

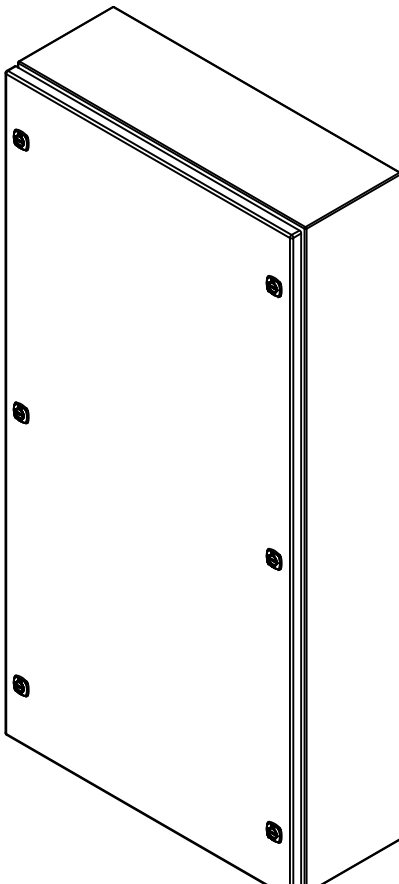
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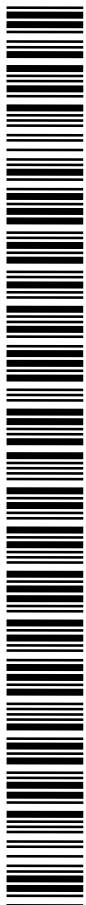
**GRAIN DIRECTION:**  
**TOP/BOTTOM: HORIZONTAL**  
**LEFT/RIGHT/BACK/FRONT: VERTICAL**

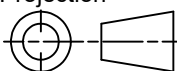
**SEE BILL OF MATERIAL ON LAST PAGE**

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



**Isometric View**



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                |                         |        |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------|--------|
|  <div style="display: flex; justify-content: space-between; align-items: center;"> <div> <p>Tél: (450) 979-4373</p> <p>Fax: (450) 979-4626</p> <p><a href="http://www.exmweb.com">www.exmweb.com</a></p> </div> <div style="text-align: right;"> <p><b>Flatness</b><br/>Aplatissement</p> <p>Max 3.0mm</p> <p><b>Projection</b></p>  </div> </div> | <p><b>Customer</b><br/>Client</p>                                                                                                                                                              |                         |        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | <p><b>Date</b></p>                                                                                                                                                                             |                         |        |
| <p><b>Drawn By</b><br/>Dessiné Par      <b>BoxCad: BoxCad</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <p><b>Date</b> 28-May-14</p>                                                                                                                                                                   |                         |        |
| <p><b>Material</b><br/>Matière      16 Ga Stainless Steel 304 (1.4mm)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                |                         |        |
| <p><b>Color</b><br/>Couleur      Unpainted</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | <p><b>Finish</b><br/>Fin      Brushed</p>                                                                                                                                                      |                         |        |
| <p><b>Description</b></p> <p style="text-align: center;">5412ESSQT 48" x 24" x 8" Assembly</p>                                                                                                                                                                                                                                                                                                                                                                                                                               | <p><b>Detail Rev.</b></p>                                                                                                                                                                      |                         |        |
| <p><b>Part Number</b><br/>Numéro Pièce</p> <p style="text-align: center;"><b>5412ESSQT482408</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                         | <table border="1" style="width: 100%;"> <tr> <td style="width: 50%; text-align: center;"><b>Rev.</b><br/><b>0</b></td> <td style="width: 50%; text-align: center;">1<br/>2</td> </tr> </table> | <b>Rev.</b><br><b>0</b> | 1<br>2 |
| <b>Rev.</b><br><b>0</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | 1<br>2                                                                                                                                                                                         |                         |        |

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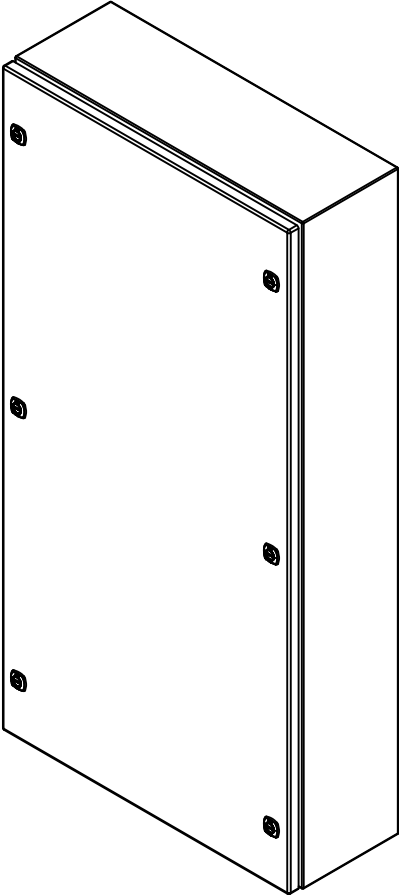
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT482408\5412ESSQT482408.idw

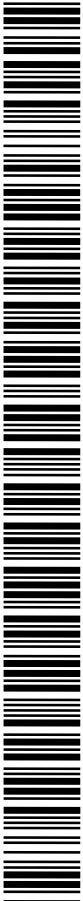
Tolérance ±1/32" sauf spécification contraire

| NOTE |                                            |
|------|--------------------------------------------|
| ITEM | DESCRIPTION                                |
| 1    | NEMA 4X Enclosure                          |
| 2    | C/W Standard ground studs on box and cover |
| 3    | C/W Standard door stiffener                |
| 4    | C/W Standard inner panel (Included)        |
| 5    | C/W Standard inner panel mounting studs    |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

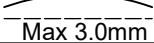
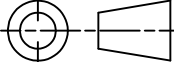


Isometric View





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Flatness  
Aplatissement  
  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 28-May-14

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fin

Brushed

Description

5412ESSQT 48" x 24" x 8" Assembly

Detail Rev.

Part Number  
Numéro Pièce

5412ESSQT482408

Rev.

2

2

| PACKING               |     |                                                |
|-----------------------|-----|------------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                  |     |                               |
|------------|------------------|-----|-------------------------------|
| 1          | 880 PP           | 6   | Self Adhesive Print Pocket    |
| 1          | STK-K-01800      | 5   | 5412 ES Accessory Kit         |
| 1          | 881 SP4824G      | 0   | 881 SP - Inner Panel          |
| 1          | 5412ESSQT482408C | 0   | 5412ESSQT 48" x 24" Cover     |
| 6          | STK-Q-07310      | 2   | Flange Lock Nut M8            |
| 6          | STK-Q-07610      | 8   | M8 Plastic Spacer 22.2mm      |
| 1          | 5412ESSQT482408B | 0   | 5412ESSQT 48" x 24" x 8" Body |
| Qty        | Part Number      | Rev | Description                   |
| Parts List |                  |     |                               |

