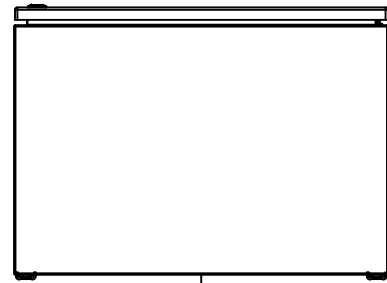
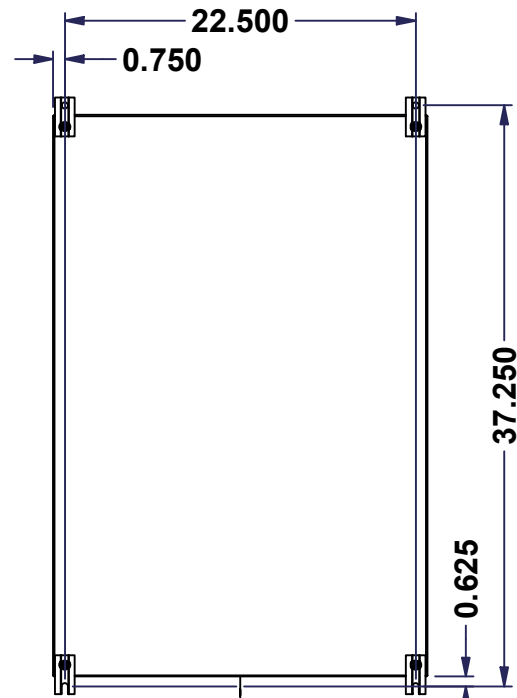


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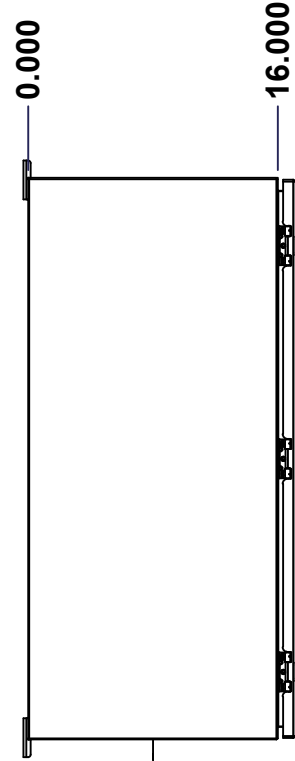
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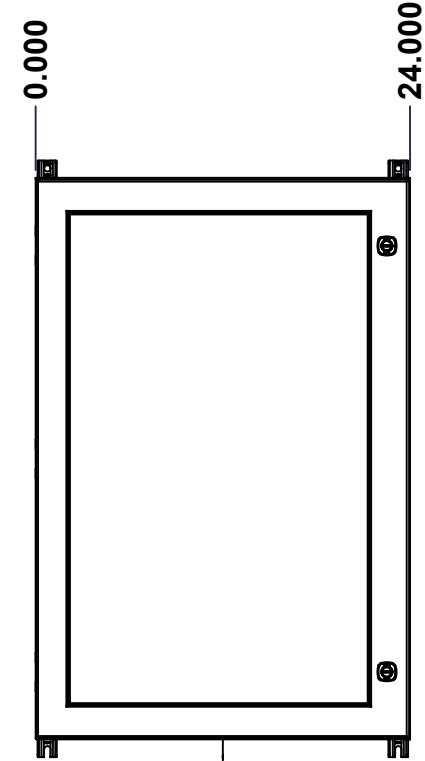
TOP



