

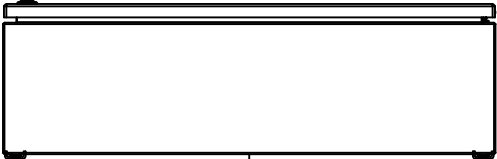
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Tolerance ±1/32" unless otherwise specified

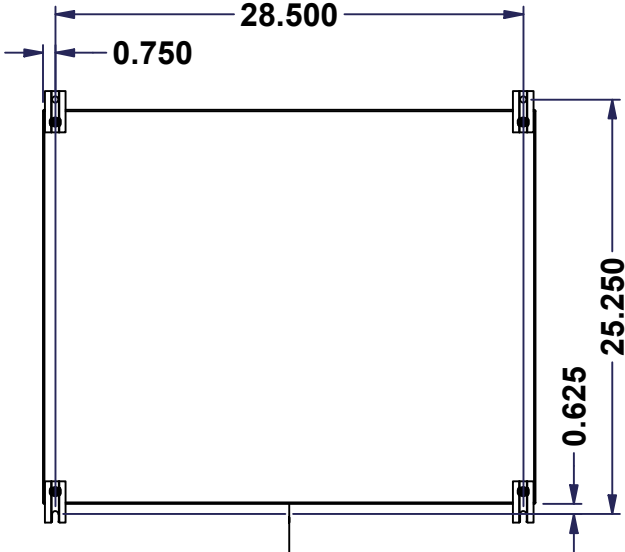
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW2430086THNOIP\5412ESSW2430086THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

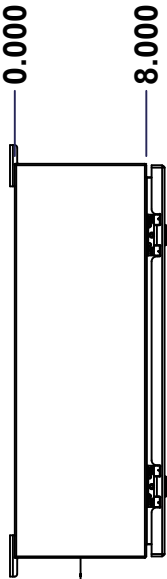
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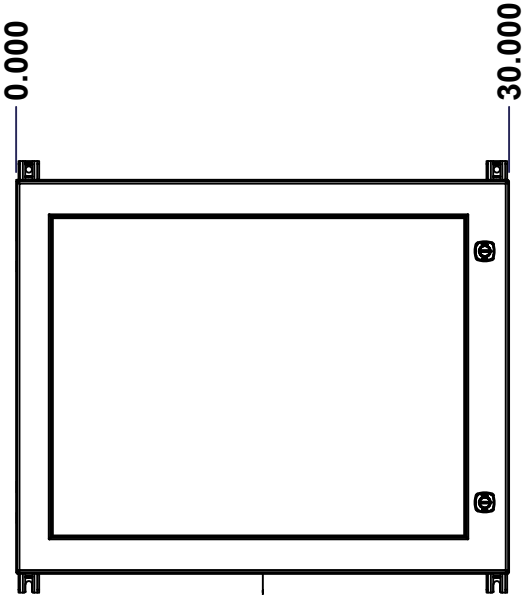
TOP



BACK



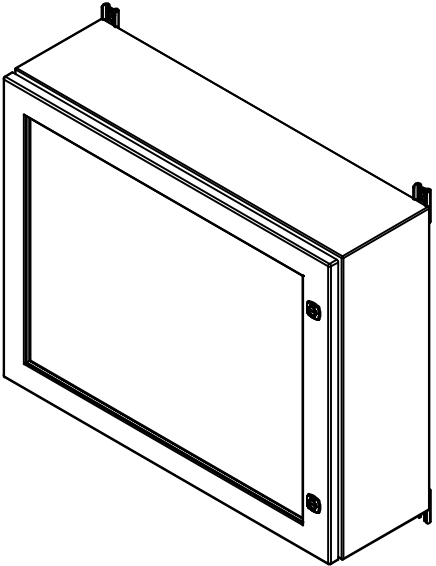
LEFT



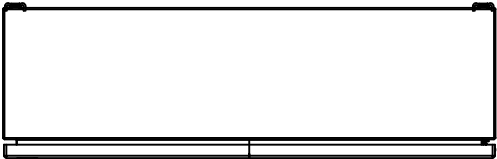
FRONT



RIGHT

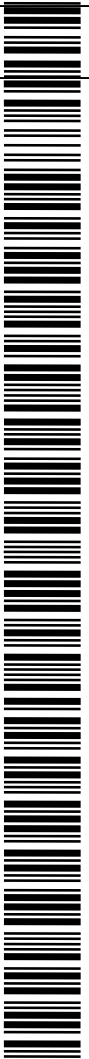


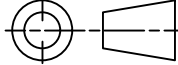


Isometric View



BOTTOM

GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL

No.	Revisions	Date	By/Par
			
<div><div><div><div>Tél: (450) 979-4373</div><div>Fax: (450) 979-4626</div><div><a href="http://www.exmweb.com">www.exmweb.com</a></div></div></div><div><div>Flatness Aplatissement</div><div>Max 3.0mm</div><div>Projection</div><div></div></div></div>			
Customer Client			Date
Drawn By Dessiné Par			Date 16-Jun-23
Material Matière			16 Ga Stainless Steel 316 (1.4mm)
Color Couleur		Unpainted	Finish Fini Brushed
Description			Detail Rev.
5412ESSW 24" x 30" x 8" Assembly			
Part Number Numéro Pièce			Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE			5412ESSW2430086THNOIP 0 15

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No.	Revisions	Date	By/Par

**Isometric View**

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		Max 3.0mm
		Projection
<b>Customer Client</b>		<b>Date</b>
<b>Drawn By Dessiné Par</b> BoxCad: BoxCad		<b>Date</b> 16-Jun-23
<b>Material Matière</b> 16 Ga Stainless Steel 316 (1.4mm)		
<b>Color Couleur</b> Unpainted	<b>Finish Fini</b> Brushed	
<b>Description</b>  5412ESSW 24" x 30" x 8" Assembly		<b>Detail Rev.</b>
<b>Part Number Numéro Pièce</b> <b>5412ESSW2430086THNOIP</b>		Rev. <b>0</b>
		<b>2</b> <hr/> 15

4	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW2430086THNO IPC	0	5412ESSW 24" x 30" Cover
1	5412ESSW2430086THNO IPB	0	5412ESSW 24" x 30" x 8" Body
2	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

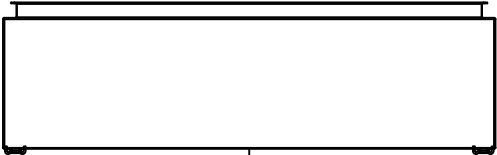
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW2430086THNOIP\5412ESSW2430086THNOIP.idw