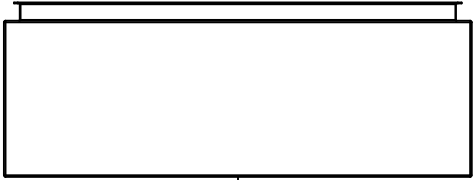
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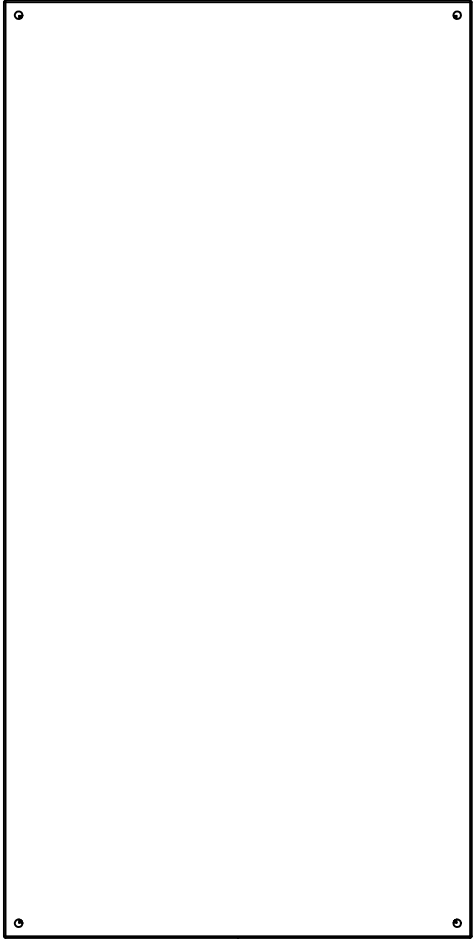
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Tolérance ±1/32" sauf spécification contraire



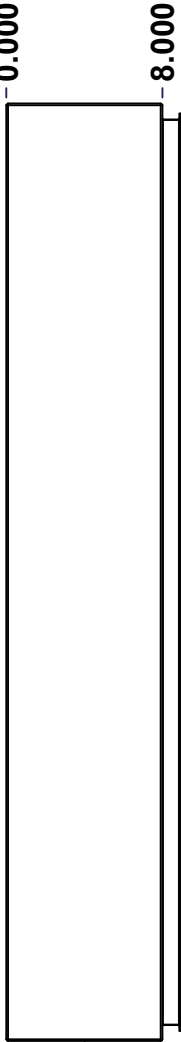
TOP



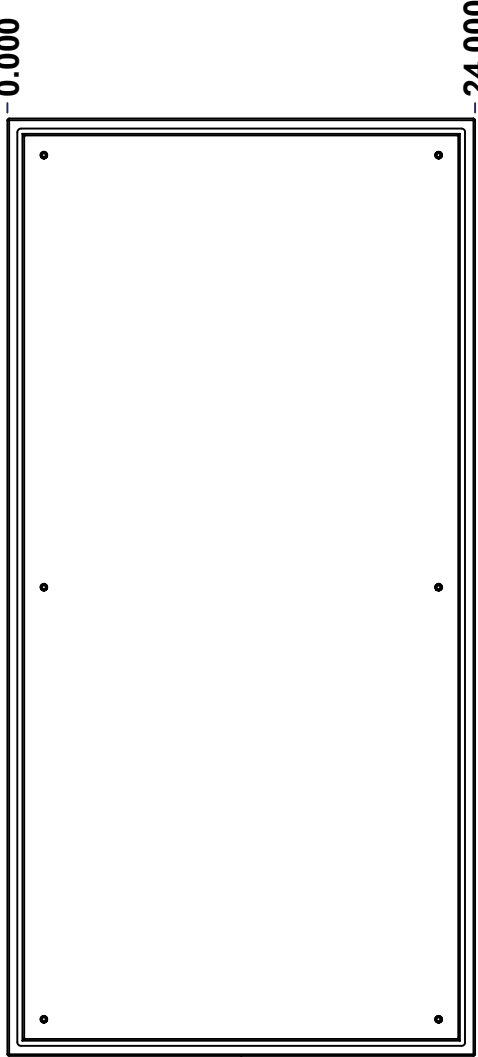
BACK



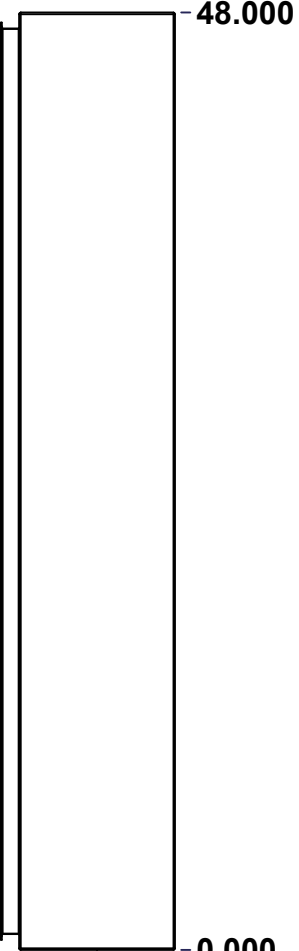
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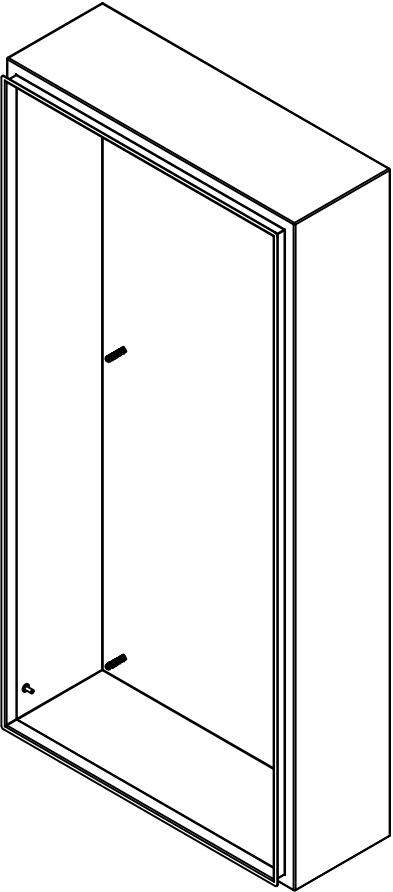
LEFT



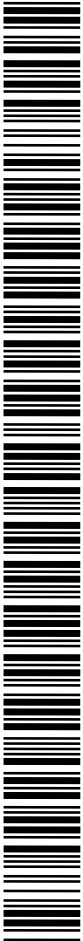
FRONT



RIGHT



Isometric View



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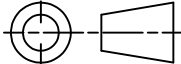


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date 28-May-14

Material  
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description  
5412ESSQT 48" x 24" x 8" Body

Detail Rev.

Part Number  
Numéro Pièce  
**5412ESSQT482408B**

Rev.

