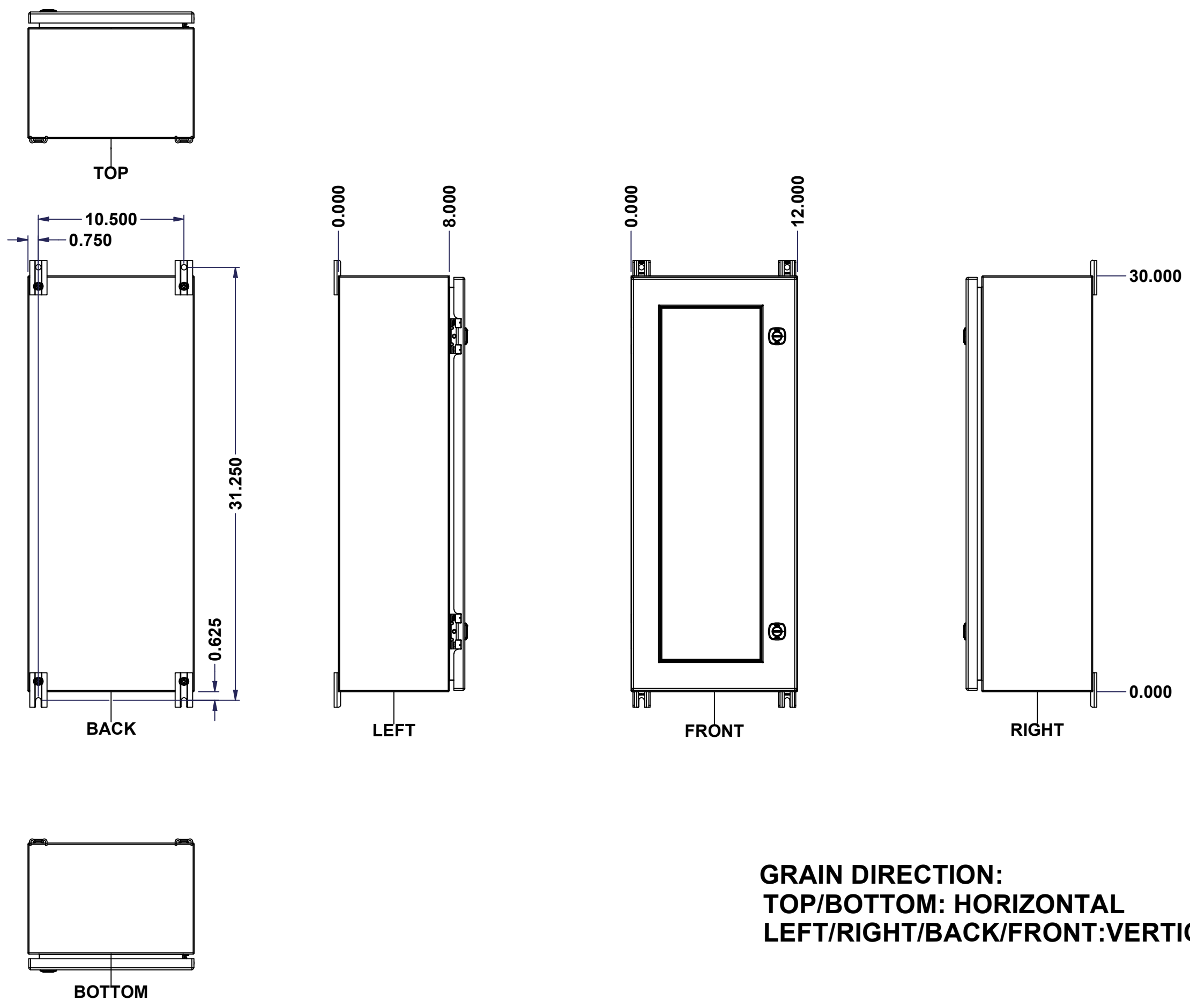


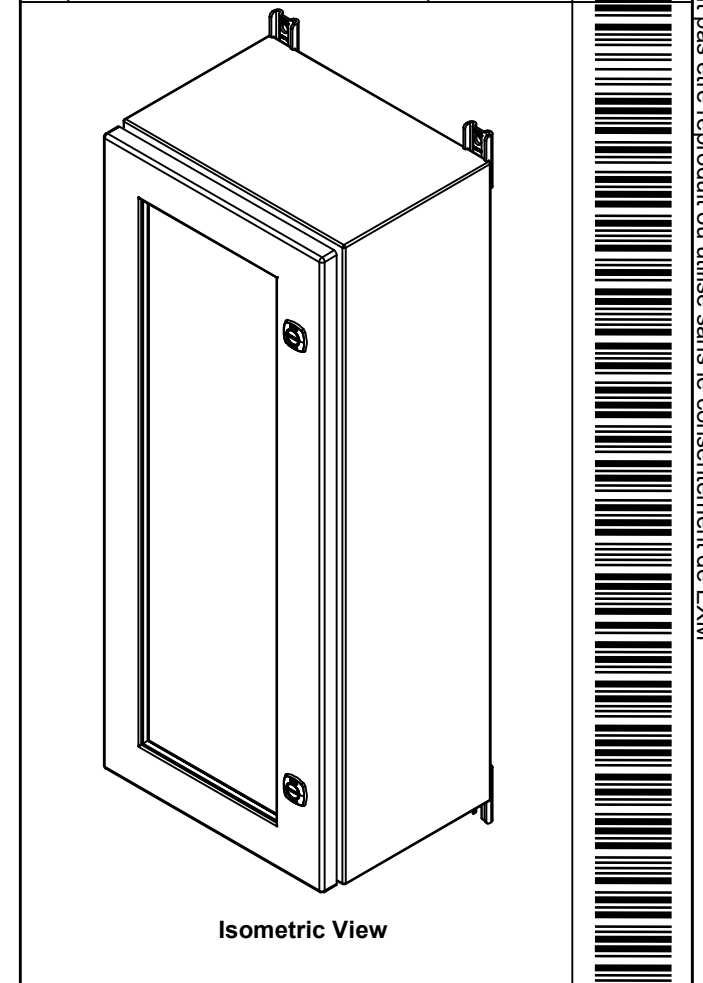
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**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/Front: VERTICAL**

| No. | Revisions | Date | By/Par |
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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jun-23 |
| Material Matière | 16 Ga Stainless Steel 316 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSW 30" x 12" x 8" Assembly | | |
| Part Number Numéro Pièce | Rev. 0 | 1 15 |

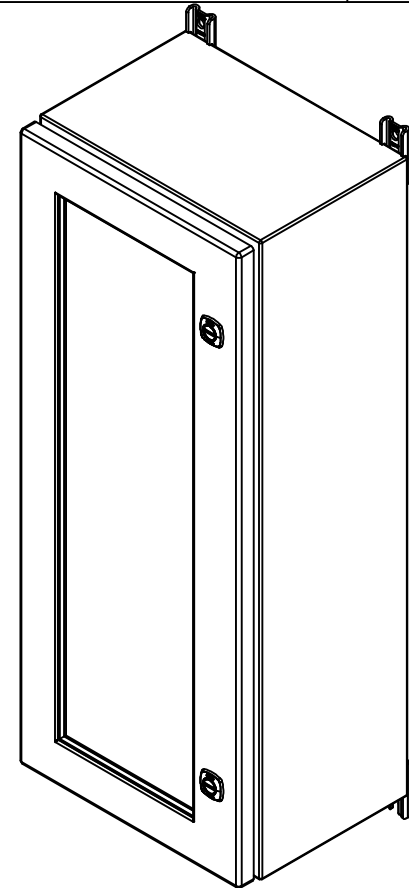
SEE BILL OF MATERIAL ON LAST PAGE **5412ESSW3012086THNOIP**

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| NOTE | |
|------|---|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | W/O Standard door stiffener |
| 4 | W/O Inner panel |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 885 ESMF4_OPEN Sold separately (Installed) |
| 7 | C/W 885 ESMF4_CLOSE Sold separately (Installed) |
| 8 | C/W R5 Insulation (Installed by EXM) |

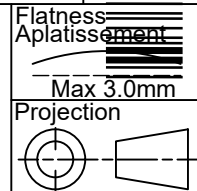
| No. | Revisions | Date | By/Par |
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Isometric View



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| | |
|--|-----------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: BoxCad | Date: 16-Jun-23 |

Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)

| | |
|----------------------------|------------------------|
| Color / Couleur: Unpainted | Finish / Fini: Brushed |
|----------------------------|------------------------|

Description: 5412ESSW 30" x 12" x 8" Assembly

| | | | |
|---|--------|---|----|
| Part Number / Numéro Pièce: 5412ESSW3012086THNOIP | Rev. 0 | 2 | 15 |
|---|--------|---|----|

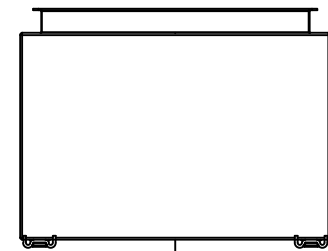
| Qty | Part Number | Rev | Description |
|-----|-------------------------|-----|--|
| 4 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESSW3012086THNO IPC | 0 | 5412ESSW 30" x 12" Cover |
| 1 | 5412ESSW3012086THNO IPB | 0 | 5412ESSW 30" x 12" x 8" Body |
| 2 | STK-Q-04051-08 | 1 | M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |