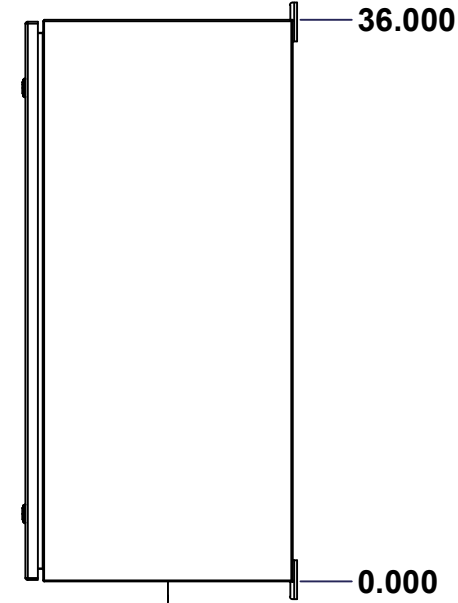
BACK



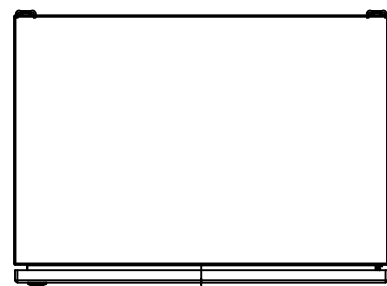
LEFT



FRONT

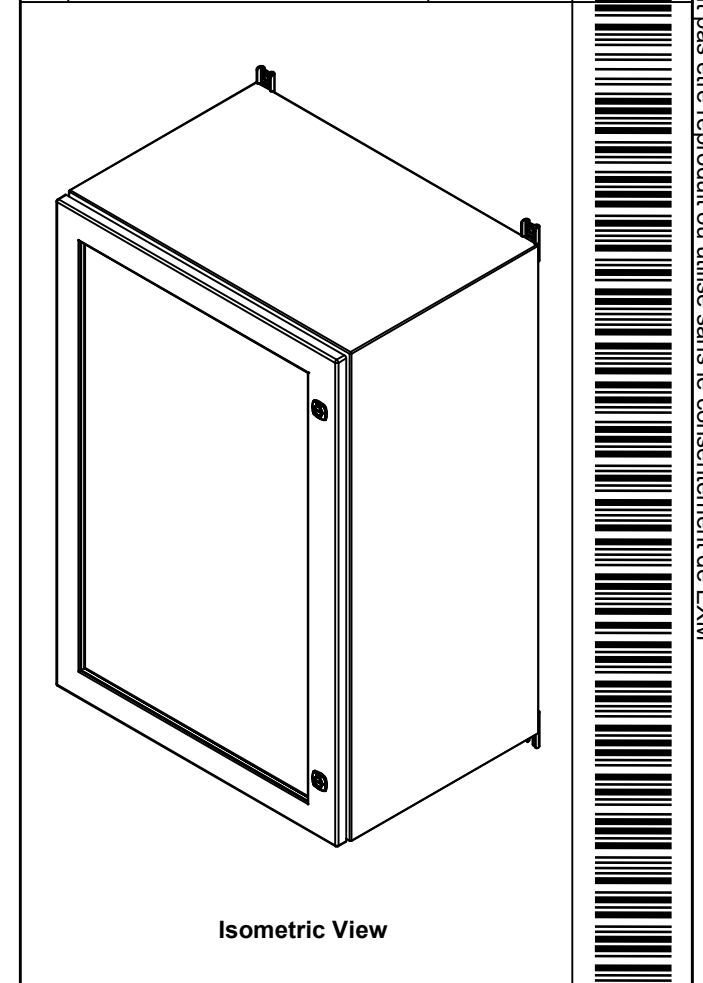


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

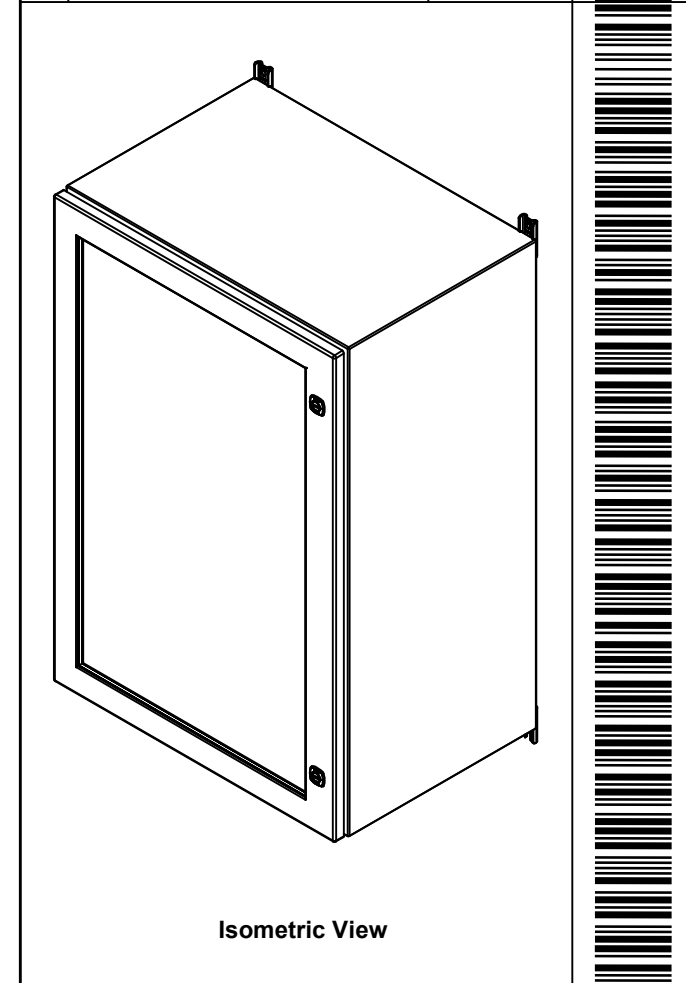
		Flatness / Aplatissement Max 3.0mm Projection	
Customer / Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 09-Jun-23	
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)		Color / Couleur: Unpainted	
Description: 5412ESSW 36" x 24" x 16" Assembly		Finish / Fini: Brushed	
Part Number / Numéro Pièce: 5412ESSW3624166THNOIP		Detail Rev.: 1	
SEE BILL OF MATERIAL ON LAST PAGE		Rev. 0	


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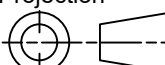
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par




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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 09-Jun-23

Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSW 36" x 24" x 16" Assembly

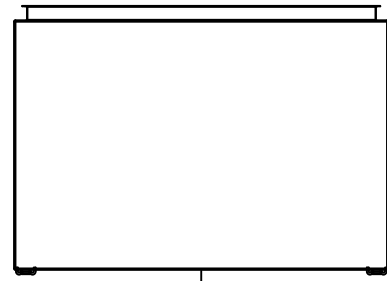
Part Number / Numéro Pièce: <b>5412ESSW3624166THNOIP</b>	Rev. / Révis: <b>0</b>	2	15
--	------------------------	---	----

Qty	Part Number	Rev	Description
6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW3624166THNO IPC	0	5412ESSW 36" x 24" Cover
1	5412ESSW3624166THNO IPB	0	5412ESSW 36" x 24" x 16" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

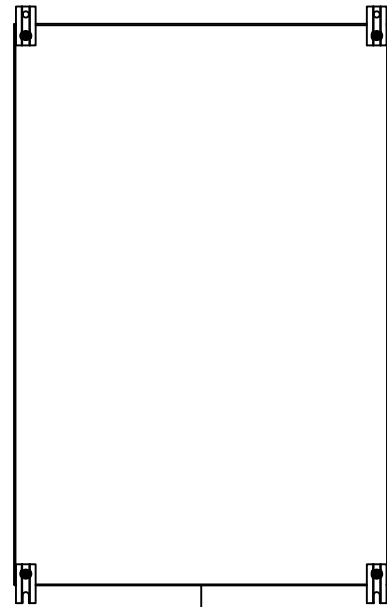
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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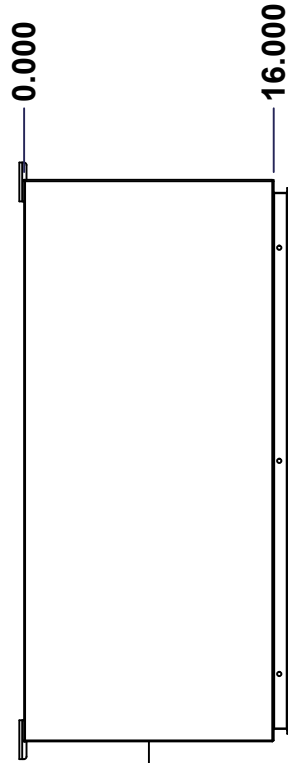
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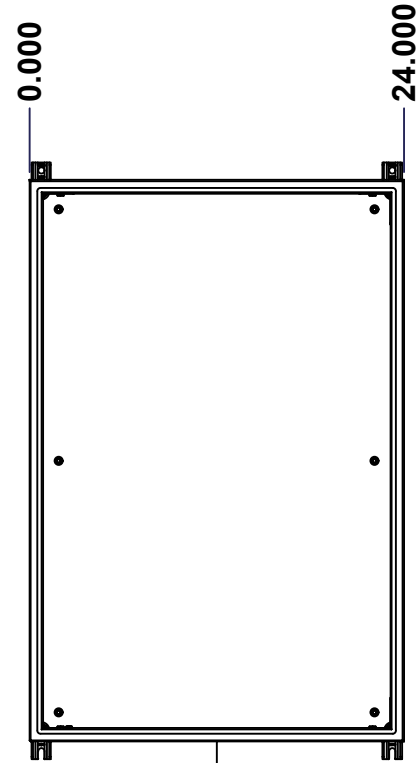
TOP



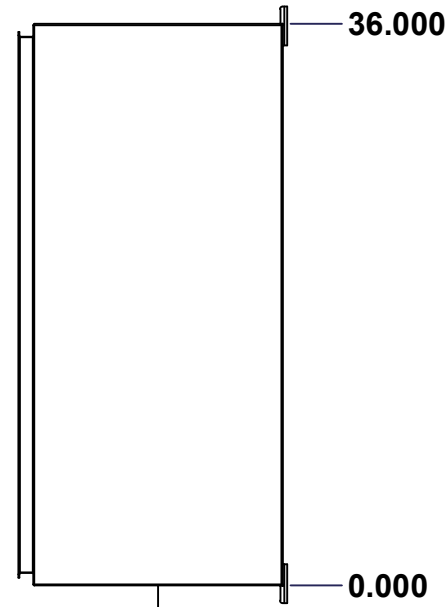
BACK



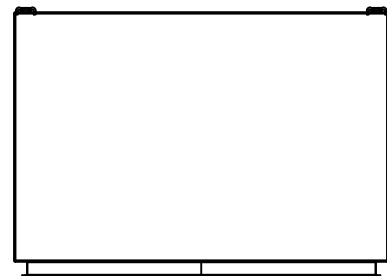
LEFT



FRONT

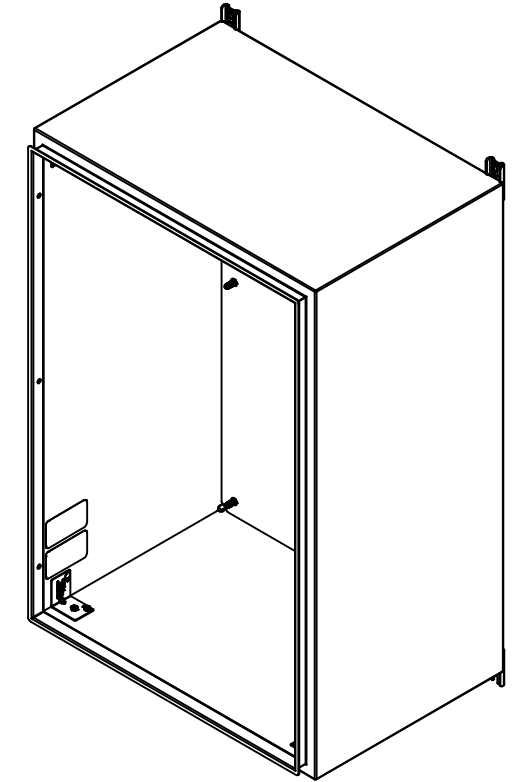


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 5.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 36" x 24" x 16" Body	Detail Rev.

