

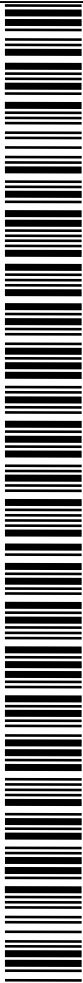
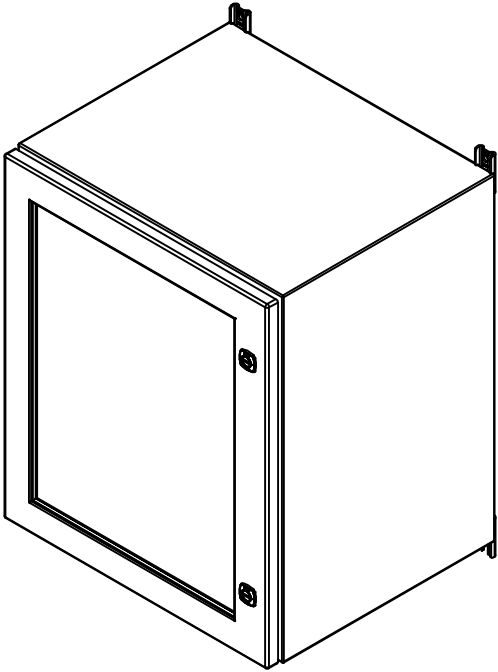
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Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW2420166TH\5412ESSW2420166TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

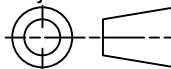


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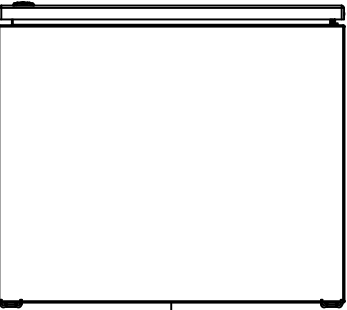
Flatness
Aplatissement

Max 3.0mm

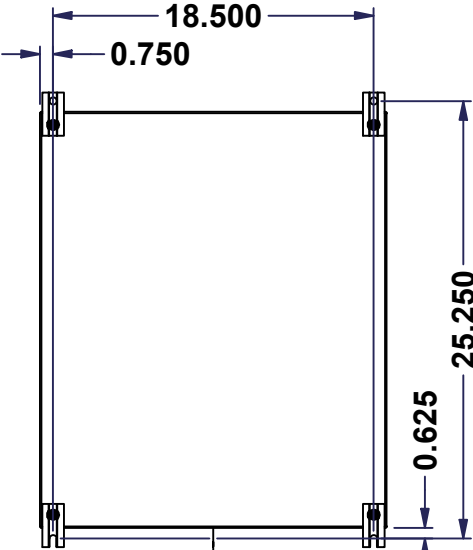
Projection



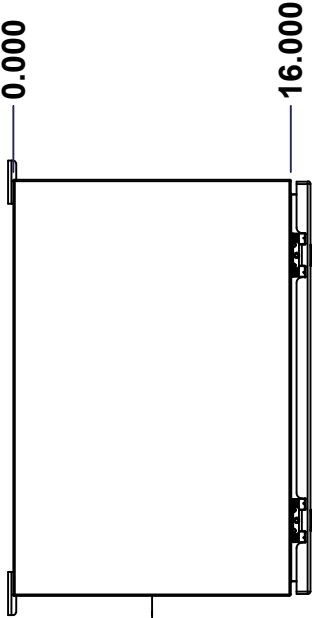
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|-----------------------------------|--|-----------------------------------|---------------------|
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 19-Jun-23 | |
| Material Matière | | 16 Ga Stainless Steel 316 (1.4mm) | |
| Color Couleur | | Unpainted | Finish Fini Brushed |
| Description | | | Detail Rev. |
| 5412ESSW 24" x 20" x 16" Assembly | | | |
| Part Number Numéro Pièce | | Rev. | 1 |
| 5412ESSW2420166TH | | 0 | 15 |



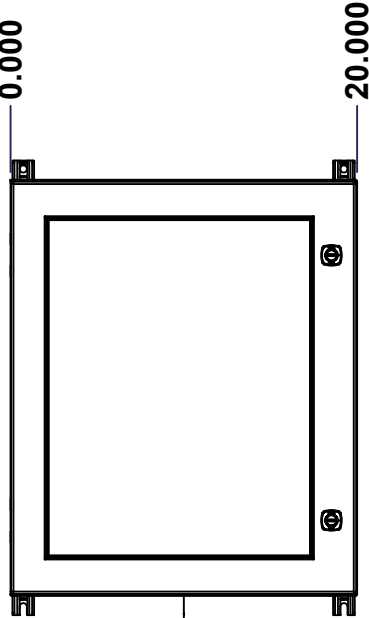
TOP



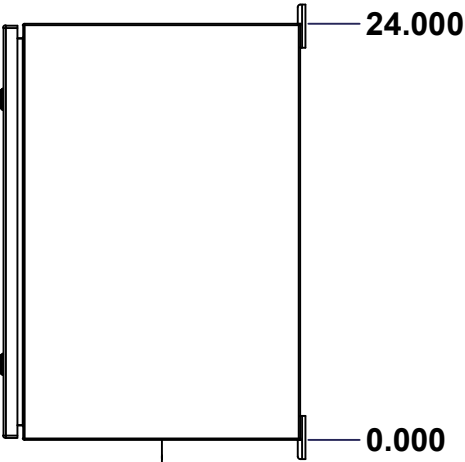
BACK



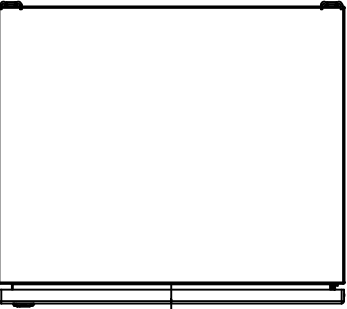
LEFT



FRONT



RIGHT



BOTTOM

GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

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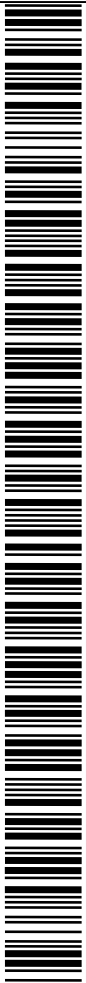
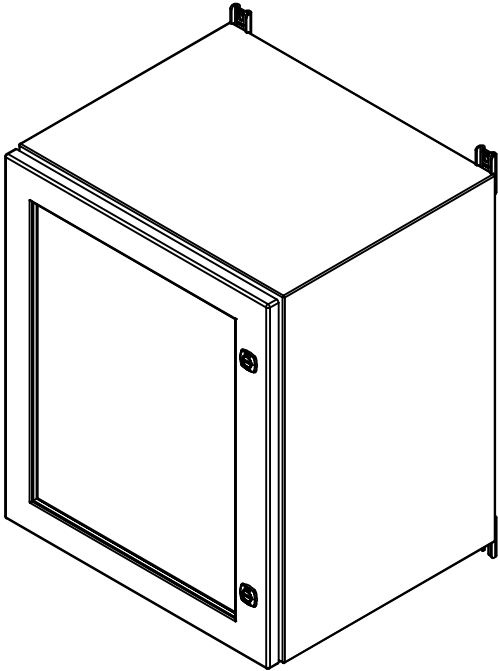
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| NOTE | |
|------|---|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | W/O Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 885 ESMF4_OPEN Sold separately (Installed) |
| 7 | C/W 885 ESMF4_CLOSE Sold separately (Installed) |
| 8 | C/W R5 Insulation (Installed by EXM) |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View

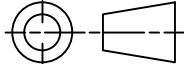


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Flatness
Aplatissement

Max 3.0mm

Projection



| | | | |
|-------------------------------------|--|-----------------------------------|--|
| Customer Client | | Date | |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 19-Jun-23 | |
| Material Matière | | 16 Ga Stainless Steel 316 (1.4mm) | |

| | | | |
|---------------|-----------|-------------|---------|
| Color Couleur | Unpainted | Finish Fini | Brushed |
|---------------|-----------|-------------|---------|

| | |
|-----------------------------------|-------------|
| Description | Detail Rev. |
| 5412ESSW 24" x 20" x 16" Assembly | |

| | | |
|--------------------------|------|----|
| Part Number Numéro Pièce | Rev. | 2 |
| 5412ESSW2420166TH | 0 | 15 |

| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

| | | | |
|------------|--------------------|-----|--|
| 4 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | 881 SP2420G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESSW2420166THC | 0 | 5412ESSW 24" x 20" Cover |
| 1 | 5412ESSW2420166THB | 0 | 5412ESSW 24" x 20" x 16" Body |
| 2 | STK-Q-04051-08 | 1 | M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

