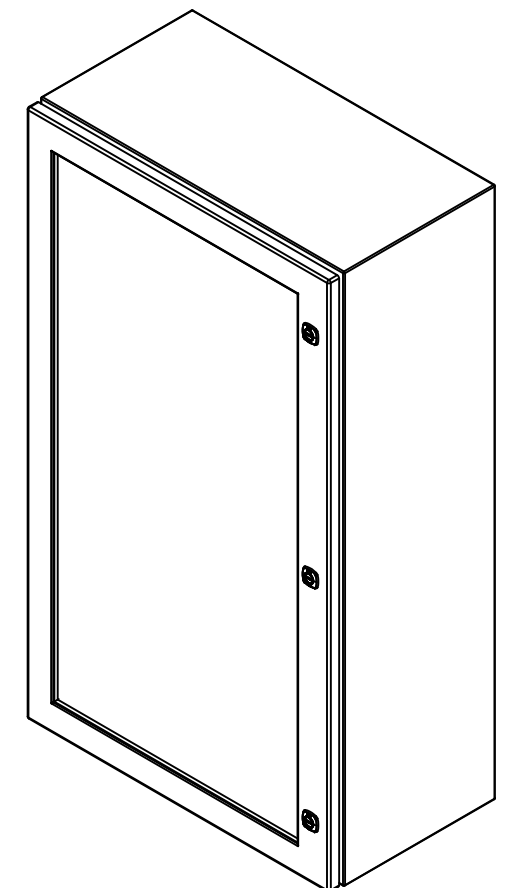
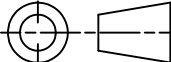


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Isometric View



Isometric View

	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Max 3.0mm Projection 
	Customer Client		Date
Drawn By Dessiné Par		BoxCad: BoxCad	Date 19-Jul-13
Material Matière 16 Ga Stainless Steel 304 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSW 42" x 24" x 12" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412ESSW422412		Rev. 0	1 2



GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

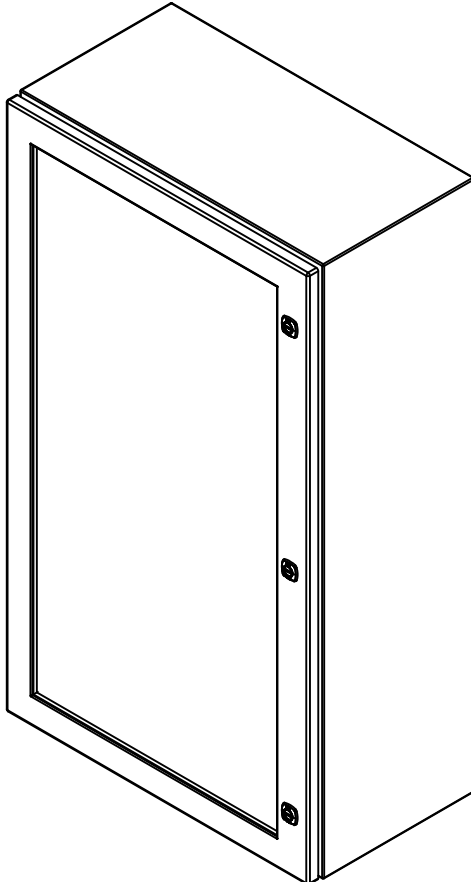
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Tolérance ±1/32" sauf spécification contraire

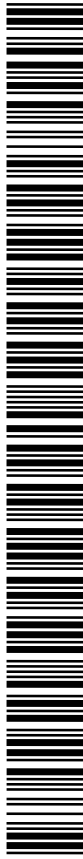
NOTE

ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



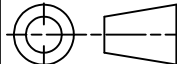


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

19-Jul-13

Material
Matière

16 Ga Stainless Steel 304 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSW 42" x 24" x 12" Assembly

Detail Rev.

Part Number
Numéro Pièce

5412ESSW422412

Rev.