**0**

1

7

SEE BILL OF MATERIAL ON LAST PAGE

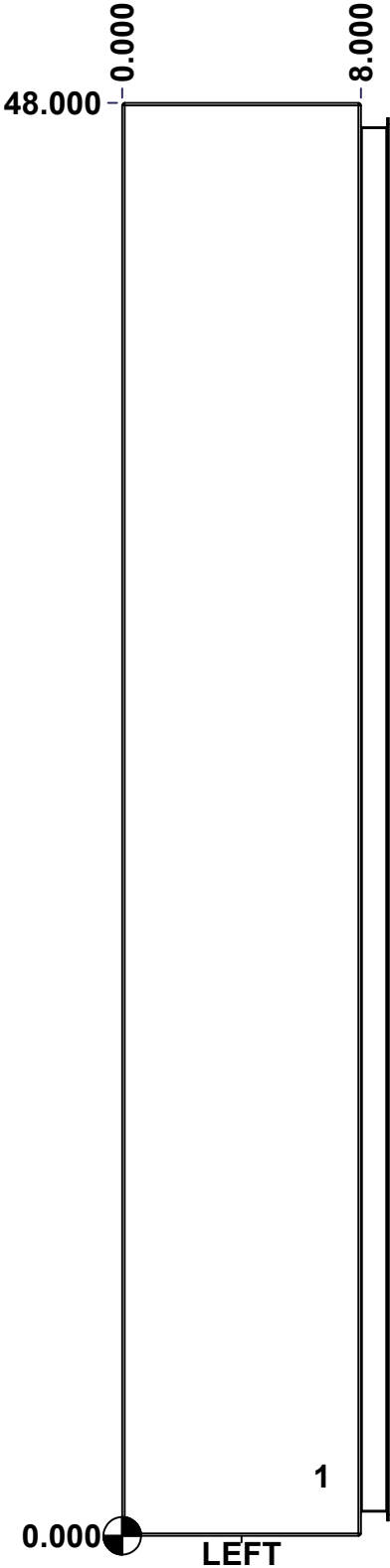
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |       |       |                             |
|-----------------------------------------------------|-------|-------|-----------------------------|
| HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)        |       |       |                             |
| CUT-OUT                                             | XDIM  | YDIM  | DESCRIPTION                 |
| 1                                                   | 6.500 | 2.000 | GND STUD M6 x 16mm (Inside) |



|  |                               |        |   |
|--|-------------------------------|--------|---|
|  | Description                   | Status |   |
|  | 5412ESSQT 48" x 24" x 8" Body |        |   |
|  | Part Number<br>Numéro Pièce   | Rev.   | 5 |
|  | 5412ESSQT482408B              | 0      | 7 |

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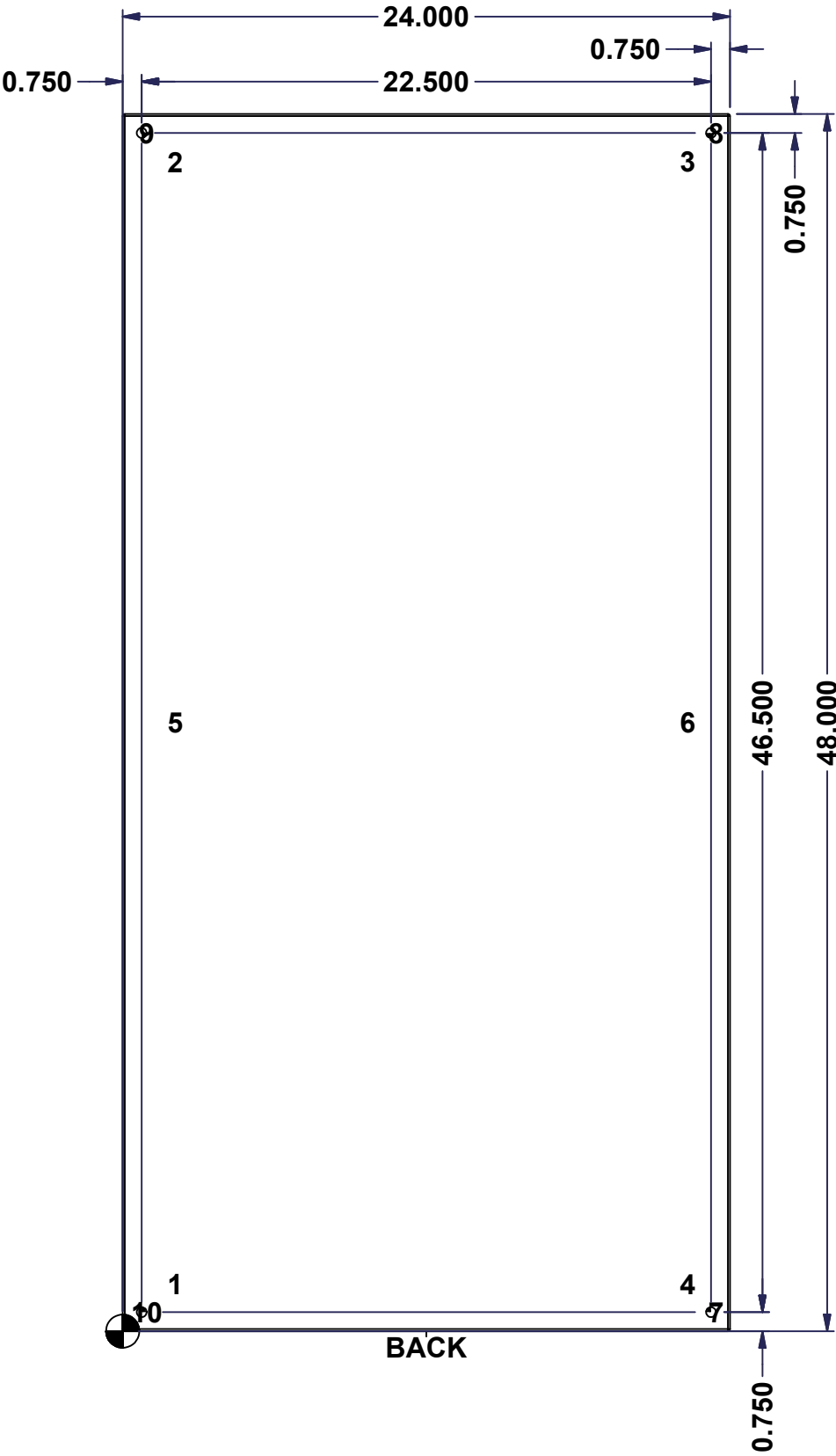
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSQT482408\5412ESSQT482408B6.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 46.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 22.125 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 22.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5                                                   | 1.875  | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6                                                   | 22.125 | 24.000 | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 7                                                   | 23.250 | 0.750  | RND Ø0.390                 |
| 8                                                   | 23.250 | 47.250 | RND Ø0.390                 |
| 9                                                   | 0.750  | 47.250 | RND Ø0.390                 |
| 10                                                  | 0.750  | 0.750  | RND Ø0.390                 |



|  |                               |  |        |   |
|--|-------------------------------|--|--------|---|
|  | Description                   |  | Status |   |
|  | 5412ESSQT 48" x 24" x 8" Body |  |        |   |
|  | Part Number<br>Numéro Pièce   |  | Rev.   | 6 |
|  | 5412ESSQT482408B              |  | 0      | 7 |

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

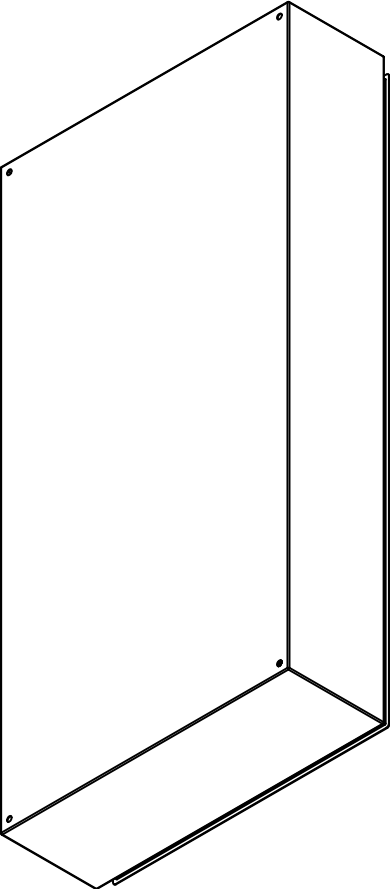
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No.

