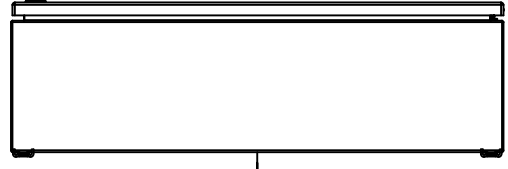
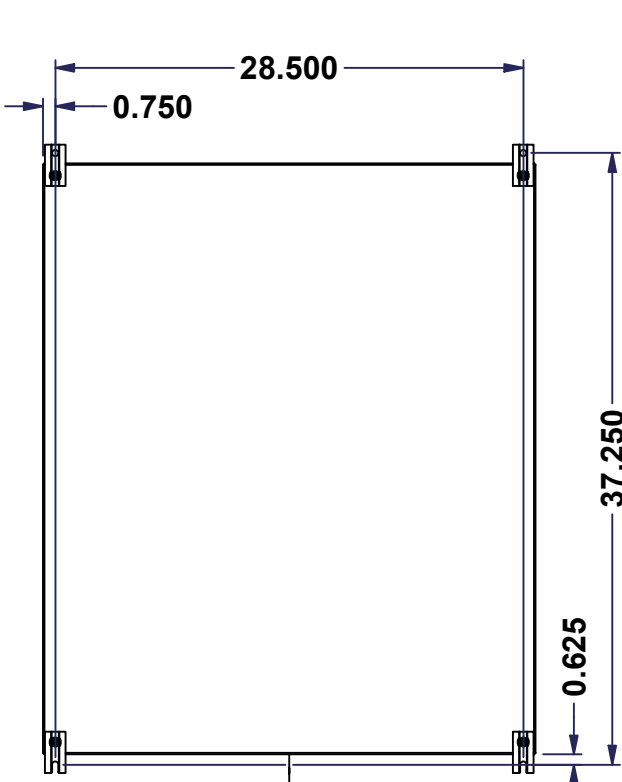


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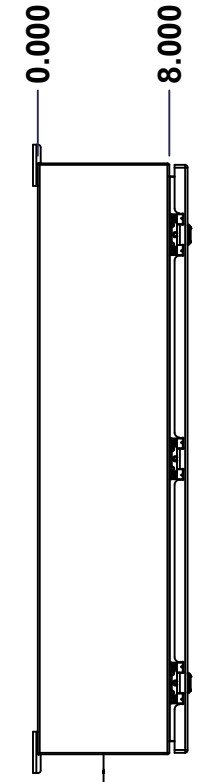
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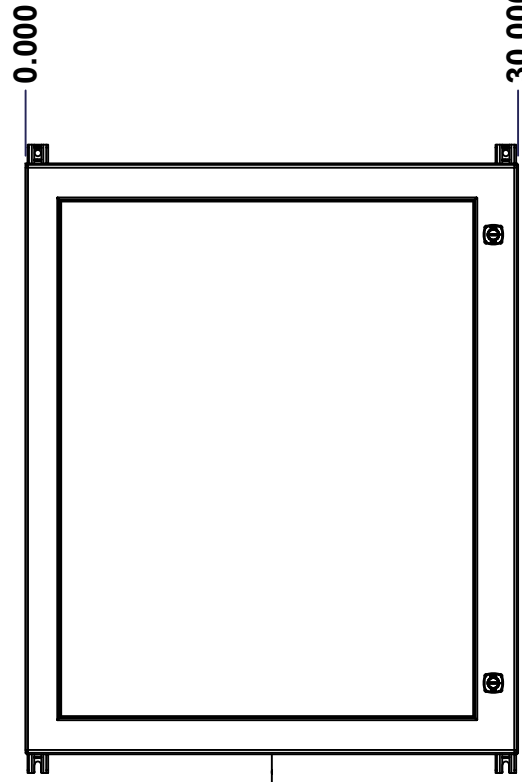
TOP



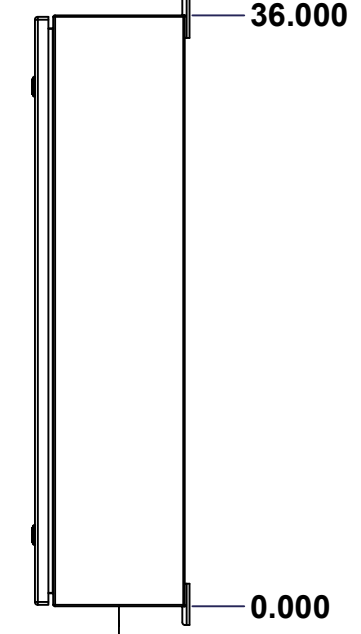
BACK



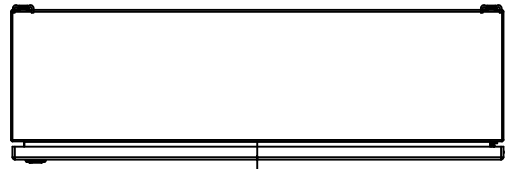
LEFT



FRONT

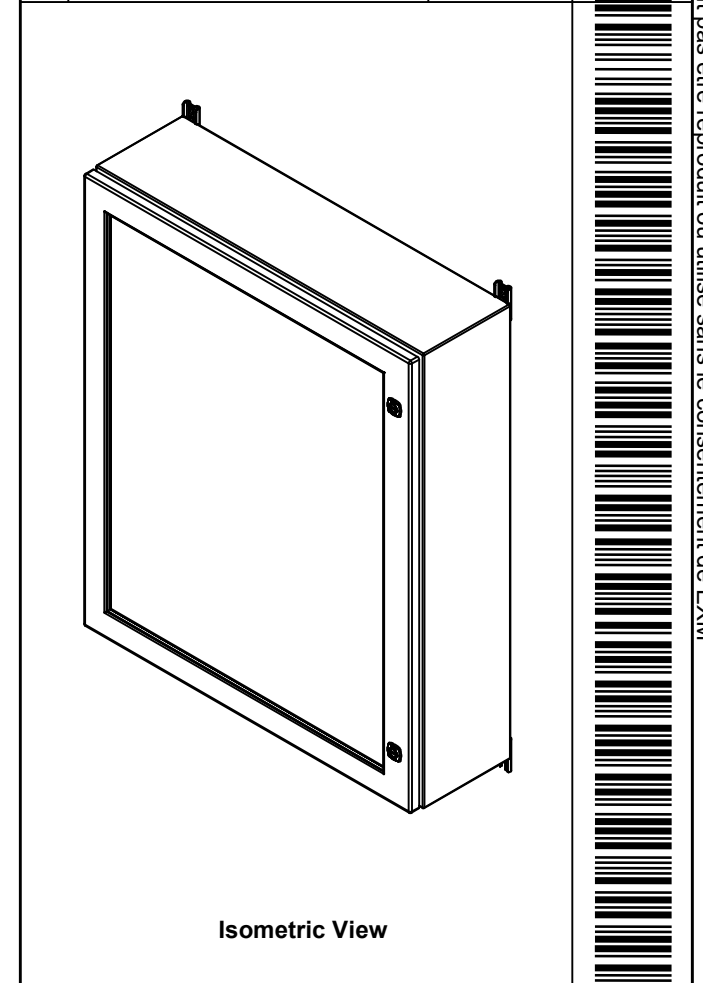


RIGHT

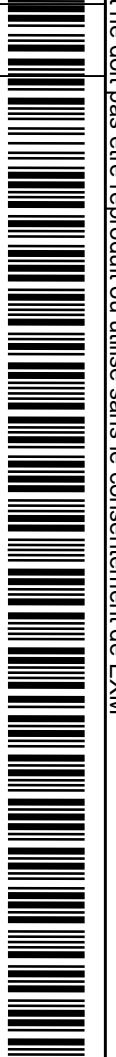


BOTTOM

No.	Revisions	Date	By/Par



Isometric View



**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

	Flatness Aplatissement Max 3.0mm
	Projection 
Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 09-Jun-23
Material Matière: 14 Ga Stainless Steel 316 (1.7mm)	Color Couleur: Unpainted
Description 5412ESSW 36" x 30" x 8" Assembly	Finish Fini: Brushed
Part Number Numéro Pièce: 5412ESSW3630086THNOIP	Detail Rev. Rev. 1

