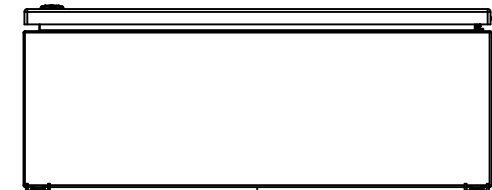
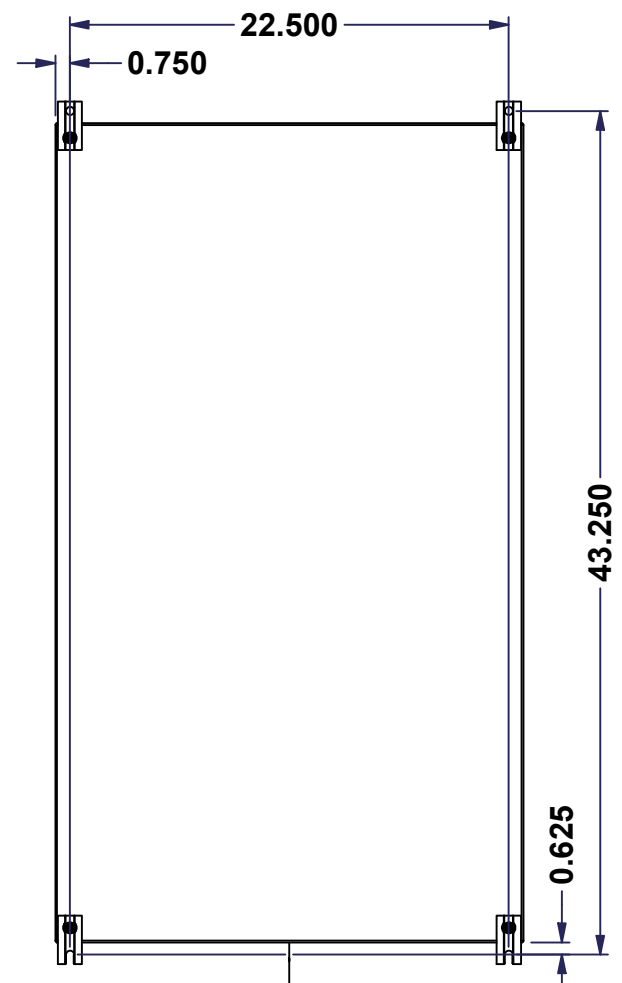


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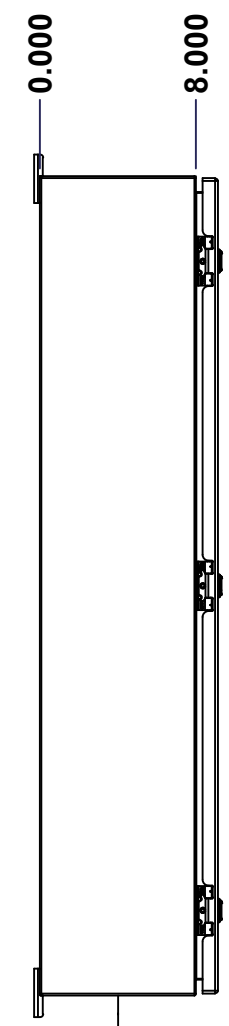
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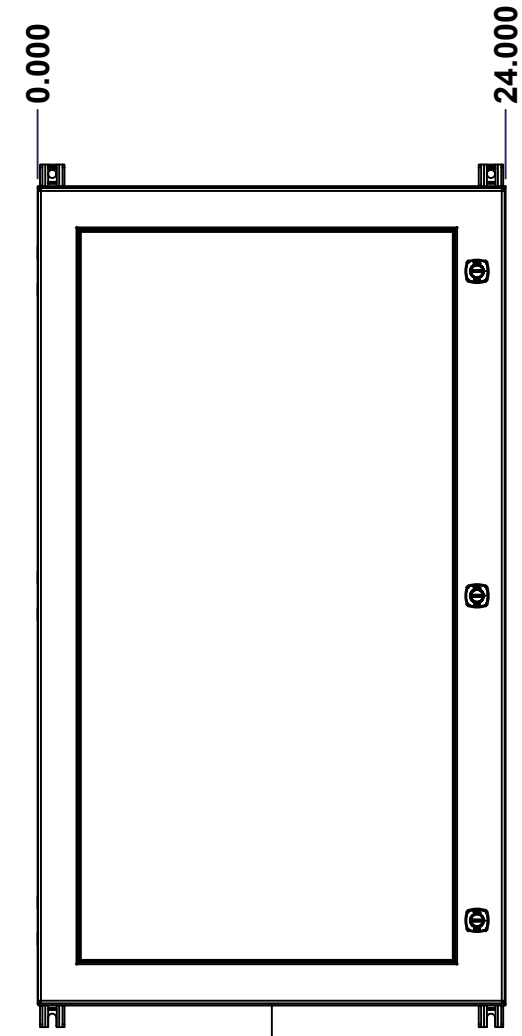
TOP



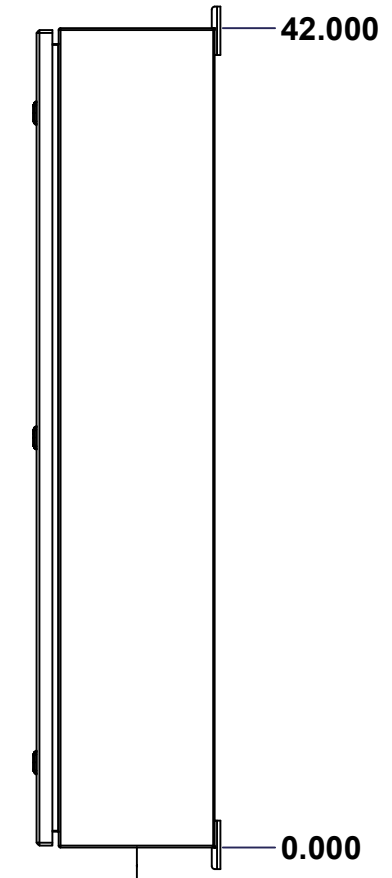
BACK



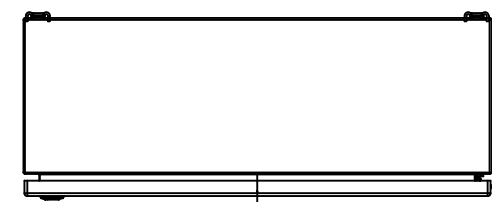
LEFT



FRONT



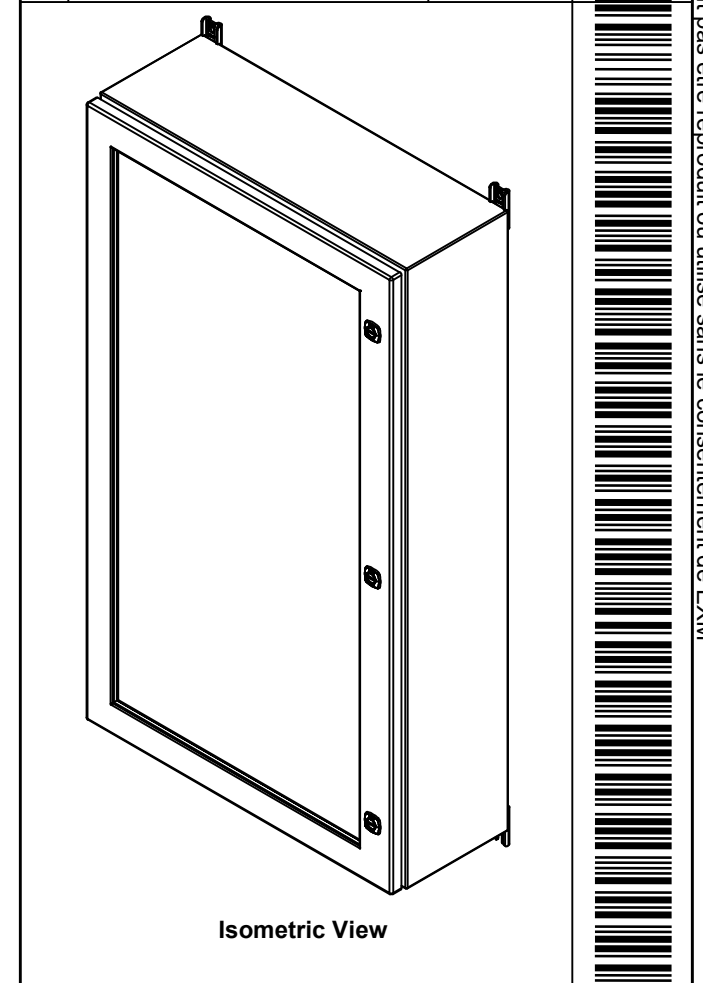
RIGHT



BOTTOM

**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



Isometric View



		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par: BoxCad: BoxCad		Date: 07-Jun-23	
Material Matière: 16 Ga Stainless Steel 316 (1.4mm)		Color Couleur: Unpainted	
Description 5412ESSW 42" x 24" x 8" Assembly		Finish Fini: Brushed	
Part Number Numéro Pièce: 5412ESSW4224086THNOIP		Detail Rev.	Rev. 1
SEE BILL OF MATERIAL ON LAST PAGE		0	15

