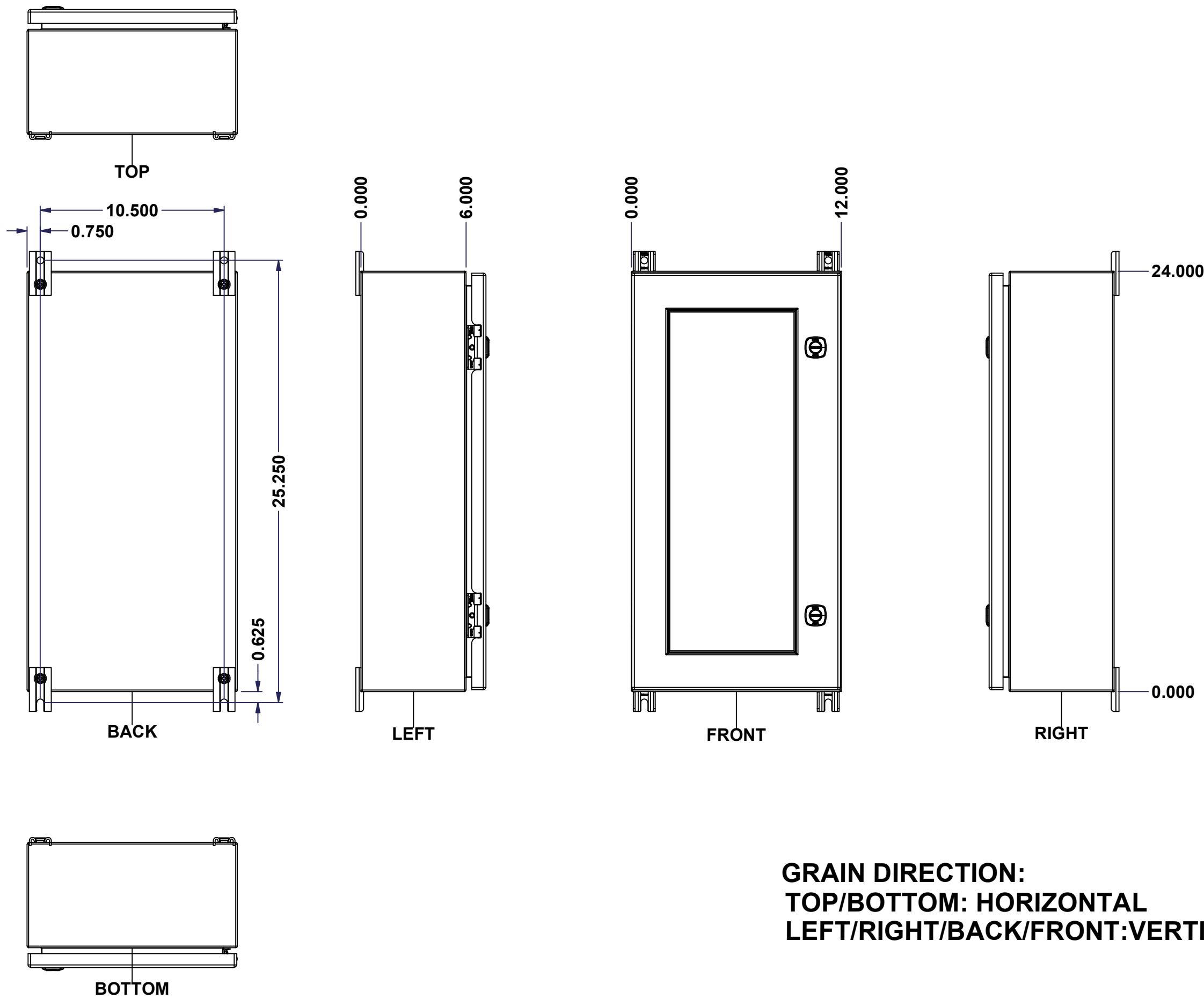


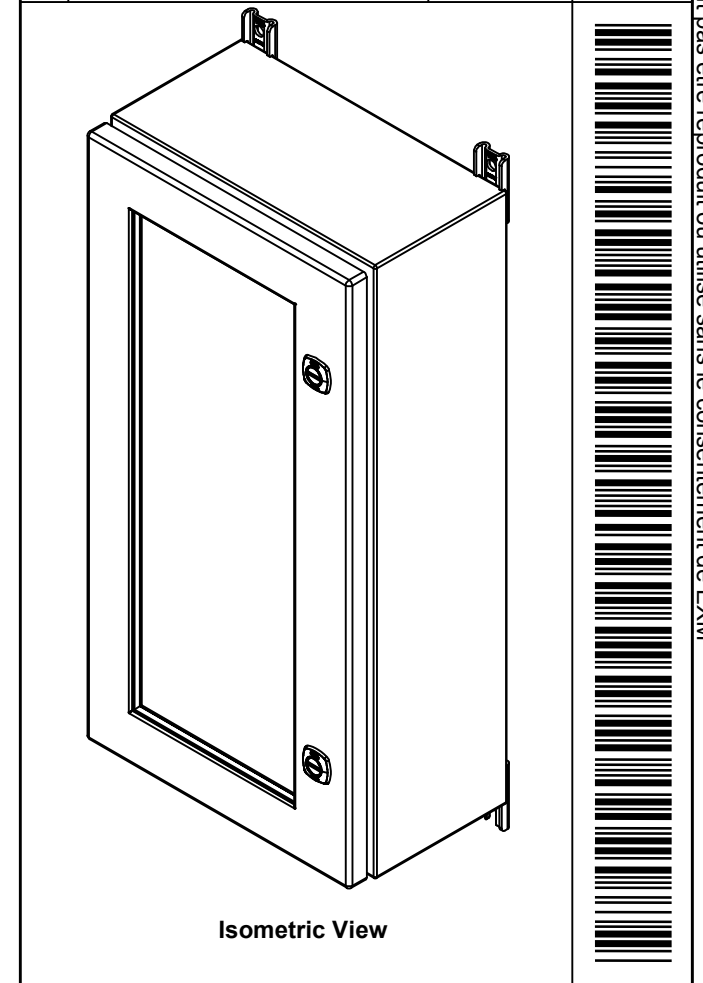
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**GRAIN DIRECTION:
 TOP/BOTTOM: HORIZONTAL
 LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 24" x 12" x 6" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSW241206TH	0	15

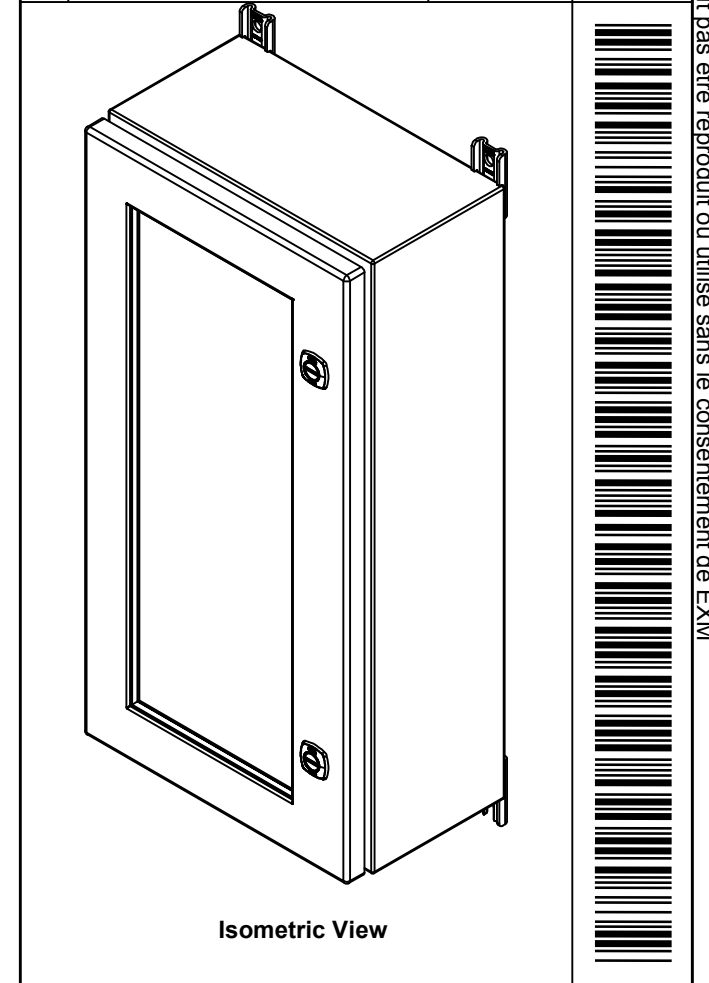
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par

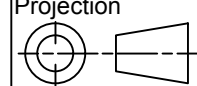




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Flatness
Aplatissement
Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 19-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)

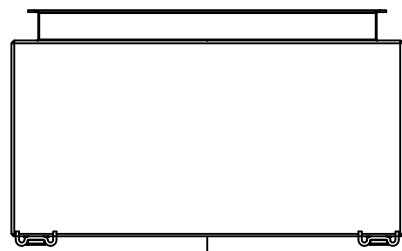
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

4	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP2412G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW241206THC	0	5412ESSW 24" x 12" Cover
1	5412ESSW241206THB	0	5412ESSW 24" x 12" x 6" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

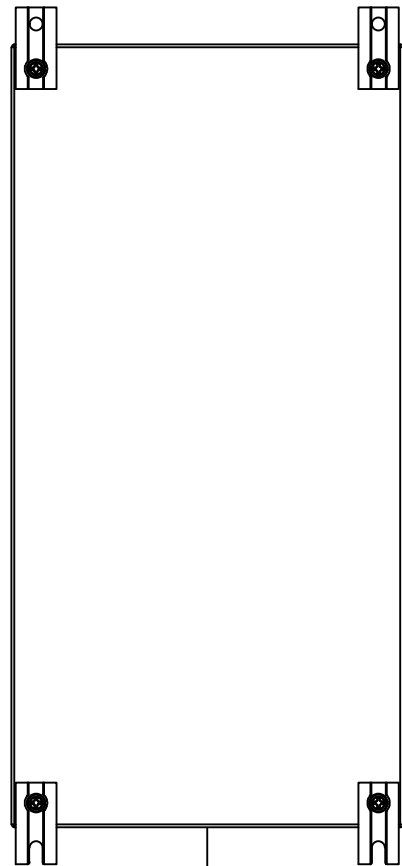
Color Couleur	Unpainted	Finish Fini	Brushed
Description	5412ESSW 24" x 12" x 6" Assembly		
Part Number Numéro Pièce	5412ESSW241206TH		Rev. 0
			2 15