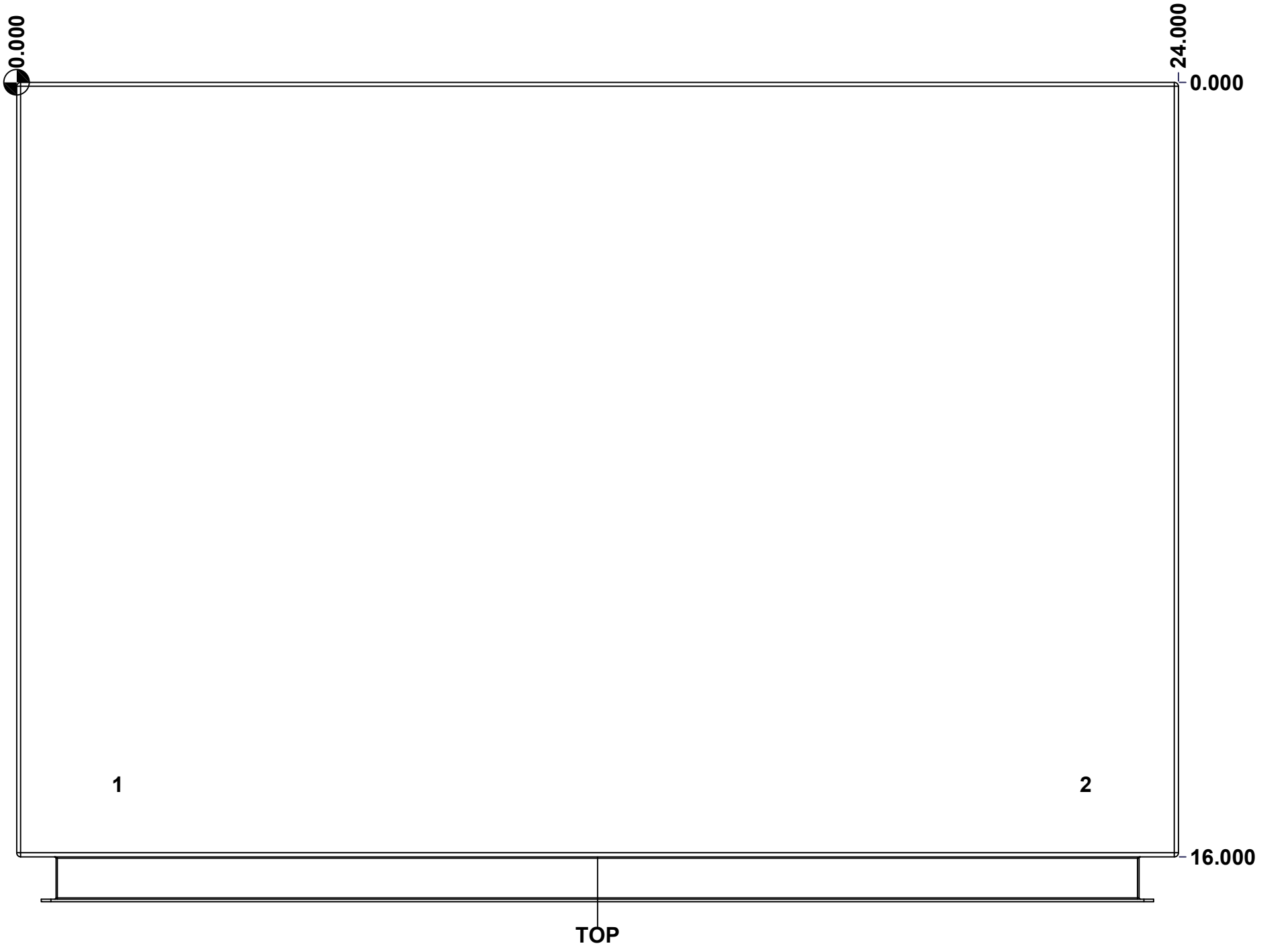
Part Number Numéro Pièce	Rev. 3
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SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3624166THNOIPB 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	14.500	INSUL. STUD M6 x 18mm (Inside)

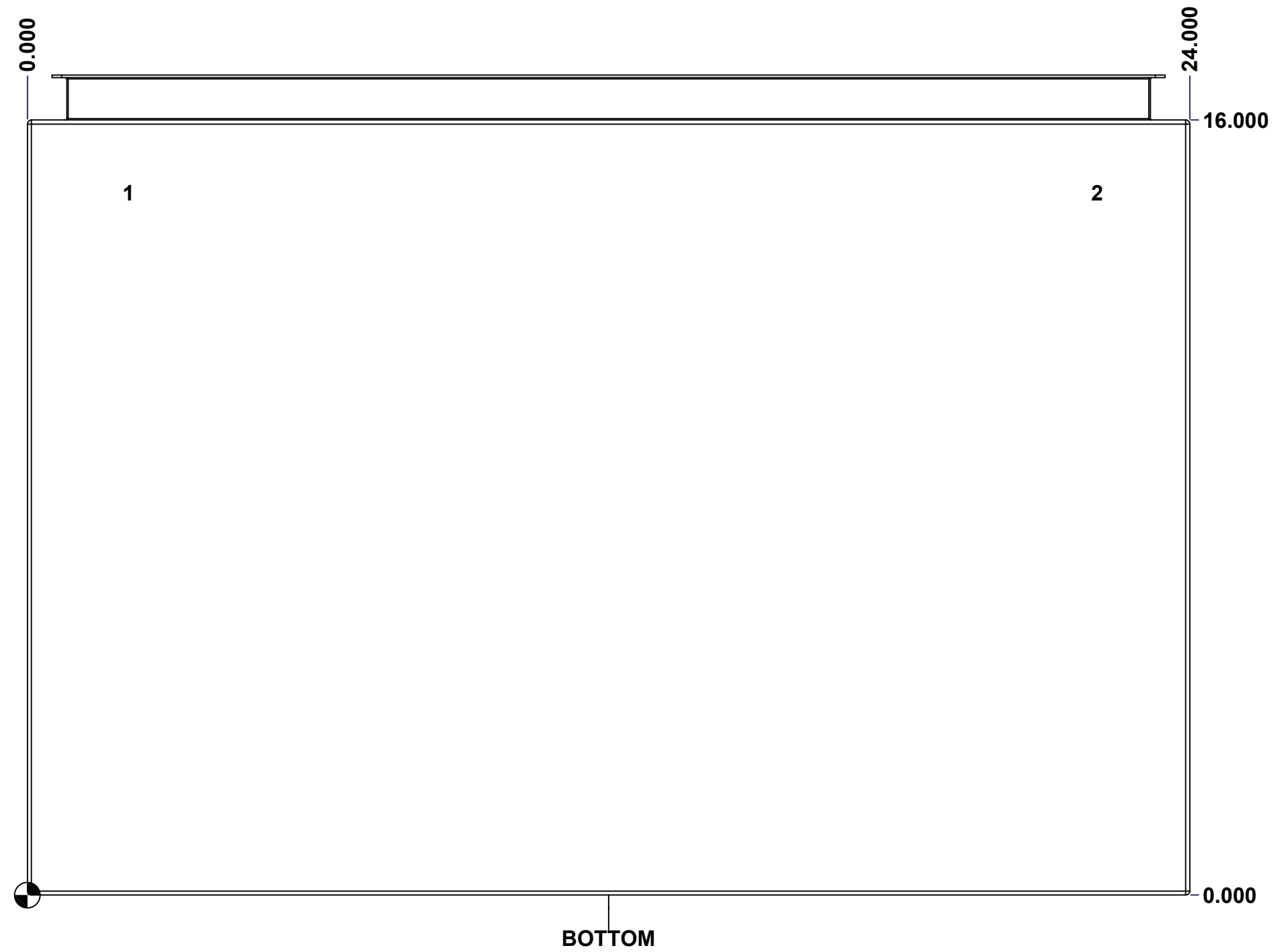


	Description	Status	
	5412ESSW 36" x 24" x 16" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	<b>5412ESSW3624166THNOIPB 0</b>		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	14.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	14.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 36" x 24" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	<b>5412ESSW3624166THNOIPB 0</b>	15

