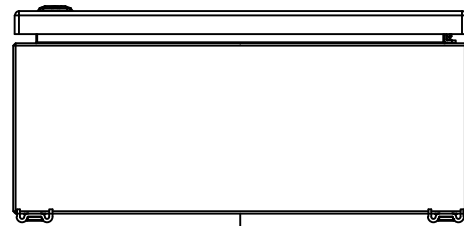
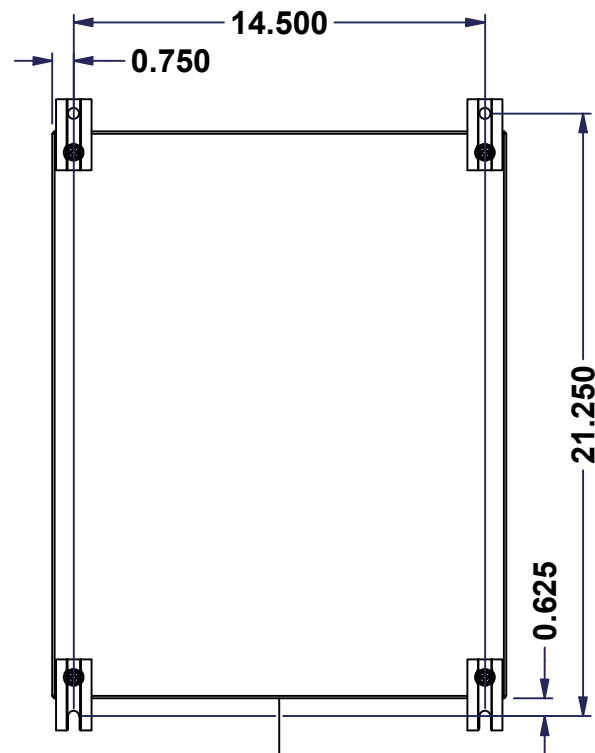


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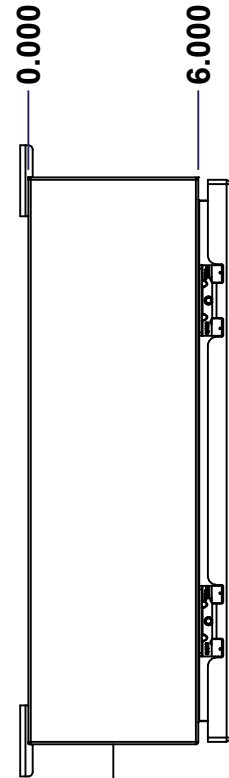
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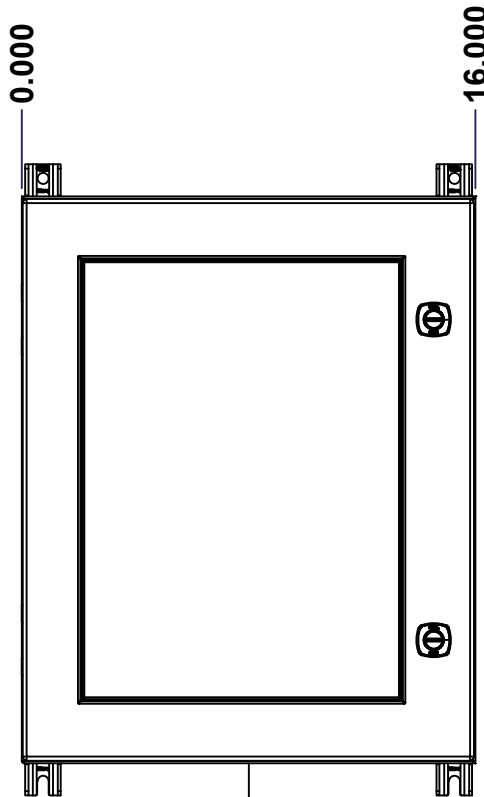
TOP



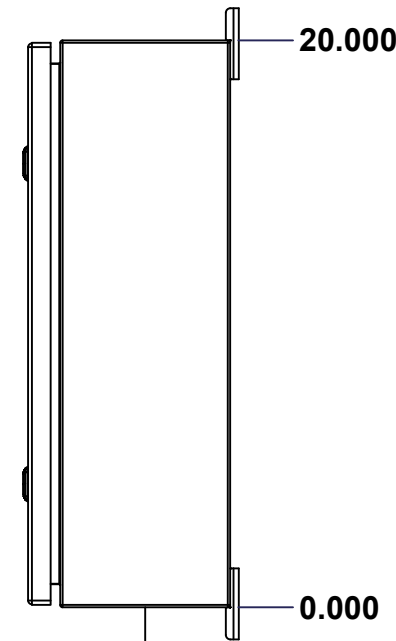
BACK



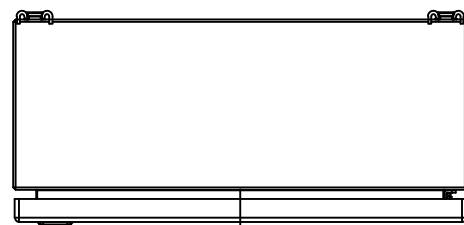
LEFT



FRONT



RIGHT

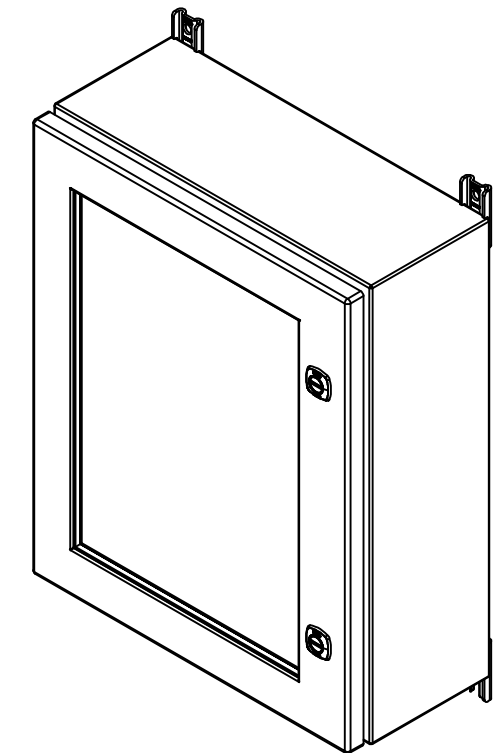


BOTTOM

**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par



Isometric View

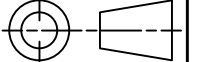


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 20-Jun-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 20" x 16" x 6" Assembly	Detail Rev.

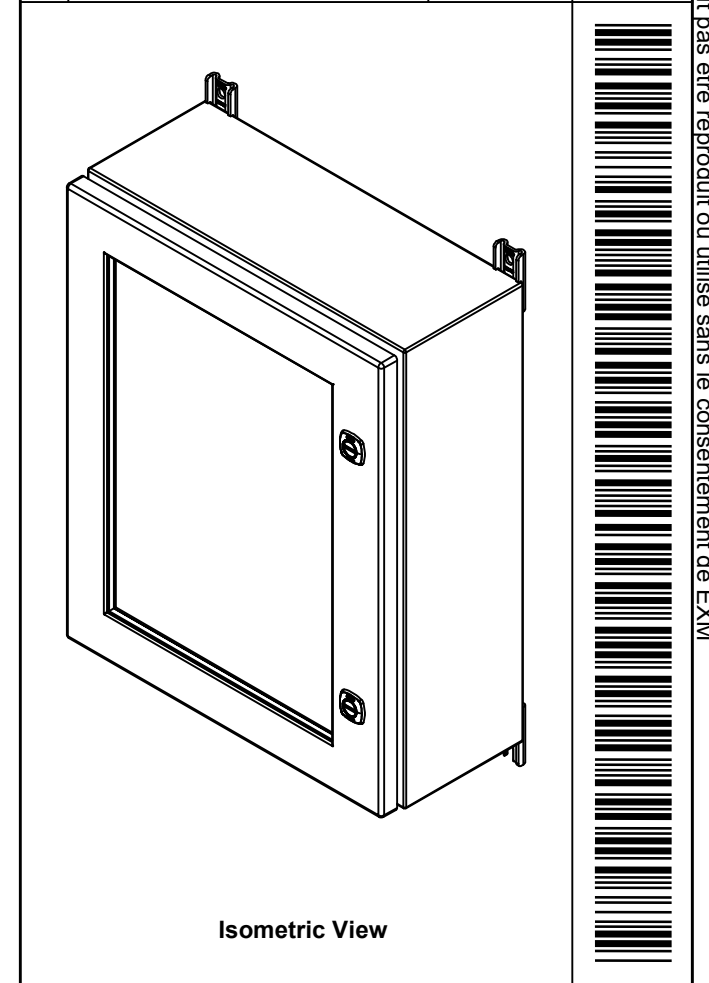
Part Number Numéro Pièce	Rev.	1
<b>5412ESSW201606TH</b>	<b>0</b>	15

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



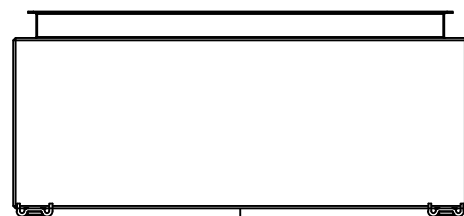
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 20" x 16" x 6" Assembly		
Part Number Numéro Pièce	Rev. 0	2 / 15

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2016G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW201606THC	0	5412ESSW 20" x 16" Cover
1	5412ESSW201606THB	0	5412ESSW 20" x 16" x 6" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