Parts List

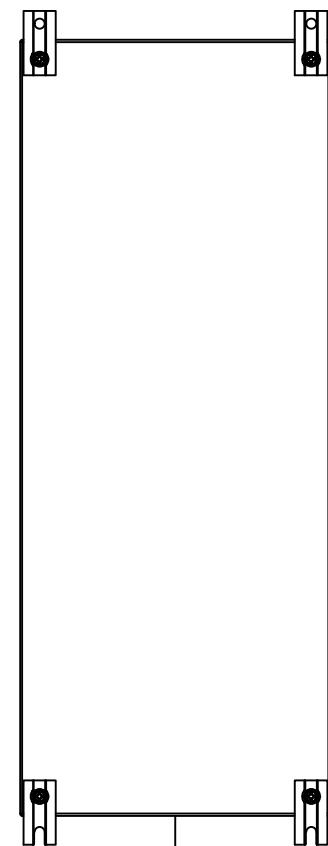
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 1 | White label with product number |

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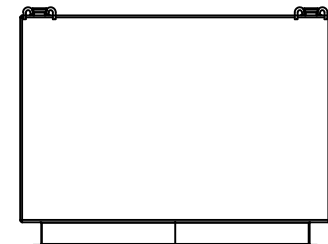
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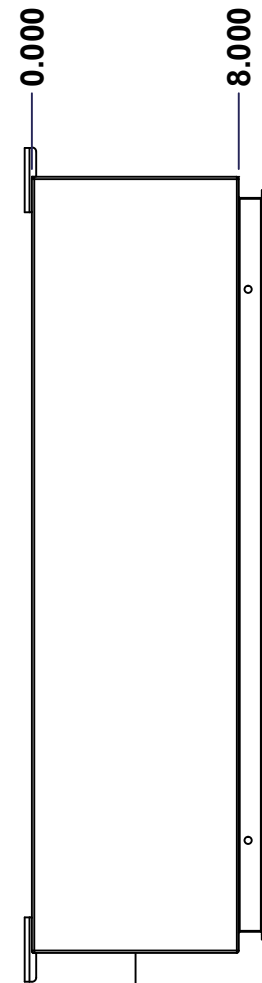
TOP



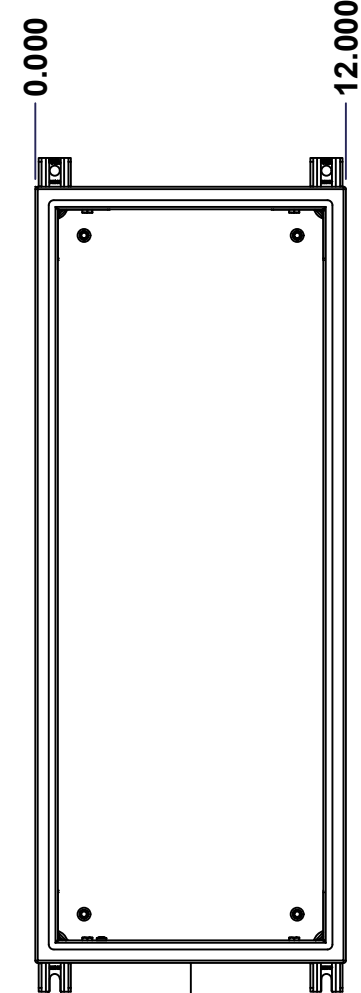
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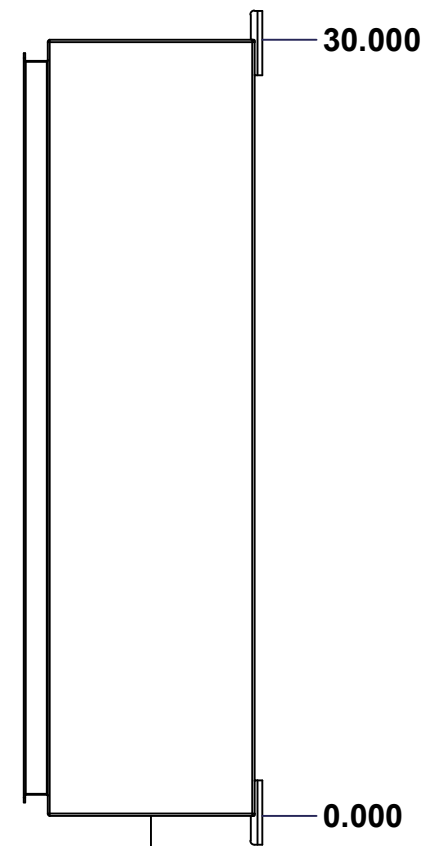
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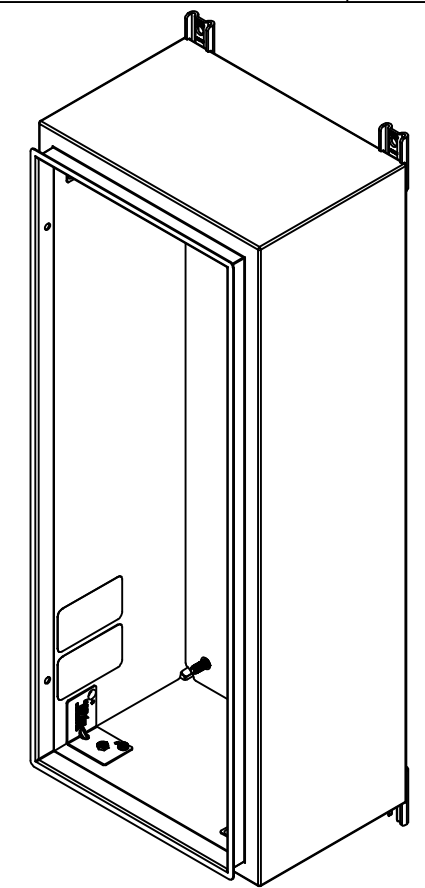
LEFT



FRONT



RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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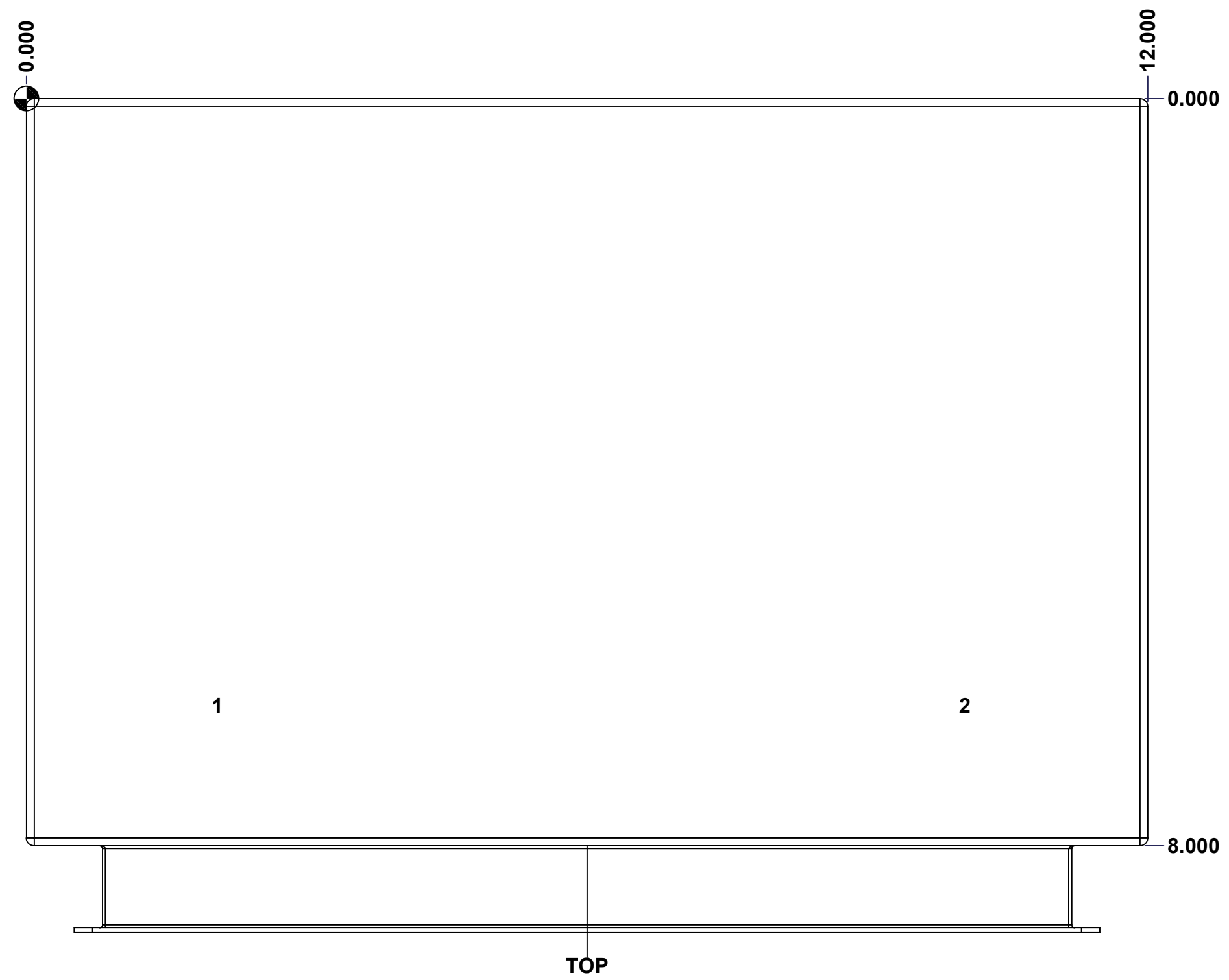
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|--|-----------------------------------|---|
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jun-23 |
| Material Matière | 16 Ga Stainless Steel 316 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSW 30" x 12" x 8" Body | | |
| Part Number Numéro Pièce | Rev. 3 | 0 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3012086THNOIPB 0 15

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 10.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | |
|--|---------------------------------|--------|
| | Description | Status |
| | 5412ESSW 30" x 12" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSW3012086THNOIPB 0 | 4 |
| | | 15 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|--------|-------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 10.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | |
|--|---------------------------------|--------|
| | Description | Status |
| | 5412ESSW 30" x 12" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. 5 |
| | 5412ESSW3012086THNOIPB 0 | 15 |

