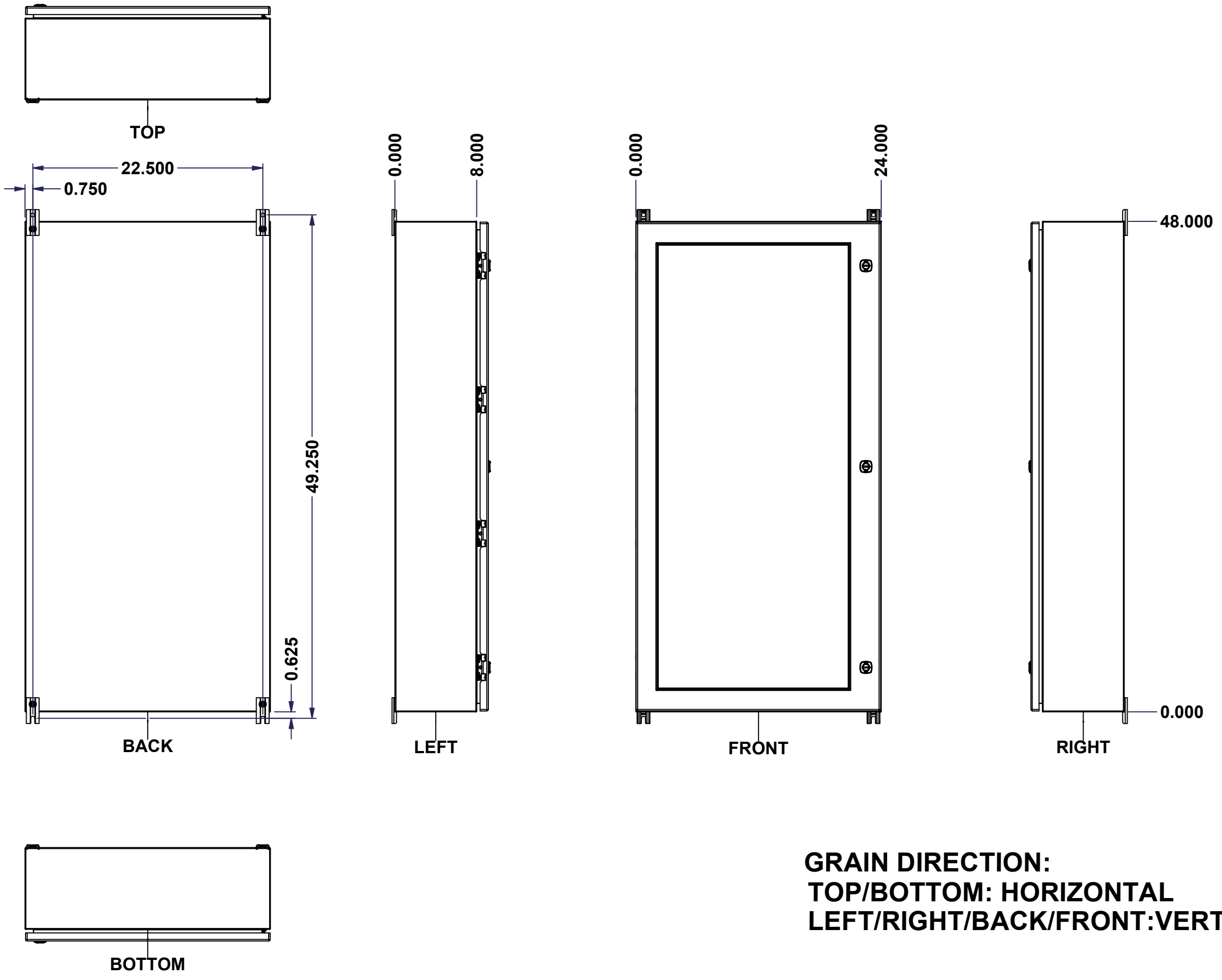


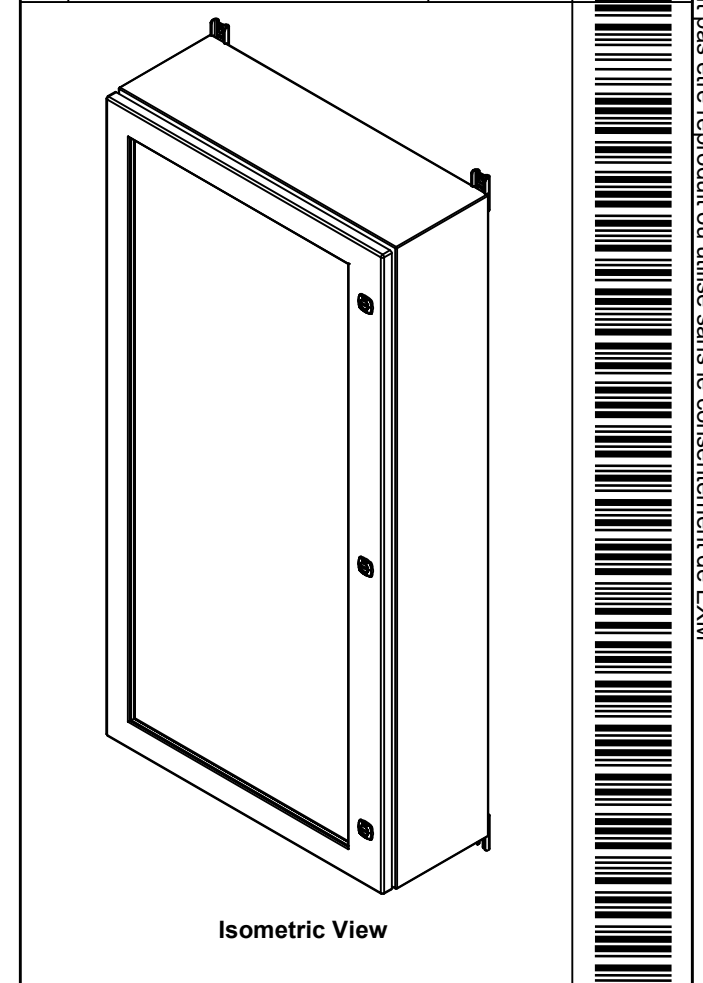
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**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



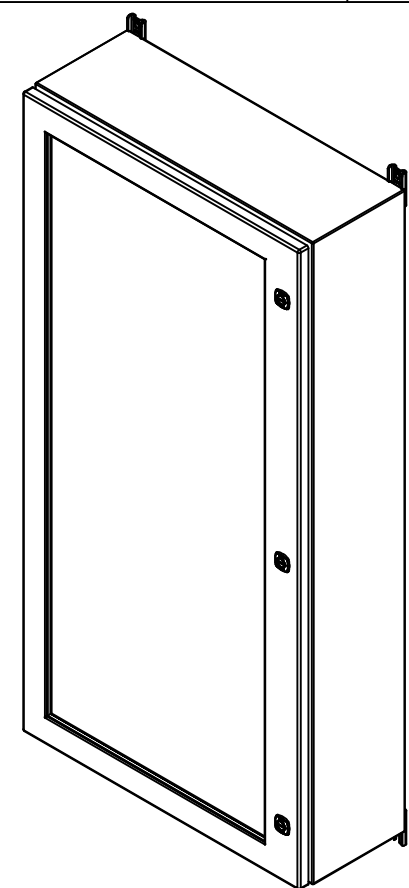
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Date 06-Jun-23	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Jun-23	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		Color Couleur Unpainted	
Description 5412ESSW 48" x 24" x 8" Assembly		Finish Fini Brushed	
Part Number Numéro Pièce 5412ESSW4824086THNOIP		Detail Rev. Rev. 1	
SEE BILL OF MATERIAL ON LAST PAGE		0	

