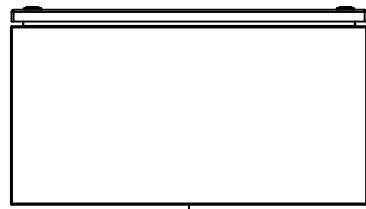
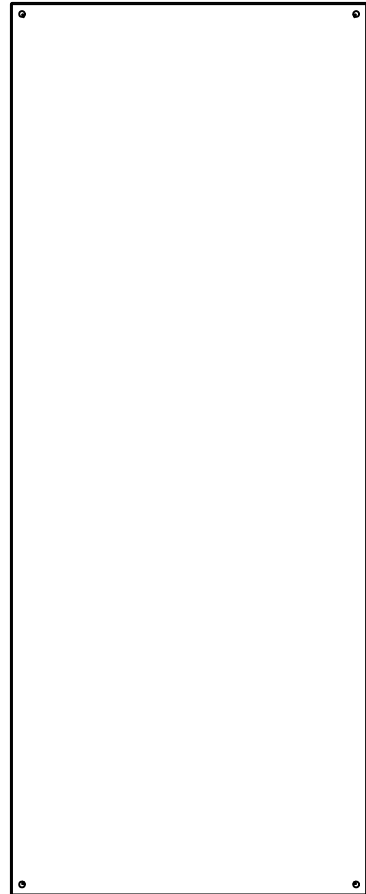


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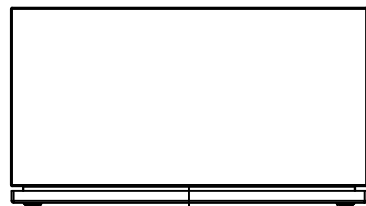
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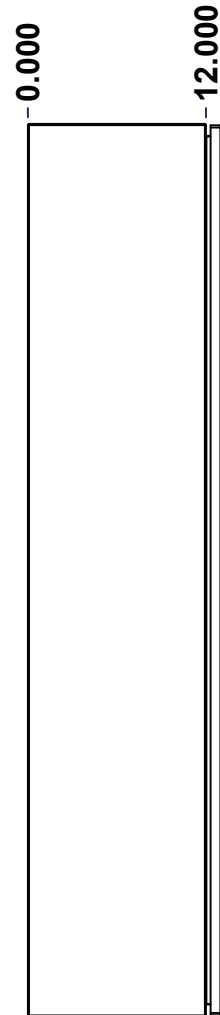
TOP



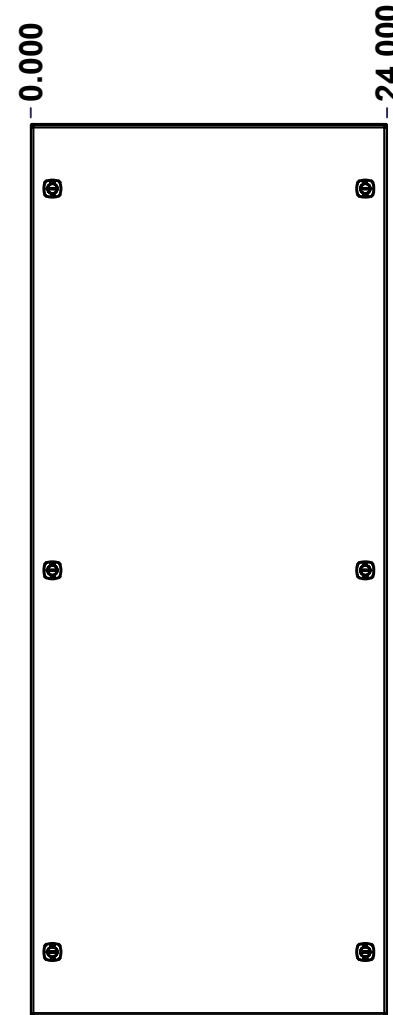
BACK



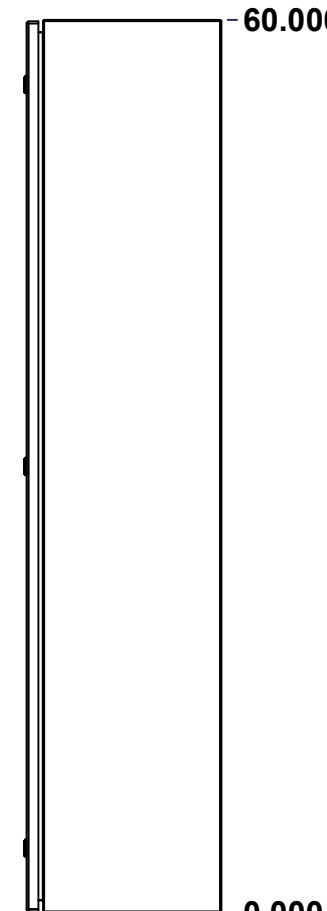
BOTTOM



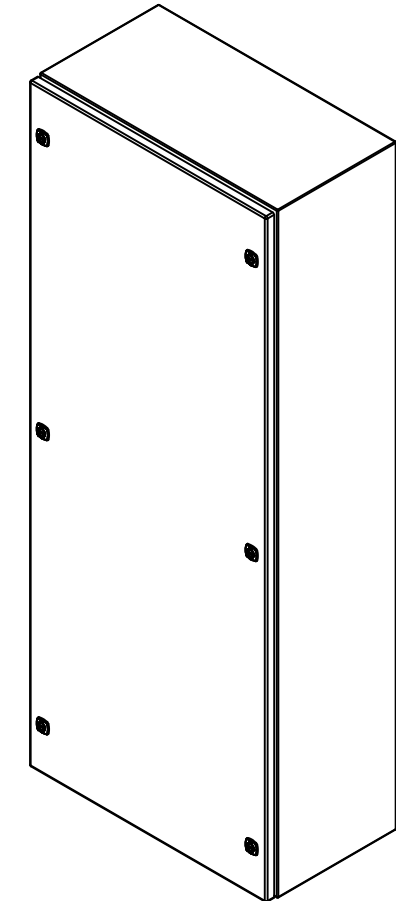
LEFT



FRONT



RIGHT




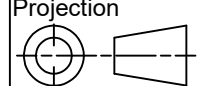
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