Tolérance ±1/32" sauf spécification contraire

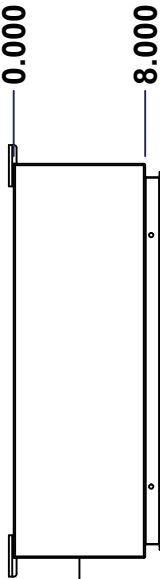
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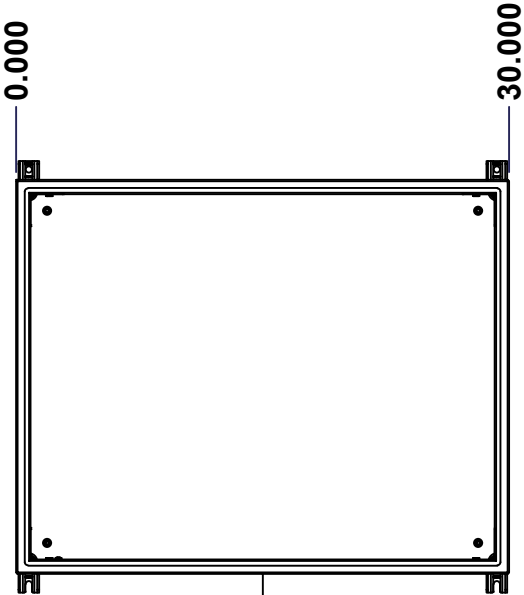
TOP



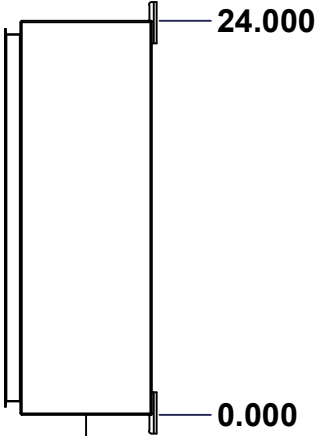
BACK



LEFT



FRONT

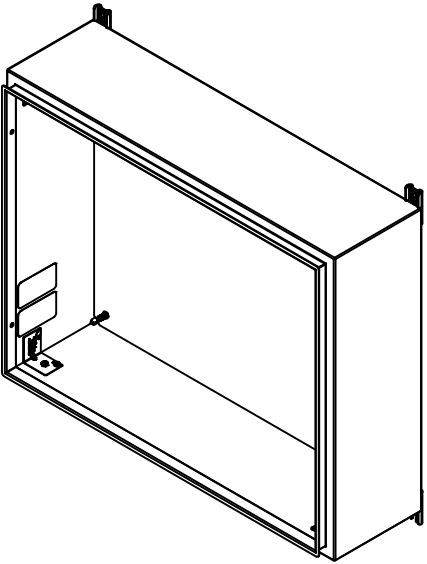
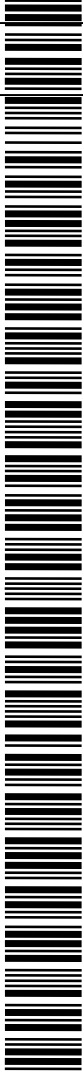


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

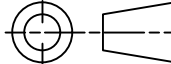


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Flatness  
Aplatissement

Max 0.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Jun-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSW 24" x 30" x 8" Body			Detail Rev.
Part Number Numéro Pièce			Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW2430086THNOIPB 0			15

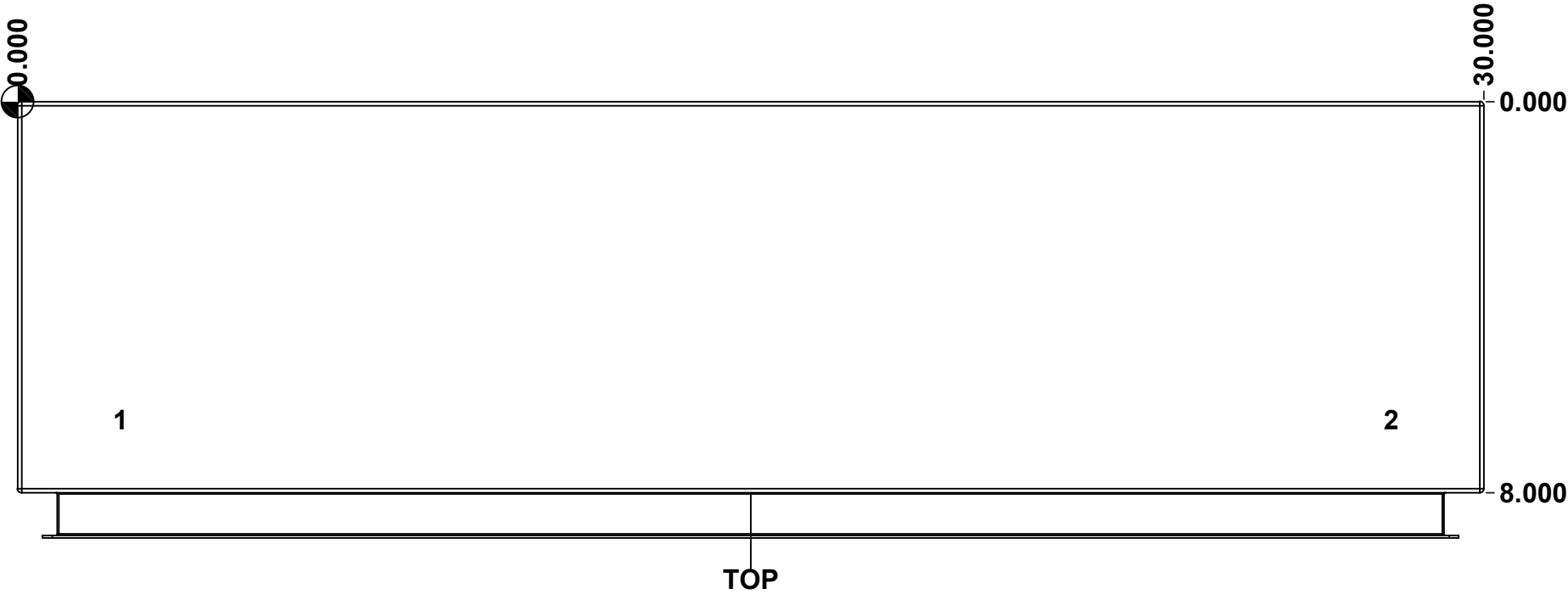
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)