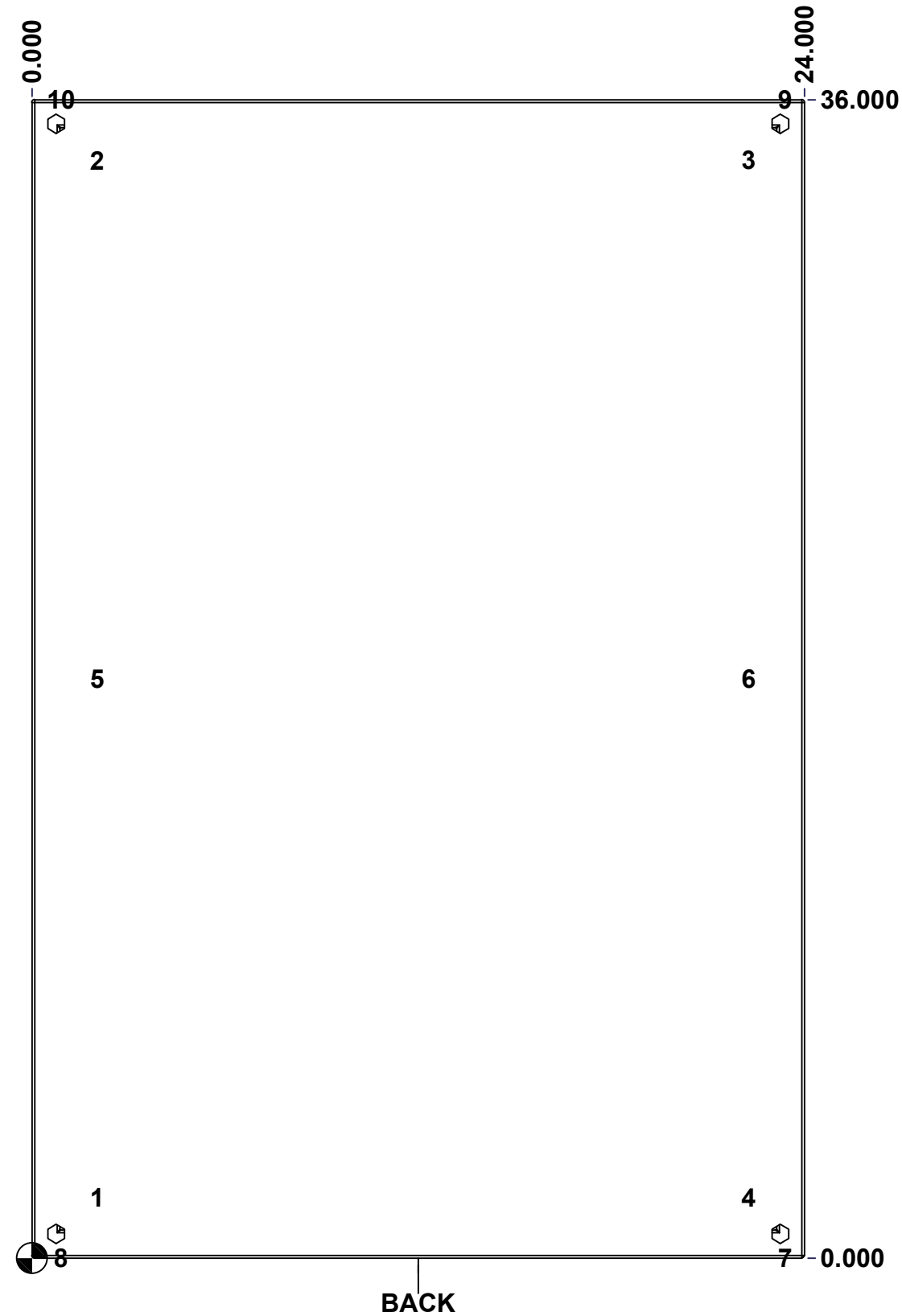
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	22.125	34.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	22.125	18.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	36.000	FOOT 885 ESMF4_CLOSE
10	0.750	36.000	FOOT 885 ESMF4_CLOSE



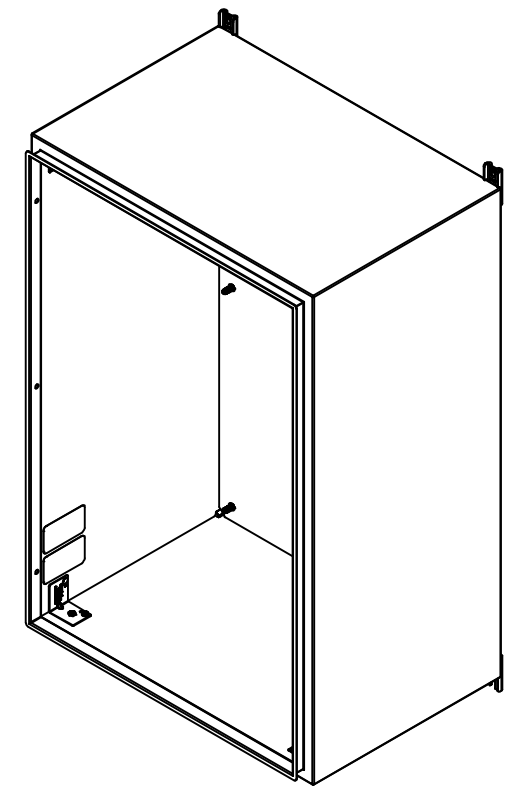
BACK

	Description	Status
	5412ESSW 36" x 24" x 16" Body	(NULL)
	Part Number Numéro Pièce	Rev.
<b>5412ESSW3624166THNOIPB 0</b>	6	15

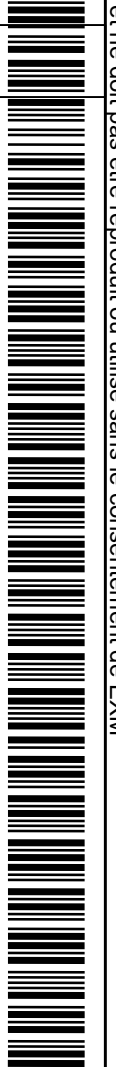
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No.	Revisions	Date	By/Par



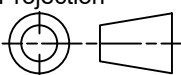


Isometric View



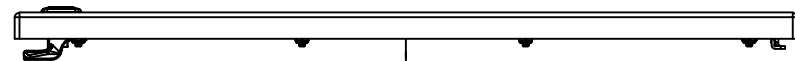
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW3624166THNO IPI-RS	0	5412ESSW 36" x 24" Right Insulation
1	5412ESSW3624166THNO IPI-LS	0	5412ESSW 36" x 24" Left Insulation
1	5412ESSW3624166THNO IPI-BT	0	5412ESSW 36" x 24" Top and Bottom Insulation
1	5412ESSW3624166THNO IPI-TP	0	5412ESSW 36" x 24" Top and Bottom Insulation
1	5412ESSW3624166THNO IPI-B	0	5412ESSW 36" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW3624166THNO IPB-P	0	5412ESSW 36" x 24" x 16" Body Part

Qty	Part Number	Rev	Description
Parts List			

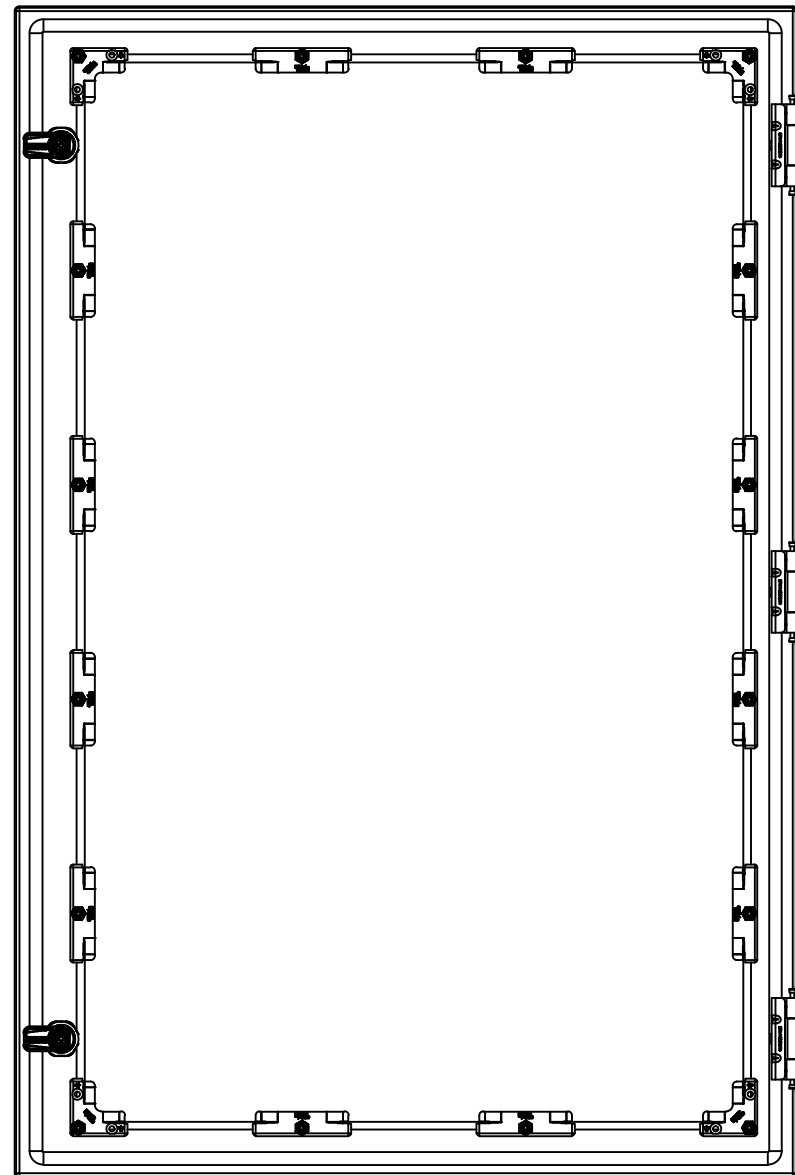
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 5.0mm
Customer Client Drawn By Dessiné Par BoxCad: BoxCad		Date Date 09-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		Projection 
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESSW 36" x 24" x 16" Body		Detail Rev.
Part Number Numéro Pièce <b>5412ESSW3624166THNOIPB 0</b>		Rev. 7

