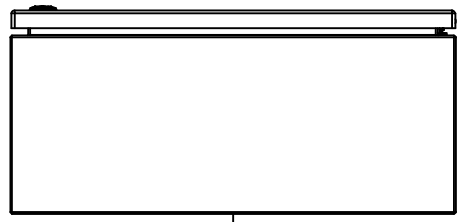
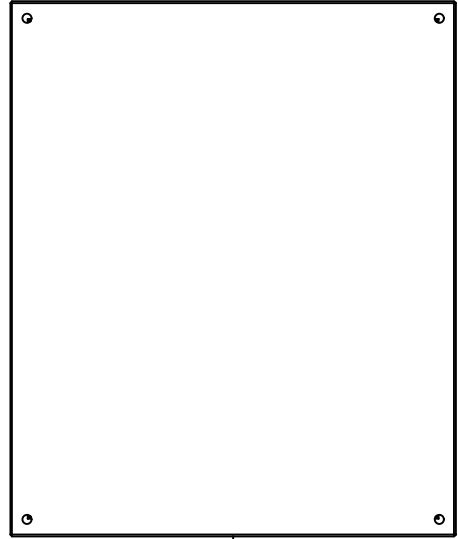


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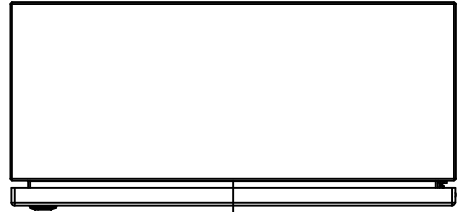
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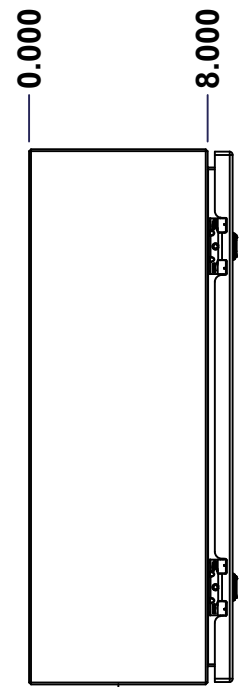
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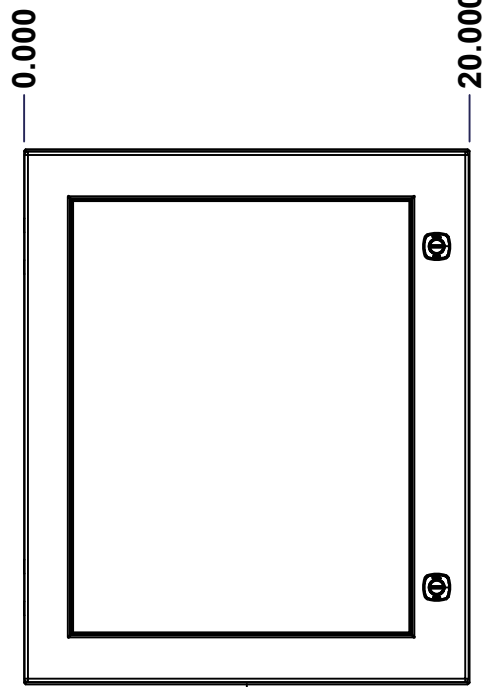
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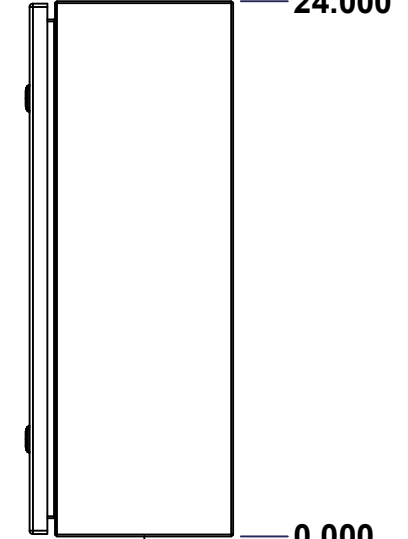
BOTTOM



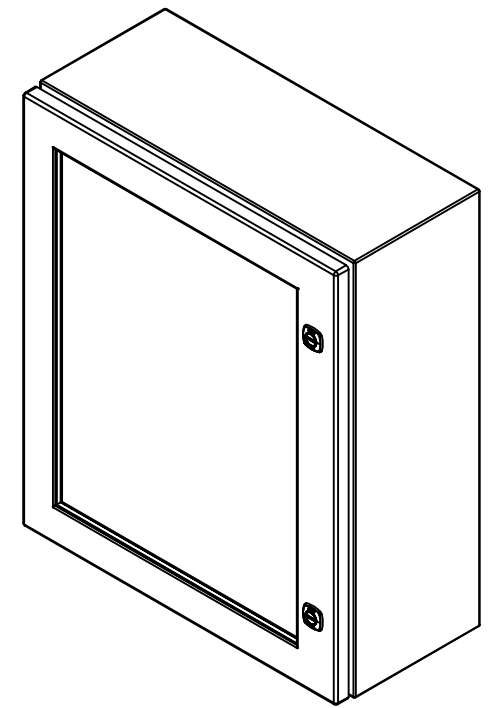
LEFT



FRONT



RIGHT




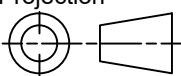
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