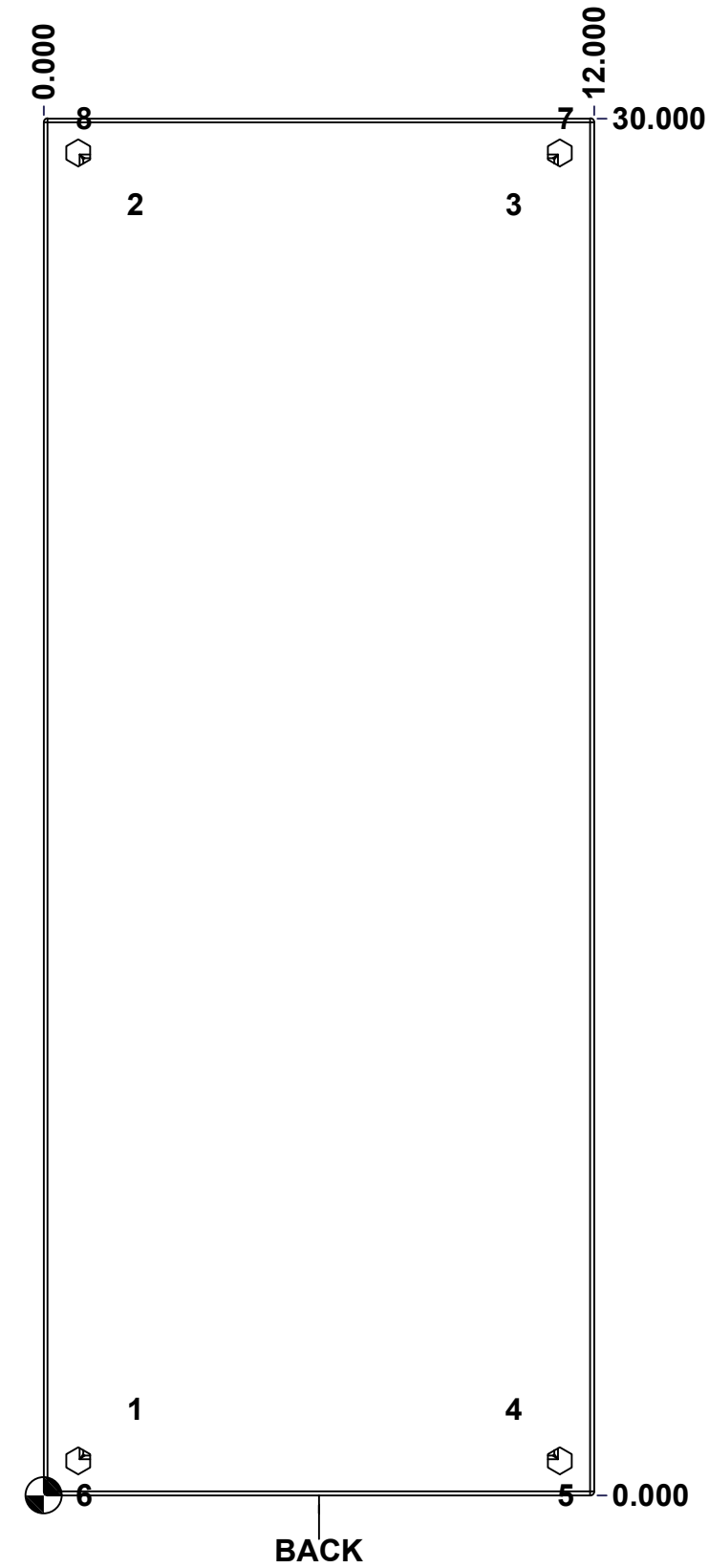
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 10.125 | 28.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 10.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 5 | 11.250 | 0.000 | FOOT 885 ESMF4_OPEN |
| 6 | 0.750 | 0.000 | FOOT 885 ESMF4_OPEN |
| 7 | 11.250 | 30.000 | FOOT 885 ESMF4_CLOSE |
| 8 | 0.750 | 30.000 | FOOT 885 ESMF4_CLOSE |

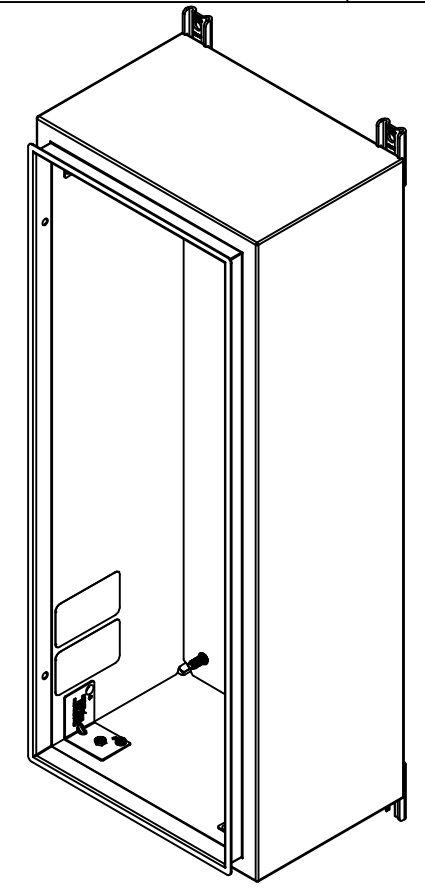


| | | |
|--|---------------------------------|--------|
| | Description | Status |
| | 5412ESSW 30" x 12" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSW3012086THNOIPB 0 | 6 |
| | | 15 |

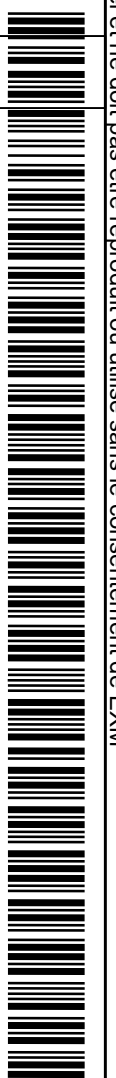
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Isometric View



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|---|----------------------------|---|---|
| 2 | 885ESMF4-FEET | 0 | 885 ESMF4 Stainless Steel Mounting Foot |
| 4 | RIVET_NUT_SS_M10_FH_CE | 0 | Stainless Steel Rivet Nut M10 (Low Profile Close End) |
| 4 | STK-Q-06670 | 2 | M10 x 16mm Stainless Steel Machine Screw |
| 2 | 885ESMF4-FEET-A | 0 | 885 ESMF4 Stainless Steel Mounting Foot (Opened Slot) |
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
| 1 | 5412ESSW3012086THNO IPI-RS | 0 | 5412ESSW 30" x 12" Right Insulation |
| 1 | 5412ESSW3012086THNO IPI-LS | 0 | 5412ESSW 30" x 12" Left Insulation |
| 1 | 5412ESSW3012086THNO IPI-BT | 0 | 5412ESSW 30" x 12" Top and Bottom Insulation |
| 1 | 5412ESSW3012086THNO IPI-TP | 0 | 5412ESSW 30" x 12" Top and Bottom Insulation |
| 1 | 5412ESSW3012086THNO IPI-B | 0 | 5412ESSW 30" x 12" Back Insulation |
| 4 | STK-Q-16070 | 1 | Stud M6 x 18mm Stainless steel |
| 4 | STK-Q-16020 | 1 | Stud M8 x 35mm Stainless Steel |
| 1 | 5412ESSW3012086THNO IPB-P | 0 | 5412ESSW 30" x 12" x 8" Body Part |

| Qty | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |



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Flatness
Aplatissement
Max 5.0mm

Projection

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)