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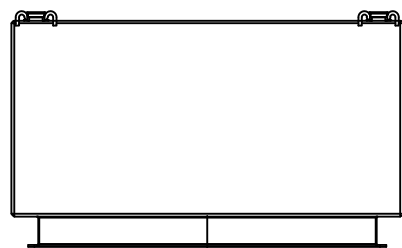
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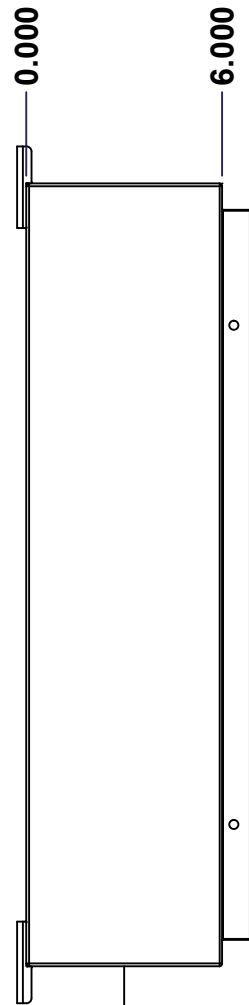
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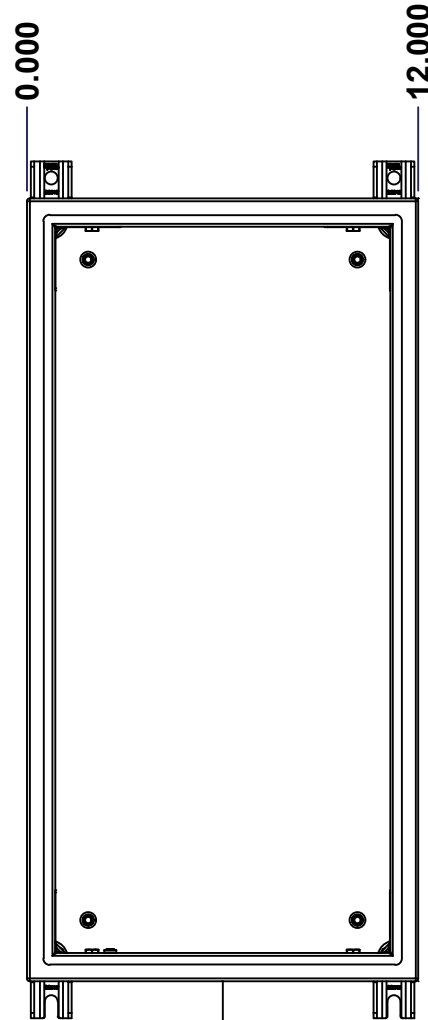
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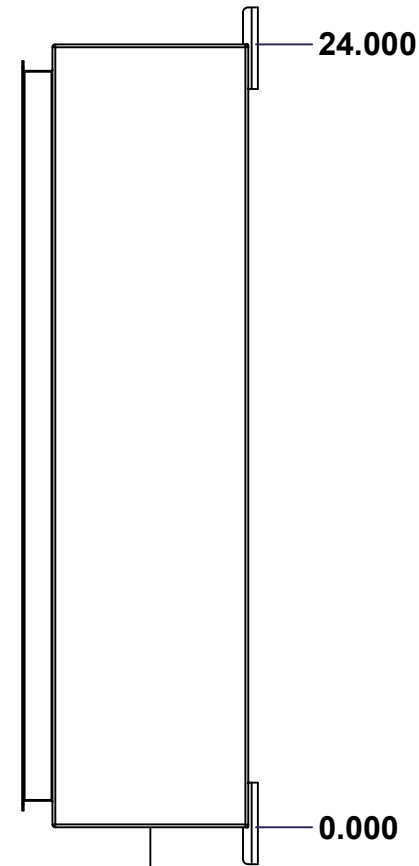
BOTTOM



LEFT

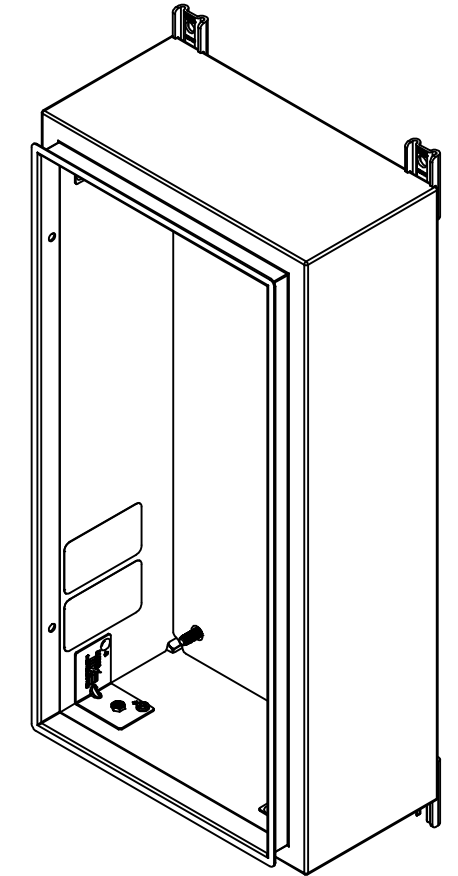


FRONT




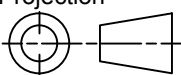
RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 24" x 12" x 6" Body		
Part Number Numéro Pièce	Rev. 0	3 / 15

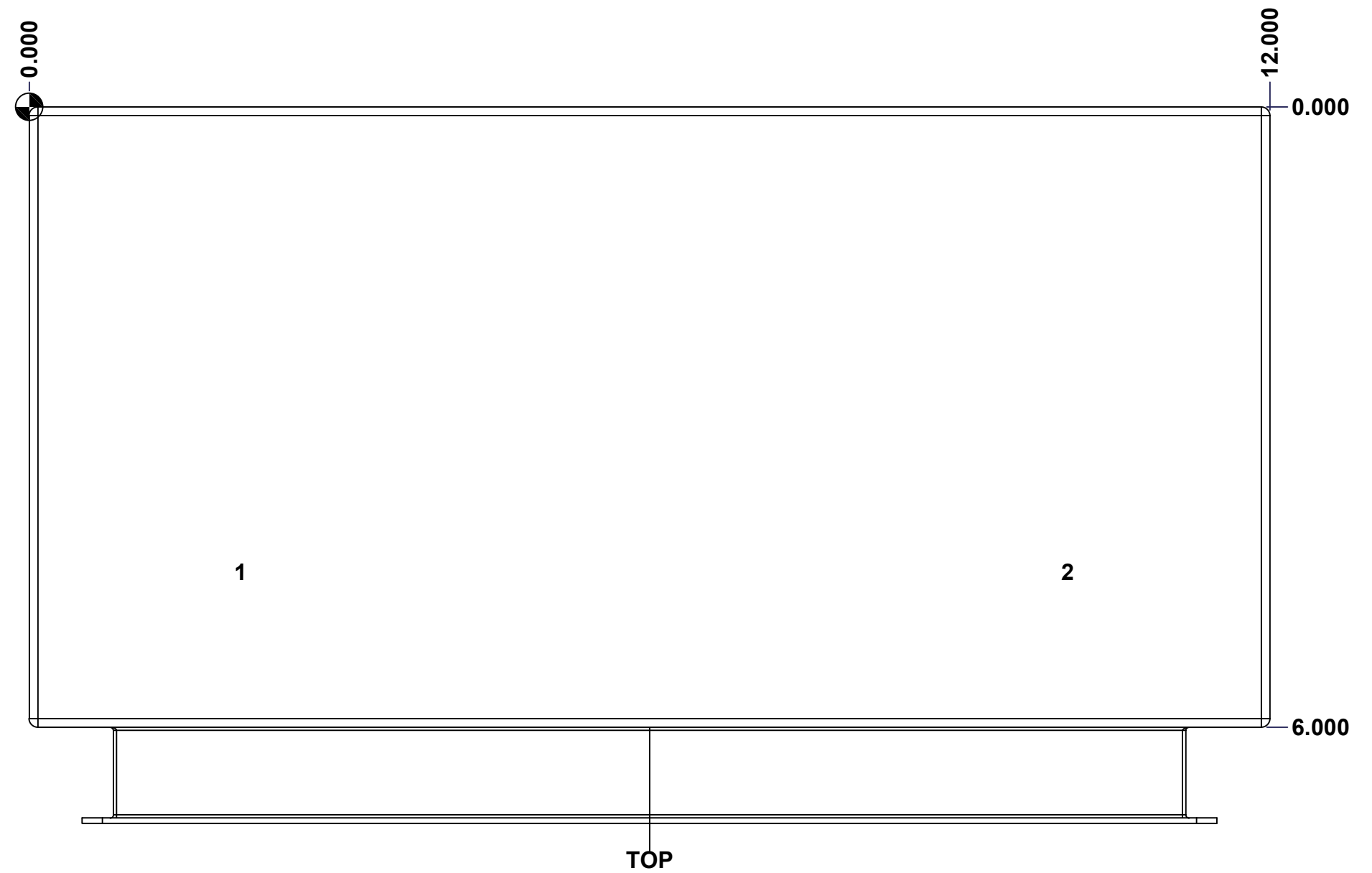
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5412ESSW241206THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)

