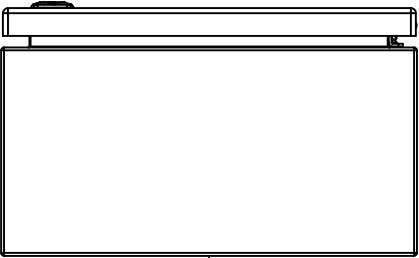


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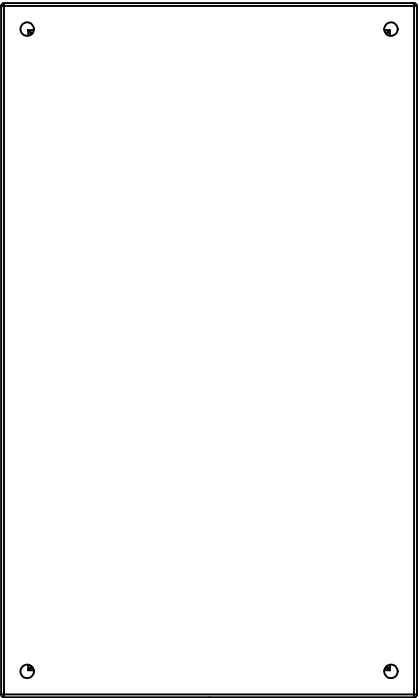
Tolerance ±1/32" unless otherwise specified

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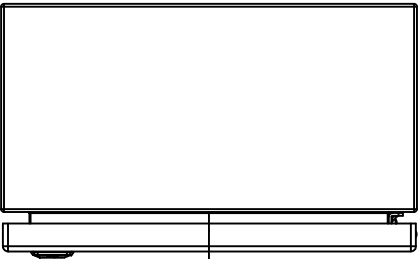
Tolérance ±1/32" sauf spécification contraire



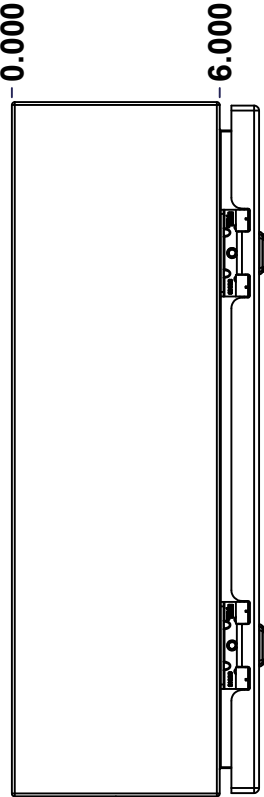
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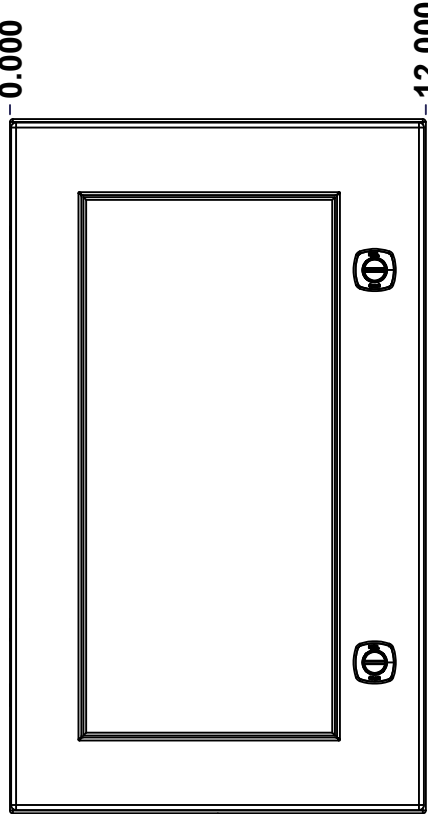
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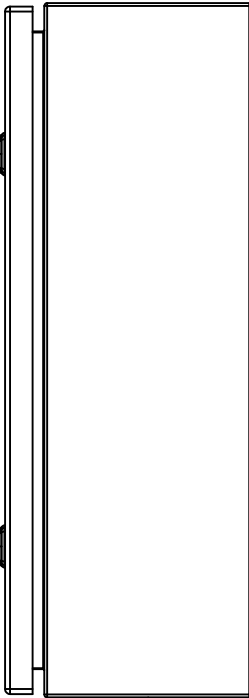
BOTTOM



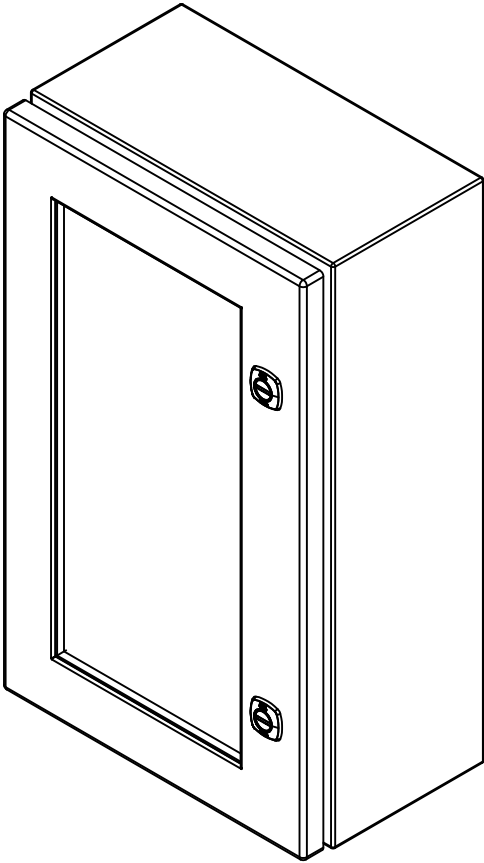
LEFT



FRONT



RIGHT



Isometric View



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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT:VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	Finish Fini
Description		Detail Rev.	
Part Number Numéro Pièce		Rev.	1
5412ESSW201206		0	2