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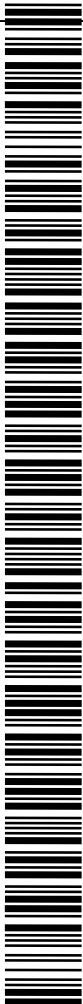
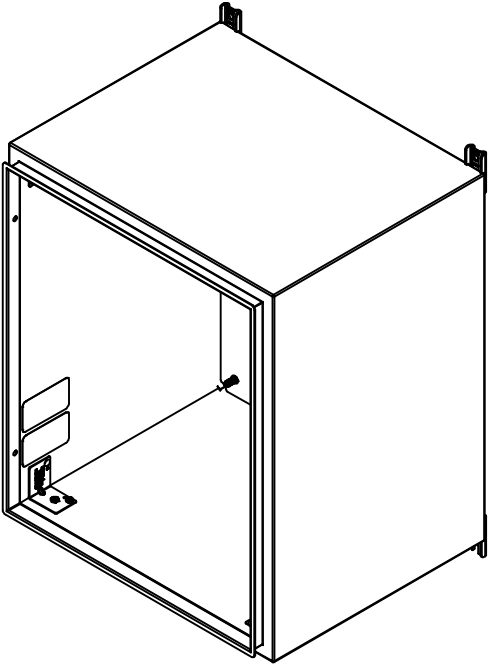
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Tolerance ±1/32" unless otherwise specified

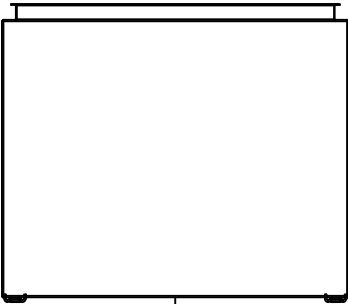
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Tolérance ±1/32" sauf spécification contraire

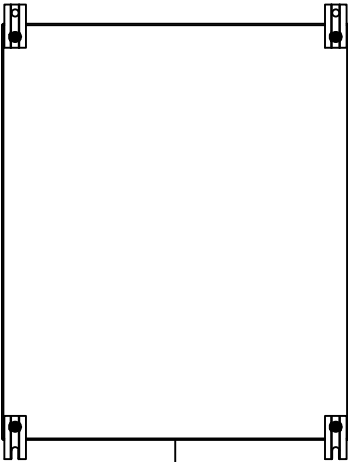
| No. | Revisions | Date | By/Par |
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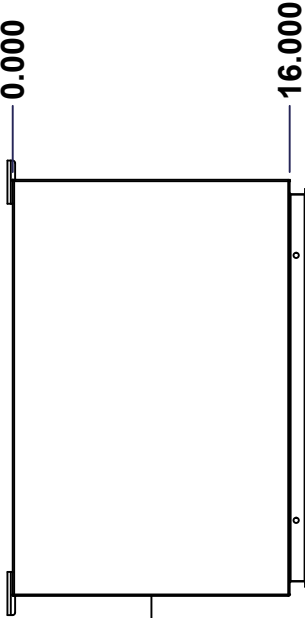
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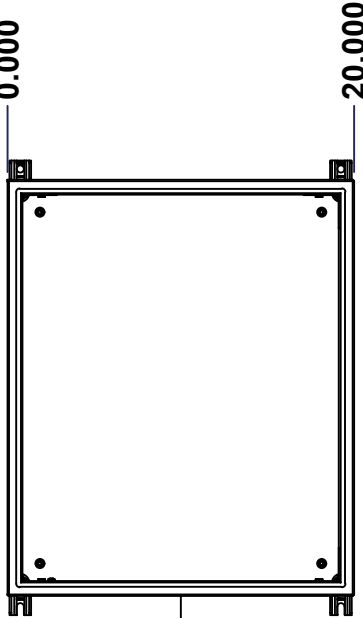
TOP



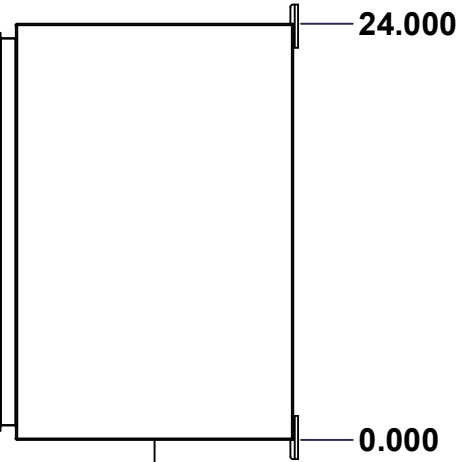
BACK



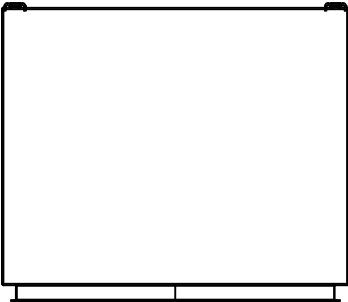
LEFT



FRONT



RIGHT



BOTTOM

Isometric View

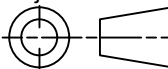


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Flatness
Aplatissement

Max 3.0mm

Projection



| | | | |
|--|--|-----------------------------------|------------------------|
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 19-Jun-23 | |
| Material Matière | | 16 Ga Stainless Steel 316 (1.4mm) | |
| Color Couleur | | Unpainted | Finish Fini Brushed |
| Description 5412ESSW 24" x 20" x 16" Body | | | Detail Rev. |
| Part Number Numéro Pièce | | Rev. | 3 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 0 | 15 |
| 5412ESSW2420166THB | | | |

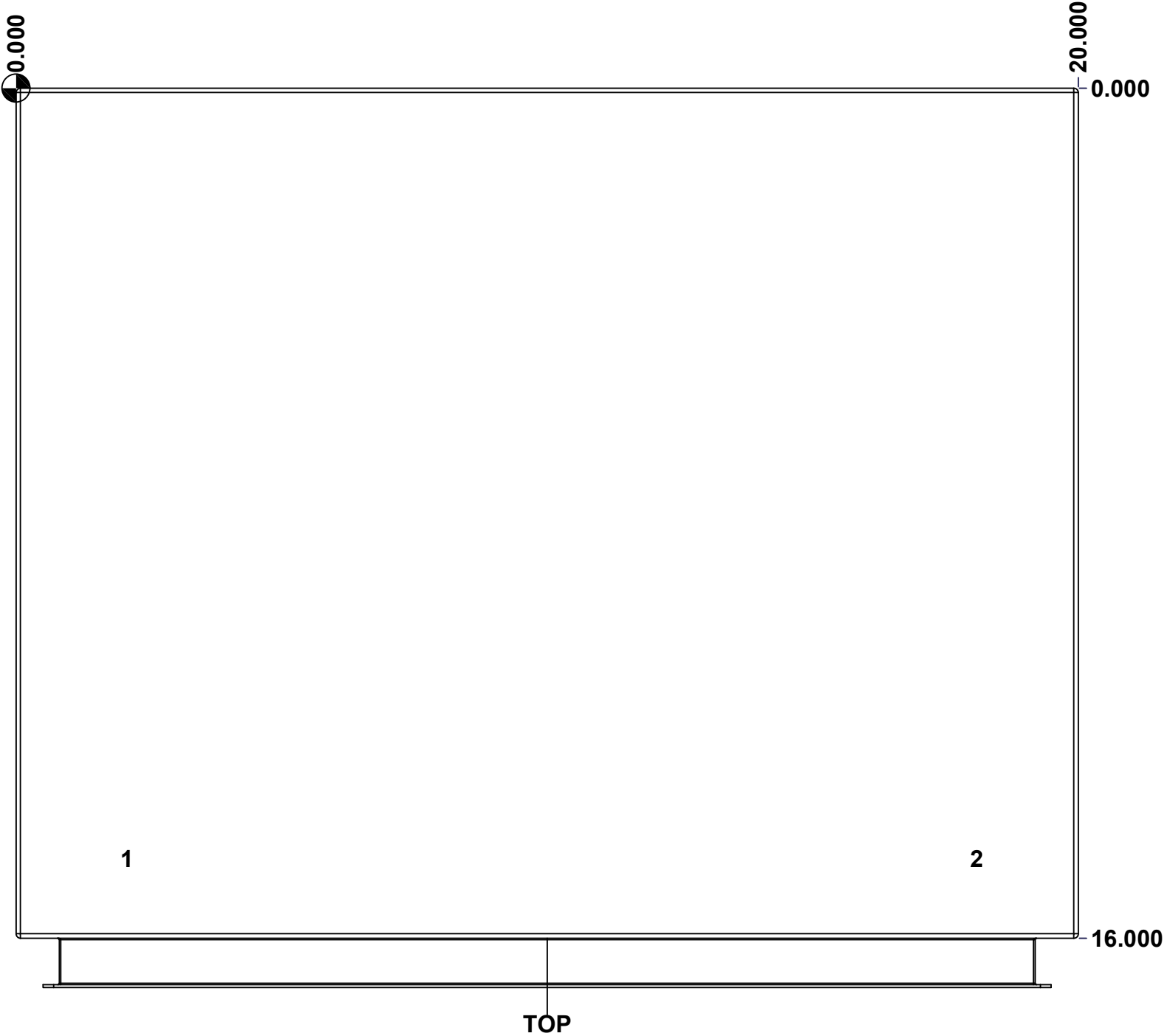
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 18.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | | | |
|--|--|--|------------------|---------|
| | Description 5412ESSW 24" x 20" x 16" Body | | Status (NULL) | |
| | Part Number Numéro Pièce 5412ESSW2420166THB | | Rev. 0 | 4 15 |

