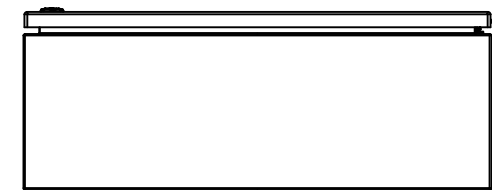
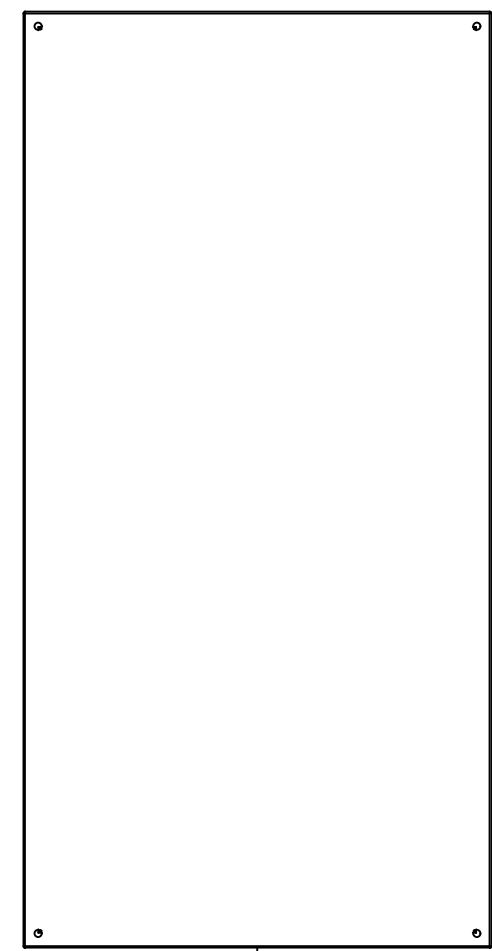


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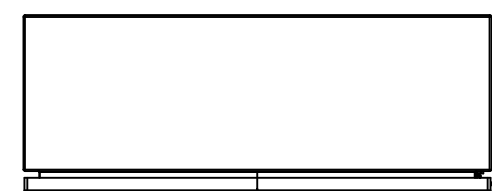
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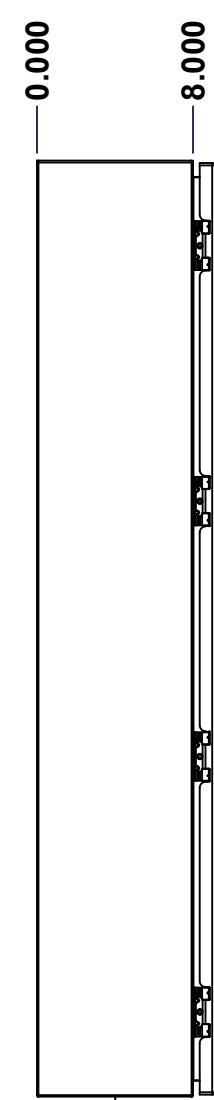
TOP