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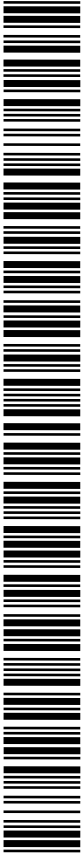
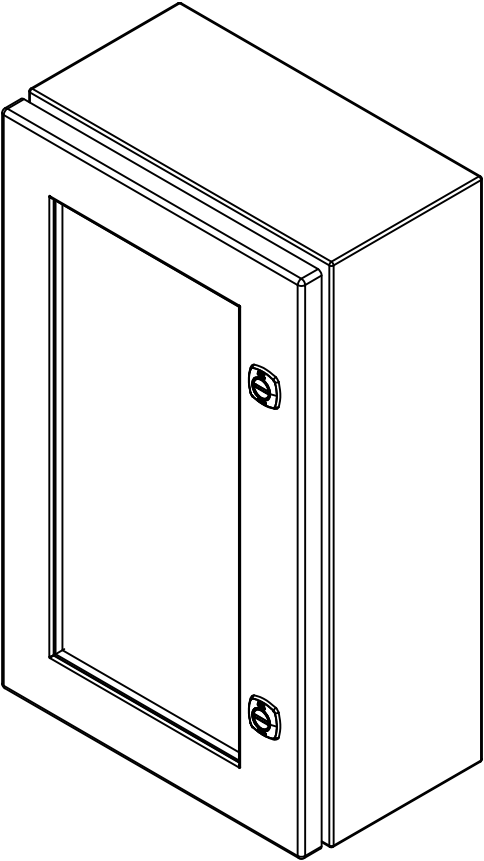
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 01-Jul-13	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
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Description		Detail Rev.	
5412ESSW 20" x 12" x 6" Assembly			

Part Number Numéro Pièce		Rev.	2
5412ESSW201206		0	2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP2012G	0	881 SP - Inner Panel
1	5412ESSW201206C	0	5412ESSW 20" x 12" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSW201206B	0	5412ESSW 20" x 12" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

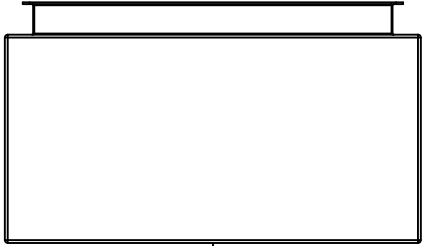
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Tolerance ±1/32" unless otherwise specified

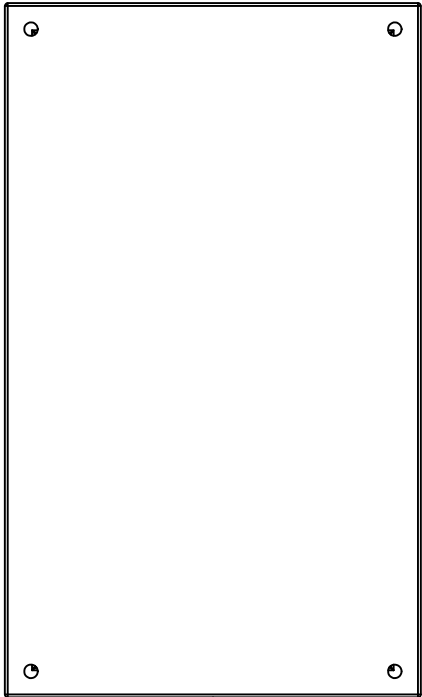
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Tolérance ±1/32" sauf spécification contraire

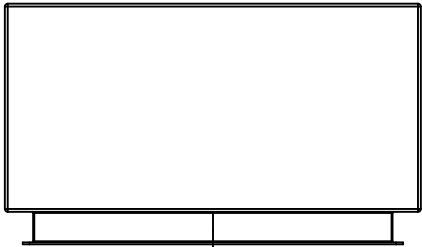
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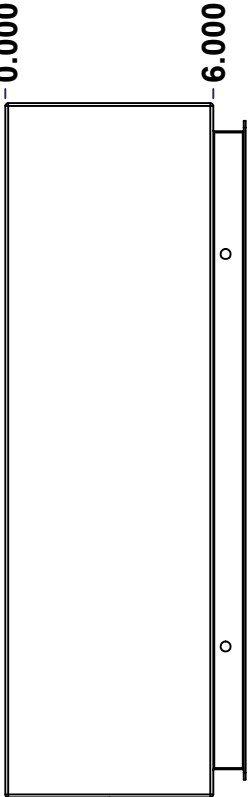
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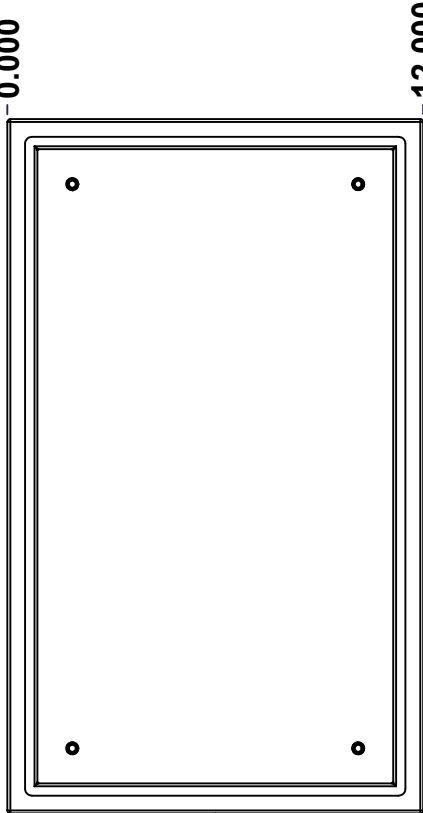
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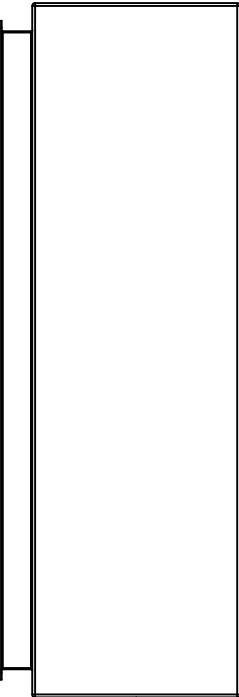
BOTTOM