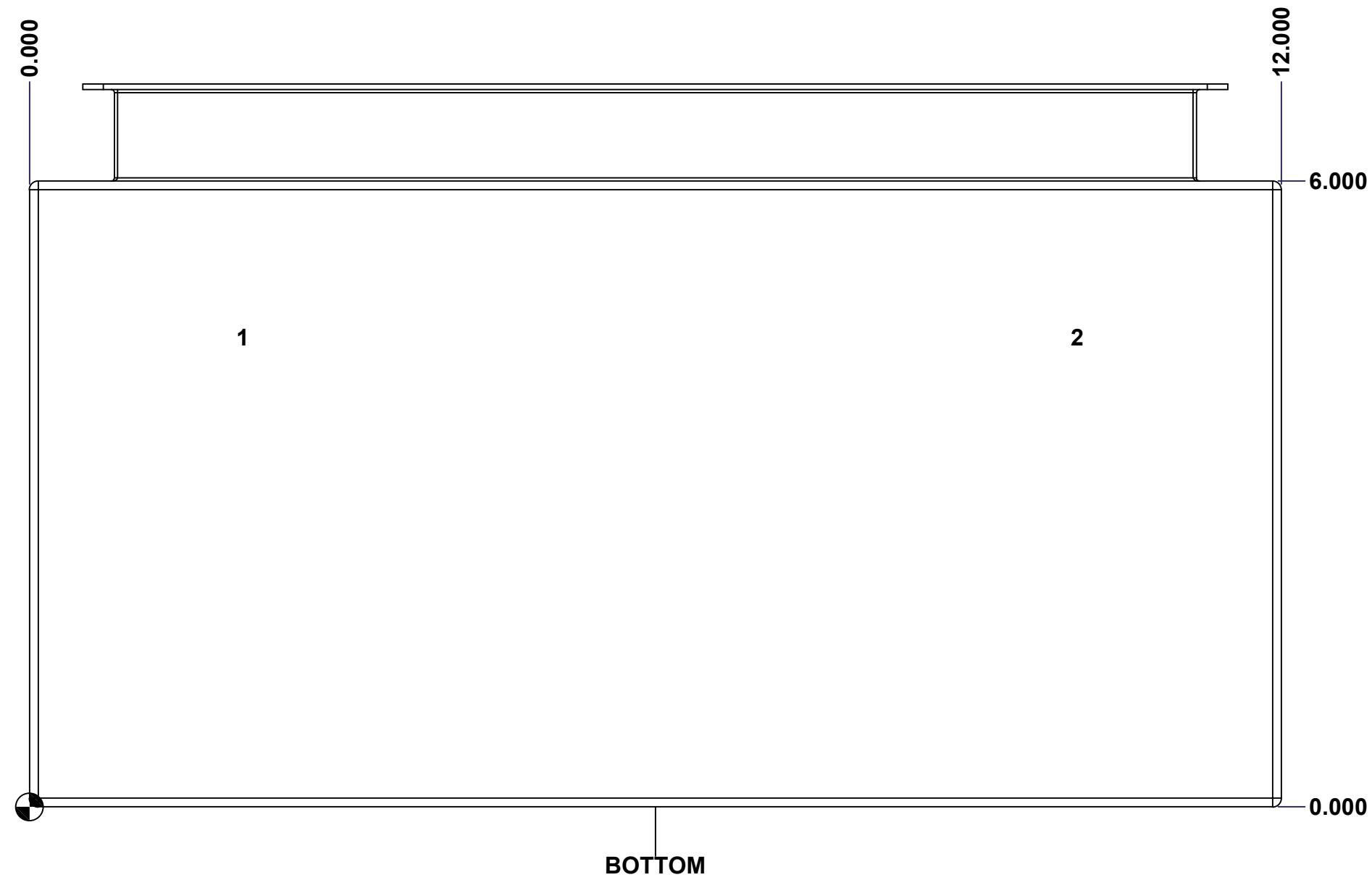


	Description		Status	
	5412ESSW 24" x 12" x 6" Body		(NULL)	
Part Number Numéro Pièce		Rev.	4	
5412ESSW241206THB		0	15	

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	4.500	INSUL. STUD M6 x 18mm (Inside)
2	10.000	4.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 24" x 12" x 6" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW241206THB	0 / 5
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	10.125	22.125	IP STUD M8 x 35mm (Inside)
4	10.125	1.875	IP STUD M8 x 35mm (Inside)

5	11.250	0.000	FOOT 885 ESMF4_OPEN
6	0.750	0.000	FOOT 885 ESMF4_OPEN
7	11.250	24.000	FOOT 885 ESMF4_CLOSE
8	0.750	24.000	FOOT 885 ESMF4_CLOSE

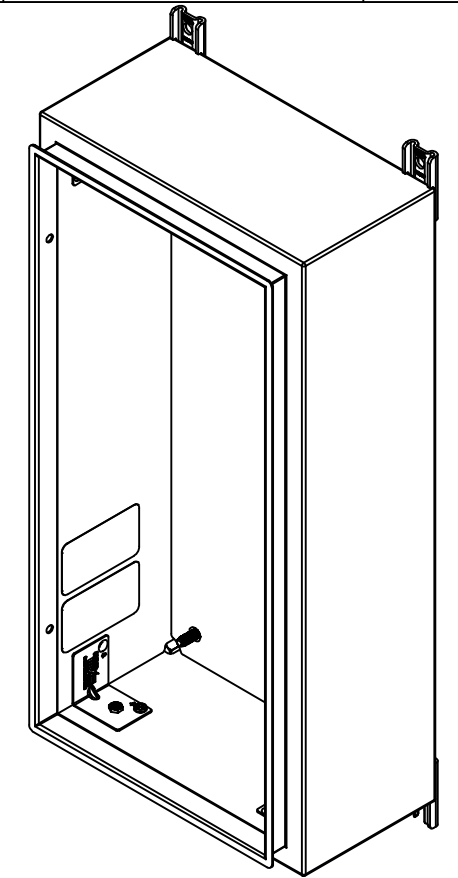


	Description		Status
	5412ESSW 24" x 12" x 6" Body		(NULL)
Part Number Numéro Pièce		Rev.	6
5412ESSW241206THB		0	15

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No.	Revisions	Date	By/Par



Isometric View



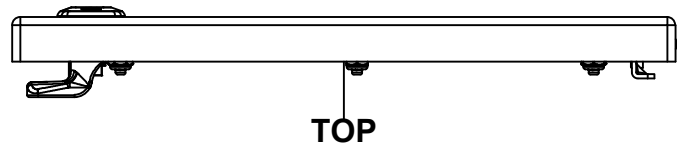
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW241206THI-RS	0	5412ESSW 24" x 12" Right Insulation
1	5412ESSW241206THI-LS	0	5412ESSW 24" x 12" Left Insulation
1	5412ESSW241206THI-BT	0	5412ESSW 24" x 12" Top and Bottom Insulation
1	5412ESSW241206THI-TP	0	5412ESSW 24" x 12" Top and Bottom Insulation
1	5412ESSW241206THI-B	0	5412ESSW 24" x 12" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW241206THB-P	0	5412ESSW 24" x 12" x 6" Body Part

Qty	Part Number	Rev	Description
Parts List			

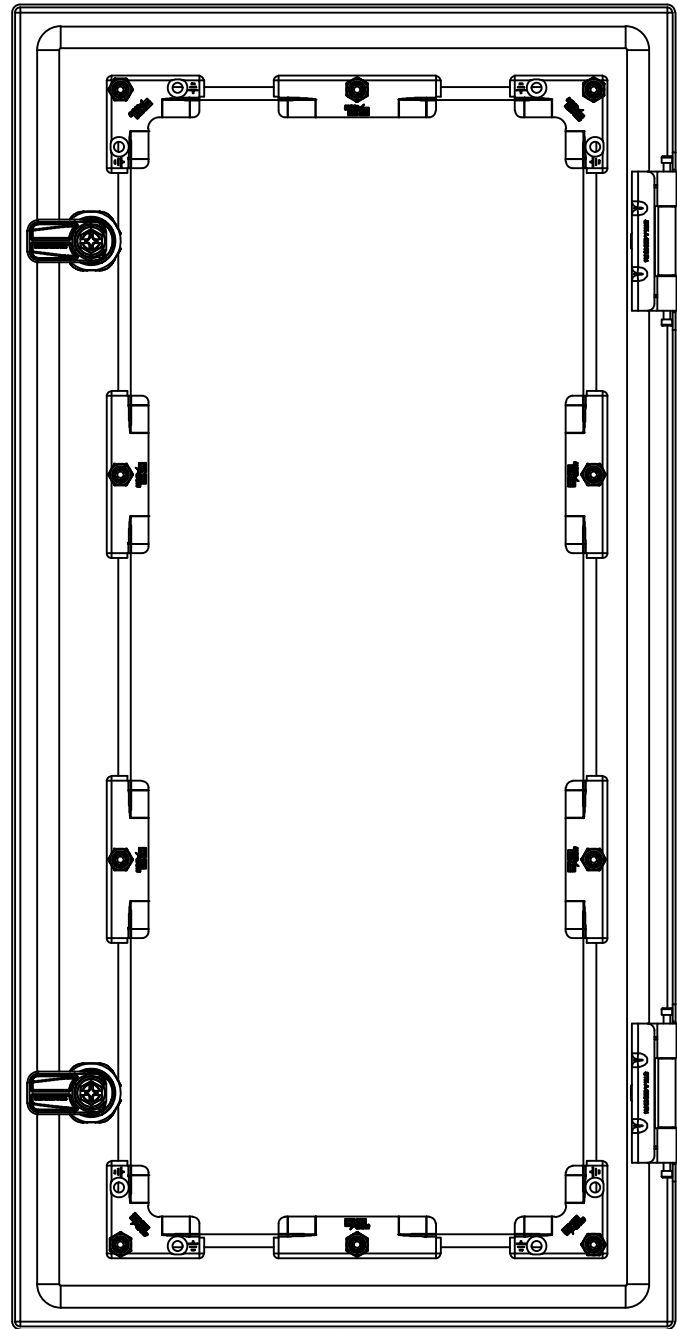
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection 	Customer Client
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSW 24" x 12" x 6" Body	Detail Rev.	
Part Number Numéro Pièce 5412ESSW241206THB	Rev. 0	7 15