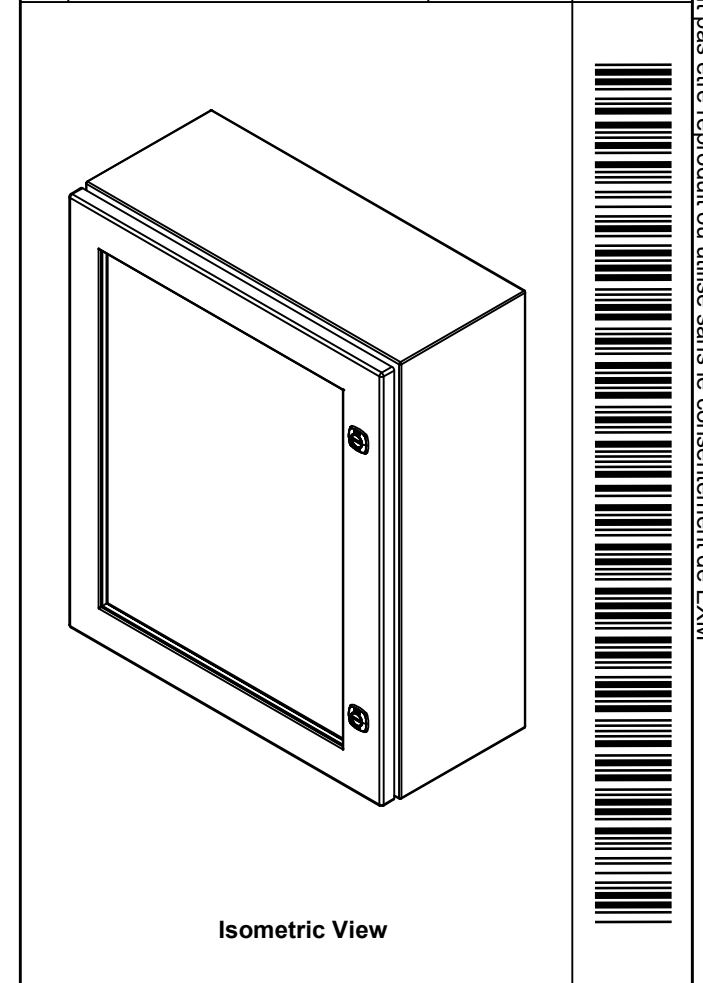
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Jul-13
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 24" x 20" x 8" Assembly		
Part Number Numéro Pièce	Rev.	1
5412ESSW242008	0	9

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure (IP66)
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par




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Flatness
 Aplatissement
 Max 3.0mm
 Projection


Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 03-Jul-13
Material Matière	16 Ga Stainless Steel 304 (1.4mm)

Color Couleur	Unpainted	Finish Fini	Brushed
Description	5412ESSW 24" x 20" x 8" Assembly		
Part Number Numéro Pièce	5412ESSW242008		Rev. 2
			0

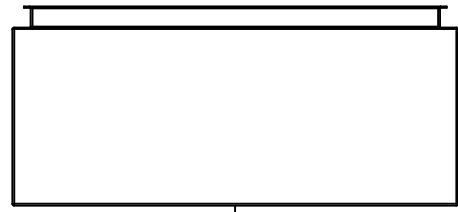
Qty	Part Number	Rev	Description
1	881 SP2420G	0	881 SP - Inner Panel
2	STK-K-01320	0	5412 ES Inner Panel Accessory Kit
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW242008C	0	5412ESSW 24" x 20" Cover
1	5412ESSW242008B	0	5412ESSW 24" x 20" x 8" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal

Parts List

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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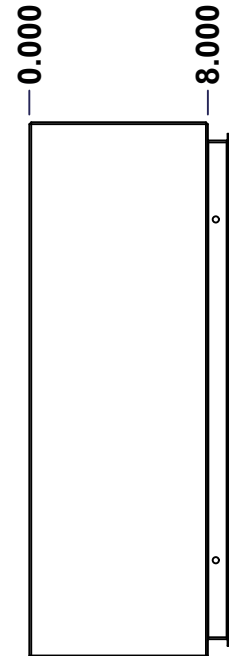
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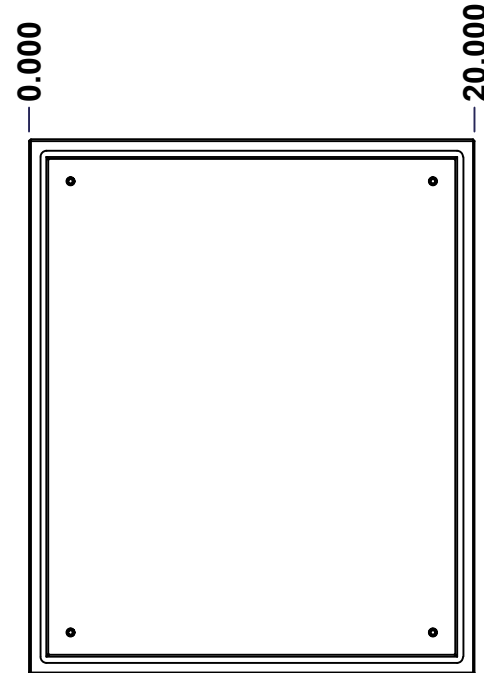
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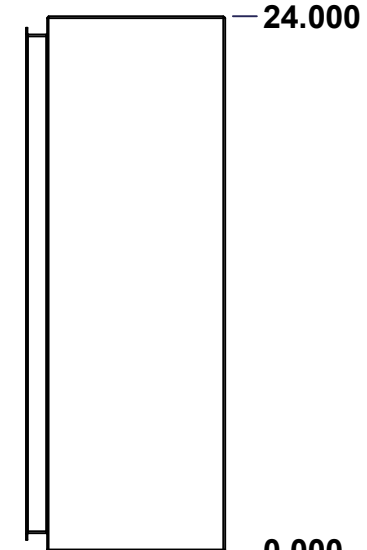
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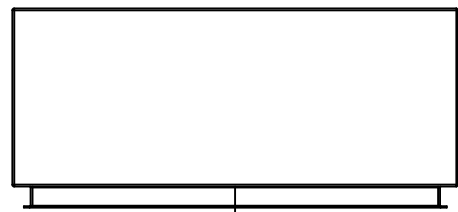
LEFT