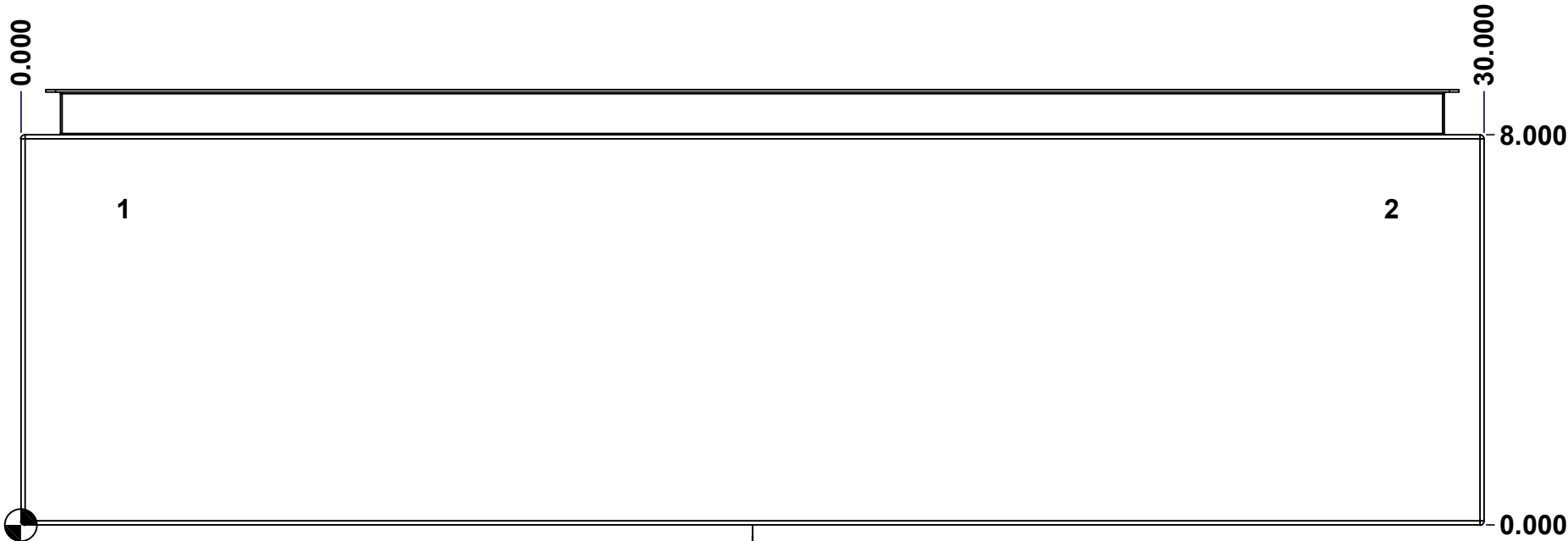


	Description 5412ESSW 24" x 30" x 8" Body	Status (NULL)	
	Part Number Numéro Pièce <b>5412ESSW2430086THNOIP</b>	Rev. <b>0</b>	4 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)

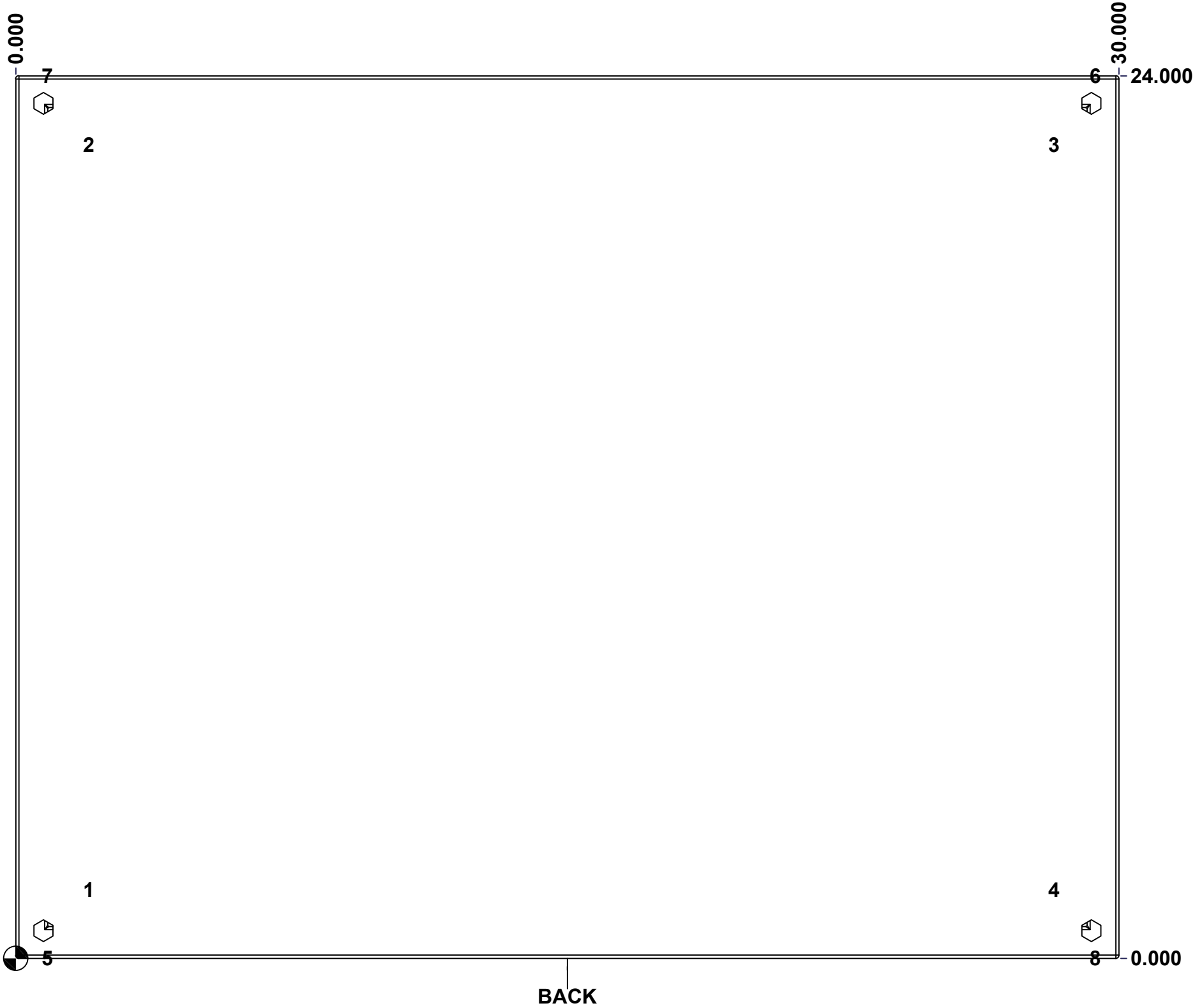



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	Description	Status	
	5412ESSW 24" x 30" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
5412ESSW2430086THNOIPB		0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	22.125	IP STUD M8 x 35mm (Inside)
3	28.125	22.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	0.750	0.000	FOOT 885 ESMF4_OPEN
6	29.250	24.000	FOOT 885 ESMF4_CLOSE
7	0.750	24.000	FOOT 885 ESMF4_CLOSE
8	29.250	0.000	FOOT 885 ESMF4_OPEN