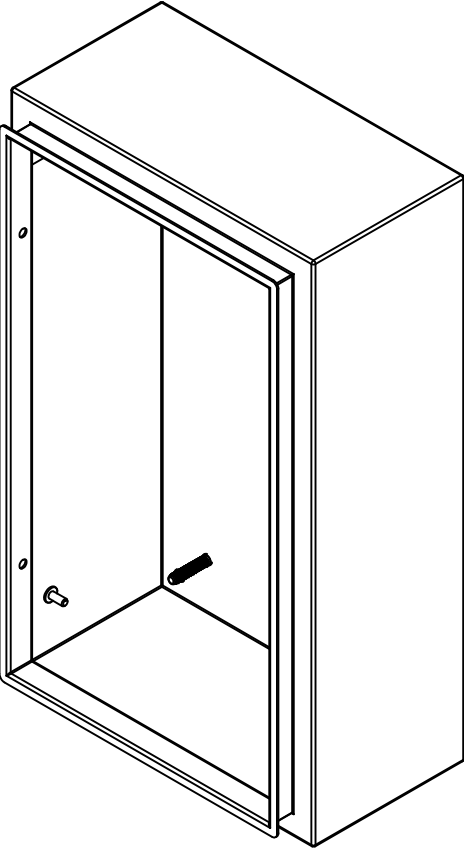
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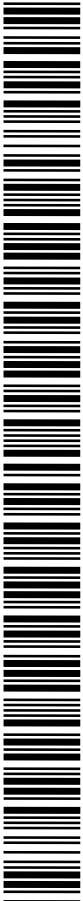
FRONT



RIGHT



Isometric View

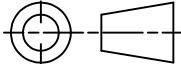


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

01-Jul-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSW 20" x 12" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSW201206B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

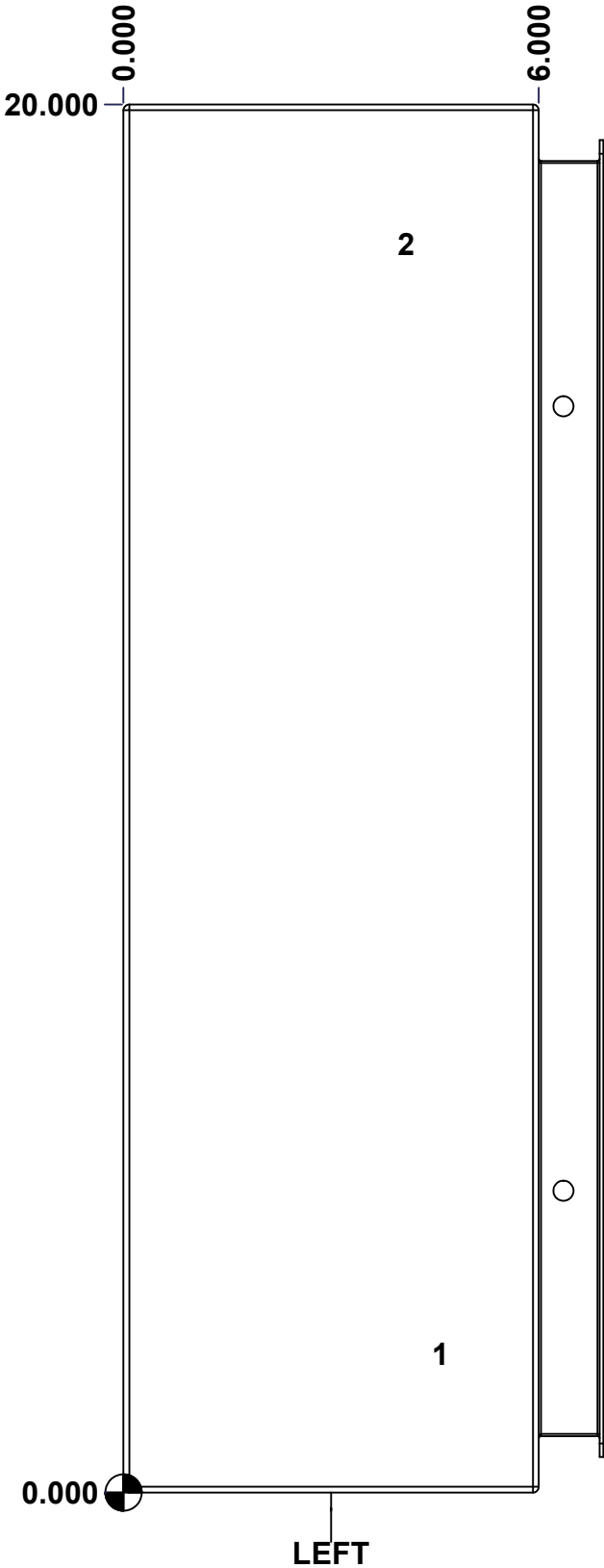
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)
2	4.000	18.000	LABEL_EXM (Inside)