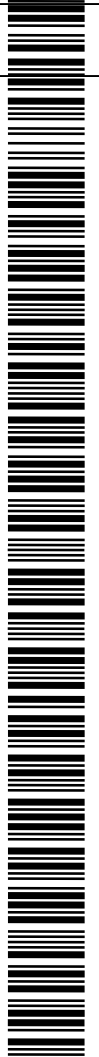
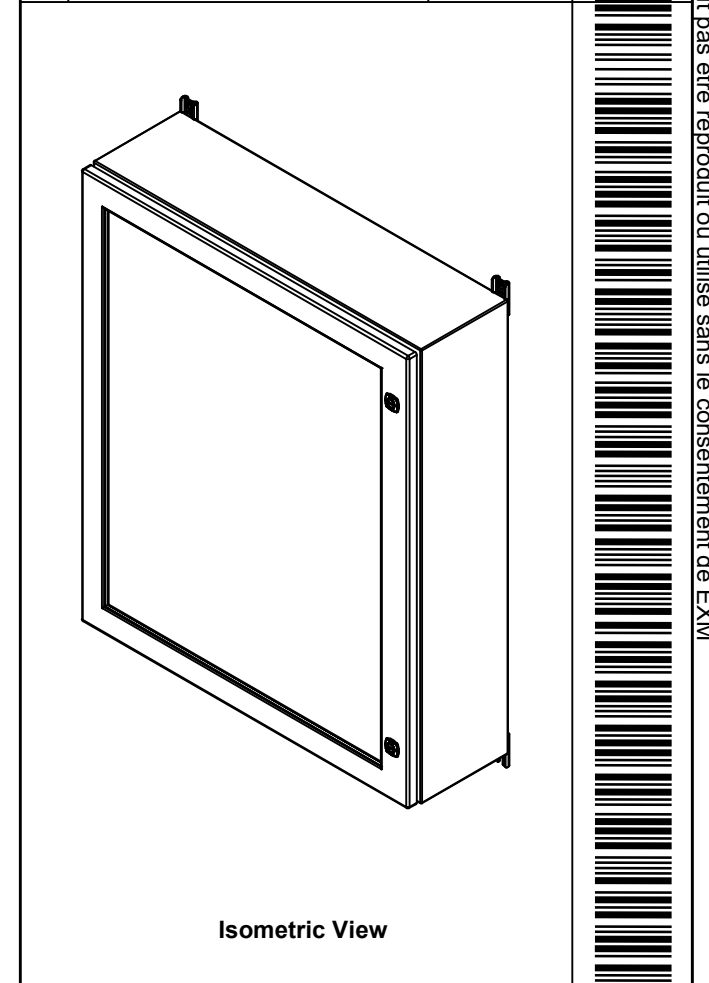
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3630086THNOIP 0 15

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par




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Flatness / Aplatissement: Max 3.0mm  
 Projection: 

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 09-Jun-23

Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)

Color / Couleur: Unpainted	Finish / Fini: Brushed
----------------------------	------------------------

Description: 5412ESSW 36" x 30" x 8" Assembly

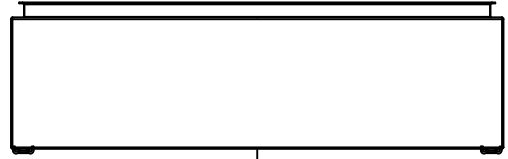
Part Number / Numéro Pièce: <b>5412ESSW3630086THNOIP</b>	Rev. / Révisé: <b>0</b>	2	15
--	-------------------------	---	----

Qty	Part Number	Rev	Description
6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW3630086THNO IPC	0	5412ESSW 36" x 30" Cover
1	5412ESSW3630086THNO IPB	0	5412ESSW 36" x 30" x 8" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Parts List			

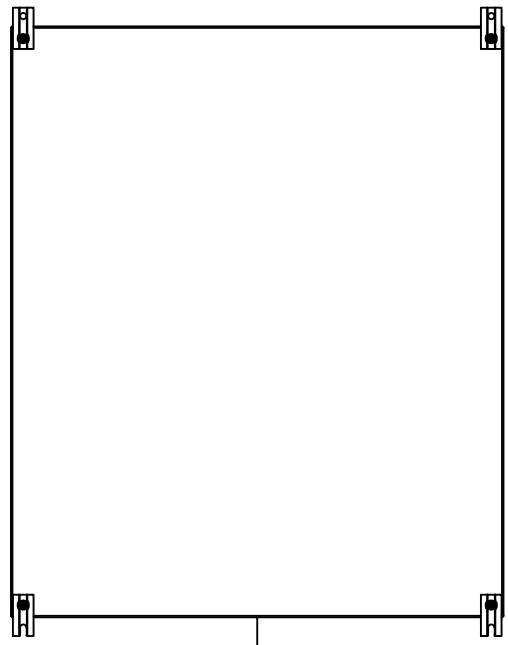
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	1	White label with product number

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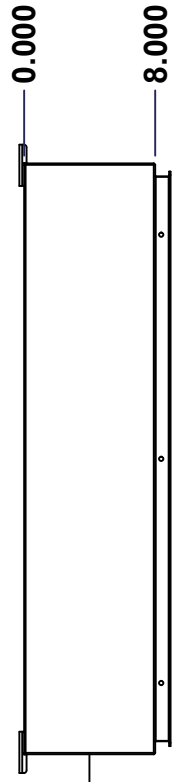
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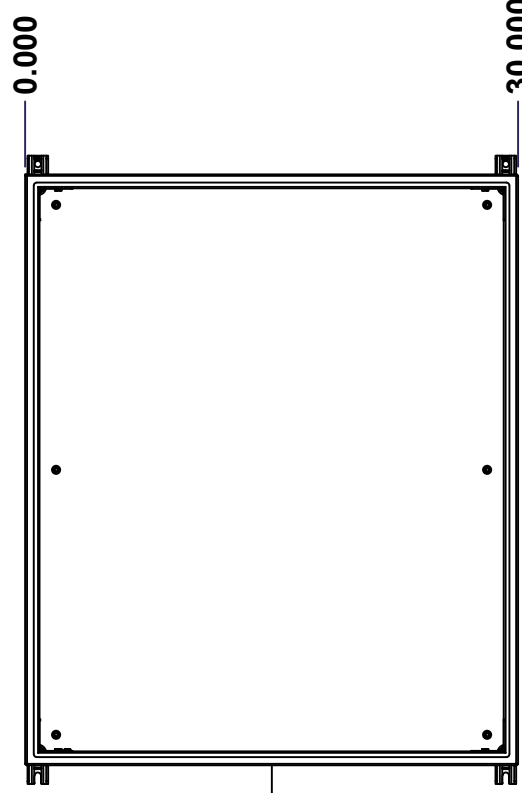
TOP