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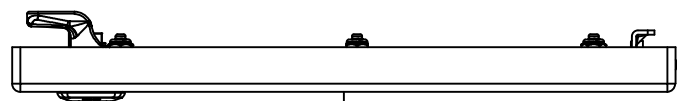
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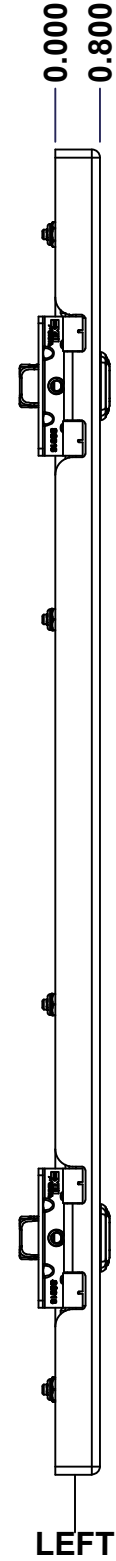
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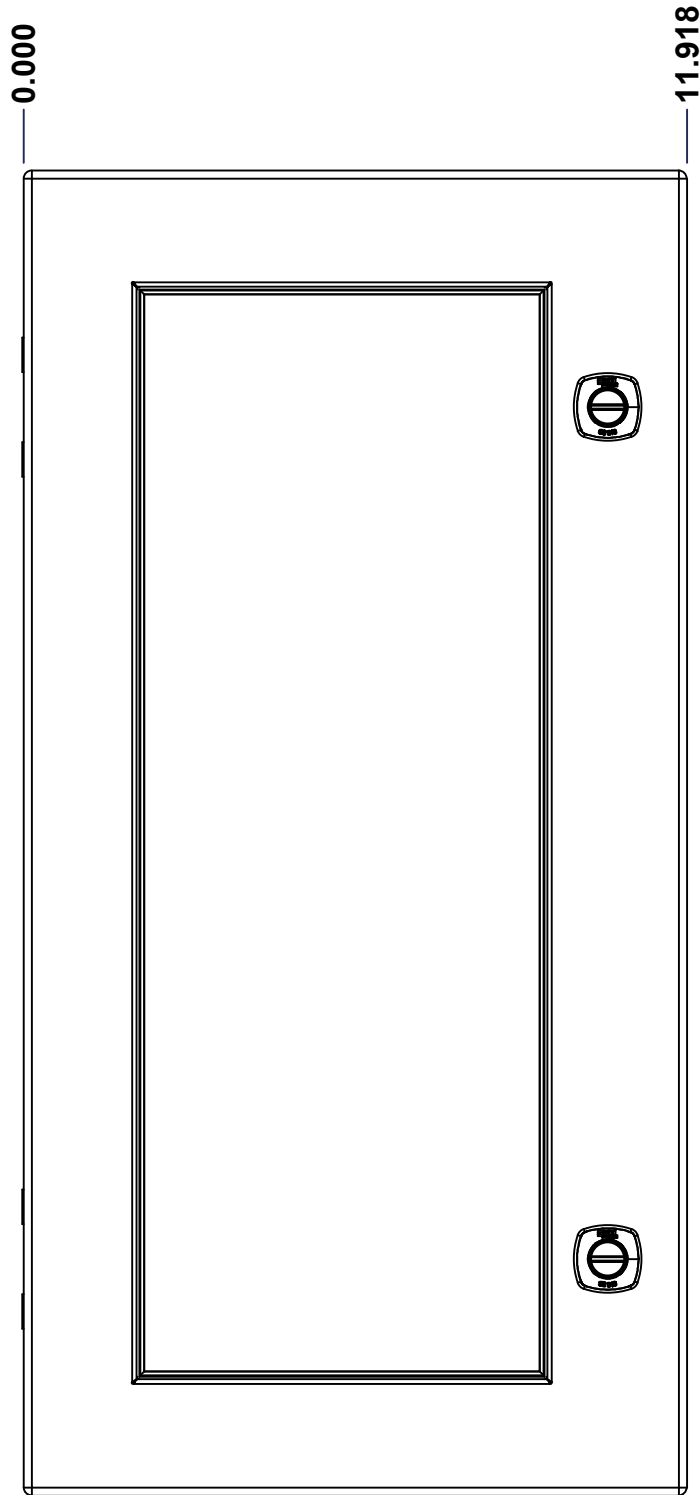
BACK



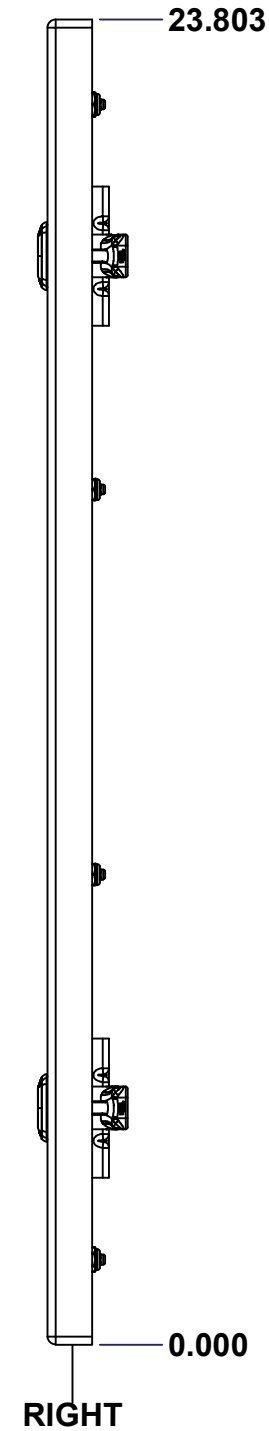
BOTTOM



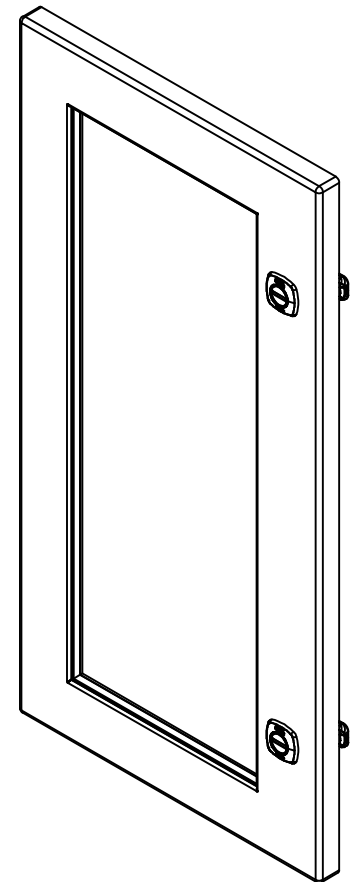
LEFT



FRONT




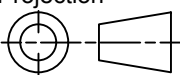
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 19-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 24" x 12" Cover		
Part Number Numéro Pièce	Rev.	8
5412ESSW241206THC	0	15

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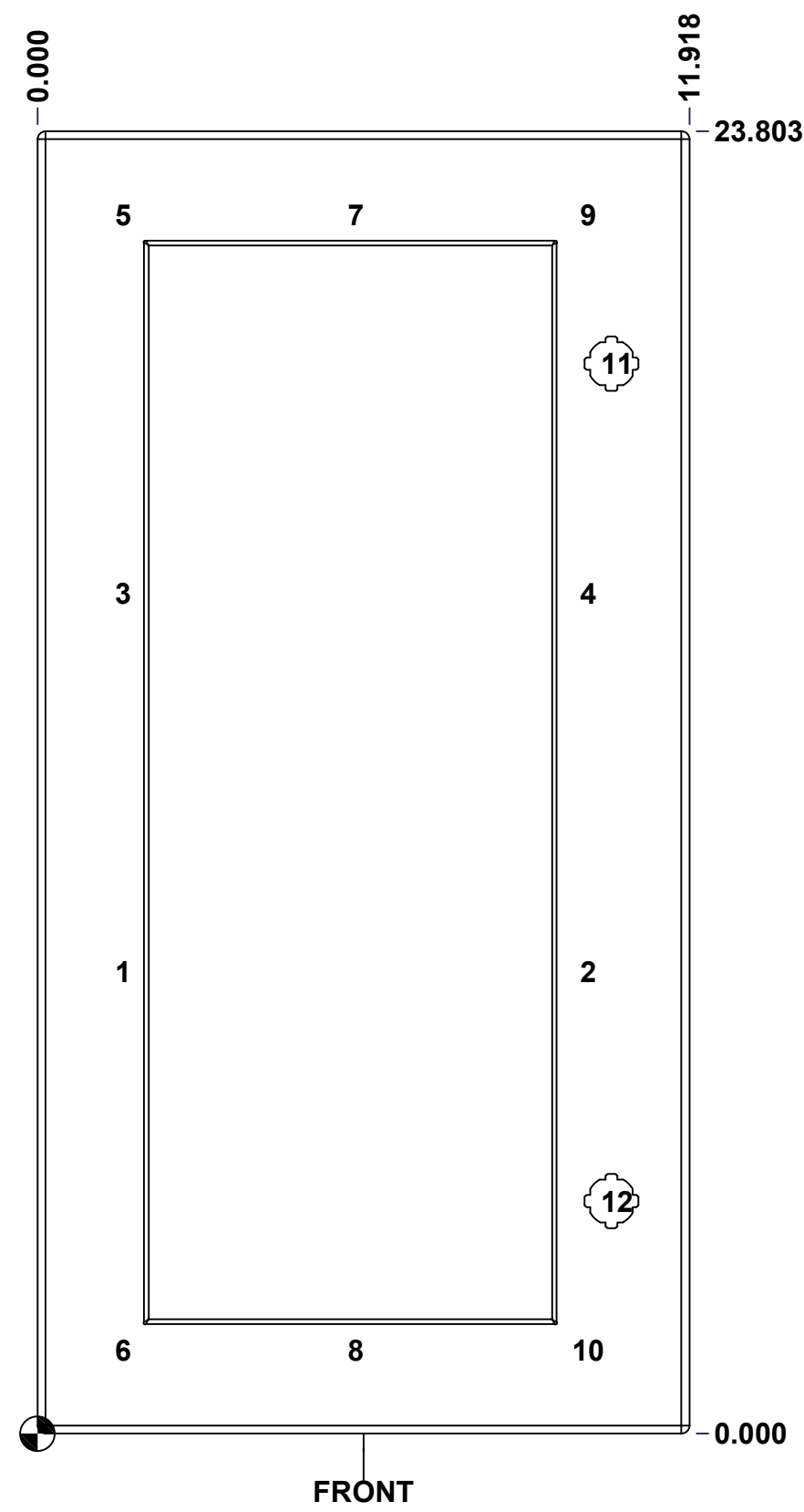
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.443	STUD M6 x 18mm (Inside)
2	9.968	8.443	STUD M6 x 18mm (Inside)
3	1.469	15.360	STUD M6 x 18mm (Inside)
4	9.968	15.360	STUD M6 x 18mm (Inside)
5	1.469	22.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	5.719	22.276	STUD M6 x 18mm (Inside)
8	5.719	1.527	STUD M6 x 18mm (Inside)
9	9.968	22.276	STUD M6 x 18mm (Inside)
10	9.968	1.527	STUD M6 x 18mm (Inside)