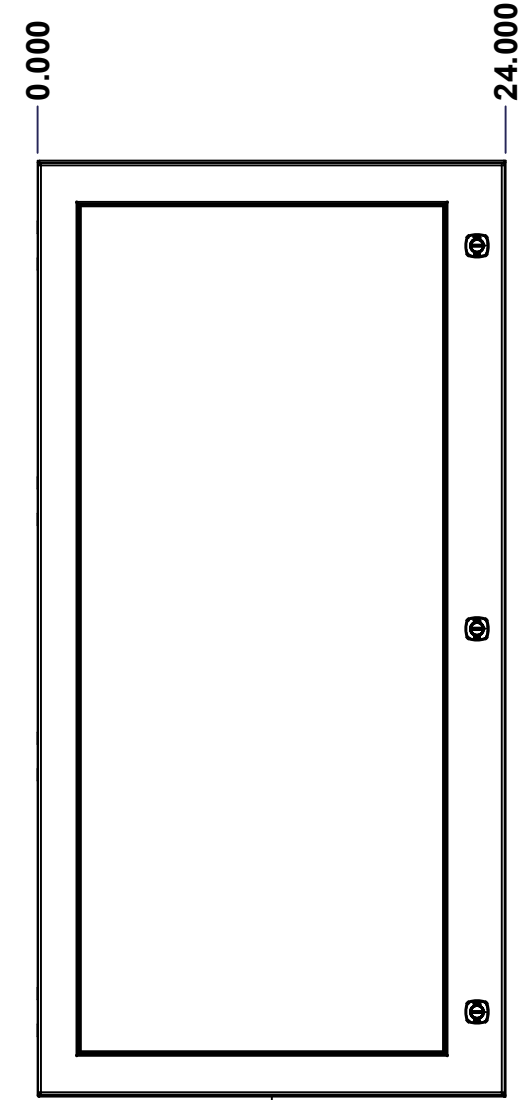
BACK



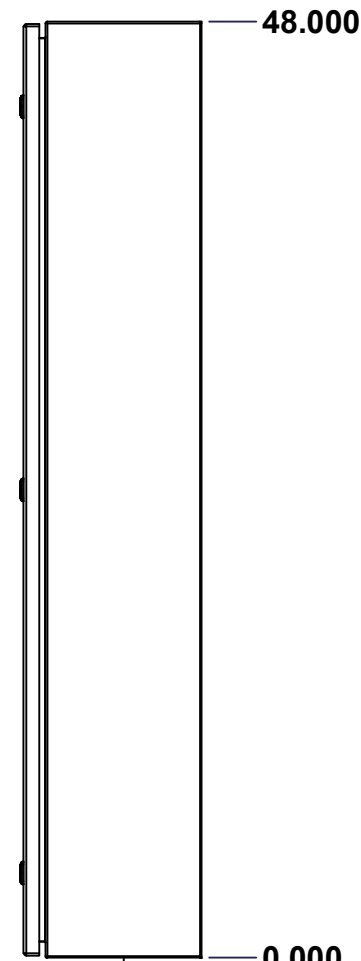
BOTTOM



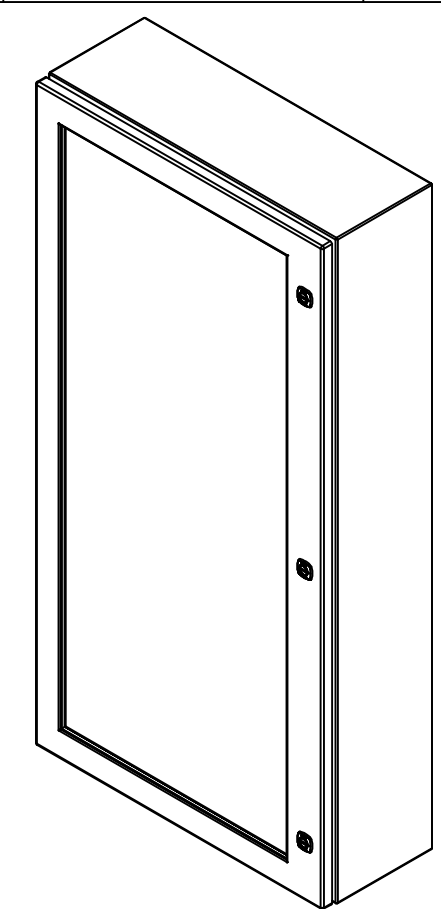
LEFT



FRONT



RIGHT




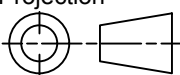
Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par

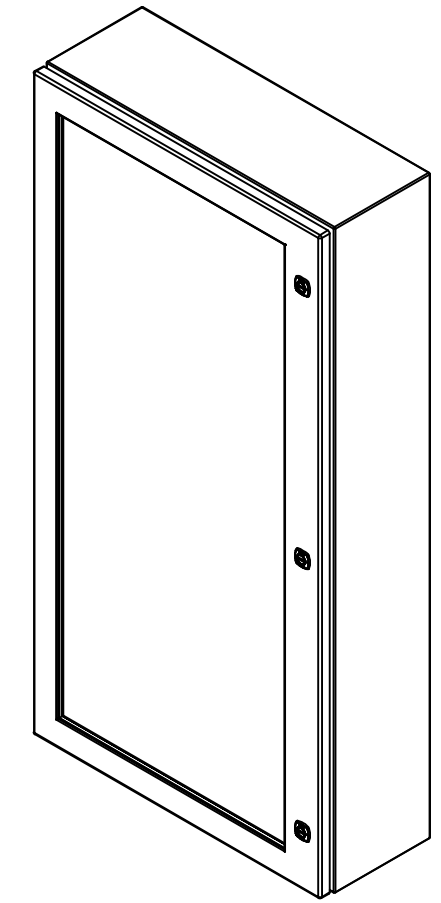
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 22-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 48" x 24" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 9
5412ESSW4824086NOIP		

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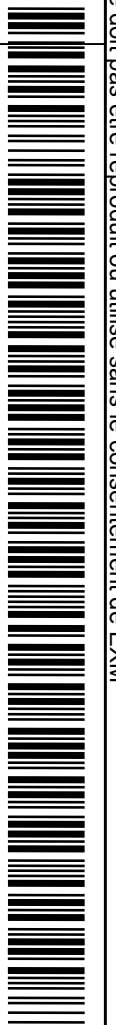
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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs

No.	Revisions	Date	By/Par



Isometric View



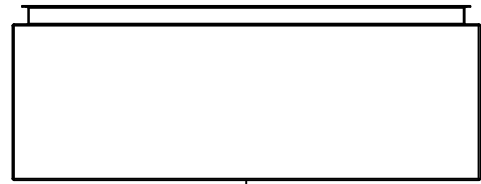
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW4824086NOIP C	0	5412ESSW 48" x 24" Cover
1	5412ESSW4824086NOIP B	0	5412ESSW 48" x 24" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

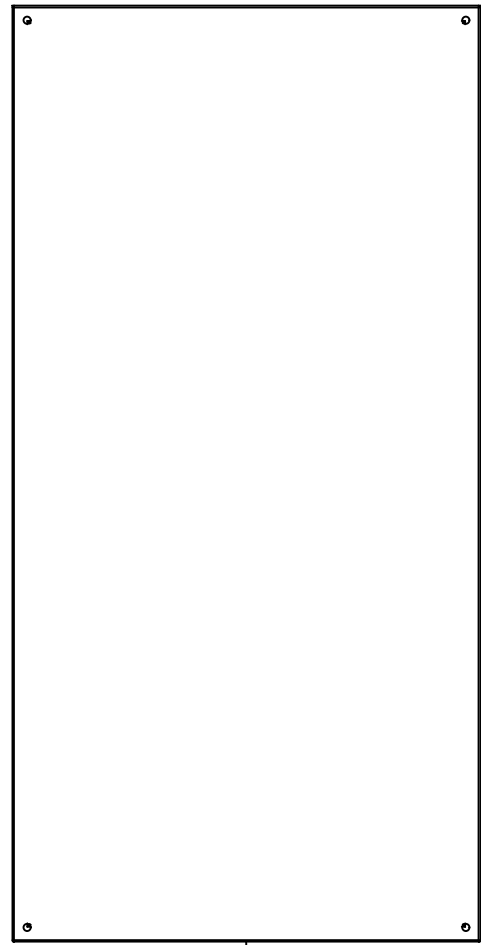
	Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm Projection
	Customer Client Drawn By Dessiné Par Material Matière Color Couleur Description Part Number Numéro Pièce	Date Date 22-Jun-23 16 Ga Stainless Steel 316 (1.4mm) Unpainted Finish Fini Brushed 5412ESSW 48" x 24" x 8" Assembly 5412ESSW4824086NOIP