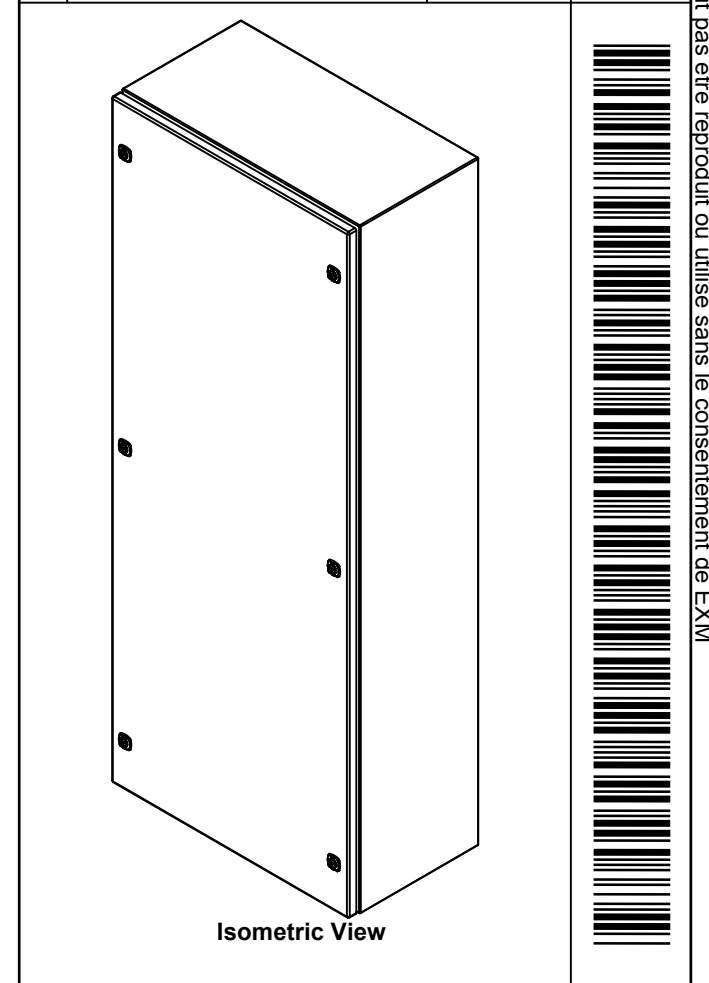
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Jun-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSQT 60" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSQT602412	0	2

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	C/W Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par




 Tél: (450) 979-4373
 Fax: (450) 979-4626
www.exmweb.com

Flatness Aplatissement
 Max 3.0mm
 Projection

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

Qty	Part Number	Rev	Description
1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP6024G	0	881 SP - Inner Panel
1	5412ESSQT602412C	0	5412ESSQT 60" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSQT602412B	0	5412ESSQT 60" x 24" x 12" Body
Parts List			

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Date: 03-Jun-14

Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)

Color / Couleur: Unpainted

Finish / Fini: Brushed

Description: 5412ESSQT 60" x 24" x 12" Assembly

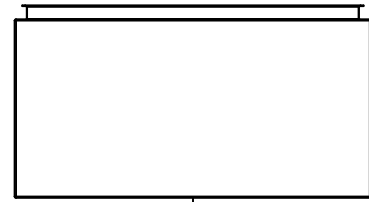
Part Number / Numéro Pièce: **5412ESSQT602412**

Rev. 0

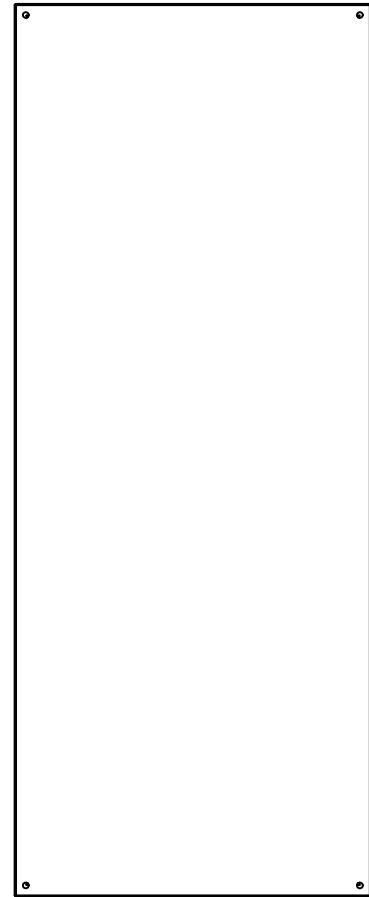
Detail Rev. 2

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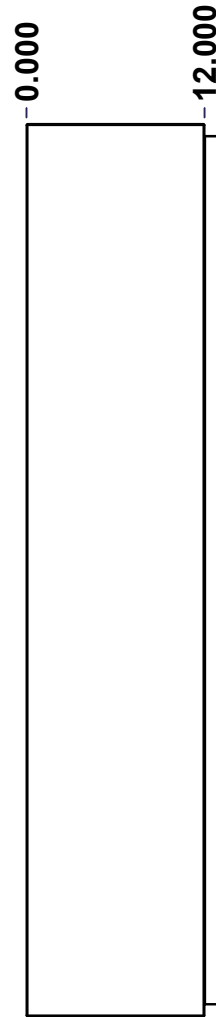
TOP