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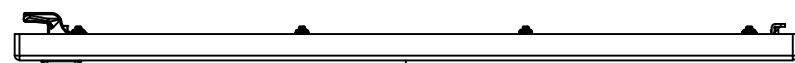
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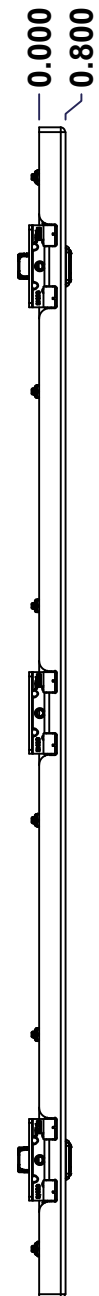
TOP



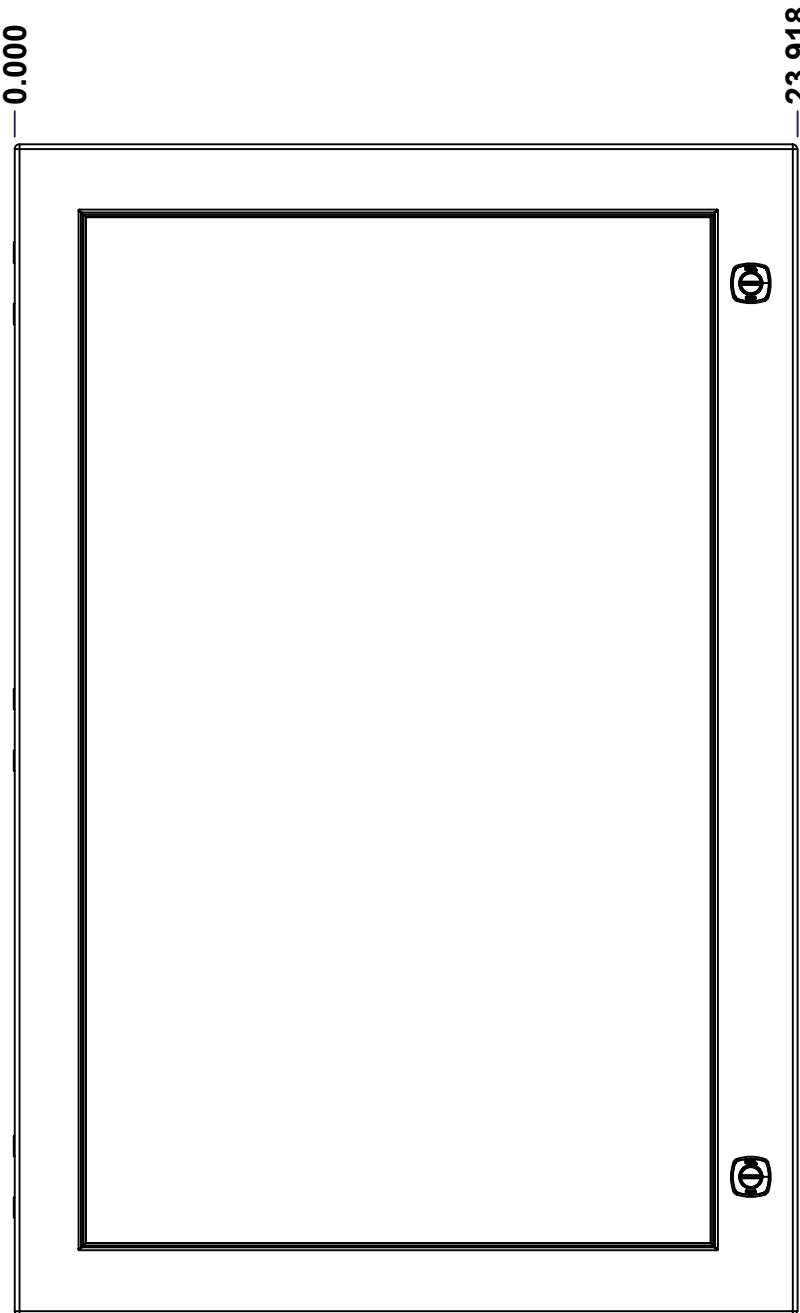
BACK



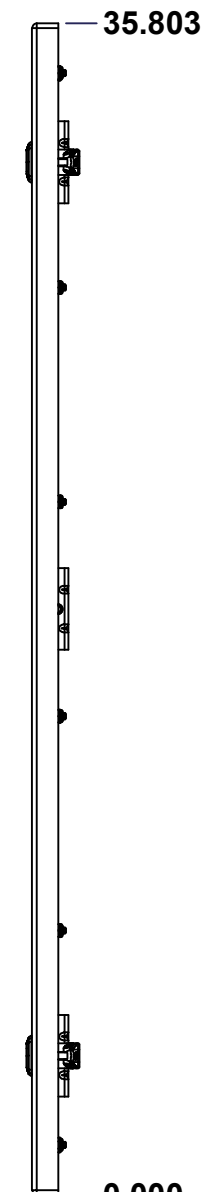
BOTTOM



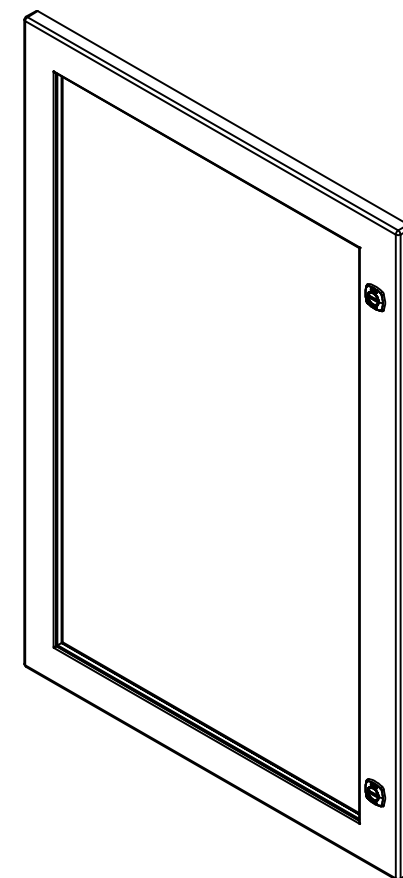
LEFT



FRONT



RIGHT



Isometric View

No.	Revisions	Date	By/Par



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Flatness  
Aplatissement  
Max 5.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 36" x 24" Cover	Detail Rev.
Part Number Numéro Pièce	Rev. 8