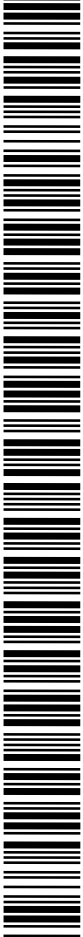
Revisions

Date

By/Par



Isometric View





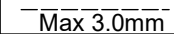
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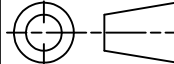
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 28-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESSQT 48" x 24" x 8" Body

Detail Rev.

Part Number

Numéro Pièce

5412ESSQT482408B

Rev.

0

7

7

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

6

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESSQT482408B-P

0

5412ESSQT 48" x 24" x 8" Body Part

Qty

Part Number

Rev

Description

Parts List

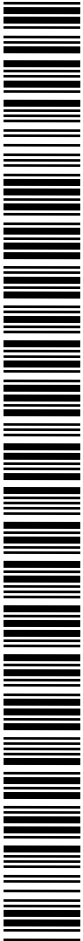
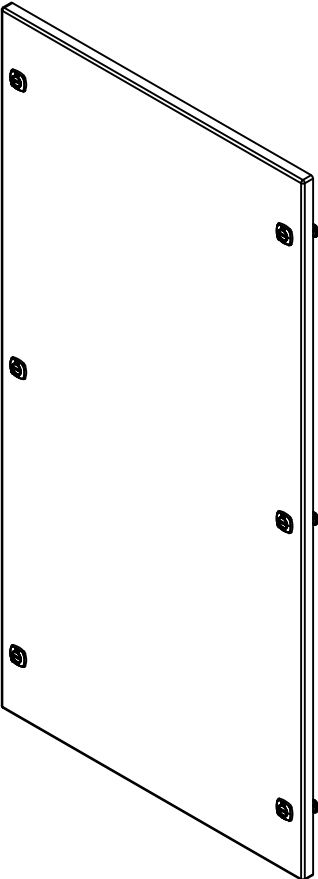
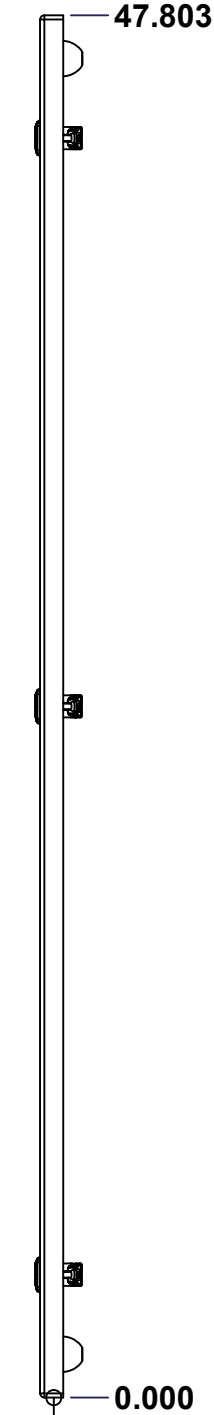
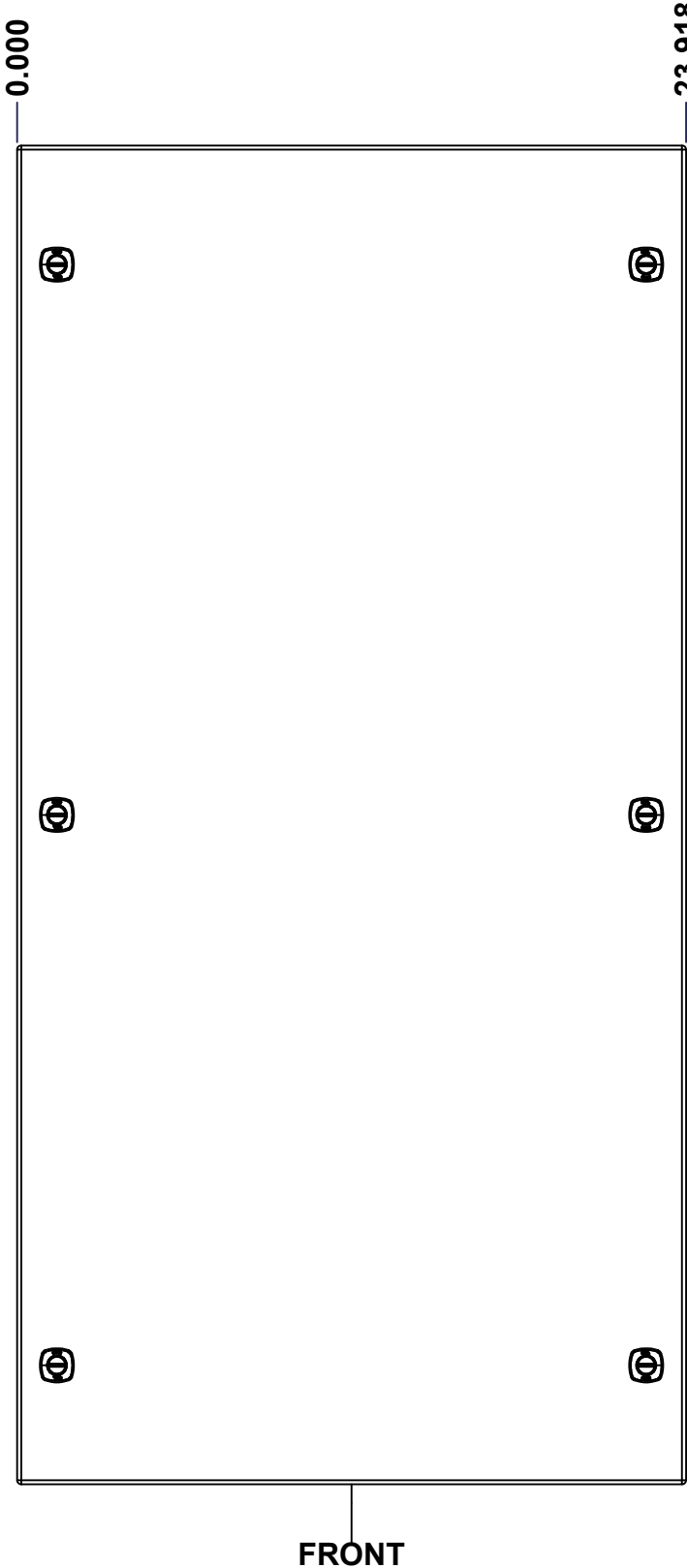
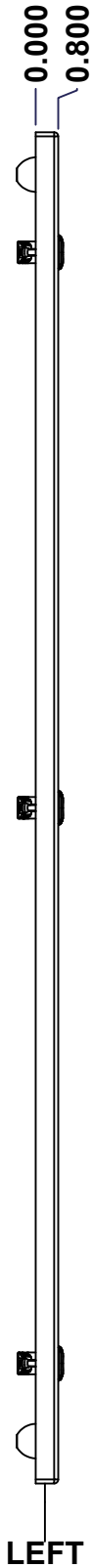
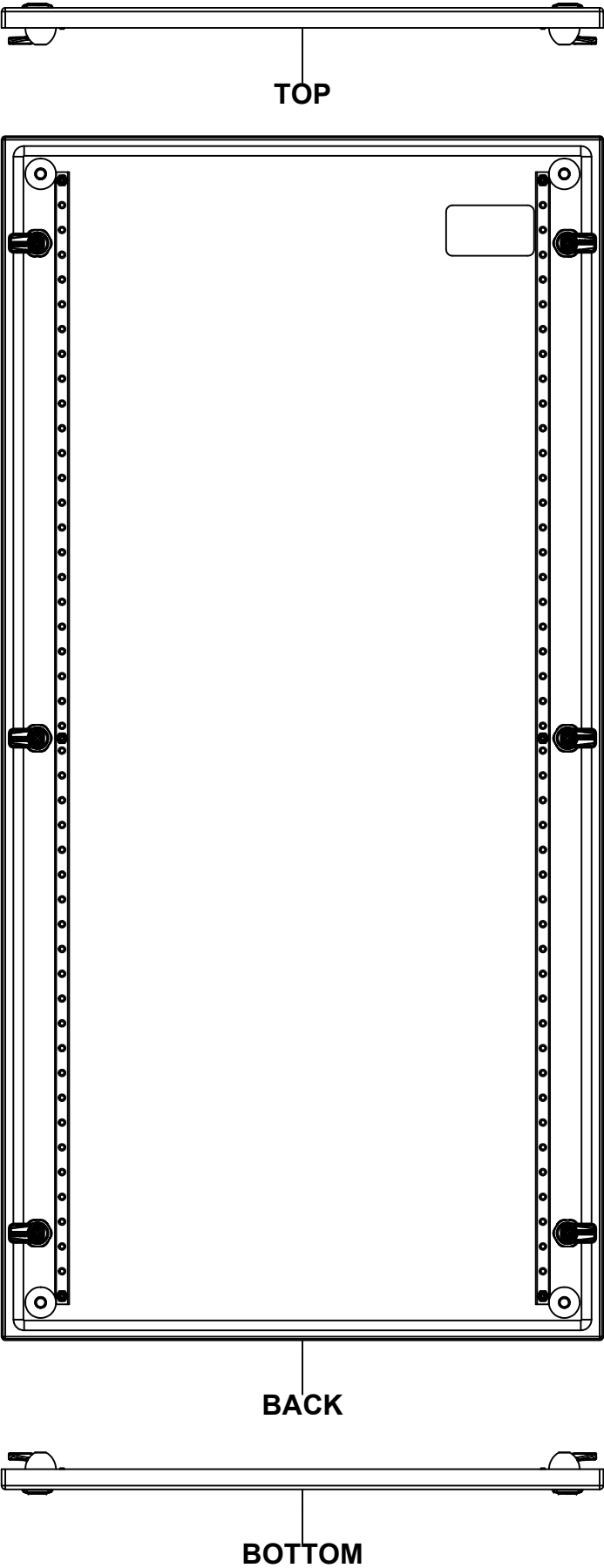