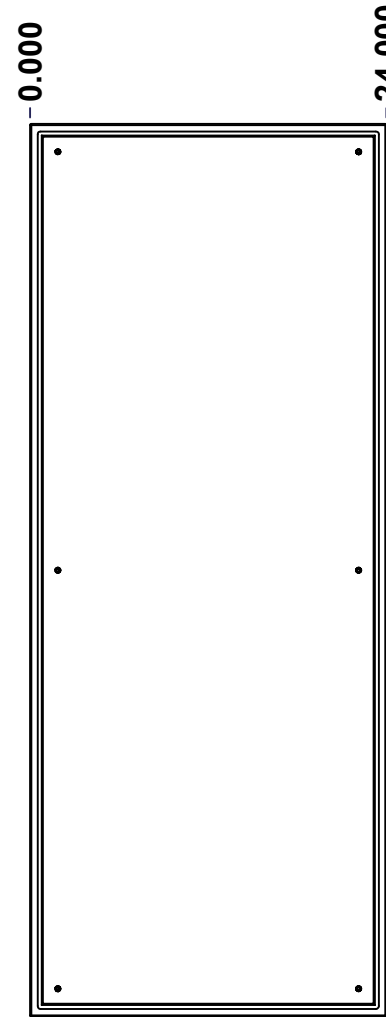
BACK



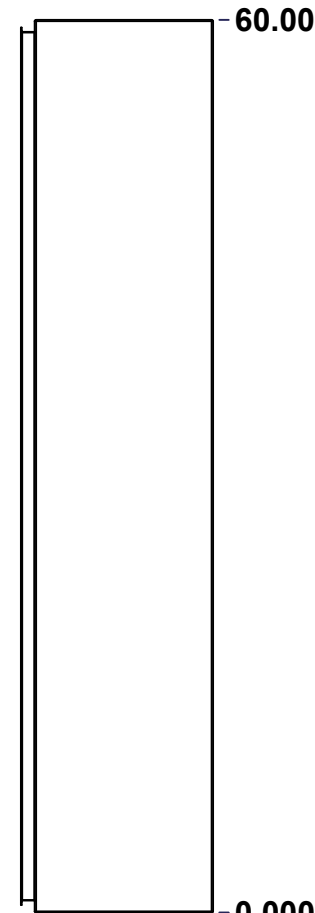
BOTTOM



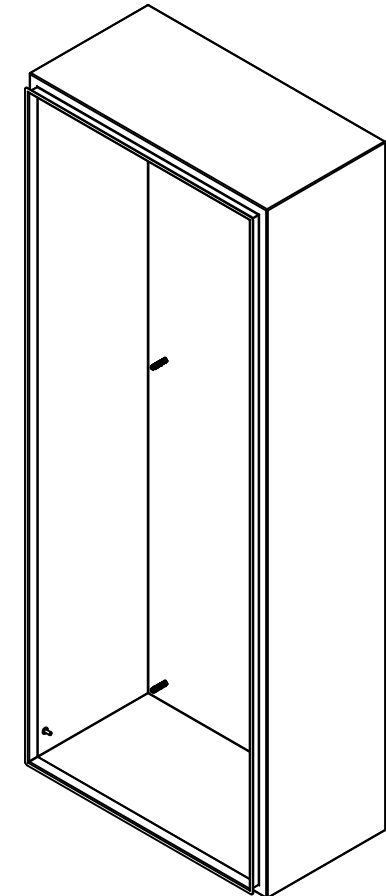
LEFT



FRONT




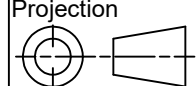
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 03-Jun-14	
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	Color / Couleur: Unpainted	
	Finish / Fini: Brushed	
Description: 5412ESSQT 60" x 24" x 12" Body	Detail Rev.	
Part Number / Numéro Pièce: 5412ESSQT602412B	Rev. 0	1 / 7

SEE BILL OF MATERIAL ON LAST PAGE

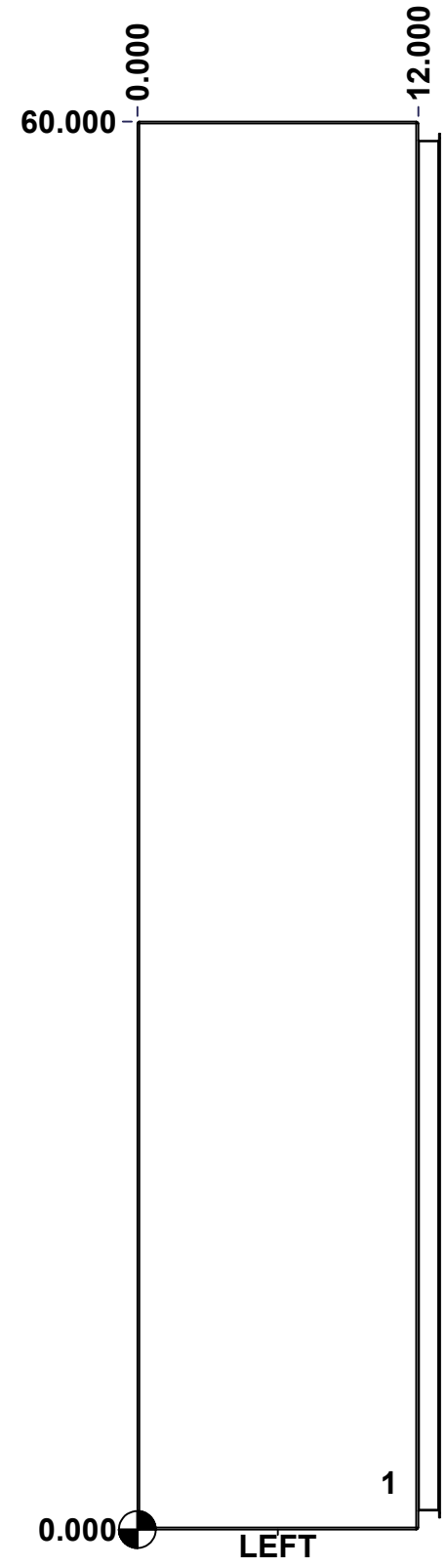
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)



	Description		Status	
	5412ESSQT 60" x 24" x 12" Body			
Part Number Numéro Pièce		Rev.	5	7
5412ESSQT602412B		0		