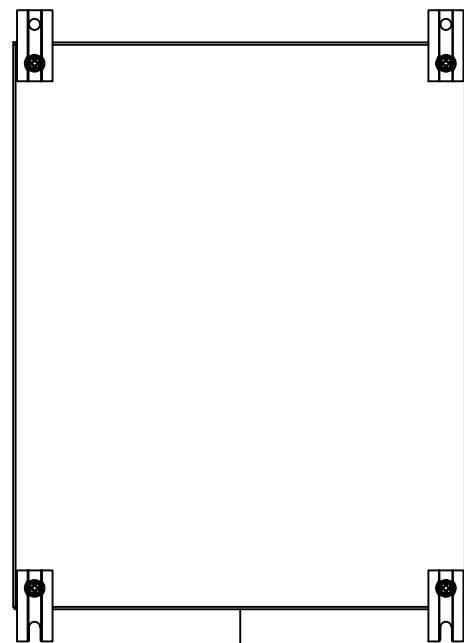
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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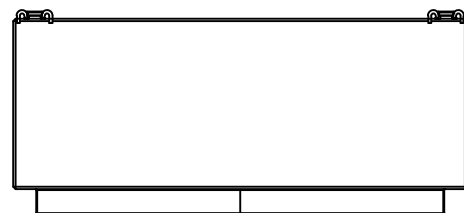
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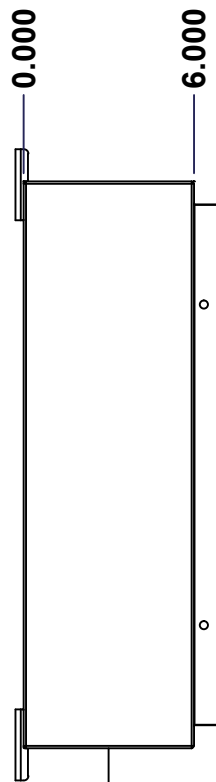
TOP



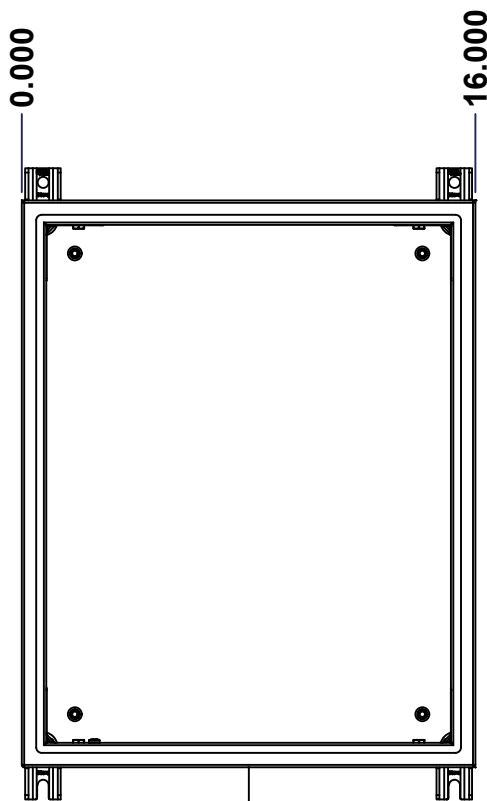
BACK



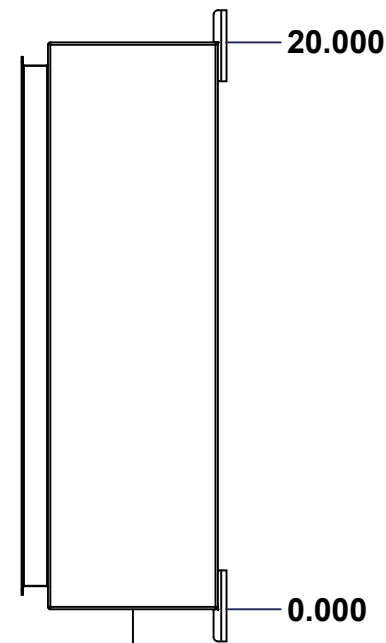
BOTTOM



LEFT

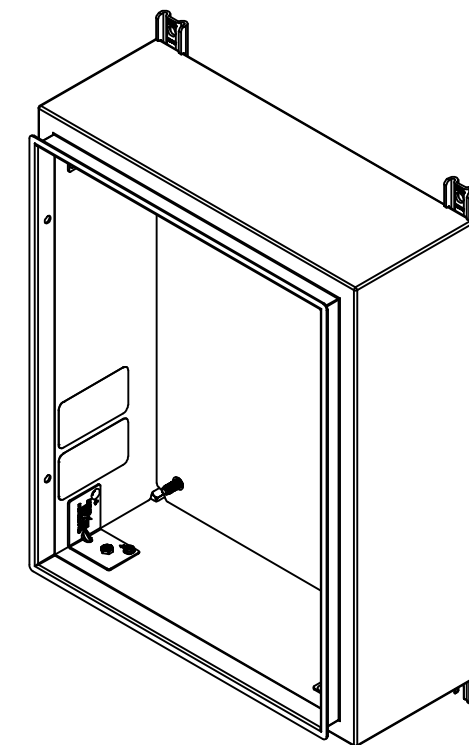


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 20-Jun-23
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSW 20" x 16" x 6" Body	
Part Number / Numéro Pièce: 5412ESSW201606THB	Detail Rev. / Rev.: 3

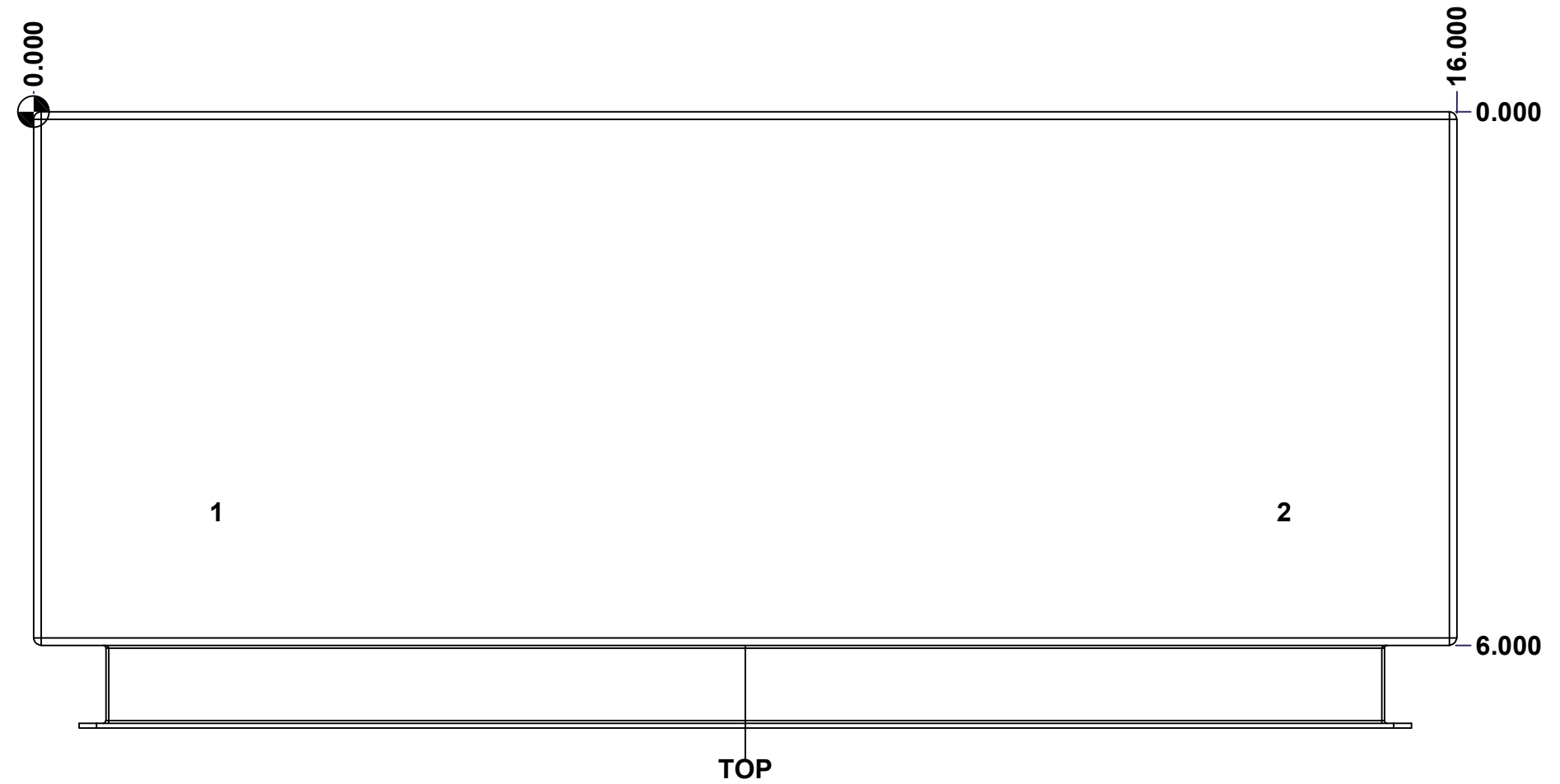
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Rev. 0

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)