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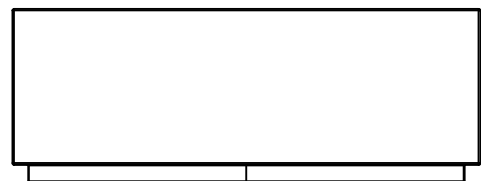
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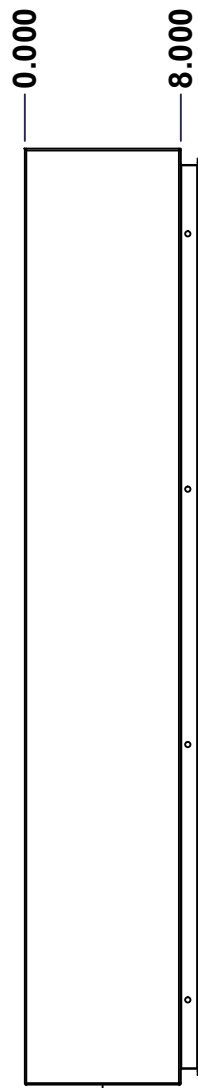
TOP



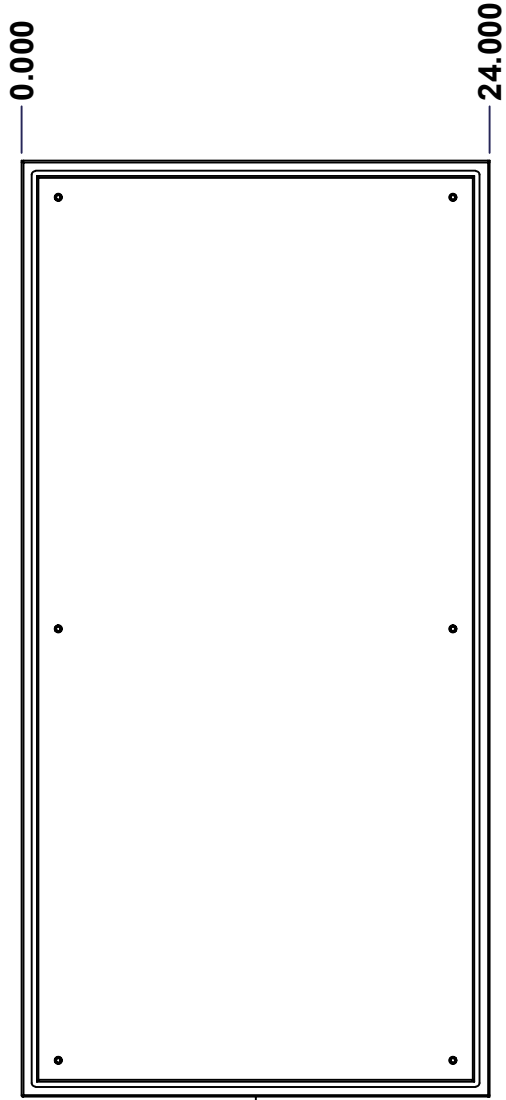
BACK



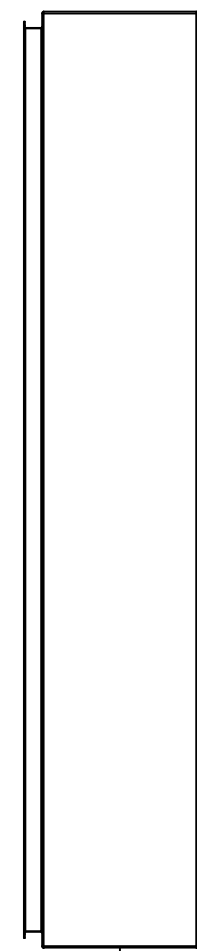
BOTTOM



LEFT

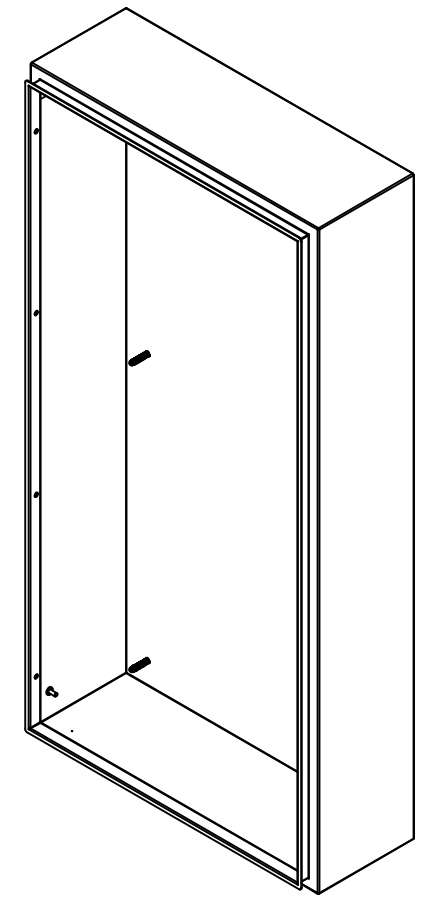


FRONT

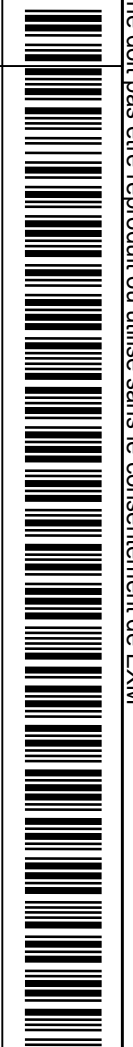


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

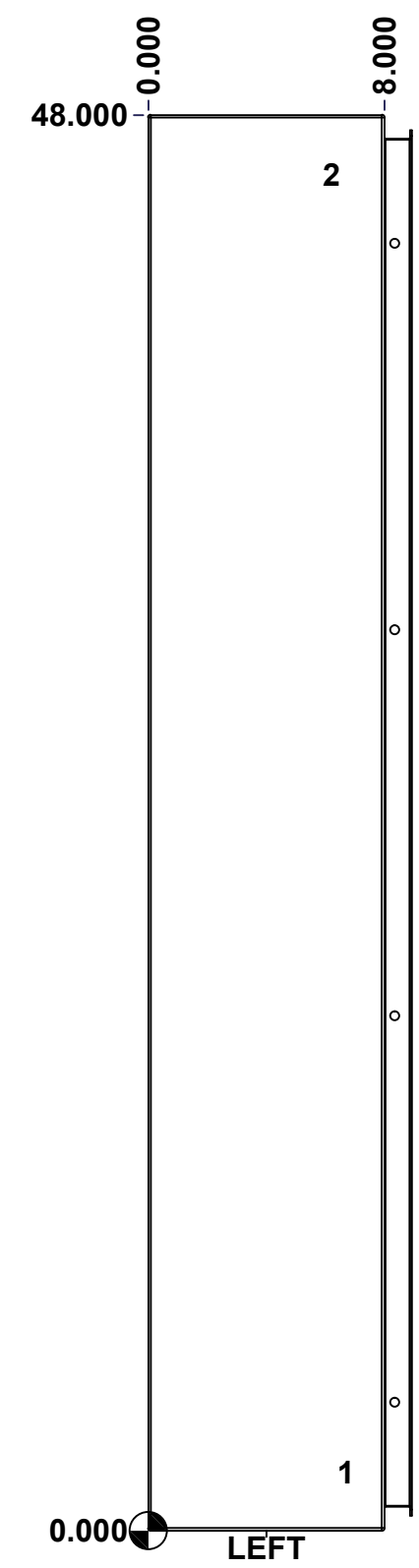
Customer Client	Date
Drawn By Dessiné Par	Date 22-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)
Color Couleur	Unpainted Finish Fini
Description	Detail Rev.
