

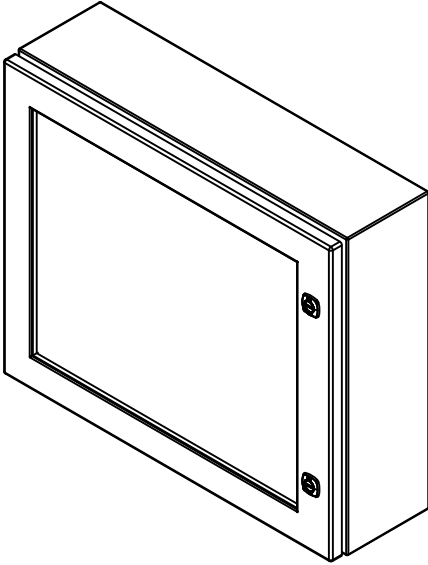
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

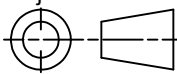
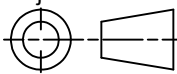
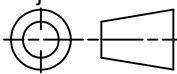
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No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement Max 3.0mm Projection 		Max 3.0mm Projection 	
		Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 02-Jul-13	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description			Detail Rev.
5412ESSW 20" x 24" x 6" Assembly			Rev. 1 Part Number Numéro Pièce 5412ESSW202406 0 2

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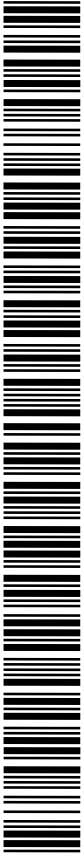
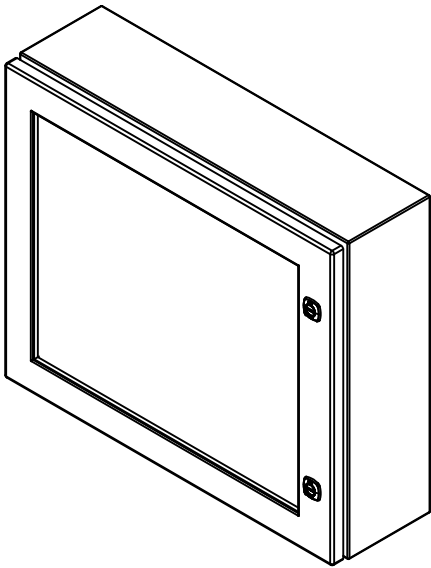
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View

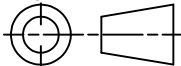


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 02-Jul-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish

Brushed

Description

5412ESSW 20" x 24" x 6" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSW202406

Rev.

2

2

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

1	STK-K-01800	5	5412 ES Accessory Kit
1	880 PP	6	Self Adhesive Print Pocket
1	881 SP2420G	0	881 SP - Inner Panel
1	5412ESSW202406C	0	5412ESSW 20" x 24" Cover
4	STK-Q-07310	2	Flange Lock Nut M8
4	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSW202406B	0	5412ESSW 20" x 24" x 6" Body
2	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

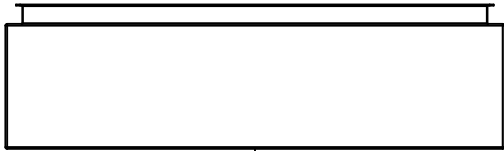
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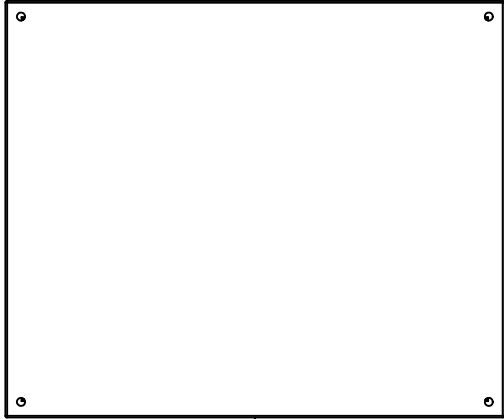
Tolerance ±1/32" unless otherwise specified