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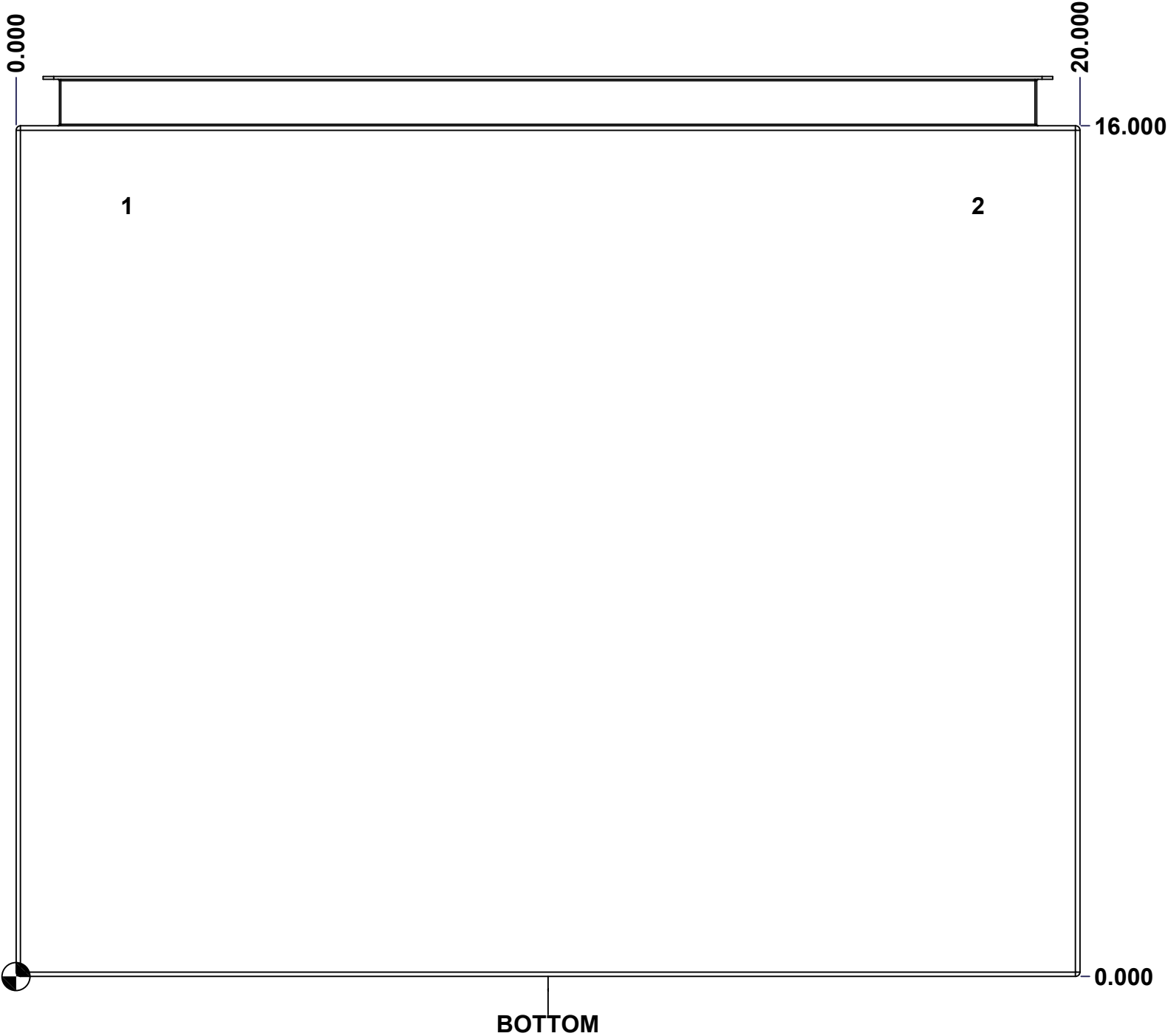
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 18.000 | 14.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | | |
|--|--|------------------|---------|
| | Description 5412ESSW 24" x 20" x 16" Body | Status (NULL) | |
| | Part Number Numéro Pièce 5412ESSW2420166THB | Rev. 0 | 5 15 |

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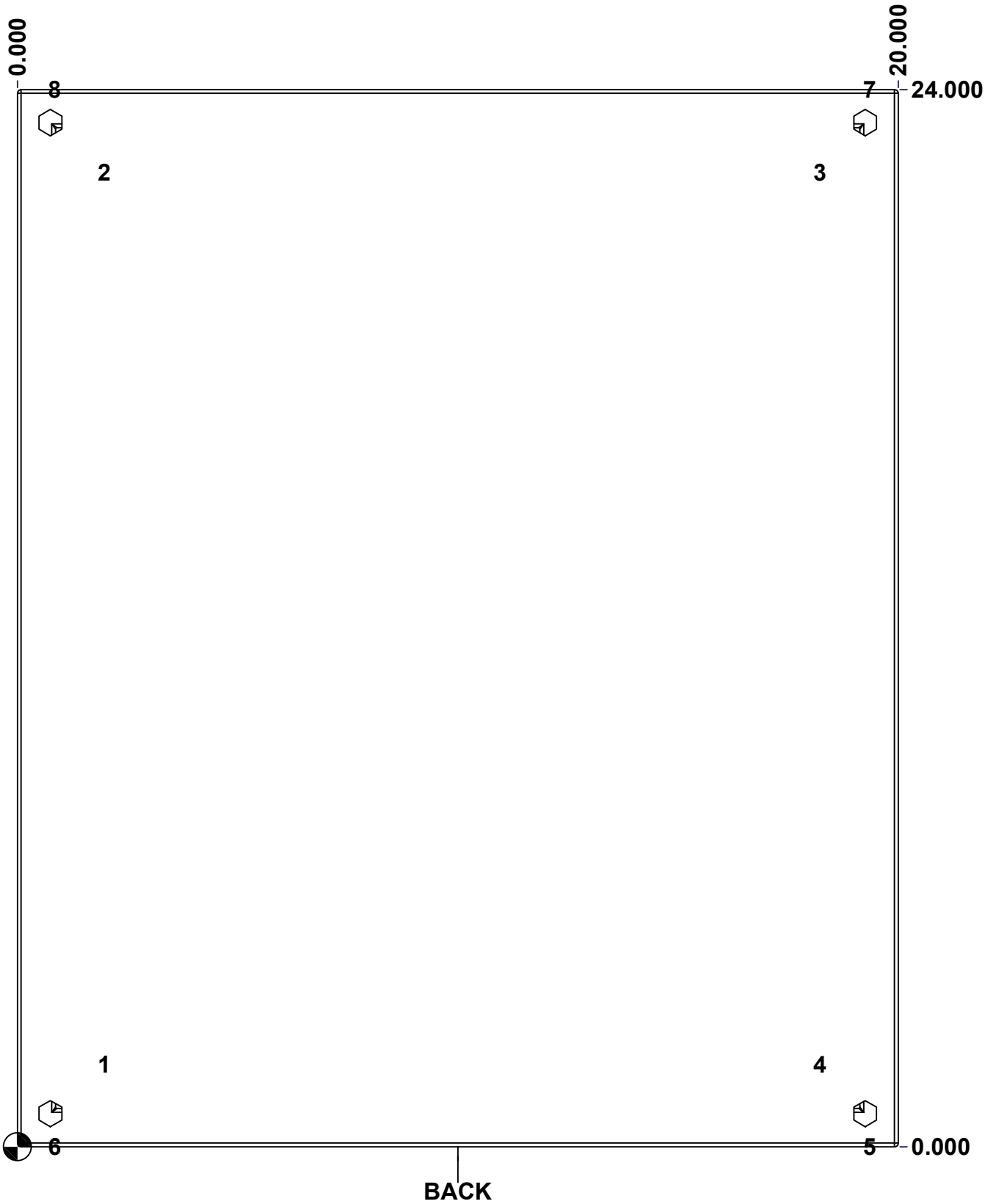
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 18.125 | 22.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 18.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | ----- | ----- | ----- |
| 5 | 19.250 | 0.000 | FOOT 885 ESMF4_OPEN |
| 6 | 0.750 | 0.000 | FOOT 885 ESMF4_OPEN |
| 7 | 19.250 | 24.000 | FOOT 885 ESMF4_CLOSE |
| 8 | 0.750 | 24.000 | FOOT 885 ESMF4_CLOSE |