Color / Couleur: Unpainted

Finish / Fini: Brushed

Description: 5412ESSW 30" x 12" x 8" Body

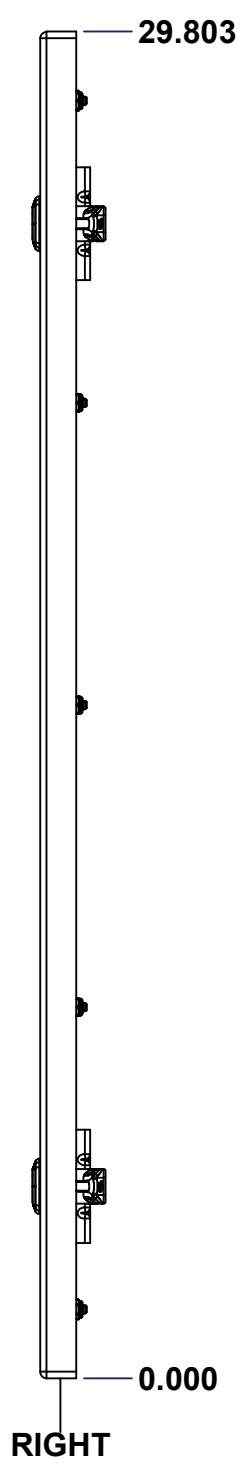
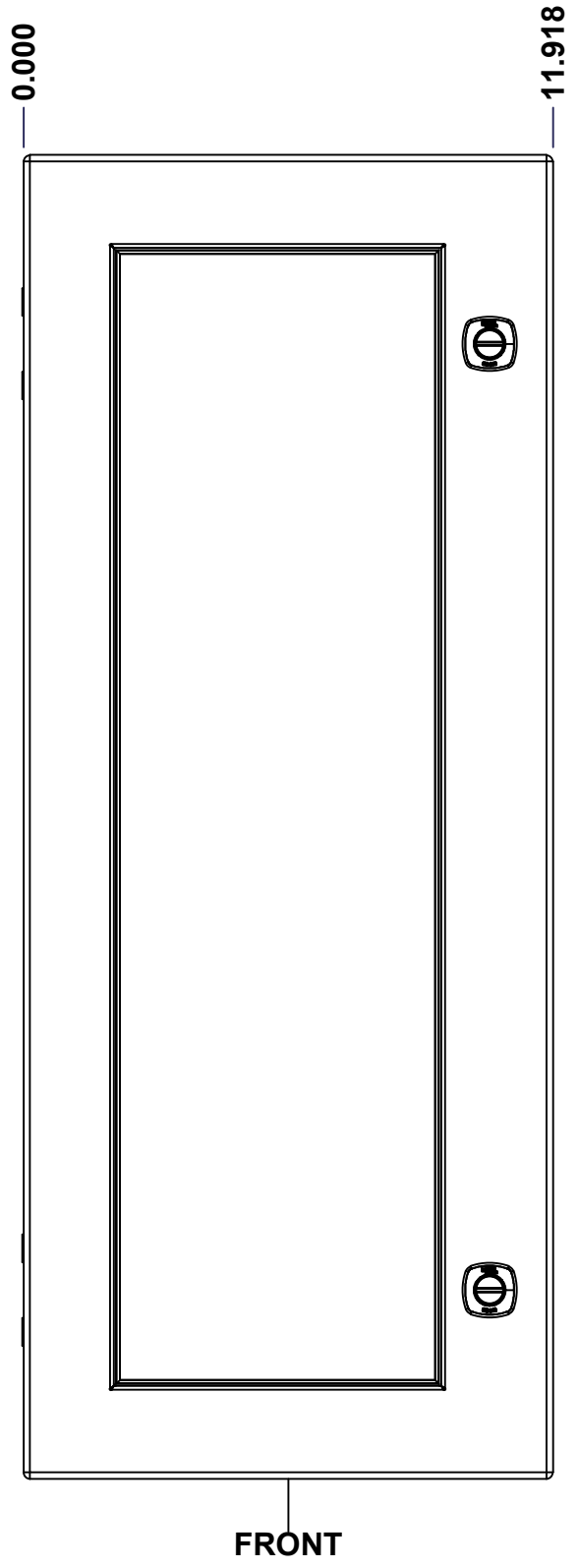
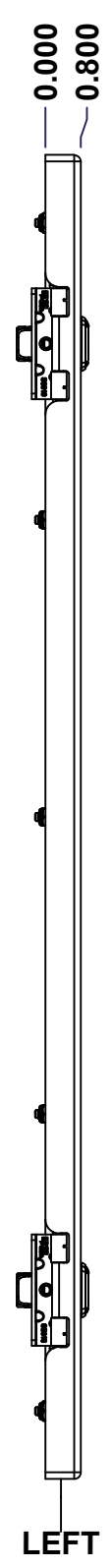
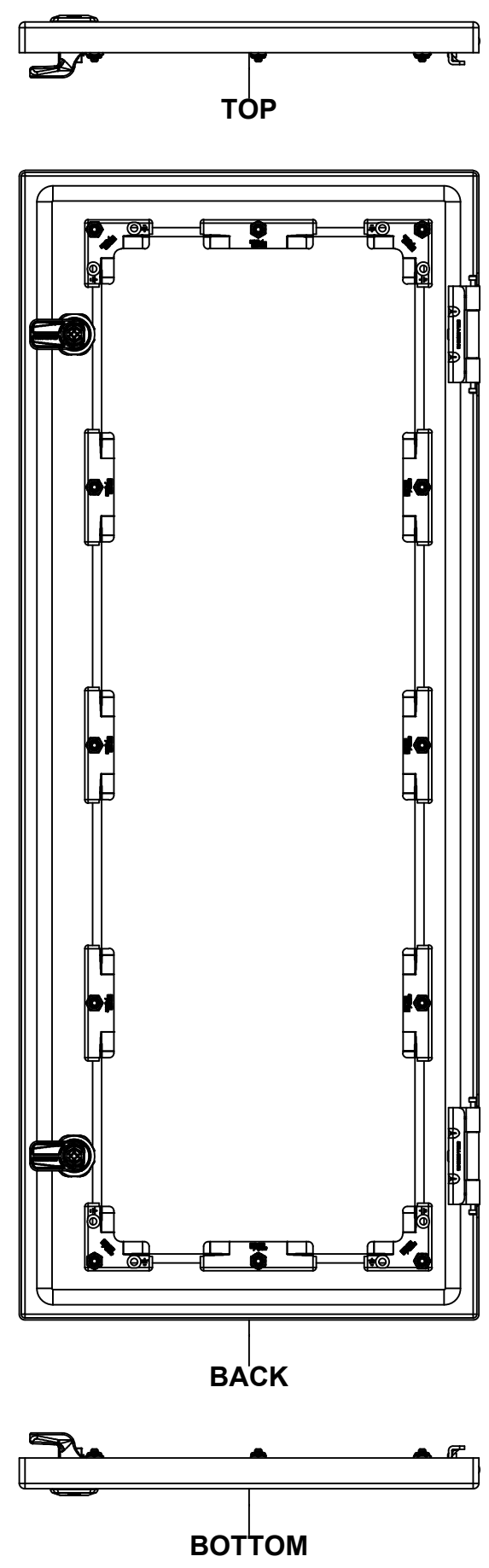
Part Number / Numéro Pièce: 5412ESSW3012086THNOIPB 0

Date: 16-Jun-23

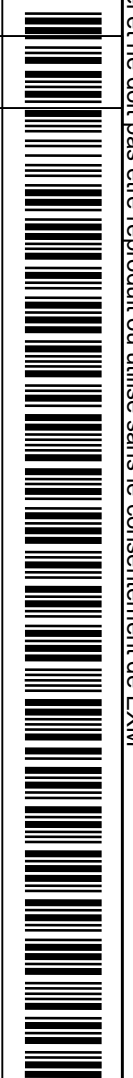
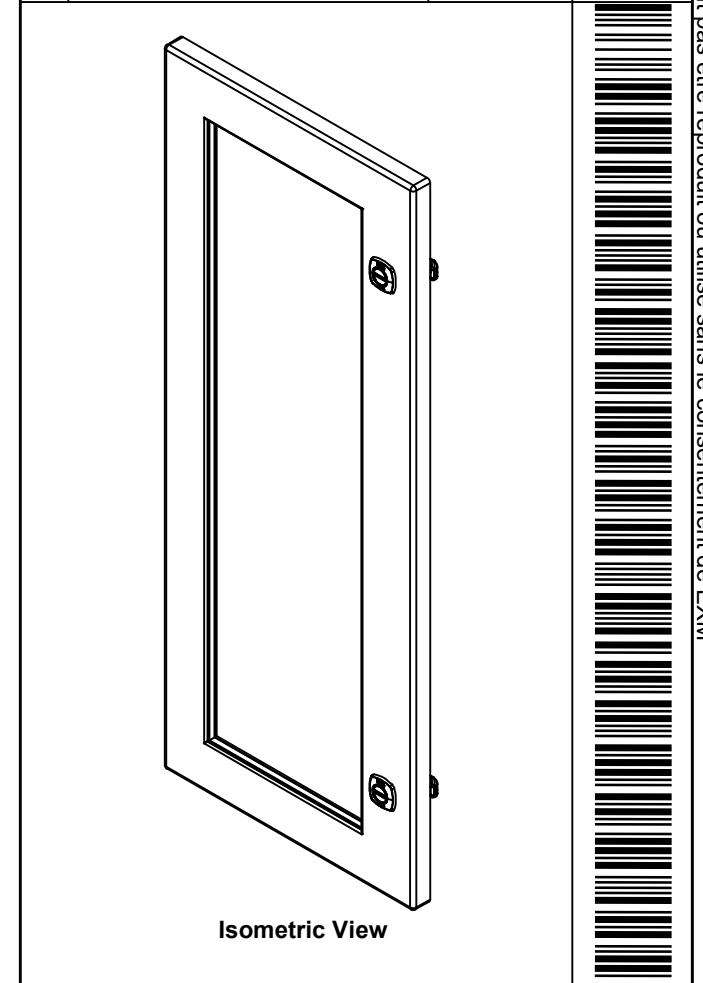
Rev. 7

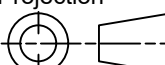
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| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 16-Jun-23 |
| Material Matière | 16 Ga Stainless Steel 316 (1.4mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSW 30" x 12" Cover | | |
| Part Number Numéro Pièce | Rev. | 8 |
| | | 15 |