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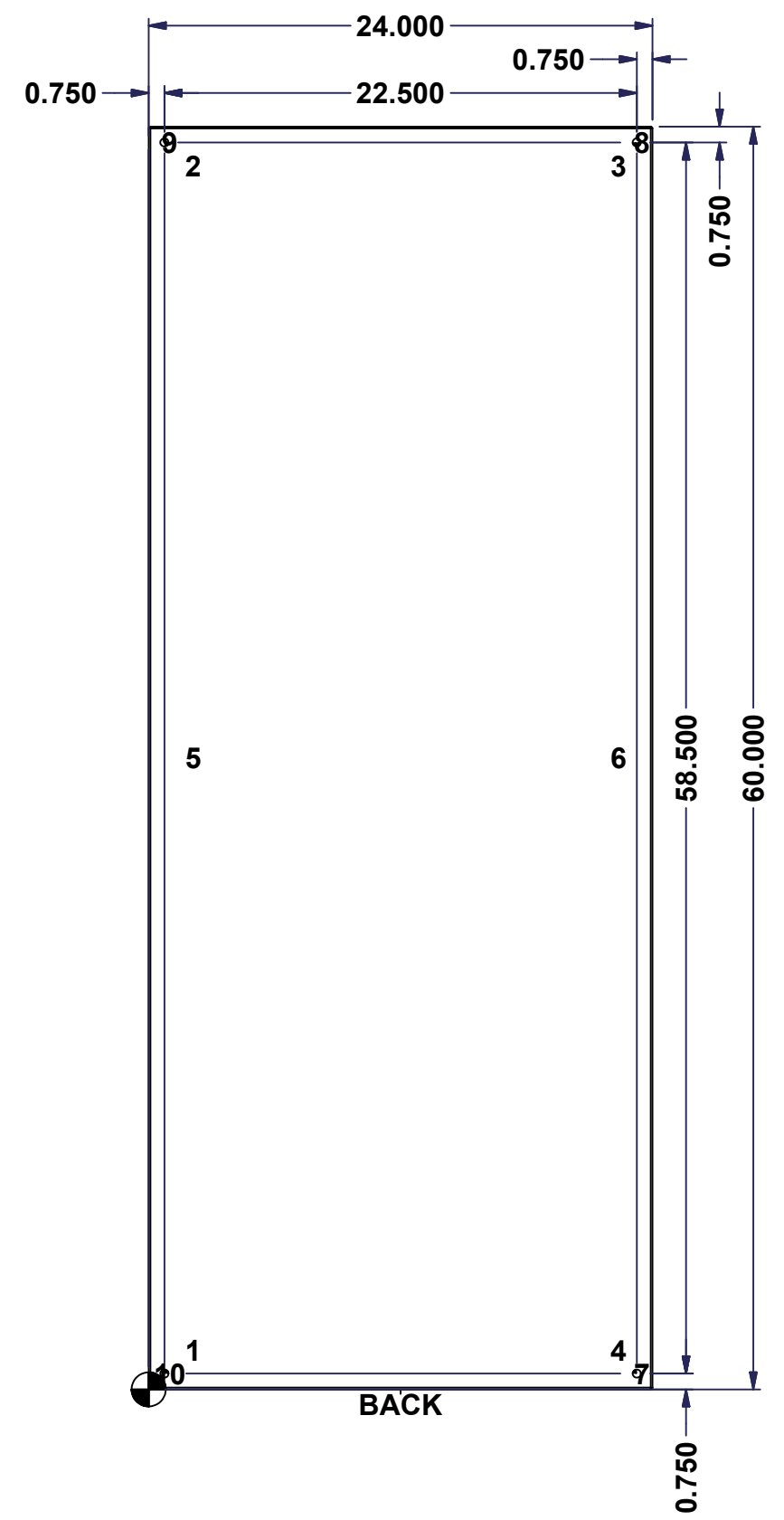
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	59.250	RND Ø0.390
9	0.750	59.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

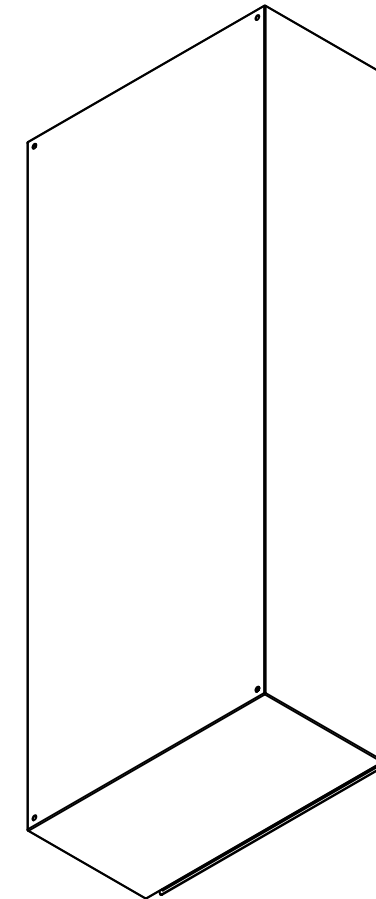


	Description	Status
	5412ESSQT 60" x 24" x 12" Body	
	Part Number Numéro Pièce	Rev.
	5412ESSQT602412B	0
		6
		7

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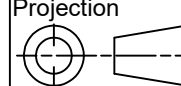
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No.	Revisions	Date	By/Par



Isometric View

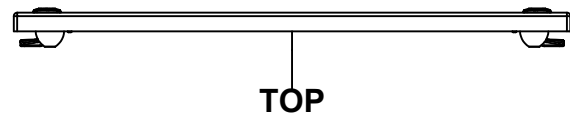


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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Jun-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev.	7
5412ESSQT602412B	0	7