FRONT

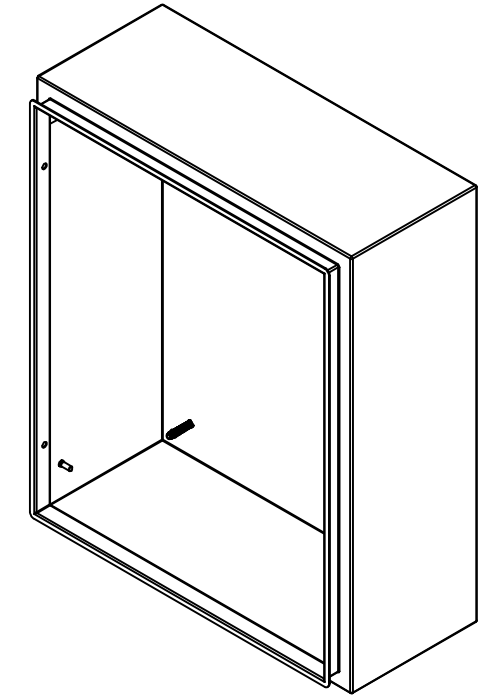


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

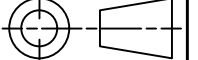


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Flatness
Aplatissement

Max 3.0mm

Projection



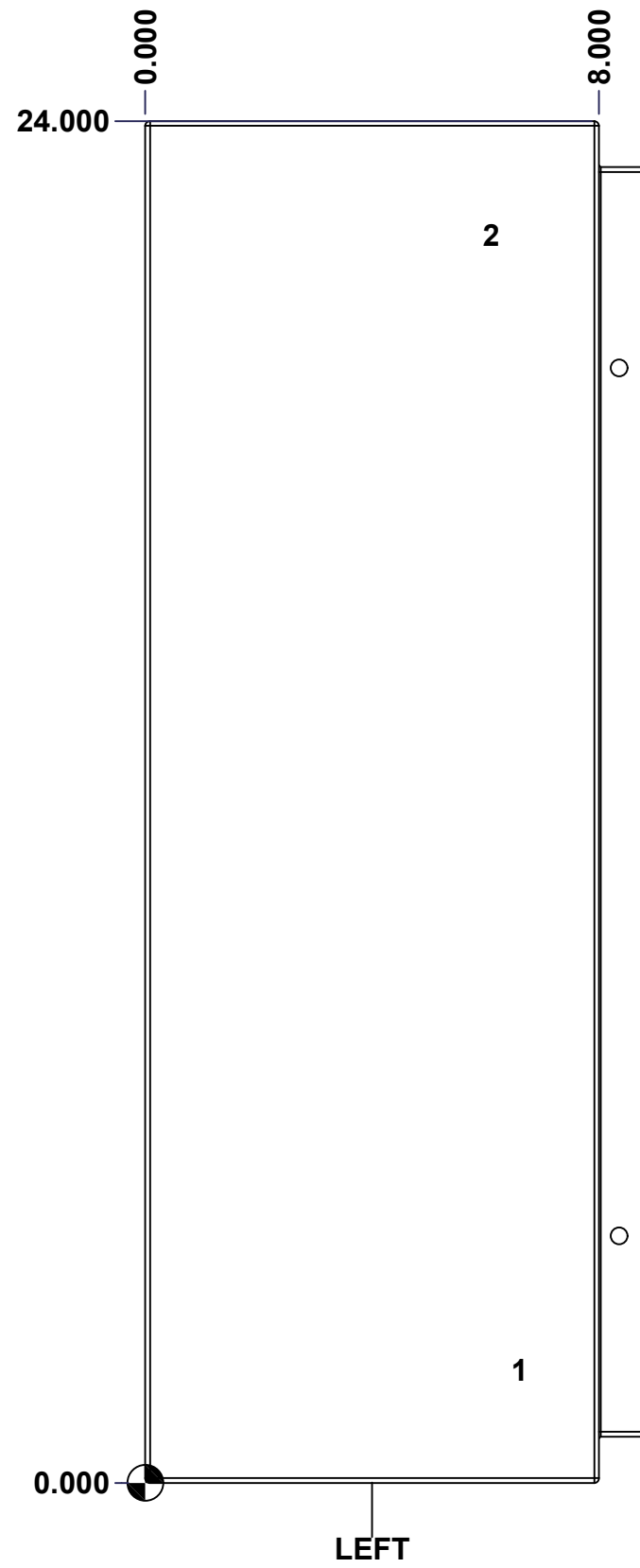
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 03-Jul-13
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSW 24" x 20" x 8" Body	Detail Rev.
Part Number / Numéro Pièce: 5412ESSW242008B	Rev. 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)
2	6.000	22.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESSW 24" x 20" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSW242008B	0	4 9

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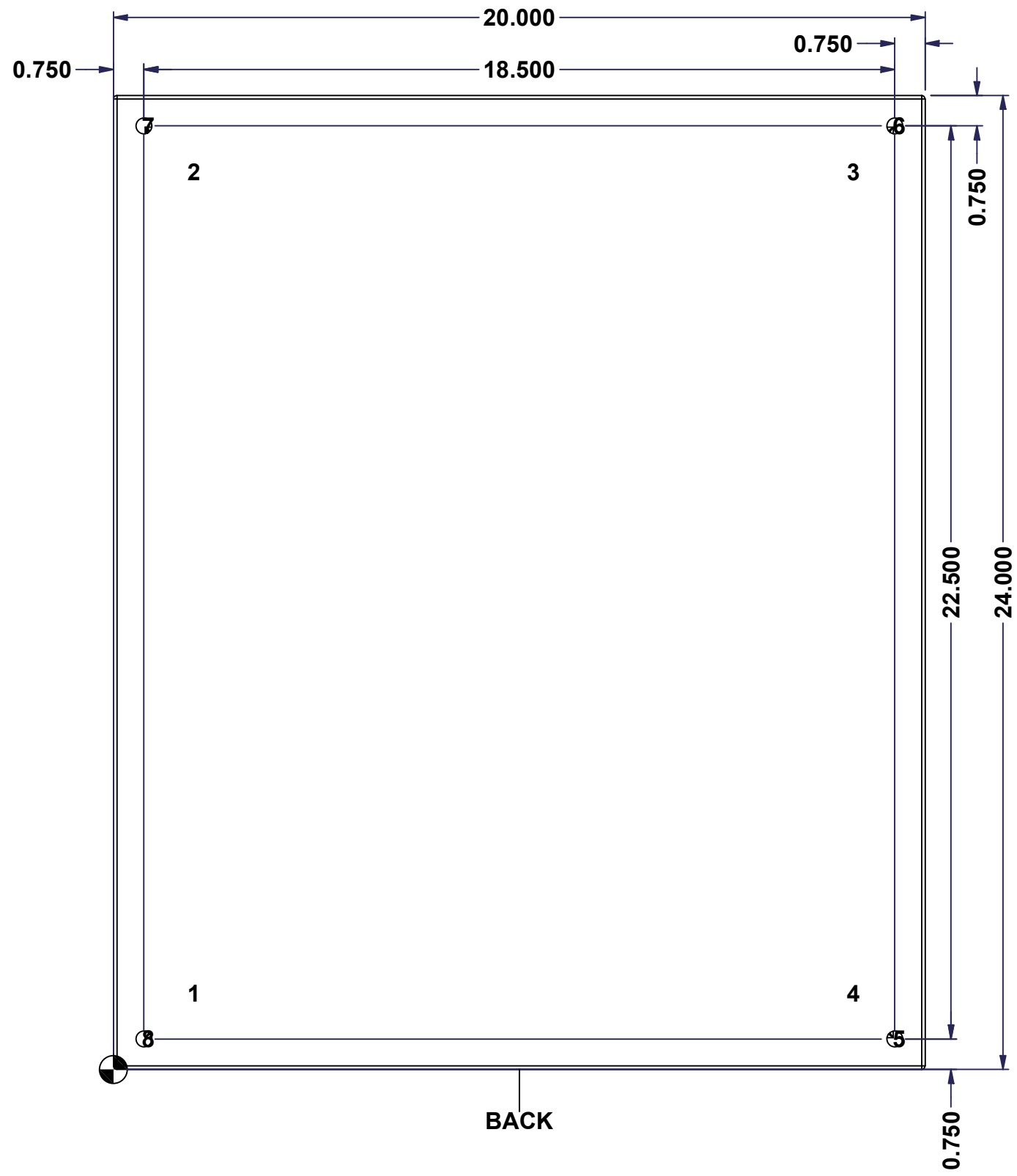
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	18.125	22.125	IP STUD M8 x 35mm (Inside)
4	18.125	1.875	IP STUD M8 x 35mm (Inside)