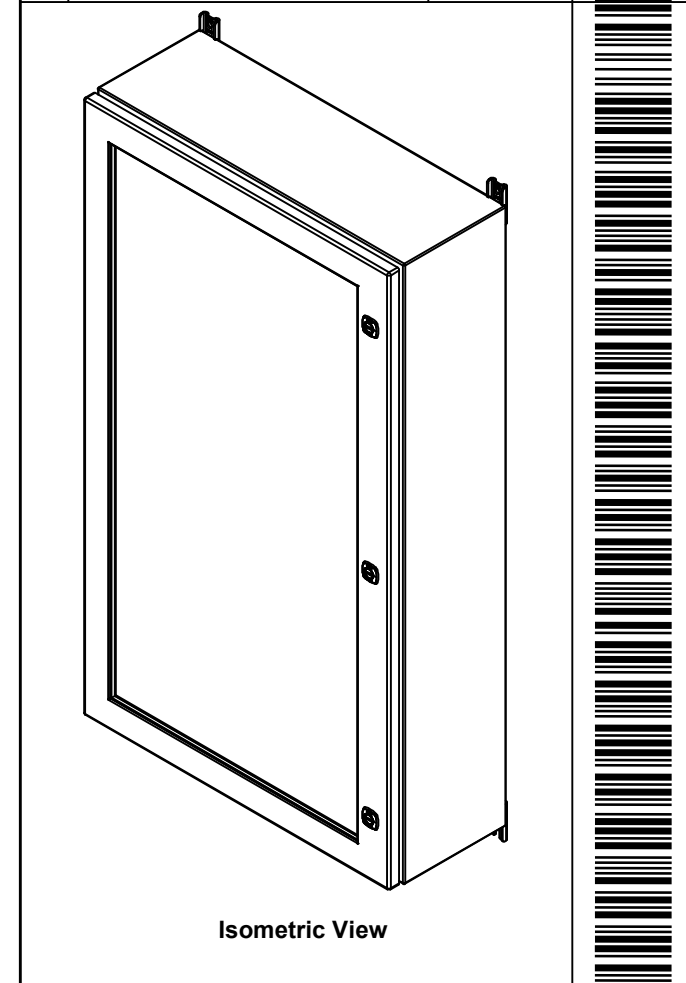
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4224086THNOIP 0 15

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

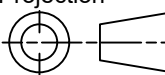
6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW4224086THNO IPC	0	5412ESSW 42" x 24" Cover
1	5412ESSW4224086THNO IPB	0	5412ESSW 42" x 24" x 8" Body
3	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			



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Flatness
Aplatissement
Max 3.0mm

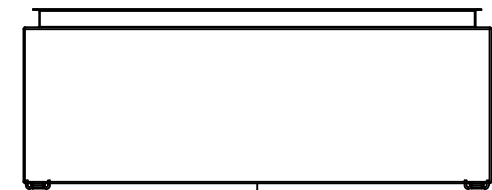
Projection



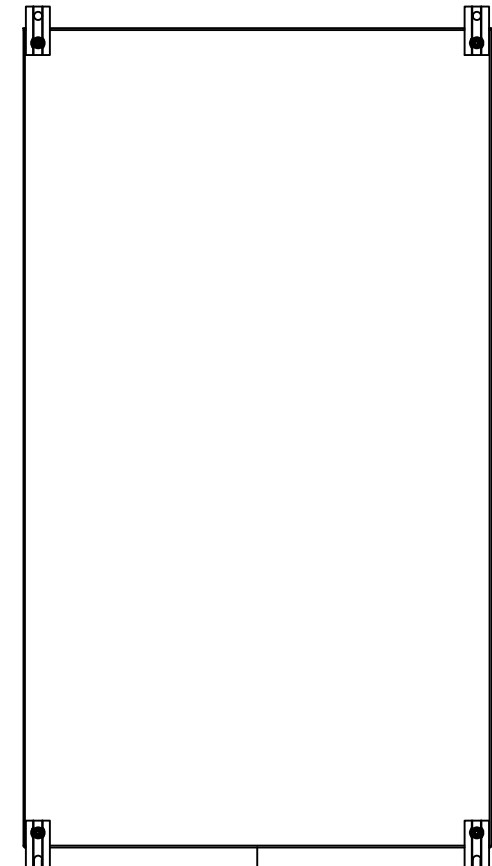
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 07-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSW 42" x 24" x 8" Assembly	
Part Number Numéro Pièce	Rev. 2
5412ESSW4224086THNOIP	0

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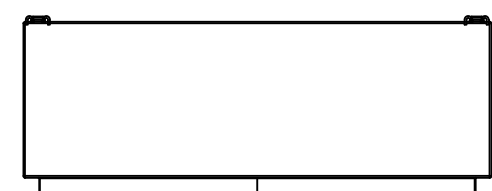
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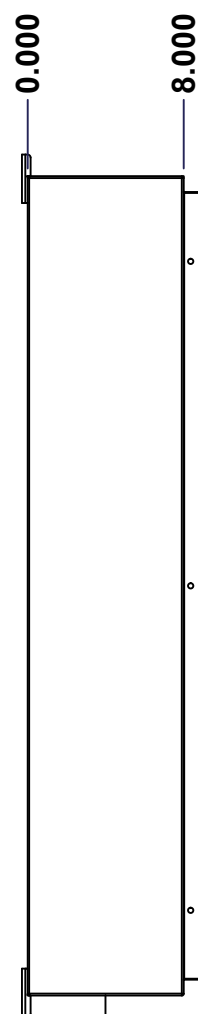
TOP