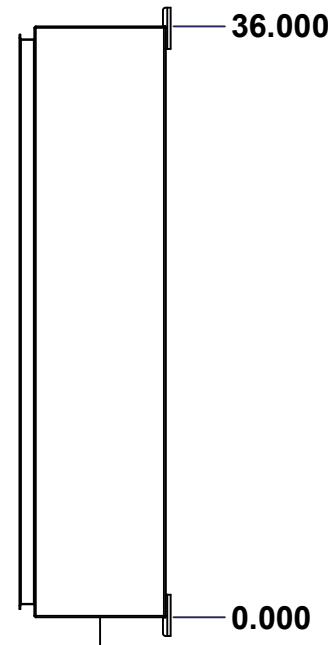
BACK



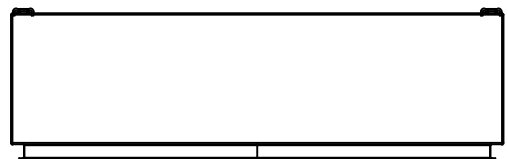
LEFT



FRONT

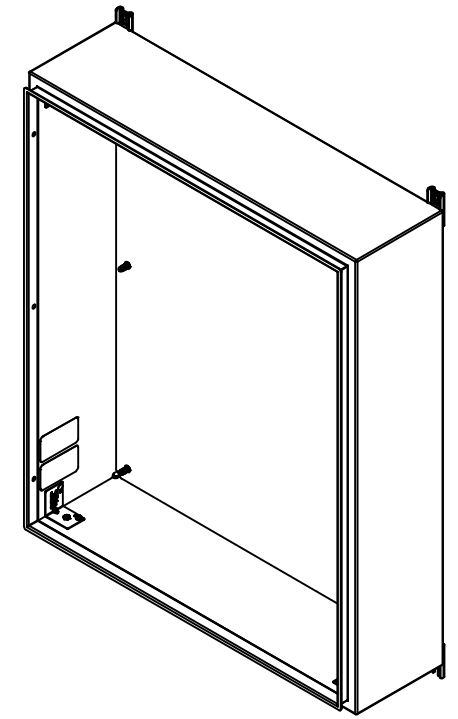


RIGHT



BOTTOM

No.	Revisions	Date	By/Par



Isometric View



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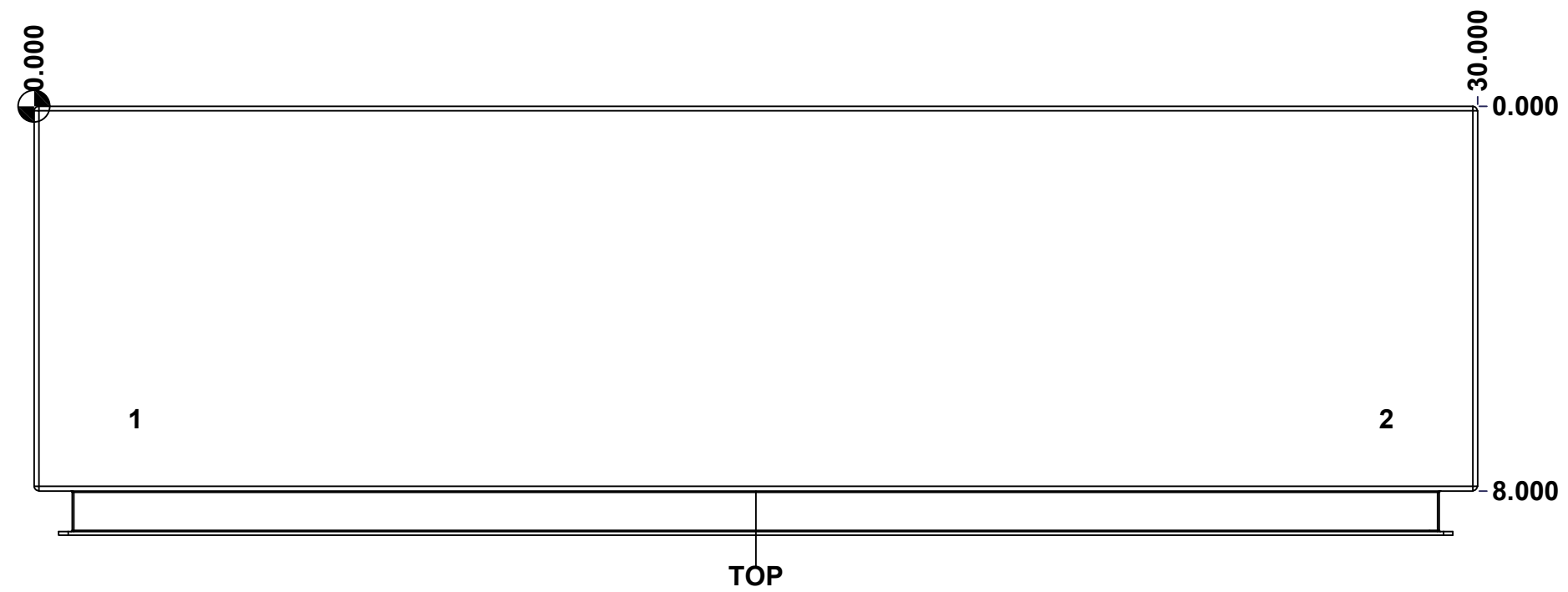
Flatness  
Aplatissement  
Max 5.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 09-Jun-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 36" x 30" x 8" Body	Detail Rev.
Part Number Numéro Pièce	Rev. 3

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)

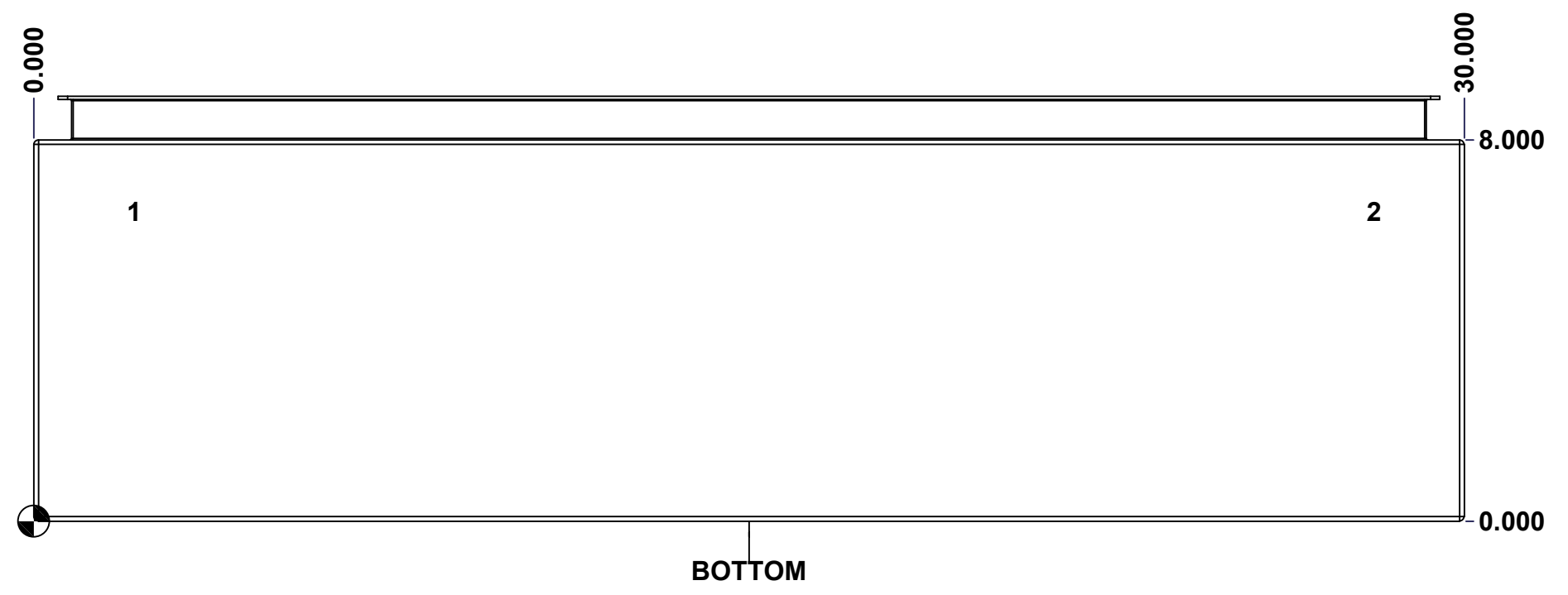


	Description	Status
	5412ESSW 36" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW3630086THNOIPB 0</b>	4
		15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 36" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	<b>5412ESSW3630086THNOIPB 0</b>	15