	Description		Status	
	5412ESSW 24" x 30" x 8" Body		(NULL)	
	Part Number Numéro Pièce		Rev.	6
	5412ESSW2430086THNOIPB		0	15

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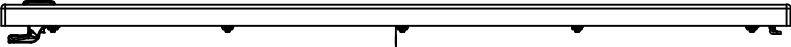
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW2430086THNO IPI-RS	0	5412ESSW 24" x 30" Right Insulation
1	5412ESSW2430086THNO IPI-LS	0	5412ESSW 24" x 30" Left Insulation
1	5412ESSW2430086THNO IPI-BT	0	5412ESSW 24" x 30" Top and Bottom Insulation
1	5412ESSW2430086THNO IPI-TP	0	5412ESSW 24" x 30" Top and Bottom Insulation
1	5412ESSW2430086THNO IPI-B	0	5412ESSW 24" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
4	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW2430086THNO IPB-P	0	5412ESSW 24" x 30" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

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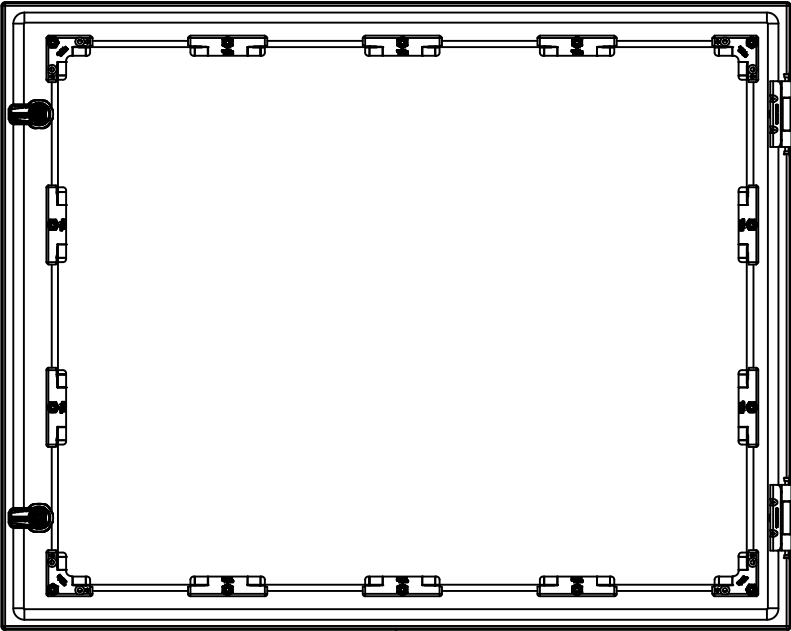
Tolerance ±1/32" unless otherwise specified

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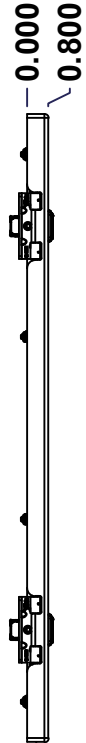
Tolérance ±1/32" sauf spécification contraire



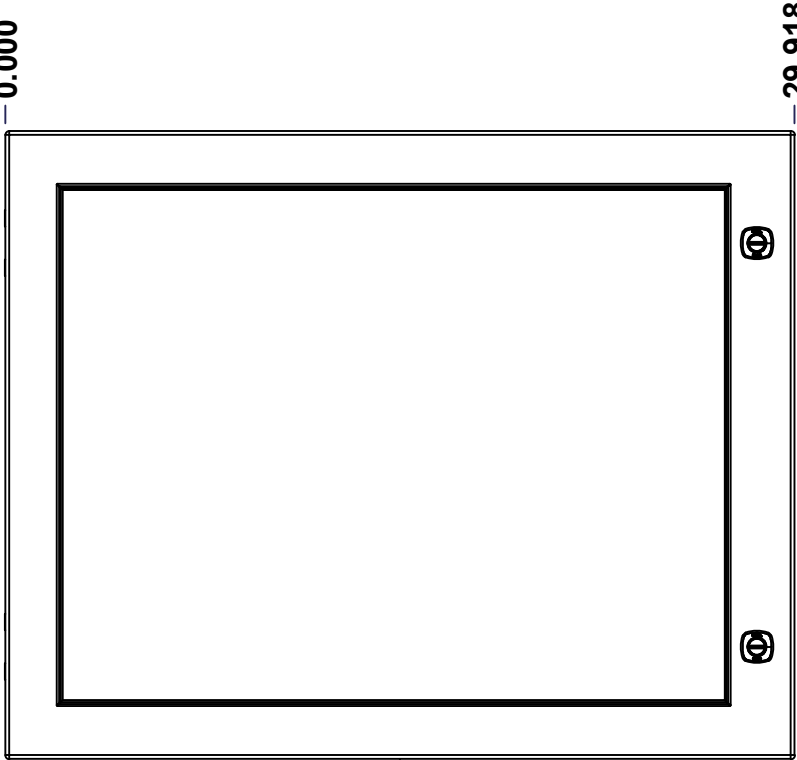
TOP



BACK



LEFT



FRONT

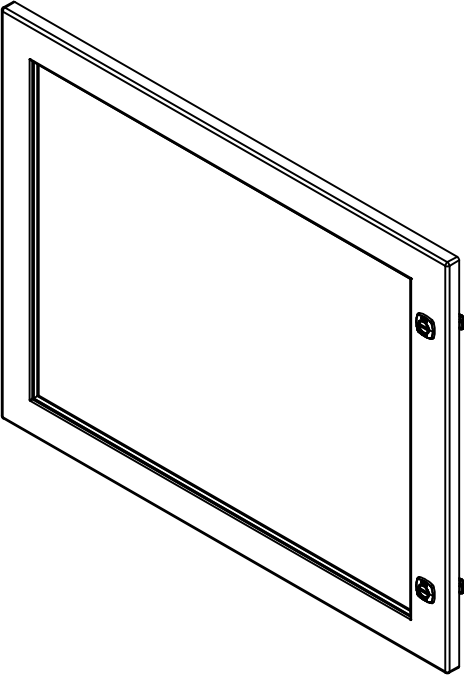


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View

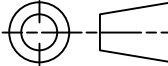


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 16-Jun-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur		Unpainted	Finish Fini Brushed
Description 5412ESSW 24" x 30" Cover			Detail Rev.
Part Number Numéro Pièce			Rev. 8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW2430086THNOIPC			0