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par




Isometric View



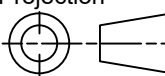
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW4824086THNO IPC	0	5412ESSW 48" x 24" Cover
1	5412ESSW4824086THNO IPB	0	5412ESSW 48" x 24" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			



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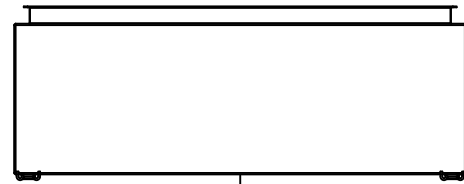
Flatness
Aplatissement
Max 3.0mm

Projection


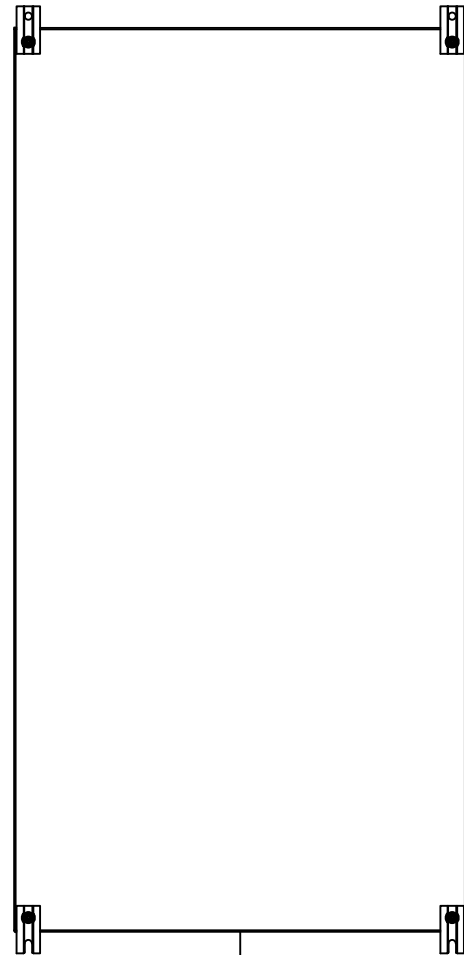
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 48" x 24" x 8" Assembly	Detail Rev.
Part Number Numéro Pièce 5412ESSW4824086THNOIP	Rev. 0

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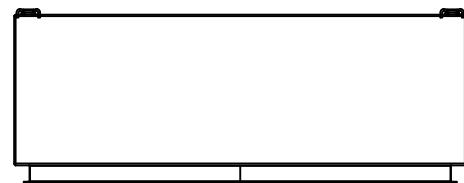
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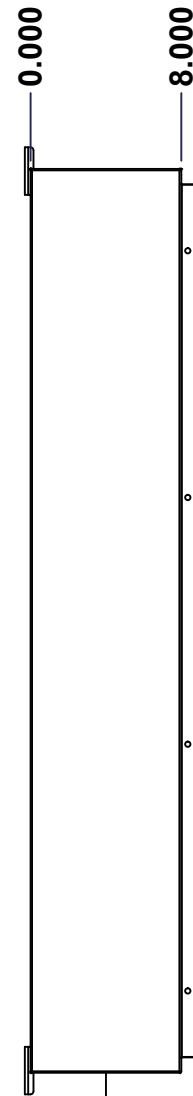
TOP