	Description		Status	
	5412ESSW 20" x 12" x 6" Body			
	Part Number Numéro Pièce		Rev.	5
	5412ESSW201206B		0	7

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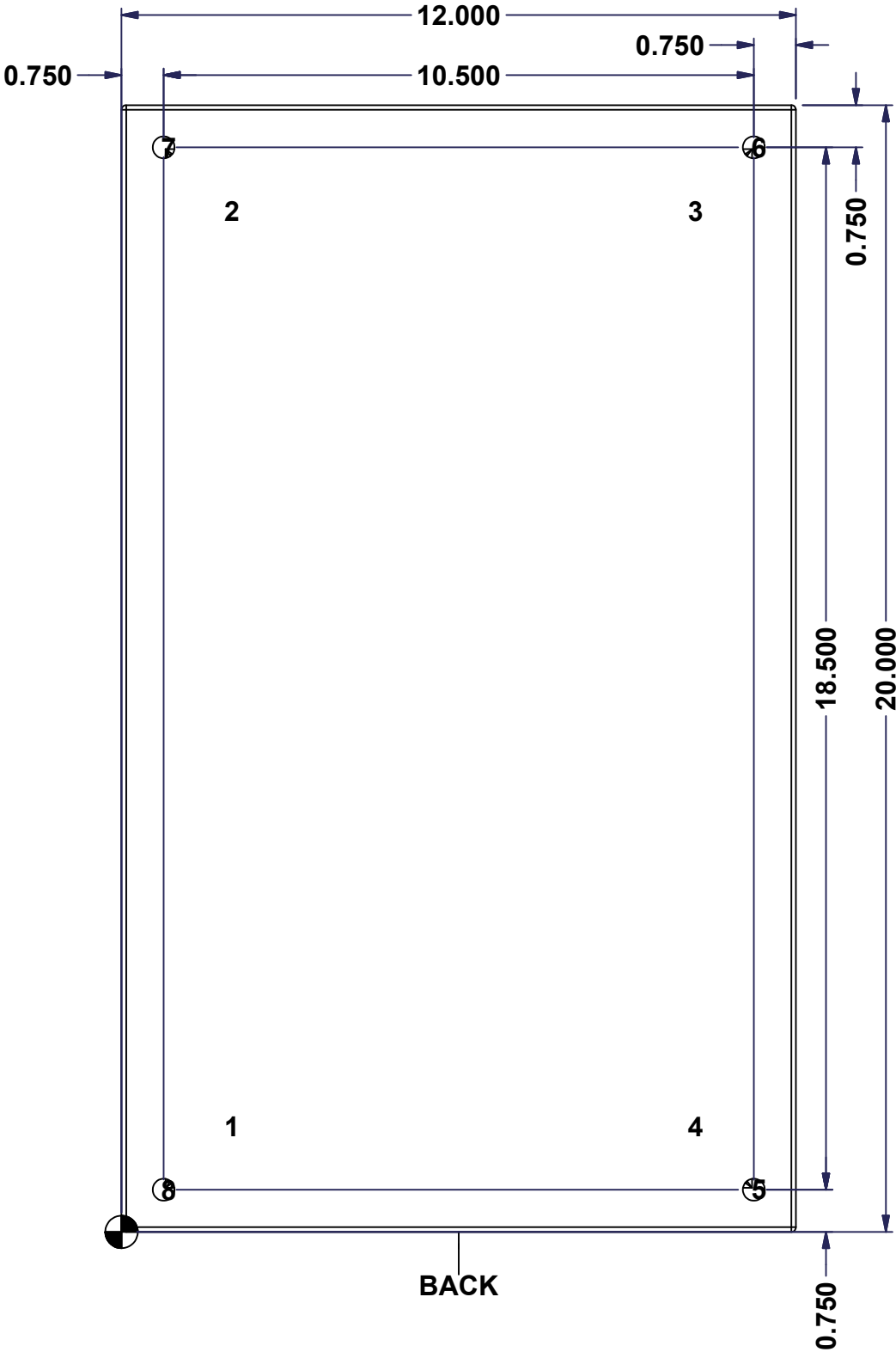
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	10.125	18.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	11.250	0.750	RND Ø0.390
6	11.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390

