

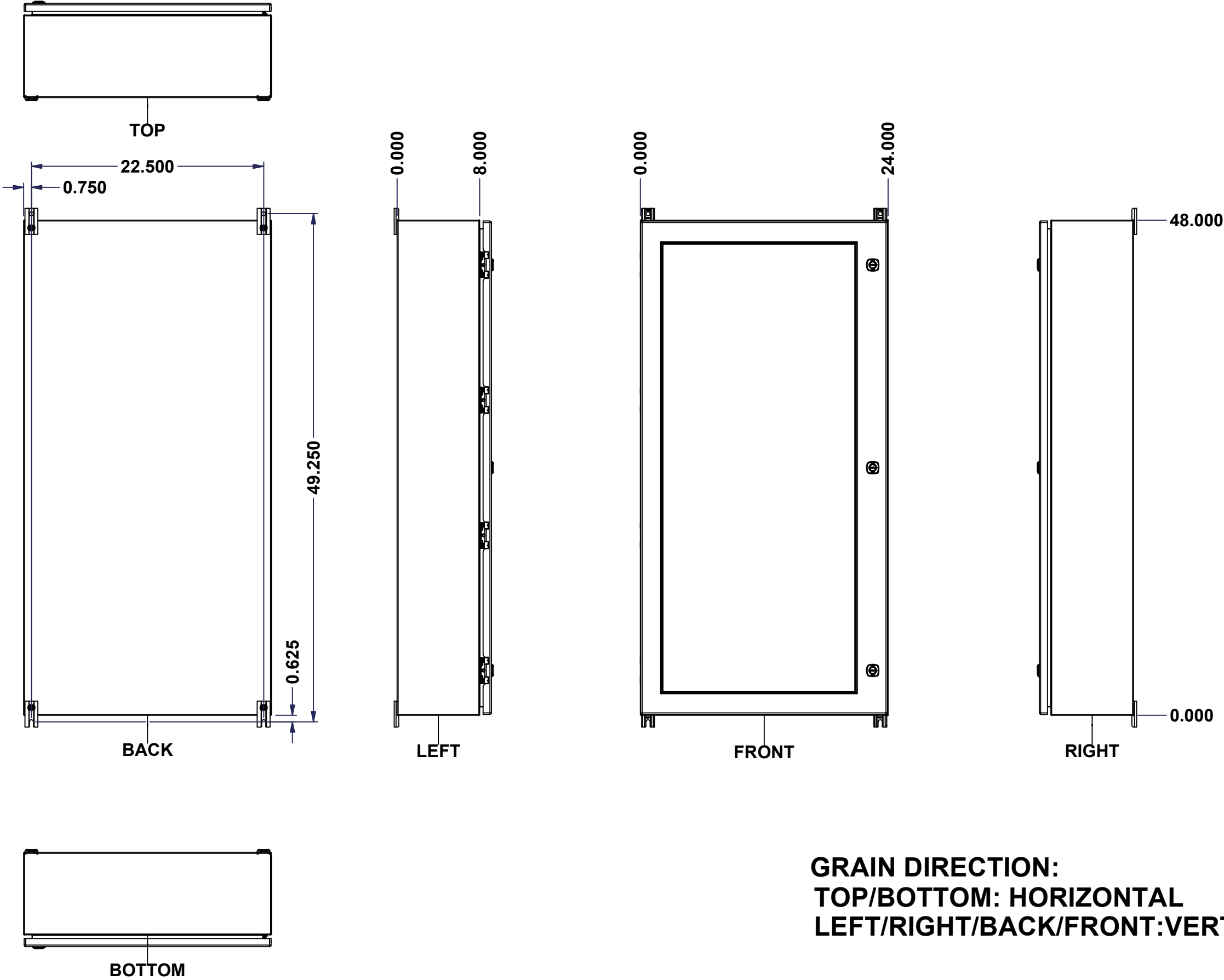
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW4824086TH\5412ESSW4824086TH.idw

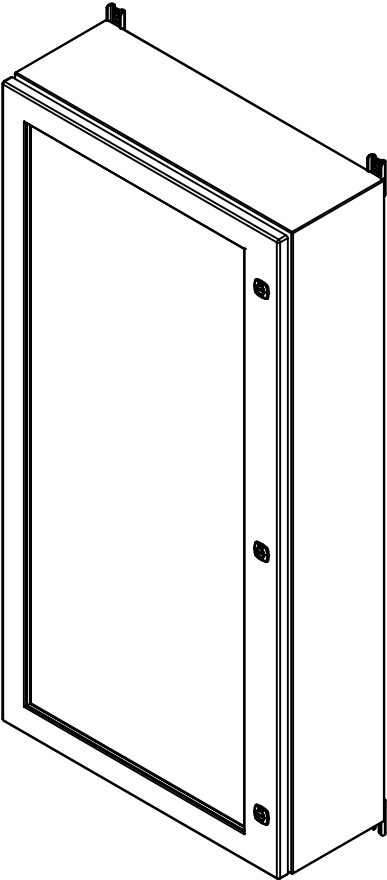


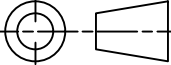
Tolérance ±1/32" sauf spécification contraire

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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

SEE BILL OF MATERIAL ON LAST PAGE

No.	Revisions	Date	By/Par
			
Isometric View			
		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Jun-23	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSW 48" x 24" x 8" Assembly		Detail Rev.	
Part Number Numéro Pièce 5412ESSW4824086TH		Rev. 0	1
			15

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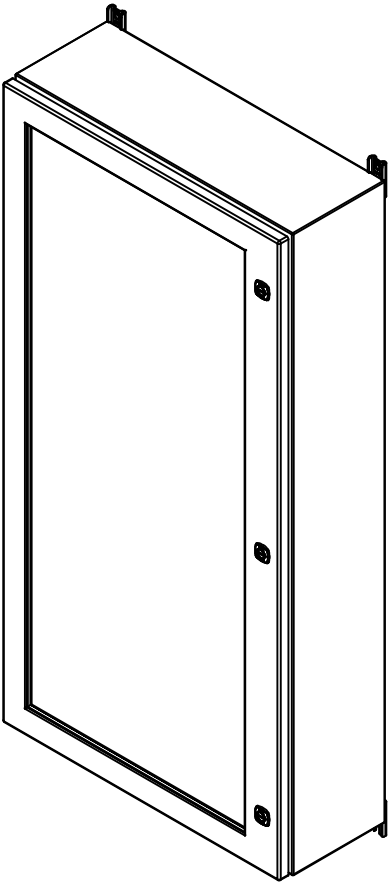
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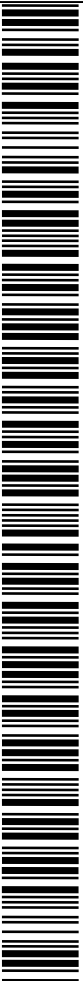
Tolérance ±1/32" sauf spécification contraire

NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

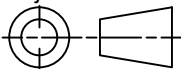


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 06-Jun-23	
Material Matière		16 Ga Stainless Steel 316 (1.4mm)	

Color Couleur	Unpainted	Finish Fini	Brushed
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Description	Detail Rev.		
5412ESSW 48" x 24" x 8" Assembly			