0

2

2

PACKING			
ITEM	QTY	DESCRIPTION	
Cardboard sleeve	2	Top and Bottom	
Cardboard strip	2	Between back of enclosure and inner panel	
Plastic bag	1	To protect cover surface and inside gasket	
Cardboard corner	4	To reinforced for the plastic strap tightening	
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together	
Packaging label	3	White label with PN	
Plastic strap- Green	2	To secure the enclosure to the wood pallet	
Wood Pallet	1	2" deeper and 3" larger than enclosure size	

1	880 PP	6	Self Adhesive Print Pocket
1	STK-K-01800	5	5412 ES Accessory Kit
1	881 SP4224G	0	881 SP - Inner Panel
1	5412ESSW422412C	0	5412ESSW 42" x 24" Cover
6	STK-Q-07310	2	Flange Lock Nut M8
6	STK-Q-07610	8	M8 Plastic Spacer 22.2mm
1	5412ESSW422412B	0	5412ESSW 42" x 24" x 12" Body
3	STK-Q-04051-07	8	M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

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SEE BILL OF MATERIAL ON LAST PAGE

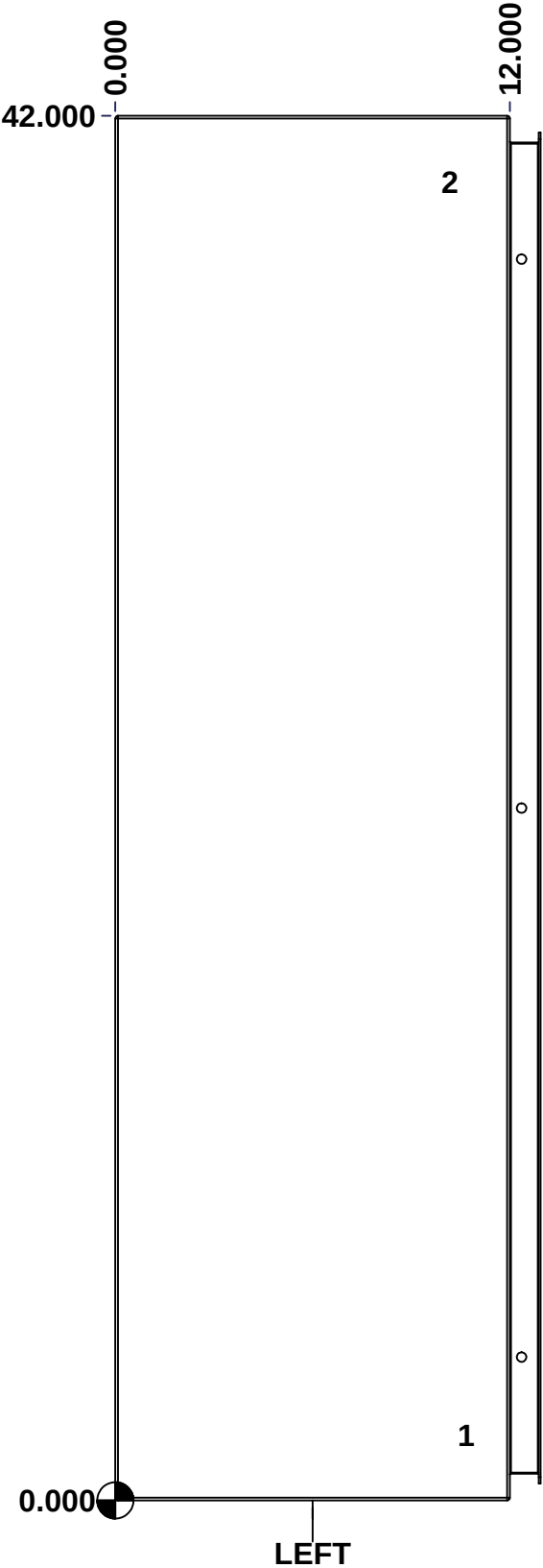
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	10.500	2.000	GND STUD M6 x 16mm (Inside)
2	10.000	40.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESSW 42" x 24" x 12" Body		
	Part Number Numéro Pièce	Rev.	5
	5412ESSW422412B	0	7