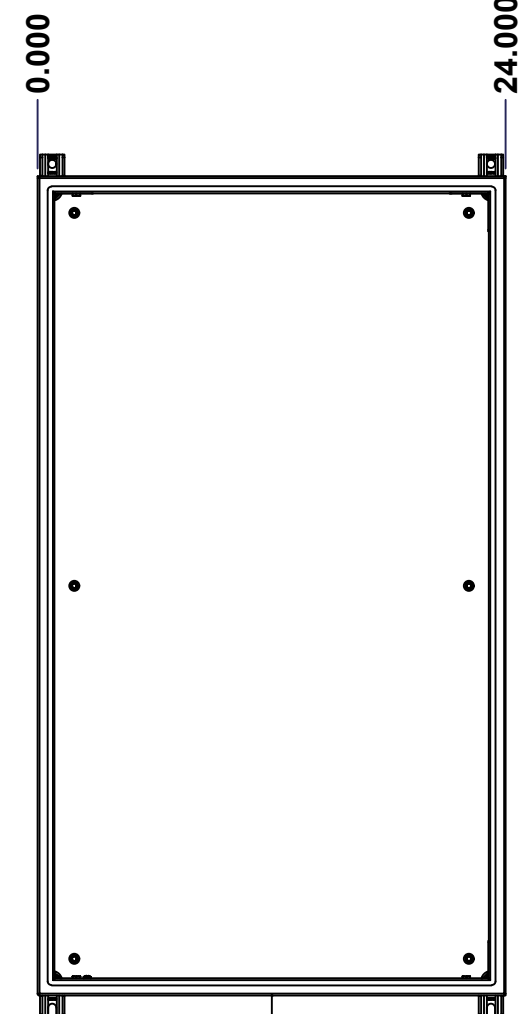
BACK



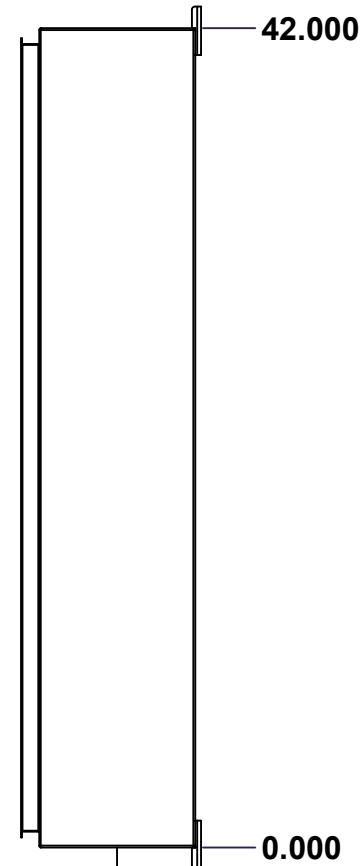
BOTTOM



LEFT

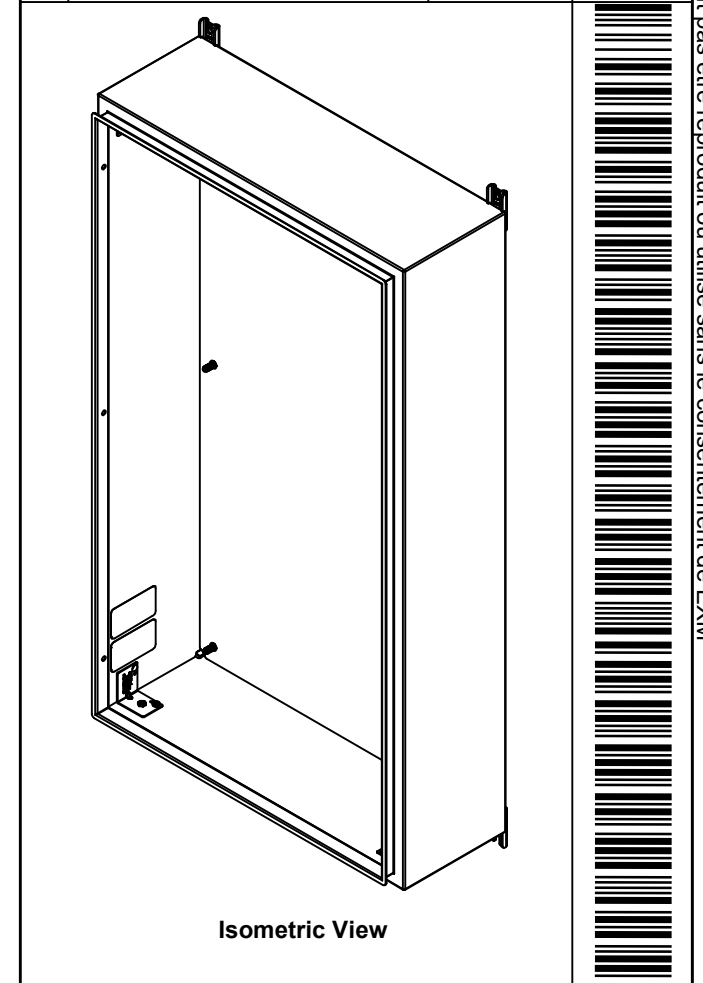


FRONT

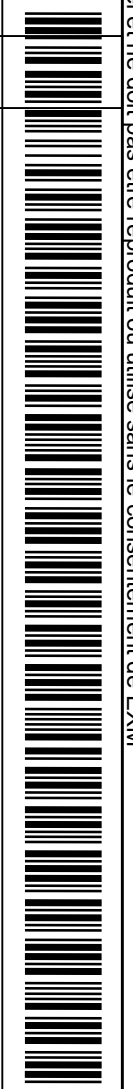


RIGHT

No.	Revisions	Date	By/Par



Isometric View

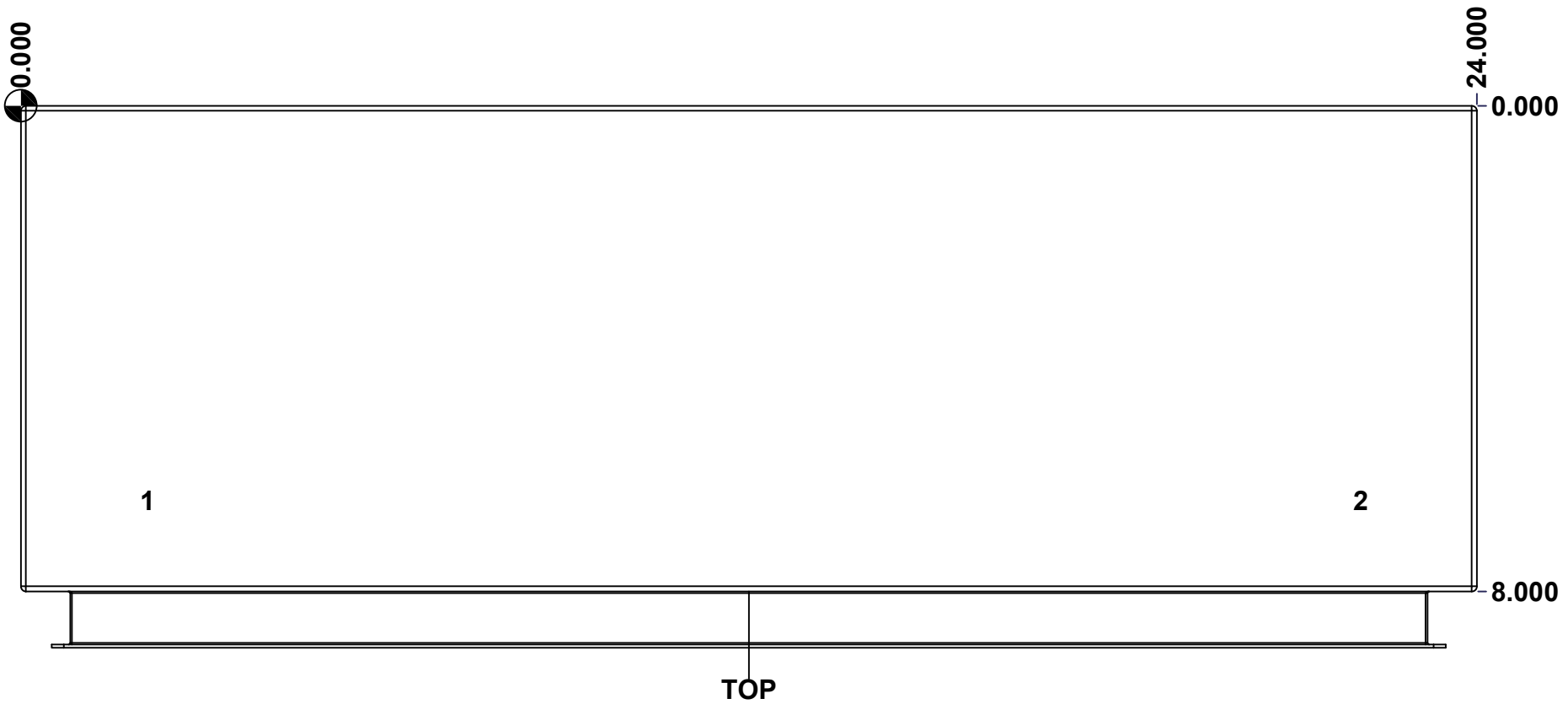


 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 42" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE	5412ESSW4224086THNOIP	0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSW 42" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSW4224086THNOIPB 0	4	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 42" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	5412ESSW4224086THNOIPB 0	15