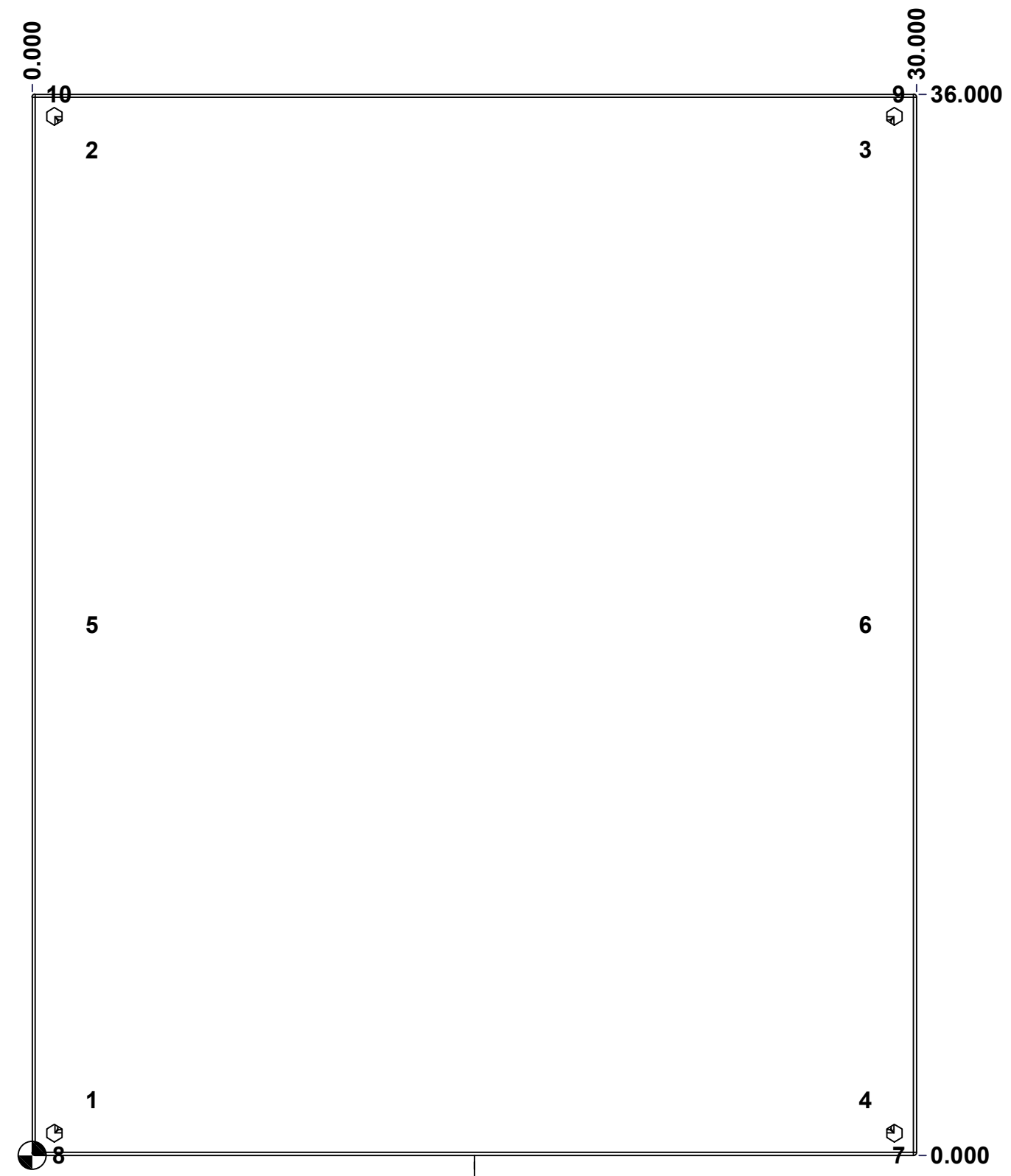
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	34.125	IP STUD M8 x 35mm (Inside)
3	28.125	34.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	18.000	IP STUD M8 x 35mm (Inside)
6	28.125	18.000	IP STUD M8 x 35mm (Inside)
-----			
7	29.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	29.250	36.000	FOOT 885 ESMF4_CLOSE
10	0.750	36.000	FOOT 885 ESMF4_CLOSE



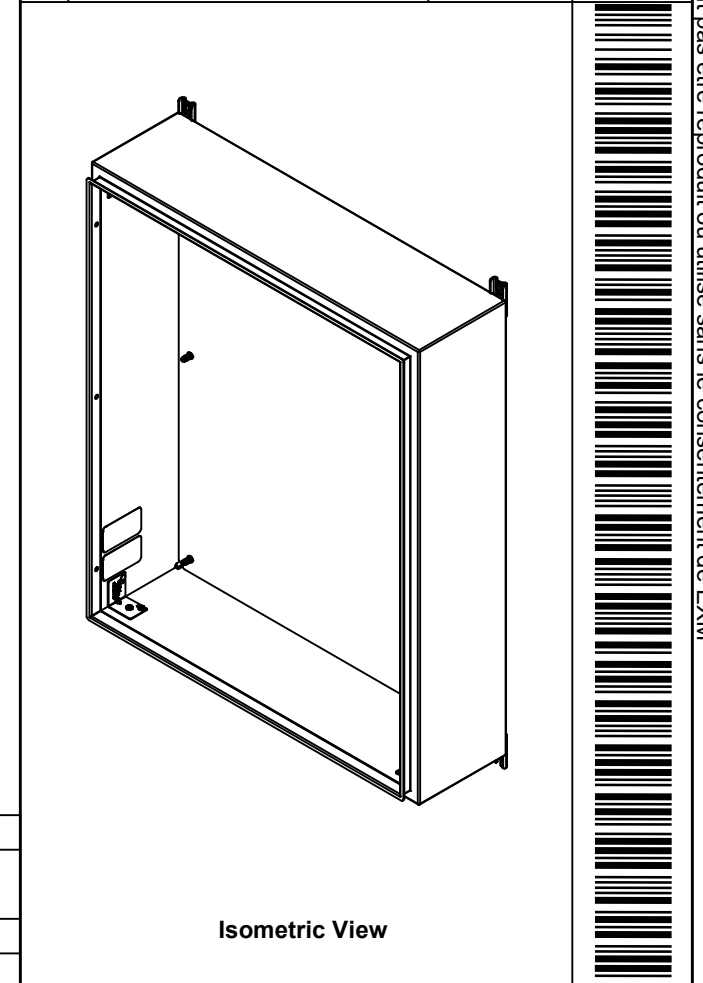
BACK

	Description	Status
	5412ESSW 36" x 30" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW3630086THNOIPB 0</b>	6
		15

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No.	Revisions	Date	By/Par



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW3630086THNO IPI-RS	0	5412ESSW 36" x 30" Right Insulation
1	5412ESSW3630086THNO IPI-LS	0	5412ESSW 36" x 30" Left Insulation
1	5412ESSW3630086THNO IPI-BT	0	5412ESSW 36" x 30" Top and Bottom Insulation
1	5412ESSW3630086THNO IPI-TP	0	5412ESSW 36" x 30" Top and Bottom Insulation
1	5412ESSW3630086THNO IPI-B	0	5412ESSW 36" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW3630086THNO IPB-P	0	5412ESSW 36" x 30" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			



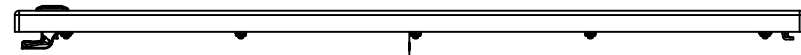
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Flatness  
Aplatissement  
Max 0.0mm  
Projection

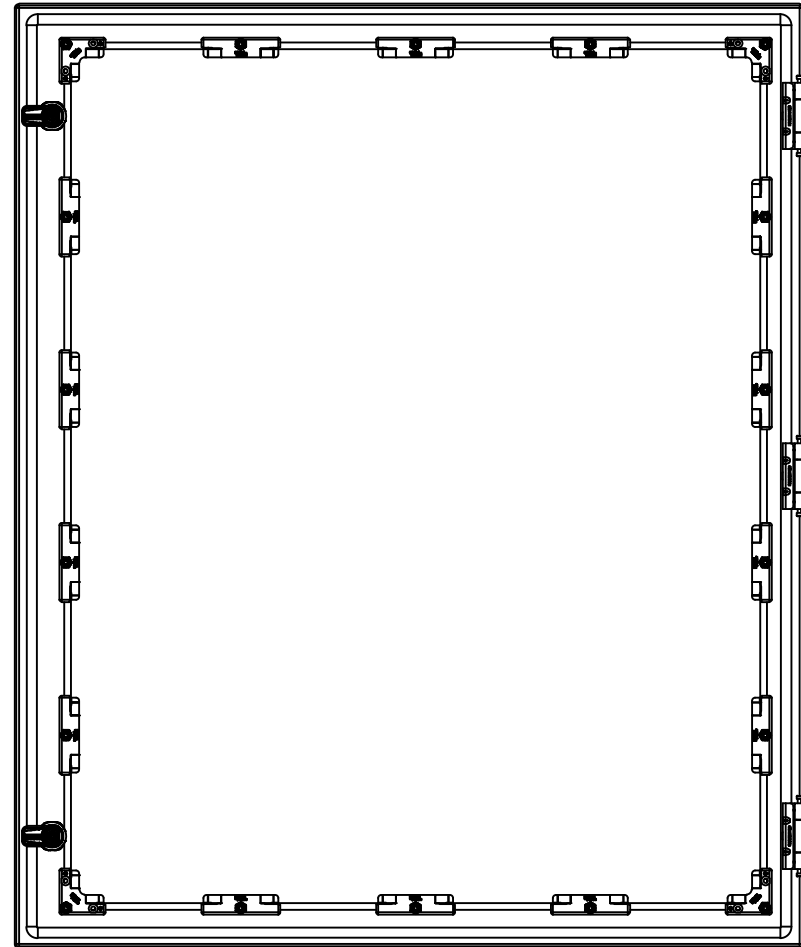
Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 09-Jun-23
Material Matière: 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur: Unpainted	Finish Fini: Brushed
Description: 5412ESSW 36" x 30" x 8" Body	Detail Rev.
Part Number Numéro Pièce: 5412ESSW3630086THNOIPB 0	Rev. 7