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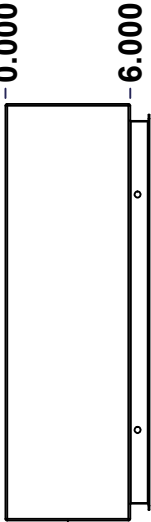
Tolérance ±1/32" sauf spécification contraire



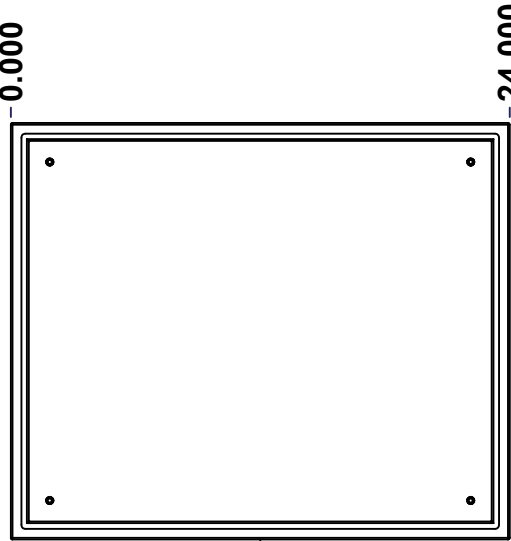
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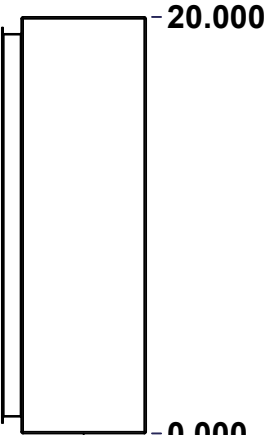
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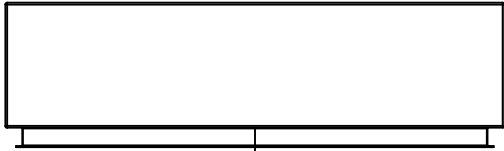
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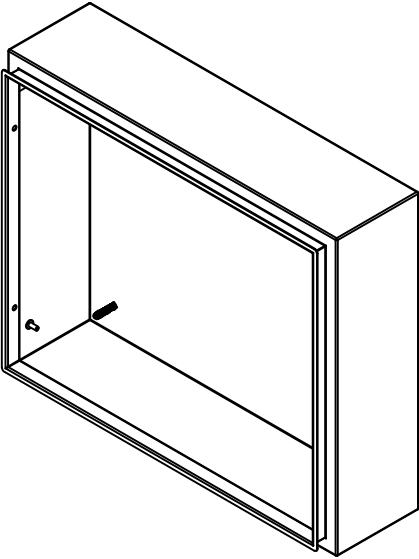
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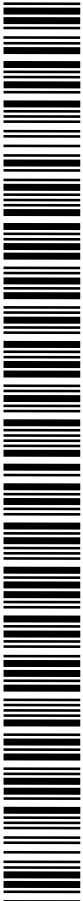
RIGHT



BOTTOM



Isometric View



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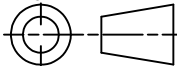


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

02-Jul-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSW 20" x 24" x 6" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSW202406B

Rev.