Part Number Numéro Pièce	Rev. 3
SEE BILL OF MATERIAL ON LAST PAGE	0

SEE BILL OF MATERIAL ON LAST PAGE **5412ESSW4824086NOIPB** 0 9

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - LEFT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	6.500	2.000	GND STUD M6 x 16mm (Inside)
2	6.000	46.000	LABEL_EXM (Inside)



	Description	Status	
	5412ESSW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	
	5412ESSW4824086NOIPB	0	4 9

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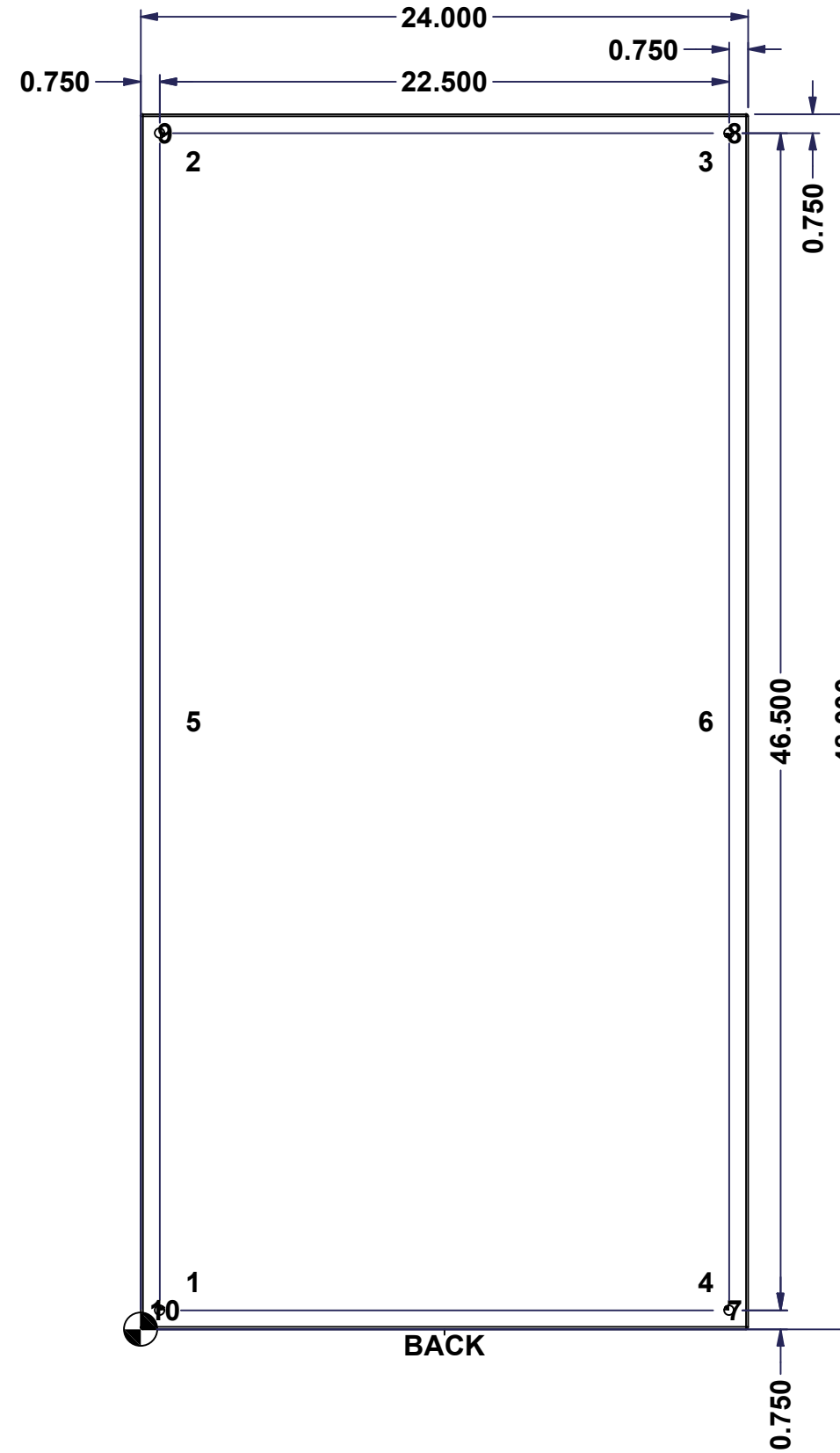
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.750	RND Ø0.390
8	23.250	47.250	RND Ø0.390
9	0.750	47.250	RND Ø0.390
10	0.750	0.750	RND Ø0.390

