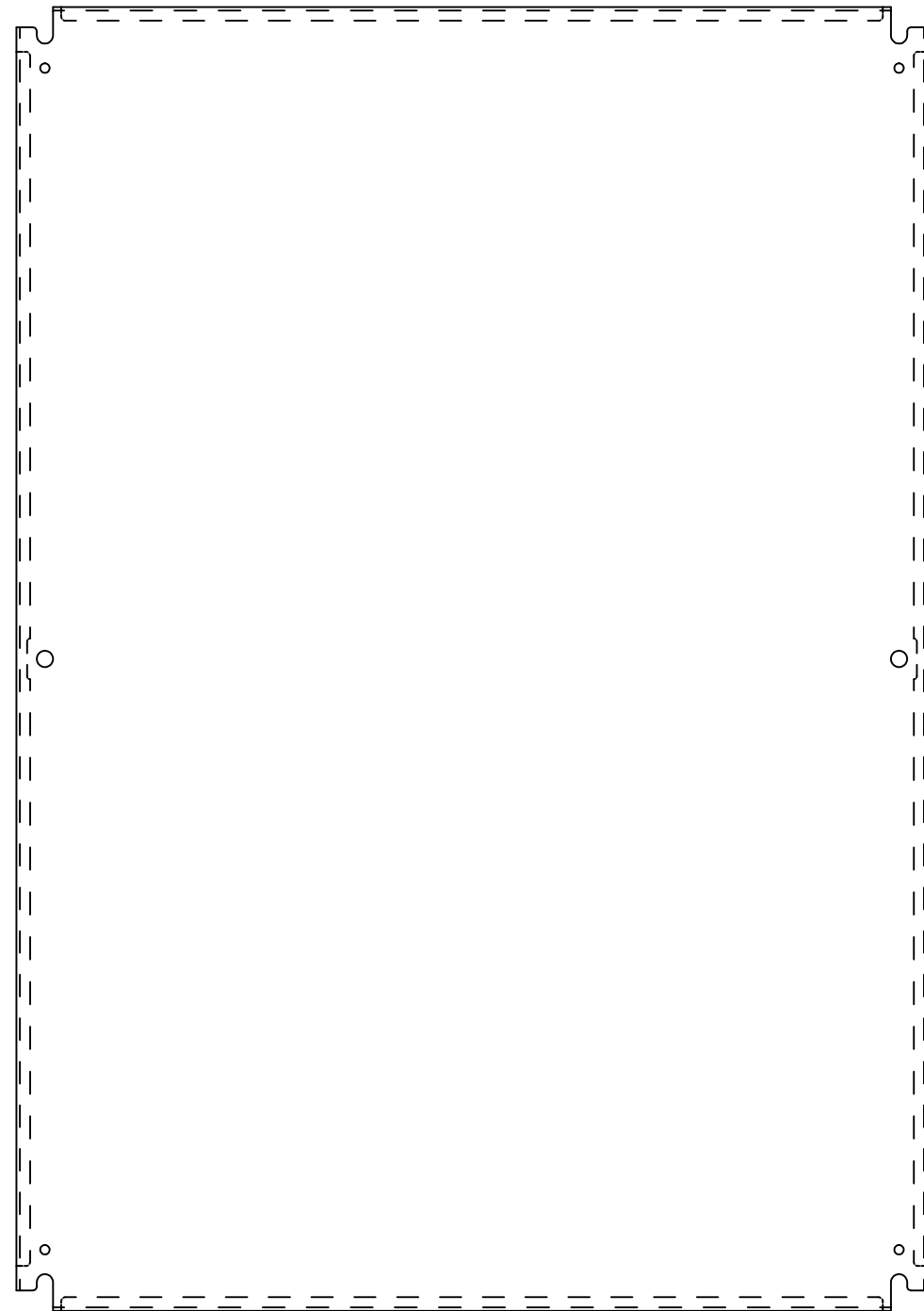
Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-42	5	5412 ES Vertical Door Stiffener 42"
14	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
2	STK-Q-46025-30-3	4	5412 ES Horizontal Door Stiffener 30" (3Pts)
1	5412ESSQT423012G	0	5412ESSQT 42" x 30" Cover Gasket Part
1	5412ESSQT423012C-P	0	5412ESSQT 42" x 30" Cover Part
8	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
10	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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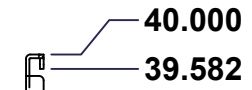
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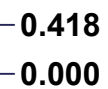
TOP



FRONT



RIGHT



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 1/23/2007	
Material Matière		See Part List	
Color Couleur		See Part List	Finish Fini See Part List
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce		Rev.	1
881 SP4230G		0	2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP4230G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