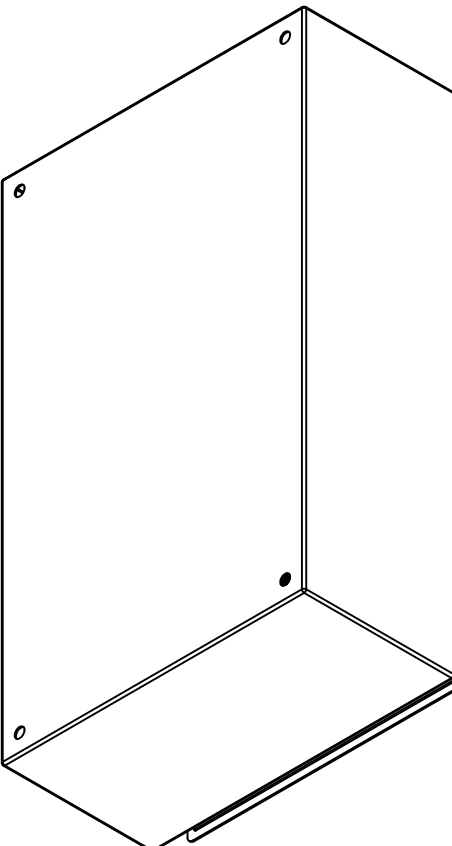


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	Description	Status	
	5412ESSW 20" x 12" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESSW201206B			

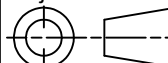
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No.	Revisions	Date	By/Par



Isometric View



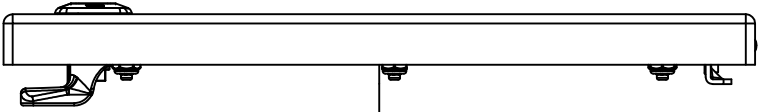
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Customer Client		Date	
		Drawn By Dessiné Par BoxCad: BoxCad		Date 01-Jul-13	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)					
Color Couleur Unpainted			Finish Fin Brushed		
Description 5412ESSW 20" x 12" x 6" Body				Detail Rev.	
Part Number Numéro Pièce 5412ESSW201206B				Rev. 0	7 7

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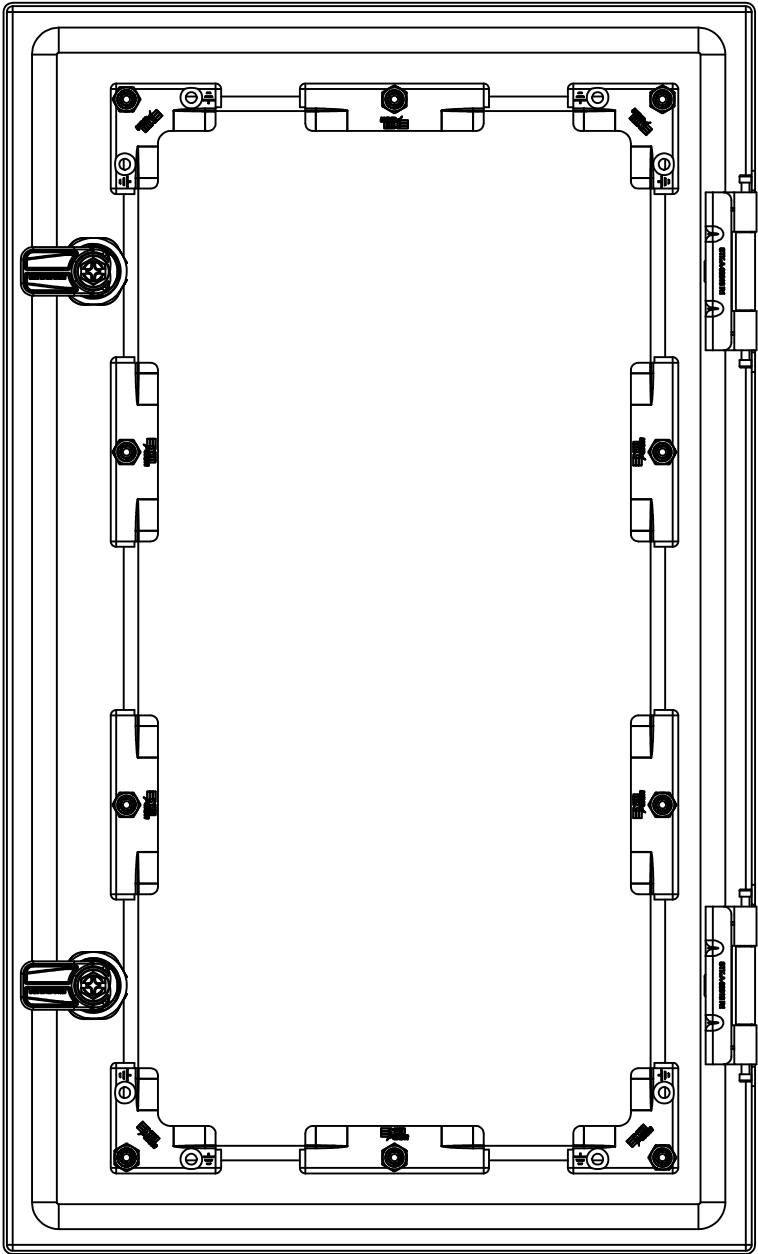
Tolerance $\pm 1/32$ " unless otherwise specified

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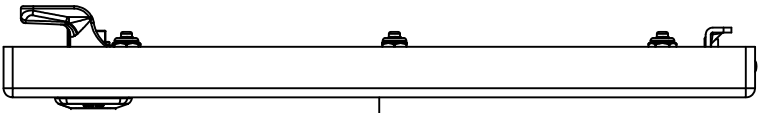
Tolérance $\pm 1/32$ " sauf spécification contraire