5	19.250	0.750	RND Ø0.390
6	19.250	23.250	RND Ø0.390
7	0.750	23.250	RND Ø0.390
8	0.750	0.750	RND Ø0.390



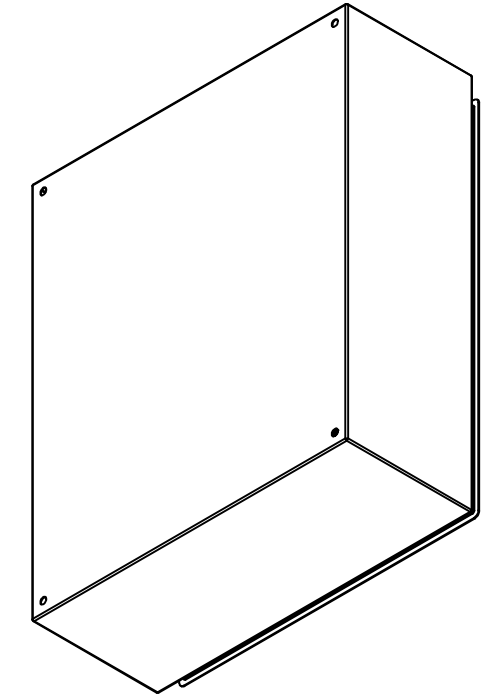
BACK

	Description	Status	
	5412ESSW 24" x 20" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSW242008B	0	5 9

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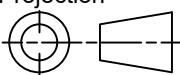
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No.	Revisions	Date	By/Par



Isometric View

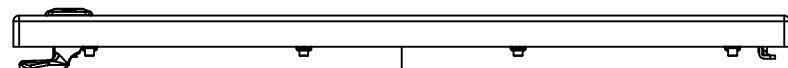


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 03-Jul-13
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)		
Color / Couleur: Unpainted	Finish / Fini: Brushed	
Description: 5412ESSW 24" x 20" x 8" Body		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW242008B		Rev. 0 / 6 9

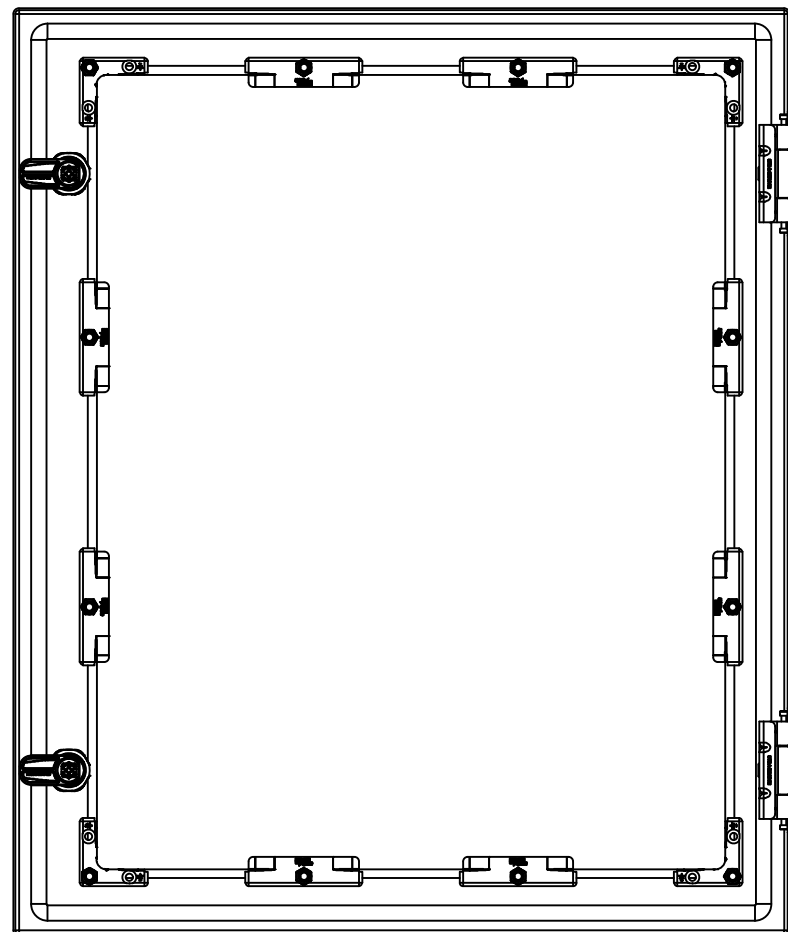
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW242008B-P	0	5412ESSW 24" x 20" x 8" Body Part
Parts List			