Part Number Numéro Pièce	Rev.	2
5412ESSW4824086TH	0	15

PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP4824G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW4824086THC	0	5412ESSW 48" x 24" Cover
1	5412ESSW4824086THB	0	5412ESSW 48" x 24" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

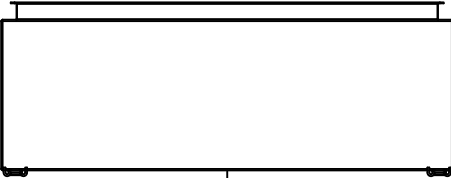
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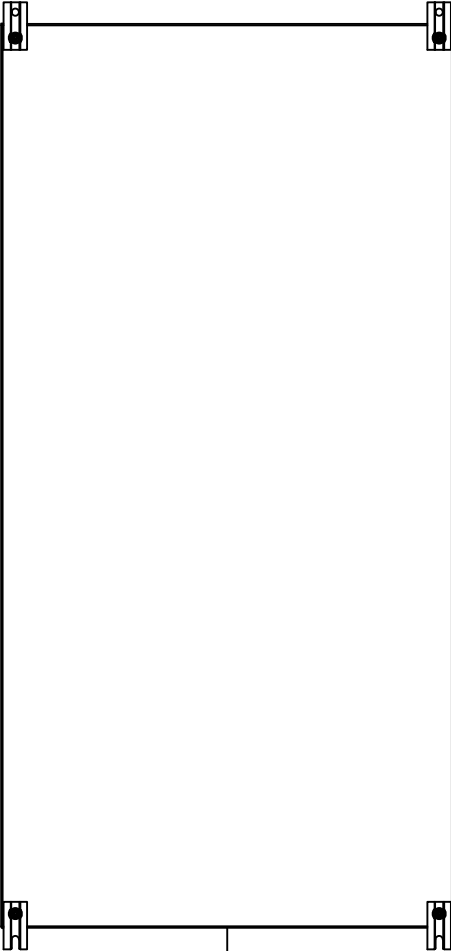
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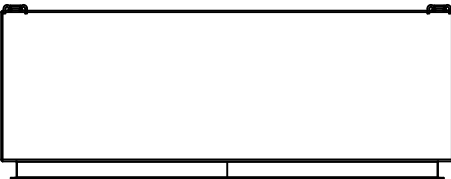
Tolérance $\pm 1/32$ " sauf spécification contraire



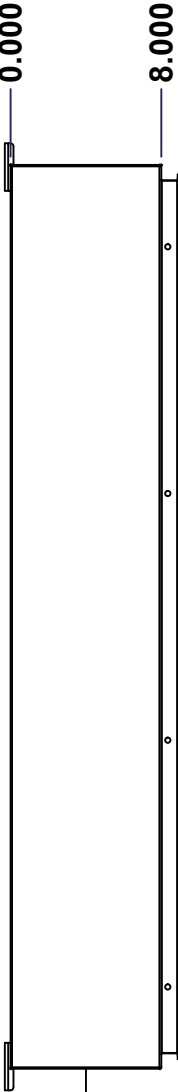
TOP



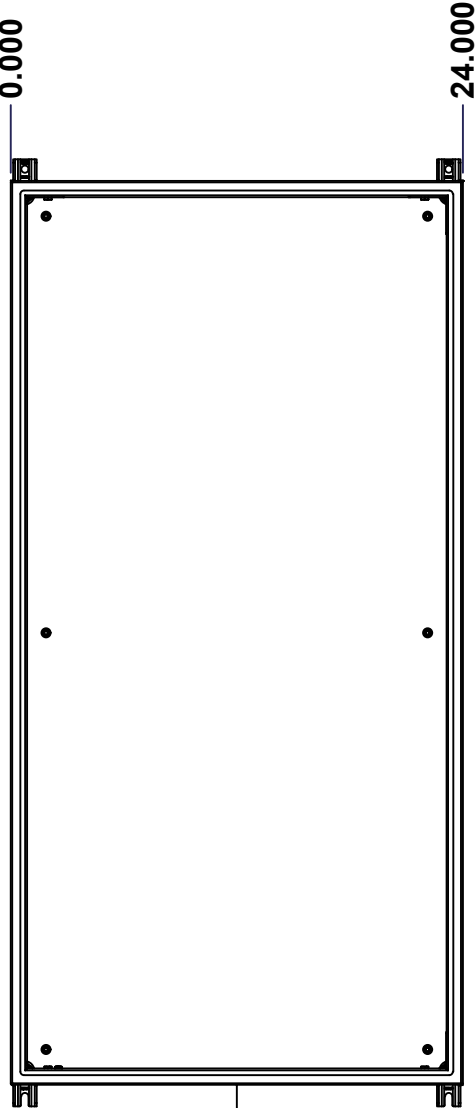
BACK



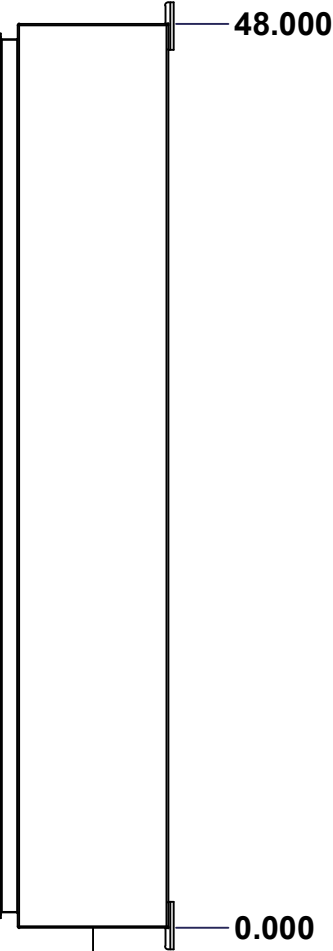
BOTTOM



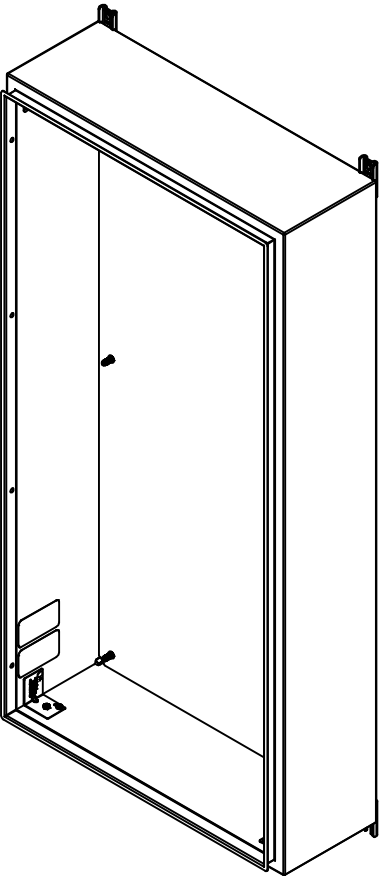
LEFT



FRONT



RIGHT



Isometric View



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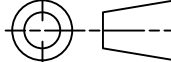


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Jun-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSW 48" x 24" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESSW4824086THB

Rev.