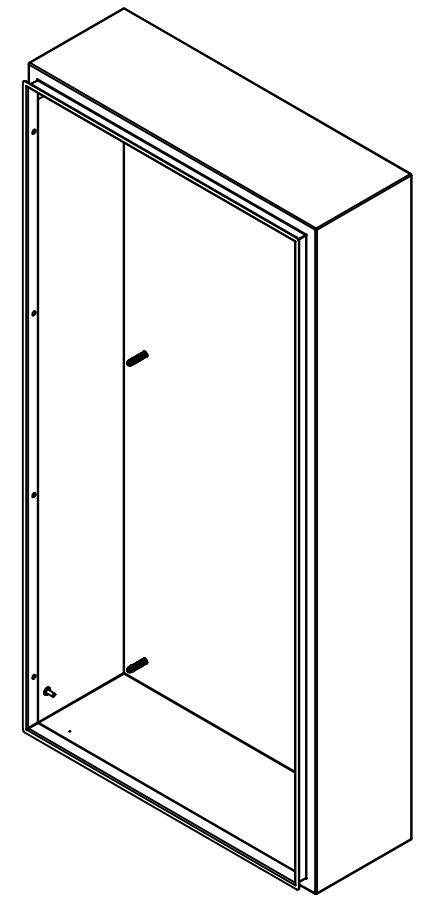


	Description	Status
	5412ESSW 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW4824086NOIPB	0 / 5 / 9