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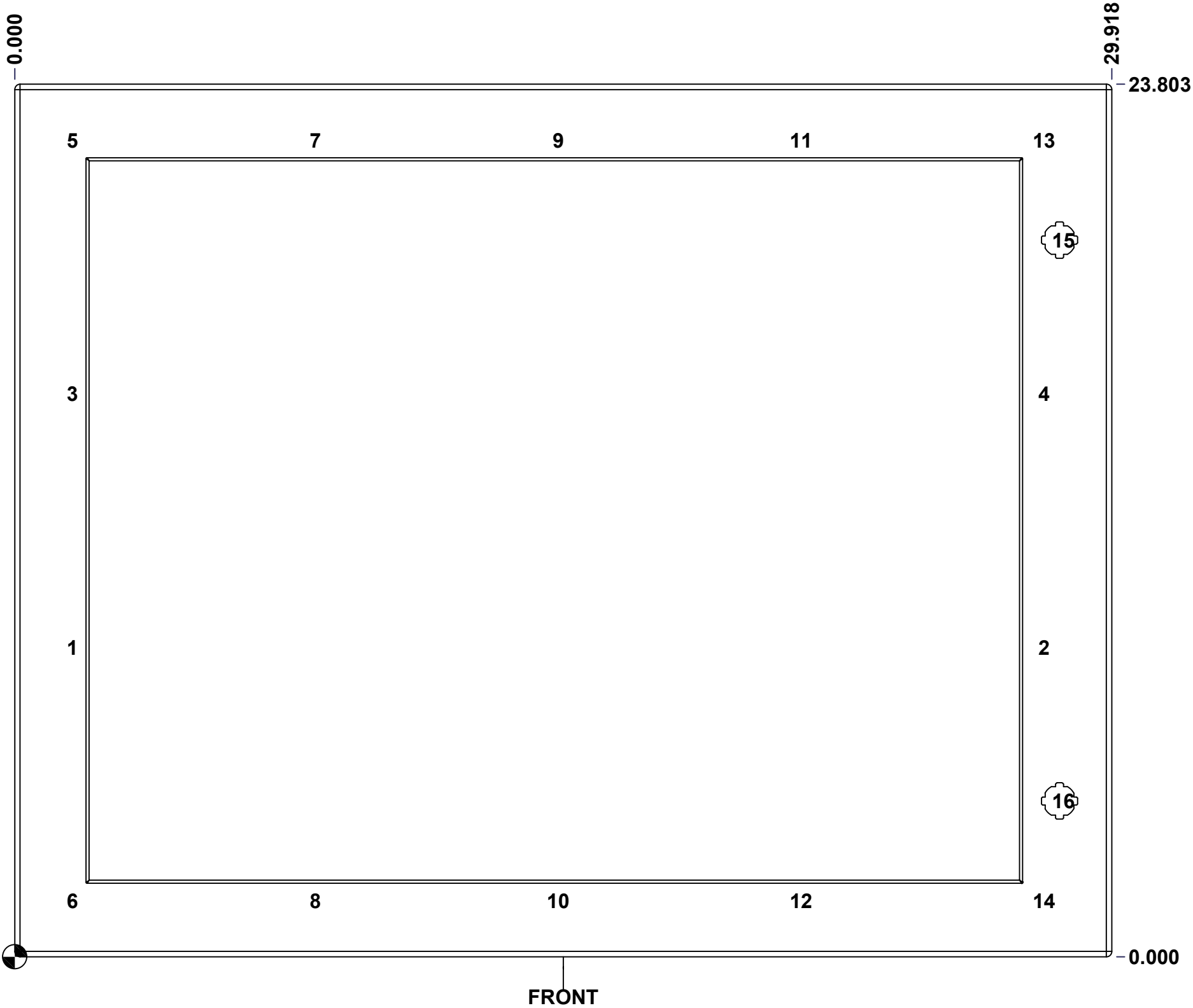
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.443	STUD M6 x 18mm (Inside)
2	27.968	8.443	STUD M6 x 18mm (Inside)
3	1.469	15.360	STUD M6 x 18mm (Inside)
4	27.968	15.360	STUD M6 x 18mm (Inside)
5	1.469	22.276	STUD M6 x 18mm (Inside)
6	1.469	1.527	STUD M6 x 18mm (Inside)
7	8.094	22.276	STUD M6 x 18mm (Inside)
8	8.094	1.527	STUD M6 x 18mm (Inside)
9	14.719	22.276	STUD M6 x 18mm (Inside)
10	14.719	1.527	STUD M6 x 18mm (Inside)
11	21.343	22.276	STUD M6 x 18mm (Inside)
12	21.343	1.527	STUD M6 x 18mm (Inside)
13	27.968	22.276	STUD M6 x 18mm (Inside)
14	27.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
15	28.494	19.553	880 SCQ4-SLSS6
16	28.494	4.250	880 SCQ4-SLSS6



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	Description	Status	
	5412ESSW 24" x 30" Cover	(NULL)	
	Part Number Numéro Pièce	Rev.	9
5412ESSW2430086THNOIPC 0		15	

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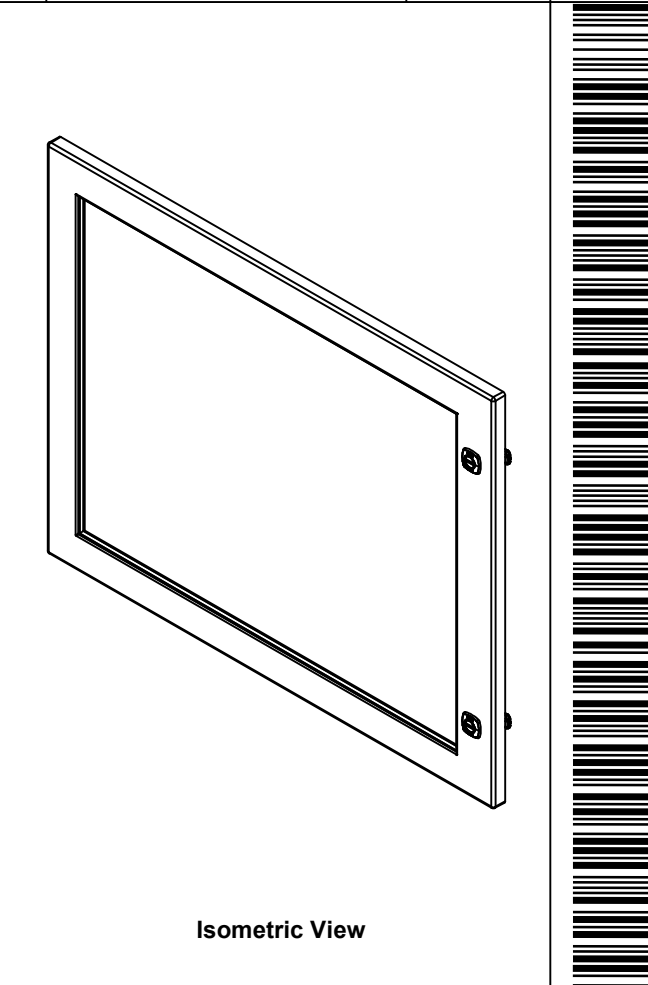
Tolerance ±1/32" unless otherwise specified