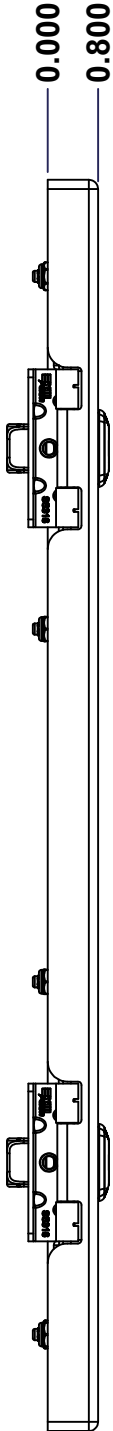
TOP



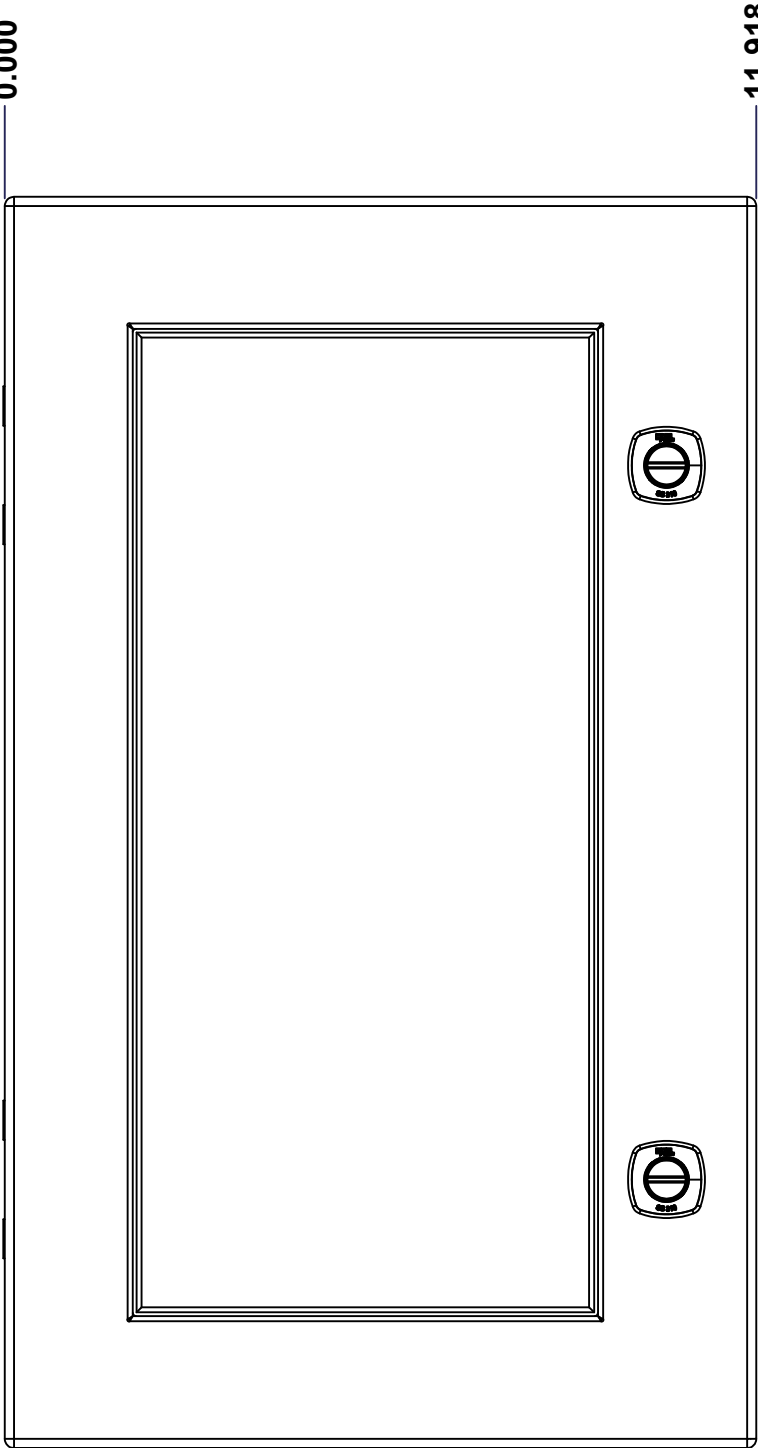
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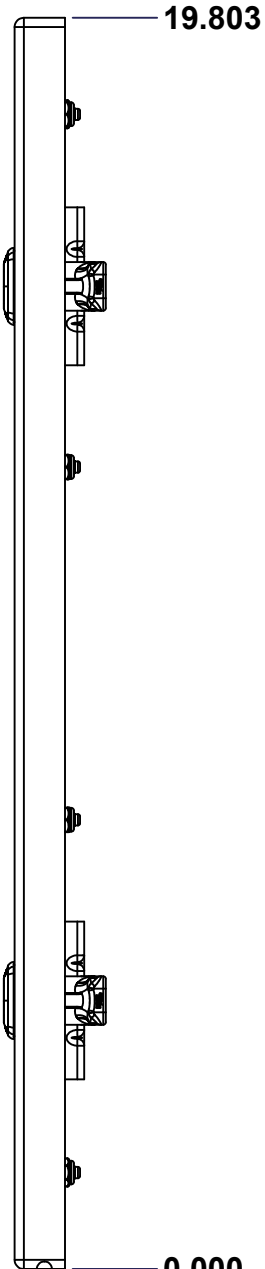
BOTTOM