3

0

15

SEE BILL OF MATERIAL ON LAST PAGE

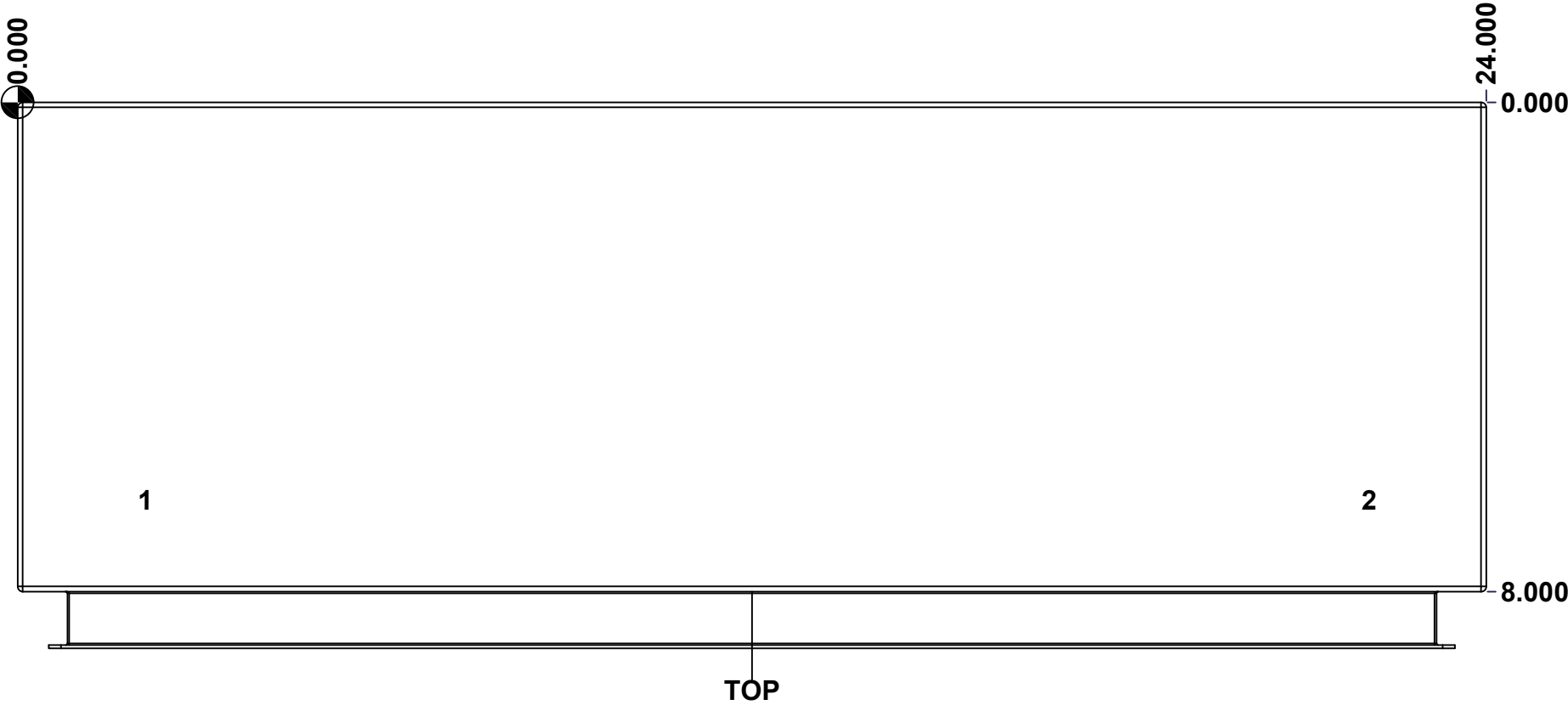
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESSW4824086THB	0	15

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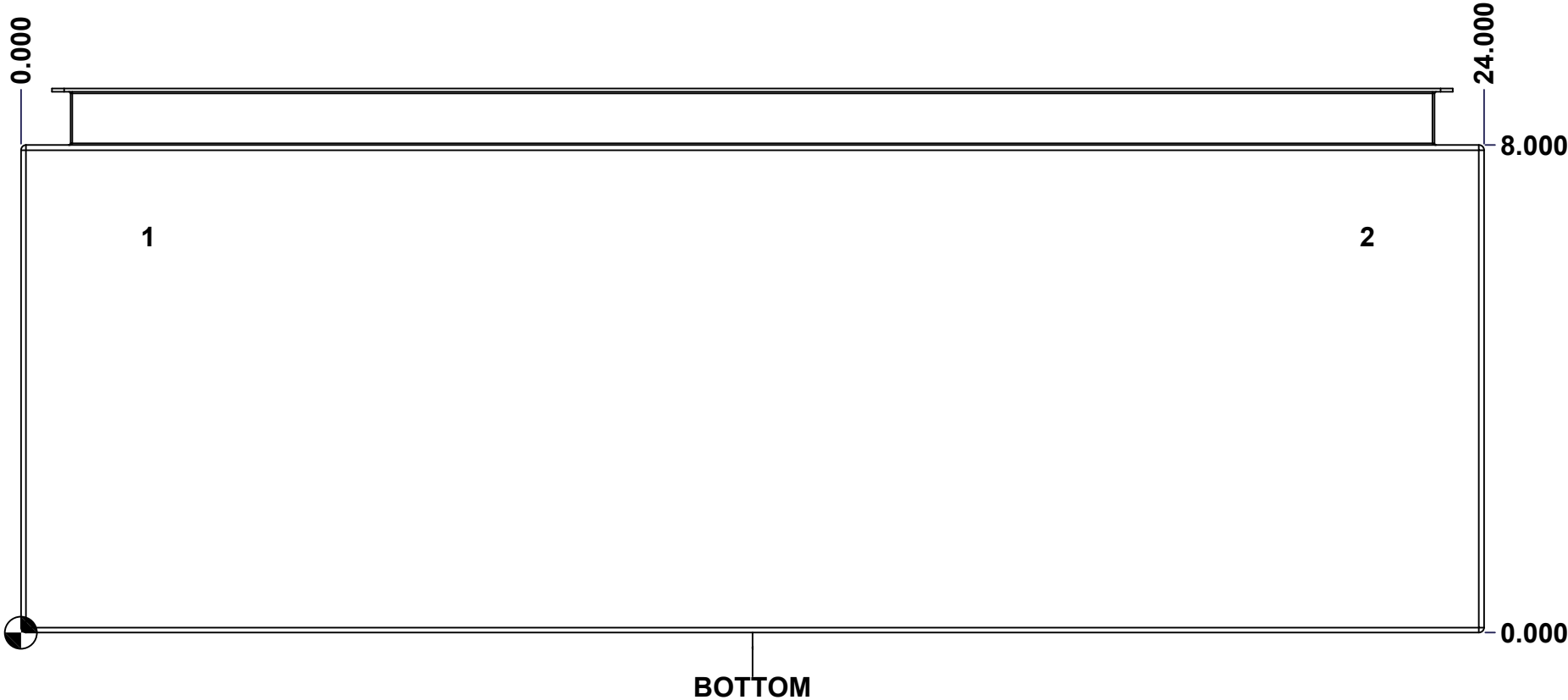
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	5412ESSW4824086THB	0	15