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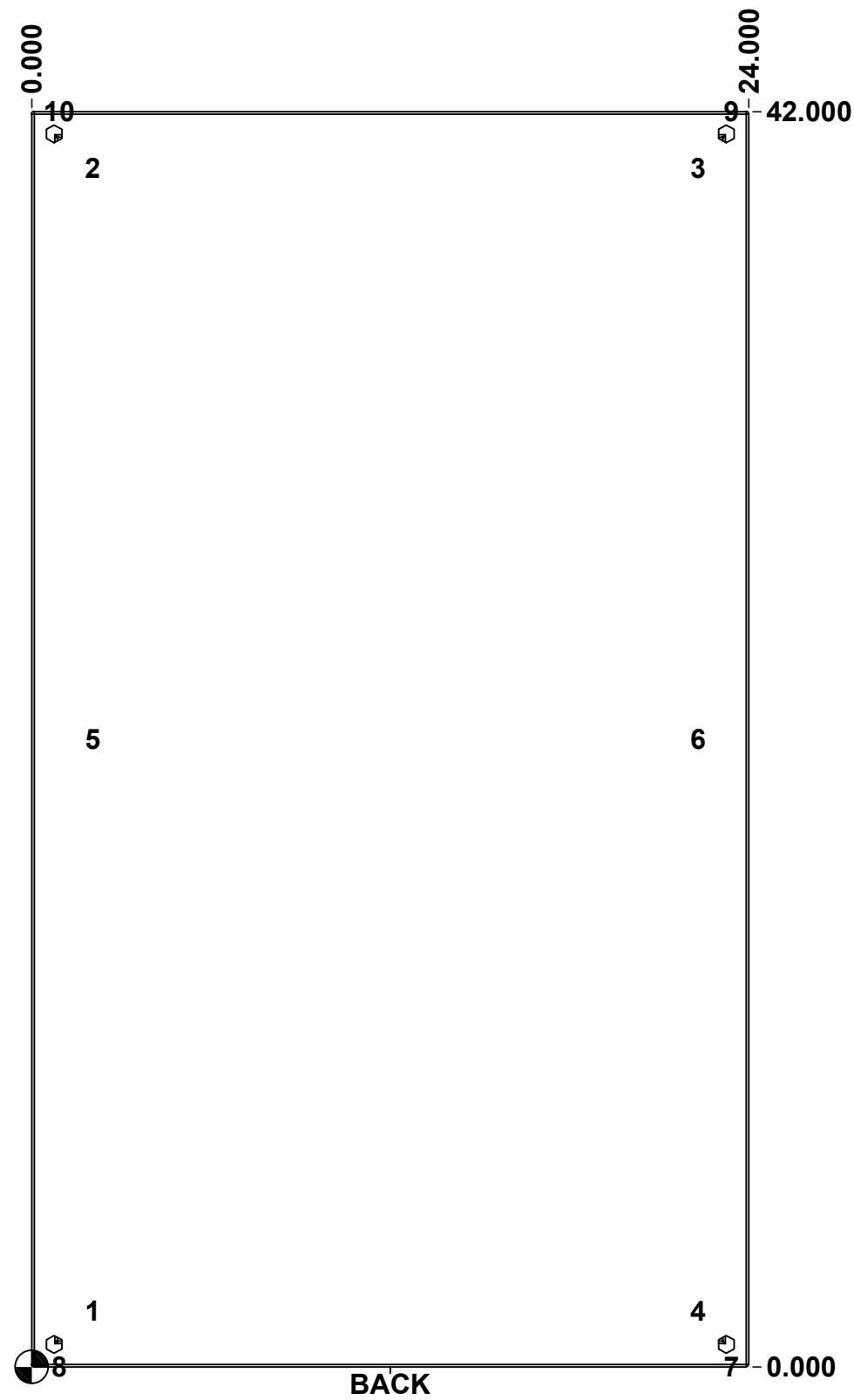
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	42.000	FOOT 885 ESMF4_CLOSE
10	0.750	42.000	FOOT 885 ESMF4_CLOSE

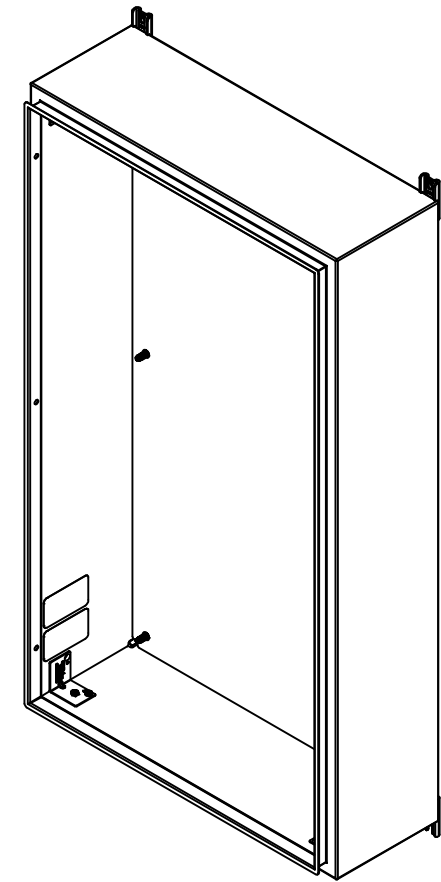


	Description	Status
	5412ESSW 42" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW4224086THNOIPB	6
	0	15

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No.	Revisions	Date	By/Par




Isometric View



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW4224086THNO IPI-RS	0	5412ESSW 42" x 24" Right Insulation
1	5412ESSW4224086THNO IPI-LS	0	5412ESSW 42" x 24" Left Insulation
1	5412ESSW4224086THNO IPI-BT	0	5412ESSW 42" x 24" Top and Bottom Insulation
1	5412ESSW4224086THNO IPI-TP	0	5412ESSW 42" x 24" Top and Bottom Insulation
1	5412ESSW4224086THNO IPI-B	0	5412ESSW 42" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW4224086THNO IPB-P	0	5412ESSW 42" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			