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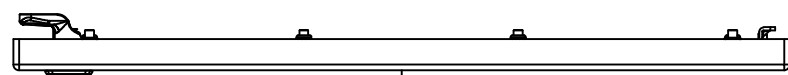
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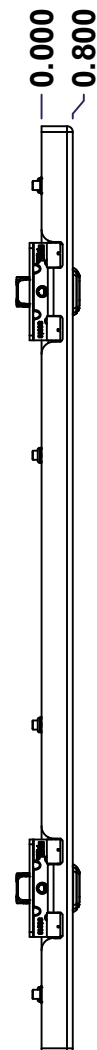
TOP



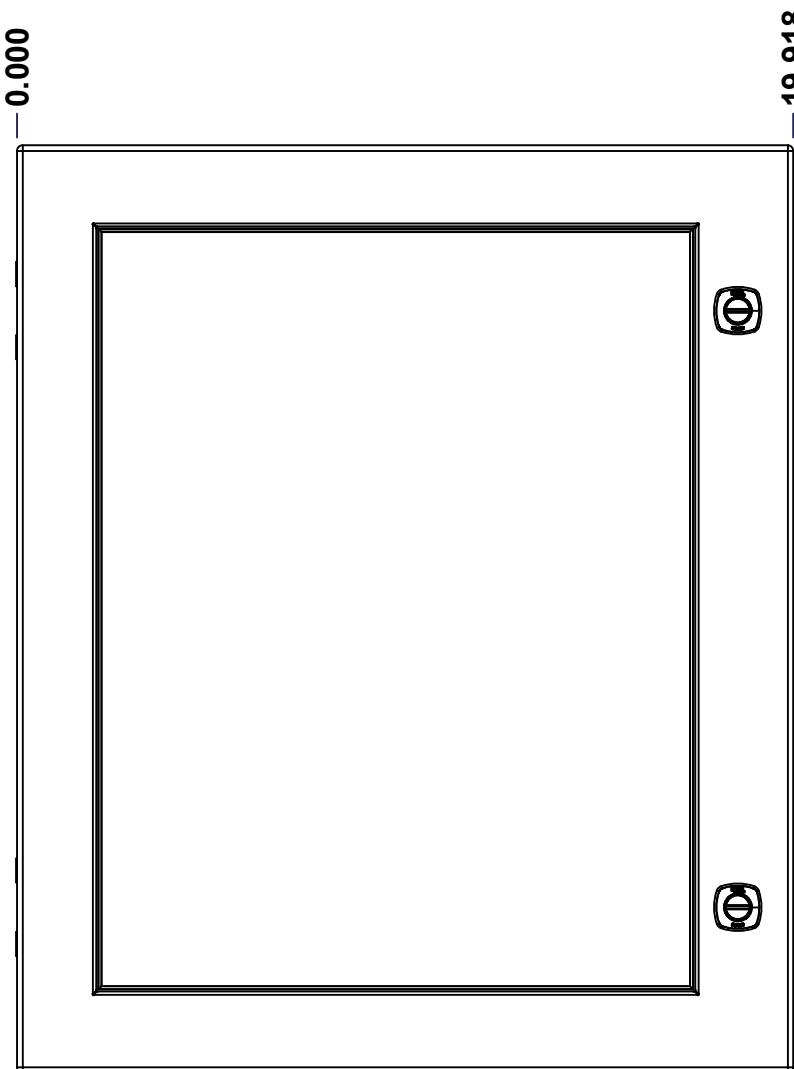
BACK



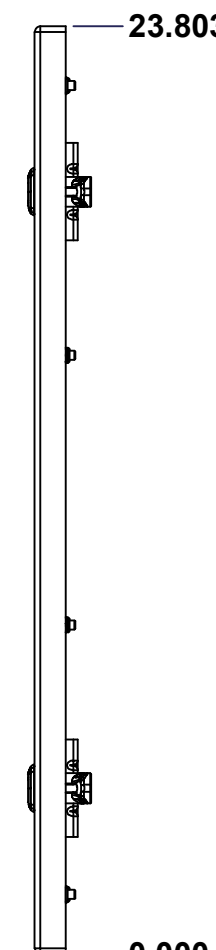
BOTTOM



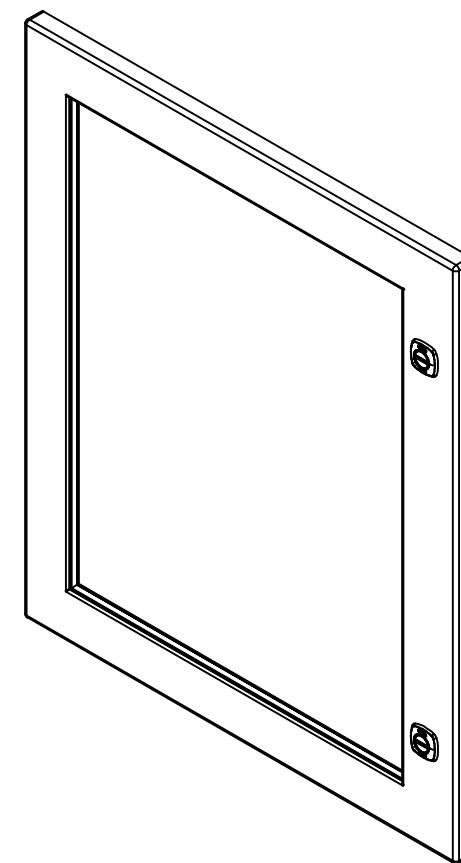
LEFT



FRONT




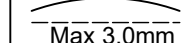
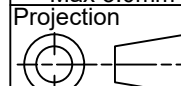
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Jul-13
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSW 24" x 20" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	7 9