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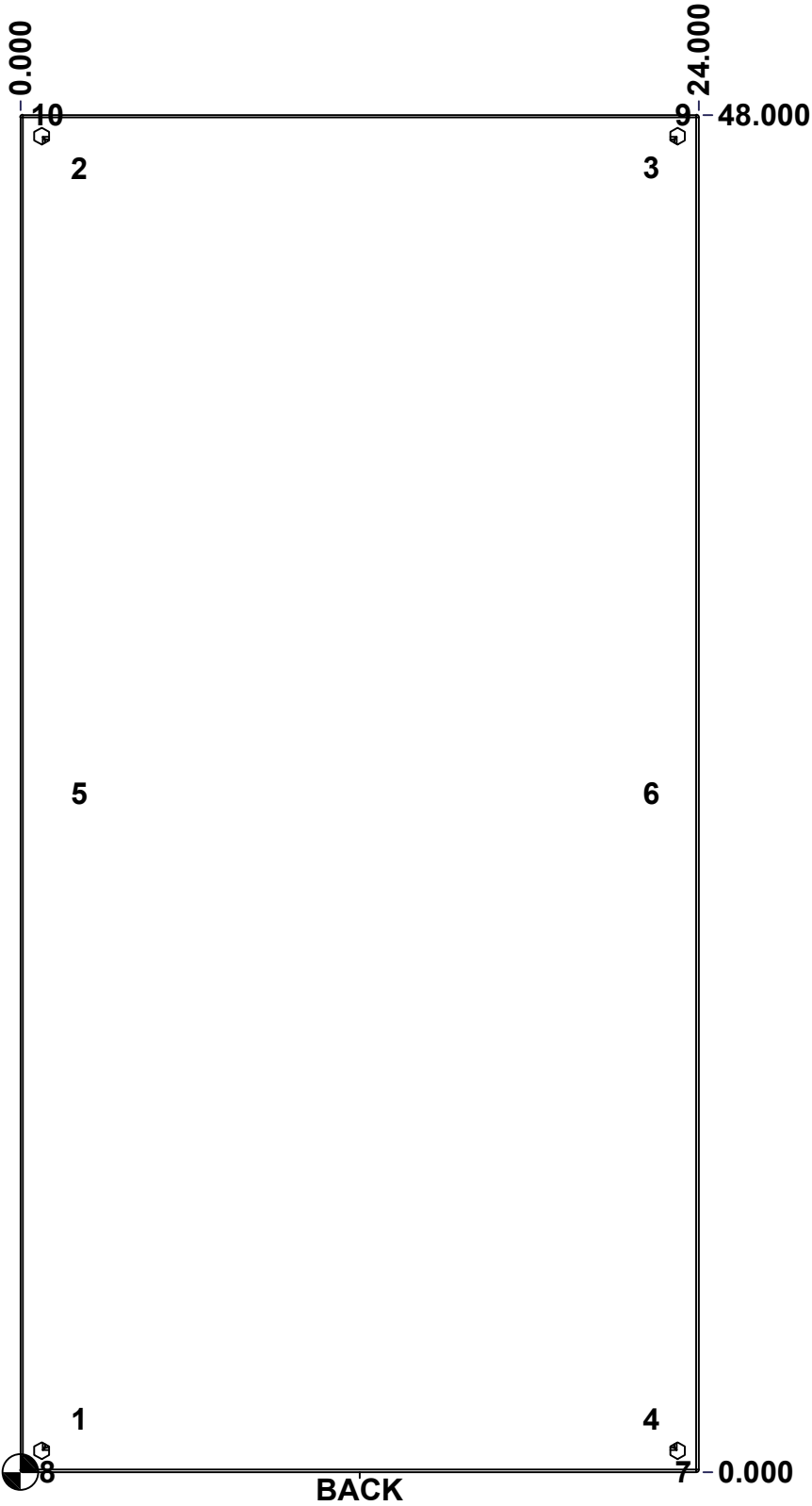
Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	48.000	FOOT 885 ESMF4_CLOSE
10	0.750	48.000	FOOT 885 ESMF4_CLOSE



	Description	Status	
	5412ESSW 48" x 24" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESSW4824086THB	0	15

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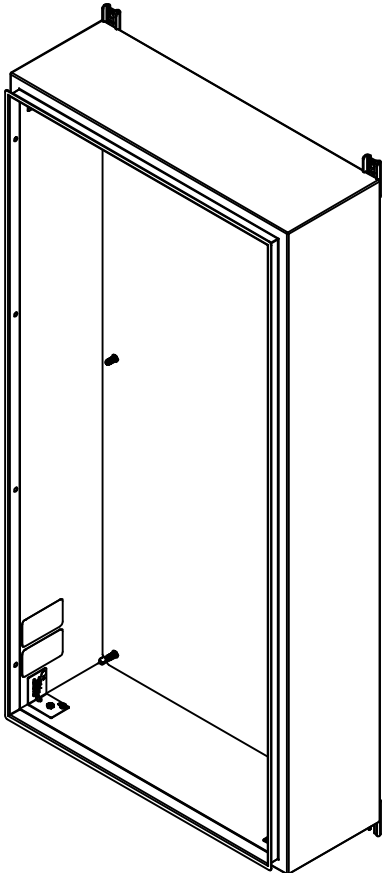
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Tolerance ±1/32" unless otherwise specified


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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par



Isometric View





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Customer Client

Drawn By
Dessiné Par

Material
Matière

Color
Couleur

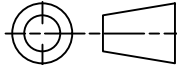
Description

Part Number
Numéro Pièce

Flatness
Aplatissement

Max 3.0mm

Projection



Date

Date 06-Jun-23

16 Ga Stainless Steel 316 (1.4mm)

Unpainted

Finish
Fini

Brushed

Detail Rev.

Rev. 0

7

15

2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH _CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW4824086THI-R S	0	5412ESSW 48" x 24" Right Insulation
1	5412ESSW4824086THI-L S	0	5412ESSW 48" x 24" Left Insulation
1	5412ESSW4824086THI-B T	0	5412ESSW 48" x 24" Top and Bottom Insulation
1	5412ESSW4824086THI-T P	0	5412ESSW 48" x 24" Top and Bottom Insulation
1	5412ESSW4824086THI-B	0	5412ESSW 48" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW4824086THB- P	0	5412ESSW 48" x 24" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