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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

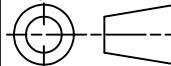


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Flatness  
Aplatissement

Max 3.0mm

Projection



|                             |  |                                   |                        |
|-----------------------------|--|-----------------------------------|------------------------|
| Customer Client             |  | Date                              |                        |
| Drawn By<br>Dessiné Par     |  | Date 28-May-14                    |                        |
| Material<br>Matière         |  | 16 Ga Stainless Steel 304 (1.4mm) |                        |
| Color<br>Couleur            |  | Unpainted                         | Finish<br>Fini Brushed |
| Description                 |  |                                   | Detail Rev.            |
| 5412ESSQT 48" x 24" Cover   |  |                                   |                        |
| Part Number<br>Numéro Pièce |  | Rev.                              |                        |
| 5412ESSQT482408C            |  | 0                                 | 1<br>3                 |

SEE BILL OF MATERIAL ON LAST PAGE

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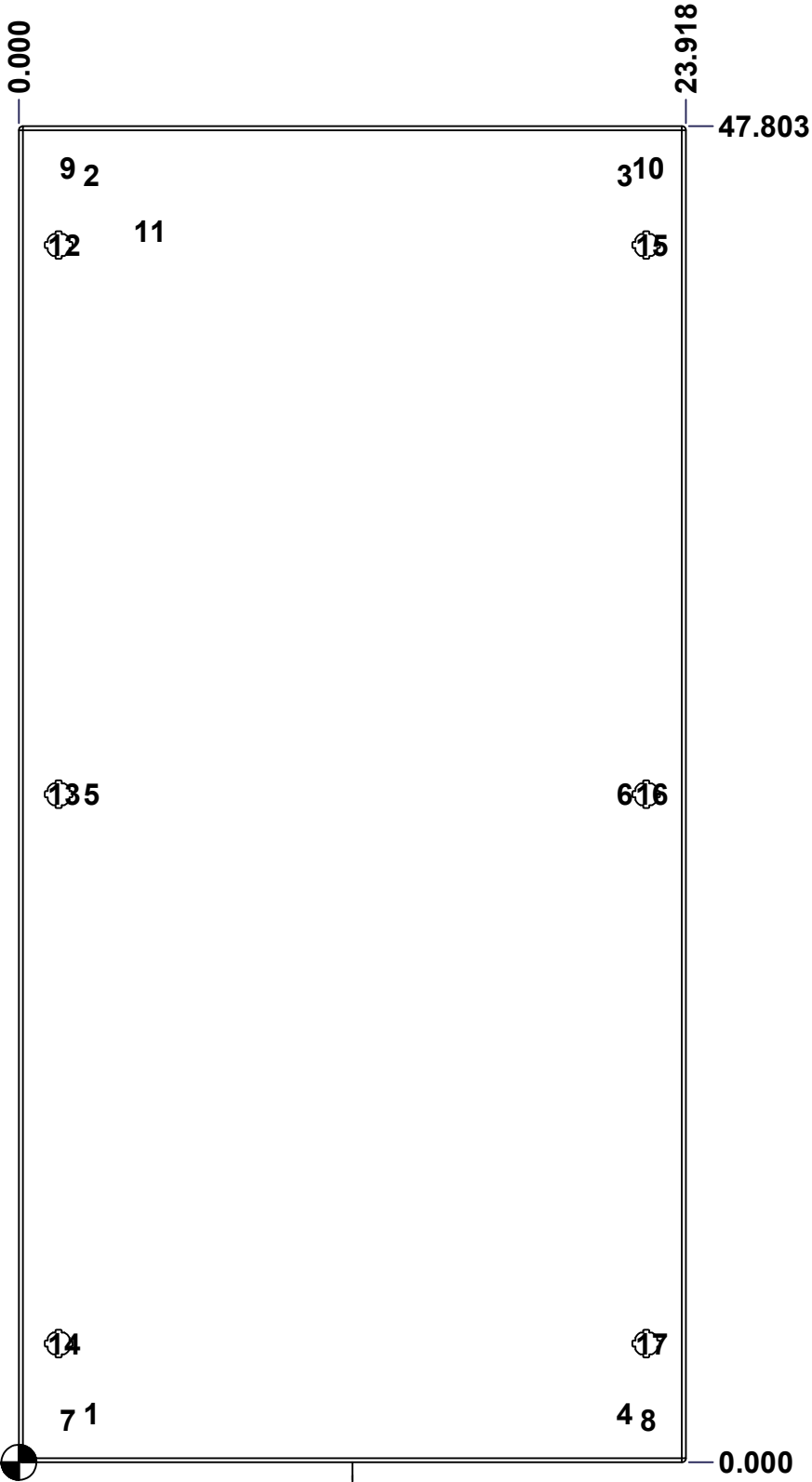
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                              |
|-----------------------------------------------------|--------|--------|------------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)       |        |        |                              |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                  |
| 1                                                   | 2.401  | 1.756  | STUD M6 x 18mm (Inside)      |
| 2                                                   | 2.401  | 46.047 | STUD M6 x 18mm (Inside)      |
| 3                                                   | 21.517 | 46.047 | STUD M6 x 18mm (Inside)      |
| 4                                                   | 21.517 | 1.756  | STUD M6 x 18mm (Inside)      |
| 5                                                   | 2.401  | 23.902 | STUD M6 x 18mm (Inside)      |
| 6                                                   | 21.517 | 23.902 | STUD M6 x 18mm (Inside)      |
| 7                                                   | 1.550  | 1.500  | STUD M6 x 18mm (Inside)      |
| 8                                                   | 22.368 | 1.500  | STUD M6 x 18mm (Inside)      |
| 9                                                   | 1.550  | 46.303 | STUD M6 x 18mm (Inside)      |
| 10                                                  | 22.368 | 46.303 | STUD M6 x 18mm (Inside)      |
| -----                                               | -----  | -----  | -----                        |
| 11                                                  | 4.500  | 44.053 | LABEL_EXM (Inside)           |
| 12                                                  | 1.424  | 43.553 | LOCK 880 SCQ4-SLSS6 @ 180.0° |
| 13                                                  | 1.424  | 23.902 | LOCK 880 SCQ4-SLSS6 @ 180.0° |
| 14                                                  | 1.424  | 4.250  | LOCK 880 SCQ4-SLSS6 @ 180.0° |
| 15                                                  | 22.494 | 43.553 | LOCK 880 SCQ4-SLSS6 @ 0.0°   |
| 16                                                  | 22.494 | 23.902 | LOCK 880 SCQ4-SLSS6 @ 0.0°   |
| 17                                                  | 22.494 | 4.250  | LOCK 880 SCQ4-SLSS6 @ 0.0°   |