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3012086THNOIPC 0

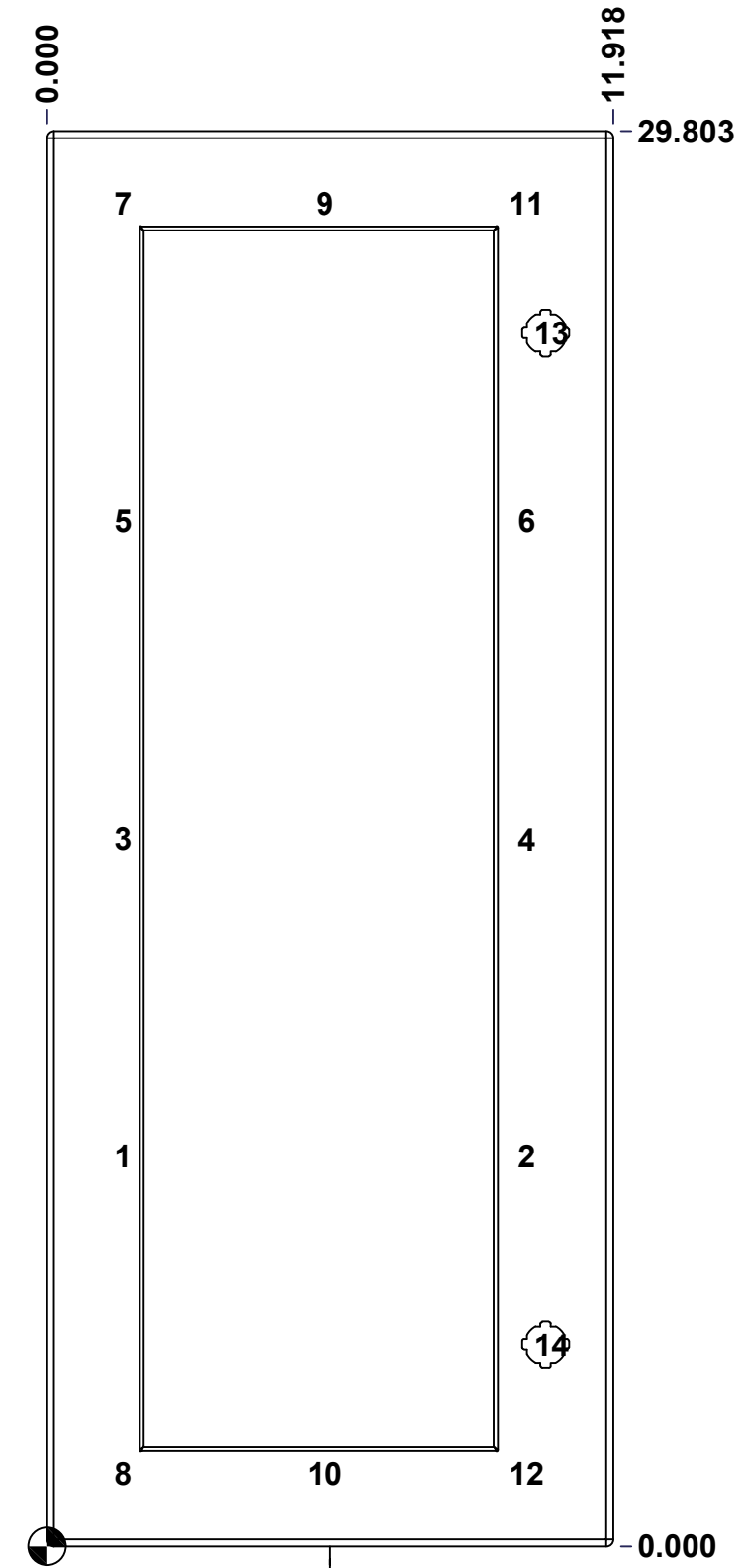
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------|
| 1 | 1.469 | 8.214 | STUD M6 x 18mm (Inside) |
| 2 | 9.968 | 8.214 | STUD M6 x 18mm (Inside) |
| 3 | 1.469 | 14.902 | STUD M6 x 18mm (Inside) |
| 4 | 9.968 | 14.902 | STUD M6 x 18mm (Inside) |
| 5 | 1.469 | 21.589 | STUD M6 x 18mm (Inside) |
| 6 | 9.968 | 21.589 | STUD M6 x 18mm (Inside) |
| 7 | 1.469 | 28.276 | STUD M6 x 18mm (Inside) |
| 8 | 1.469 | 1.527 | STUD M6 x 18mm (Inside) |
| 9 | 5.719 | 28.276 | STUD M6 x 18mm (Inside) |
| 10 | 5.719 | 1.527 | STUD M6 x 18mm (Inside) |
| 11 | 9.968 | 28.276 | STUD M6 x 18mm (Inside) |
| 12 | 9.968 | 1.527 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 13 | 10.494 | 25.553 | 880 SCQ4-SLSS6 |
| 14 | 10.494 | 4.250 | 880 SCQ4-SLSS6 |



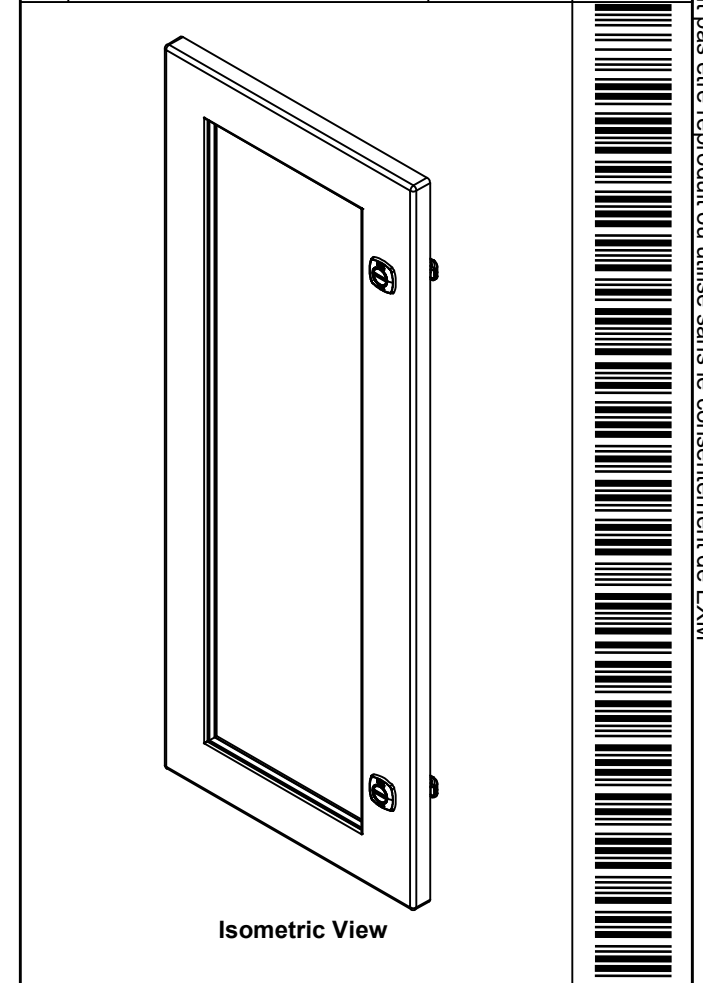
FRONT

| | | |
|--|-------------------------------|--------|
| | Description | Status |
| | 5412ESSW 30" x 12" Cover | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSW3012086THNOIPC | 9 |
| | 0 | 15 |

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| QTY | Part Number | Rev | Description |
|-----|------------------------------|-----|--------------------------------------|
| 8 | STK-Q-60701 | 2.1 | 880 WK - Lexan 1/4" Fixing Bracket |
| 1 | STK-A-60703 | 0 | 5412 ESW Lexan Bracket Kit |
| 12 | STK-Q-16053 | 1 | Stud M6 x 23mm Stainless steel |
| 1 | STK-G-02710 | 0 | 880 HWKG - Windows Kit Gasket |
| 1 | 5412ESSW3012086THNO IPLXG | 0 | 5412ESSW 30" x 12" Lexan Gasket Part |
| 1 | 5412ESSW3012086THNO IPLX | 0 | 5412ESSW 26.375" x 8.125" Lexan Part |
| 1 | 5412ESSW3012086THNO IPG | 0 | 5412ESSW 30" x 12" Cover Gasket Part |
| 1 | 5412ESSW3012086THNO IPC-P | 0 | 5412ESSW 30" x 12" Cover Part |
| 2 | 880 SCQ4-SLSS6 | 7 | 5412 ESS 1/4 Turn Lock |
| 2 | STK-A-33016 | 0 | 5412 ESS Bended Hinge (Body Part) |
| | | | |
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Flatness
Aplatissement
Max 5.0mm

Projection

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)

Color / Couleur: Unpainted

Finish / Fini: Brushed

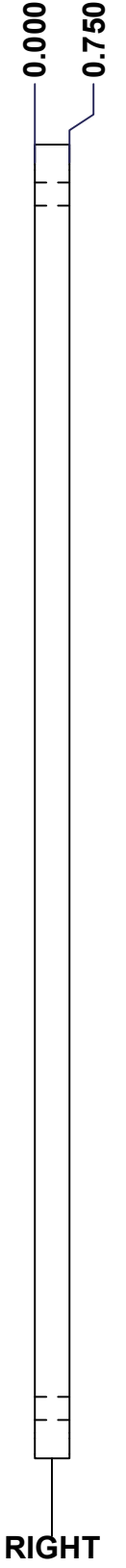
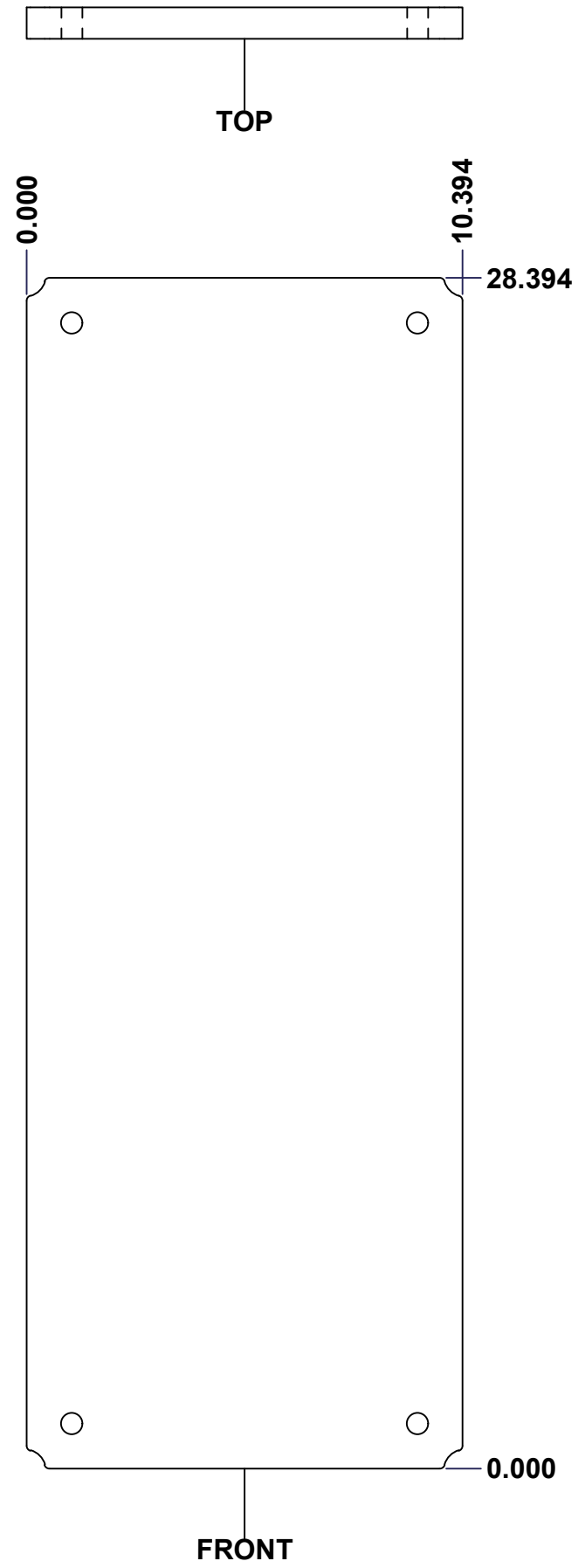
Description: 5412ESSW 30" x 12" Cover