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Isometric View



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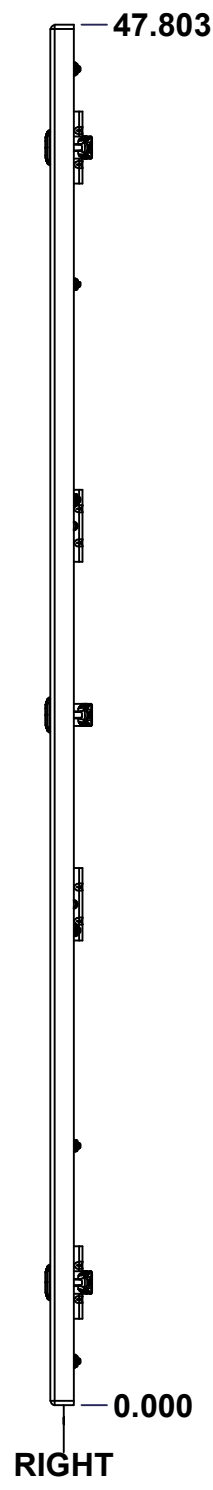
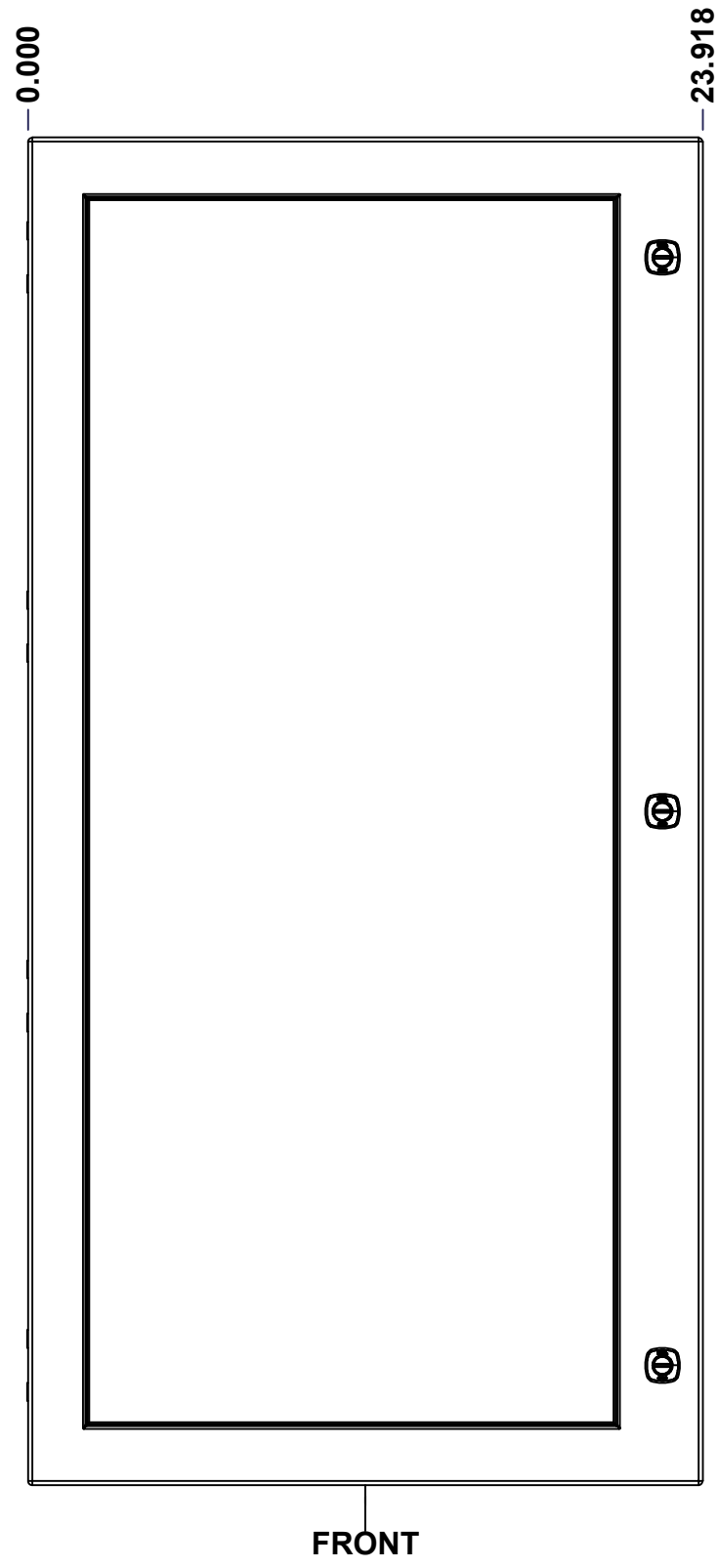
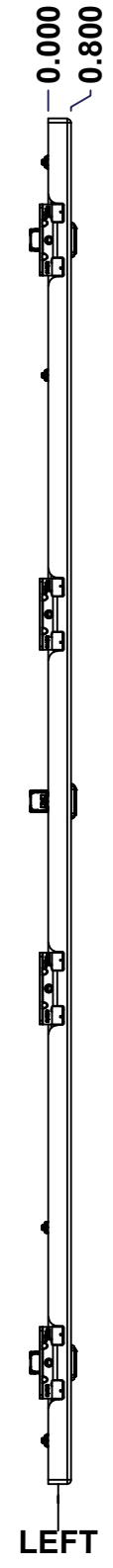
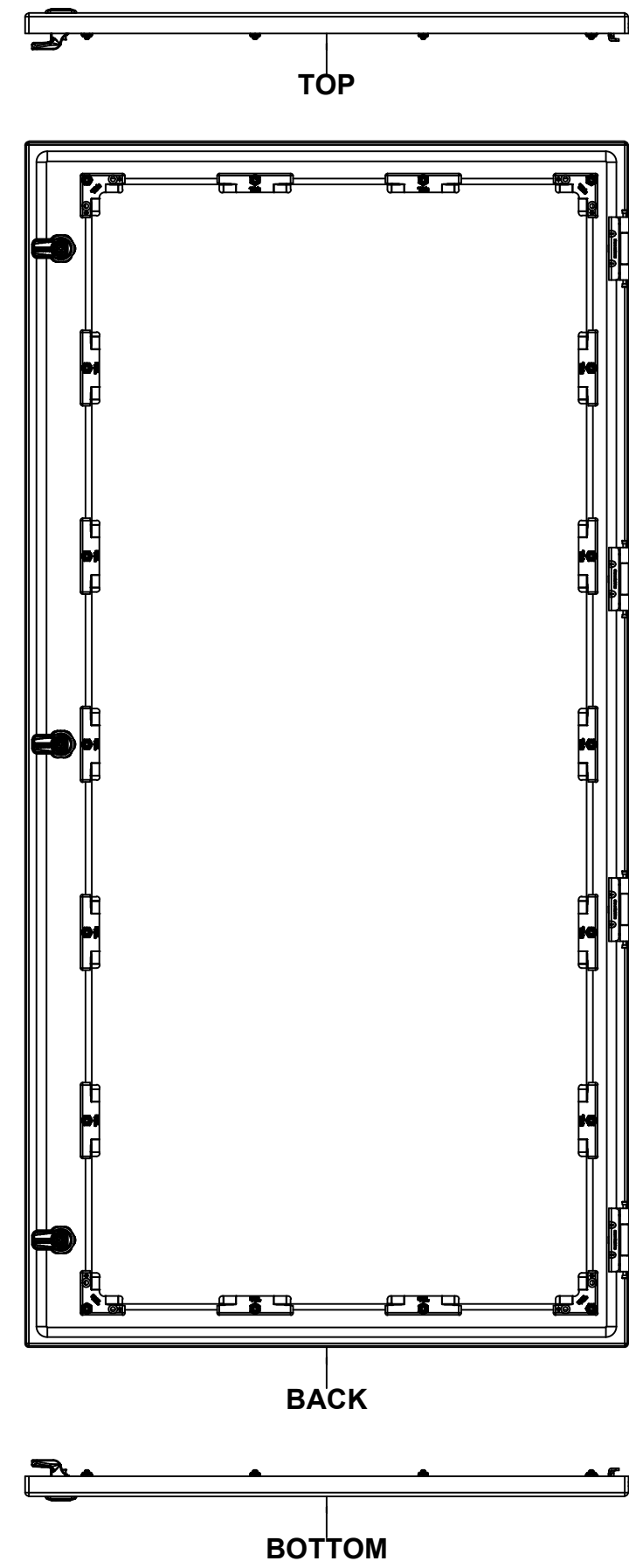
Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par	Date 22-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)
Color Couleur	Unpainted
Finish Fini	Brushed
Description	Detail Rev.
5412ESSW 48" x 24" x 8" Body	
Part Number Numéro Pièce	Rev. 6
5412ESSW4824086NOIPB	0