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5412ESSW242008C

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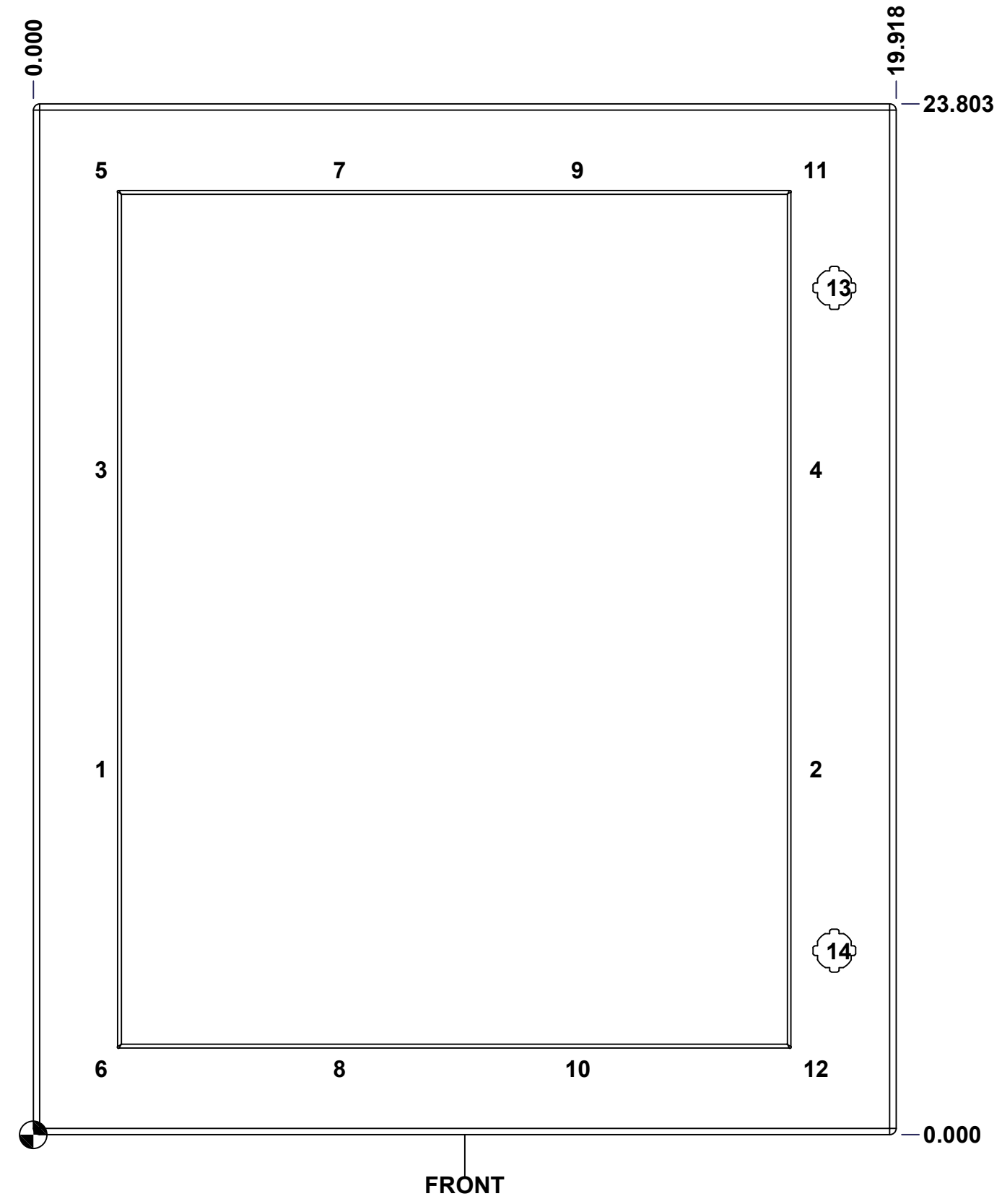
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.443	STUD M6 x 25mm (Inside)
2	17.968	8.443	STUD M6 x 25mm (Inside)
3	1.469	15.360	STUD M6 x 25mm (Inside)
4	17.968	15.360	STUD M6 x 25mm (Inside)
5	1.469	22.276	STUD M6 x 25mm (Inside)
6	1.469	1.527	STUD M6 x 25mm (Inside)
7	6.969	22.276	STUD M6 x 25mm (Inside)
8	6.969	1.527	STUD M6 x 25mm (Inside)
9	12.468	22.276	STUD M6 x 25mm (Inside)
10	12.468	1.527	STUD M6 x 25mm (Inside)
11	17.968	22.276	STUD M6 x 25mm (Inside)
12	17.968	1.527	STUD M6 x 25mm (Inside)

13	18.494	19.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
14	18.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°

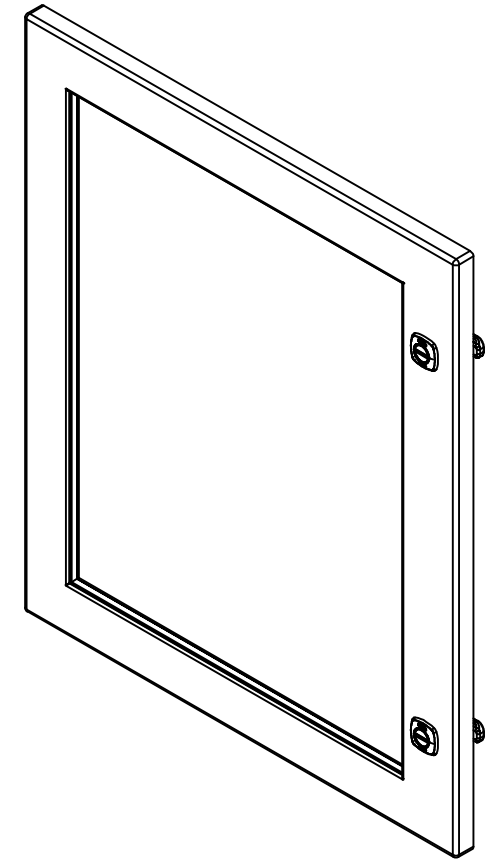


	Description	Status
	5412ESSW 24" x 20" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW242008C	0 / 8 / 9

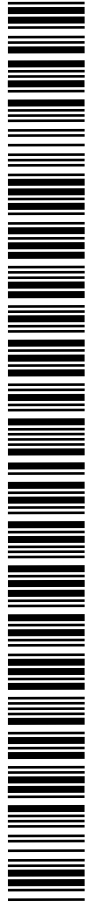
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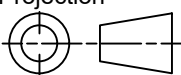
No.	Revisions	Date	By/Par