Part Number / Numéro Pièce: **5412ESSW3012086THNOIPC**

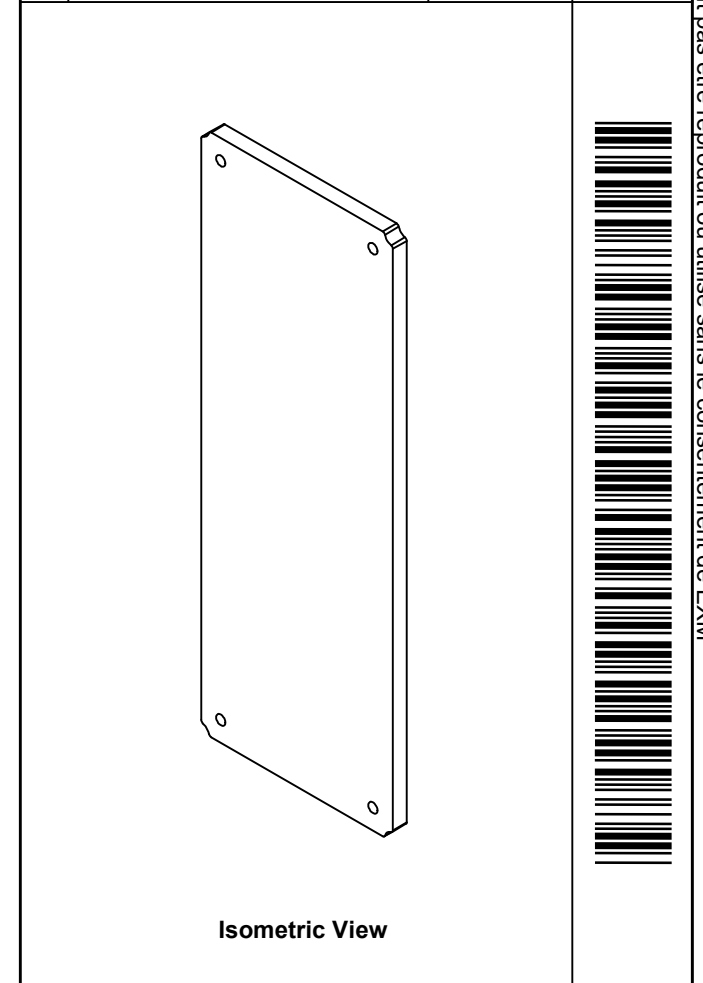
Rev. 10


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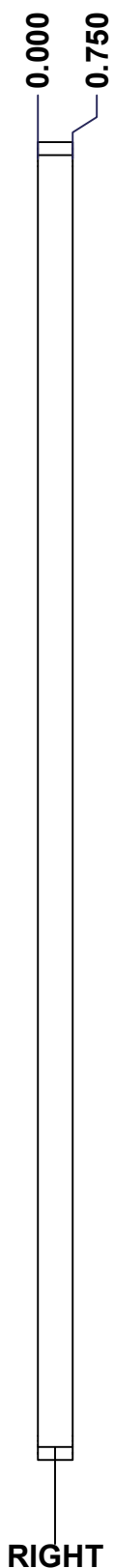
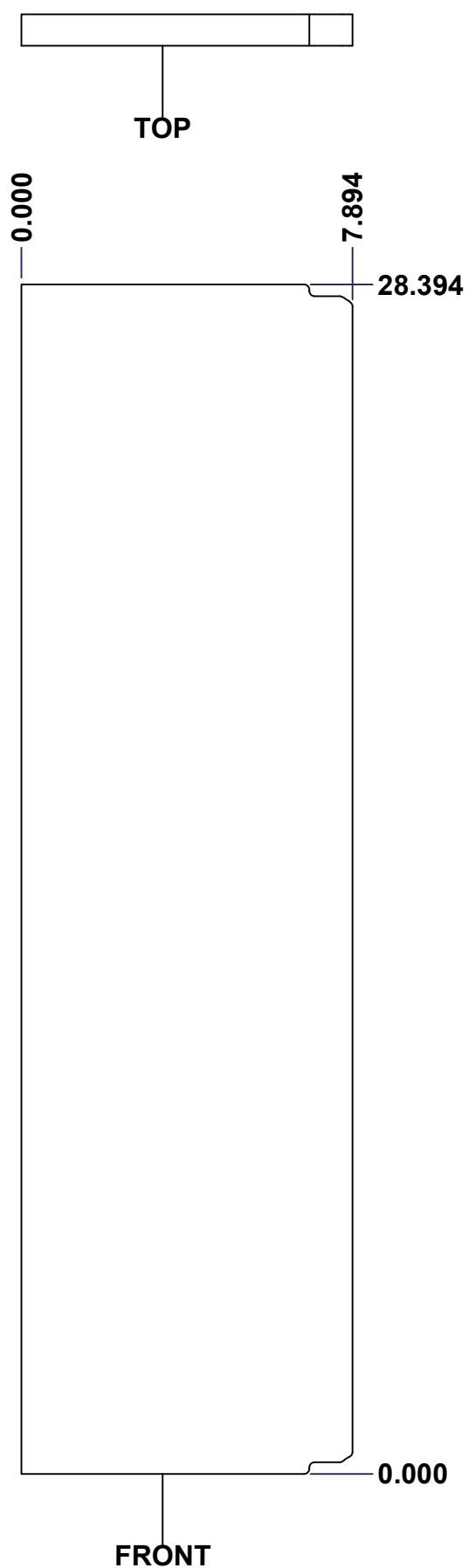


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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESSW 30" x 12" Back Insulation | | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESSW3012086THNOIP-B 0 | | Rev. 11 |

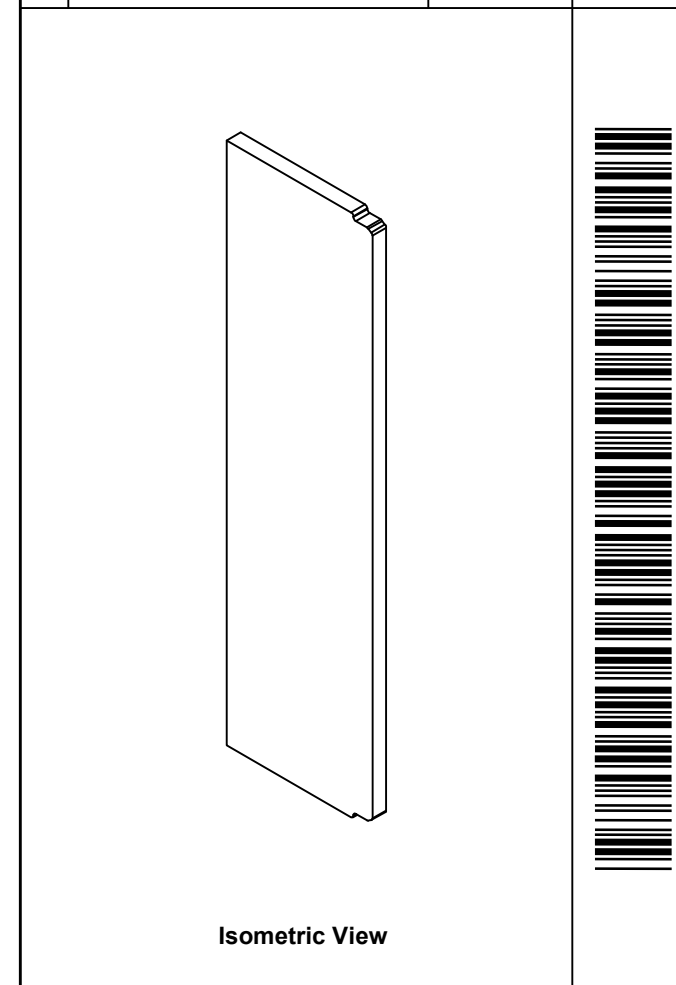
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3012086THNOIP-B 0 15