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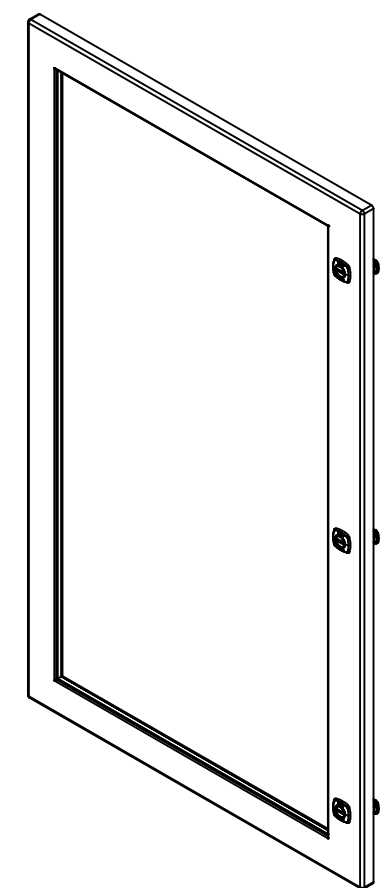
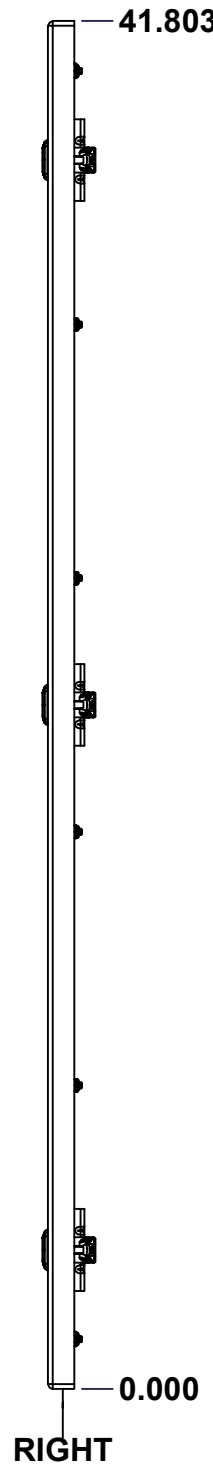
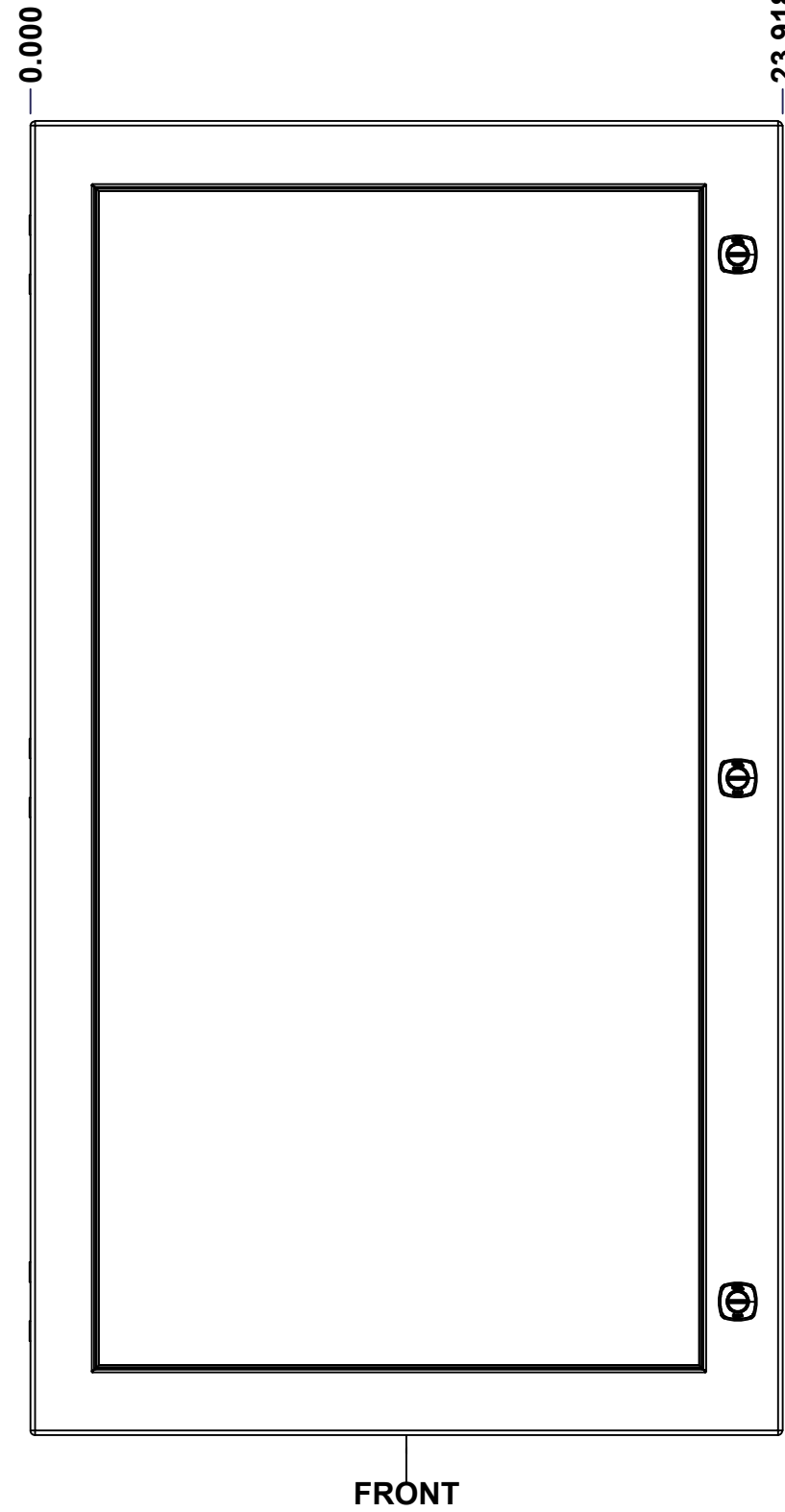
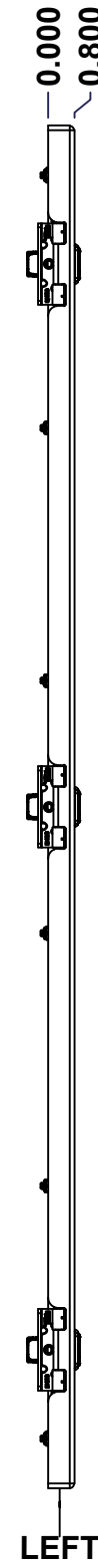
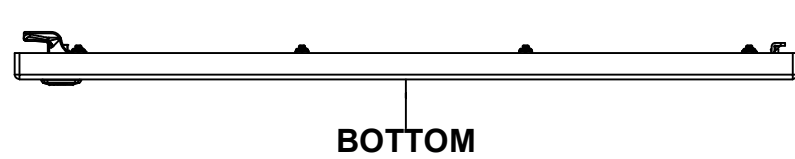
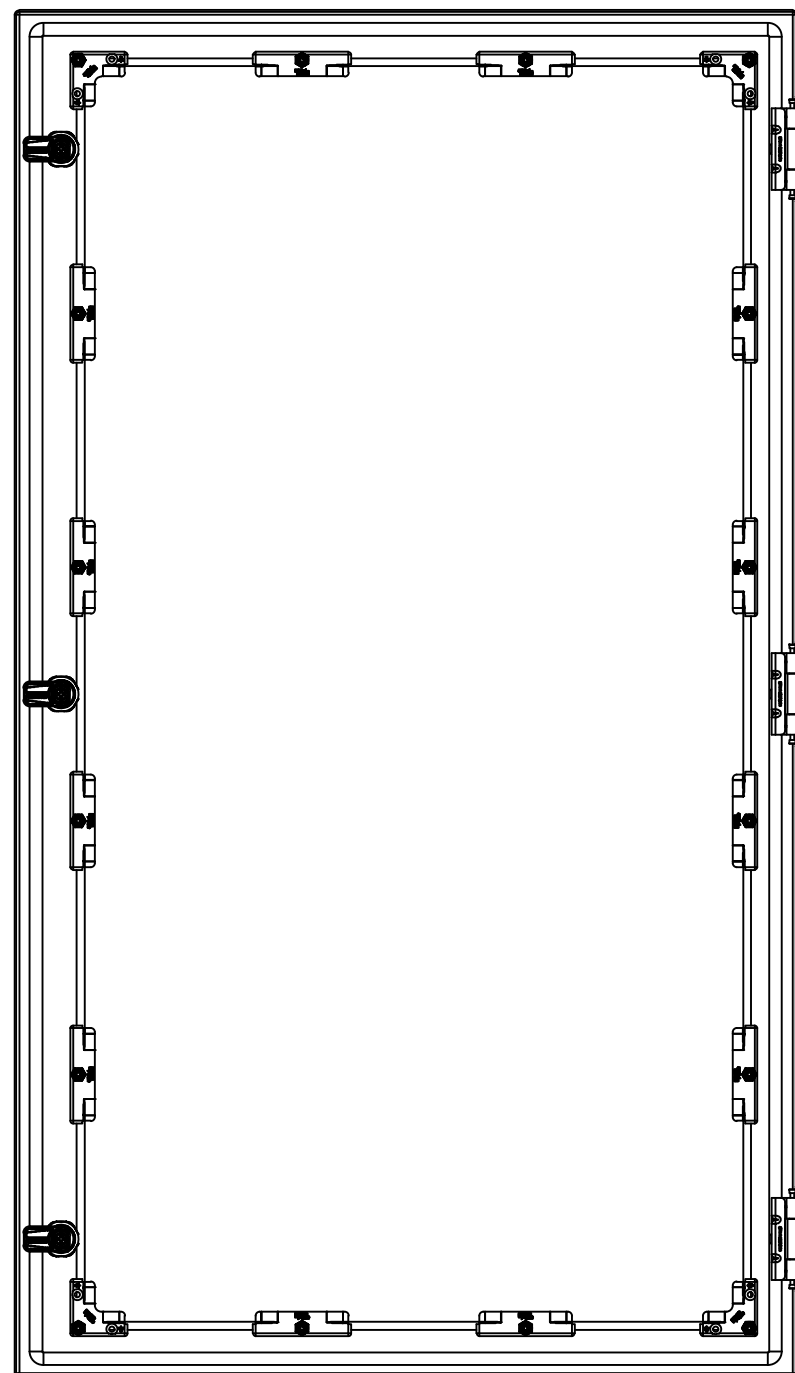
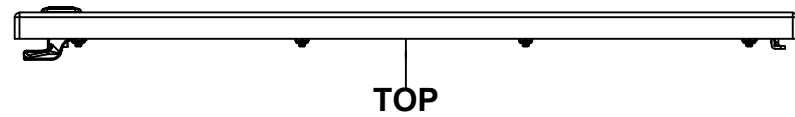
Flatness
Aplatissement
Max 5.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par: BoxCad: BoxCad	Date: 07-Jun-23
Material Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur: Unpainted	Finish Fini: Brushed
Description: 5412ESSW 42" x 24" x 8" Body	Detail Rev.
Part Number Numéro Pièce: 5412ESSW4224086THNOIPB 0	Rev. 7

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0.000
0.800

0.000

23.918

41.803

0.000

No.	Revisions	Date	By/Par



<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 5.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 42" x 24" Cover		
Part Number Numéro Pièce	Rev.	8
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4224086THNOIPC 0		15