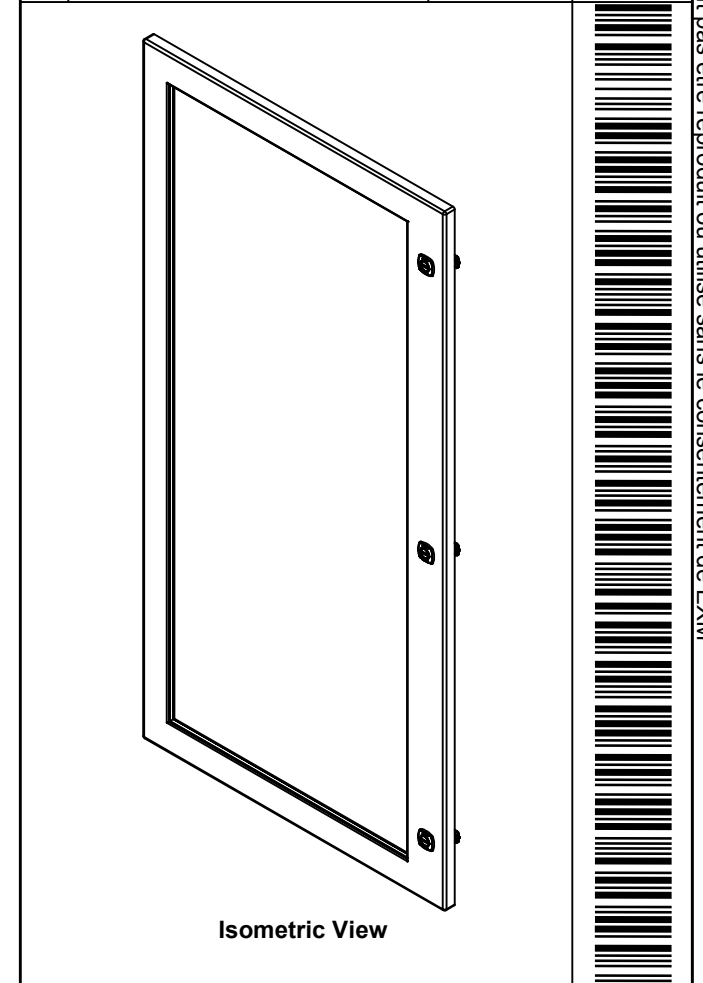
Qty	Part Number	Rev	Description
1	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-Q-16085	0	Ground Stud M6 x 16mm Stainless Steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW4824086NOIP B-P	0	5412ESSW 48" x 24" x 8" Body Part
Parts List			

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No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 3.0mm Projection
Customer Client Date		Date 22-Jun-23
Drawn By Dessiné Par BoxCad: BoxCad		Date 22-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESSW 48" x 24" Cover		Detail Rev.
Part Number Numéro Pièce 5412ESSW4824086NOIPC		Rev. 7 0