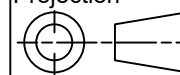
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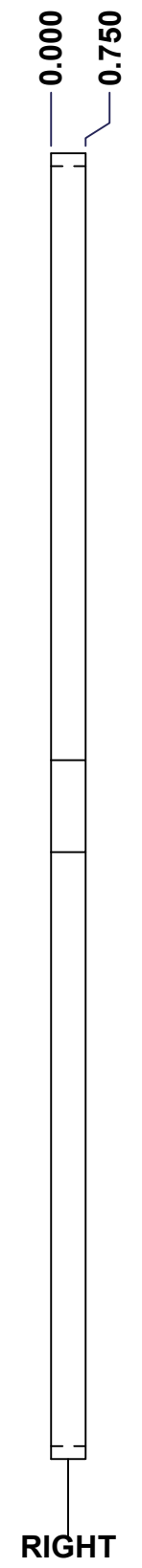
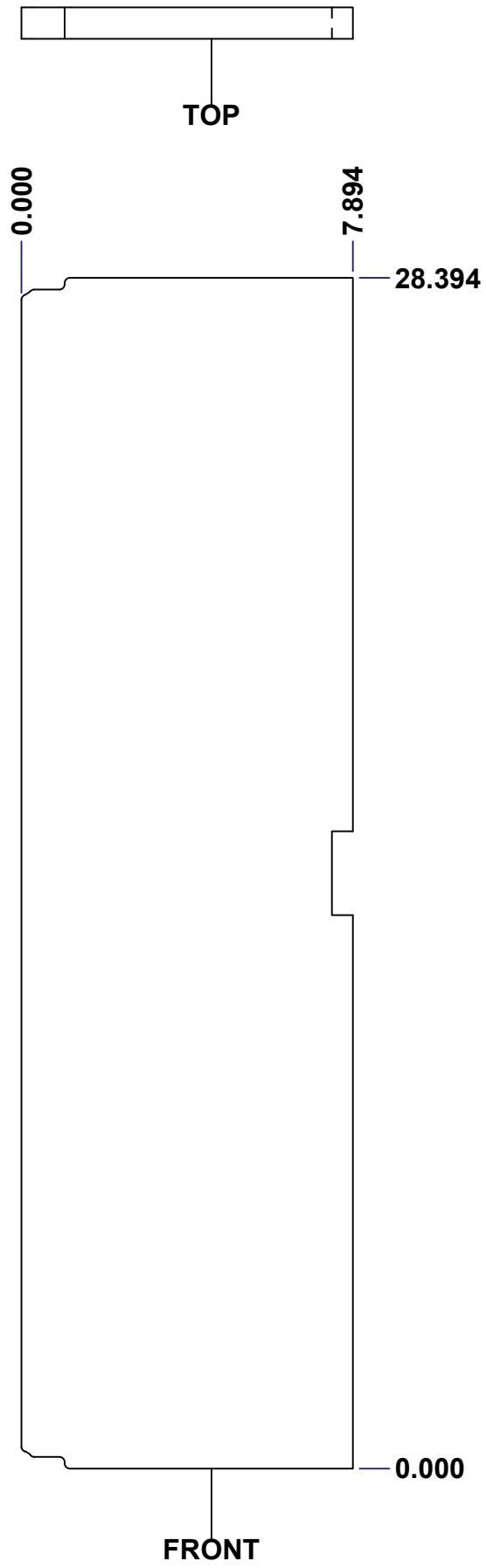


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|--|--------------------|--|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Projection  | | Date 23-Jan-07 |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 | |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESSW 30" x 12" Left Insulation | Detail Rev. | |
| Part Number / Numéro Pièce: 5412ESSW3012086THNOIP-L | Rev.: | 12 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 15 |

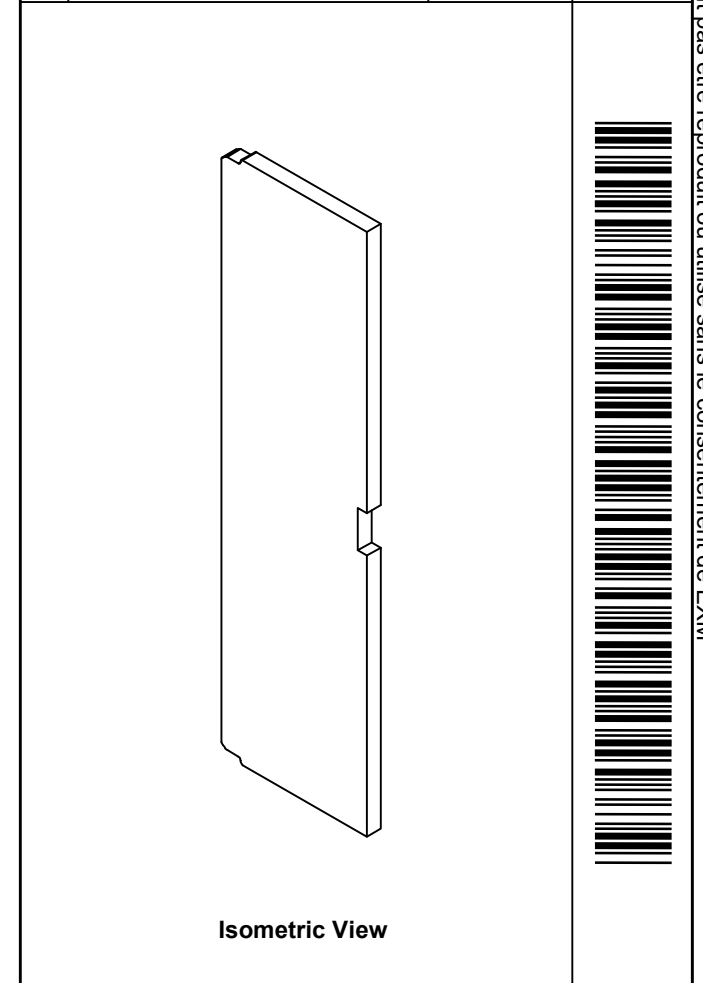
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3012086THNOIP-L S0


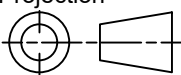
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| No. | Revisions | Date | By/Par |
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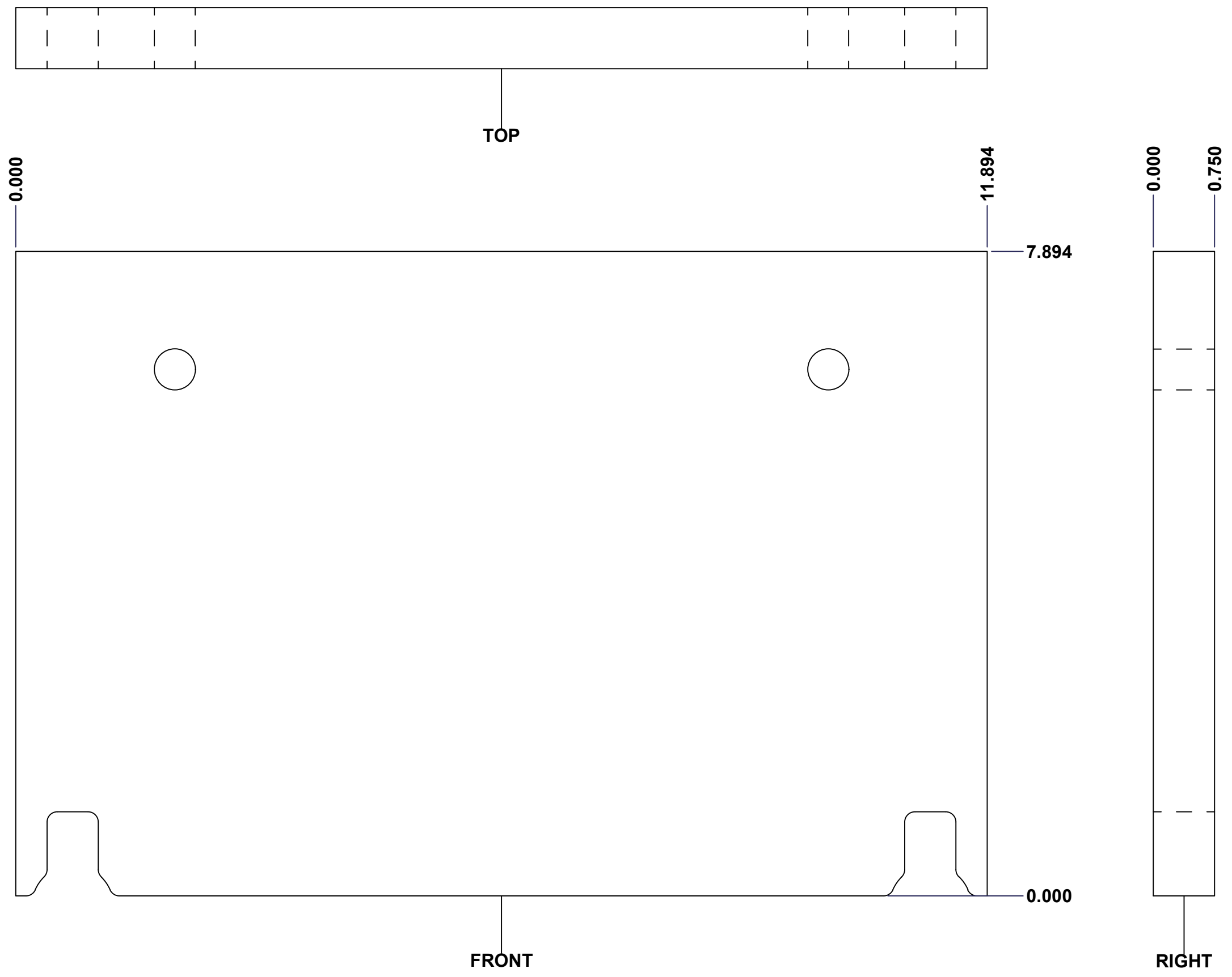


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|--|--------------------|--|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Projection  | | Date 23-Jan-07 |
| Customer Client | Date | |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 | |
| Material / Matière: Polyisocyanurate | | |
| Color / Couleur: Aluminum | Finish / Fini: N/A | |
| Description: 5412ESSW 30" x 12" Right Insulation | Detail Rev. | |
| Part Number / Numéro Pièce: 5412ESSW3012086THNOIP-RS0 | Rev.: | 13 |