5412ESSW 48" x 24" x 8" Body

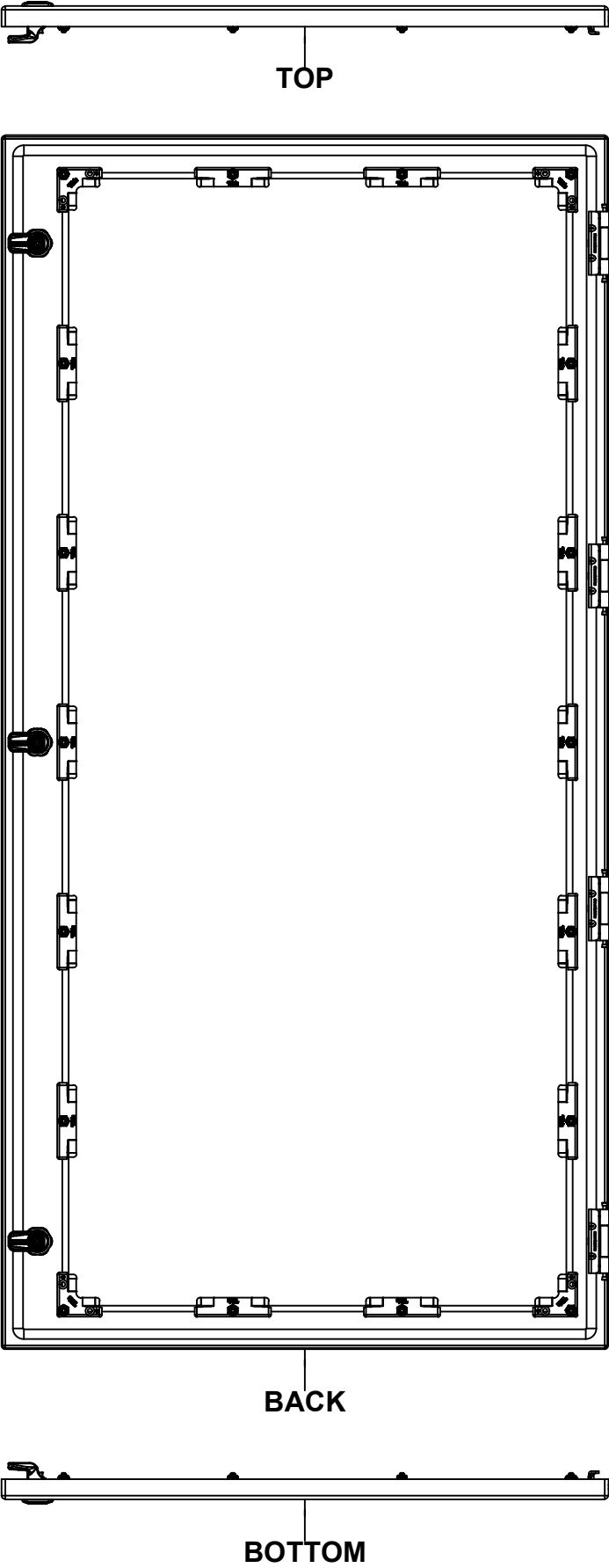
5412ESSW4824086THB

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Tolerance ±1/32" unless otherwise specified

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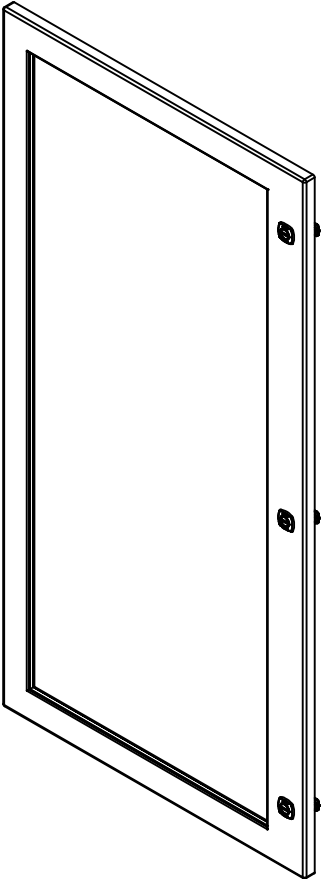
Tolérance ±1/32" sauf spécification contraire



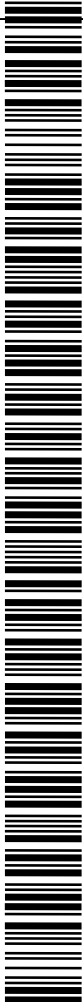
0.000
0.800
LEFT

0.000
23.918
FRONT

47.803
0.000
RIGHT



Isometric View



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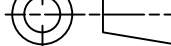


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date 06-Jun-23

Material
Matière

16 Ga Stainless Steel 316 (1.4mm)

Color
Couleur

Unpainted

Finish
Fini

Brushed

Description

5412ESSW 48" x 24" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESSW4824086THC

Rev.

8

0

15

SEE BILL OF MATERIAL ON LAST PAGE

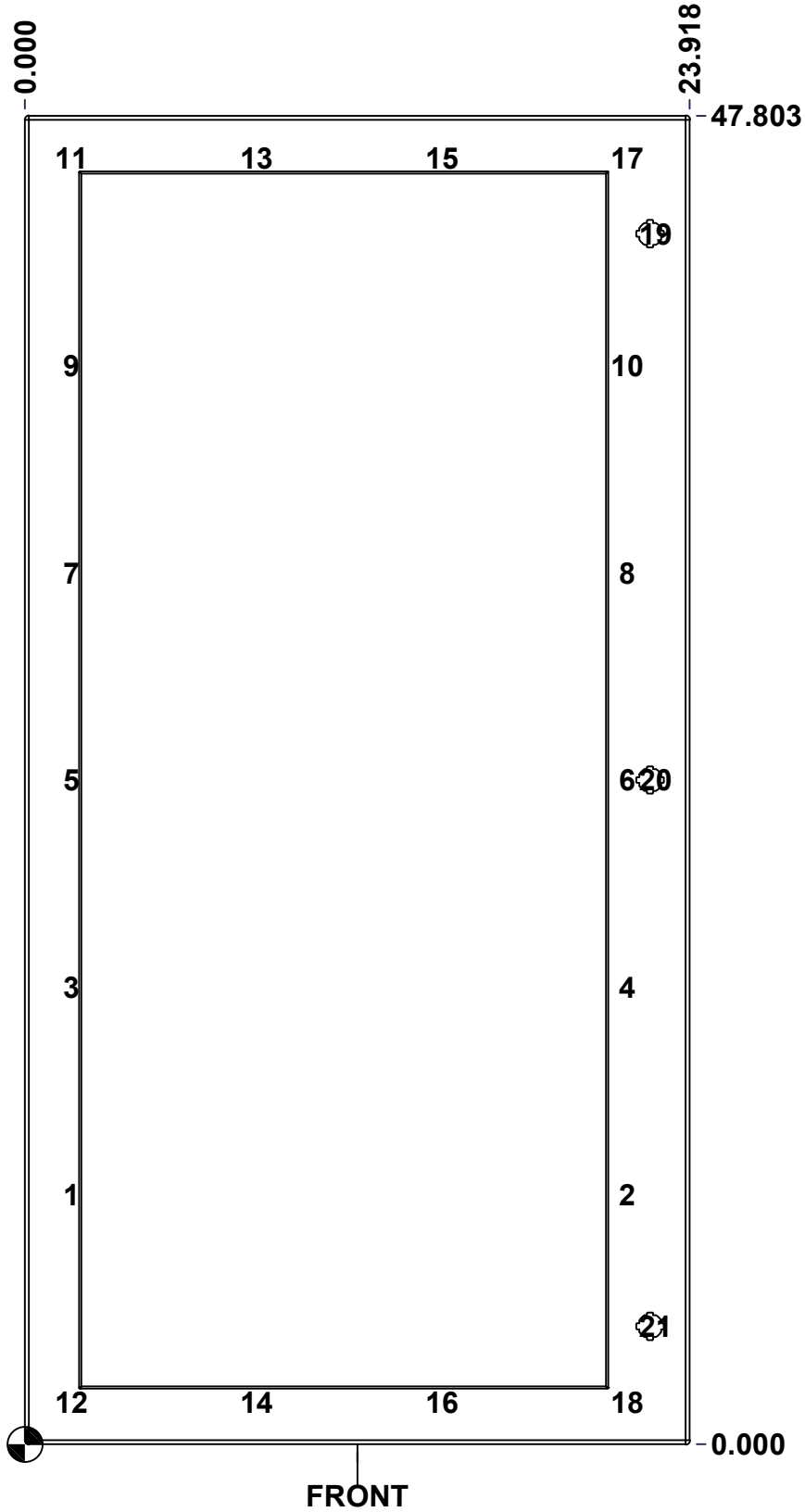
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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	21.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	21.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	21.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	21.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	21.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	8.135	46.276	STUD M6 x 18mm (Inside)
14	8.135	1.527	STUD M6 x 18mm (Inside)
15	14.802	46.276	STUD M6 x 18mm (Inside)
16	14.802	1.527	STUD M6 x 18mm (Inside)
17	21.468	46.276	STUD M6 x 18mm (Inside)
18	21.468	1.527	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
19	22.494	43.553	880 SCQ4-SLSS6
20	22.494	23.902	880 SCQ4-SLSS6
21	22.494	4.250	880 SCQ4-SLSS6