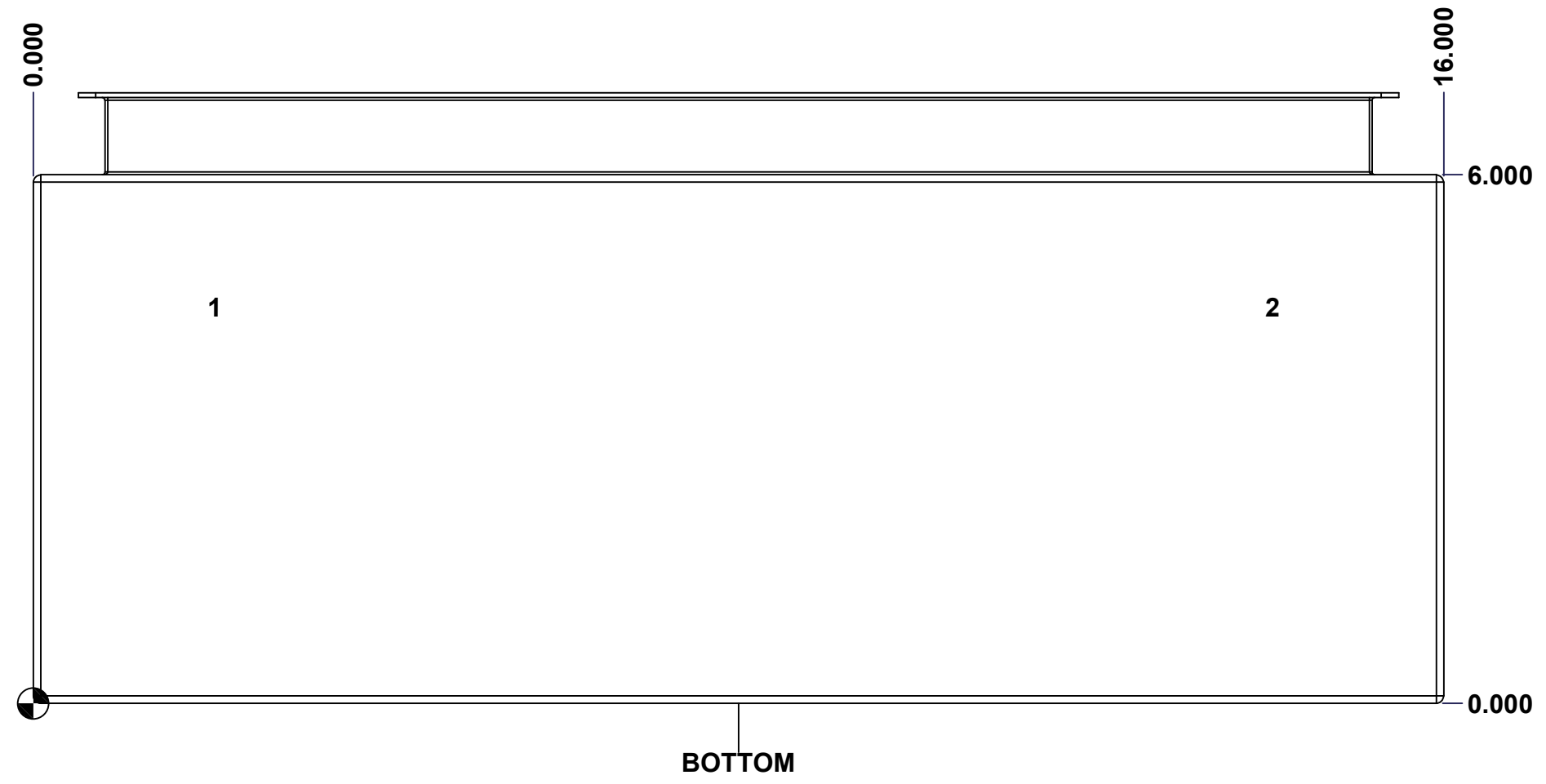


	Description	Status
	5412ESSW 20" x 16" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW201606THB</b>	<b>0</b> / 4
		15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 20" x 16" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW201606THB</b>	<b>0</b>
		5
		15

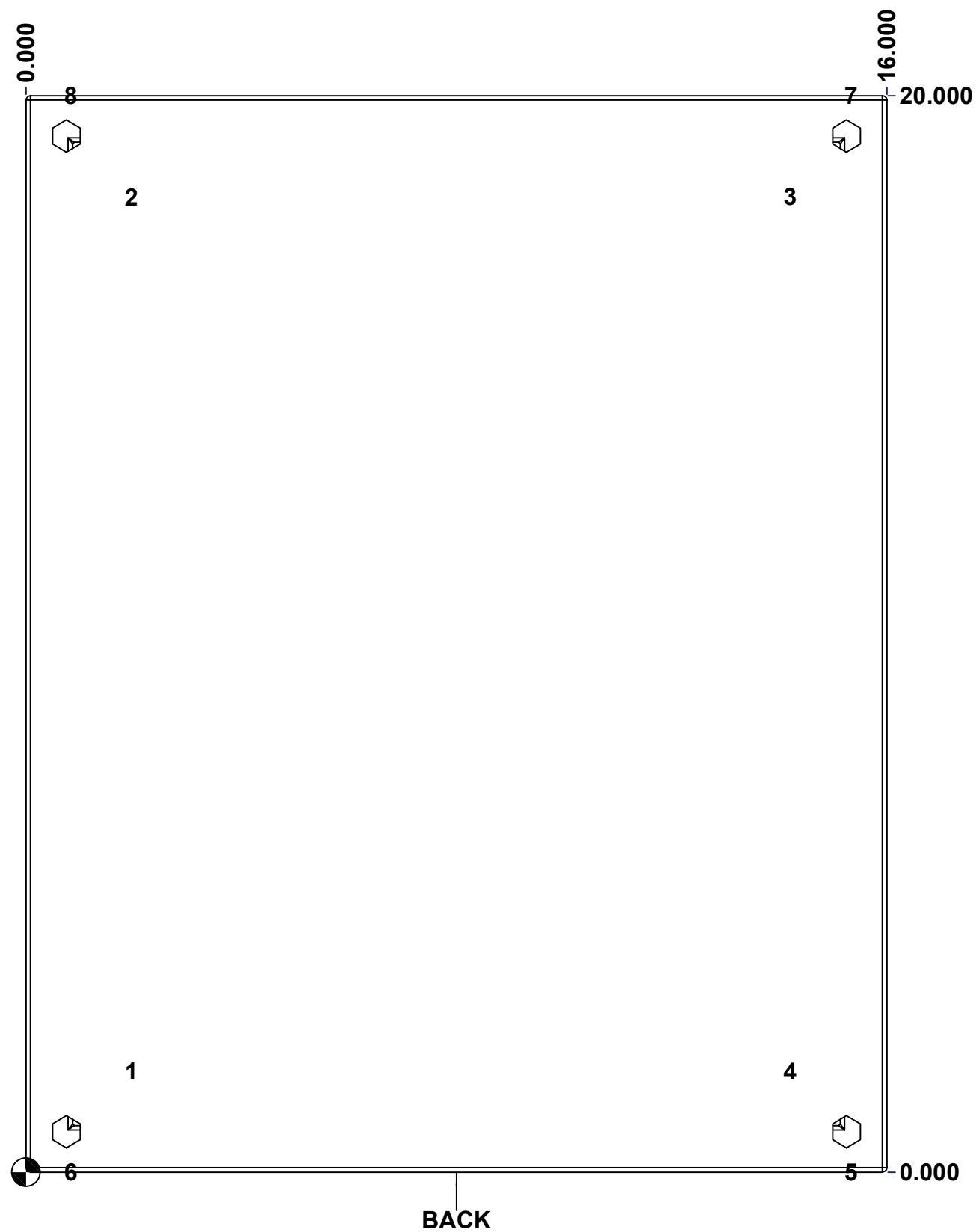
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----			
5	15.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	15.250	20.000	FOOT 885 ESMF4_CLOSE
8	0.750	20.000	FOOT 885 ESMF4_CLOSE

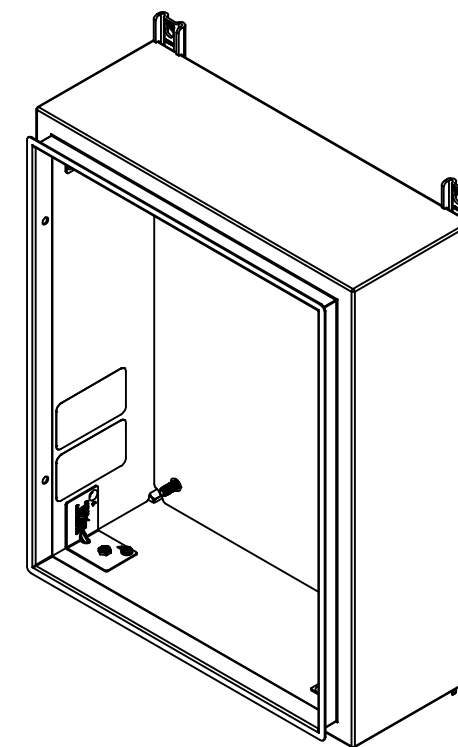


	Description	Status
	5412ESSW 20" x 16" x 6" Body	(NULL)
Part Number Numéro Pièce	5412ESSW201606THB	Rev. 6
		0
		15

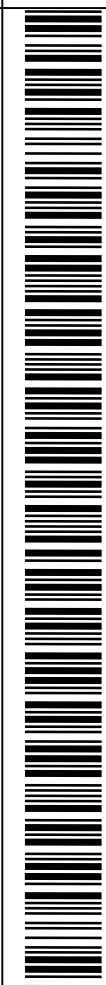
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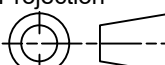


Isometric View



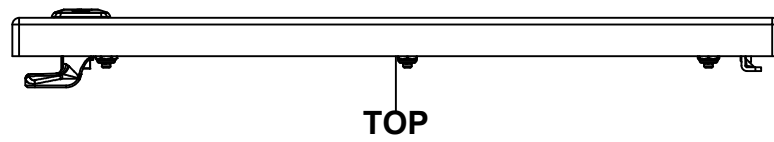
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW201606THI-RS	0	5412ESSW 20" x 16" Right Insulation
1	5412ESSW201606THI-LS	0	5412ESSW 20" x 16" Left Insulation
1	5412ESSW201606THI-BT	0	5412ESSW 20" x 16" Top and Bottom Insulation
1	5412ESSW201606THI-TP	0	5412ESSW 20" x 16" Top and Bottom Insulation
1	5412ESSW201606THI-B	0	5412ESSW 20" x 16" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW201606THB-P	0	5412ESSW 20" x 16" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