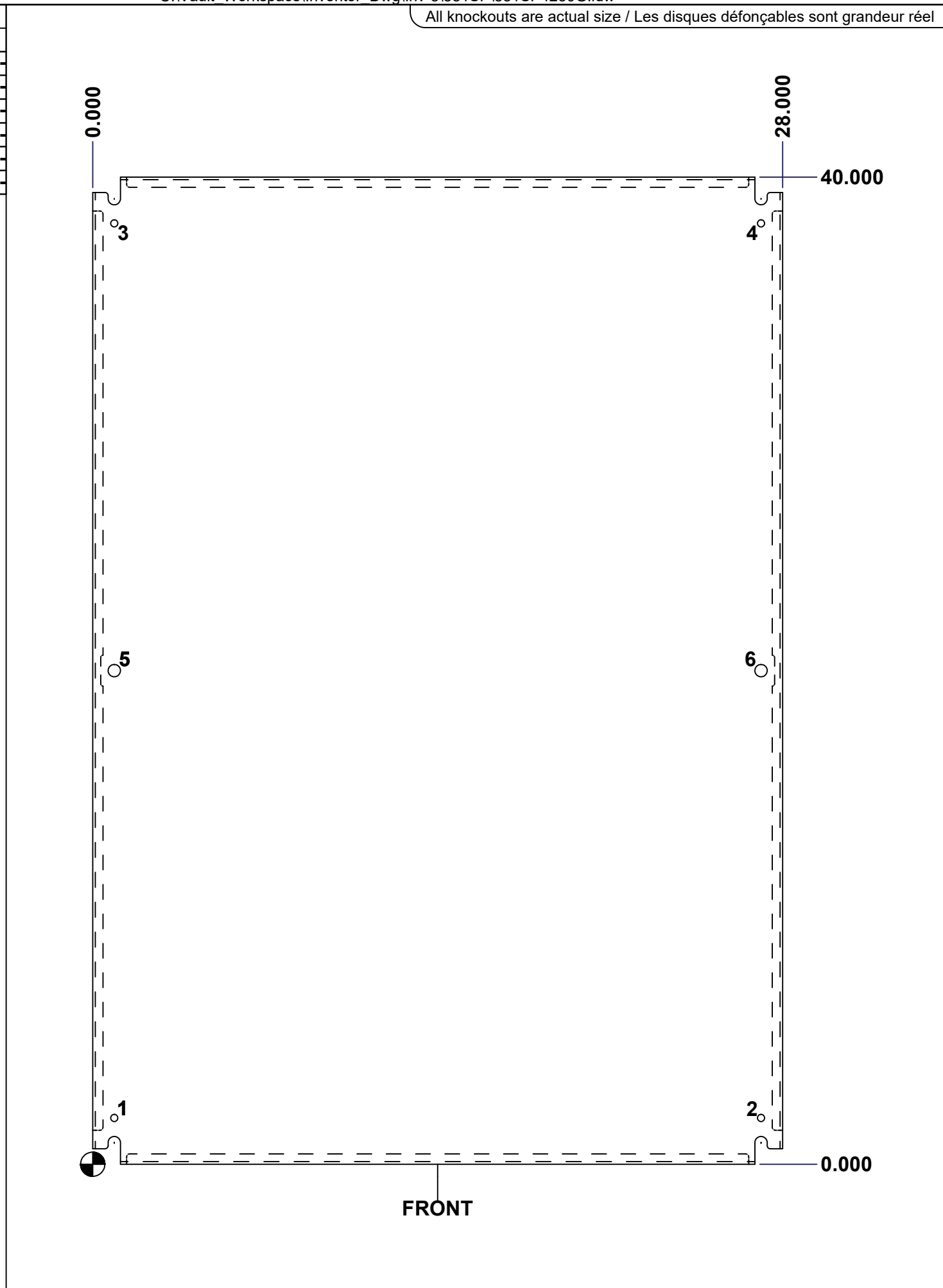
Parts List

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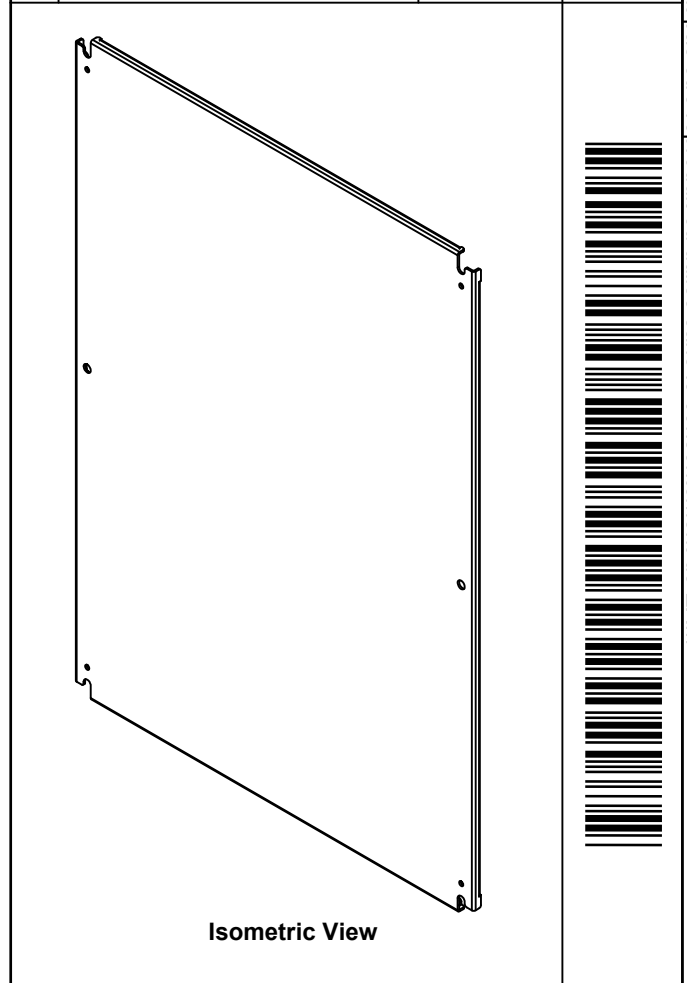
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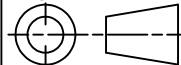
Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	27.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	38.125	GROUND HOLE (RND Ø0.290)
4	27.125	38.125	GROUND HOLE (RND Ø0.290)
5	0.875	20.000	MTG STUD HOLE (RND Ø0.500)
6	27.125	20.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel



No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce	881 SP4230G	Rev. 2 0