	Description		Status	
	5412ESSW 48" x 24" Cover		(NULL)	
	Part Number Numéro Pièce 5412ESSW4824086THC		Rev. 0	9 15

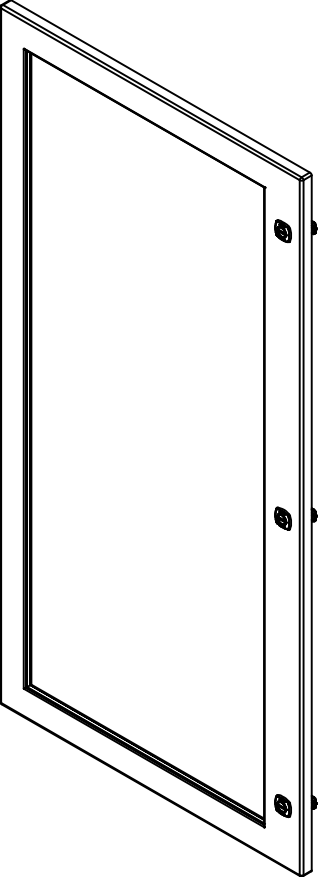
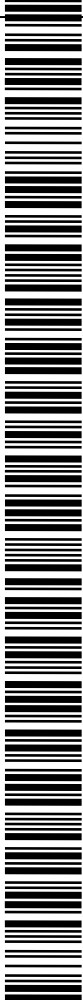

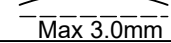
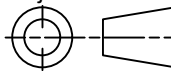
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Tolérance ±1/32" sauf spécification contraire

No.	Revisions	Date	By/Par
<div><p>Isometric View</p></div>			
<div><div></div><div><div><div><div>Tél: (450) 979-4373</div><div>Fax: (450) 979-4626</div><div>www.exmweb.com</div></div></div><div><div>Flatness Aplatissement</div><div><div>Max 3.0mm</div></div><div>Projection</div><div></div></div></div></div>			
Customer Client			Date
Drawn By Dessiné Par			Date
Material Matière			06-Jun-23
BoxCad: BoxCad			16 Ga Stainless Steel 316 (1.4mm)
Color Couleur		Unpainted	Finish Fini
Description		Brushed	
5412ESSW 48" x 24" Cover			Detail Rev.
Part Number Numéro Pièce			Rev.
5412ESSW4824086THC			10
			15

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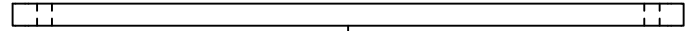
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW4824086THLX G	0	5412ESSW 48" x 24" Lexan Gasket Part
1	5412ESSW4824086THLX	0	5412ESSW 44.375" x 20.125" Lexan Part
1	5412ESSW4824086THG	0	5412ESSW 48" x 24" Cover Gasket Part
1	5412ESSW4824086THC- P	0	5412ESSW 48" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

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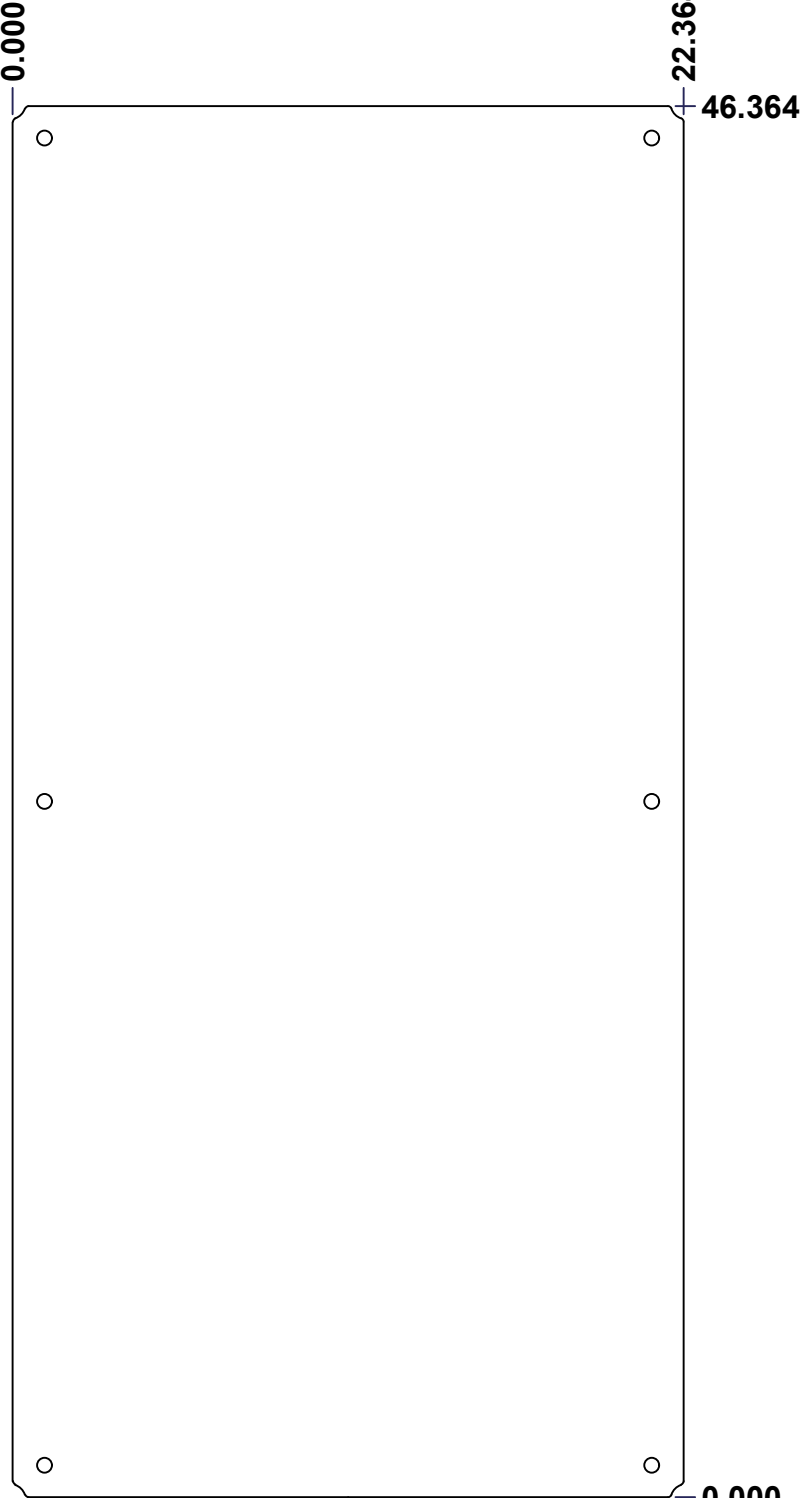
Tolerance ±1/32" unless otherwise specified