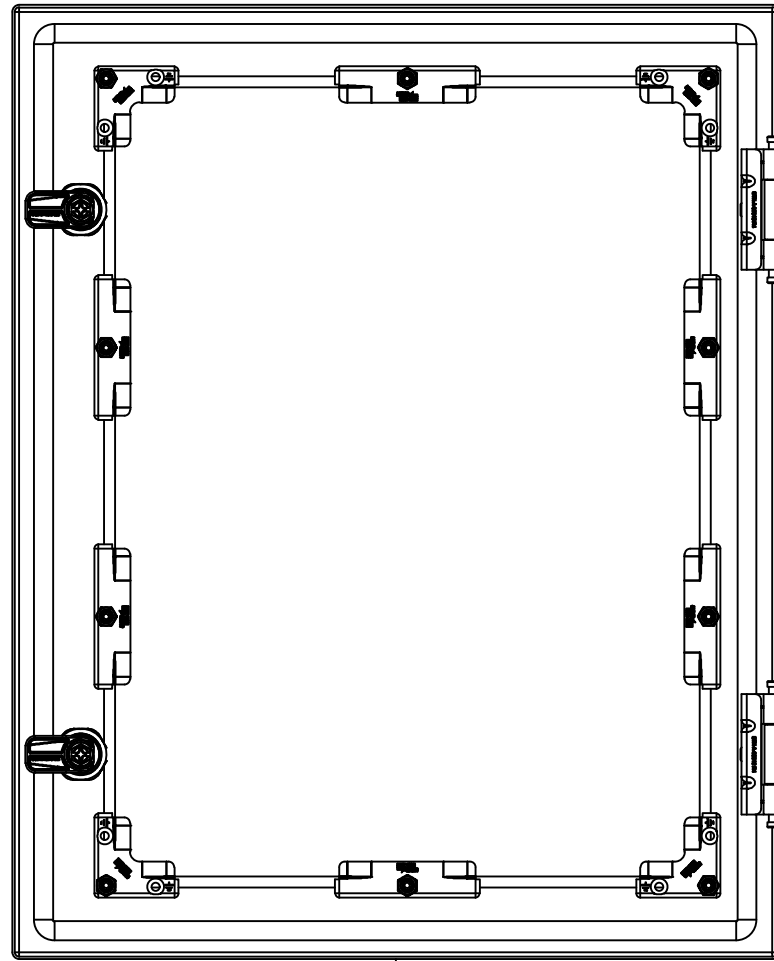
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par	Date 20-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSW 20" x 16" x 6" Body	
Part Number Numéro Pièce	Rev. 7
<b>5412ESSW201606THB</b>	<b>0</b>

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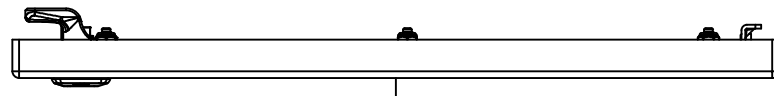
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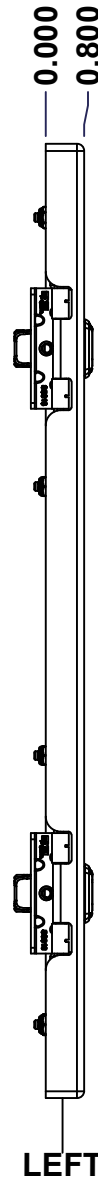
TOP



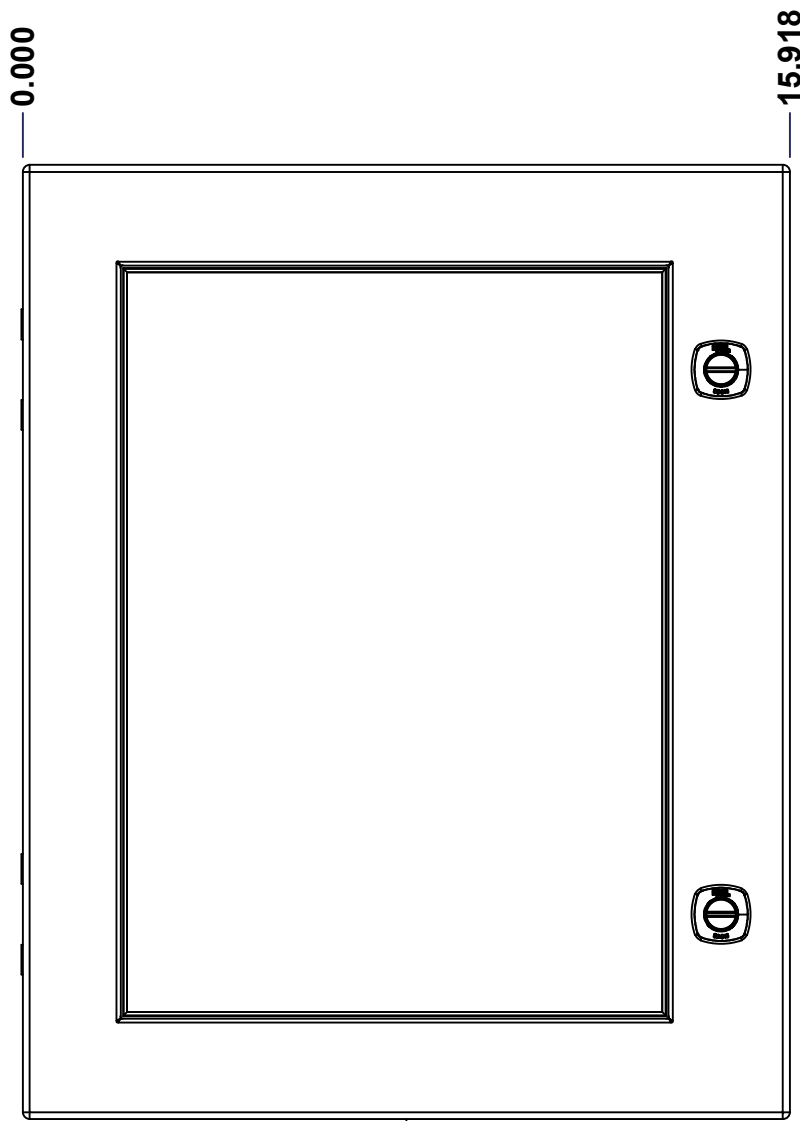
BACK



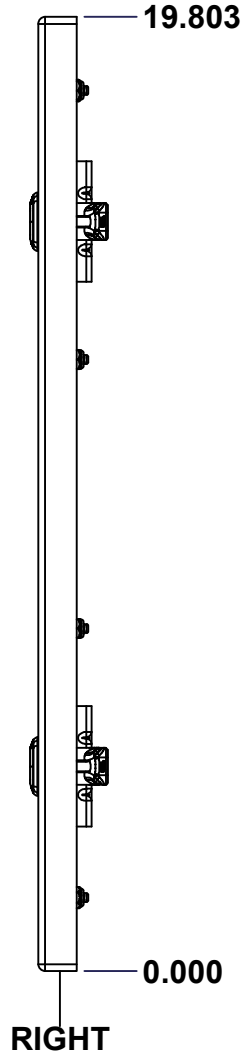
BOTTOM



LEFT

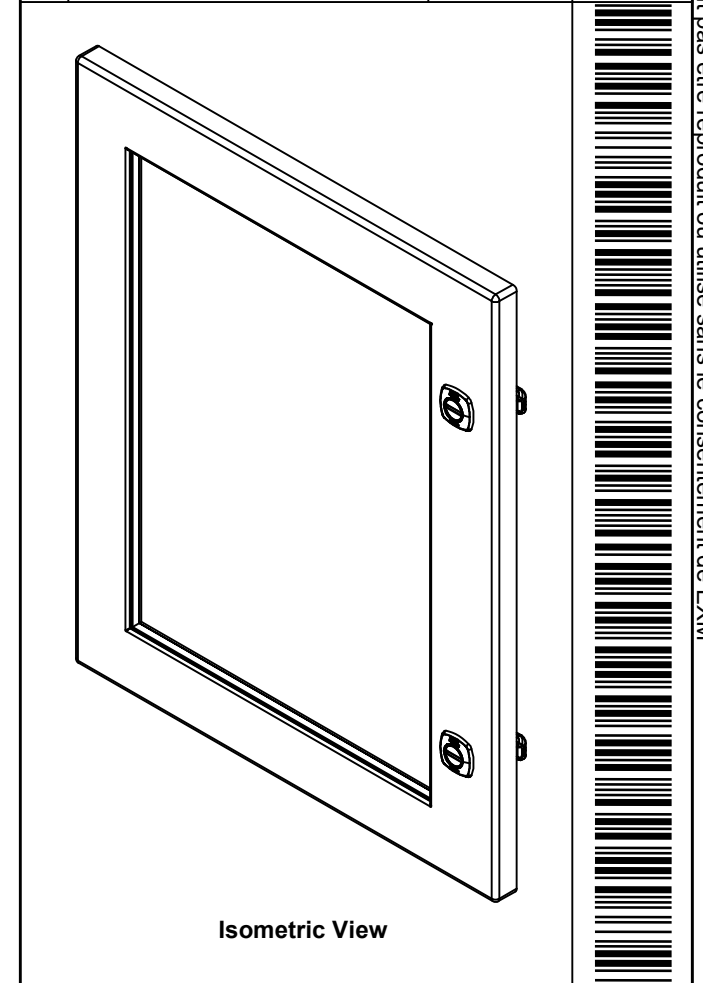


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

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	Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material Matière: 16 Ga Stainless Steel 304 (1.4mm) Color Couleur: Unpainted Finish Fini: Brushed Description: 5412ESSW 20" x 16" Cover Part Number / Numéro Pièce: 5412ESSW201606THC	Date: 20-Jun-23 Detail Rev.: Rev. 8 0