1

0

7

SEE BILL OF MATERIAL ON LAST PAGE

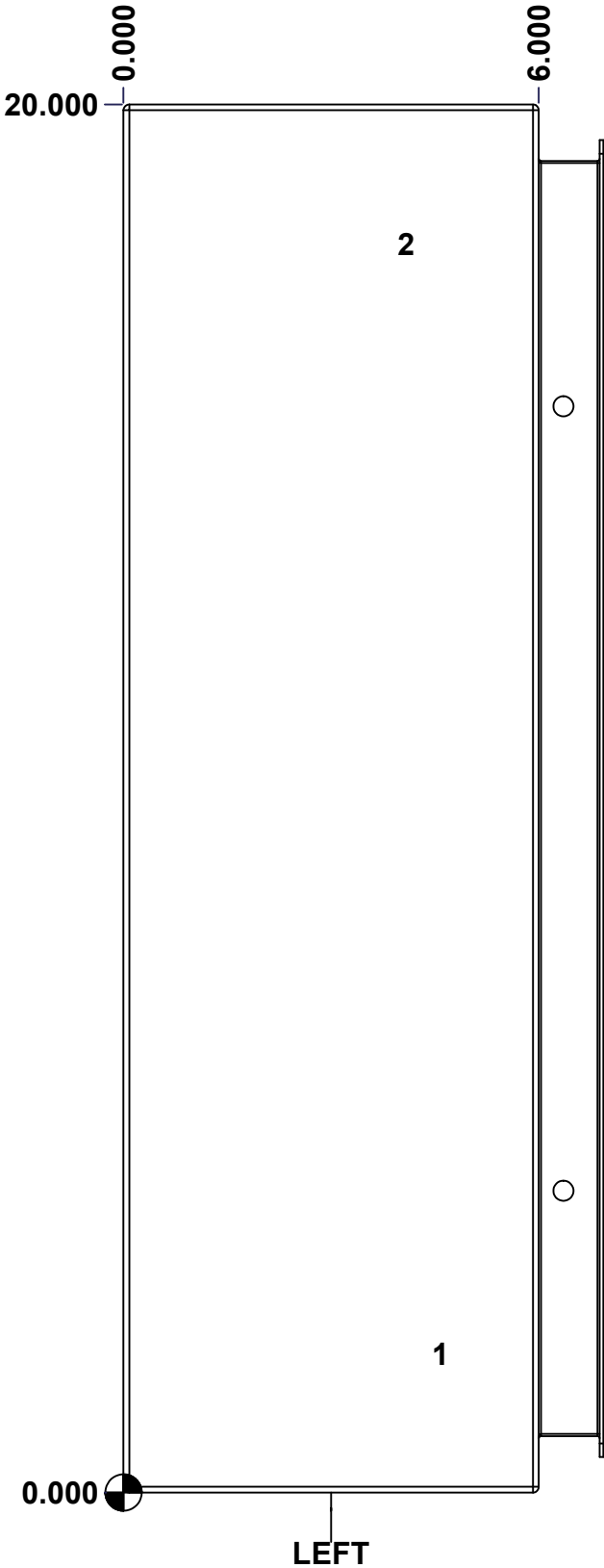
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	4.500	2.000	GND STUD M6 x 16mm (Inside)
2	4.000	18.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESSW 20" x 24" x 6" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESSW202406B	0	7