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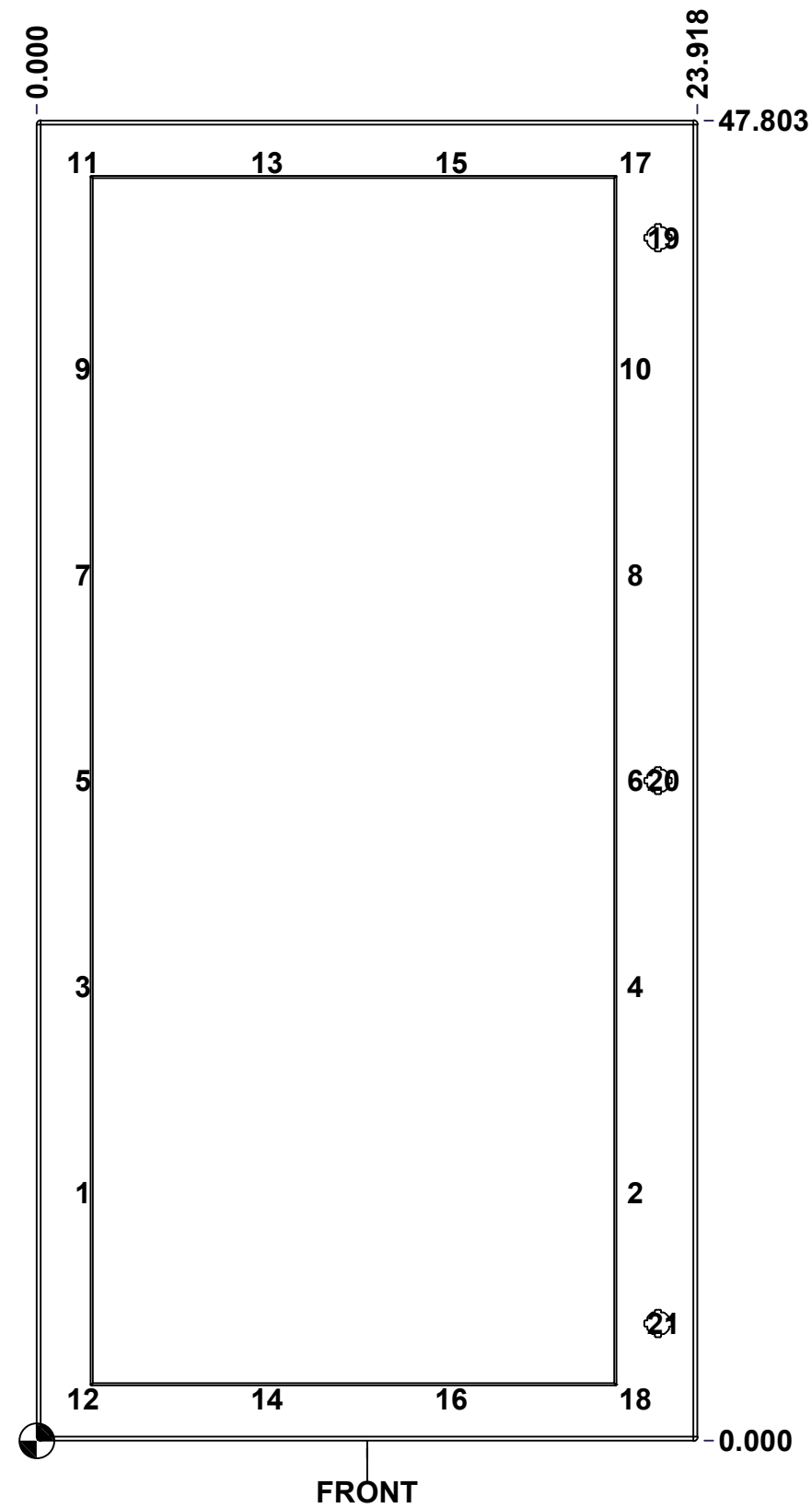
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	21.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	21.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	21.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	21.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	21.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	8.135	46.276	STUD M6 x 18mm (Inside)
14	8.135	1.527	STUD M6 x 18mm (Inside)
15	14.802	46.276	STUD M6 x 18mm (Inside)
16	14.802	1.527	STUD M6 x 18mm (Inside)
17	21.468	46.276	STUD M6 x 18mm (Inside)
18	21.468	1.527	STUD M6 x 18mm (Inside)

19	22.494	43.553	880 SCQ4-SLSS6
20	22.494	23.902	880 SCQ4-SLSS6
21	22.494	4.250	880 SCQ4-SLSS6

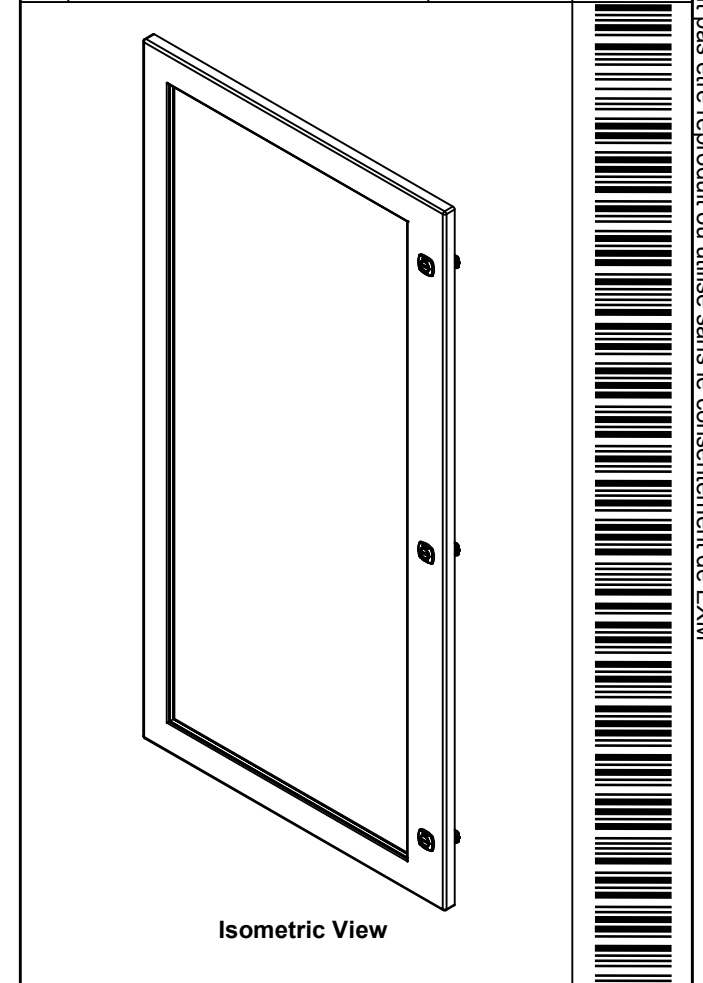


	Description	Status
	5412ESSW 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW4824086NOIPC	0
		8
		9

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No.	Revisions	Date	By/Par



14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW4824086NOIP LXG	0	5412ESSW 48" x 24" Lexan Gasket Part
1	5412ESSW4824086NOIP LX	0	5412ESSW 44.375" x 20.125" Lexan Part
1	5412ESSW4824086NOIP G	0	5412ESSW 48" x 24" Cover Gasket Part
1	5412ESSW4824086NOIP C-P	0	5412ESSW 48" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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Flatness
Aplatissement
Max 3.0mm

Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 22-Jun-23
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSW 48" x 24" Cover	Detail Rev.
Part Number / Numéro Pièce: 5412ESSW4824086NOIPC	Rev. 0

9
9