FRONT

|  |                                                        |  |                  |        |
|--|--------------------------------------------------------|--|------------------|--------|
|  | Description                                            |  | Status           |        |
|  | 5412ESSQT 48" x 24" Cover                              |  | (NULL)           |        |
|  | Part Number<br>Numéro Pièce<br><b>5412ESSQT482408C</b> |  | Rev.<br><b>0</b> | 2<br>3 |

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Tolerance ±1/32" unless otherwise specified

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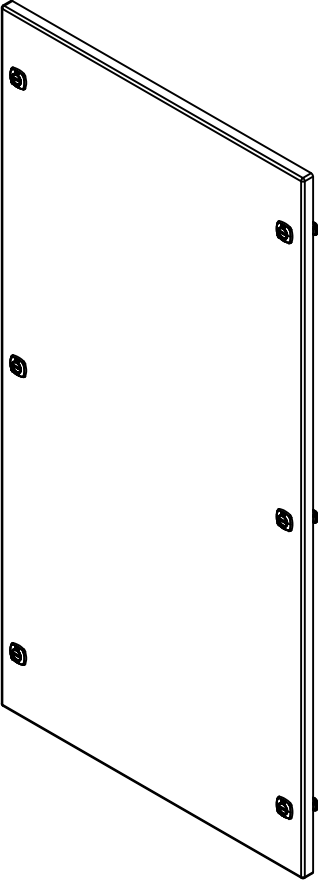
Tolérance ±1/32" sauf spécification contraire

No.

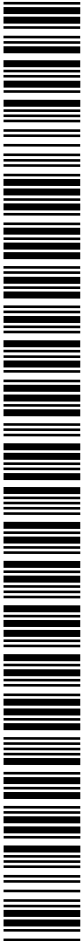
Revisions

Date

By/Par



Isometric View





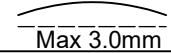
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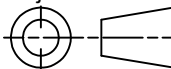
Flatness

Aplatissement



Max 3.0mm

Projection



Customer

Client

Date

Drawn By

Dessiné Par

BoxCad: BoxCad

Date 28-May-14

Material

Matière

16 Ga Stainless Steel 304 (1.4mm)

Color

Couleur

Unpainted

Finish

Fin

Brushed

Description

5412ESSQT 48" x 24" Cover

Detail Rev.

Part Number

Numéro Pièce

5412ESSQT482408C

Rev.