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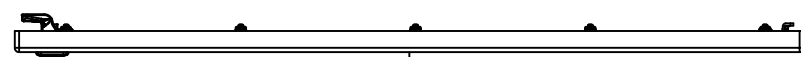
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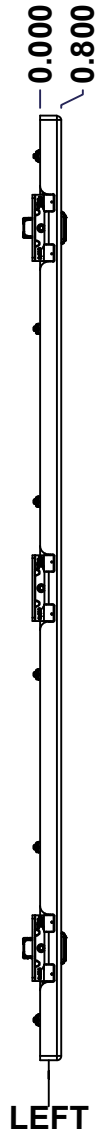
TOP



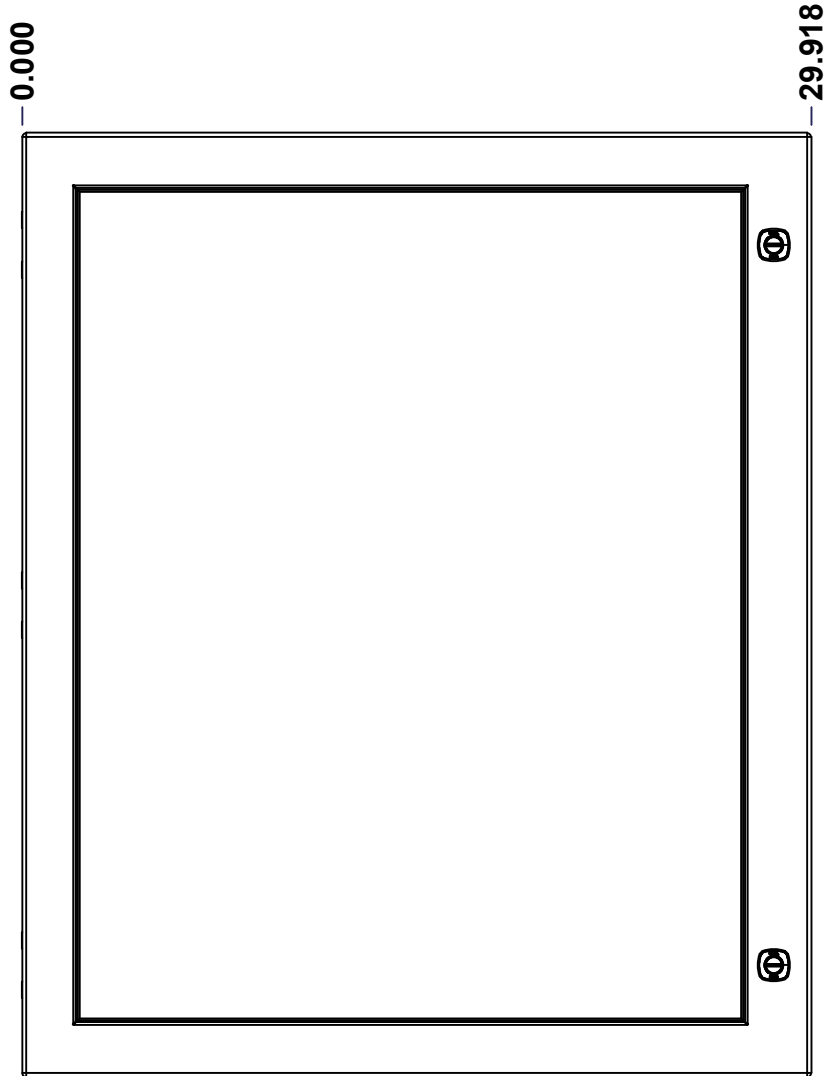
BACK



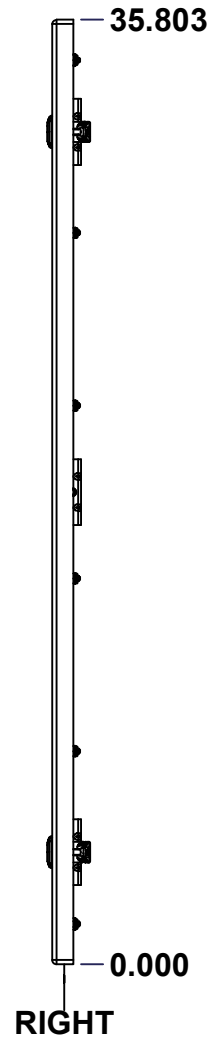
BOTTOM



LEFT

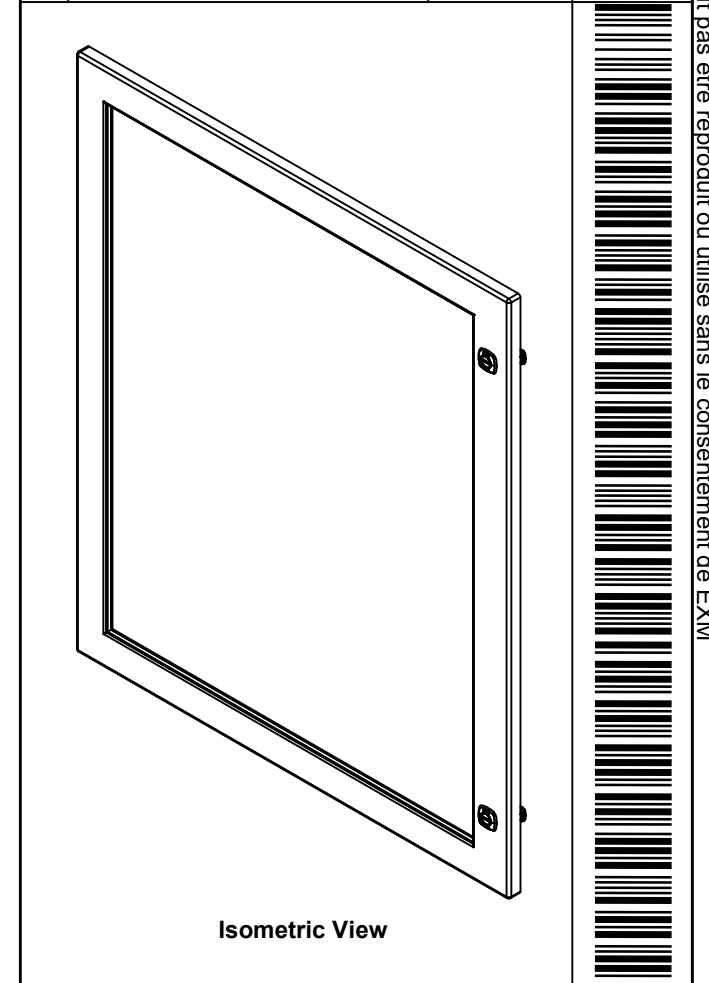


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



		Flatness / Aplatissement Max 5.0mm Projection	
Customer Client		Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 09-Jun-23	
Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412ESSW 36" x 30" Cover			Detail Rev.
Part Number / Numéro Pièce: 5412ESSW3630086THNOIP			Rev. 8