| | | | |
|--|-------------------------------|--------|----|
| | Description | Status | |
| | 5412ESSW 24" x 20" x 16" Body | (NULL) | |
| | Part Number Numéro Pièce | Rev. | 6 |
| | 5412ESSW2420166THB | 0 | 15 |

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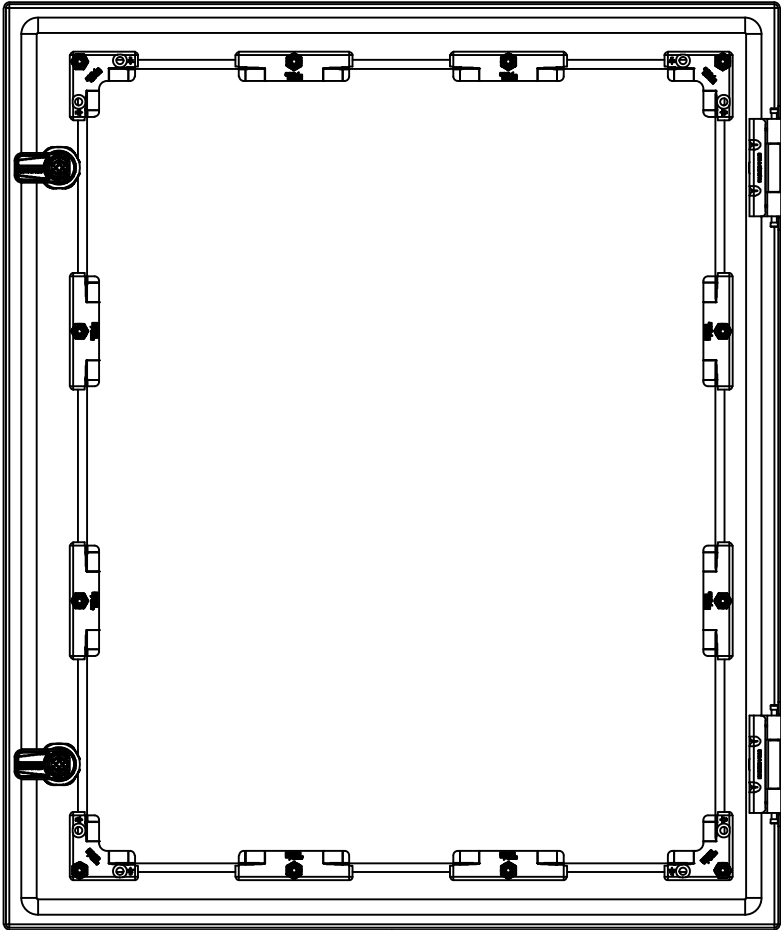
Tolerance ±1/32" unless otherwise specified

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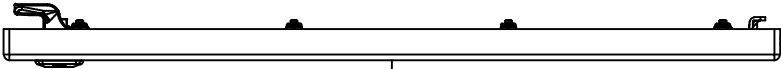
Tolérance ±1/32" sauf spécification contraire



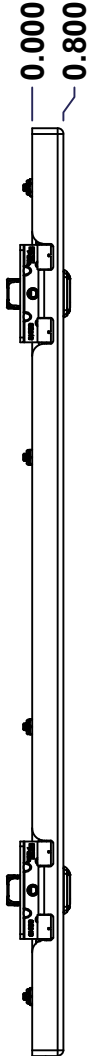
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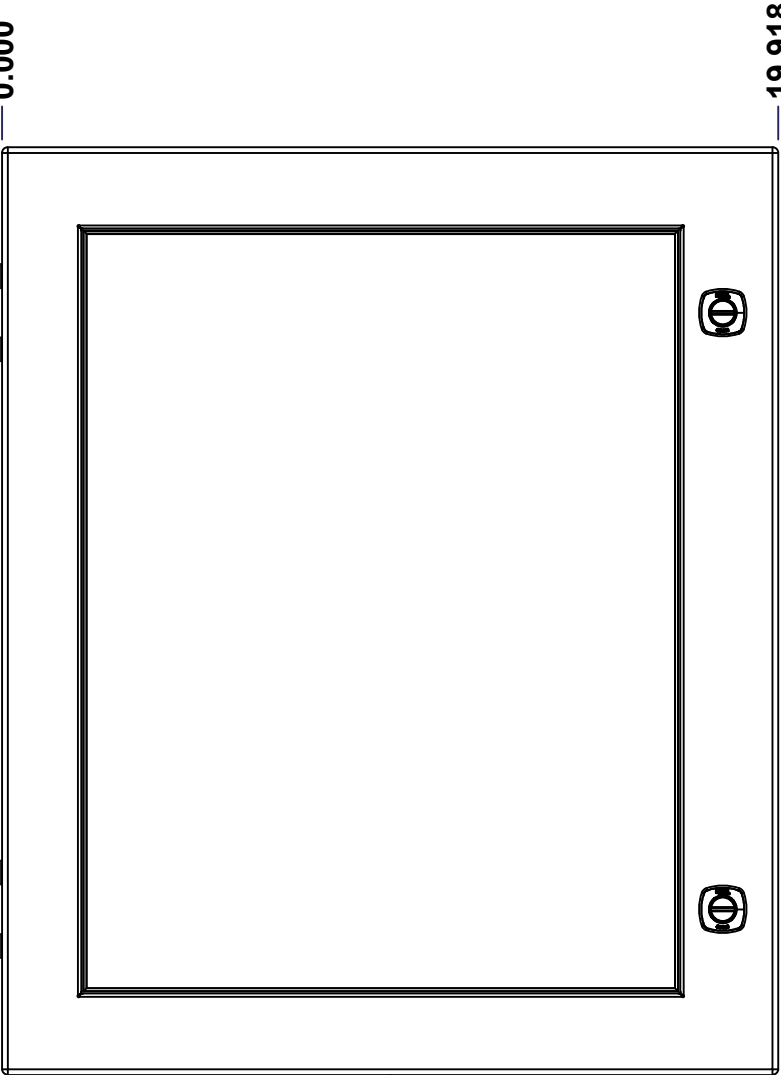
BACK