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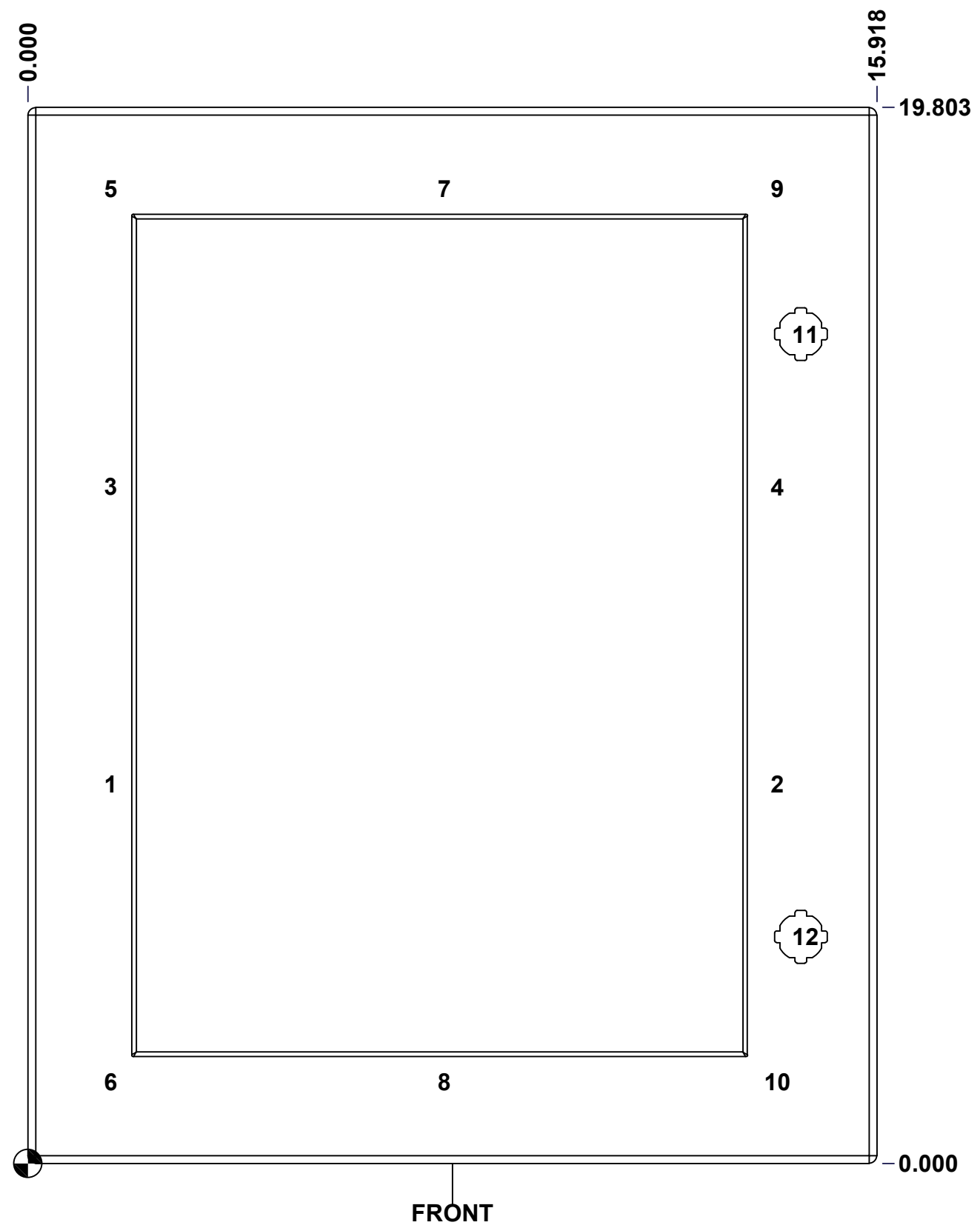
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	7.110	STUD M6 x 18mm (Inside)
2	13.968	7.110	STUD M6 x 18mm (Inside)
3	1.469	12.693	STUD M6 x 18mm (Inside)
4	13.968	12.693	STUD M6 x 18mm (Inside)
5	1.469	18.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	7.719	18.276	STUD M6 x 18mm (Inside)
8	7.719	1.527	STUD M6 x 18mm (Inside)
9	13.968	18.276	STUD M6 x 18mm (Inside)
10	13.968	1.527	STUD M6 x 18mm (Inside)
-----			
11	14.494	15.553	880 SCQ4-SLSS6
12	14.494	4.250	880 SCQ4-SLSS6

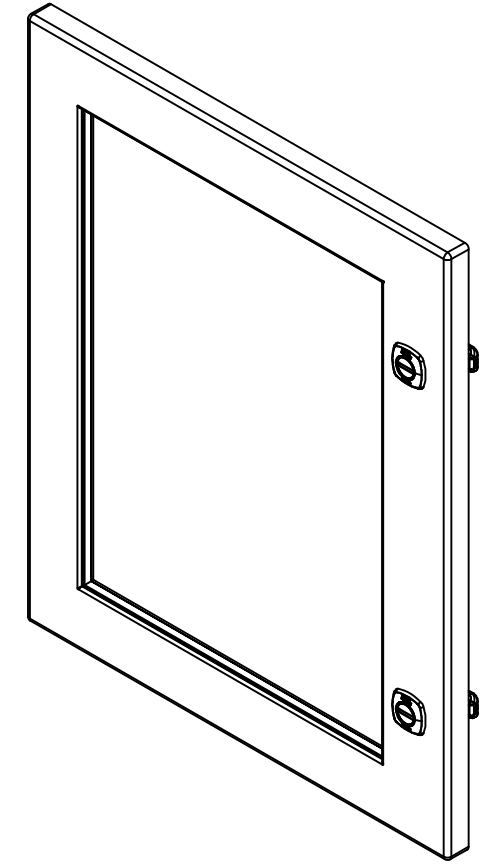


	Description	Status
	5412ESSW 20" x 16" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW201606THC</b>	<b>0</b> / 9
		15

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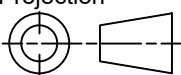
No.	Revisions	Date	By/Par



Isometric View

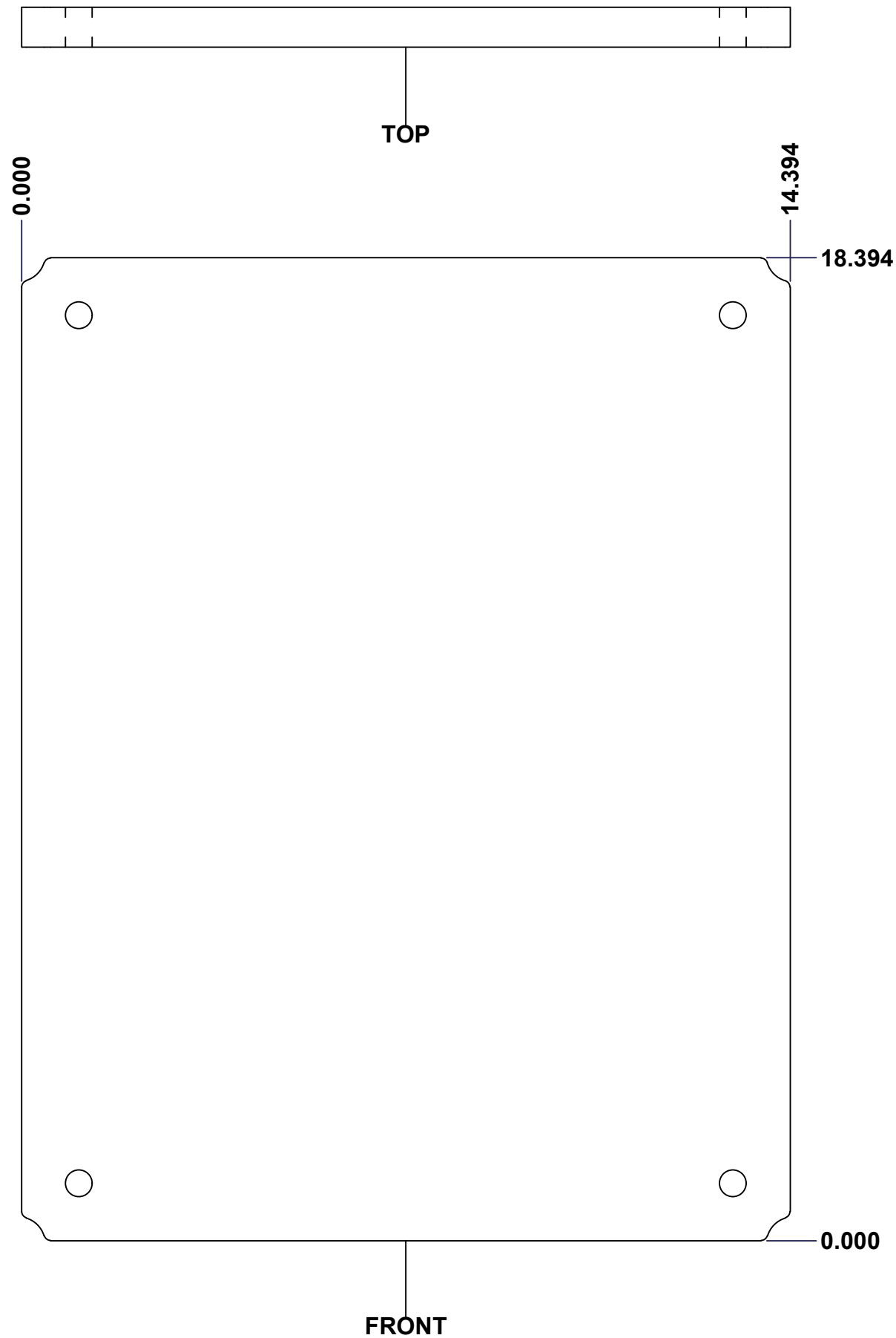


QTY	Part Number	Rev	Description
6	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
10	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW201606THLXG	0	5412ESSW 20" x 16" Lexan Gasket Part
1	5412ESSW201606THLX	0	5412ESSW 16.375" x 12.125" Lexan Part
1	5412ESSW201606THG	0	5412ESSW 20" x 16" Cover Gasket Part
1	5412ESSW201606THC-P	0	5412ESSW 20" x 16" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