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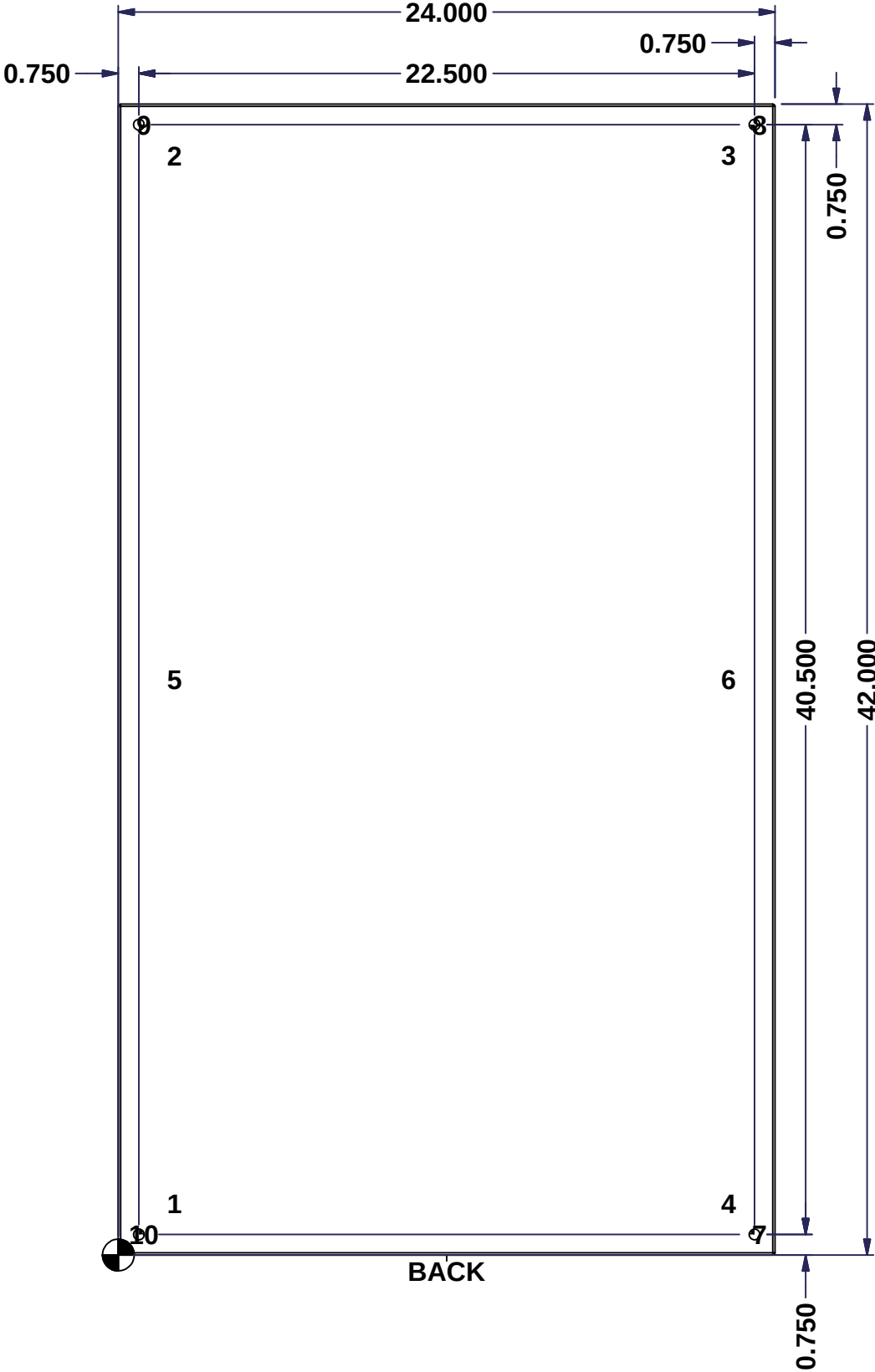
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	40.125	IP STUD M8 x 35mm (Inside)
3	22.125	40.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	21.000	IP STUD M8 x 35mm (Inside)
6	22.125	21.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.750	RND Ø0.390
8	23.250	41.250	RND Ø0.390
9	0.750	41.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390



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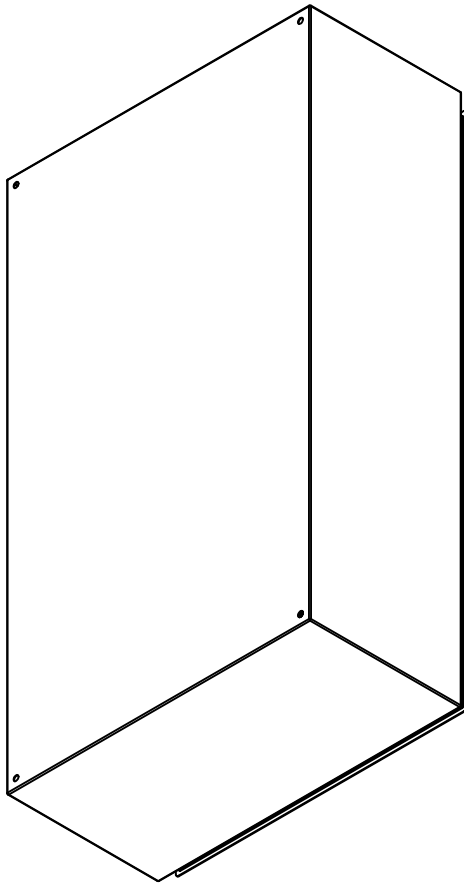
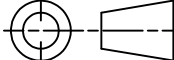
	Description		Status	
	5412ESSW 42" x 24" x 12" Body			
	Part Number Numéro Pièce 5412ESSW422412B		Rev. 0	6 7