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3630086THNOIPC 0



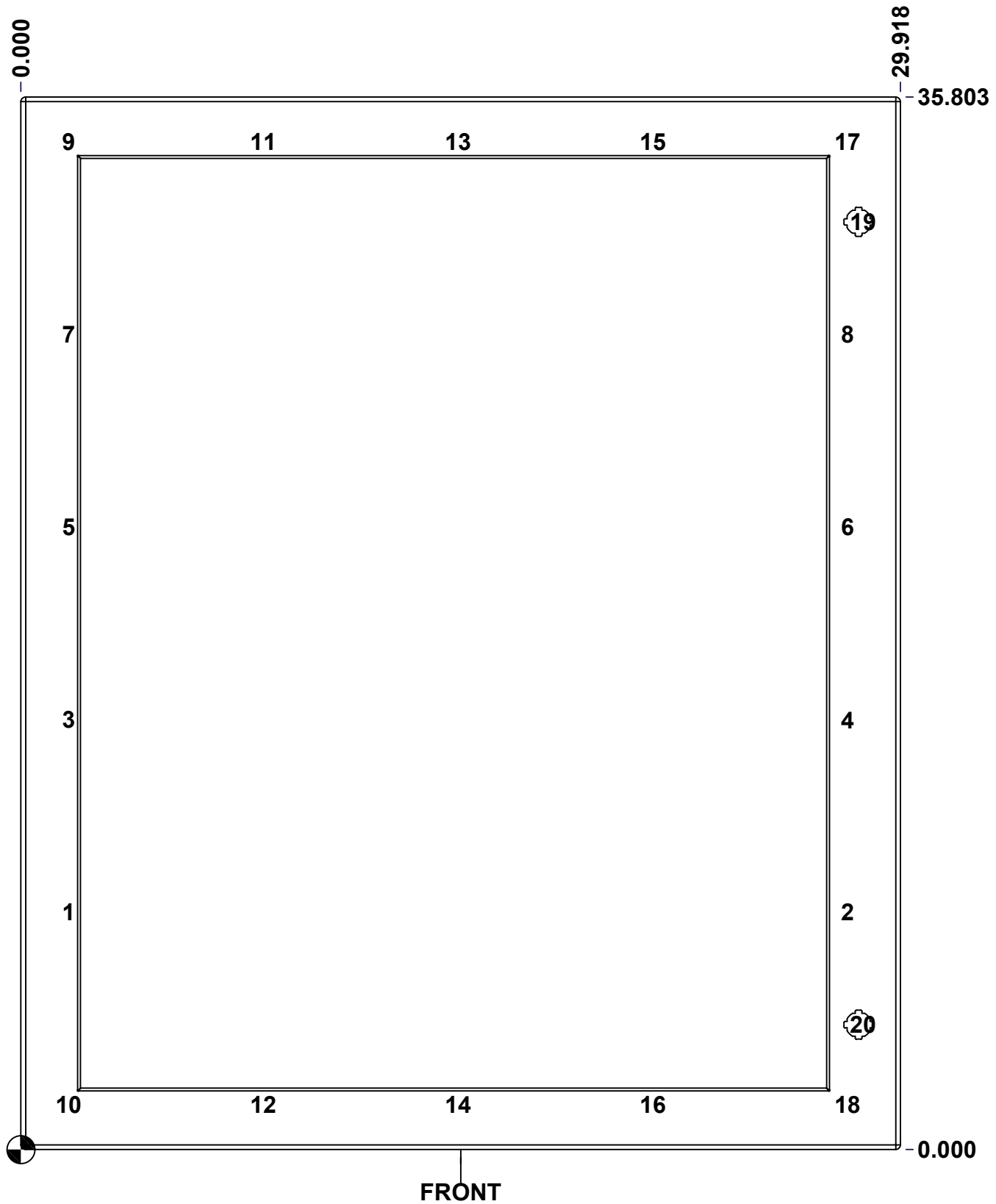
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.077	STUD M6 x 18mm (Inside)
2	27.968	8.077	STUD M6 x 18mm (Inside)
3	1.469	14.627	STUD M6 x 18mm (Inside)
4	27.968	14.627	STUD M6 x 18mm (Inside)
5	1.469	21.176	STUD M6 x 18mm (Inside)
6	27.968	21.176	STUD M6 x 18mm (Inside)
7	1.469	27.726	STUD M6 x 18mm (Inside)
8	27.968	27.726	STUD M6 x 18mm (Inside)
9	1.469	34.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.094	34.276	STUD M6 x 18mm (Inside)
12	8.094	1.527	STUD M6 x 18mm (Inside)
13	14.719	34.276	STUD M6 x 18mm (Inside)
14	14.719	1.527	STUD M6 x 18mm (Inside)
15	21.343	34.276	STUD M6 x 18mm (Inside)
16	21.343	1.527	STUD M6 x 18mm (Inside)
17	27.968	34.276	STUD M6 x 18mm (Inside)
18	27.968	1.527	STUD M6 x 18mm (Inside)
-----			
19	28.494	31.553	880 SCQ4-SLSS6
20	28.494	4.250	880 SCQ4-SLSS6

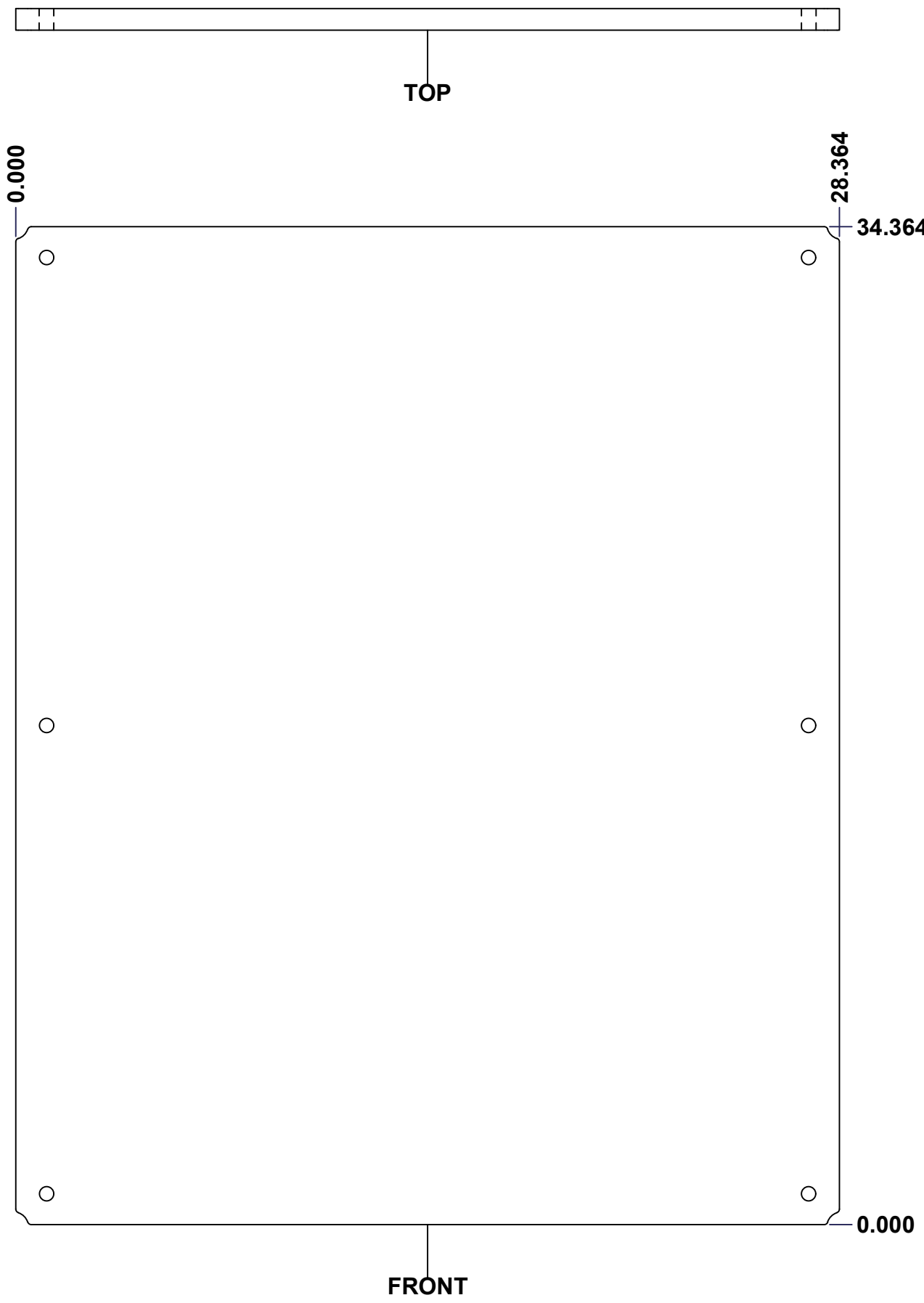


	Description	Status
	5412ESSW 36" x 30" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	9
	<b>5412ESSW3630086THNOIPC 0</b>	15