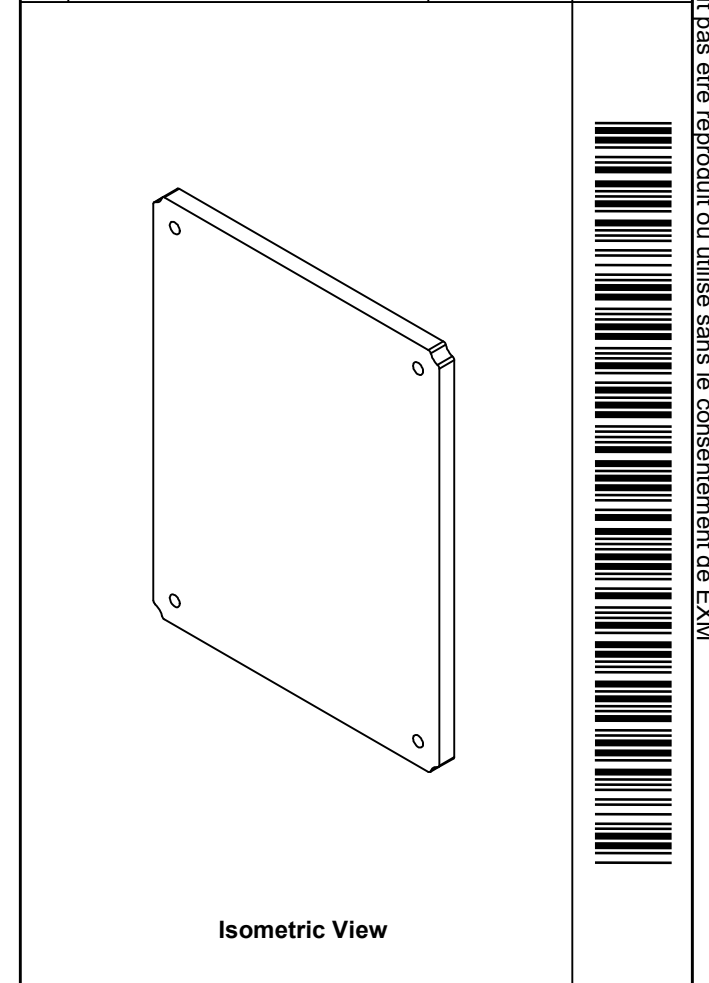
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 20-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSW 20" x 16" Cover		
Part Number Numéro Pièce	Rev.	10
<b>5412ESSW201606THC</b>	<b>0</b>	15


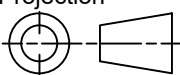
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No.	Revisions	Date	By/Par

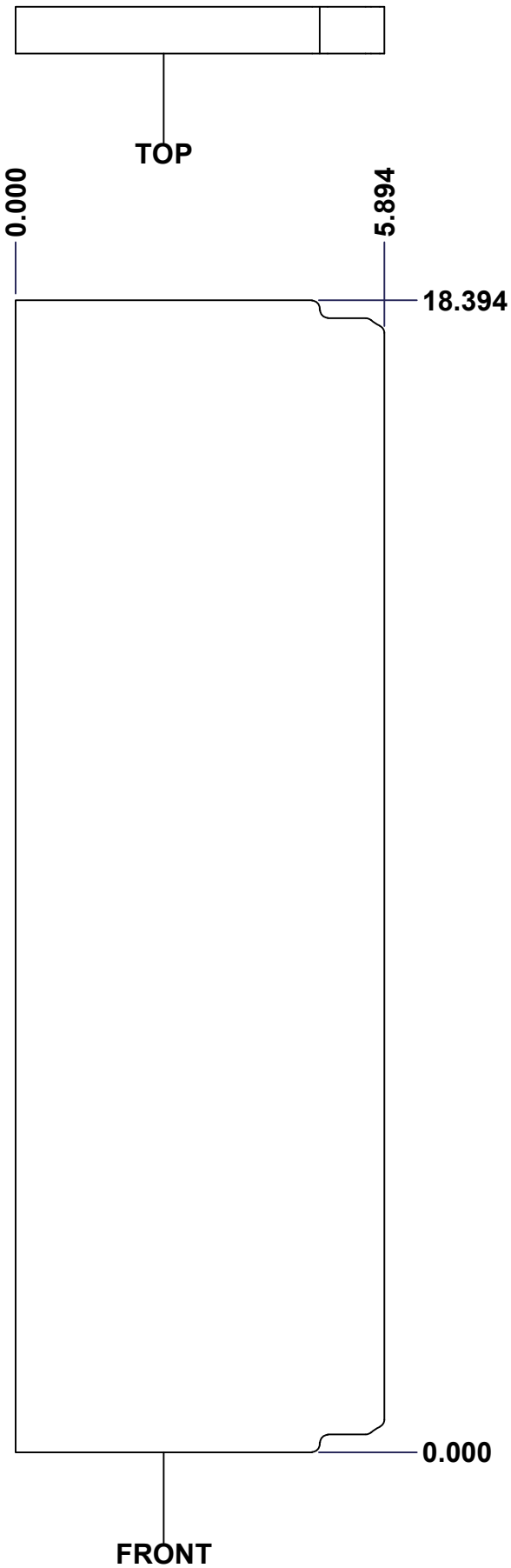


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 20" x 16" Back Insulation		
Part Number Numéro Pièce	Rev.	11
5412ESSW201606TH-B	0	15

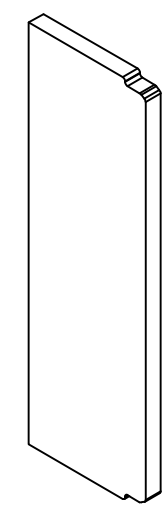
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No.	Revisions	Date	By/Par



Isometric View



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

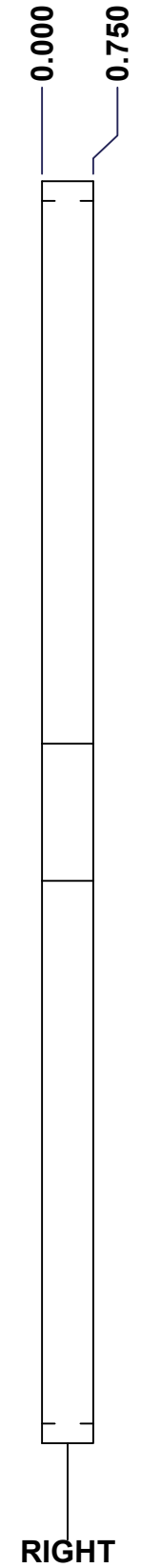
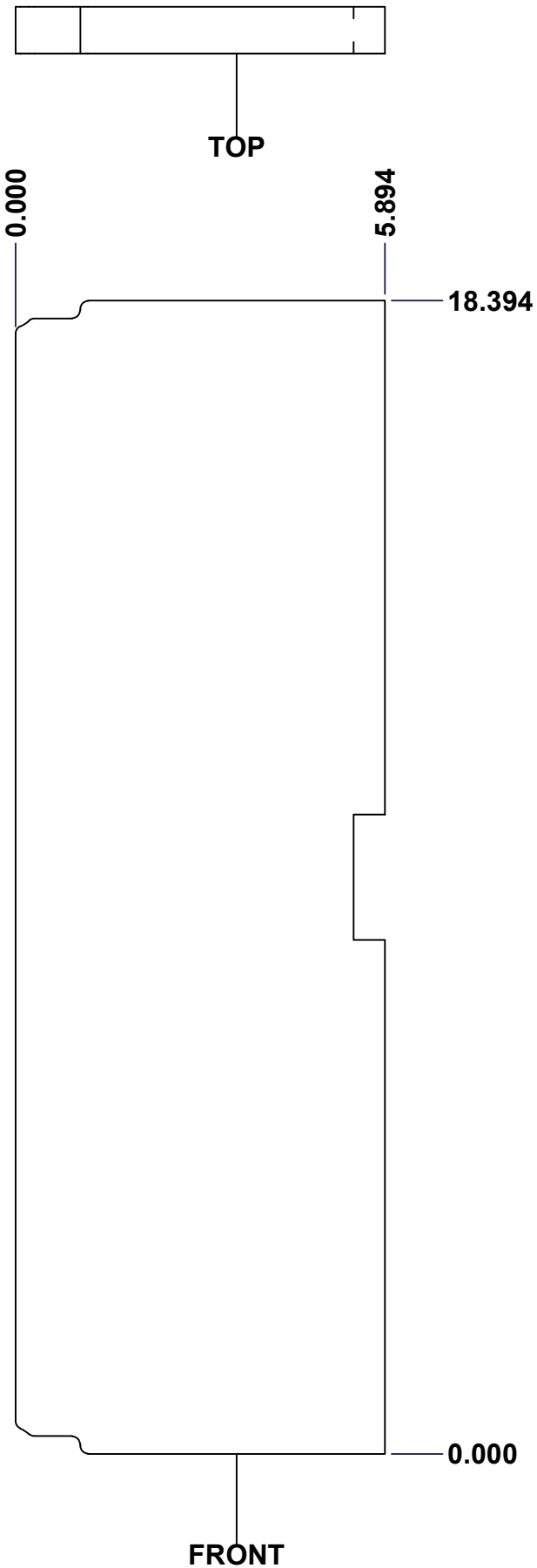
Description: 5412ESSW 20" x 16" Left Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESSW201606THI-LS	Rev. 0	12 / 15
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No.	Revisions	Date	By/Par

**Isometric View**

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSW 20" x 16" Right Insulation			
Part Number Numéro Pièce		Rev.	
5412ESSW201606THI-RS		0	13 15