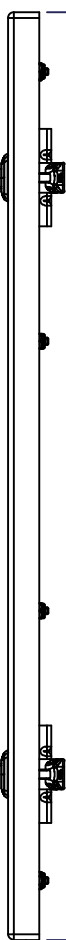
BOTTOM



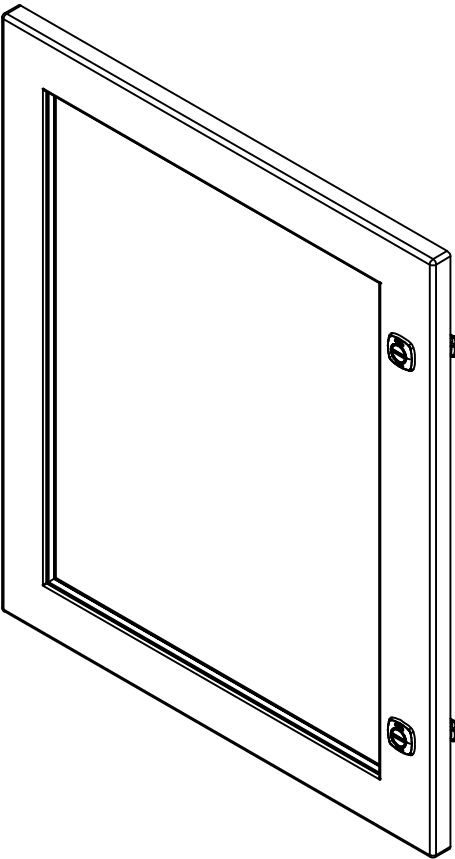
LEFT



FRONT



RIGHT




Isometric View



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| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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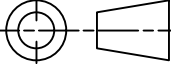


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Flatness
Aplatissement

Max 3.0mm

Projection



| | | | |
|-----------------------------------|--|-----------------------------------|---------------------------|
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 19-Jun-23 | |
| Material Matière | | 16 Ga Stainless Steel 316 (1.4mm) | |
| Color Couleur | | Unpainted | Finish Fini Brushed |
| Description | | | Detail Rev. |
| 5412ESSW 24" x 20" Cover | | | |
| Part Number Numéro Pièce | | Rev. | 8 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 0 | 15 |
| 5412ESSW2420166THC | | | |

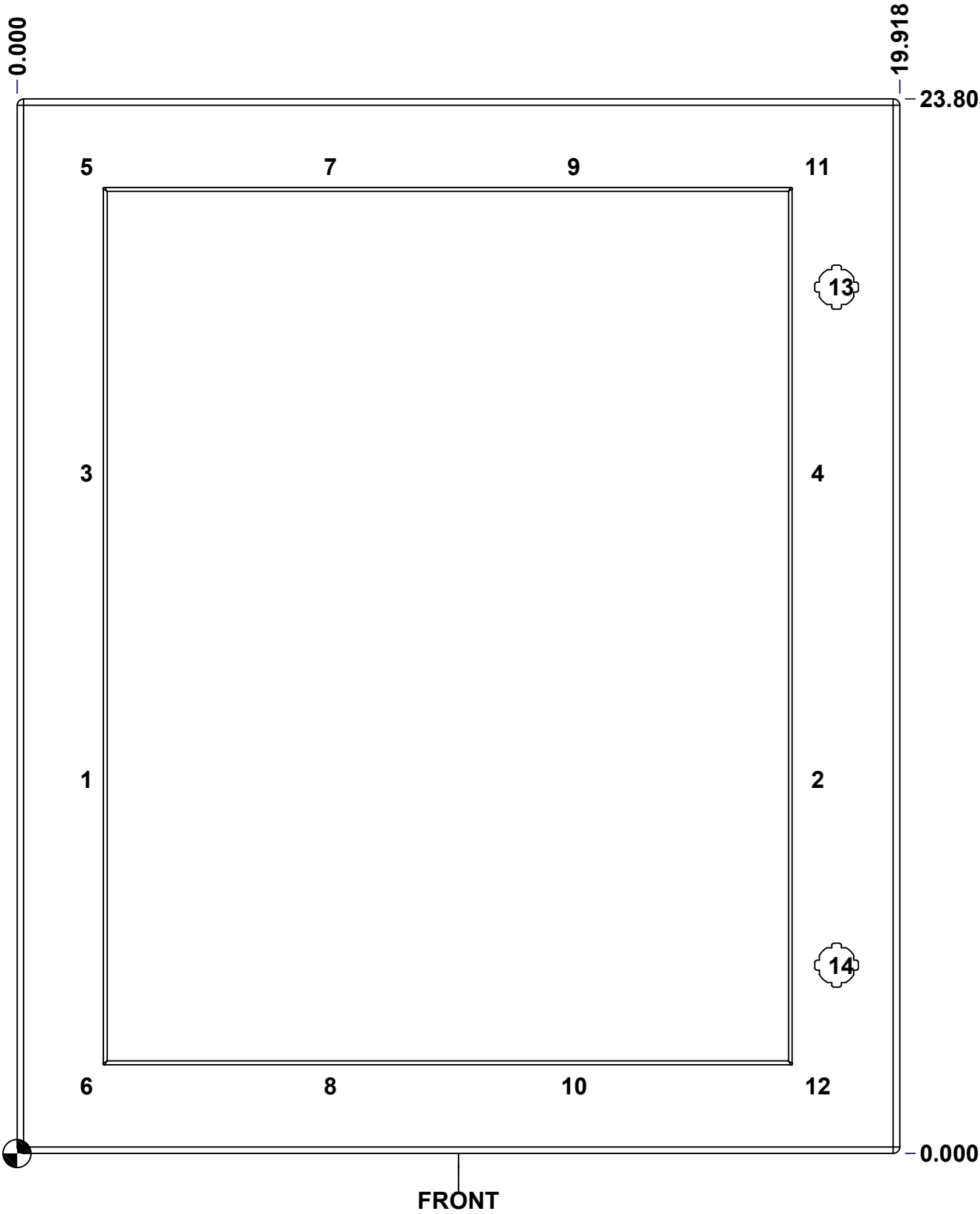
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|--------|-------------------------|
| HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 1.469 | 8.443 | STUD M6 x 18mm (Inside) |
| 2 | 17.968 | 8.443 | STUD M6 x 18mm (Inside) |
| 3 | 1.469 | 15.360 | STUD M6 x 18mm (Inside) |
| 4 | 17.968 | 15.360 | STUD M6 x 18mm (Inside) |
| 5 | 1.469 | 22.276 | STUD M6 x 18mm (Inside) |
| 6 | 1.469 | 1.527 | STUD M6 x 18mm (Inside) |
| 7 | 6.969 | 22.276 | STUD M6 x 18mm (Inside) |
| 8 | 6.969 | 1.527 | STUD M6 x 18mm (Inside) |
| 9 | 12.468 | 22.276 | STUD M6 x 18mm (Inside) |
| 10 | 12.468 | 1.527 | STUD M6 x 18mm (Inside) |
| 11 | 17.968 | 22.276 | STUD M6 x 18mm (Inside) |
| 12 | 17.968 | 1.527 | STUD M6 x 18mm (Inside) |
| ----- | ----- | ----- | ----- |
| 13 | 18.494 | 19.553 | 880 SCQ4-SLSS6 |
| 14 | 18.494 | 4.250 | 880 SCQ4-SLSS6 |



| | | | |
|--|--|------------------|---------|
| | Description | Status | |
| | 5412ESSW 24" x 20" Cover | (NULL) | |
| | Part Number Numéro Pièce 5412ESSW2420166THC | Rev. 0 | 9 15 |

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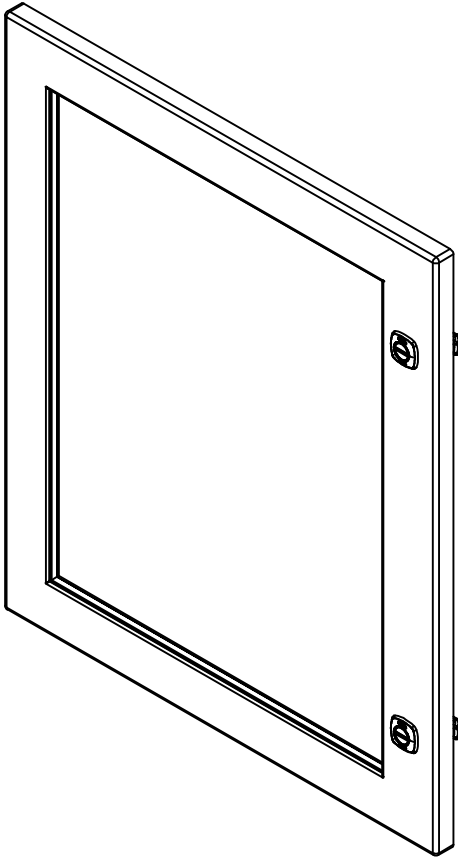
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Tolerance ±1/32" unless otherwise specified


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Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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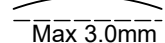
Isometric View





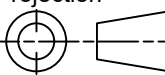
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jun-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSW 24" x 20" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSW2420166THC

Rev.