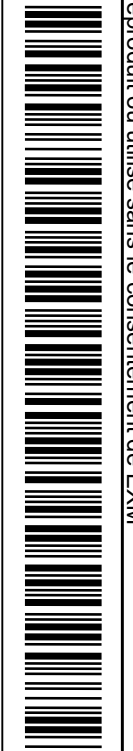
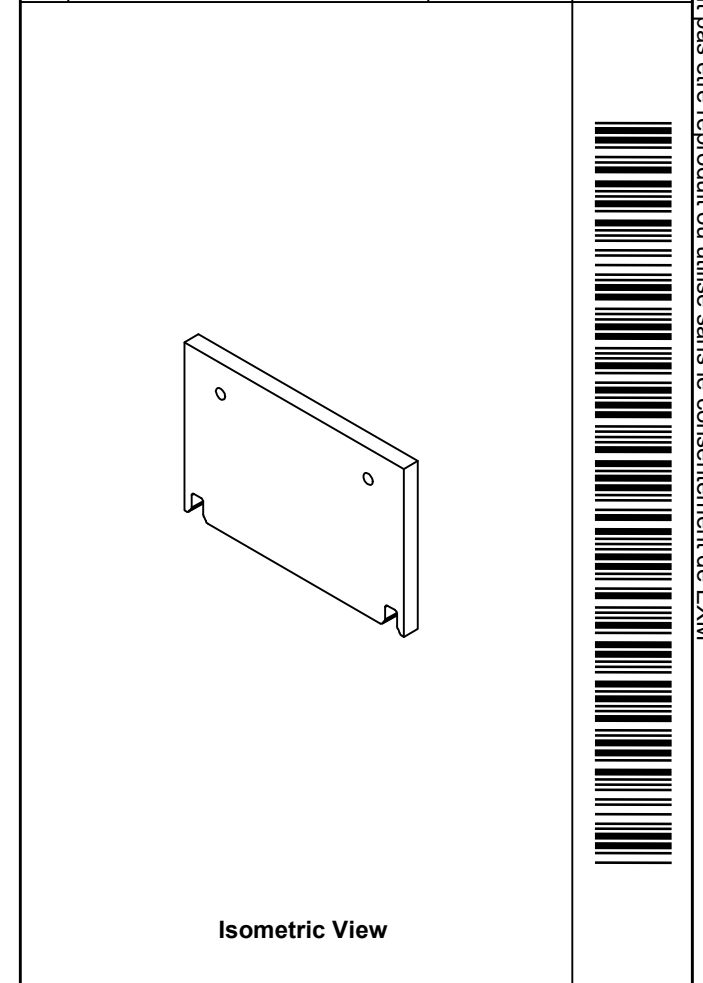
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3012086THNOIP-RS0 15


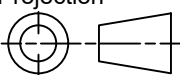
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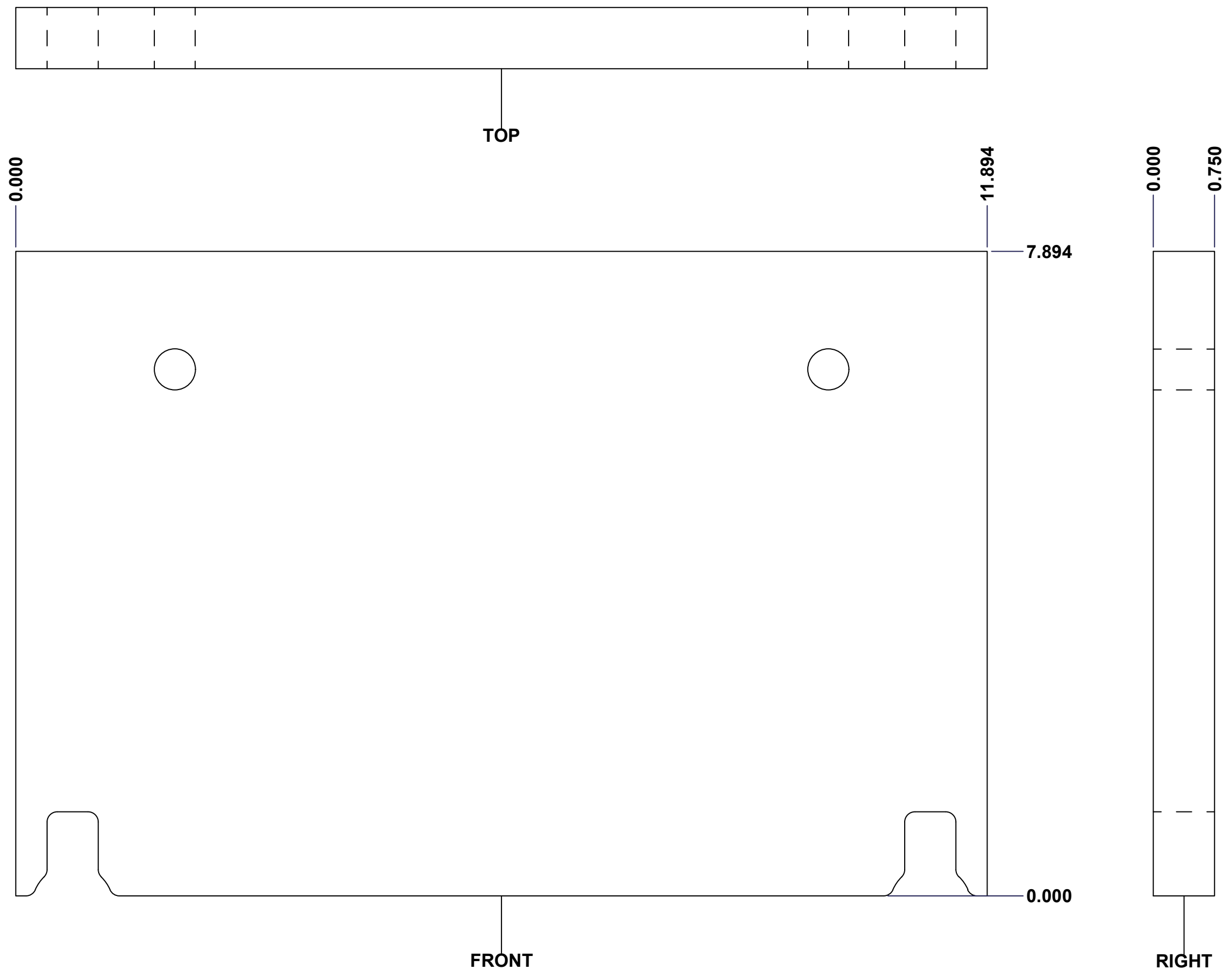


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|--|---------------------------|---------------------------|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement |
| | | Max 3.0mm |
| Projection  | | Date |
| Customer Client | BoxCad: Patrick Deschenes | Date |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini |
| Description | | Detail Rev. |
| 5412ESSW 30" x 12" Top and Bottom Insulation | | |
| Part Number Numéro Pièce | Rev. | 14 |
| SEE BILL OF MATERIAL ON LAST PAGE | | 15 |

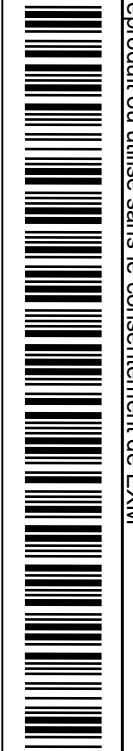
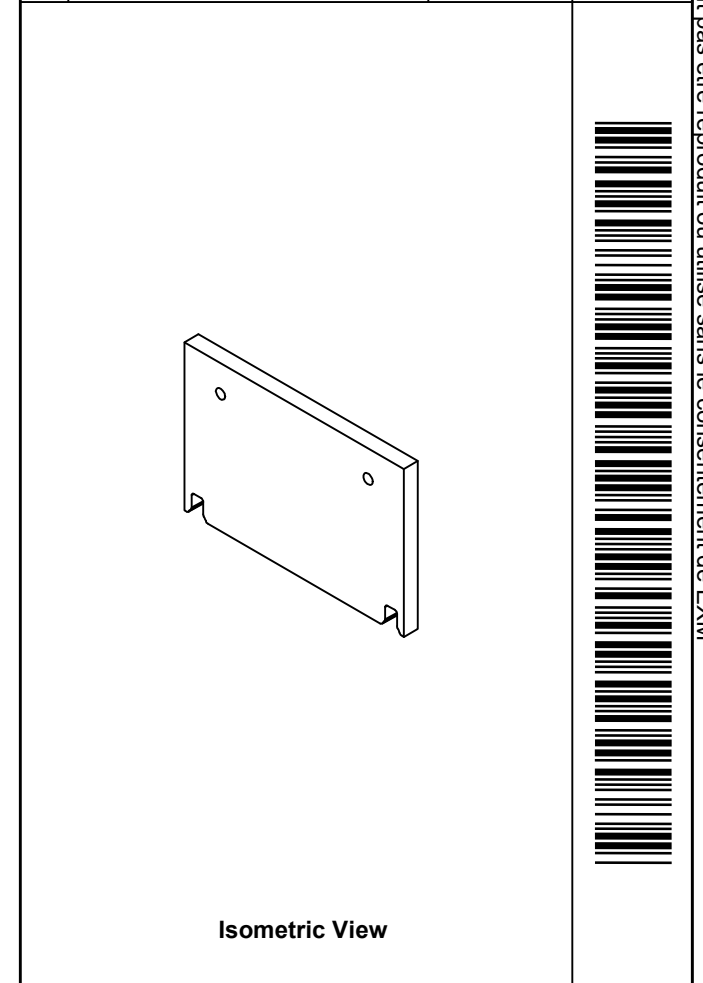
5412ESSW3012086THNOIPI-TP0


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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement |
| | | Max 3.0mm |
| Customer Client | | Date |
| Drawn By Dessiné Par BoxCad: Patrick Deschenes | | Date 23-Jan-07 |
| Material Matière Polyisocyanurate | | |
| Color Couleur Aluminum | Finish Fini N/A | |
| Description 5412ESSW 30" x 12" Top and Bottom Insulation | | Detail Rev. |
| Part Number Numéro Pièce 5412ESSW3012086THNOIPI-BT0 | | Rev. 15 |

SEE BILL OF MATERIAL ON LAST PAGE