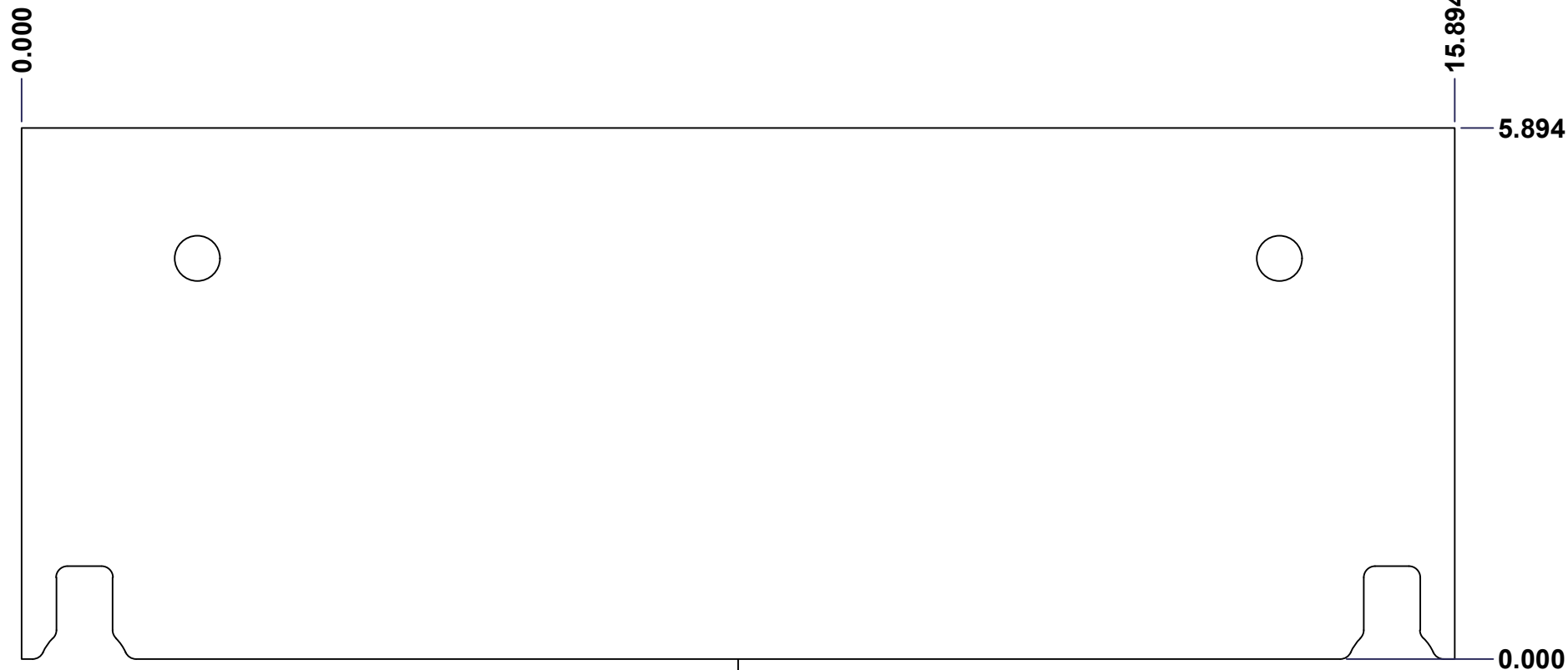
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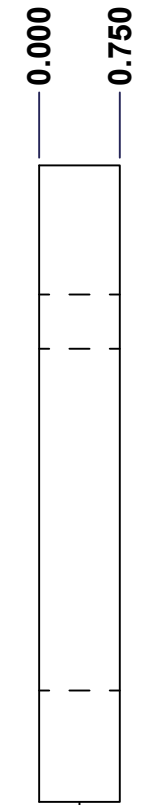
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TOP

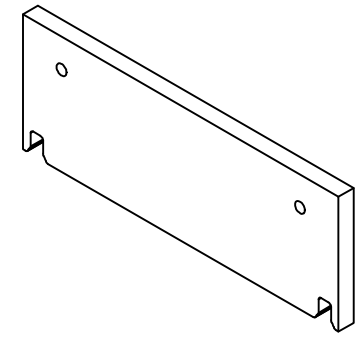


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 20" x 16" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSW201606THI-TP	Rev. 0

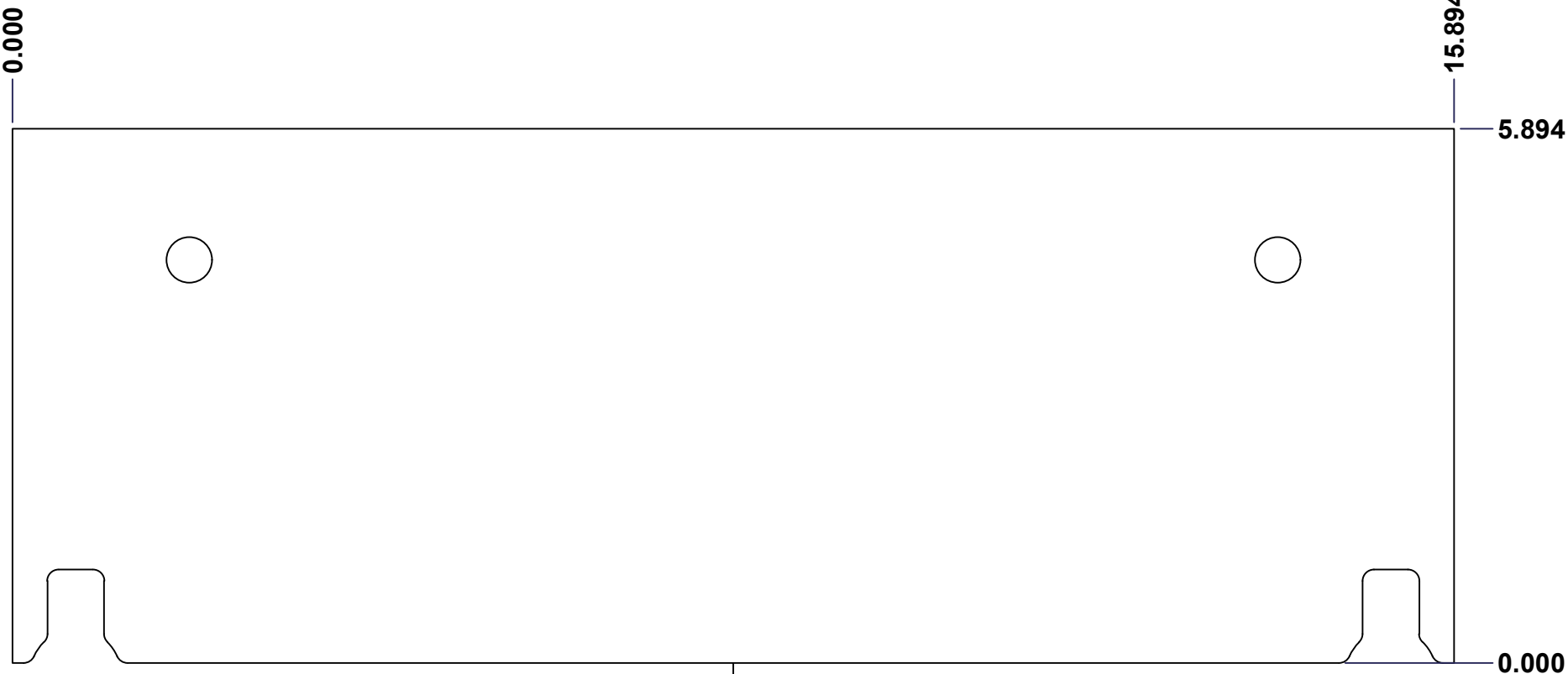
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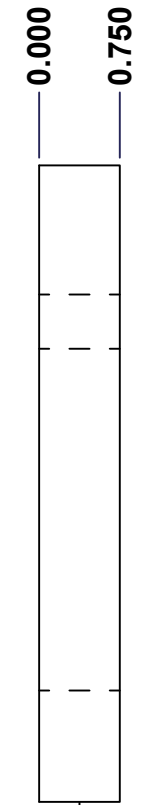
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TOP