10

15

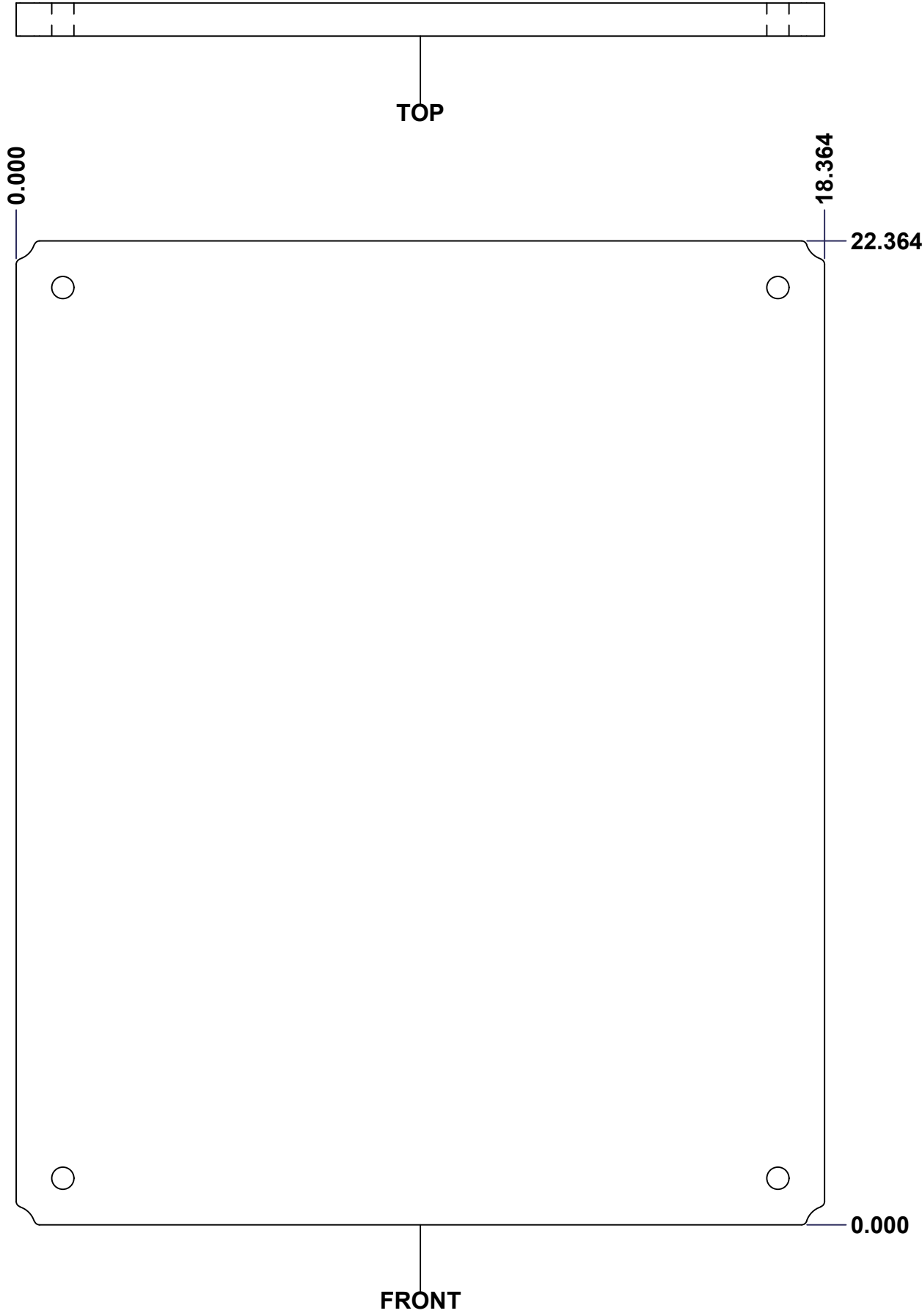
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|------------|--------------------------|-----|---------------------------------------|
| 8 | STK-Q-60701 | 2.1 | 880 WK - Lexan 1/4" Fixing Bracket |
| 1 | STK-A-60703 | 0 | 5412 ESW Lexan Bracket Kit |
| 12 | STK-Q-16053 | 1 | Stud M6 x 23mm Stainless steel |
| 1 | STK-G-02710 | 0 | 880 HWKG - Windows Kit Gasket |
| 1 | 5412ESSW2420166THLX G | 0 | 5412ESSW 24" x 20" Lexan Gasket Part |
| 1 | 5412ESSW2420166THLX | 0 | 5412ESSW 20.375" x 16.125" Lexan Part |
| 1 | 5412ESSW2420166THG | 0 | 5412ESSW 24" x 20" Cover Gasket Part |
| 1 | 5412ESSW2420166THC- P | 0 | 5412ESSW 24" x 20" Cover Part |
| 2 | 880 SCQ4-SLSS6 | 7 | 5412 ESS 1/4 Turn Lock |
| 2 | STK-A-33016 | 0 | 5412 ESS Bended Hinge (Body Part) |
| QTY | Part Number | Rev | Description |
| Parts List | | | |

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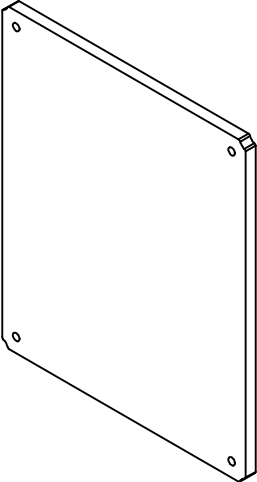

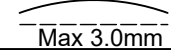
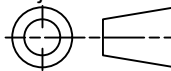
Tolerance $\pm 1/32$ " unless otherwise specified

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Tolérance $\pm 1/32$ " sauf spécification contraire

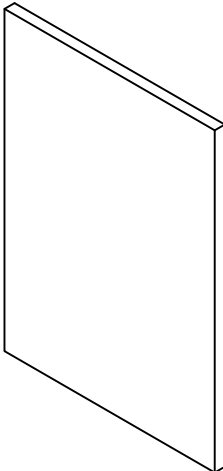


SEE BILL OF MATERIAL ON LAST PAGE

| No. | Revisions | Date | By/Par |
|---|-----------|--|-------------|
| | | | |
| | | | |
| | | | |
| | | | |
| <div><p>Isometric View</p></div> | | | |
|  <div>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</div> | | Flatness Aplatissement  Max 3.0mm Projection  | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 23-Jan-07 | |
| Material Matière | | Polyisocyanurate | |
| Color Couleur | | Finish Fini | |
| Aluminum | | N/A | |
| Description | | | Detail Rev. |
| 5412ESSW 24" x 20" Back Insulation | | | |
| Part Number Numéro Pièce | | Rev. | 11 |
| 5412ESSW2420166THI-B | | 0 | 15 |