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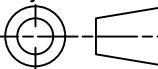
Tolérance ±1/32" sauf spécification contraire

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No.	Revisions	Date	By/Par



10	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
14	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW2430086THNO IPLXG	0	5412ESSW 24" x 30" Lexan Gasket Part
1	5412ESSW2430086THNO IPLX	0	5412ESSW 20.375" x 26.125" Lexan Part
1	5412ESSW2430086THNO IPG	0	5412ESSW 24" x 30" Cover Gasket Part
1	5412ESSW2430086THNO IPC-P	0	5412ESSW 24" x 30" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
2	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

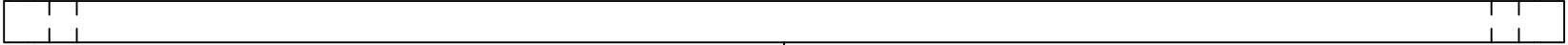
		Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 0.0mm	
				Projection 	
Customer Client				Date	
Drawn By Dessiné Par      BoxCad: BoxCad				Date    16-Jun-23	
Material Matière					

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire



TOP

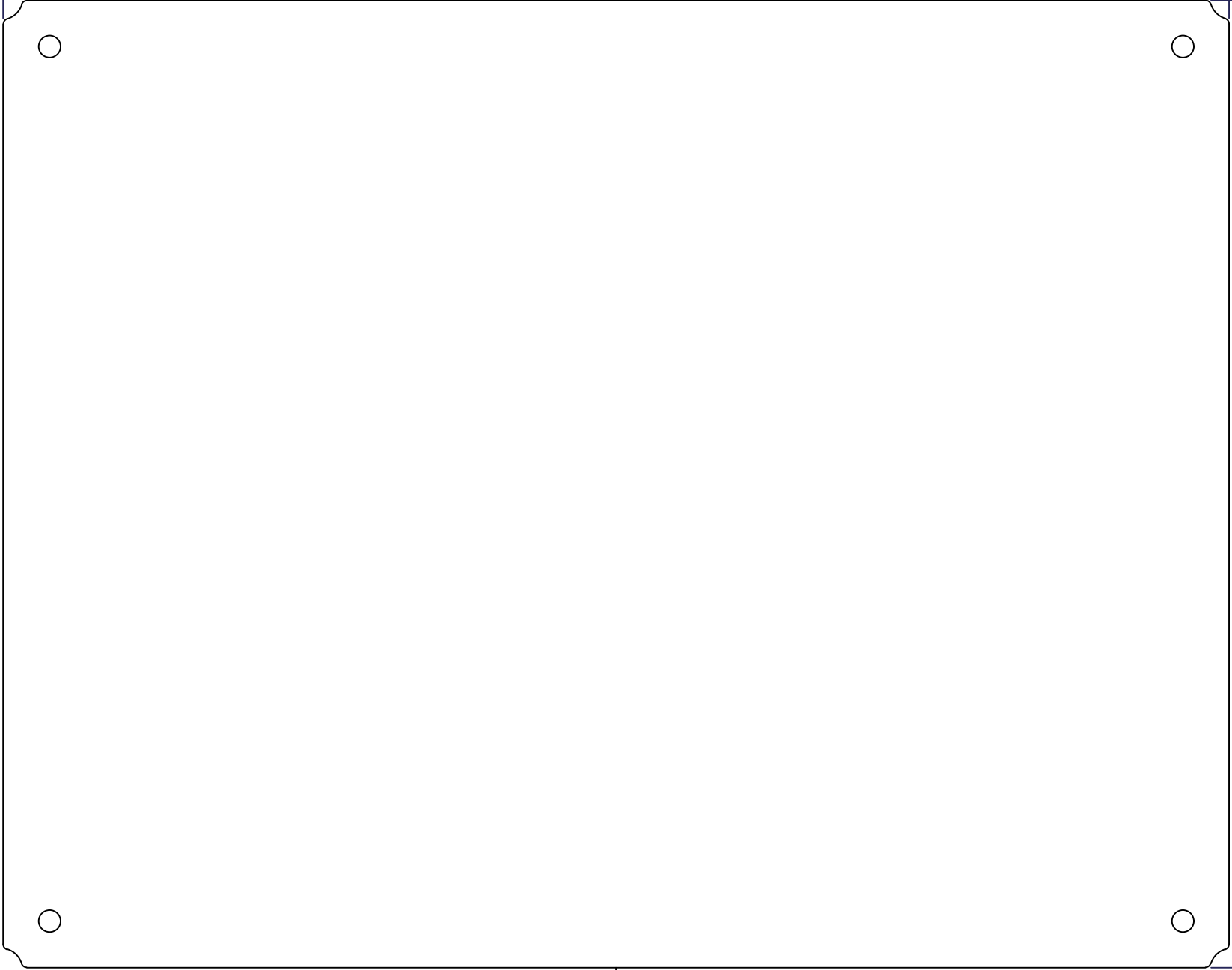
0.000

28.394

22.394

0.000

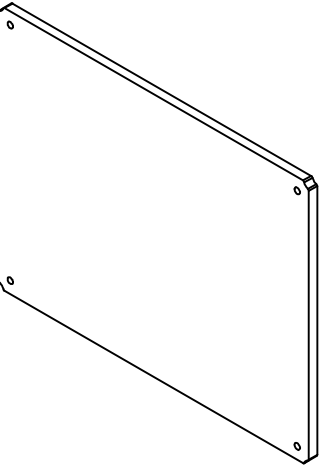
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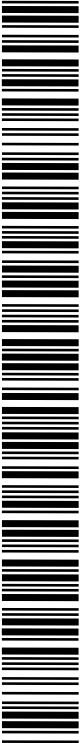
FRONT

0.000

RIGHT



Isometric View

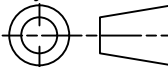


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fini

N/A

Description

5412ESSW 24" x 30" Back Insulation

Detail Rev.