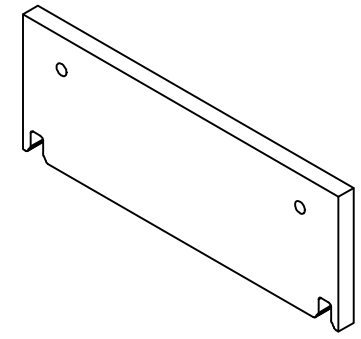


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
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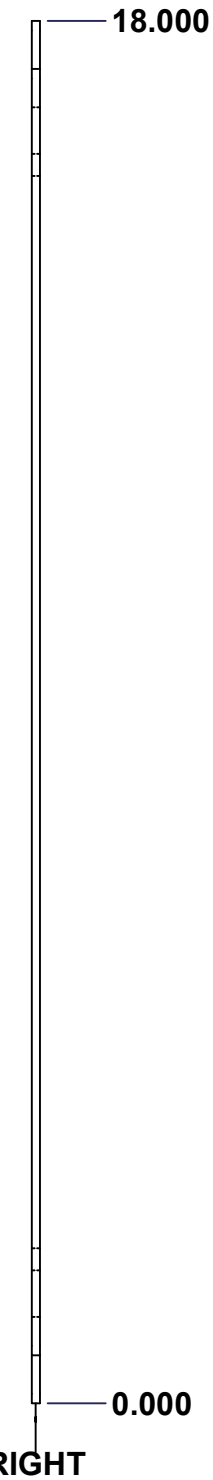
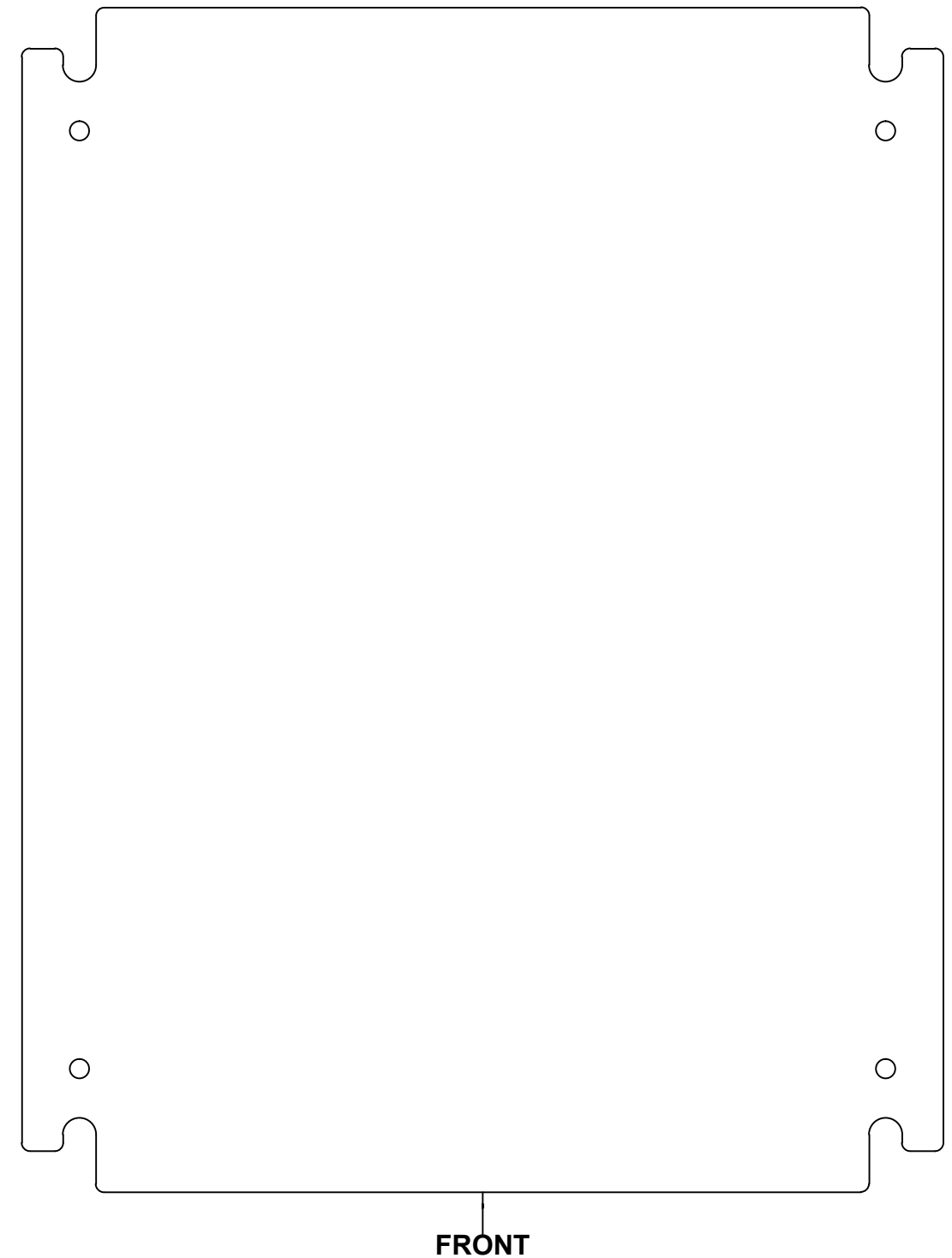
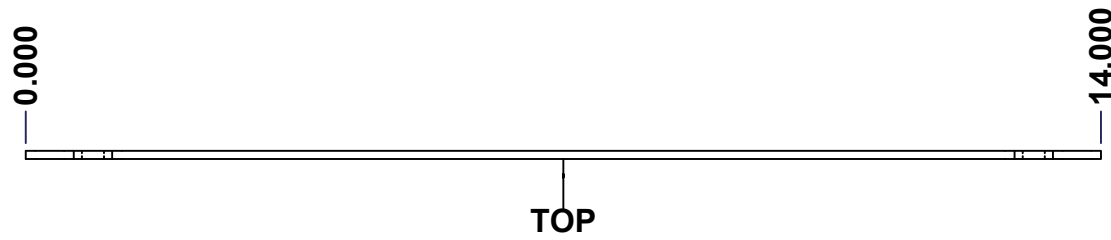
Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 20" x 16" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSW201606THI-BT	Rev. 0

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No.	Revisions	Date	By/Par

**Isometric View**

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	<b>881 SP2016G</b>	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2016G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List



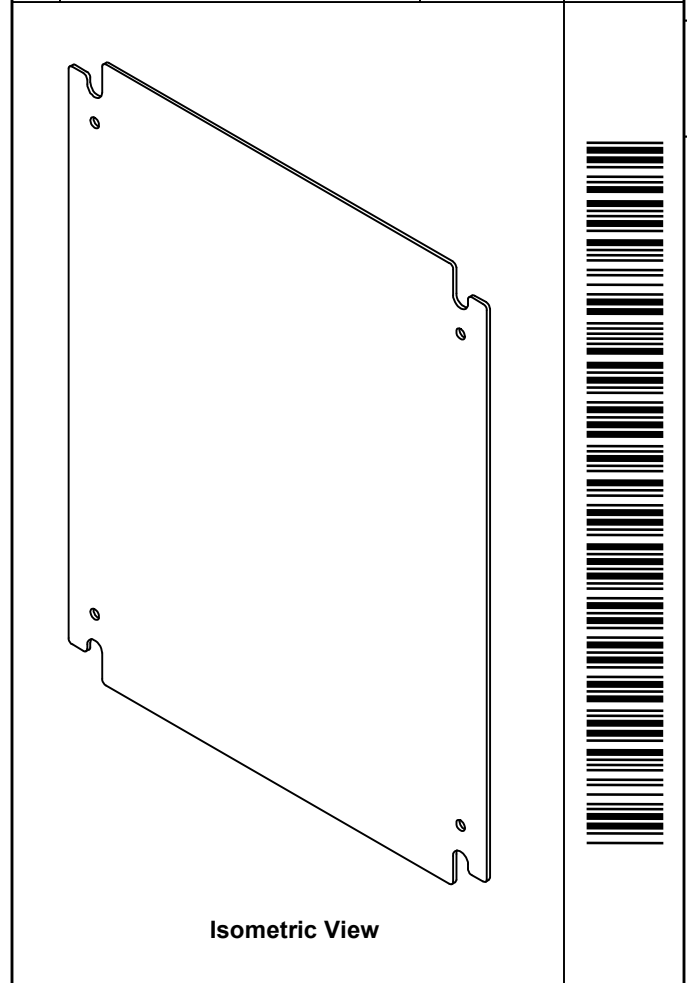
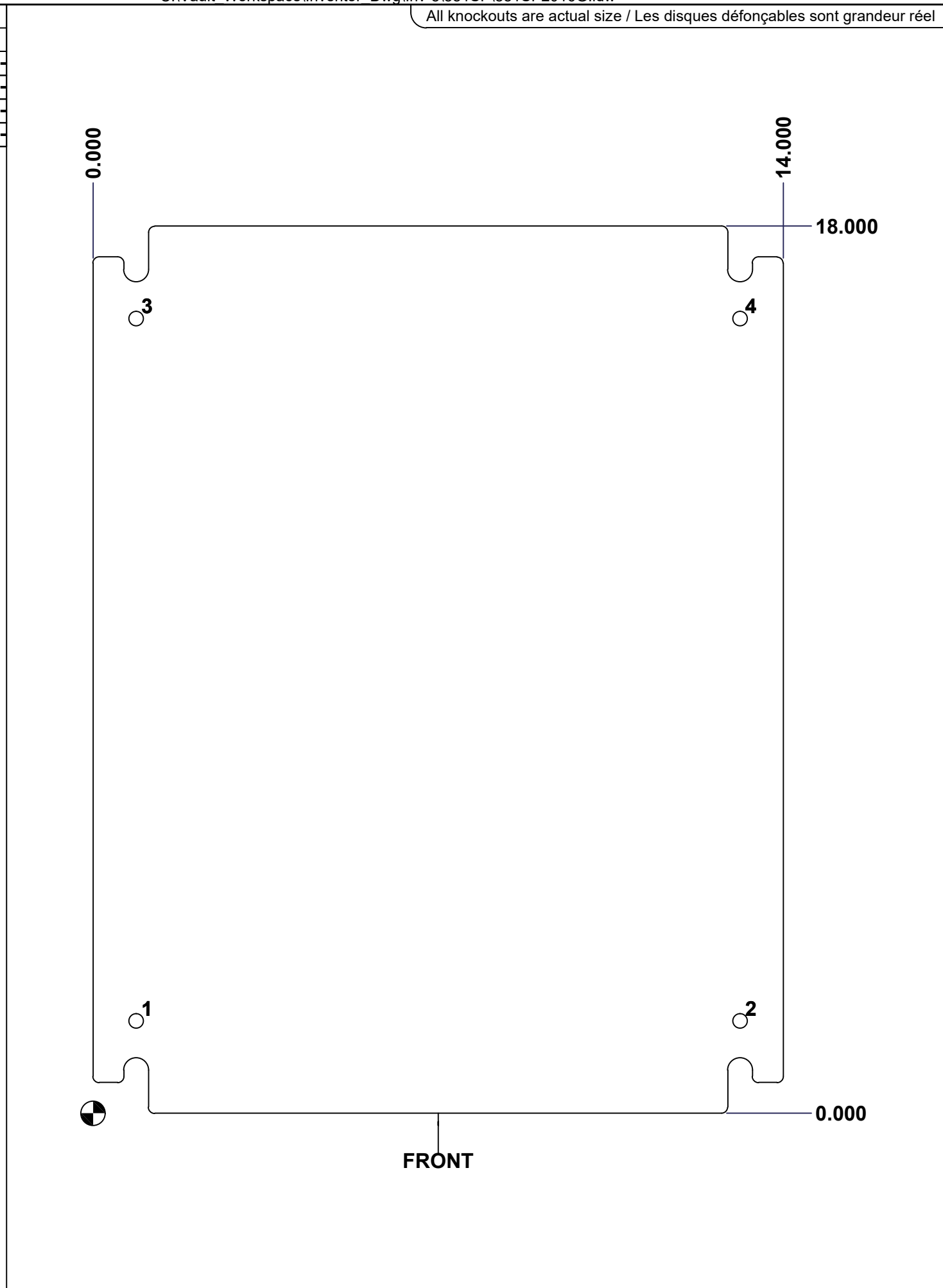
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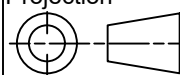
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	13.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	16.125	GROUND HOLE (RND Ø0.290)
4	13.125	16.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev.
<b>881 SP2016G</b>	<b>0</b>
	2
	2