11	10.494	19.553	880 SCQ4-SLSS6
12	10.494	4.250	880 SCQ4-SLSS6

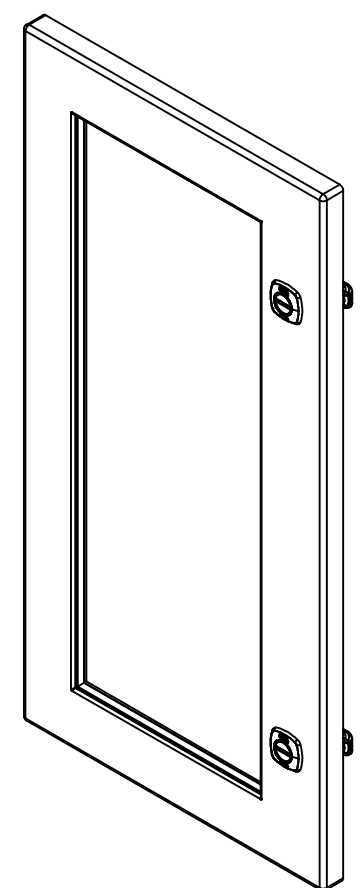


	Description	Status
	5412ESSW 24" x 12" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW241206THC	0 / 9
		15

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No.	Revisions	Date	By/Par



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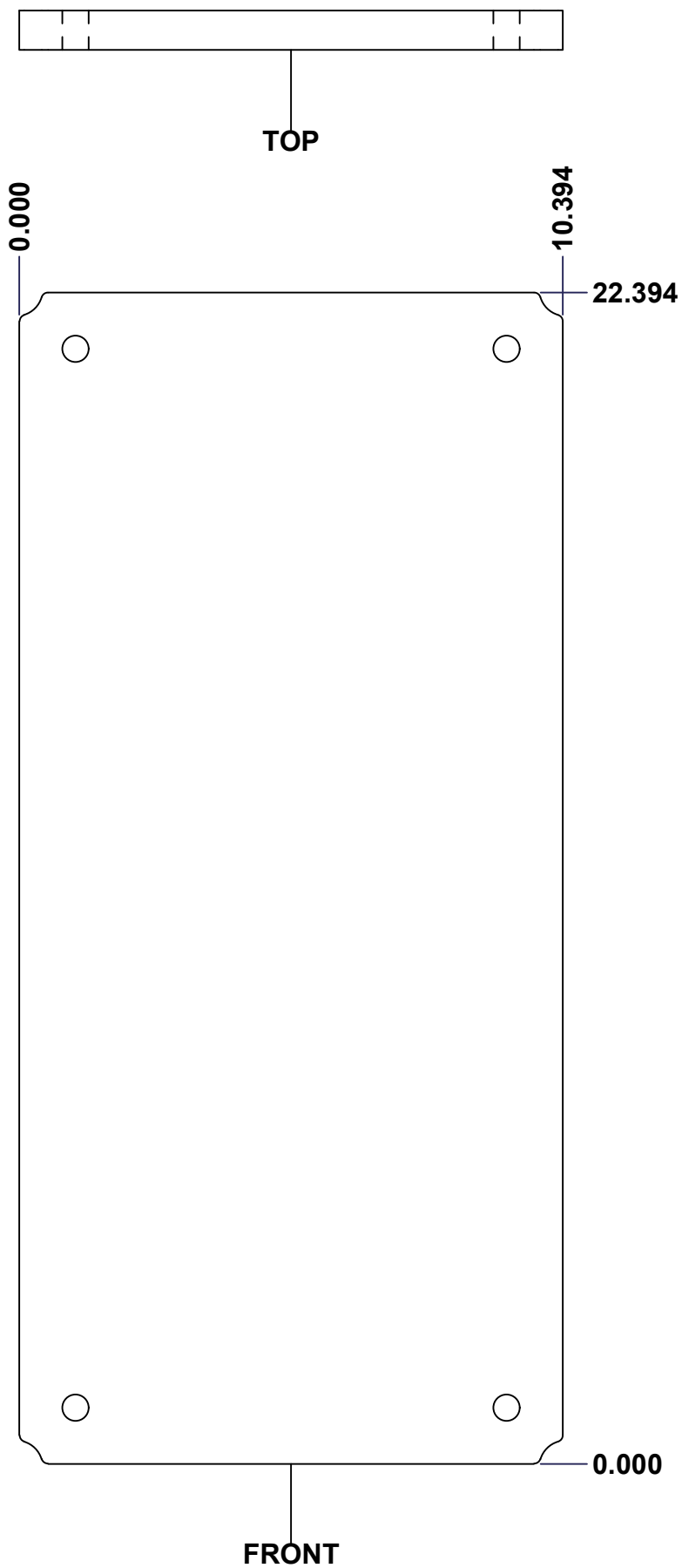
Flatness
 Aplatissement
 Max 3.0mm
 Projection


6	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
10	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW241206THLXG	0	5412ESSW 24" x 12" Lexan Gasket Part
1	5412ESSW241206THLX	0	5412ESSW 20.375" x 8.125" Lexan Part
1	5412ESSW241206THG	0	5412ESSW 24" x 12" Cover Gasket Part
1	5412ESSW241206THC-P	0	5412ESSW 24" x 12" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

Customer Client	Date
Drawn By Dessiné Par	Date 19-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSW 24" x 12" Cover	
Part Number Numéro Pièce	Rev. 10
5412ESSW241206THC	0 15

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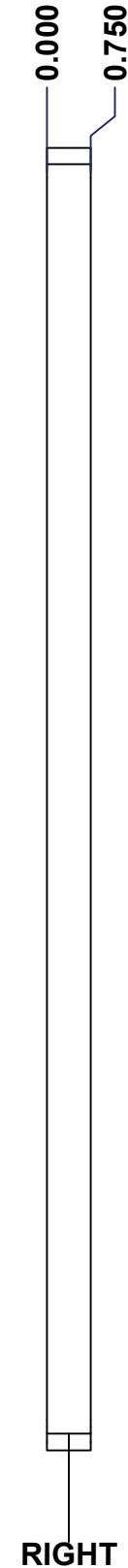
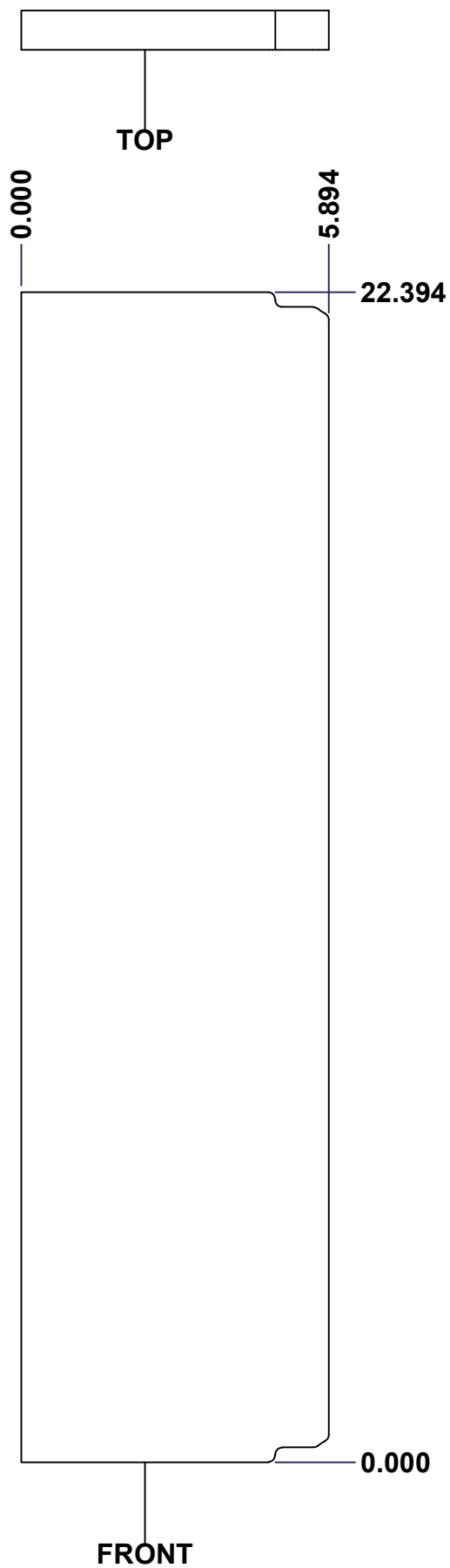
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSW 24" x 12" Back Insulation			
Part Number Numéro Pièce		Rev.	
5412ESSW241206TH-B		0	11 15

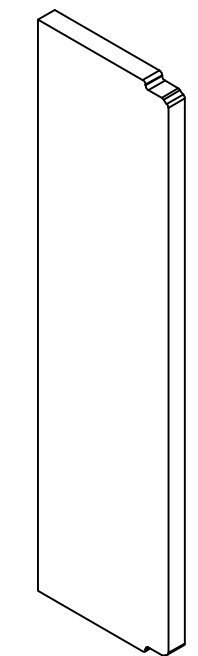
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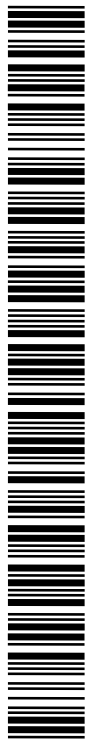
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No.	Revisions	Date	By/Par