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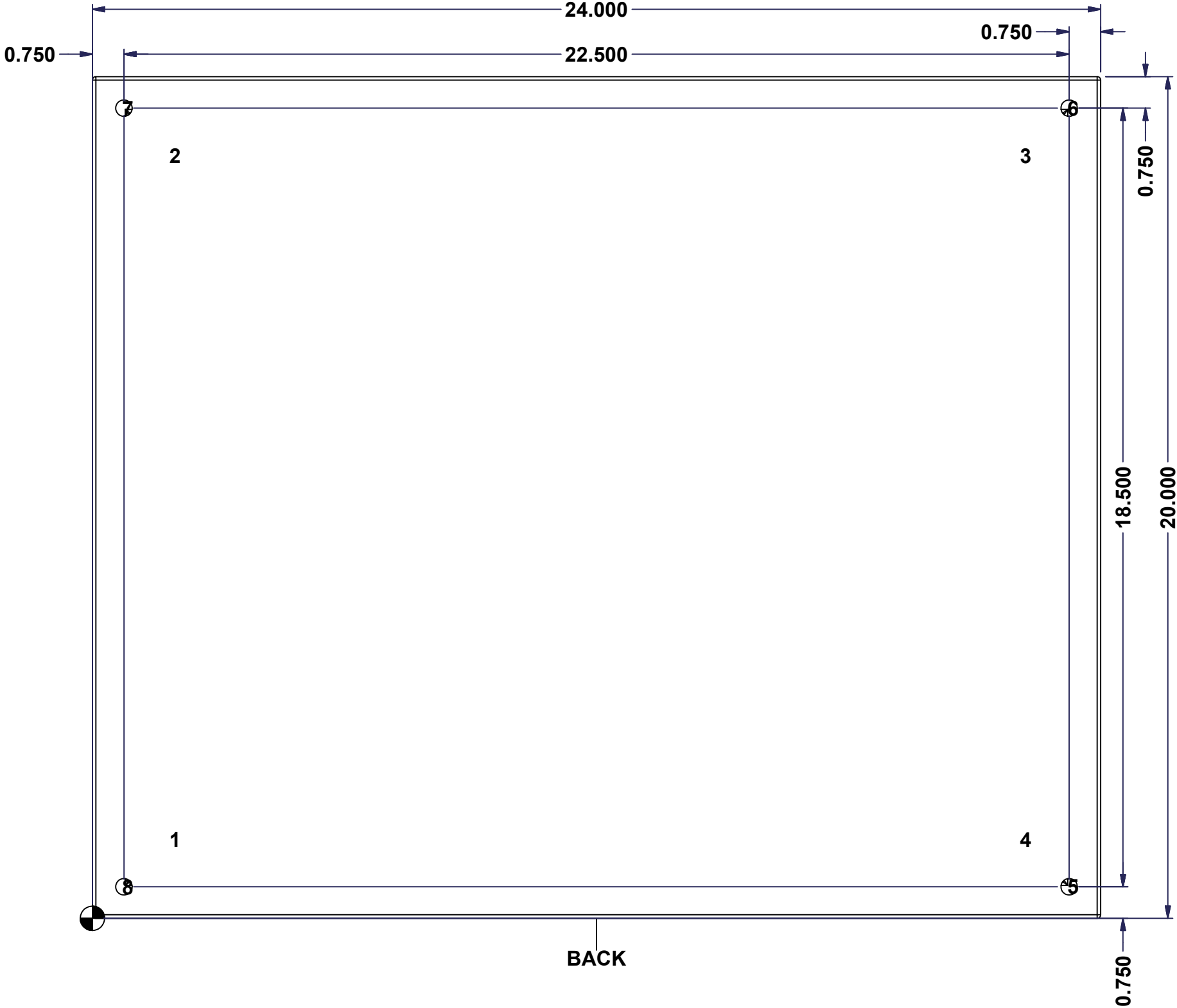
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	22.125	18.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	23.250	0.750	RND Ø0.390
6	23.250	19.250	RND Ø0.390
7	0.750	19.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



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	Description	Status	
	5412ESSW 20" x 24" x 6" Body		
	Part Number	Rev.	6
	Numéro Pièce	0	7
5412ESSW202406B			

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Tolerance ±1/32" unless otherwise specified

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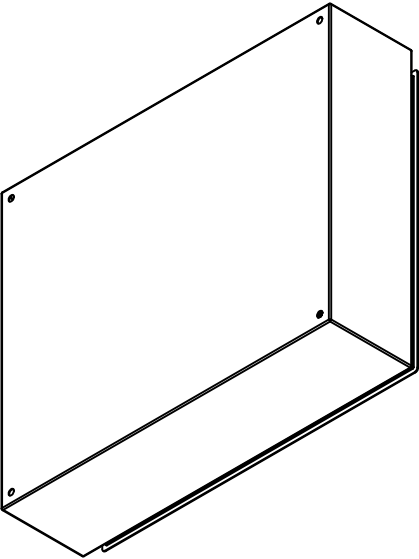
Tolérance ±1/32" sauf spécification contraire

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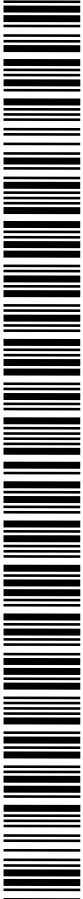
Revisions

Date

By/Par



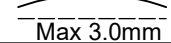
Isometric View



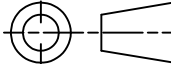


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

02-Jul-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

1

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

1

STK-Q-16085

0

Ground Stud M6 x 16mm Stainless Steel

4

STK-Q-16020

1

Stud M8 x 35mm Stainless Steel

1

5412ESSW202406B-P

0

5412ESSW 20" x 24" x 6" Body Part

Qty

Part Number

Rev

Description

Parts List

Description

5412ESSW 20" x 24" x 6" Body

Part Number
Numéro Pièce

5412ESSW202406B

Detail Rev.