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Isometric View



Isometric View

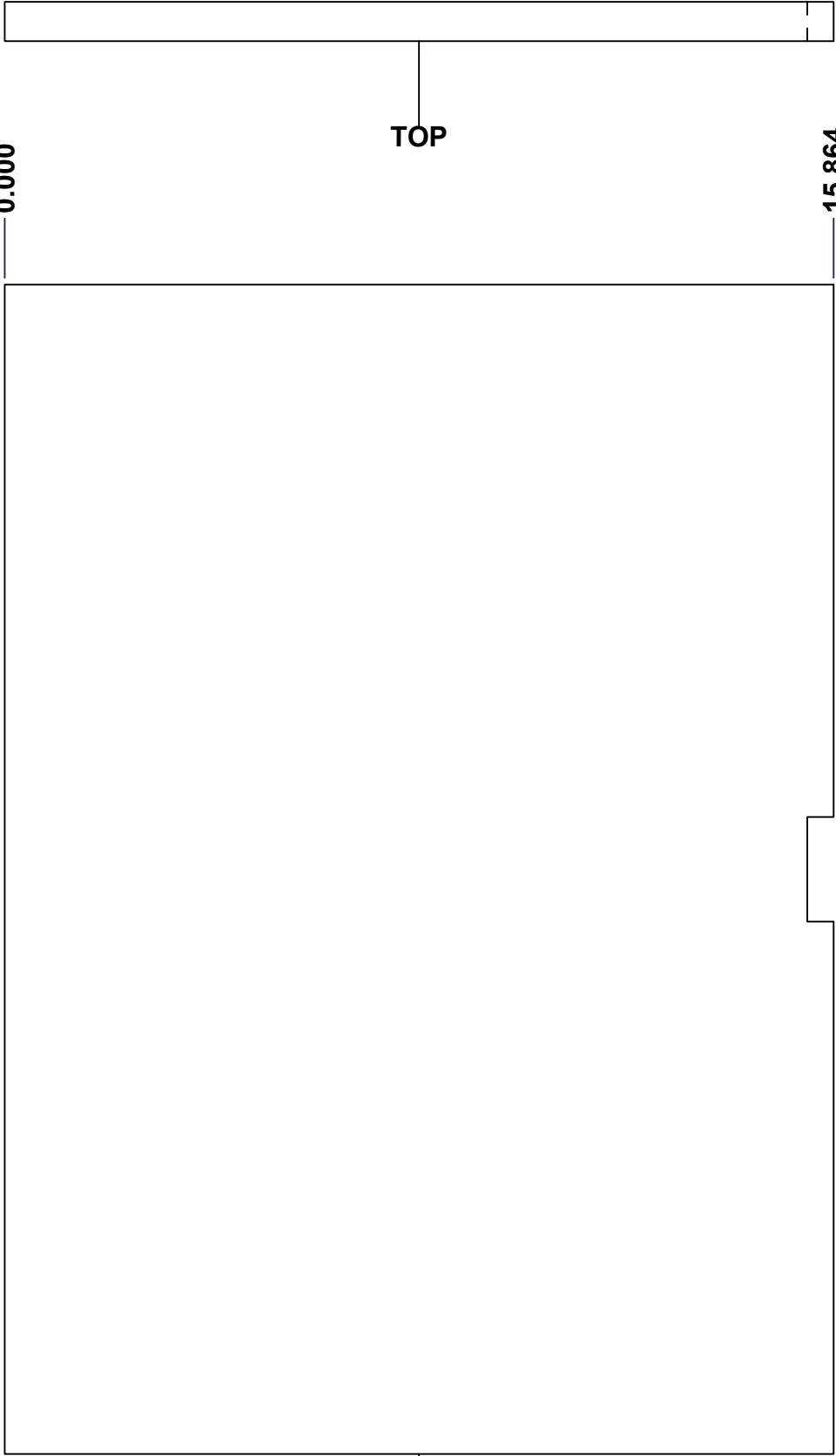
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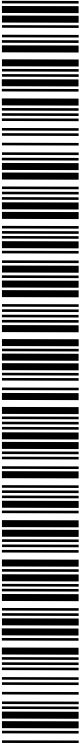
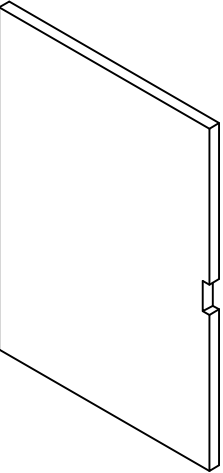
Tolerance $\pm 1/32$ " unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW2420166TH\5412ESSW2420166TH.idw

Tolérance $\pm 1/32$ " sauf spécification contraire



0.000
0.750

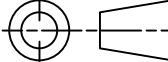


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSW 24" x 20" Right Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSW2420166THI-RS

Rev.

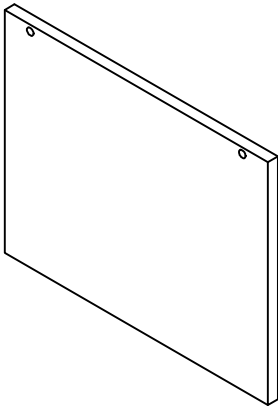
13

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15

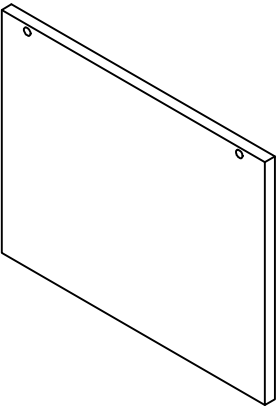
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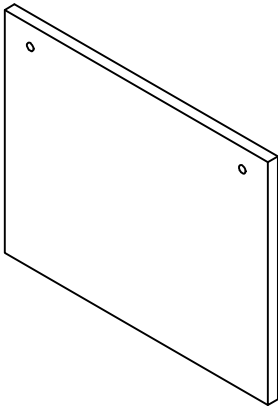
Isometric View

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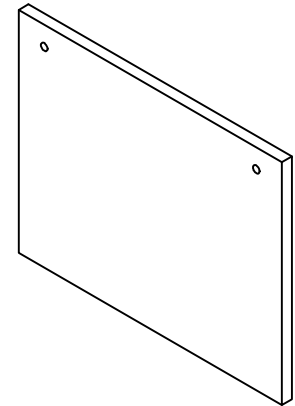


Isometric View


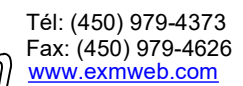
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Isometric View

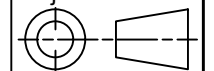


| | |
|---------------|--|
| Flatness | |
| Aplatissement | |



Max 3.0mm

| |
|------------|
| Max 5.0mm |
| Projection |



| | |
|----------|------------------|
| Material | Polyisocyanurate |
| Matière | Polyisocyanurate |

| | | |
|-------------|--|-------------|
| Description | | Detail Rev. |
|-------------|--|-------------|

| | | |
|-------------|------|----|
| Insulation | | |
| Part Number | Rev. | 15 |

| | | |
|------------------------------|---|----|
| Numéro Pièce | 0 | 15 |
| 5412ESSW2420166THI-BT | | |