Isometric View

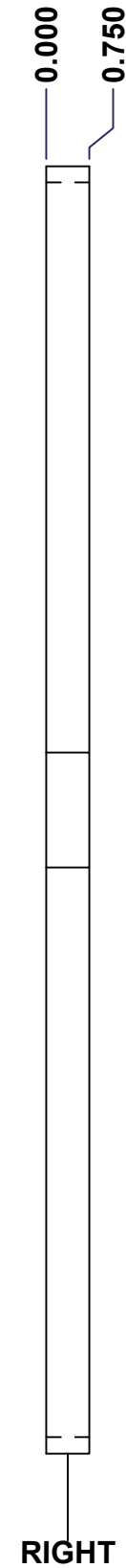
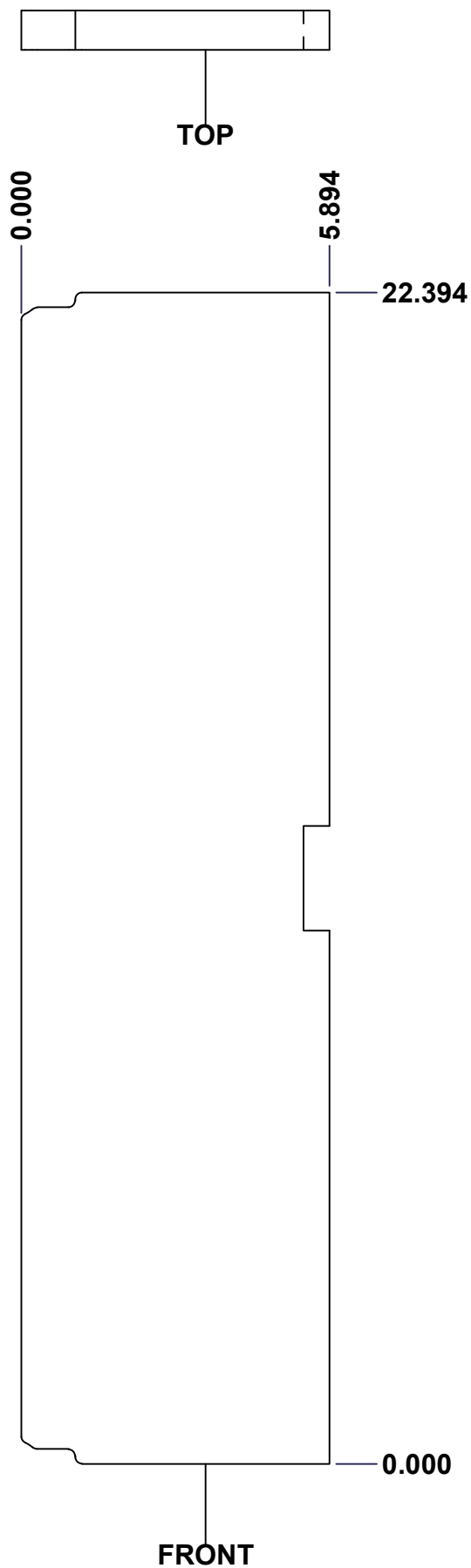


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSW 24" x 12" Left Insulation			
Part Number Numéro Pièce		Rev.	
5412ESSW241206THI-LS		0	12 15

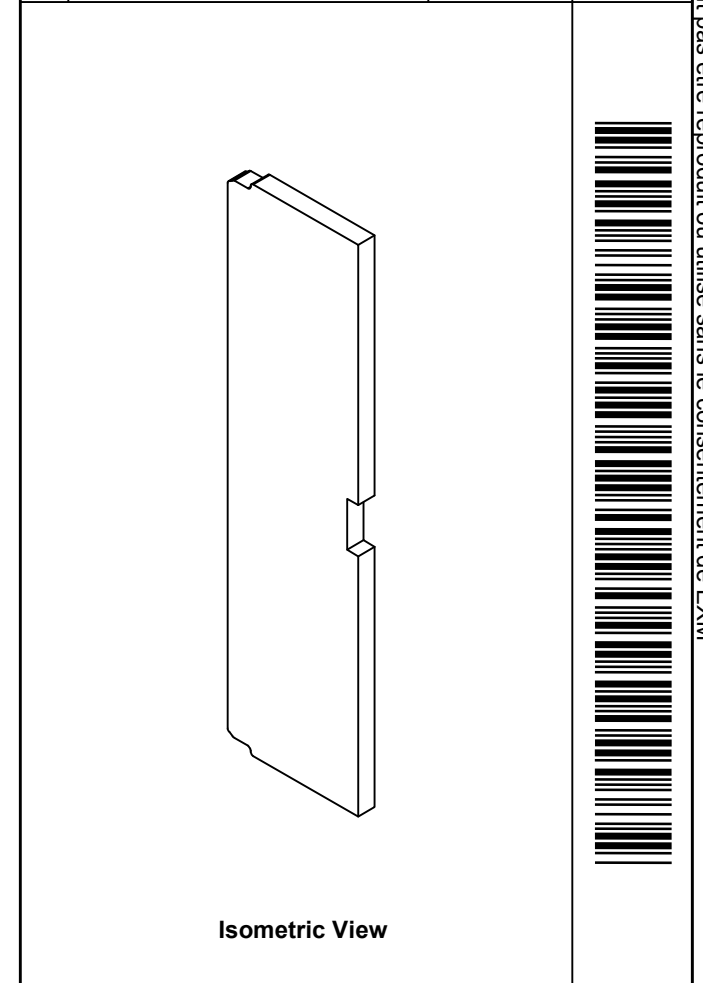
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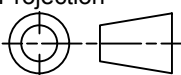
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No.	Revisions	Date	By/Par

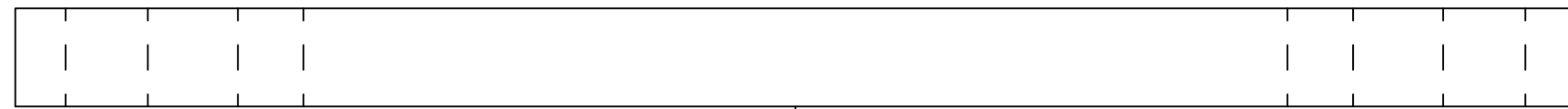


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 24" x 12" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 / 15
5412ESSW241206THI-RS		

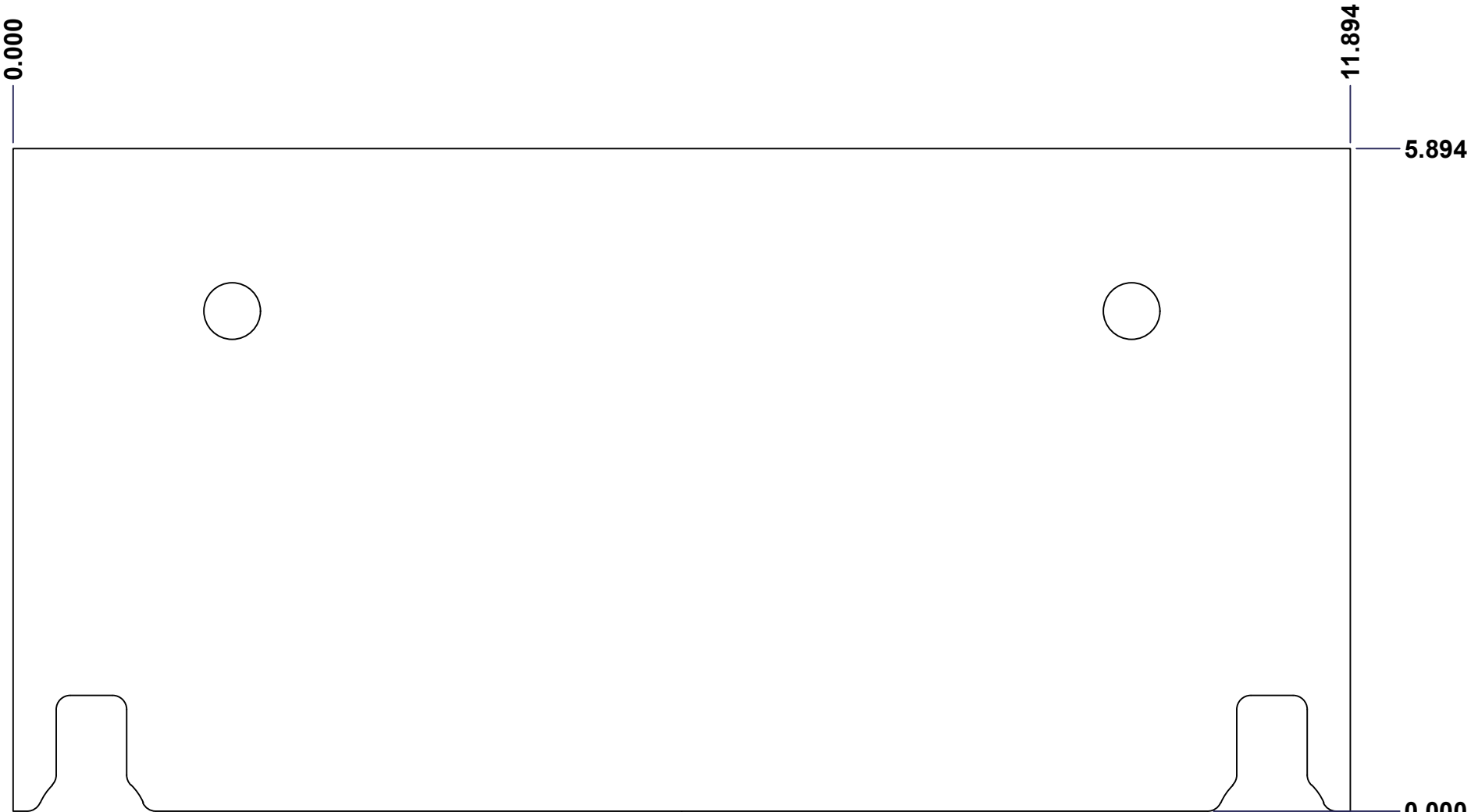
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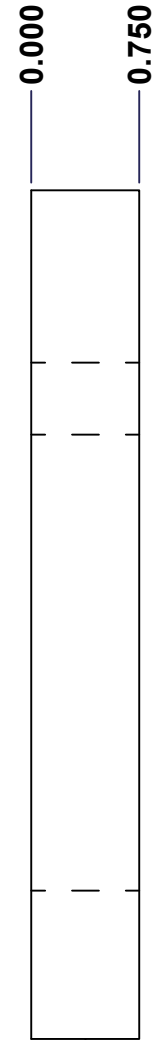
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TOP