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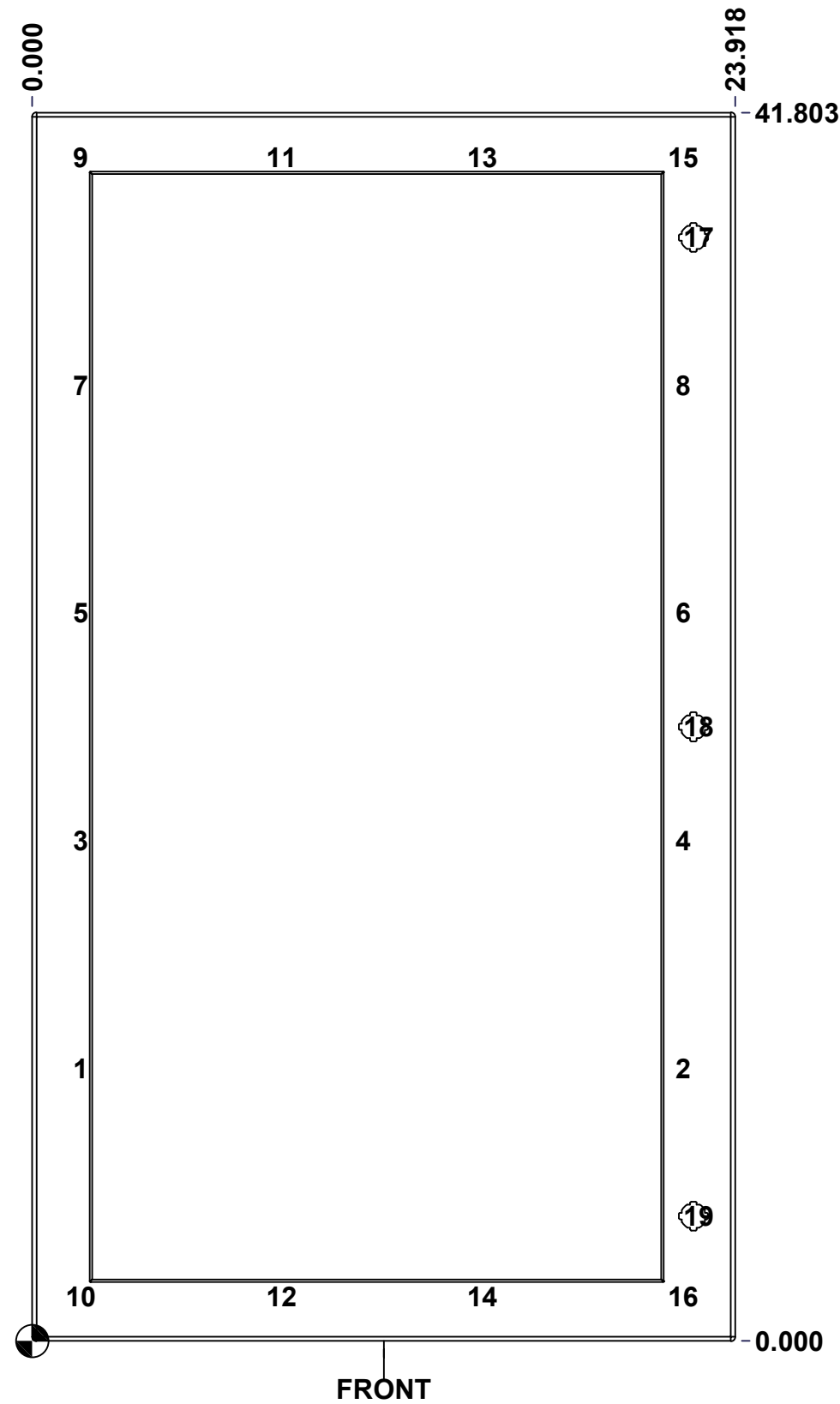
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.277	STUD M6 x 18mm (Inside)
2	21.968	9.277	STUD M6 x 18mm (Inside)
3	1.469	17.027	STUD M6 x 18mm (Inside)
4	21.968	17.027	STUD M6 x 18mm (Inside)
5	1.469	24.776	STUD M6 x 18mm (Inside)
6	21.968	24.776	STUD M6 x 18mm (Inside)
7	1.469	32.526	STUD M6 x 18mm (Inside)
8	21.968	32.526	STUD M6 x 18mm (Inside)
9	1.469	40.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	40.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	40.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	40.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)

17	22.494	37.553	880 SCQ4-SLSS6
18	22.494	20.902	880 SCQ4-SLSS6
19	22.494	4.250	880 SCQ4-SLSS6

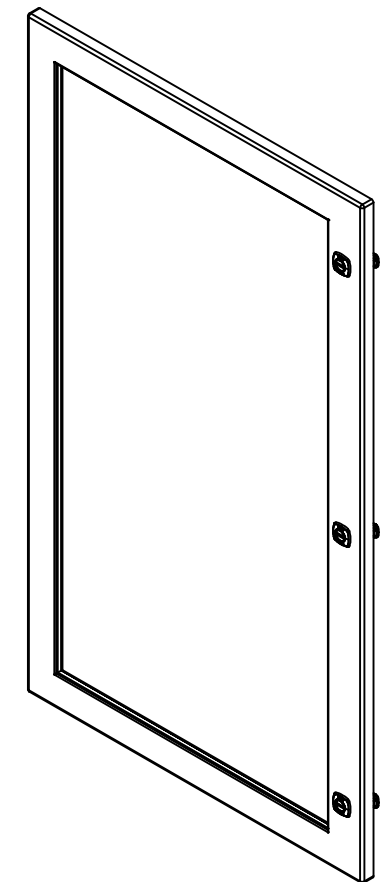


	Description	Status
	5412ESSW 42" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW4224086THNOIPC 0	9
		15

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No.	Revisions	Date	By/Par



Isometric View



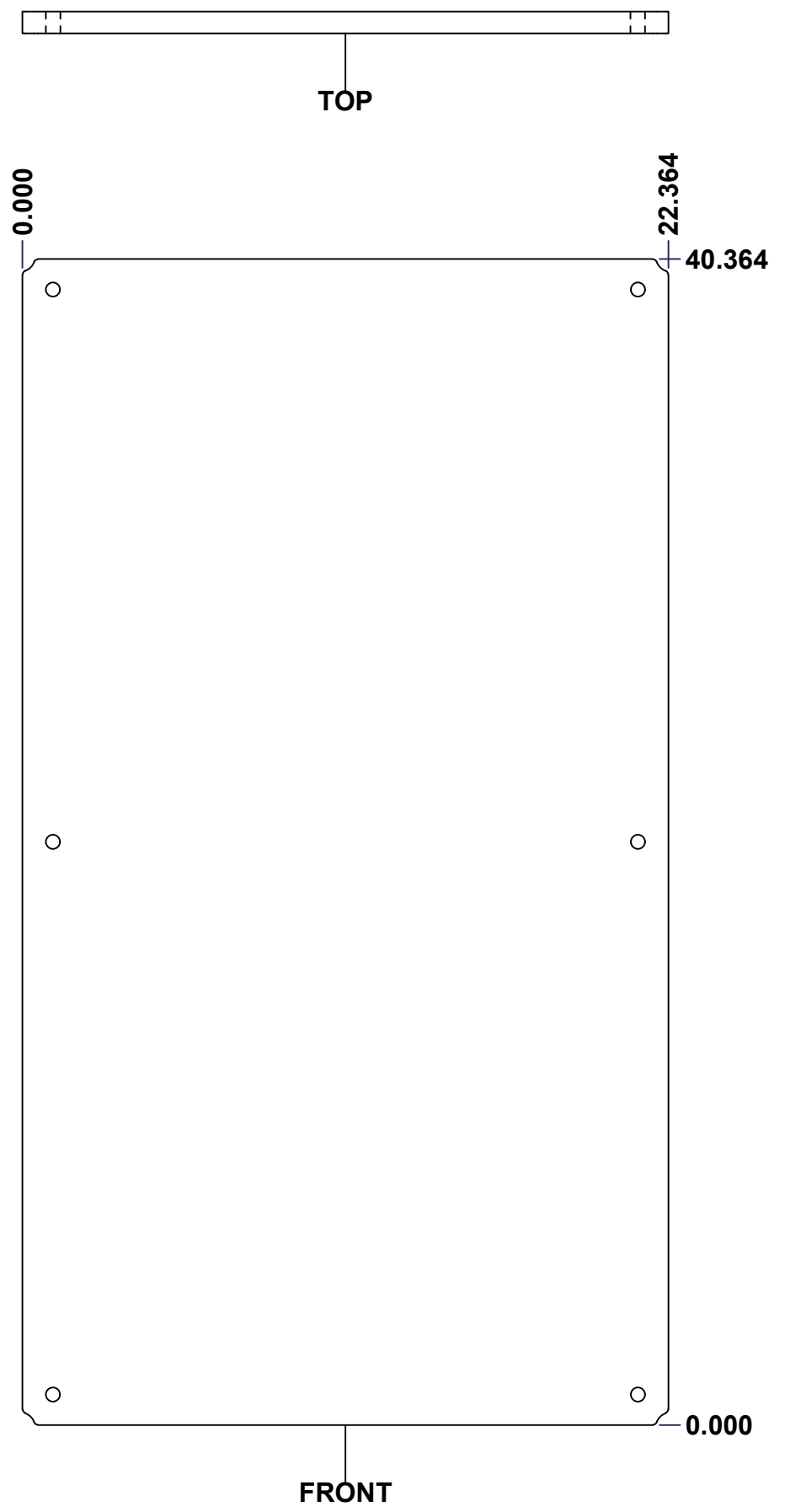
12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW4224086THNO IPLXG	0	5412ESSW 42" x 24" Lexan Gasket Part
1	5412ESSW4224086THNO IPLX	0	5412ESSW 38.375" x 20.125" Lexan Part
1	5412ESSW4224086THNO IPG	0	5412ESSW 42" x 24" Cover Gasket Part
1	5412ESSW4224086THNO IPC-P	0	5412ESSW 42" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)