Rev.

7

7

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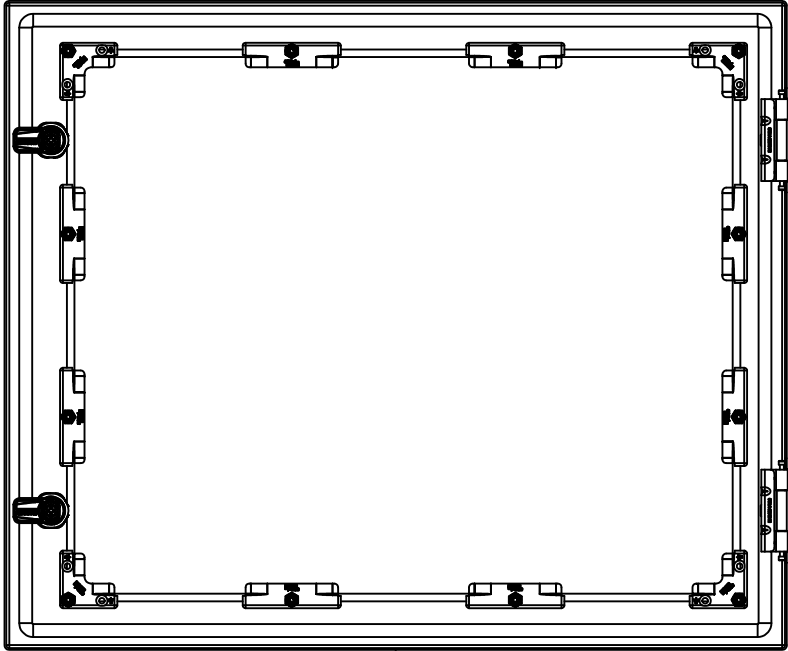
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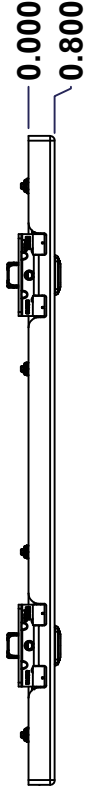
Tolérance ±1/32" sauf spécification contraire



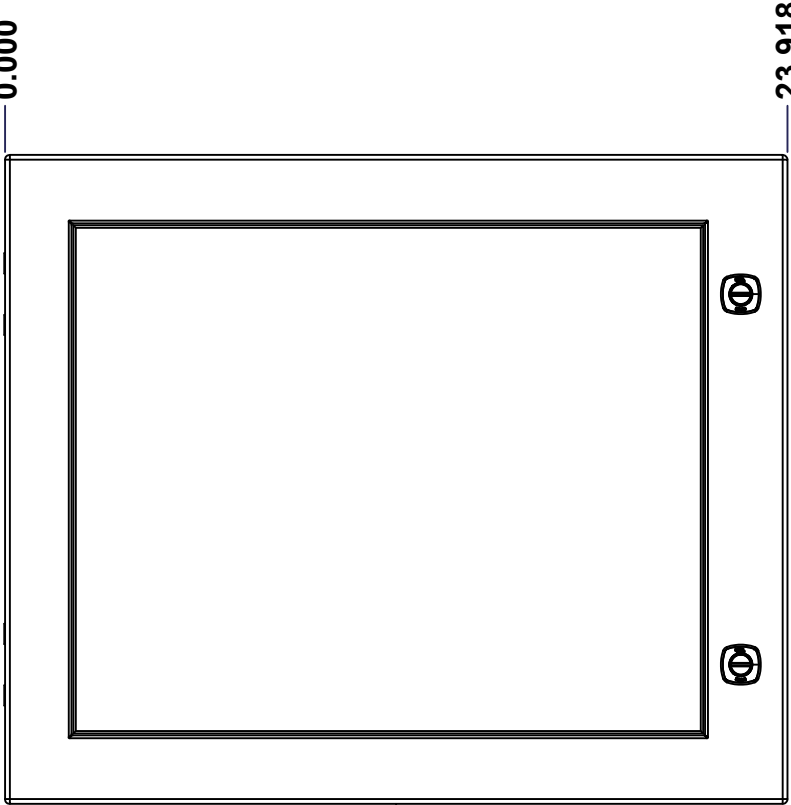
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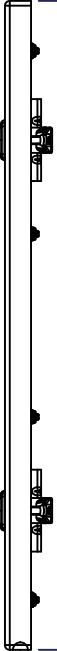
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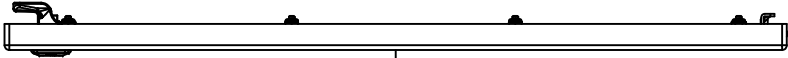
LEFT