3

0

3

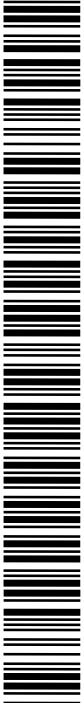
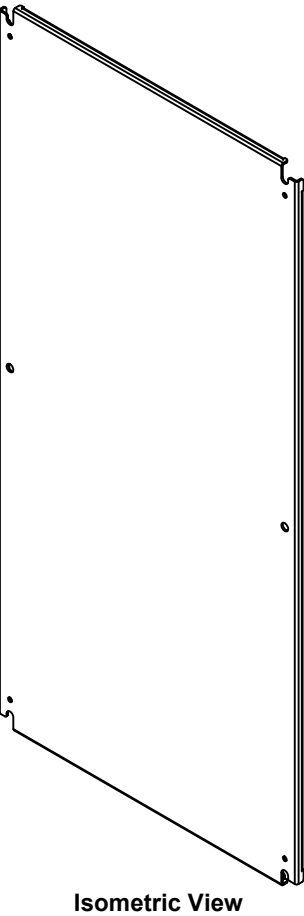
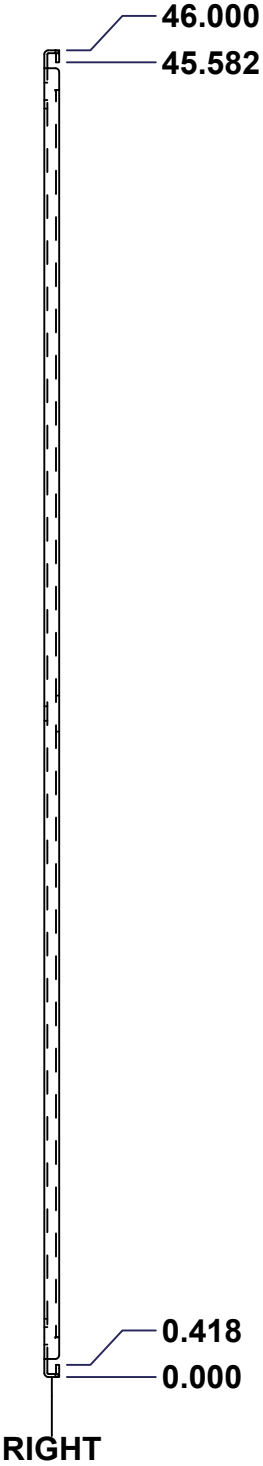
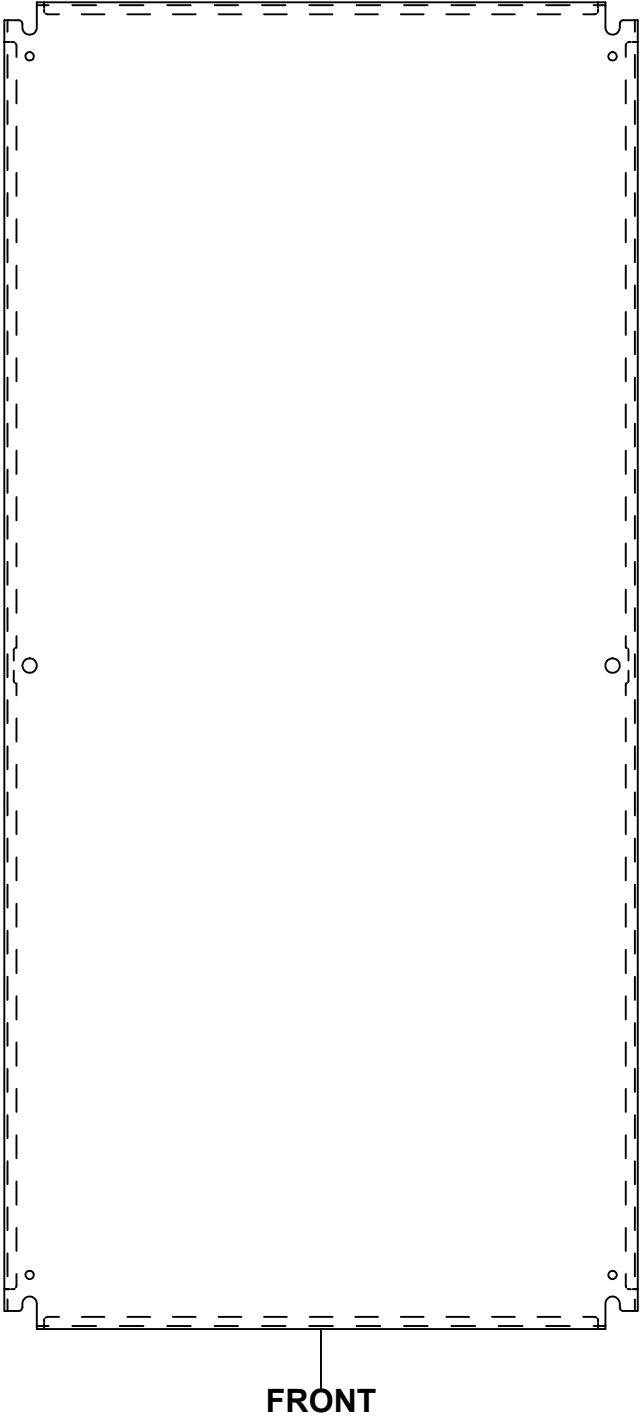
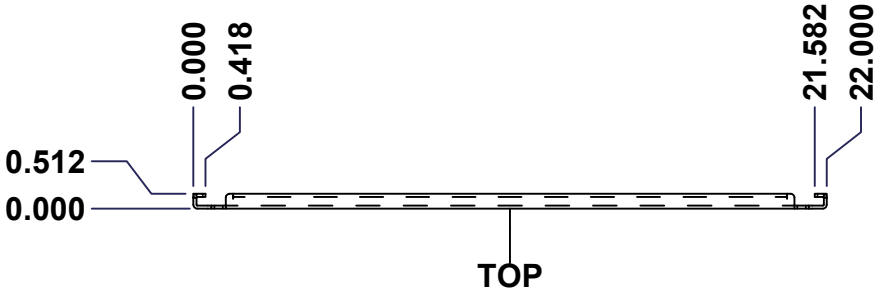
|            |                    |     |                                        |
|------------|--------------------|-----|----------------------------------------|
| 1          | STK-S-00100        | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 2          | STK-Q-46020-48     | 5   | 5412 ES Vertical Door Stiffener 48"    |
| 10         | STK-Q-16070        | 1   | Stud M6 x 18mm Stainless steel         |
| 1          | 5412ESSQT482408G   | 0   | 5412ESSQT 48" x 24" Cover Gasket Part  |
| 1          | 5412ESSQT482408C-P | 0   | 5412ESSQT 48" x 24" Cover Part         |
| 6          | 880 SCQ4-SLSS6     | 7   | 5412 ESS 1/4 Turn Lock                 |
| 6          | STK-Q-07220        | 1   | M6 Nylon Insert Lock Nut               |
| 4          | STK-Q-46515        | 3   | 5412 ES Door Support with Brass Insert |
| Qty        | Part Name          | Rev | Description                            |
| Parts List |                    |     |                                        |

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Tolerance ±1/32" unless otherwise specified

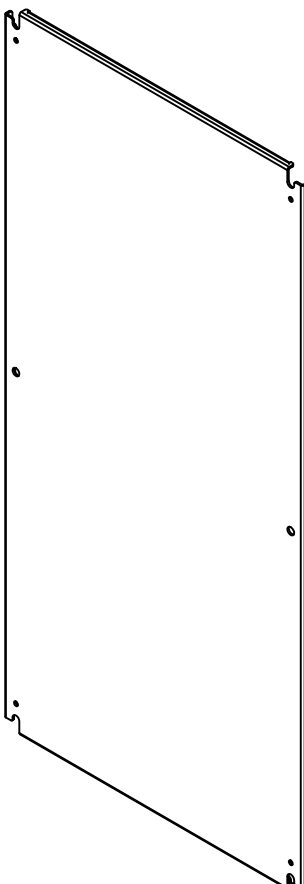
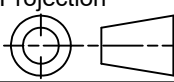
C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4824G.idw

Tolérance ±1/32" sauf spécification contraire



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|            |               |     |                           |                  |           |            |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1          | 881 SP4824G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty        | Part Number   | Rev | Description               | Material         | Color     | Finish     |
| Parts List |               |     |                           |                  |           |            |

| No.                                                                                                                                                                   | Revisions | Date                                                                                                                                                         | By/Par                                                                                          |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
|                                                                                                                                                                       |           |                                                                                                                                                              |                                                                                                 |
|                                                                                                                                                                       |           |                                                                                                                                                              |                                                                                                 |
|                                                                                                                                                                       |           |                                                                                                                                                              |                                                                                                 |
|                                                                                                                                                                       |           |                                                                                                                                                              |                                                                                                 |
|                                                                                                                                                                       |           |                                                                                                                                                              |                                                                                                 |
| <div><p>Isometric View</p></div>                                                  |           |                                                                                                                                                              | <div></div> |
| <div><p>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/>www.exmweb.com</p></div> |           | <div>Flatness<br/>Aplatissement<br/>Max 3.0mm<br/>Projection<br/></div> |                                                                                                 |
| Customer<br>Client                                                                                                                                                    |           | Date                                                                                                                                                         |                                                                                                 |
| Drawn By<br>Dessiné Par      BoxCad                                                                                                                                   |           | Date    1/23/2007                                                                                                                                            |                                                                                                 |
| Material<br>Matière                                                                                                                                                   |           |                                                                                                                                                              |                                                                                                 |