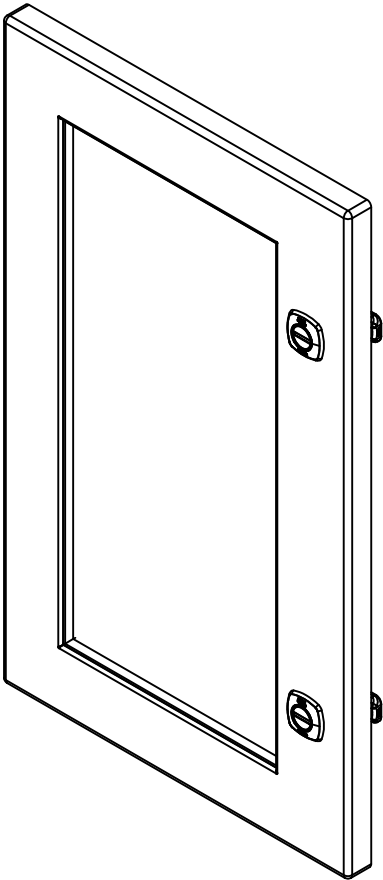
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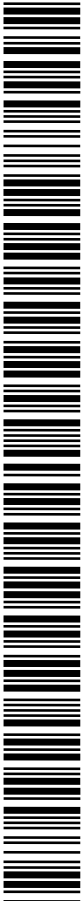
FRONT



RIGHT



Isometric View

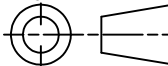


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		01-Jul-13	

Material Matière	16 Ga Stainless Steel 304 (1.4mm)		
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Color Couleur	Unpainted	Finish Fin	Brushed
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Description	Detail Rev.		
5412ESSW 20" x 12" Cover			

Part Number Numéro Pièce	Rev.	1
5412ESSW201206C	0	3

SEE BILL OF MATERIAL ON LAST PAGE

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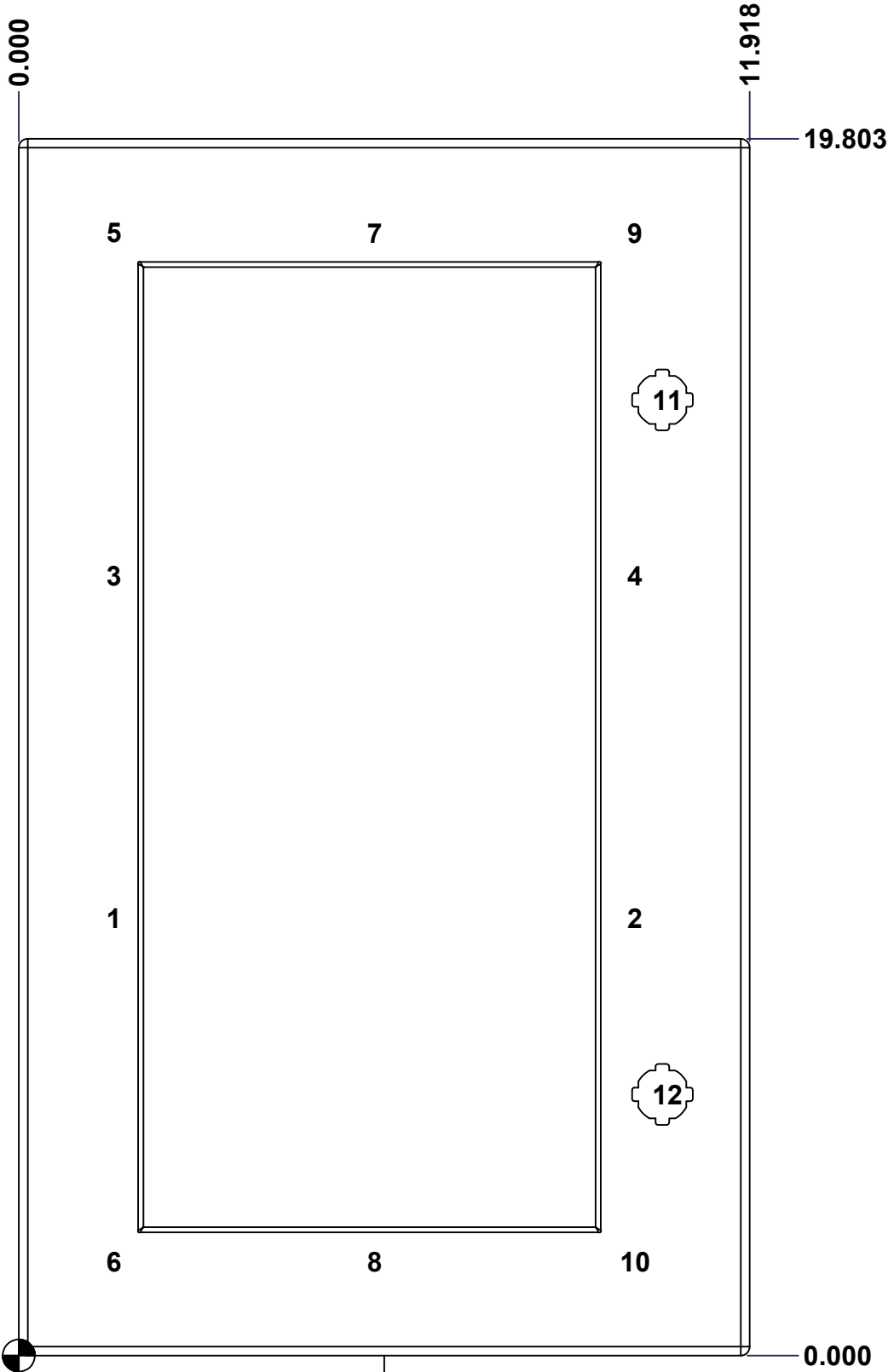
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	7.110	STUD M6 x 18mm (Inside)
2	9.968	7.110	STUD M6 x 18mm (Inside)
3	1.469	12.693	STUD M6 x 18mm (Inside)
4	9.968	12.693	STUD M6 x 18mm (Inside)
5	1.469	18.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	5.719	18.276	STUD M6 x 18mm (Inside)
8	5.719	1.527	STUD M6 x 18mm (Inside)
9	9.968	18.276	STUD M6 x 18mm (Inside)
10	9.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
11	10.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
12	10.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