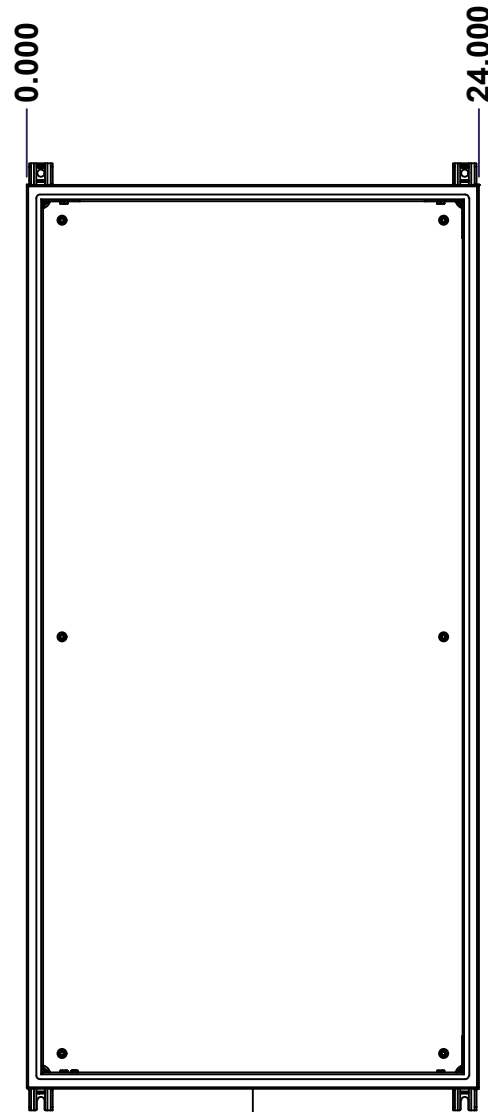
BACK



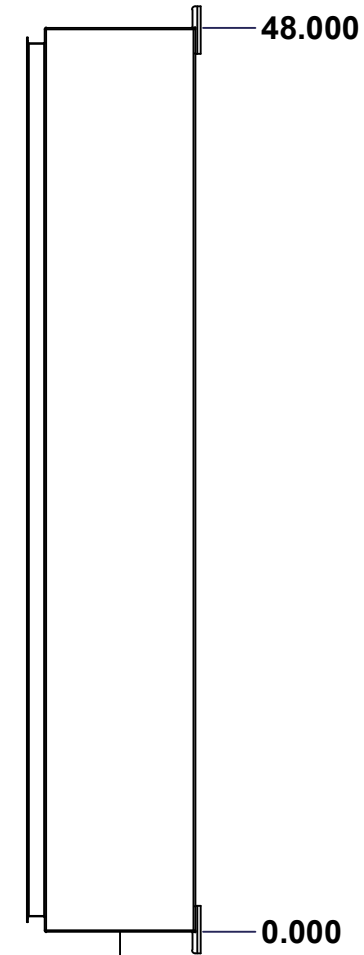
BOTTOM



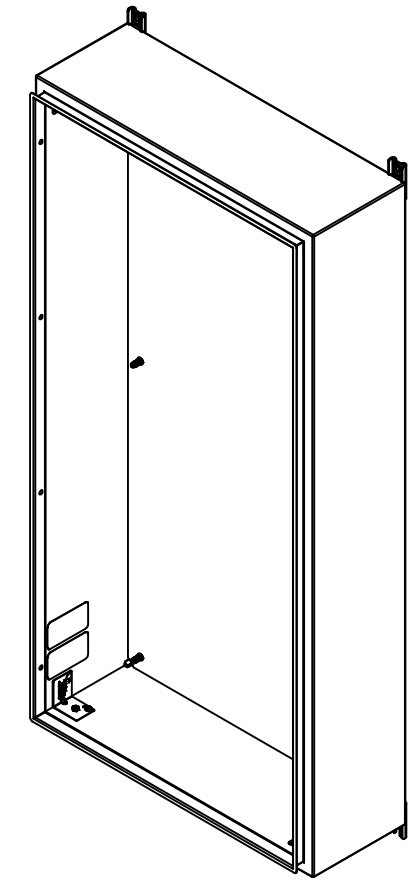
LEFT



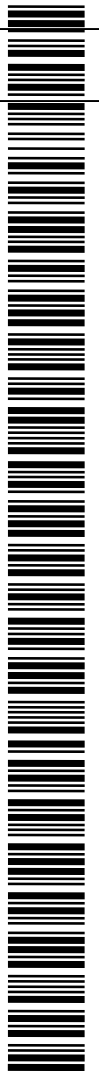
FRONT




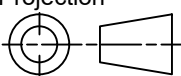
RIGHT



Isometric View



No.	Revisions	Date	By/Par