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Tolerance $\pm 1/32"$ unless otherwise specified

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Tolérance $\pm 1/32"$ sauf spécification contraire

No.	Revisions	Date	By/Par
 Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date	
BoxCad: BoxCad		19-Jul-13	
Material Matière		16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur		Unpainted	
Finish Fini		Brushed	
Description		Detail Rev.	
5412ESSW 42" x 24" x 12" Body			
Part Number Numéro Pièce		Rev.	7
5412ESSW422412B		0	7

1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW422412B-P	0	5412ESSW 42" x 24" x 12" Body Part
Qty	Part Number	Rev	Description
Parts List			

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Isometric View



Flatness Aplatissement  Max 3.0mm	Projection 
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Description	Detail Rev.
5412ESSW 42" x 24" Cover	

Rev.	1
0	3

5412ESSW422412C

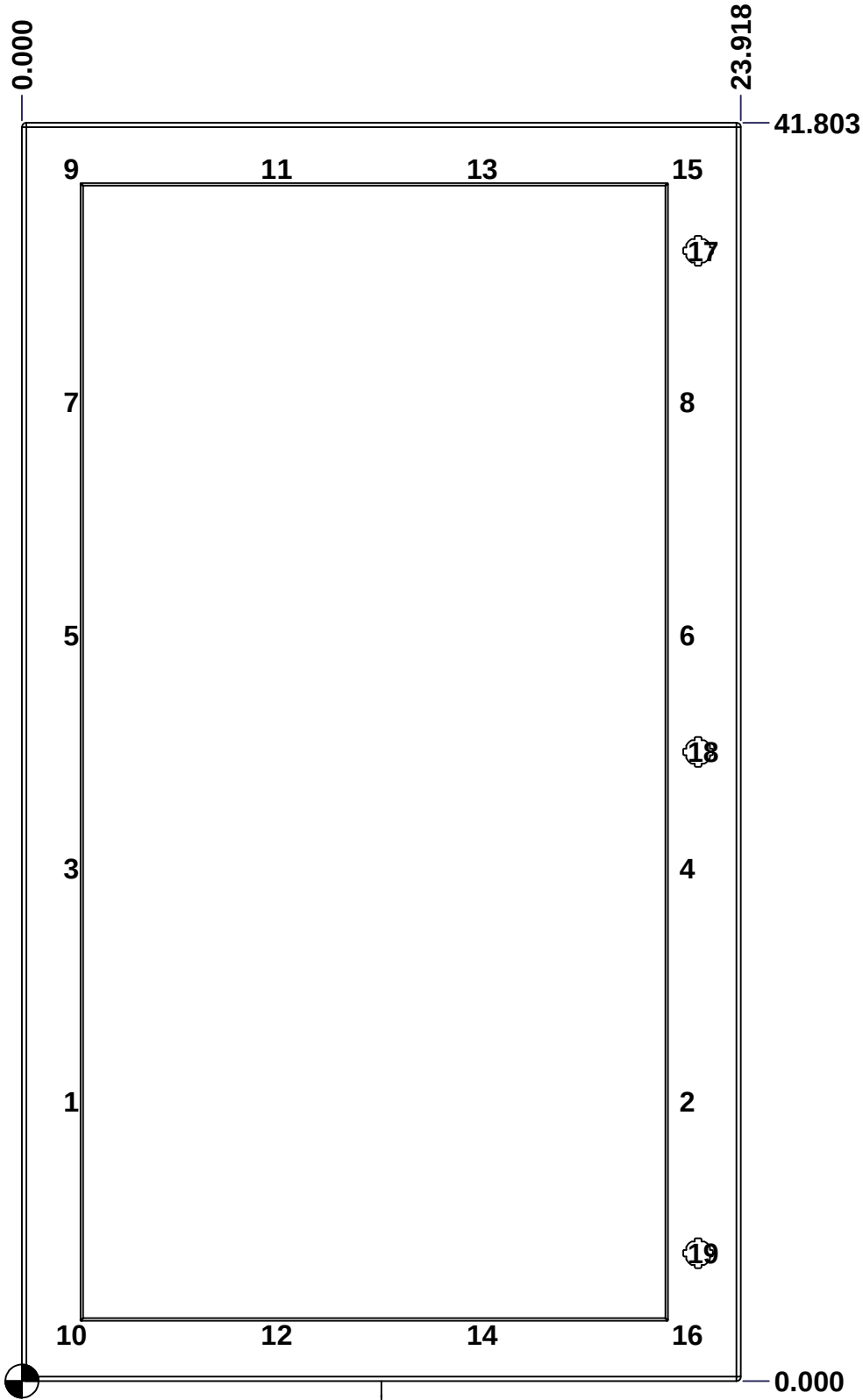
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.277	STUD M6 x 18mm (Inside)
2	21.968	9.277	STUD M6 x 18mm (Inside)
3	1.469	17.027	STUD M6 x 18mm (Inside)
4	21.968	17.027	STUD M6 x 18mm (Inside)
5	1.469	24.776	STUD M6 x 18mm (Inside)
6	21.968	24.776	STUD M6 x 18mm (Inside)
7	1.469	32.526	STUD M6 x 18mm (Inside)
8	21.968	32.526	STUD M6 x 18mm (Inside)
9	1.469	40.276	STUD M6 x 18mm (Inside)
10	1.469	1.527	STUD M6 x 18mm (Inside)
11	8.302	40.276	STUD M6 x 18mm (Inside)
12	8.302	1.527	STUD M6 x 18mm (Inside)
13	15.135	40.276	STUD M6 x 18mm (Inside)
14	15.135	1.527	STUD M6 x 18mm (Inside)
15	21.968	40.276	STUD M6 x 18mm (Inside)
16	21.968	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
17	22.494	37.553	LOCK 880 SCQ4-SLSS6 @ 0.0°
18	22.494	20.902	LOCK 880 SCQ4-SLSS6 @ 0.0°
19	22.494	4.250	LOCK 880 SCQ4-SLSS6 @ 0.0°