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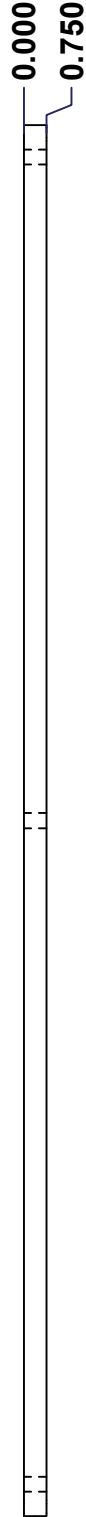
Tolérance ±1/32" sauf spécification contraire



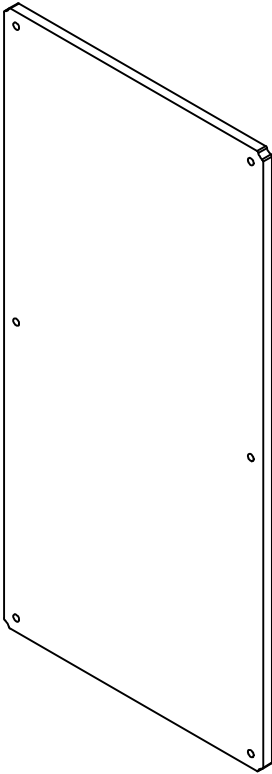
TOP



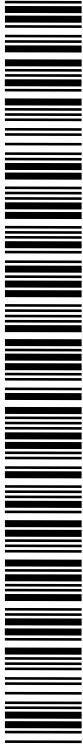
FRONT



RIGHT



Isometric View



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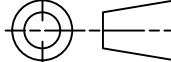


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description

5412ESSW 48" x 24" Back Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESSW4824086THI-B

Rev.

11

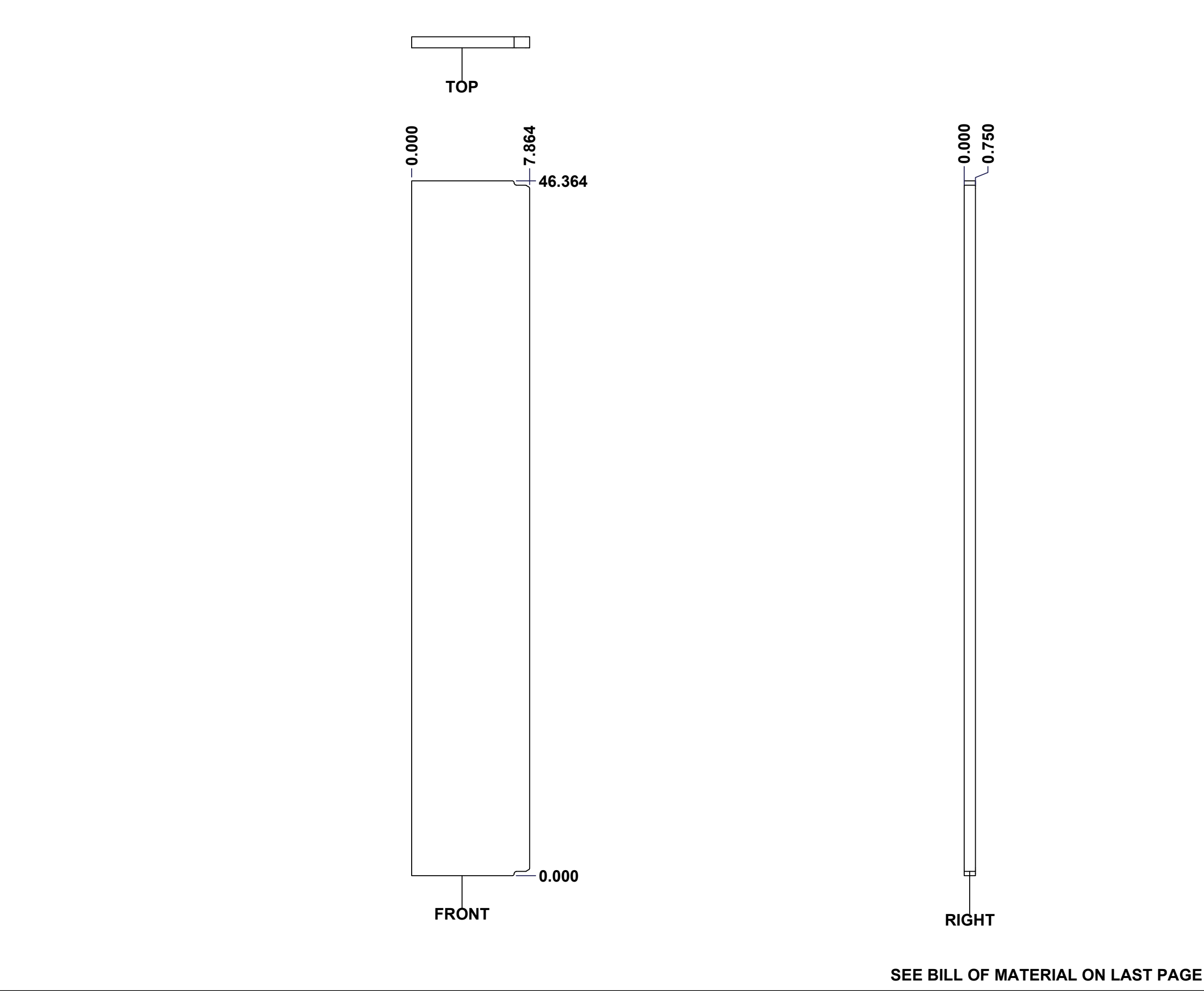
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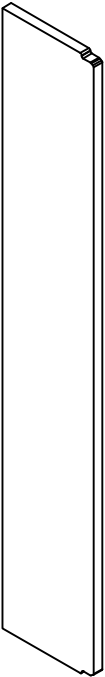