FRONT

	Description		Status	
	5412ESSW 20" x 12" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSW201206C		Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

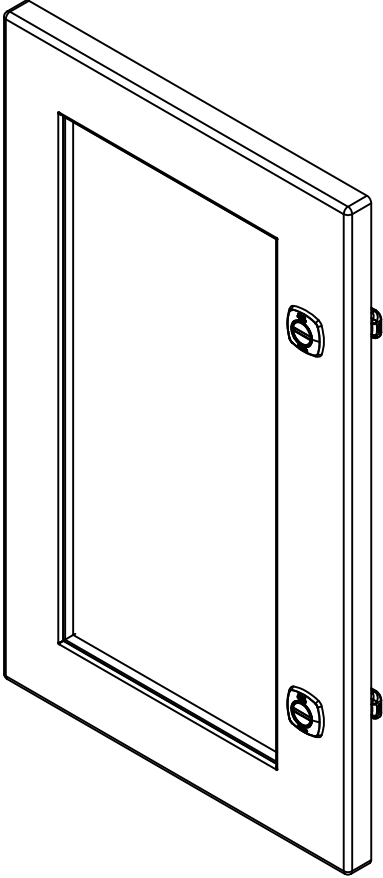
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No.

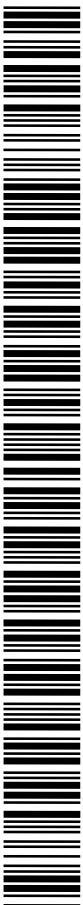
Revisions

Date

By/Par



Isometric View





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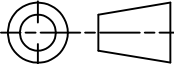
www.exmweb.com

Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

01-Jul-13

Material Matière

16 Ga Stainless Steel 304 (1.4mm)

Color Couleur

Unpainted

Finish Fini

Brushed

Description

5412ESSW 20" x 12" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESSW201206C

Rev.

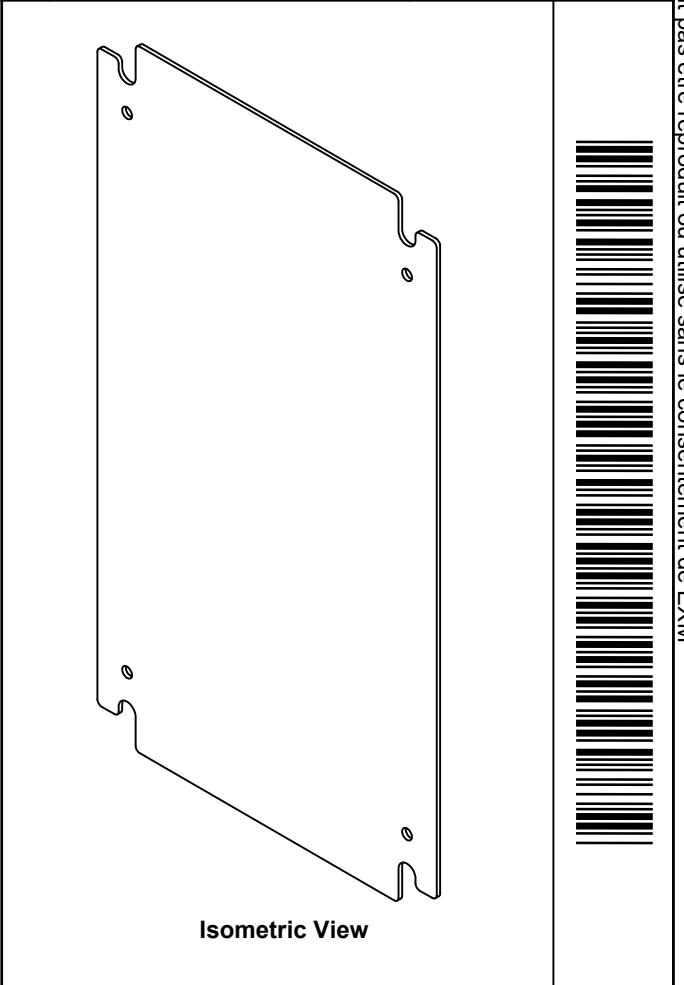
0

3

3

6	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
10	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02705	0	880 HWKG - Windows Kit Gasket
1	5412ESSW201206LXG	0	5412ESSW 20" x 12" Lexan Gasket Part
1	5412ESSW201206LX	0	5412ESSW 16.375" x 8.125" Lexan Part
1	5412ESSW201206G	0	5412ESSW 20" x 12" Cover Gasket Part
1	5412ESSW201206C-P	0	5412ESSW 20" x 12" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

No.	Revisions	Date	By/Par



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