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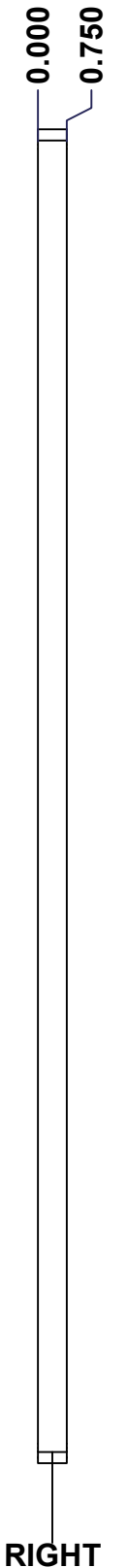
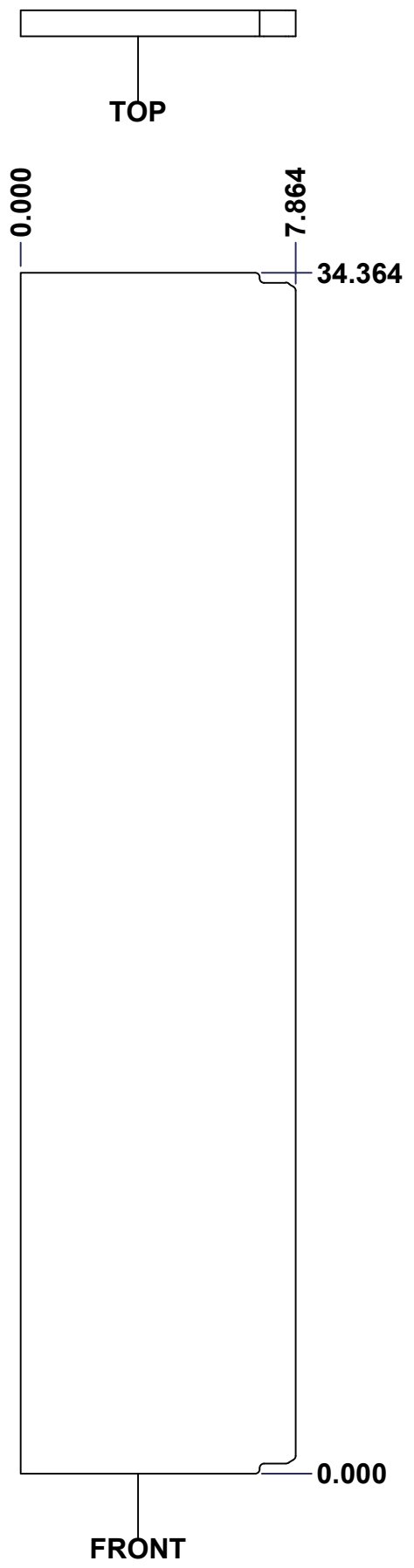
No.	Revisions	Date	By/Par

**Isometric View**

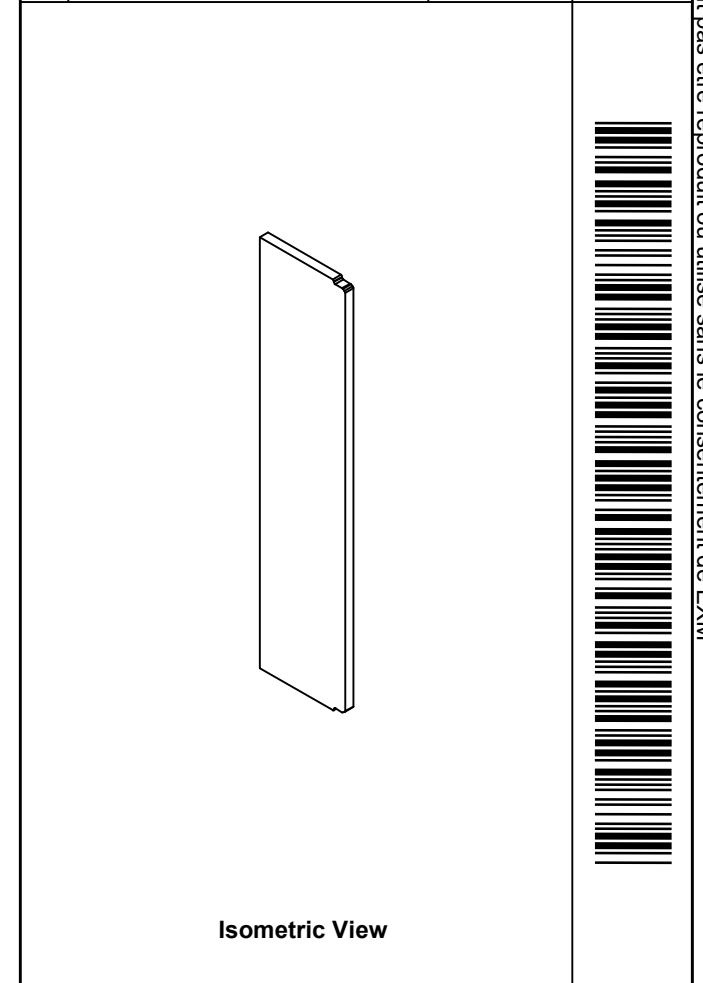
<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 36" x 30" Back Insulation		
Part Number Numéro Pièce	Rev.	11
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3630086THNOIPI-B 0		15


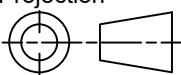
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No.	Revisions	Date	By/Par

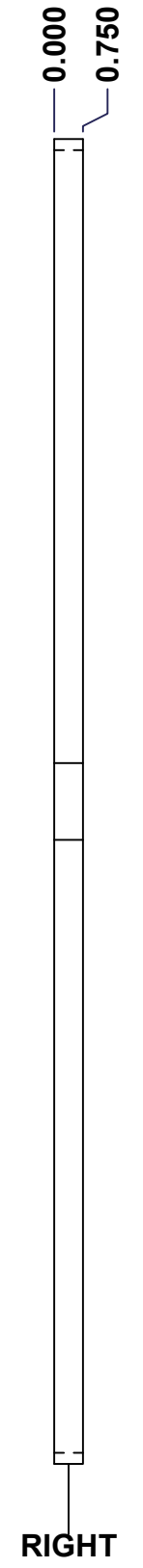
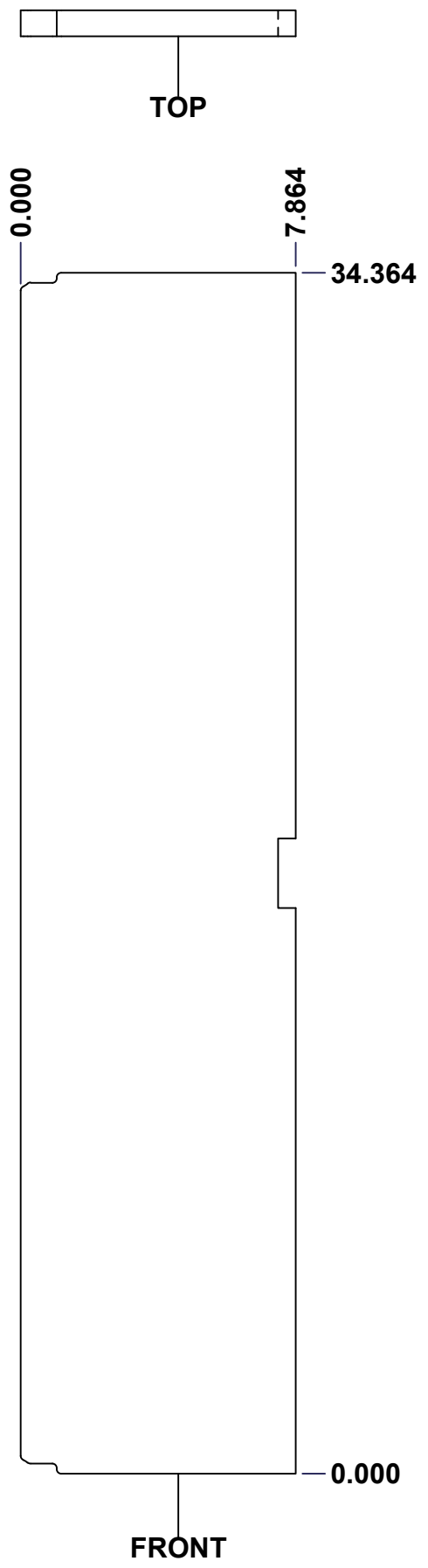


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 36" x 30" Left Insulation		
Part Number Numéro Pièce	Rev.	12
5412ESSW3630086THNOIP-LS0		15