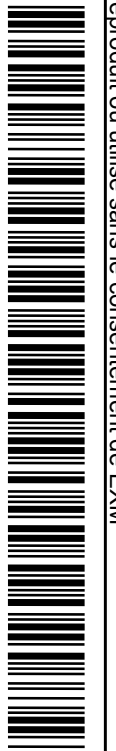
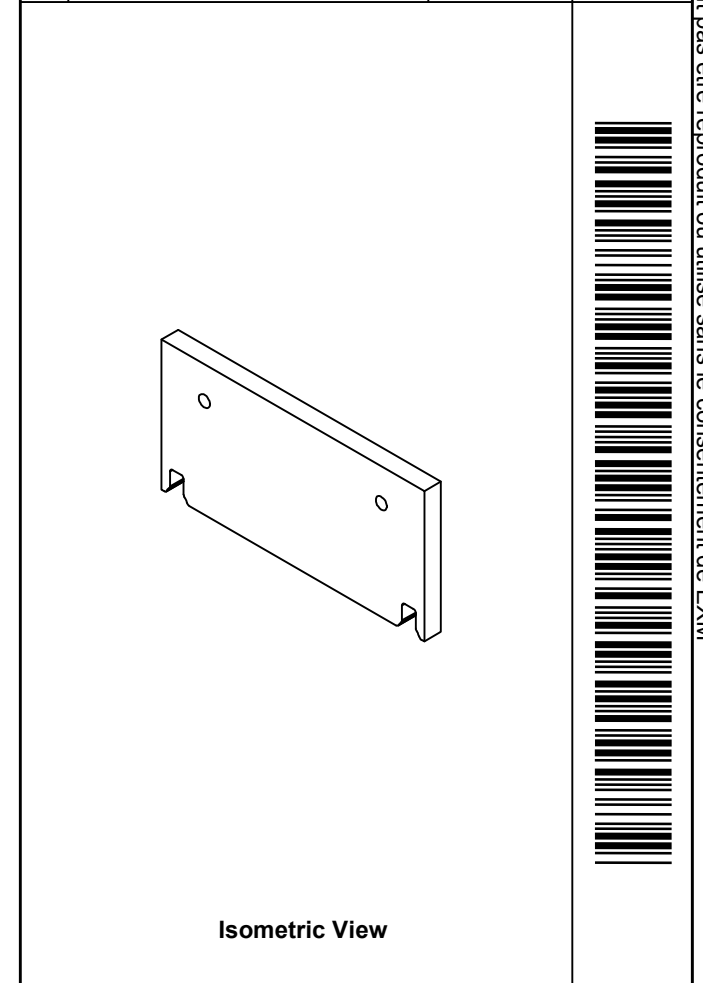



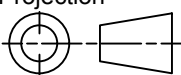
FRONT



RIGHT

No.	Revisions	Date	By/Par

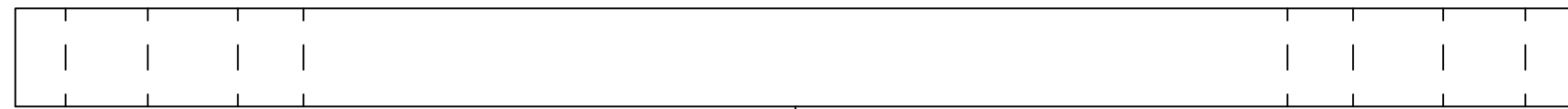


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 24" x 12" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESSW241206THI-TP	0	15

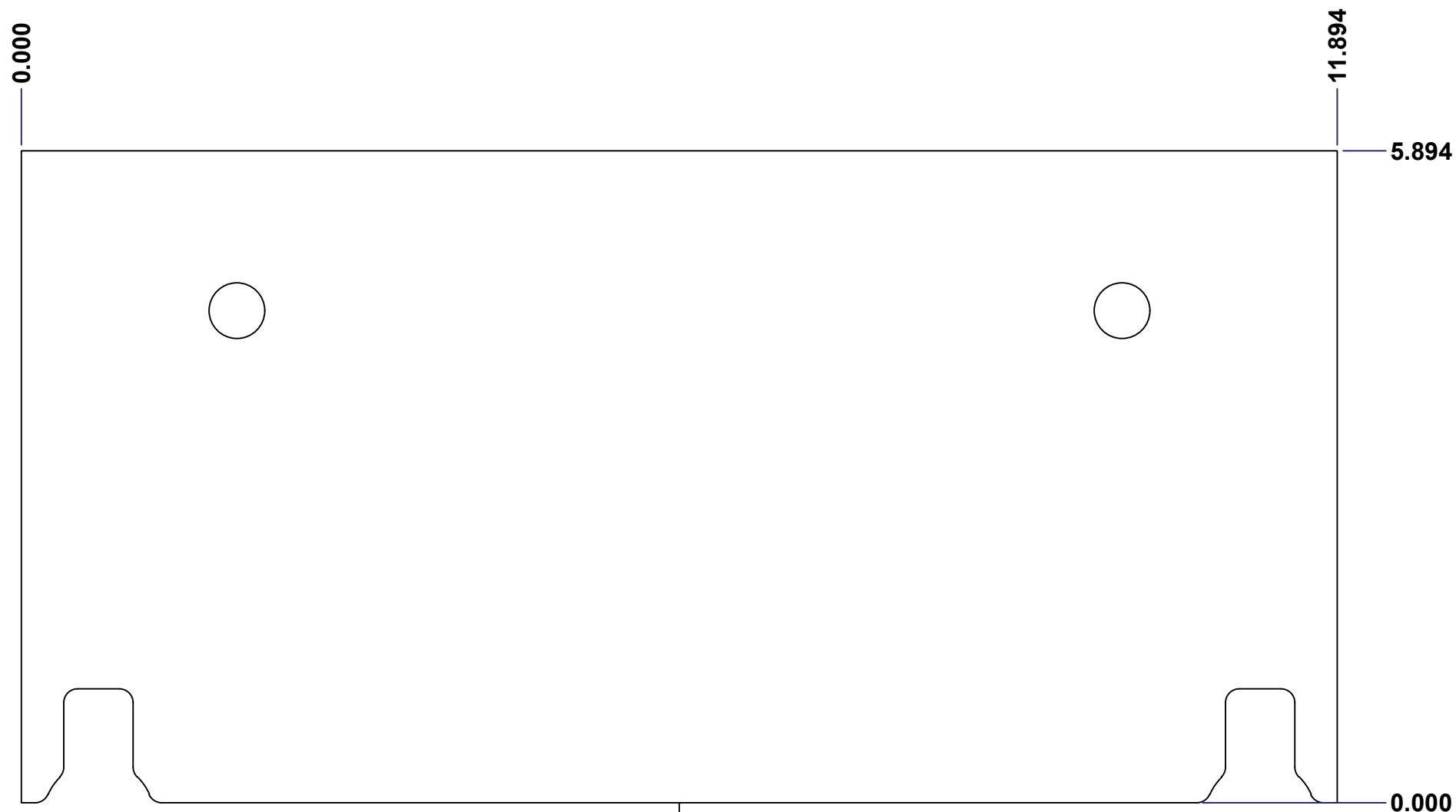
SEE BILL OF MATERIAL ON LAST PAGE

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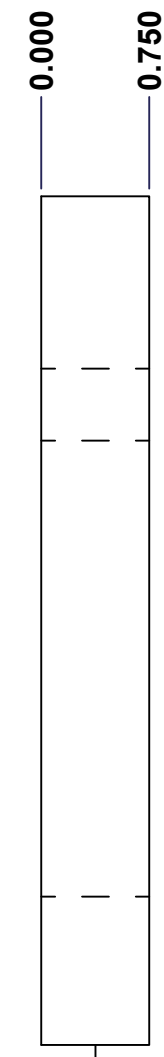
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TOP

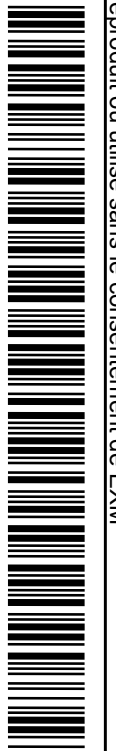
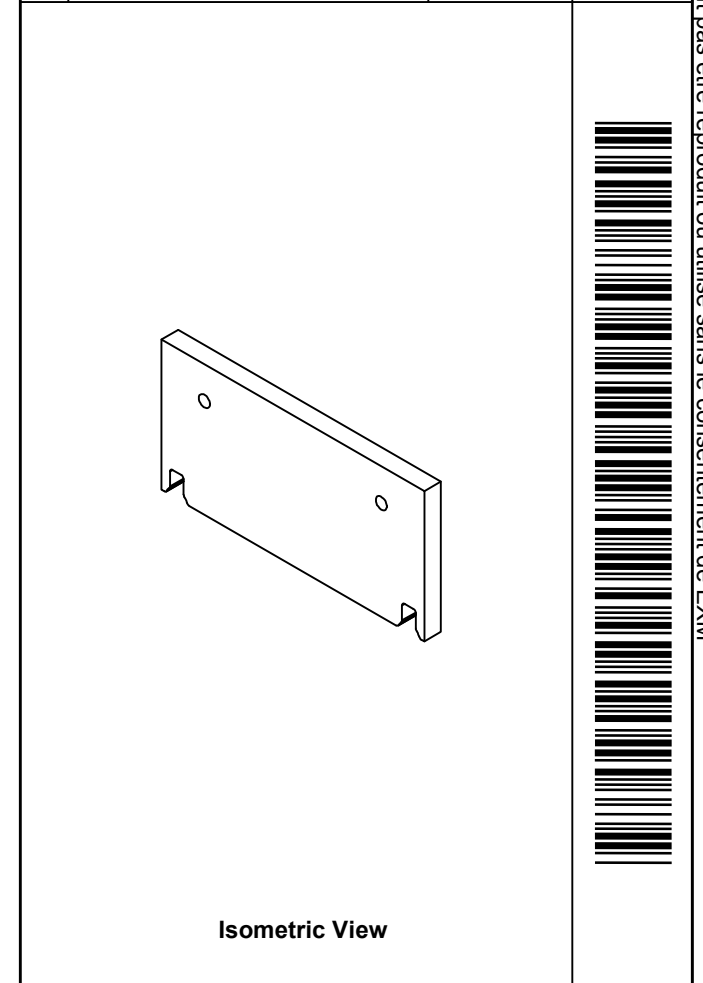