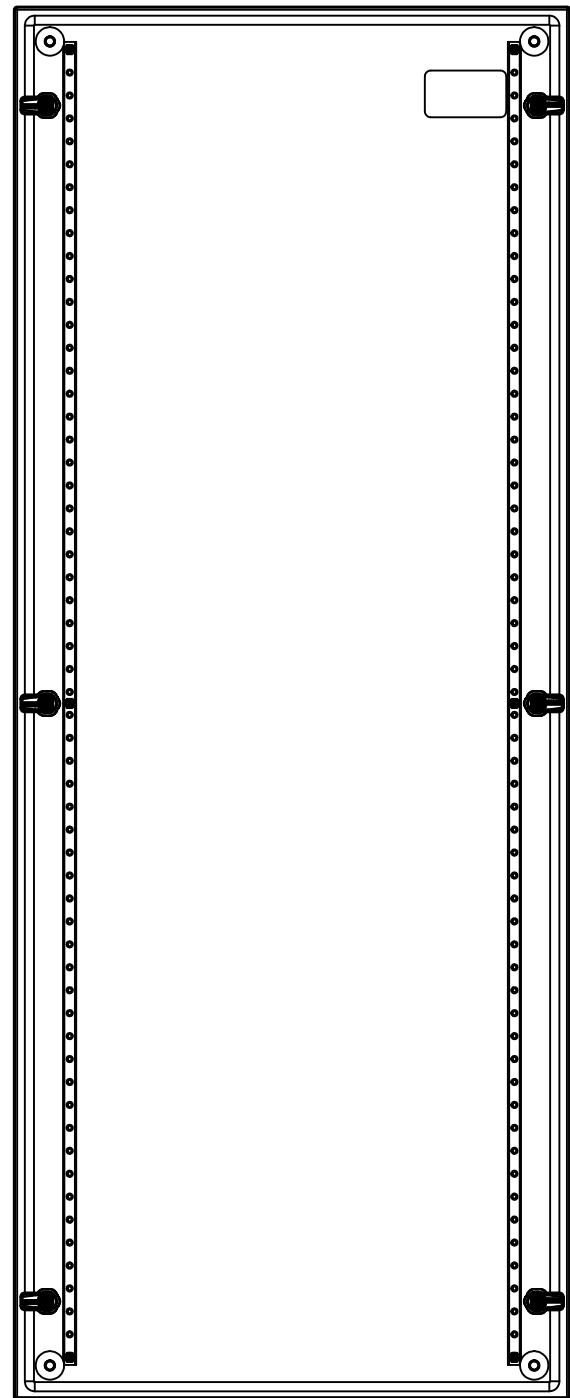
Qty	Part Number	Rev	Description
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSQT602412B-P	0	5412ESSQT 60" x 24" x 12" Body Part
Parts List			

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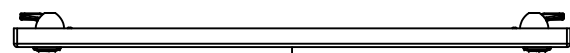
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TOP