FRONT



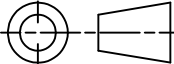
RIGHT



BOTTOM

No.	Revisions	Date	By/Par

Isometric View

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	Projection 	
Customer Client	Date	
Drawn By Dessiné Par BoxCad: BoxCad	Date 02-Jul-13	
Material Matière 16 Ga Stainless Steel 304 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESSW 20" x 24" Cover	Detail Rev.	
Part Number Numéro Pièce 5412ESSW202406C	Rev. 0	1 3

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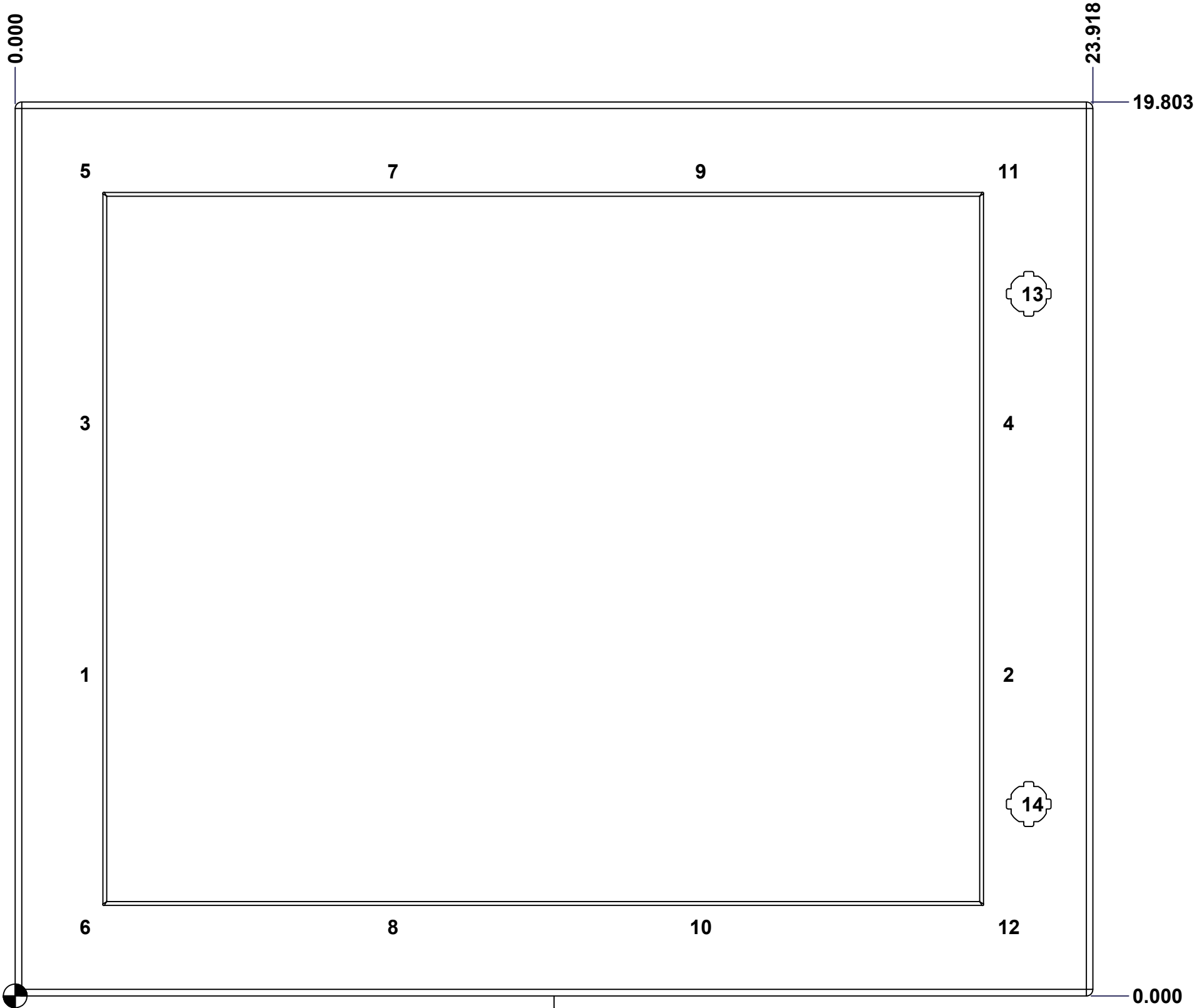
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	7.110	STUD M6 x 18mm (Inside)
2	21.968	7.110	STUD M6 x 18mm (Inside)
3	1.469	12.693	STUD M6 x 18mm (Inside)
4	21.968	12.693	STUD M6 x 18mm (Inside)
5	1.469	18.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	8.302	18.276	STUD M6 x 18mm (Inside)
8	8.302	1.527	STUD M6 x 18mm (Inside)
9	15.135	18.276	STUD M6 x 18mm (Inside)
10	15.135	1.527	STUD M6 x 18mm (Inside)
11	21.968	18.276	STUD M6 x 18mm (Inside)
12	21.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
13	22.494	15.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