FRONT



RIGHT

No.	Revisions	Date	By/Par

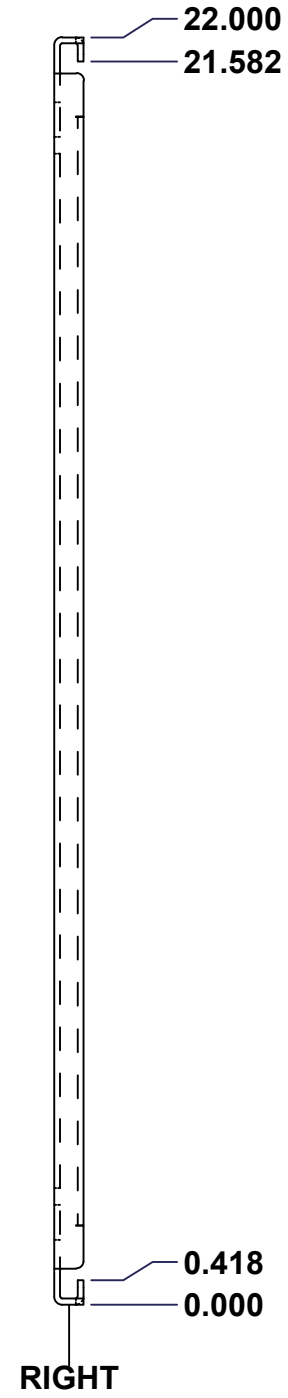
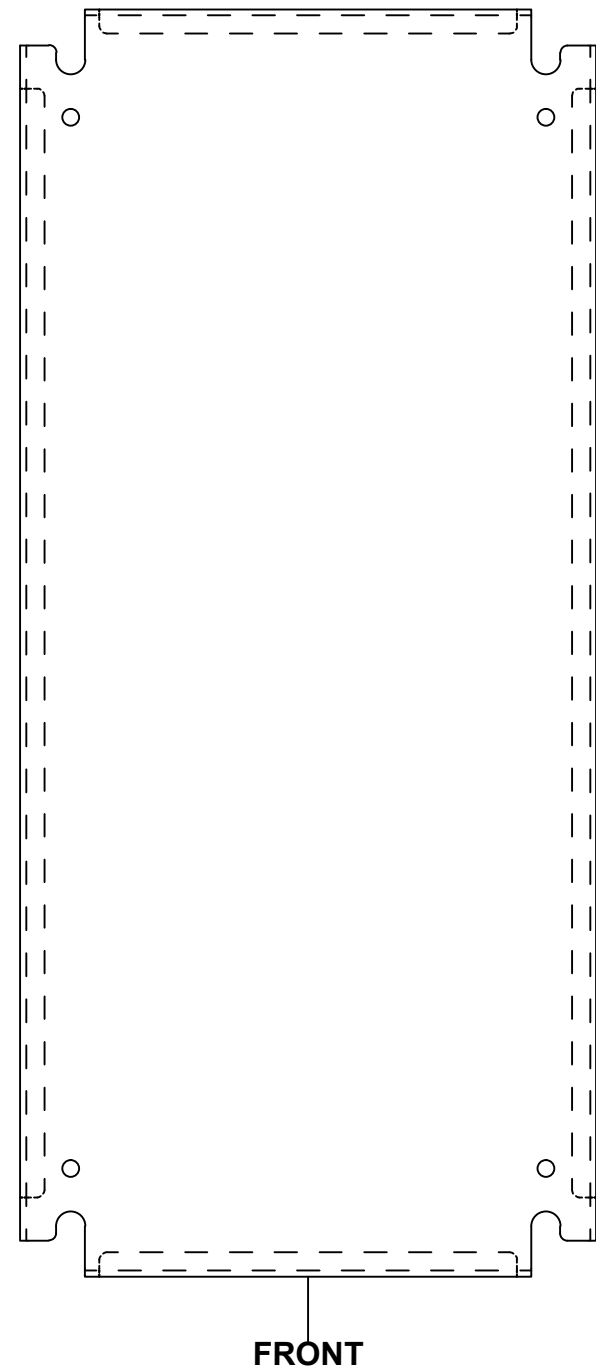
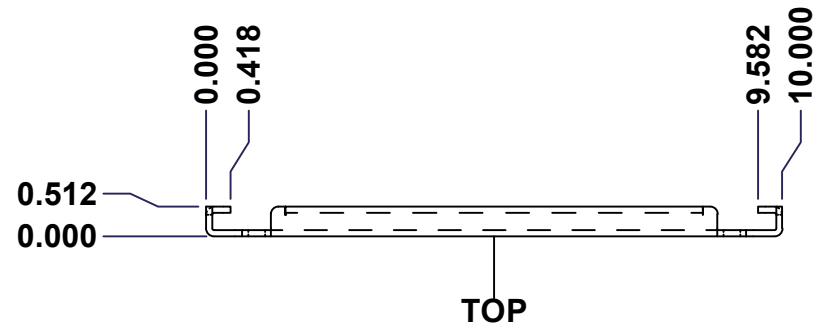


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum		Finish Fini N/A	
Description 5412ESSW 24" x 12" Top and Bottom Insulation			Detail Rev.
Part Number Numéro Pièce 5412ESSW241206THI-BT		Rev. 0	15 / 15

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No.	Revisions	Date	By/Par

Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP2412G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2412G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

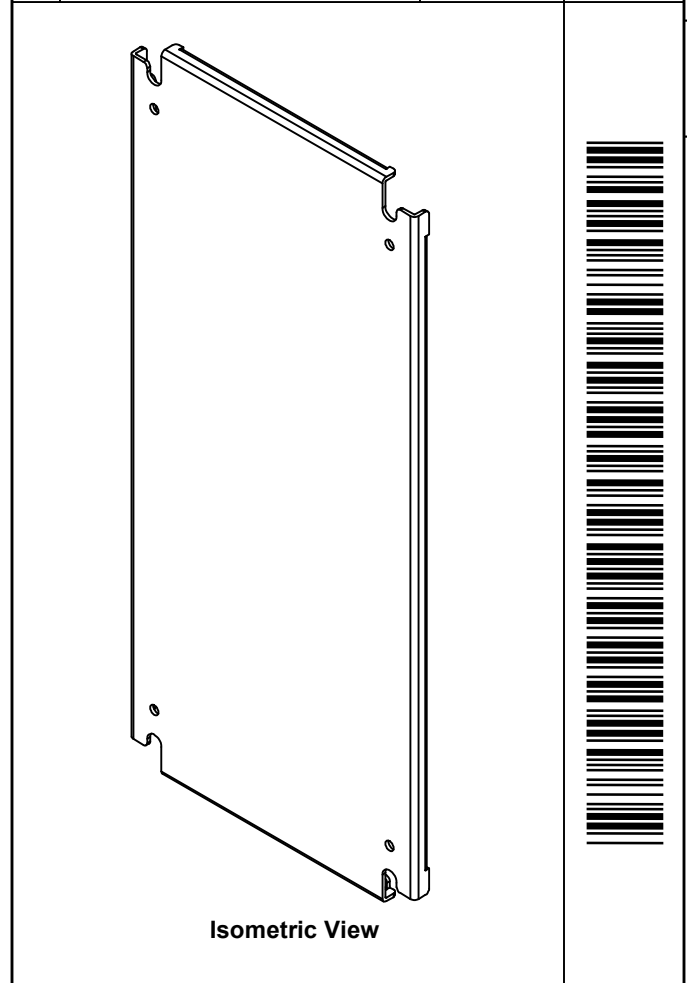
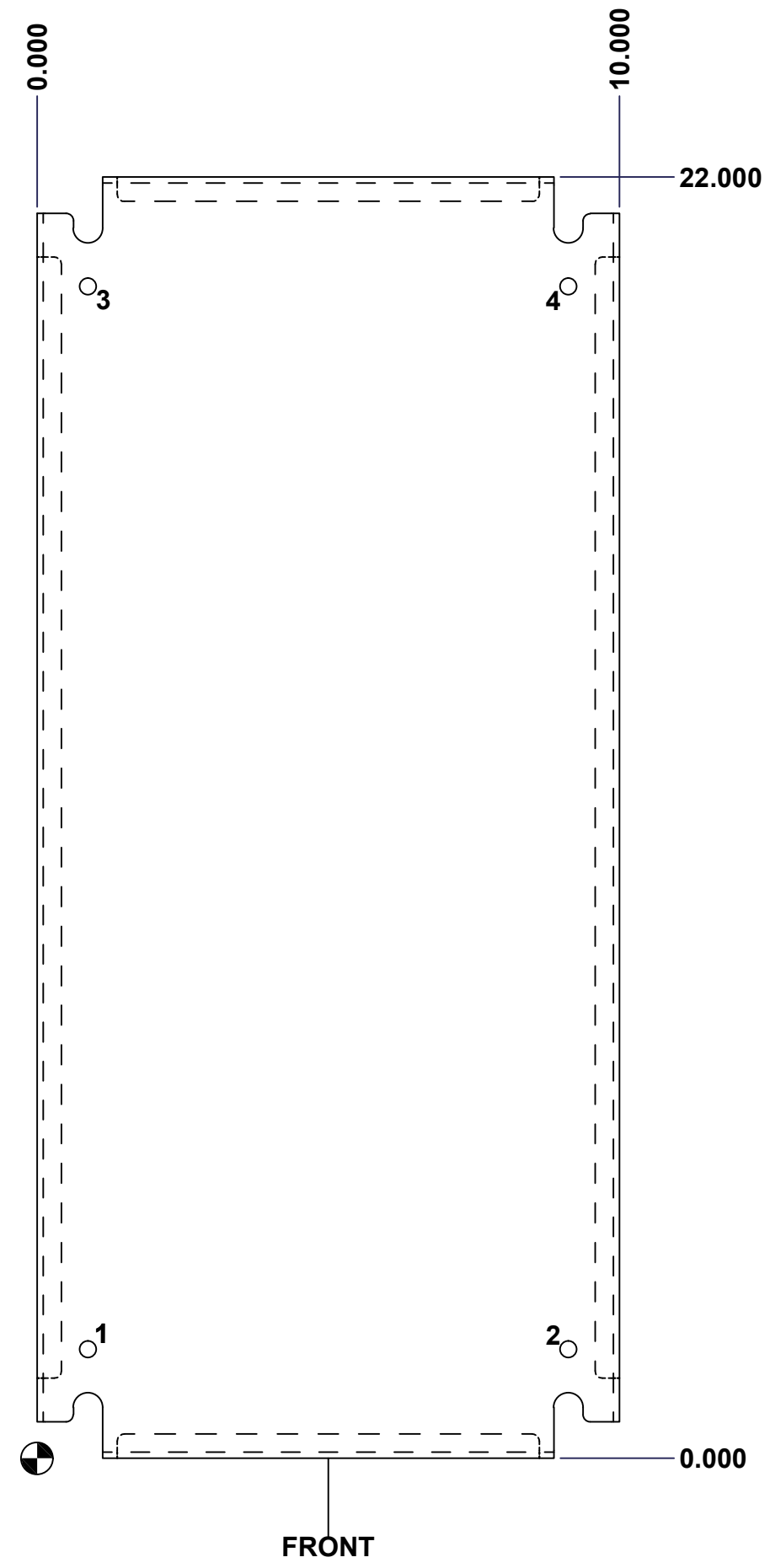
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	9.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	9.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad		Date 23-Jan-07
Material Matière See Part List		
Color Couleur See Part List	Finish Fini See Part List	
Description 881 SP - Inner Panel		Detail Rev.
Part Number Numéro Pièce 881 SP2412G		Rev. 2 0