Part Number  
Numéro Pièce

5412ESSW2430086THNOIP-B 0

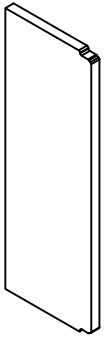
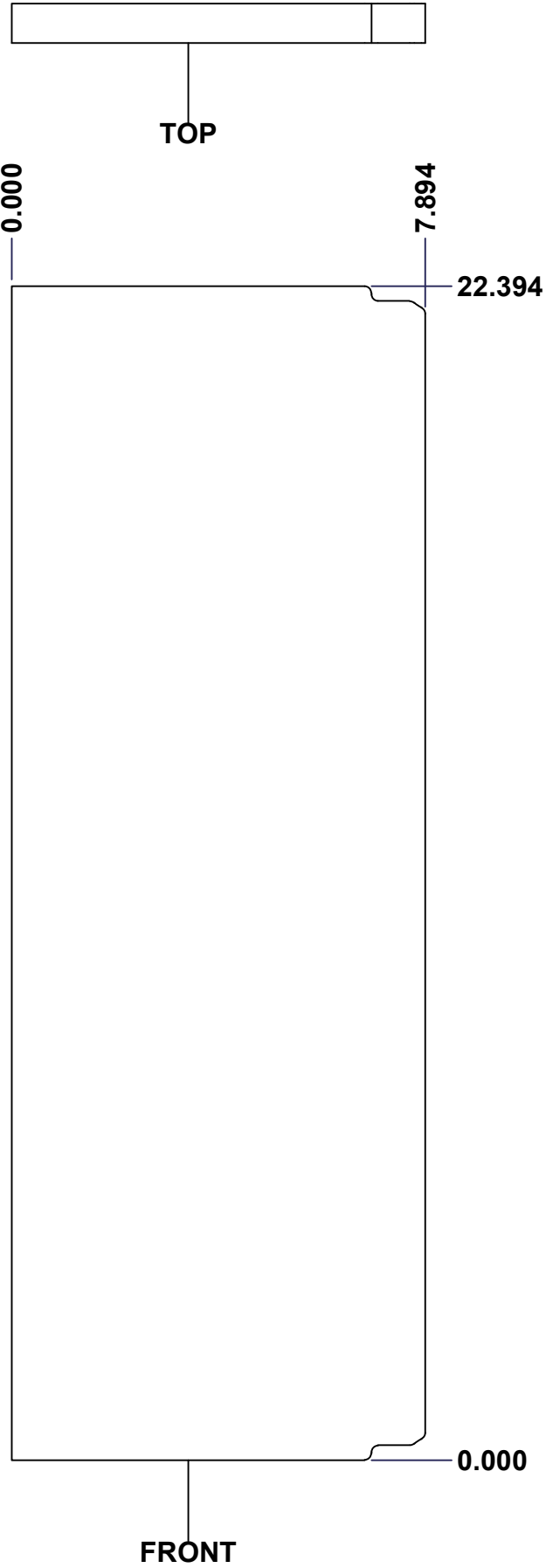
Rev.



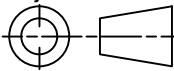
11

15

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESSW 24" x 30" Left Insulation			
Part Number Numéro Pièce			Rev. 12
5412ESSW2430086THNOIP-L			15

SEE BILL OF MATERIAL ON LAST PAGE

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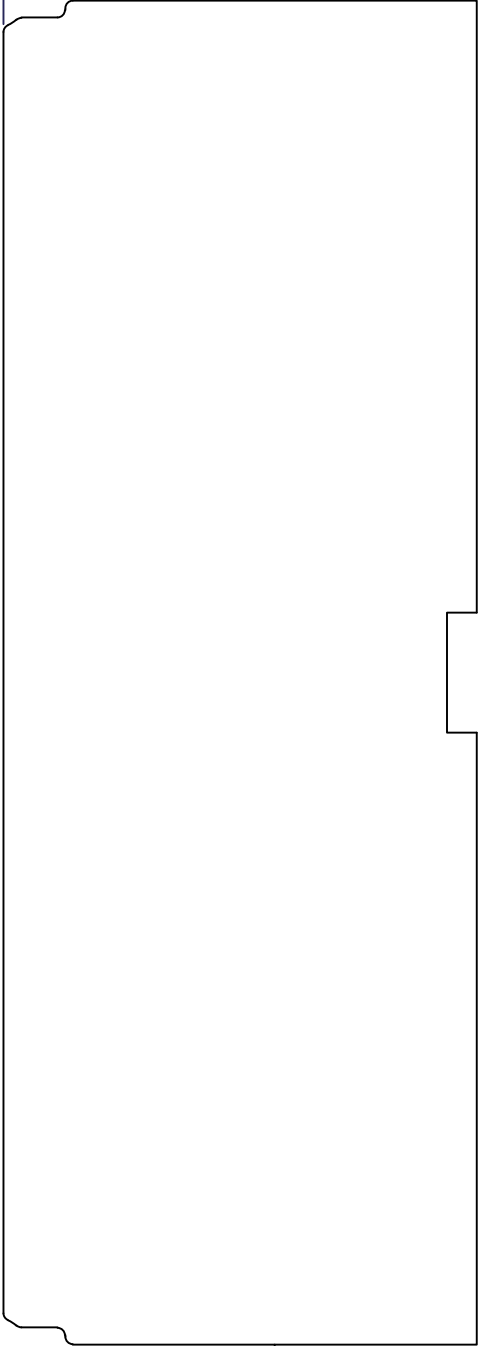


TOP

0.000

7.894

22.394



0.000

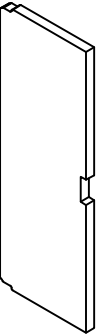
FRONT

0.000

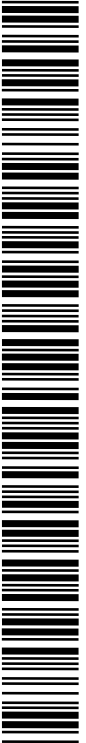
0.750



RIGHT



Isometric View

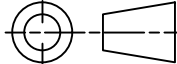


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fin

N/A

Description

5412ESSW 24" x 30" Right Insulation

Detail Rev.

Part Number  
Numéro Pièce

Rev.