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	Description	Status	
	5412ESSW 20" x 24" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	2 3
5412ESSW202406C		0	

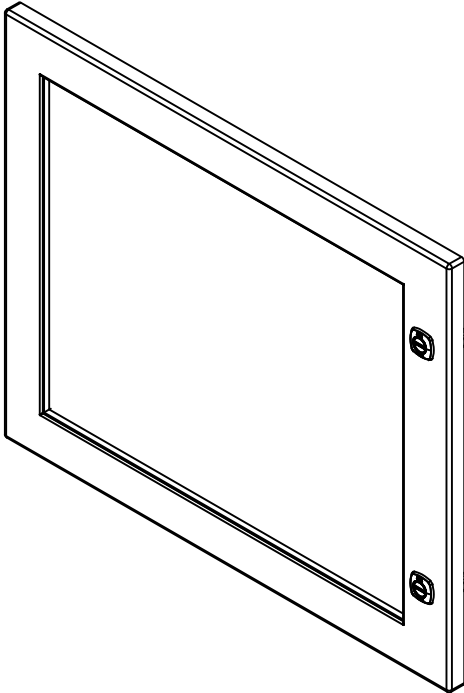
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Tolerance ±1/32" unless otherwise specified

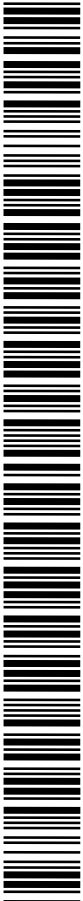
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Flatness
Aplatissement
Max 3.0mm
Projection

Date

Date 02-Jul-13

Customer
Client

Drawn By
Dessiné Par BoxCad: BoxCad

Material
Matière 16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur Unpainted

Finish
Fini Brushed

Description

5412ESSW 20" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

Rev. 3

3

5412ESSW202406C

Qty	Part Name	Rev	Description
8	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
12	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02705	0	880 HWKG - Windows Kit Gasket
1	5412ESSW202406LXG	0	5412ESSW 20" x 24" Lexan Gasket Part
1	5412ESSW202406LX	0	5412ESSW 16.375" x 20.125" Lexan Part
1	5412ESSW202406G	0	5412ESSW 20" x 24" Cover Gasket Part
1	5412ESSW202406C-P	0	5412ESSW 20" x 24" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Parts List			

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP2420G.idw

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Isometric View

1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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