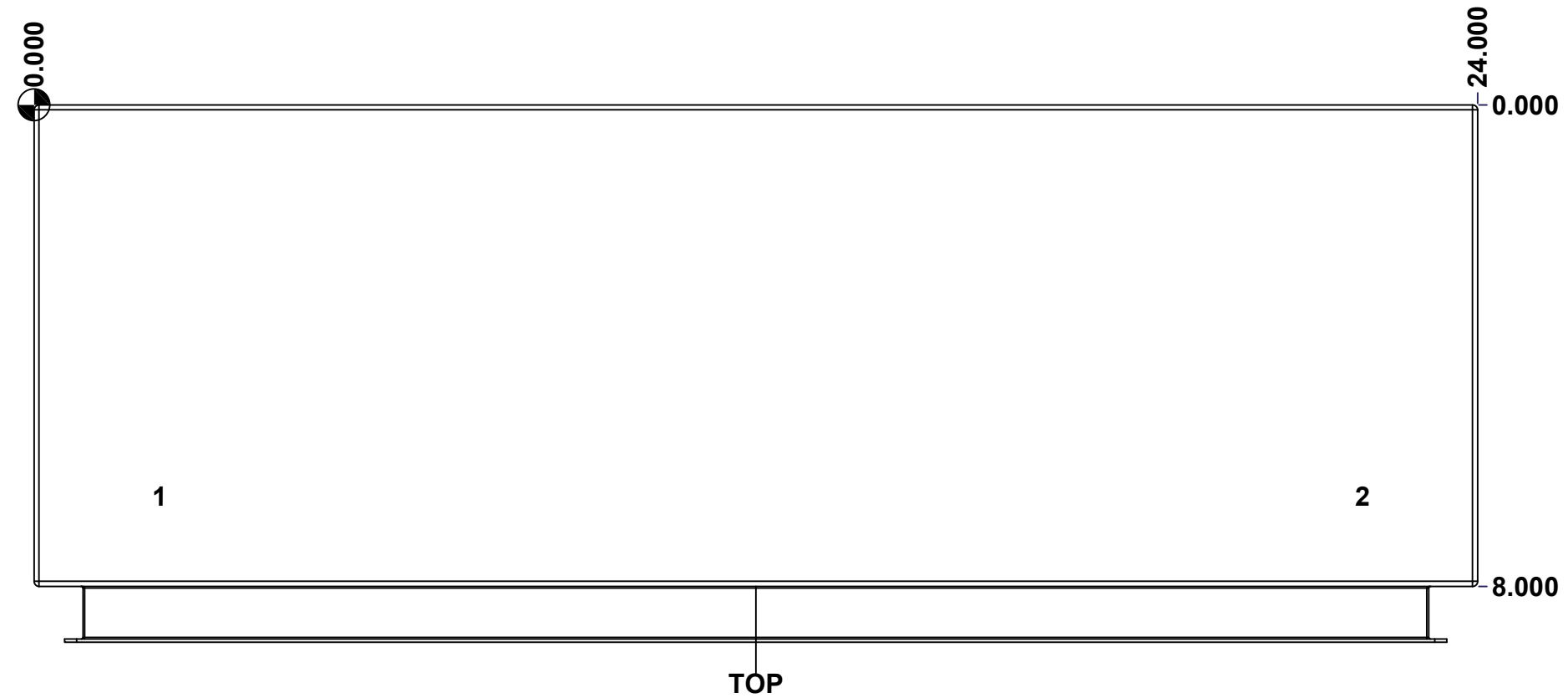
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 5.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 48" x 24" x 8" Body		
Part Number Numéro Pièce	Rev.	3
		15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4824086THNOIPB 0