BACK



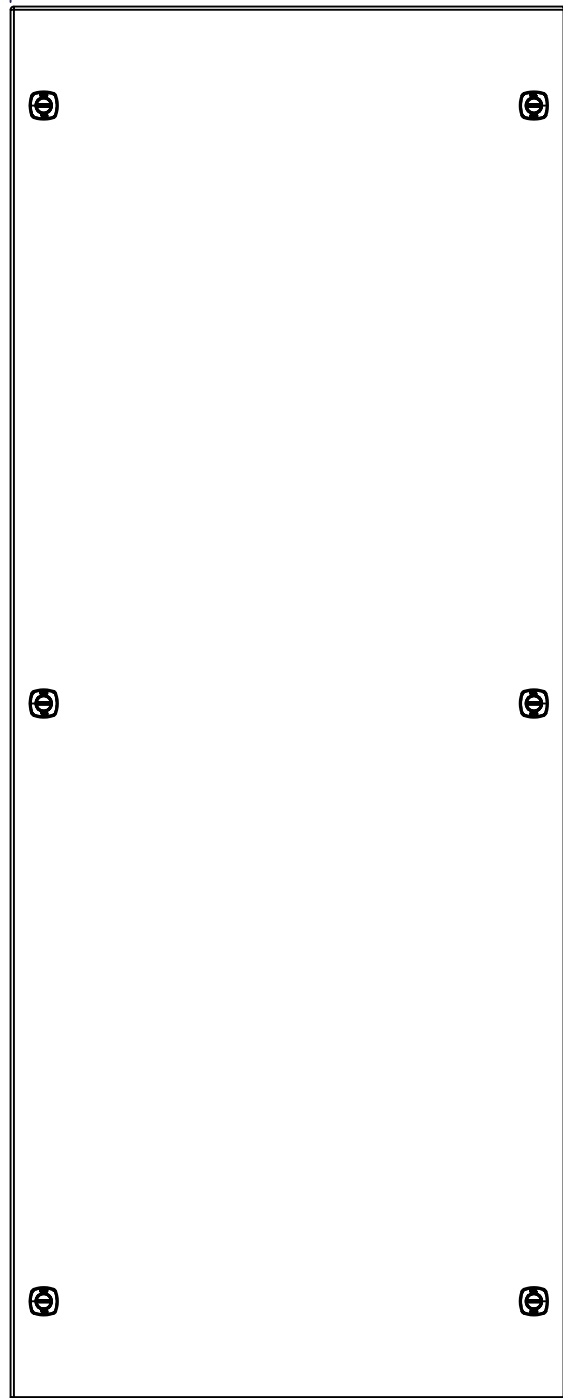
BOTTOM

0.000
0.800



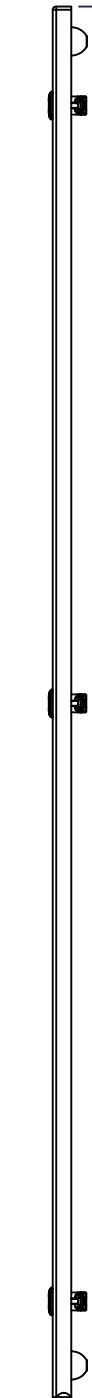
LEFT

0.000
23.918



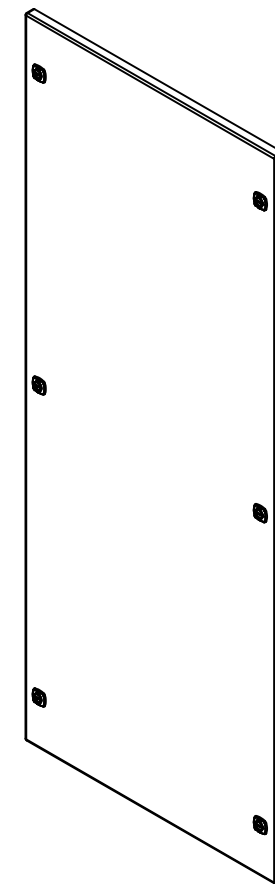
FRONT

59.803



RIGHT


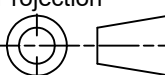
0.000



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	BoxCad: BoxCad	Date 03-Jun-14
Material Matière		16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSQT 60" x 24" Cover		
Part Number Numéro Pièce	Rev. 0	1 3

SEE BILL OF MATERIAL ON LAST PAGE

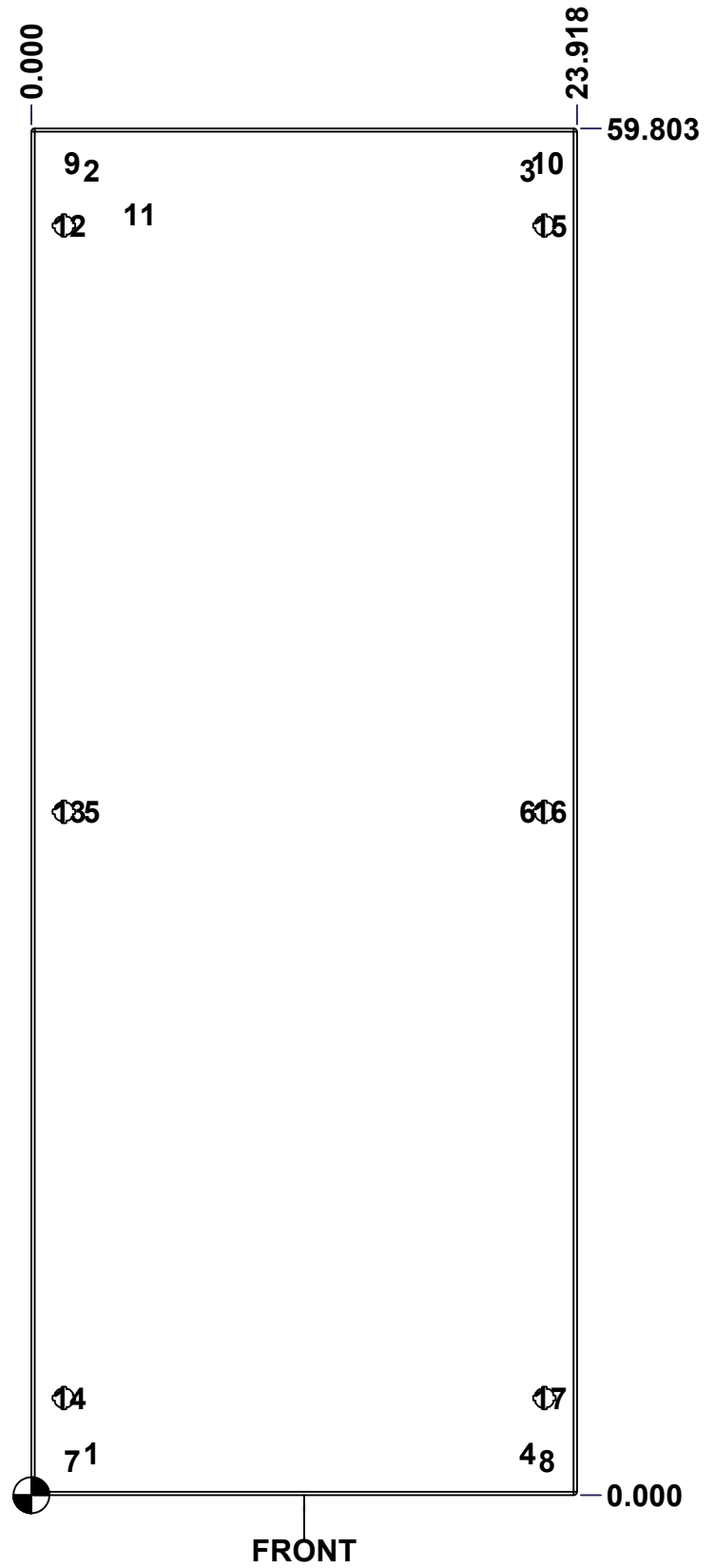
5412ESSQT602412C

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.401	1.850	STUD M6 x 18mm (Inside)
2	2.401	57.953	STUD M6 x 18mm (Inside)
3	21.517	57.953	STUD M6 x 18mm (Inside)
4	21.517	1.850	STUD M6 x 18mm (Inside)
5	2.401	29.902	STUD M6 x 18mm (Inside)
6	21.517	29.902	STUD M6 x 18mm (Inside)
7	1.550	1.500	STUD M6 x 18mm (Inside)
8	22.368	1.500	STUD M6 x 18mm (Inside)
9	1.550	58.303	STUD M6 x 18mm (Inside)
10	22.368	58.303	STUD M6 x 18mm (Inside)

11	4.500	56.053	LABEL_EXM (Inside)
12	1.424	55.553	LOCK 880 SCQ4-SLSS6 @ 180.0°
13	1.424	29.902	LOCK 880 SCQ4-SLSS6 @ 180.0°
14	1.424	4.250	LOCK 880 SCQ4-SLSS6 @ 180.0°
15	22.494	55.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
16	22.494	29.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
17	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