Isometric View



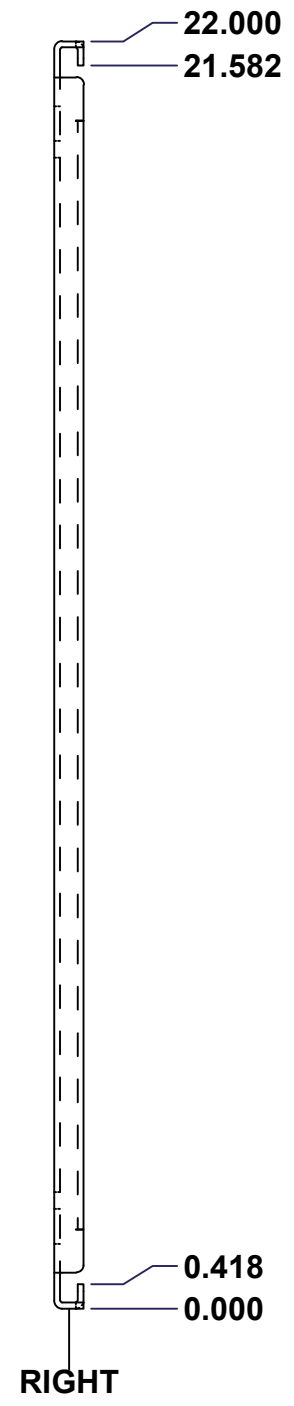
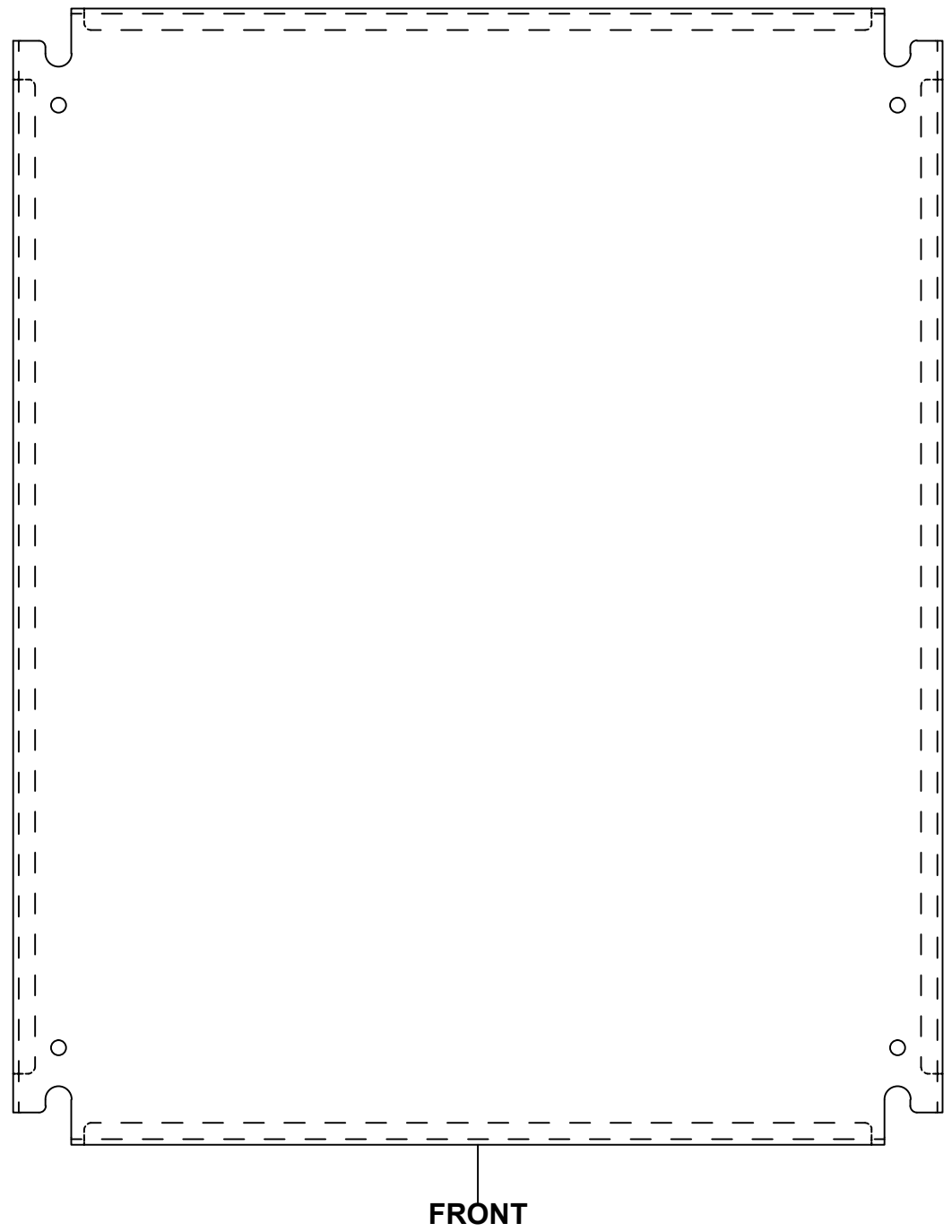
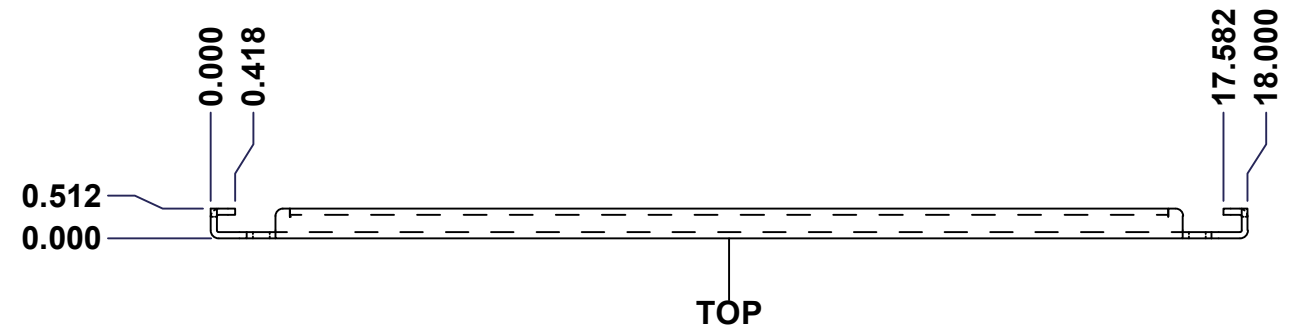
QTY	Part Number	Rev	Description
2	STK-K-12590	7	5412 ESS 1/4 Turn Lock
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
12	STK-Q-16013	0	Stud M6 x 25mm Stainless Steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW242008LXG	0	5412ESSW 24" x 20" Lexan Gasket Part
1	5412ESSW242008LX	0	5412ESSW 20.375" x 16.125" Lexan Part
1	5412ESSW242008G	0	5412ESSW 24" x 20" Cover Gasket Part
1	5412ESSW242008C-P	0	5412ESSW 24" x 20" Cover Part
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
8	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 03-Jul-13
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSW 24" x 20" Cover		
Part Number Numéro Pièce	Rev.	9
5412ESSW242008C	0	9