13

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW2430086THNOIP-RS0

15

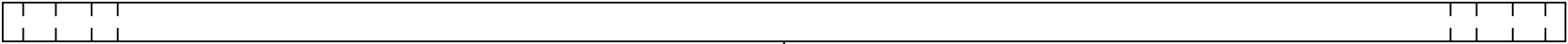
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

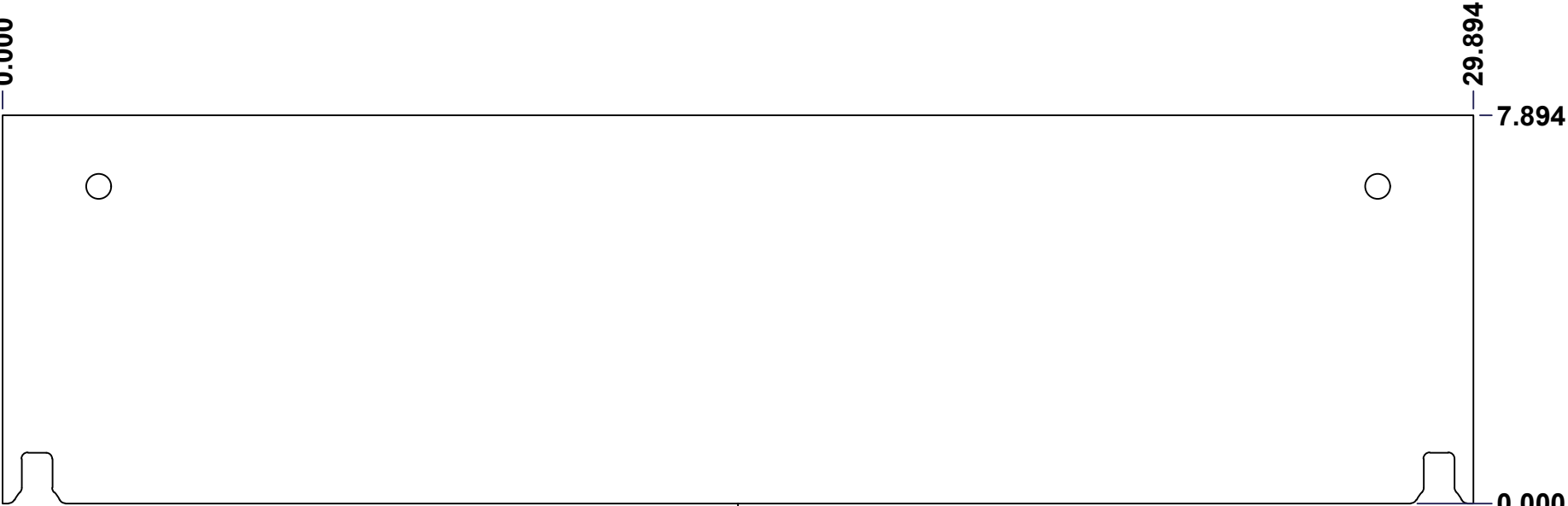
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Tolérance ±1/32" sauf spécification contraire

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TOP

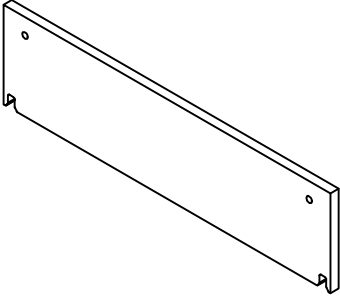


FRONT

0.000  
0.750



RIGHT



Isometric View

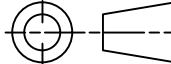


Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fin

N/A

Description  
5412ESSW 24" x 30" Top and Bottom  
Insulation

Detail Rev.

Part Number  
Numéro Pièce

Rev. 14

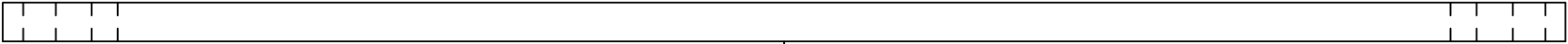
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW2430086THNOIP-TP0

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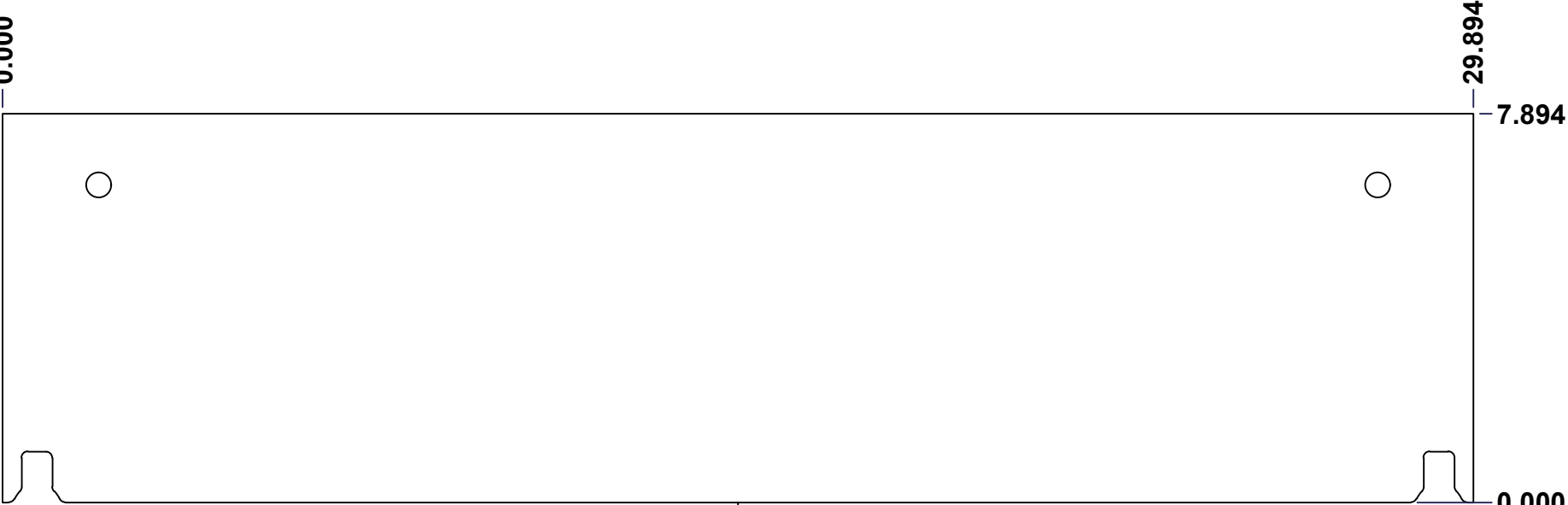
Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW2430086THNOIP\5412ESSW2430086THNOIP.idw

Tolérance ±1/32" sauf spécification contraire



TOP

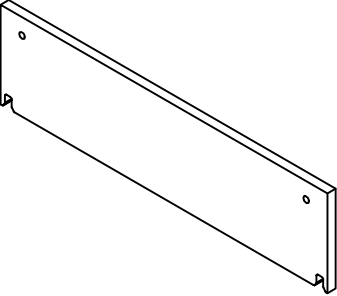


FRONT

0.000  
0.750



RIGHT



Isometric View



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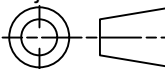


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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material  
Matière

Polyisocyanurate

Color  
Couleur

Aluminum

Finish  
Fin

N/A

Description  
5412ESSW 24" x 30" Top and Bottom  
Insulation

Detail Rev.

Part Number  
Numéro Pièce

Rev.

15

15

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