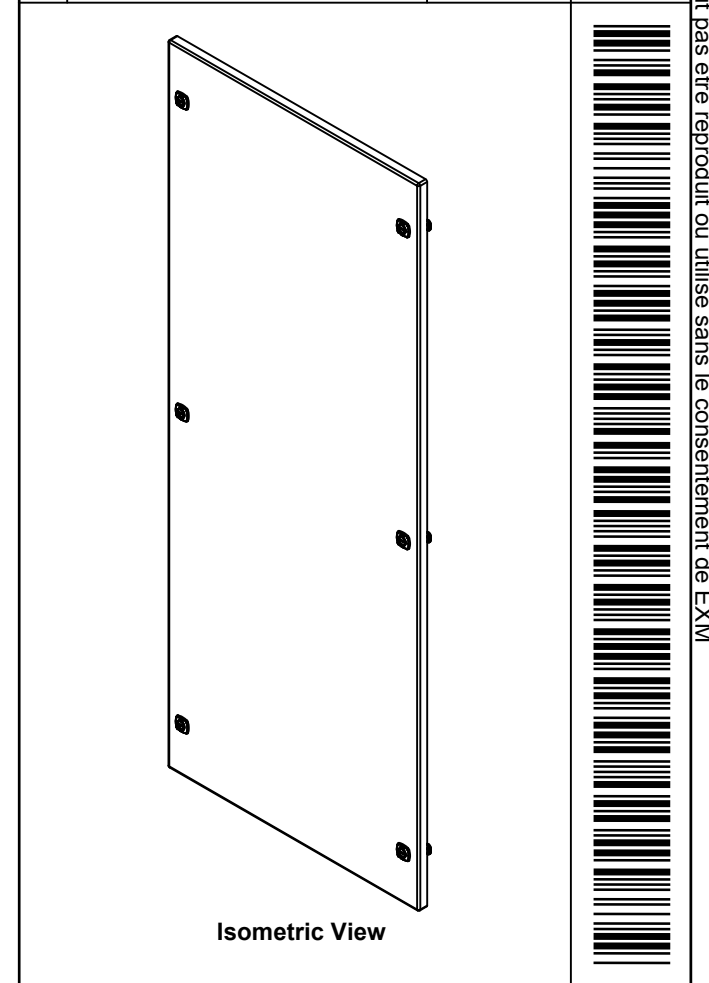



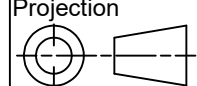
	Description	Status
	5412ESSQT 60" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSQT602412C	0
		2
		3

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No.	Revisions	Date	By/Par

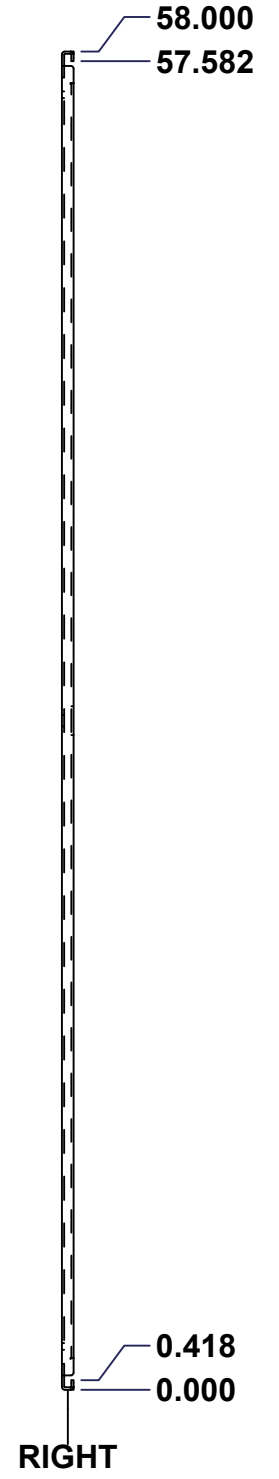
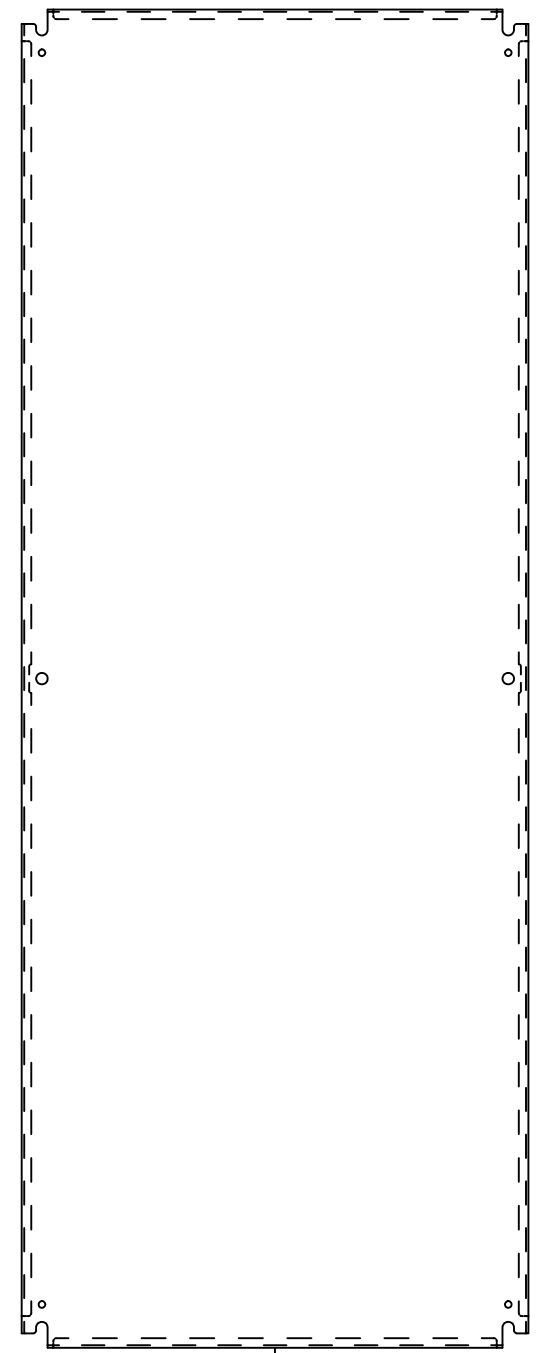
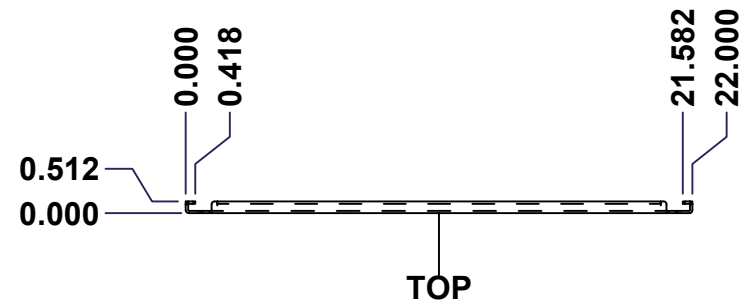