QTY	Part Number	Rev	Description
Parts List			

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>	Flatness Aplatissement	Max 5.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 07-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	5412ESSW 42" x 24" Cover	
Part Number Numéro Pièce	Rev.	10
5412ESSW4224086THNOIPC 0		15

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No.	Revisions	Date	By/Par

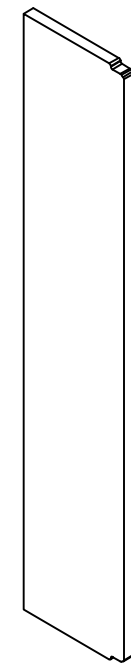
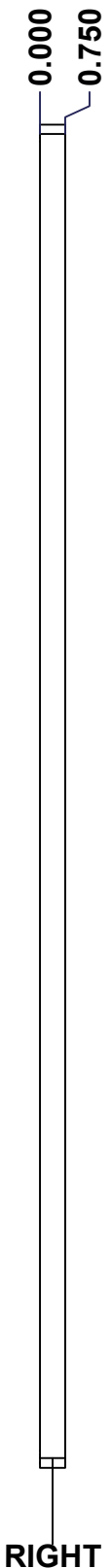
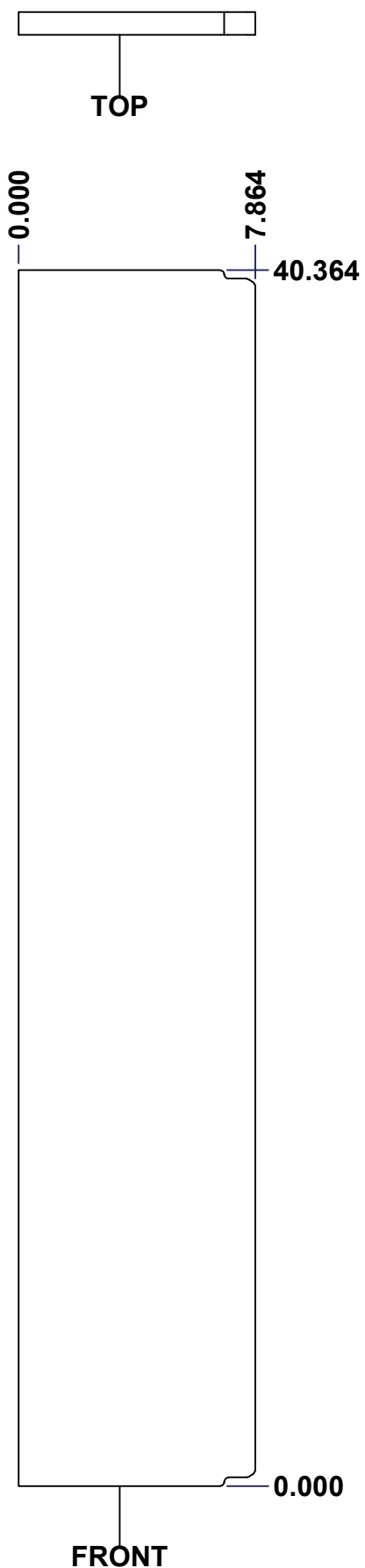
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESSW 42" x 24" Back Insulation		Detail Rev.
Part Number Numéro Pièce		Rev. 11

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4224086THNOIPI-B 0

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No.	Revisions	Date	By/Par

Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

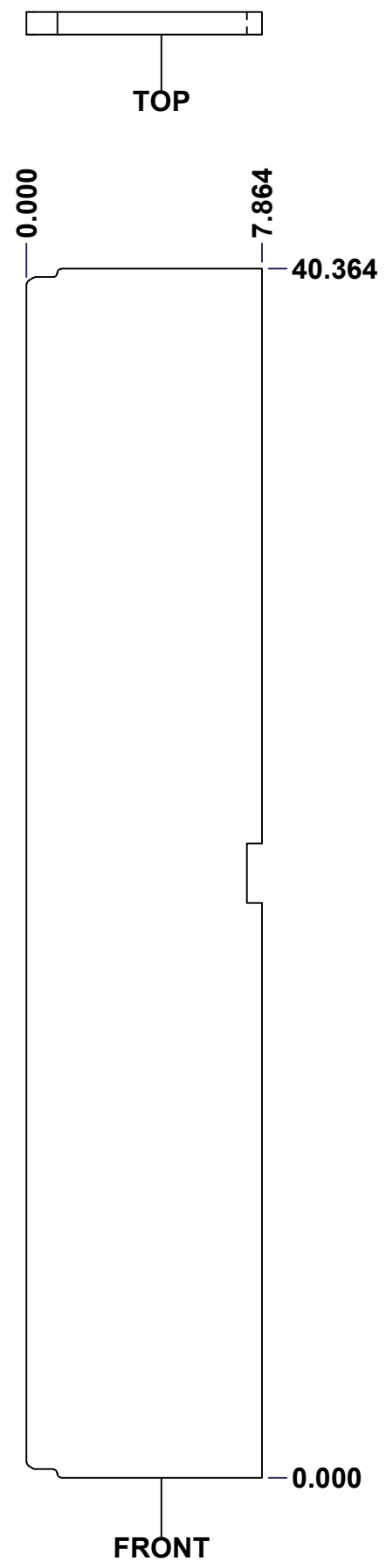
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 42" x 24" Left Insulation	Detail Rev.

Part Number / Numéro Pièce: 5412ESSW4224086THNOIP-L	Rev. 12
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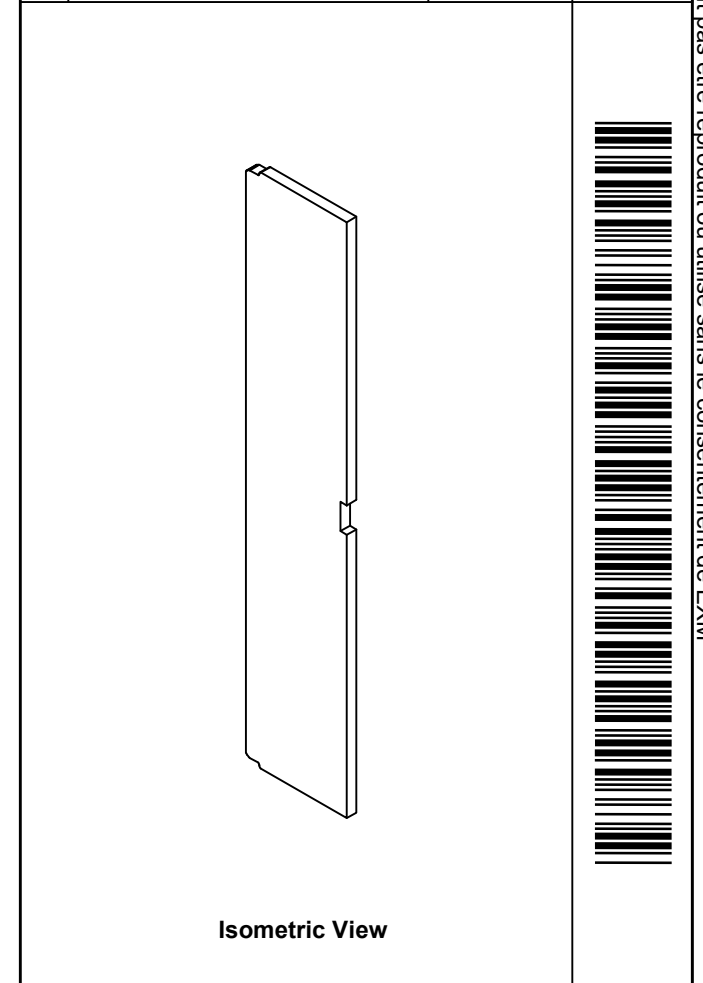
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4224086THNOIP-L S0