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3624166THNOIPC 0



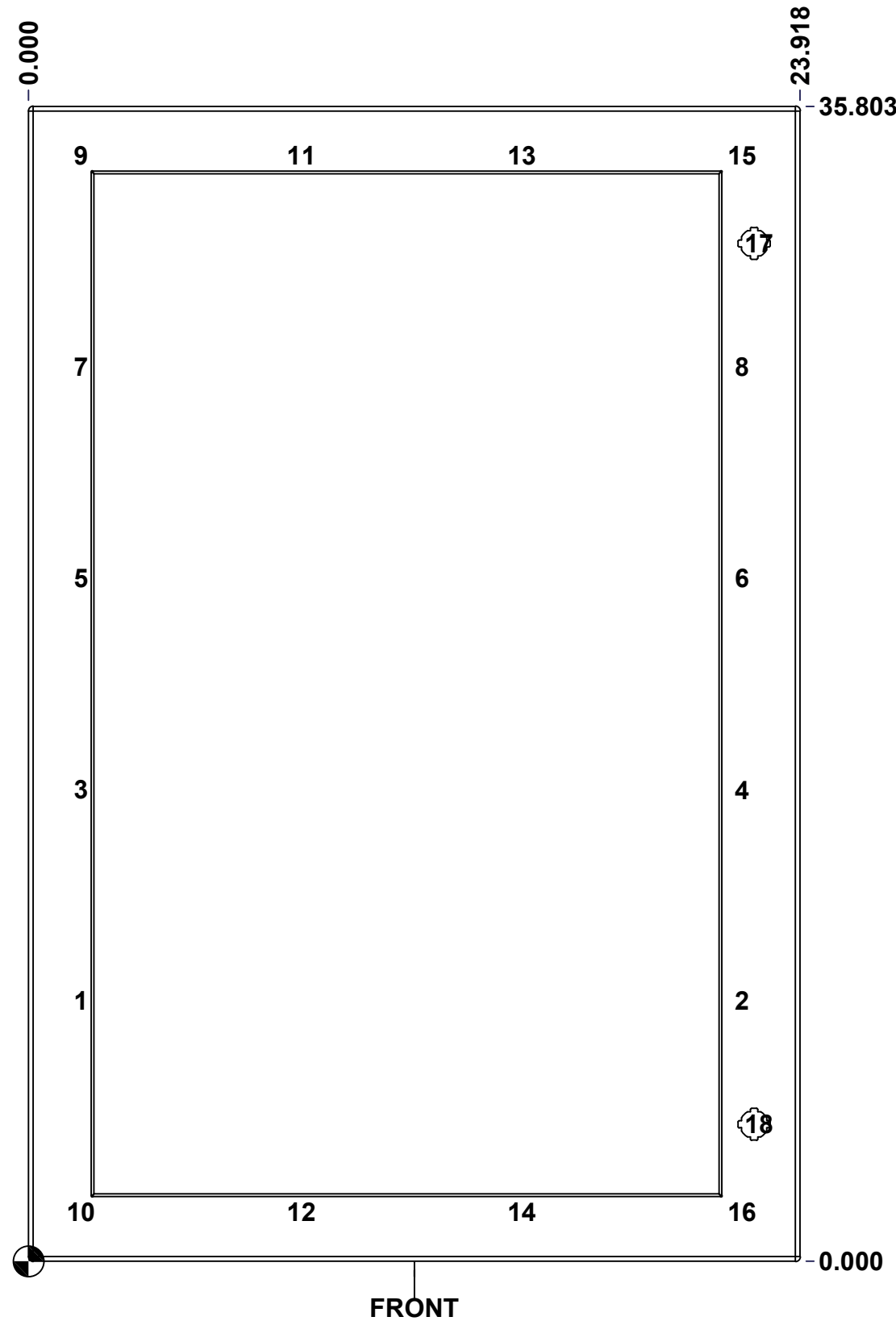
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.077	STUD M6 x 18mm (Inside)
2	21.968	8.077	STUD M6 x 18mm (Inside)
3	1.469	14.627	STUD M6 x 18mm (Inside)
4	21.968	14.627	STUD M6 x 18mm (Inside)
5	1.469	21.176	STUD M6 x 18mm (Inside)
6	21.968	21.176	STUD M6 x 18mm (Inside)
7	1.469	27.726	STUD M6 x 18mm (Inside)
8	21.968	27.726	STUD M6 x 18mm (Inside)
9	1.469	34.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	34.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	34.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	34.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)
-----			
17	22.494	31.553	880 SCQ4-SLSS6
18	22.494	4.250	880 SCQ4-SLSS6

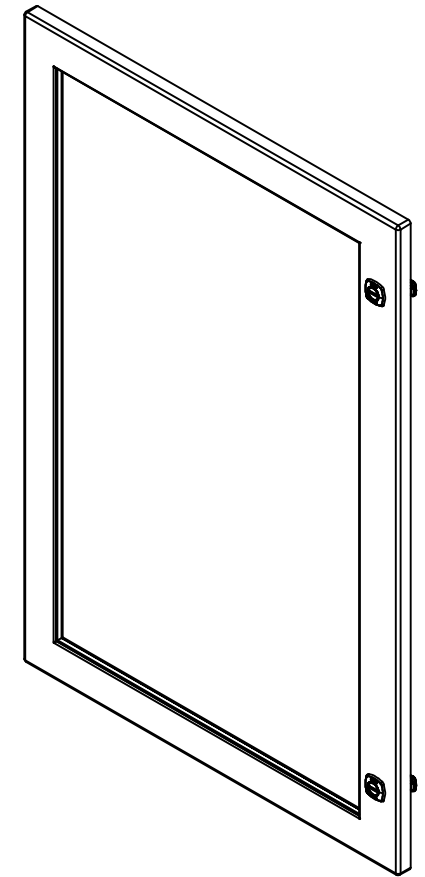


	Description	Status
	5412ESSW 36" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev. 9
	<b>5412ESSW3624166THNOIPC 0</b>	15

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Isometric View



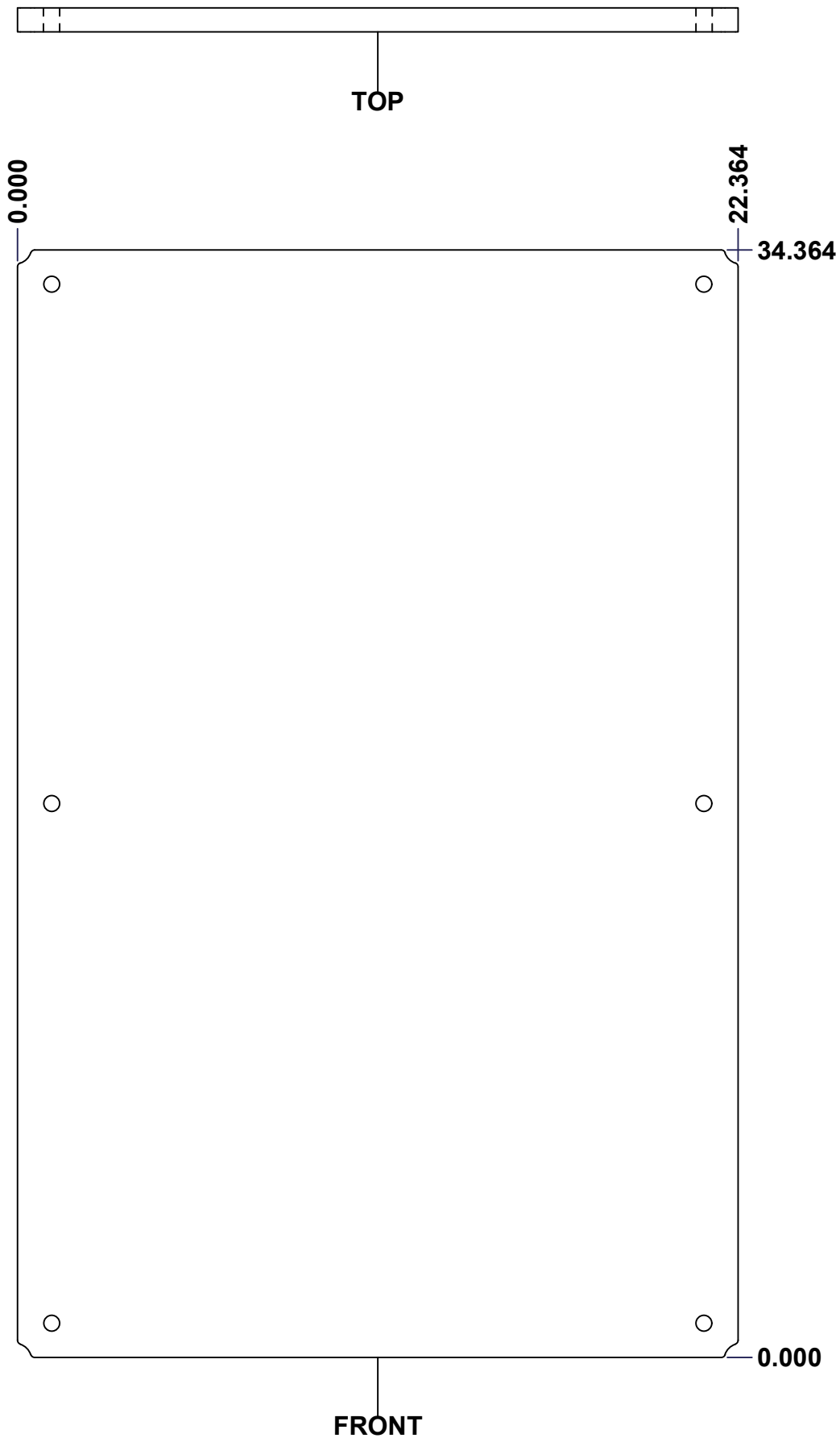
12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW3624166THNO IPLXG	0	5412ESSW 36" x 24" Lexan Gasket Part
1	5412ESSW3624166THNO IPLX	0	5412ESSW 32.375" x 20.125" Lexan Part
1	5412ESSW3624166THNO IPG	0	5412ESSW 36" x 24" Cover Gasket Part
1	5412ESSW3624166THNO IPC-P	0	5412ESSW 36" x 24" Cover Part
2	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)