	Description	Status	
	5412ESSW 42" x 24" Cover	(NULL)	
	Part Number Numéro Pièce 5412ESSW422412C	Rev. 0	2 3

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Tolerance ±1/32" unless otherwise specified

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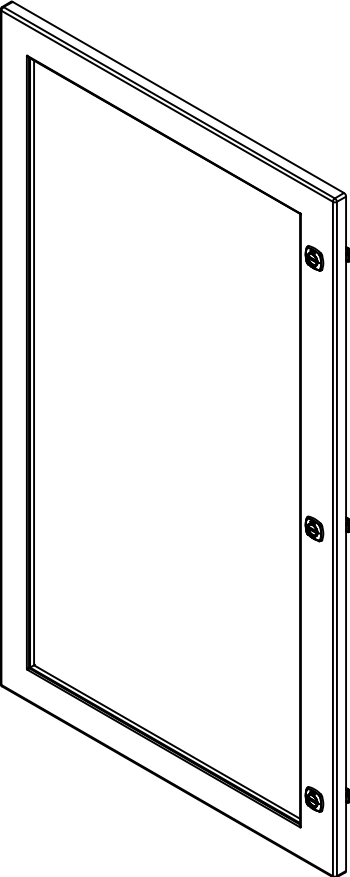
Tolérance ±1/32" sauf spécification contraire

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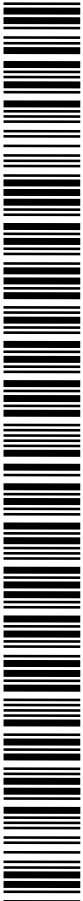
Revisions

Date

By/Par



Isometric View





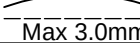
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Fax: (450) 979-4626

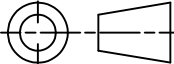
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Flatness

Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par

BoxCad: BoxCad

Date

19-Jul-13

Material Matière

16 Ga Stainless Steel 304 (1.4mm)

Color Couleur

Unpainted

Finish Fini

Brushed

Description

5412ESSW 42" x 24" Cover

Detail Rev.

Part Number Numéro Pièce

5412ESSW422412C

Rev.

3

3

12	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
16	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02705	0	880 HWKG - Windows Kit Gasket
1	5412ESSW422412LXG	0	5412ESSW 42" x 24" Lexan Gasket Part
1	5412ESSW422412LX	0	5412ESSW 38.375" x 20.125" Lexan Part
1	5412ESSW422412G	0	5412ESSW 42" x 24" Cover Gasket Part
1	5412ESSW422412C-P	0	5412ESSW 42" x 24" Cover Part
3	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
Qty	Part Name	Rev	Description
Parts List			

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Isometric View

1	881 SP4224G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

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