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No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	
Description 5412ESSW 42" x 24" Right Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESSW4224086THNOIP-RS0		Rev. 13

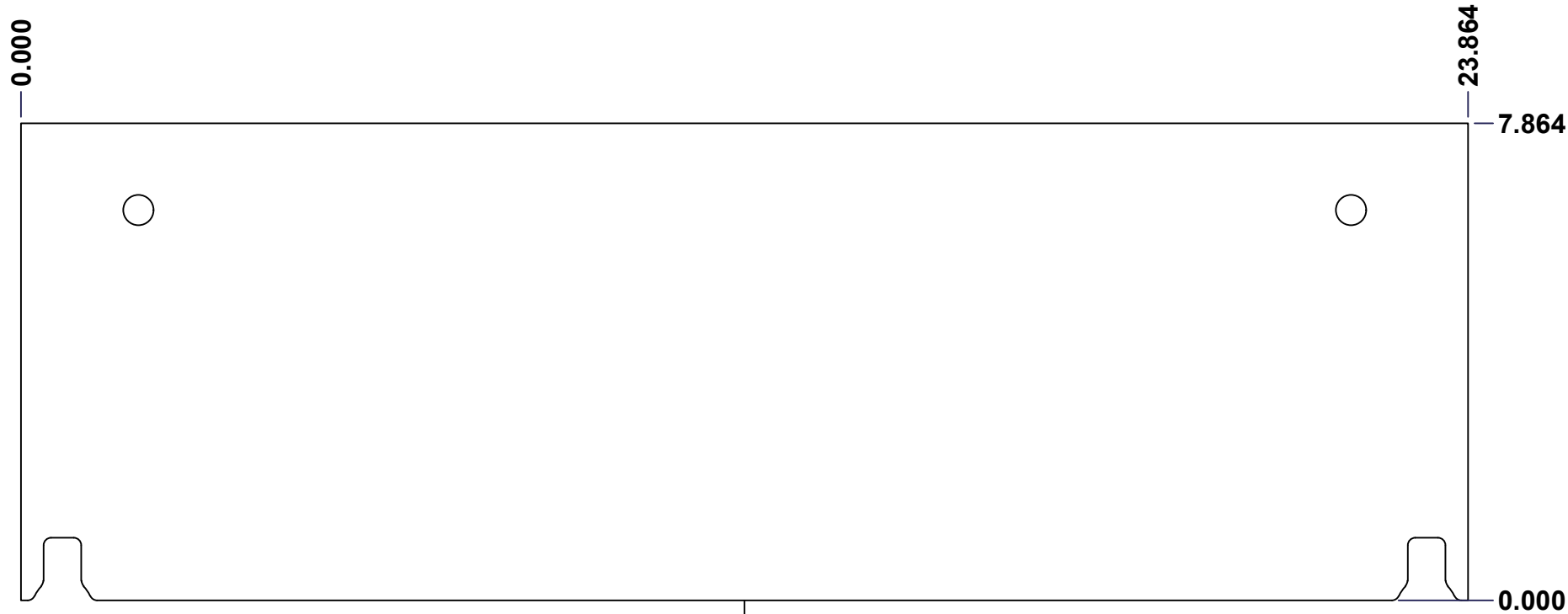
SEE BILL OF MATERIAL ON LAST PAGE 15

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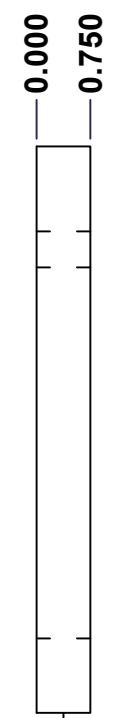
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 42" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESSW4224086THNOIPI-TP0		15

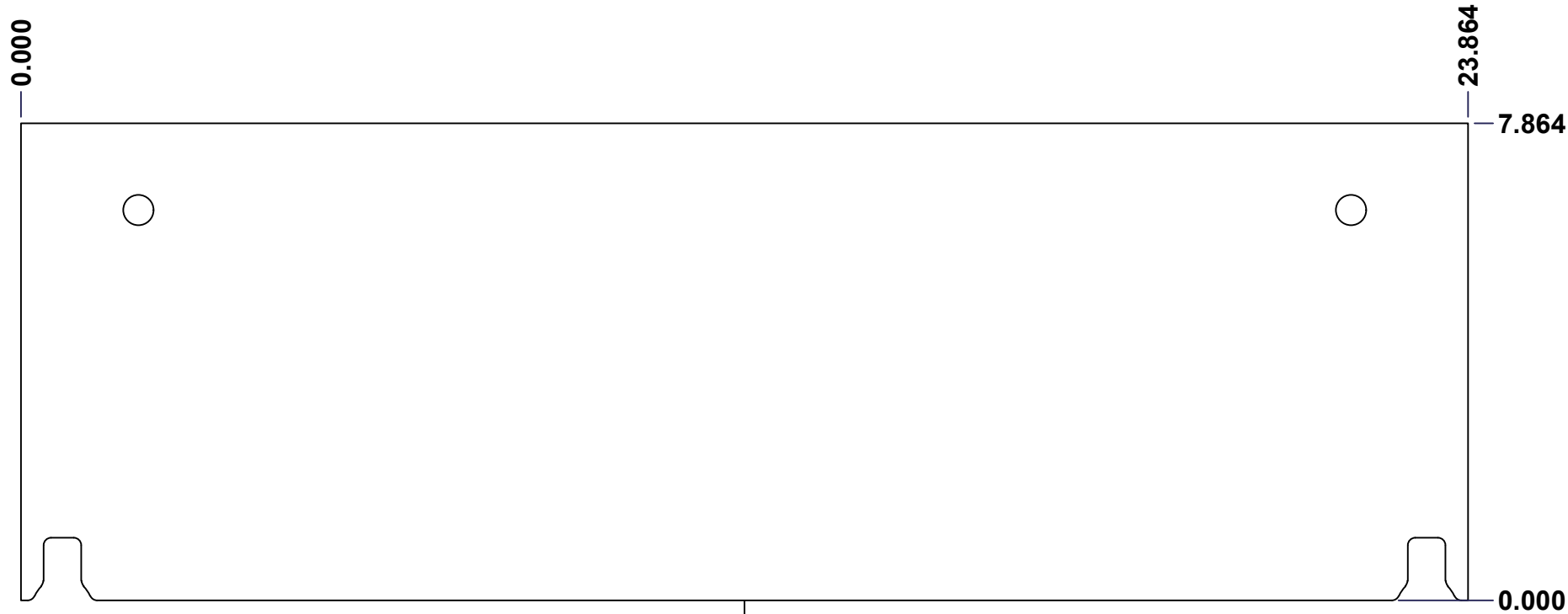
SEE BILL OF MATERIAL ON LAST PAGE

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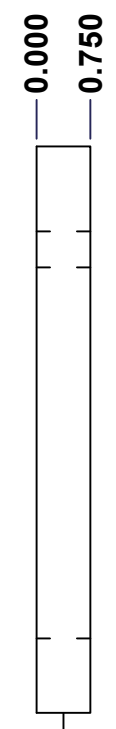
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 42" x 24" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW4224086THNOIPI-BT0		Rev. 15

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