Parts List

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Isometric View

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	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par BoxCad	Date 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce	Rev. 1
881 SP2420G	0 2

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP2420G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

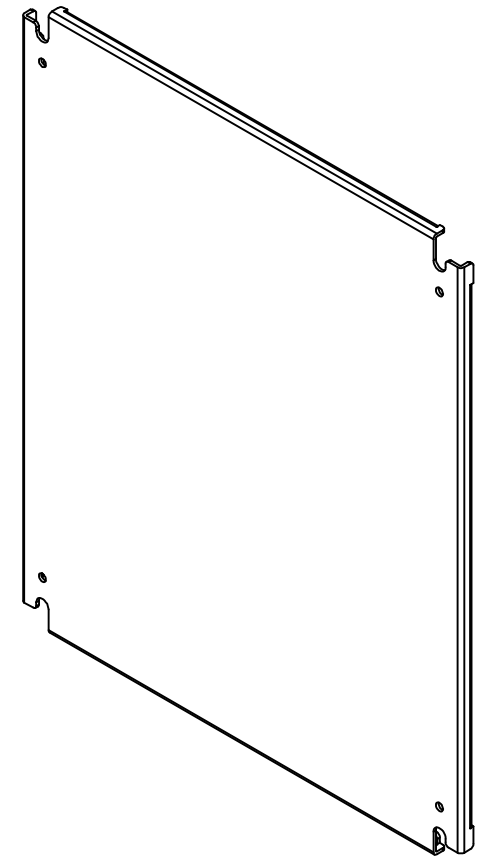
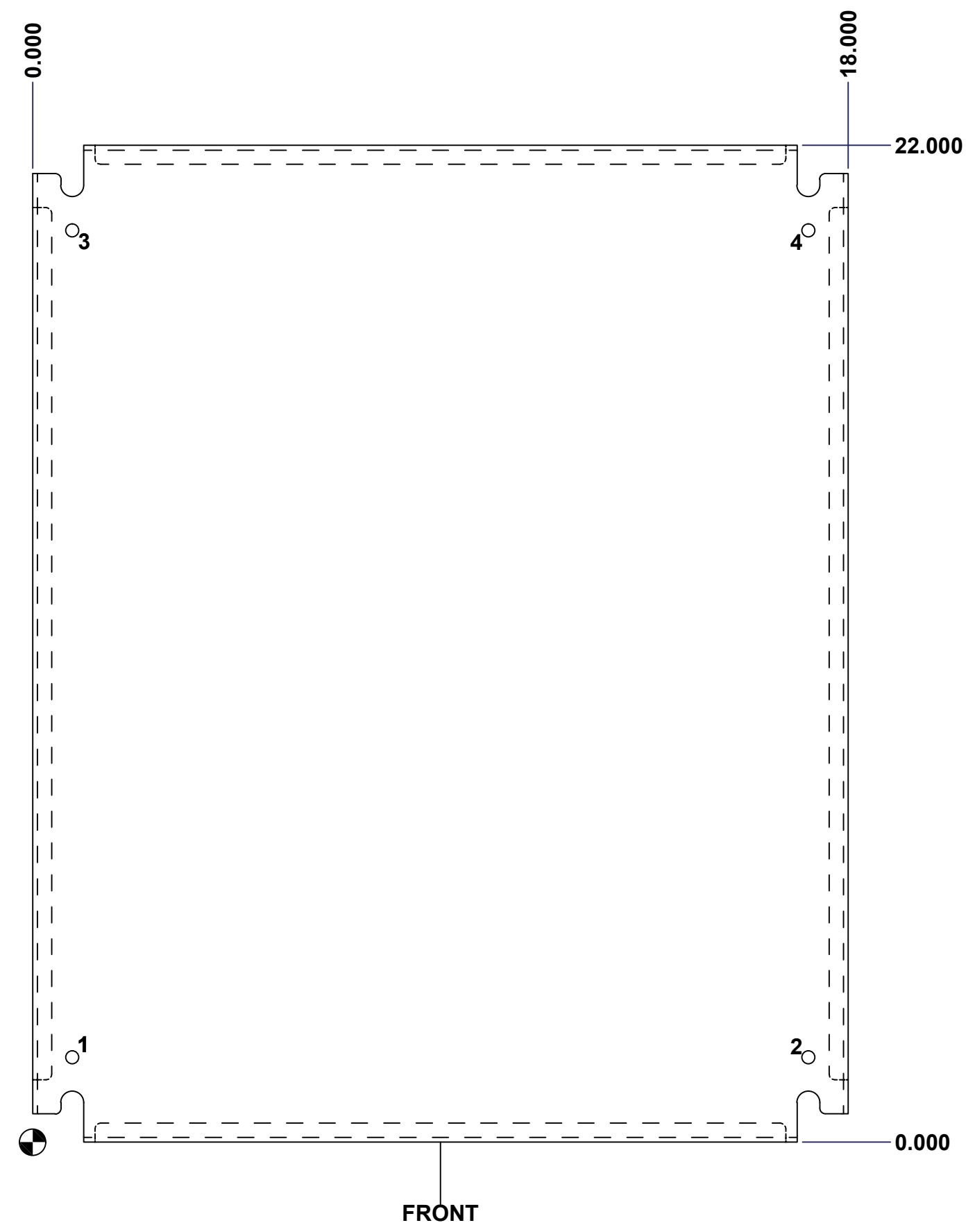
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	17.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	20.125	GROUND HOLE (RND Ø0.290)
4	17.125	20.125	GROUND HOLE (RND Ø0.290)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View



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		Projection
Customer Client		Date
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description	881 SP - Inner Panel	
Part Number Numéro Pièce	881 SP2420G	Detail Rev.
	Rev. 0	2 / 2