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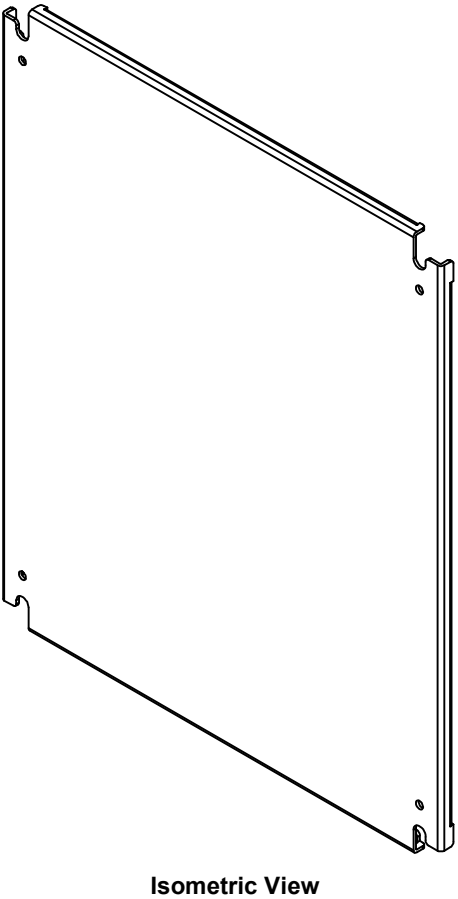
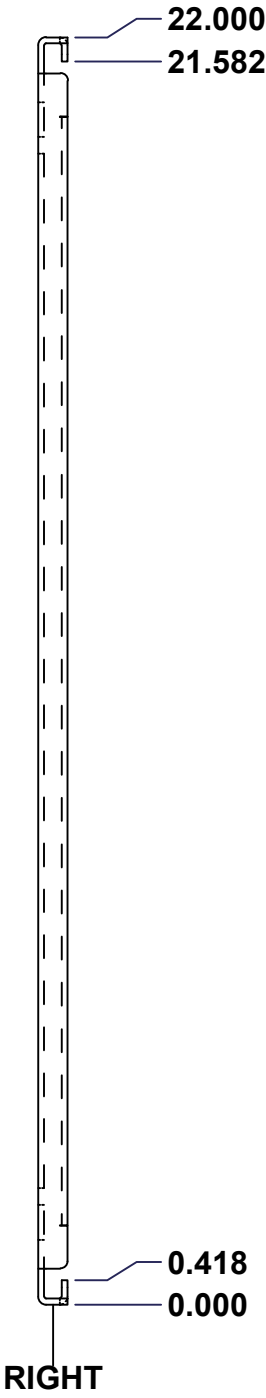
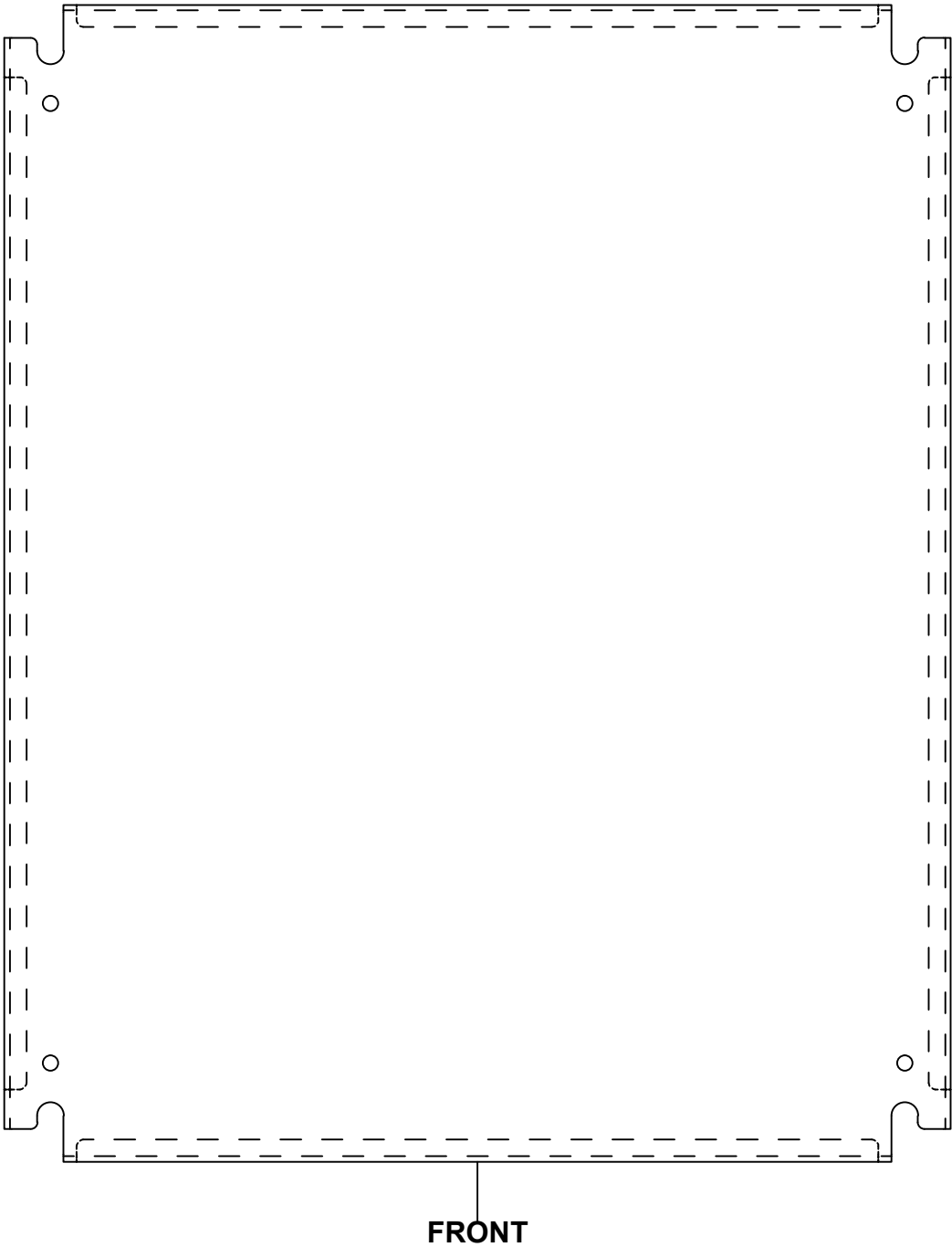
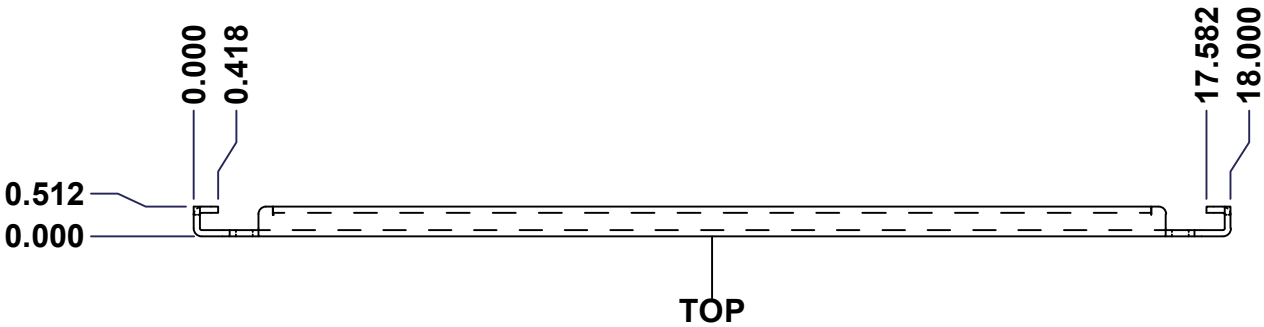
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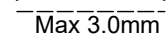
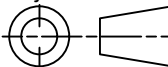
Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32"$ sauf spécification contraire

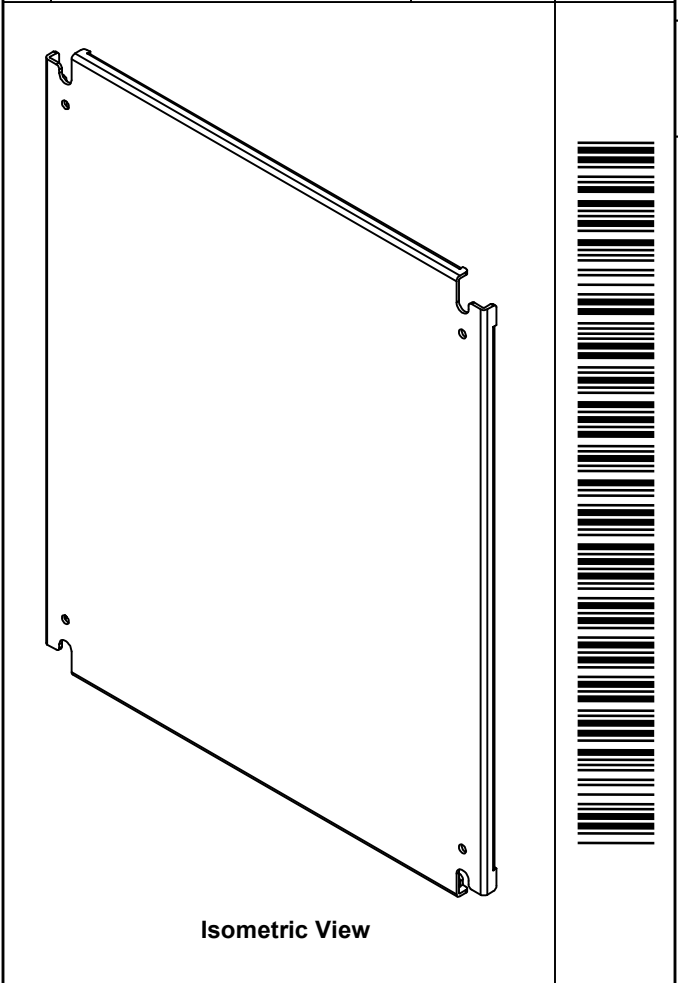


| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
| | | | |
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| | | | |
|--|---------------|---|---------------|
|  | | Flatness Aplatissement  Max 3.0mm | |
| Tél: (510) 979-4373 Fax: (510) 979-4626 www.exmweb.com | | Projection  | |
| Customer Client | | Date | |
| Drawn By Dessiné Par | | Date 23-Jan-07 | |
| Material Matière | | See Part List | |
| Color Couleur | See Part List | Finish Fin | See Part List |
| Description | | Detail Rev. | |
| 881 SP - Inner Panel | | | |
| Part Number Numéro Pièce 881 SP2420G | | Rev. 0 | 1 2 |

| | | | | | | |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP2420G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty | Part Number | Rev | Description | Material | Color | Finish |
| Parts List | | | | | | |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
| | | | |
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