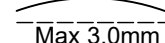
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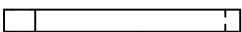
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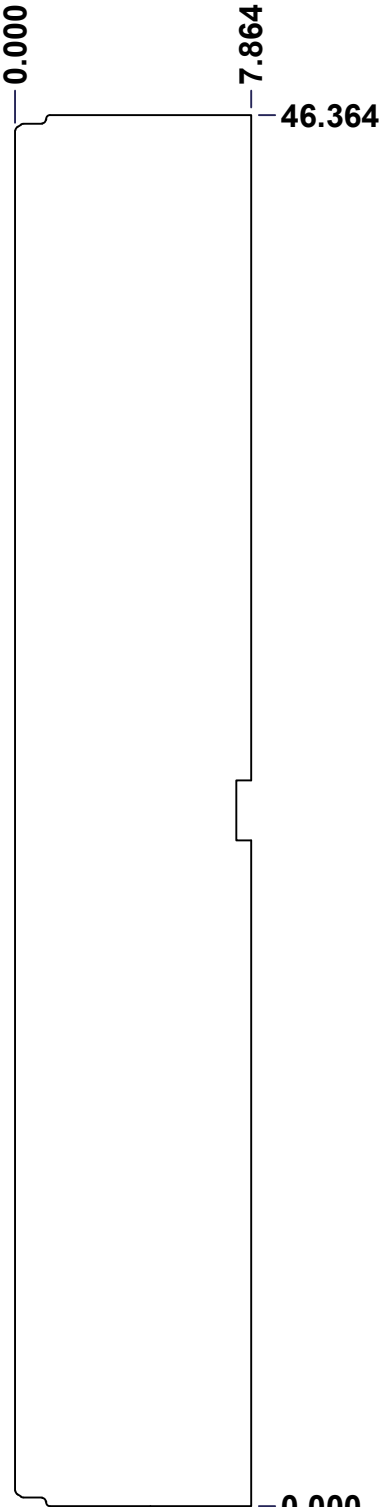
No.	Revisions	Date	By/Par
<div><p>Isometric View</p></div>			
<div><div><div>Tél: (450) 979-4373</div><div>Fax: (450) 979-4626</div><div>www.exmweb.com</div></div></div>			<div>Flatness Aplatissement</div> <div><div>Max 3.0mm</div></div>
Customer Client			Date
Drawn By Dessiné Par			Date
Material Matière			23-Jan-07
Polyisocyanurate			
Color Couleur		Aluminum	Finish Fini
Description		N/A	
5412ESSW 48" x 24" Left Insulation		Detail Rev.	
Part Number Numéro Pièce		Rev.	12
5412ESSW4824086THI-LS		0	15

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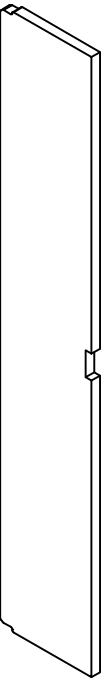
TOP



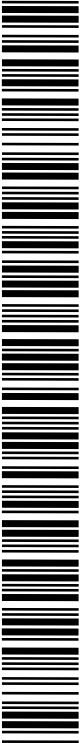
FRONT



RIGHT



Isometric View

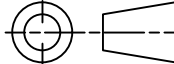


Tél: (450) 979-4373
Fax: (450) 979-4626
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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client

Date

Drawn By Dessiné Par BoxCad: Patrick Deschenes

Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum

Finish Fini N/A

Description
5412ESSW 48" x 24" Right Insulation

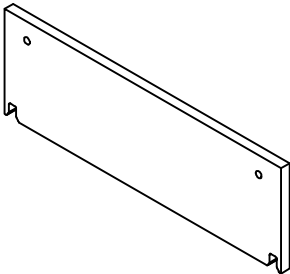
Detail Rev.

Part Number Numéro Pièce
5412ESSW4824086TH-RS

Rev. 13

0 15

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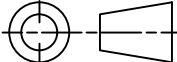
Isometric View

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Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière					
Polyisocyanurate					
Color Couleur		Aluminum		Finish Fini	
				N/A	
Description 5412ESSW 48" x 24" Top and Bottom Insulation				Detail Rev.	
Part Number Numéro Pièce				Rev.	
5412ESSW4824086THI-BT				0	
				15 / 15	



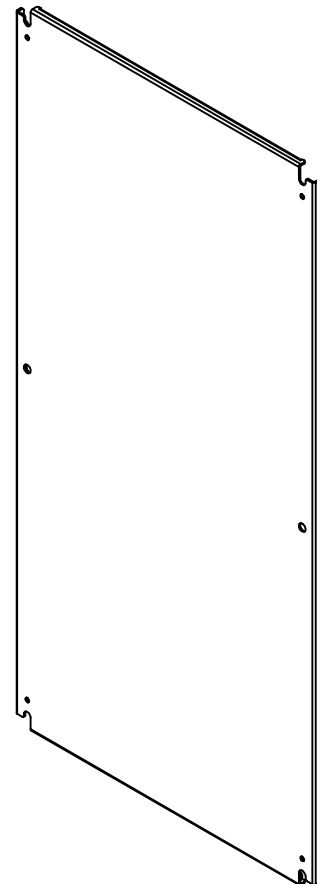
Year	Number of people in the labor force (millions)
1990	45.582
1995	46.000
2010	46.000

0.418

0.000

RIGHT

No.	Revisions	Date	By/Par



Isometric View

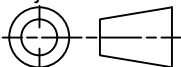


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Flatness	
Aplatissement	

Max 3.0mm

Projection



Customer Client	
--------------------	--

Date _____

Client	
Drawn By	BoxCad
Dessiné Par	

Date 23-Jan-07

Material
Matière

See Part List

Color	
Couleur	

[See Part List](#)

Finish	
Finis	S

See Part List

Description

881 SP - Inner Panel

Detail Rev.

	Part Number Numéro Pièce
--	-----------------------------

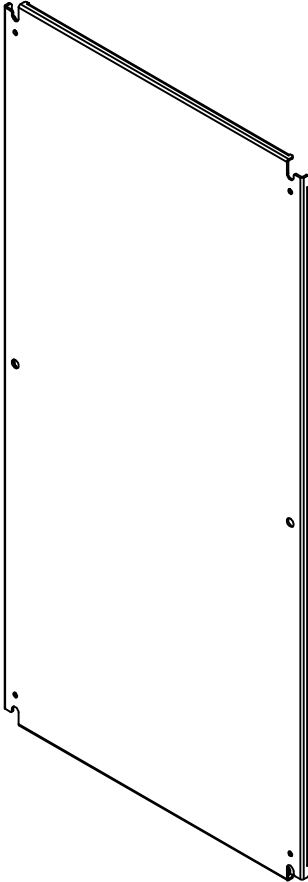
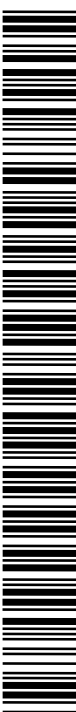

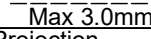
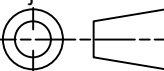
881 SP4824G

Rev.

1.	1
----	---

0

1	881 SP4824G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized
Qty	Part Number	Rev	Description	Material	Color	Finish
Parts List						

No.	Revisions	Date	By/Par
 <p style="text-align: center;">Isometric View</p>			
 <p> Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com </p>		<p>Flatness Aplatissement</p>  <p>Max 3.0mm</p> <p>Projection</p> 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07	
Material Matière See Part List			
Color Couleur See Part List		Finish Fini See Part List	
Description		Detail Rev.	
881 SP - Inner Panel			
Part Number Numéro Pièce 881 SP4824G		Rev. 0	<div style="border: 1px solid black; padding: 5px; text-align: center;"> 2 2 </div>

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