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Customer Client	Date	Date
Drawn By Dessiné Par	BoxCad: BoxCad	03-Jun-14
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini: Brushed
Description	Detail Rev.	
5412ESSQT 60" x 24" Cover		
Part Number Numéro Pièce	Rev.	3
5412ESSQT602412C	0	3

Qty	Part Name	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
2	STK-Q-46020-60	5	5412 ES Vertical Door Stiffener 60"
10	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
1	5412ESSQT602412G	0	5412ESSQT 60" x 24" Cover Gasket Part
1	5412ESSQT602412C-P	0	5412ESSQT 60" x 24" Cover Part
6	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
6	STK-Q-07220	1	M6 Nylon Insert Lock Nut
4	STK-Q-46515	3	5412 ES Door Support with Brass Insert
Parts List			

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 1/23/2007
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP6024G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

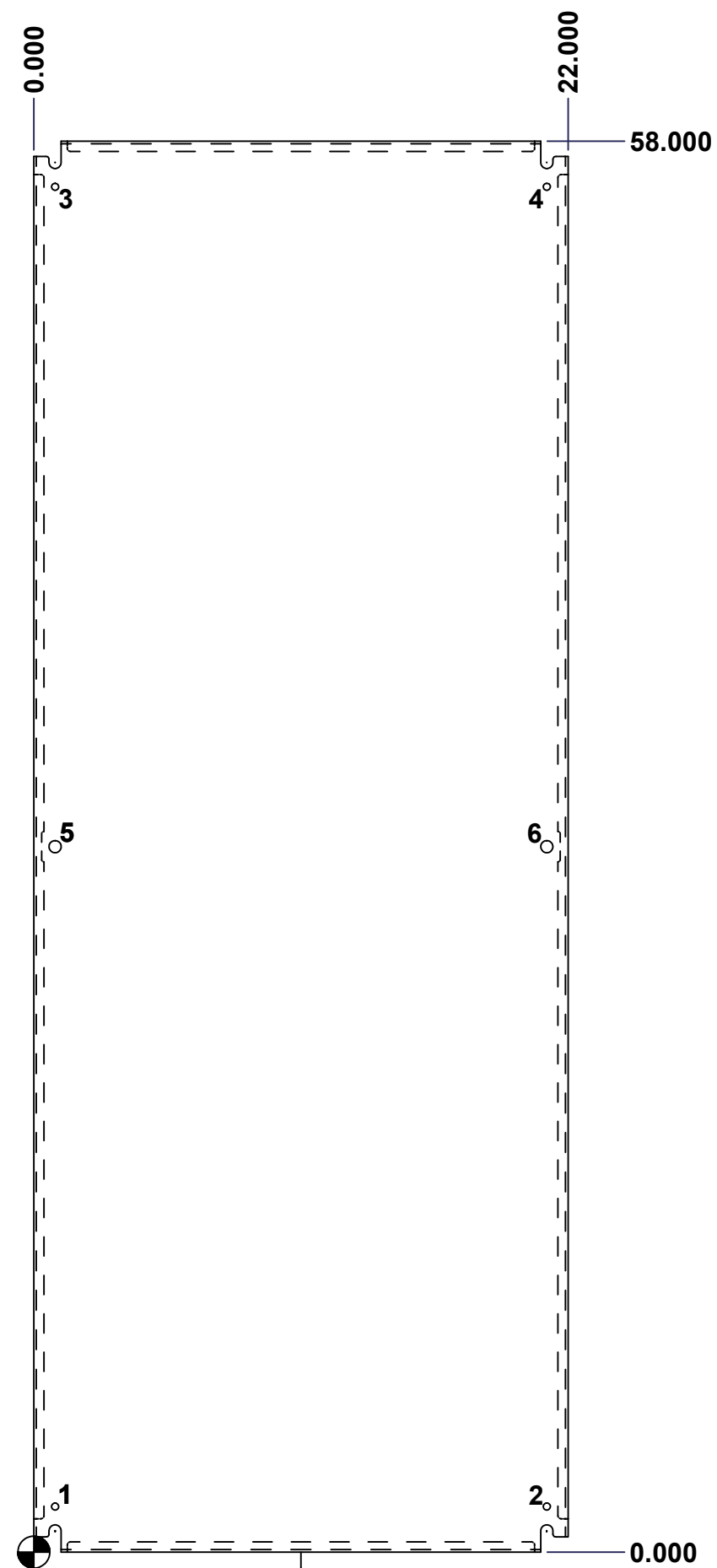
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	21.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	29.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date		Projection
Drawn By Dessiné Par BoxCad		Date 1/23/2007		
Material Matière		See Part List		
Color Couleur		See Part List		Finish Fini See Part List
Description 881 SP - Inner Panel			Detail Rev.	
Part Number Numéro Pièce 881 SP6024G			Rev. 0	2 2