QTY	Part Number	Rev	Description
Parts List			

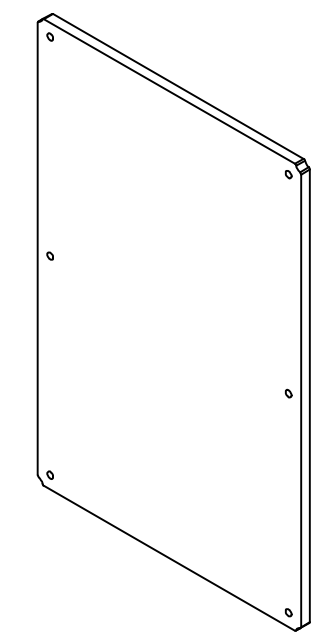
		Flatness: <del>Aplatissement</del> Max 5.0mm Projection	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 09-Jun-23	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSW 36" x 24" Cover			Detail Rev.
Part Number Numéro Pièce 5412ESSW3624166THNOIPC 0			Rev. 10

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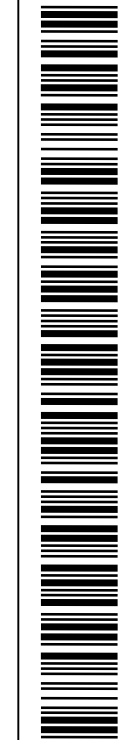
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No.	Revisions	Date	By/Par



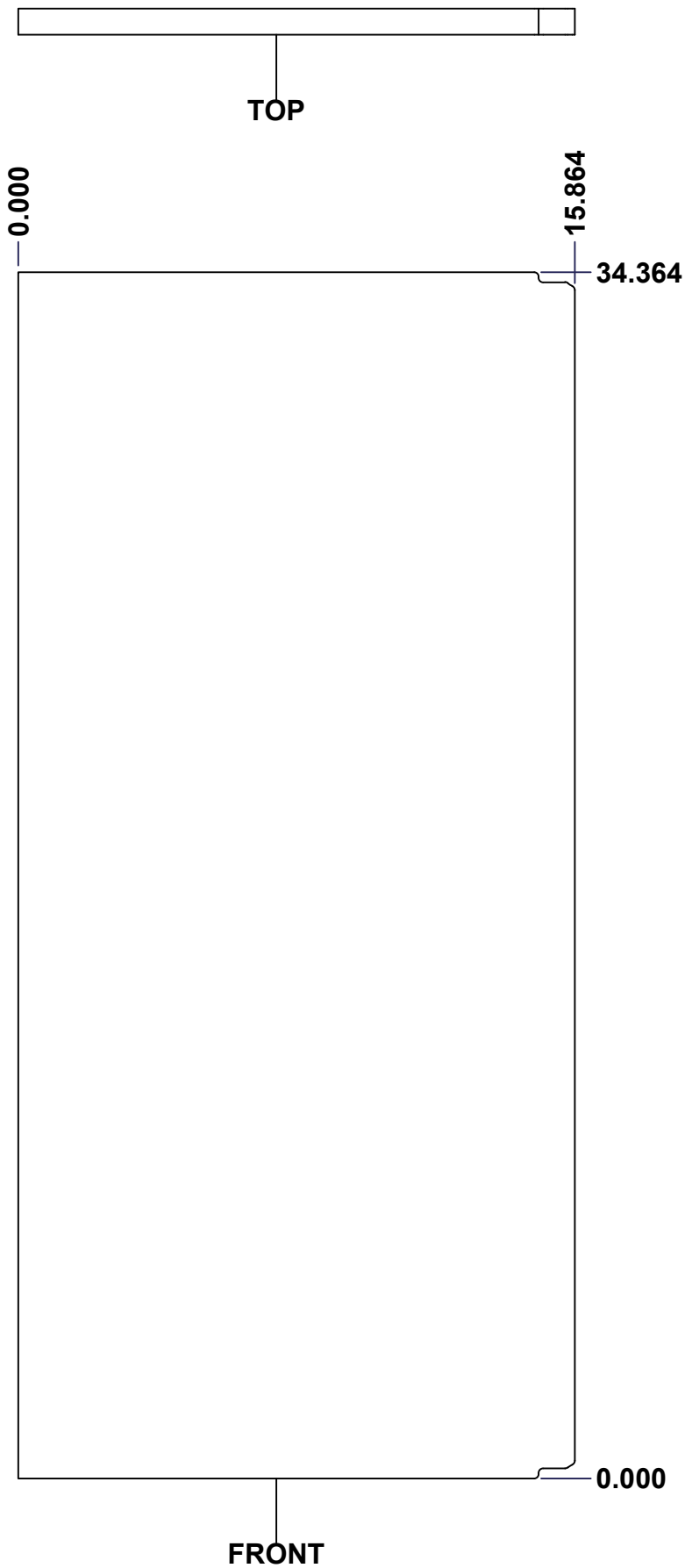
**Isometric View**



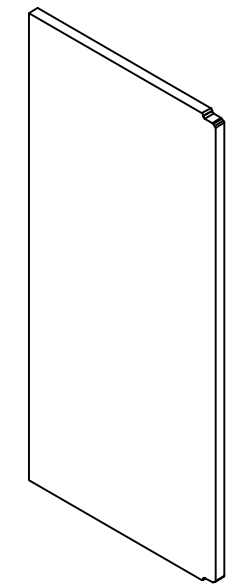
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSW 36" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	11
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3624166THNOIPI-B 0			15

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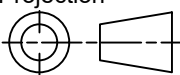