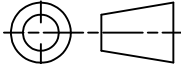


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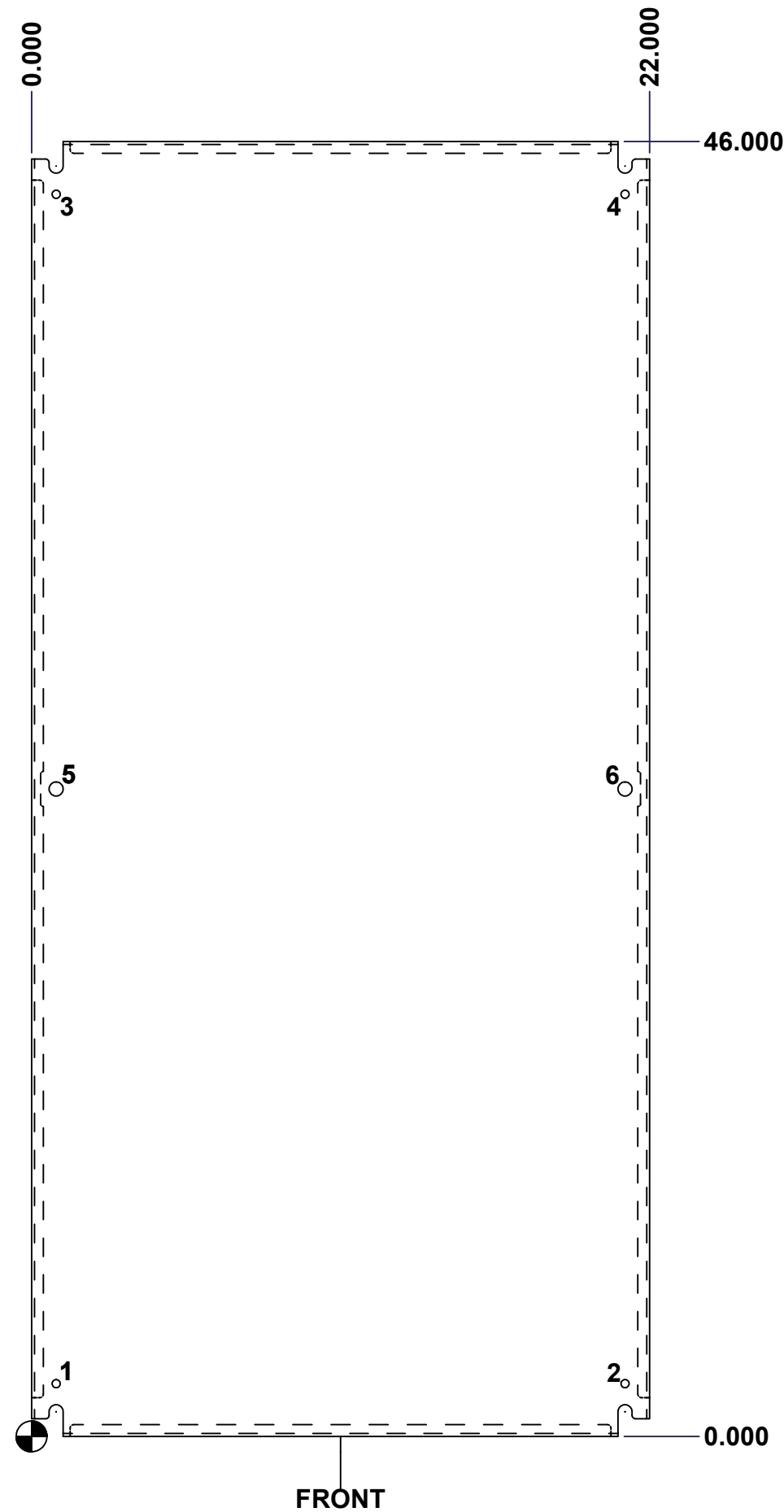
Flatness  
Aplatissement

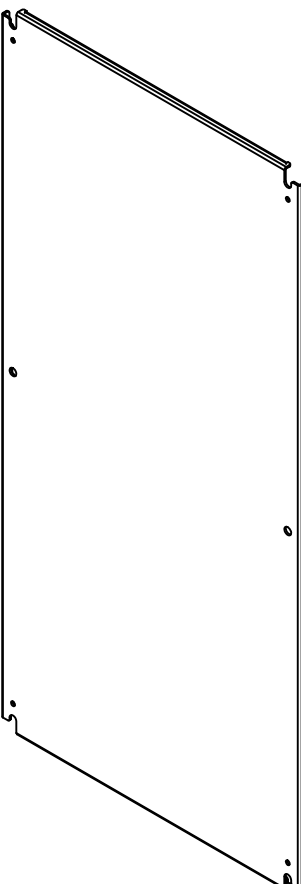
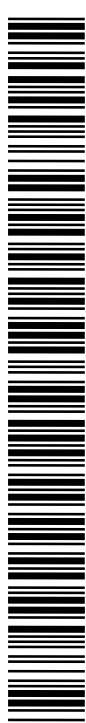
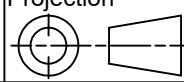
Max 3.0mm

Projection



| Table 1 |        |        | FRONT VIEW                 |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM   | YDIM   | DESCRIPTION                |
| 1       | 0.875  | 1.875  | GROUND HOLE (RND Ø0.290)   |
| 2       | 21.125 | 1.875  | GROUND HOLE (RND Ø0.290)   |
| 3       | 0.875  | 44.125 | GROUND HOLE (RND Ø0.290)   |
| 4       | 21.125 | 44.125 | GROUND HOLE (RND Ø0.290)   |
| 5       | 0.875  | 23.000 | MTG STUD HOLE (RND Ø0.500) |
| 6       | 21.125 | 23.000 | MTG STUD HOLE (RND Ø0.500) |



| No.                                                                                                                                                                                                     | Revisions | Date                                                                                                                                          | By/Par                                                                               |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                                                                                                                         |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                                         |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                                         |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                                         |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                                         |           |                                                                                                                                               |                                                                                      |
|                                                                                                                                                                                                         |           |                                                                                                                                               |                                                                                      |
|  <p style="text-align: center;"><b>Isometric View</b></p>                                                           |           |                                                                                                                                               |  |
|  <div> Tél: (450) 979-4373<br/> Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </div> |           | Flatness<br>Aplatissement<br>Max 3.0mm<br>Projection<br> |                                                                                      |
| Customer Client                                                                                                                                                                                         |           | Date                                                                                                                                          |                                                                                      |
| Drawn By Dessiné Par BoxCad                                                                                                                                                                             |           | Date 1/23/2007                                                                                                                                |                                                                                      |
| Material Matière See Part List                                                                                                                                                                          |           |                                                                                                                                               |                                                                                      |
| Color Couleur See Part List                                                                                                                                                                             |           | Finish Fini See Part List                                                                                                                     |                                                                                      |
| Description                                                                                                                                                                                             |           | Detail Rev.                                                                                                                                   |                                                                                      |
| 881 SP - Inner Panel                                                                                                                                                                                    |           |                                                                                                                                               |                                                                                      |
| Part Number Numéro Pièce                                                                                                                                                                                |           | Rev.                                                                                                                                          | 2                                                                                    |
| <b>881 SP4824G</b>                                                                                                                                                                                      |           | <b>0</b>                                                                                                                                      | 2                                                                                    |