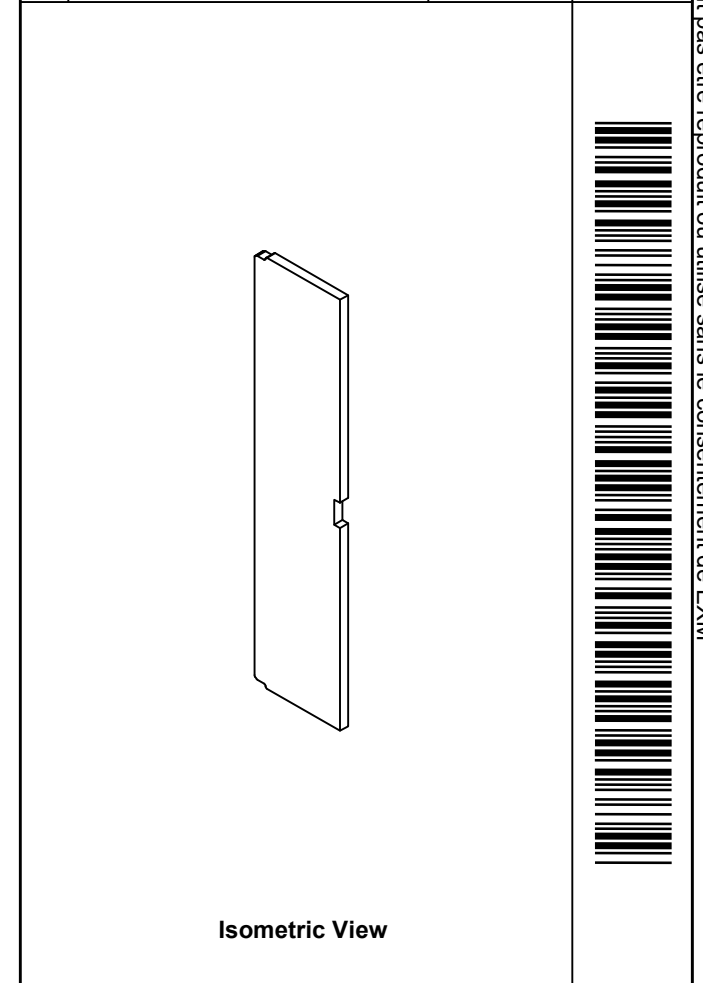
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No.	Revisions	Date	By/Par

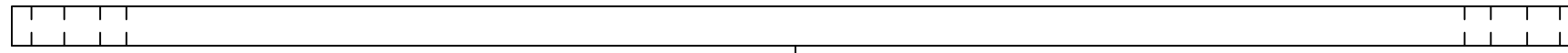


 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESSW 36" x 30" Right Insulation		Detail Rev.
Part Number Numéro Pièce		Rev. 13

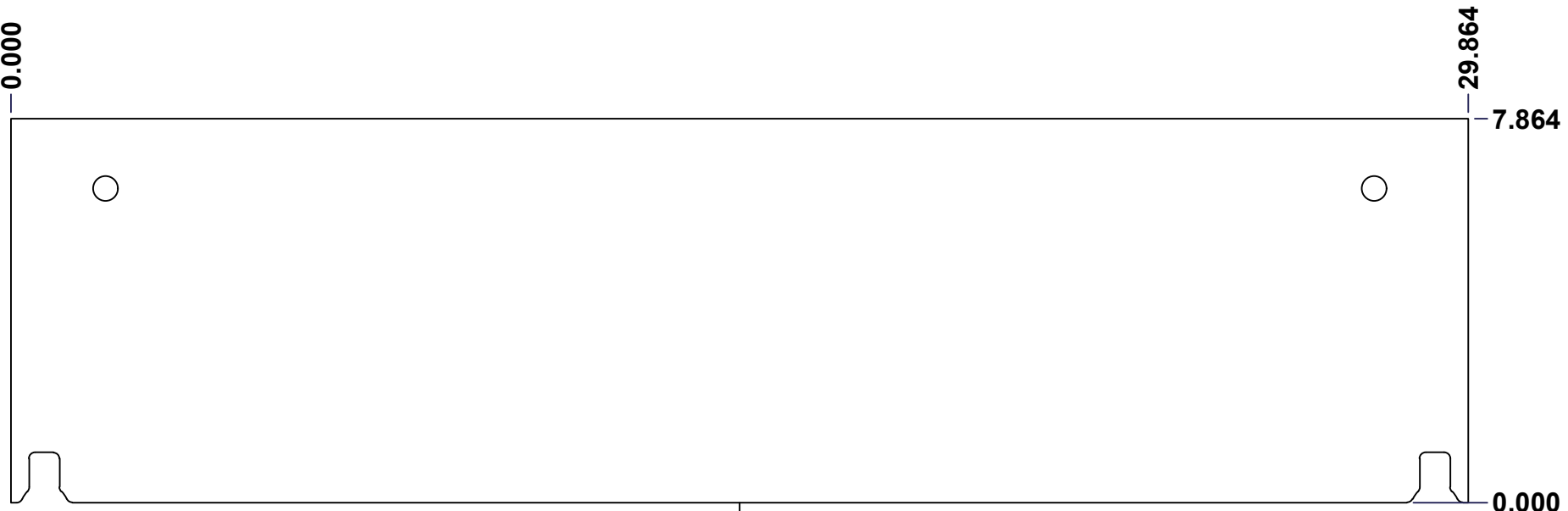
**SEE BILL OF MATERIAL ON LAST PAGE** 5412ESSW3630086THNOIPI-RS0 15

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TOP

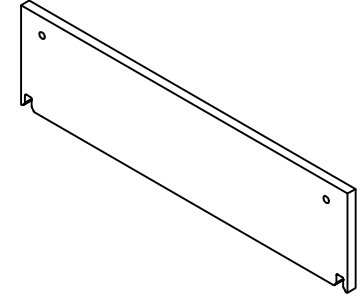


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

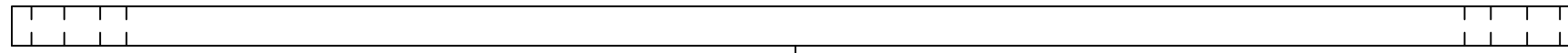
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 36" x 30" Top and Bottom Insulation	Detail Rev.

Part Number / Numéro Pièce: 5412ESSW3630086THNOIP-TP0	Rev. 14
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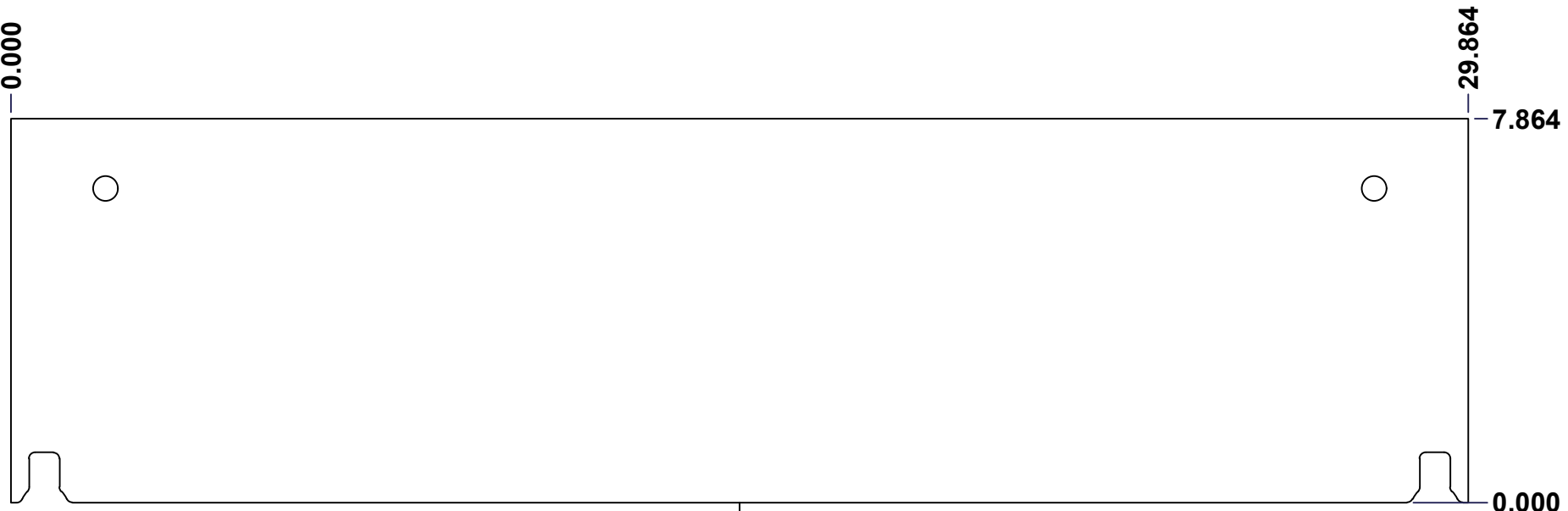
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TOP

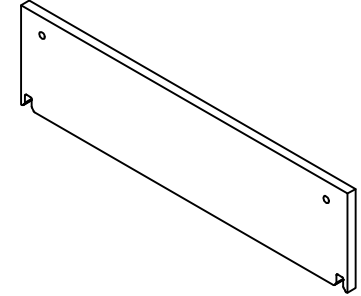


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 36" x 30" Top and Bottom Insulation	Detail Rev.

Part Number / Numéro Pièce	Rev.	15
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SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW3630086THNOIP-BT0