No.	Revisions	Date	By/Par



Isometric View

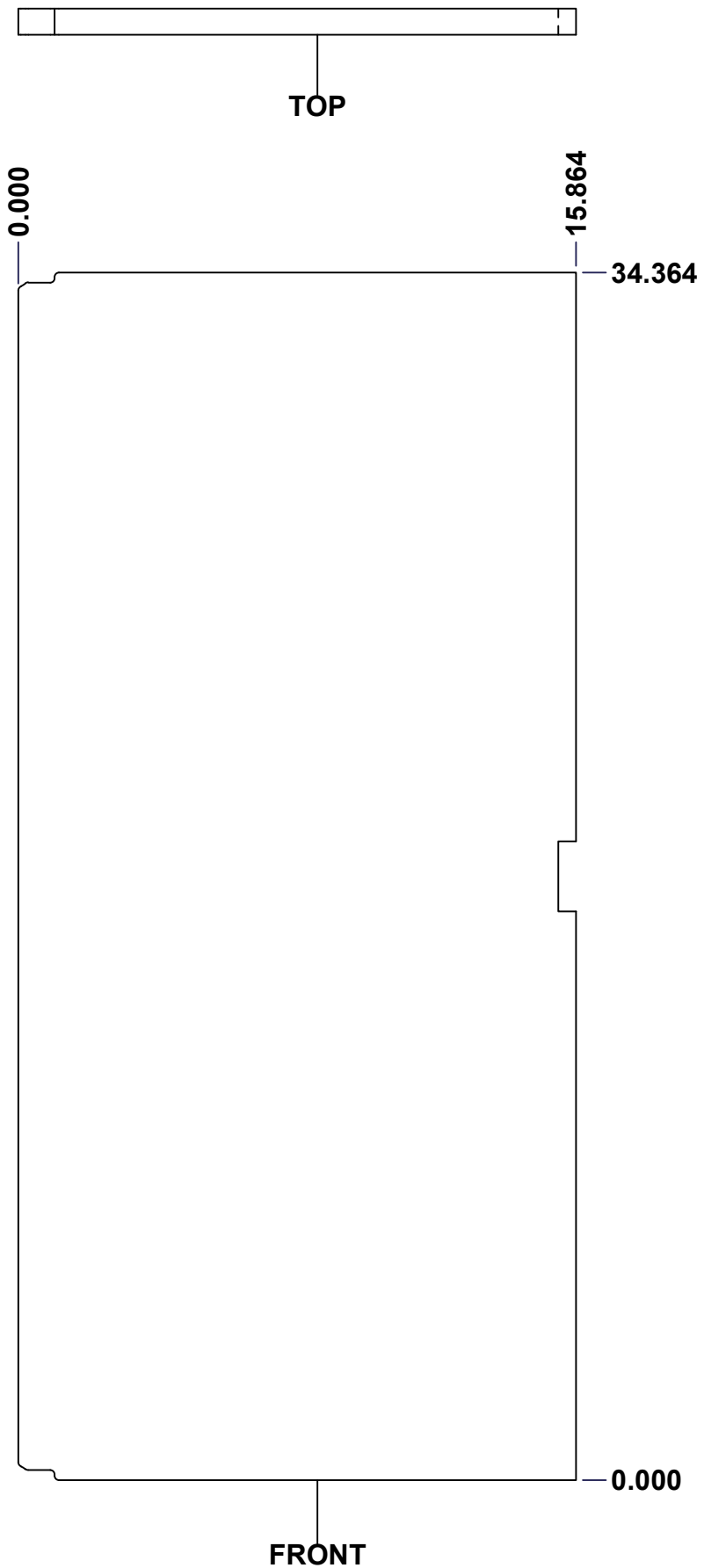


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 36" x 24" Left Insulation	Detail Rev.	
Part Number / Numéro Pièce: 5412ESSW3624166THNOIP-L	Rev.: 12	15

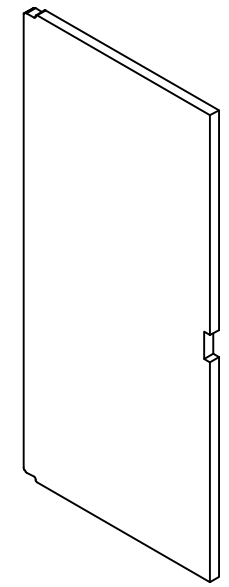
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3624166THNOIP-L S0

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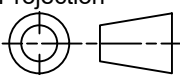


No.	Revisions	Date	By/Par



Isometric View

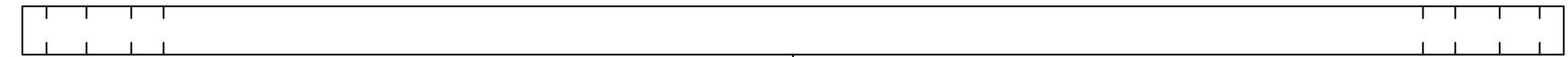


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 36" x 24" Right Insulation	Detail Rev.	
Part Number / Numéro Pièce: 5412ESSW3624166THNOIP-RS0	Rev.:	13

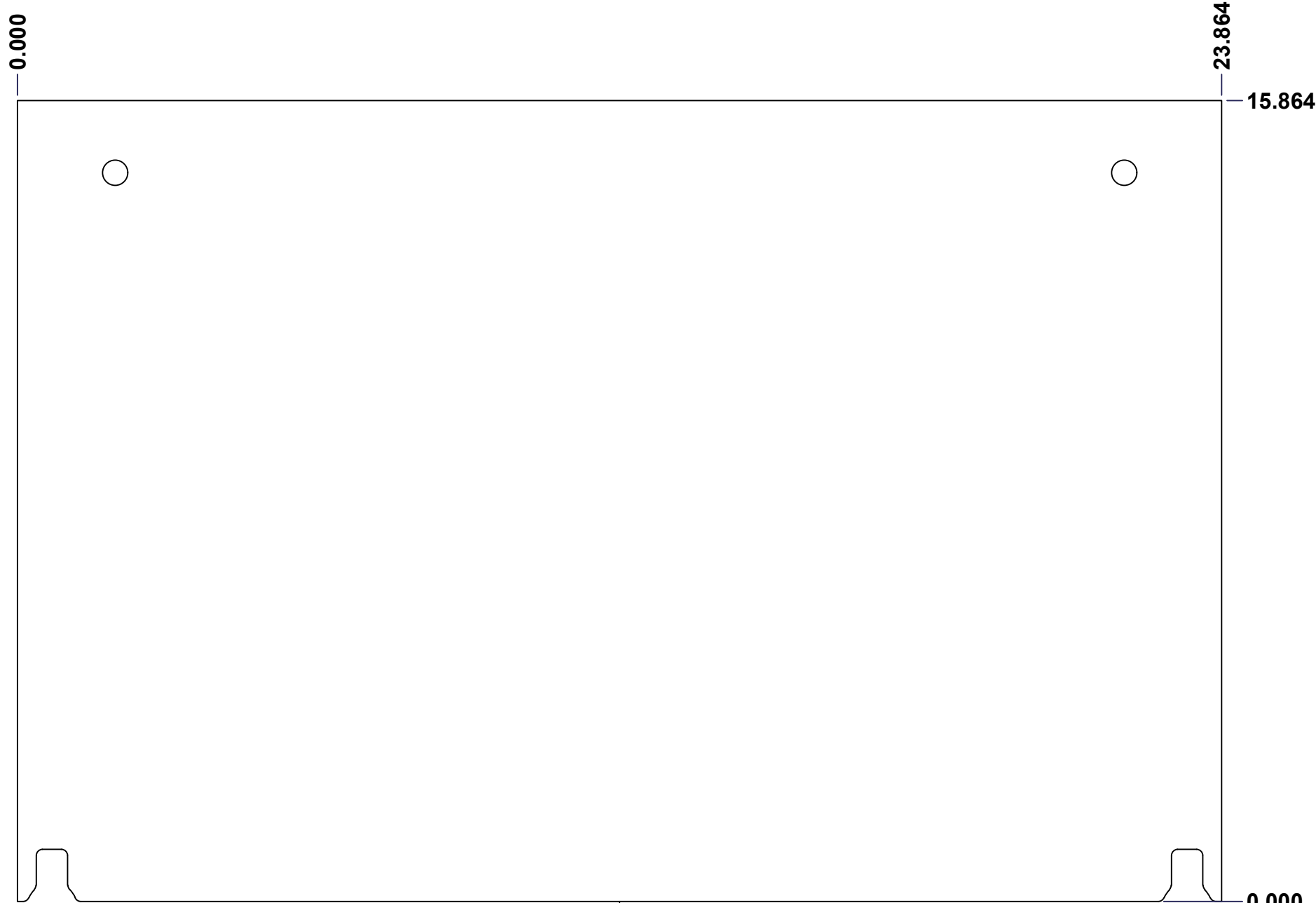
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3624166THNOIP-RS0 15

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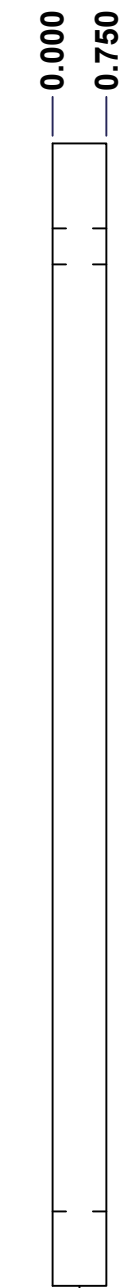
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

**Isometric View**

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 36" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
SEE BILL OF MATERIAL ON LAST PAGE		15

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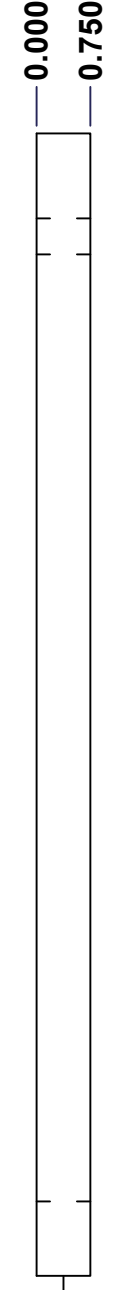
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Projection
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 36" x 24" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW3624166THNOIPI-BT0		Rev. 15

**SEE BILL OF MATERIAL ON LAST PAGE**