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)

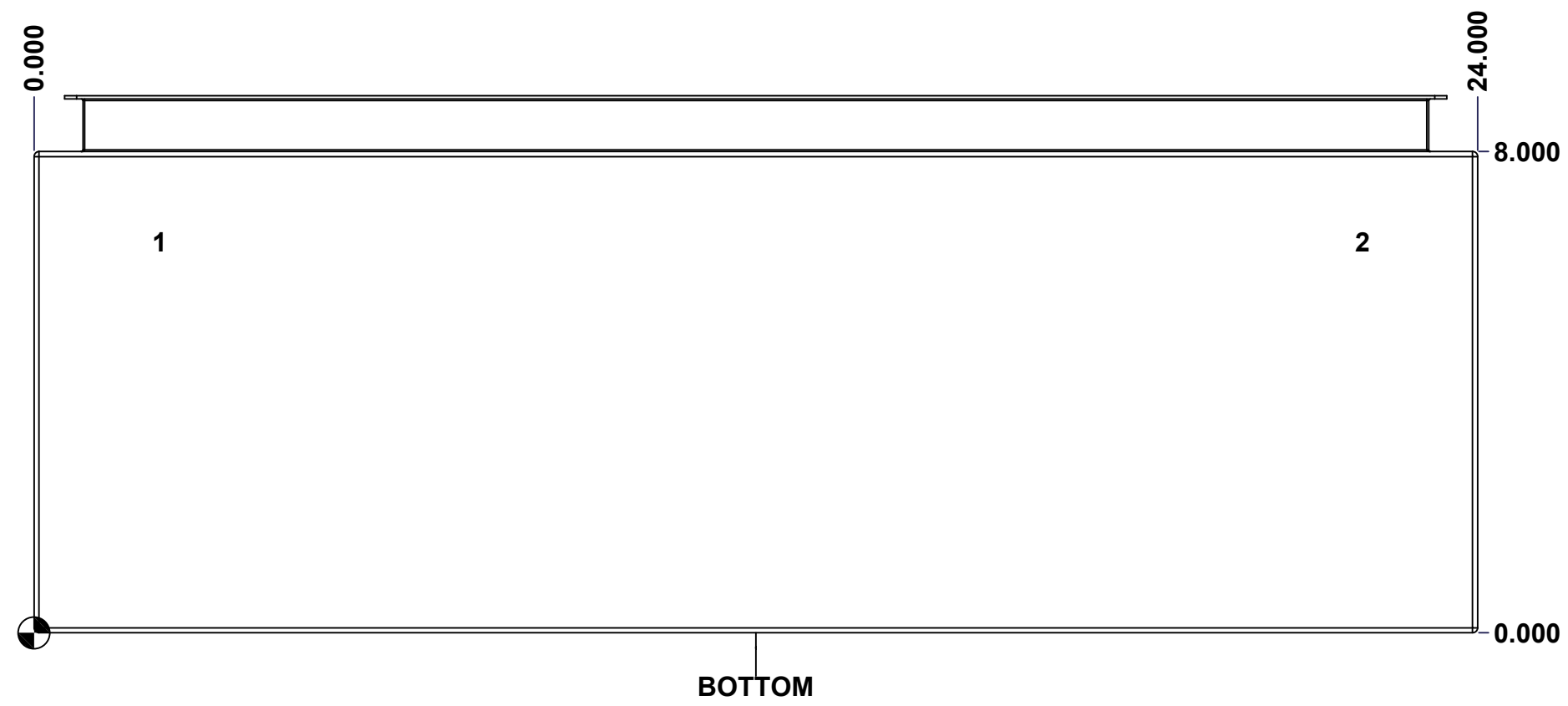


	Description	Status
	5412ESSW 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW4824086THNOIPB 0	4
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	5412ESSW4824086THNOIPB 0	15

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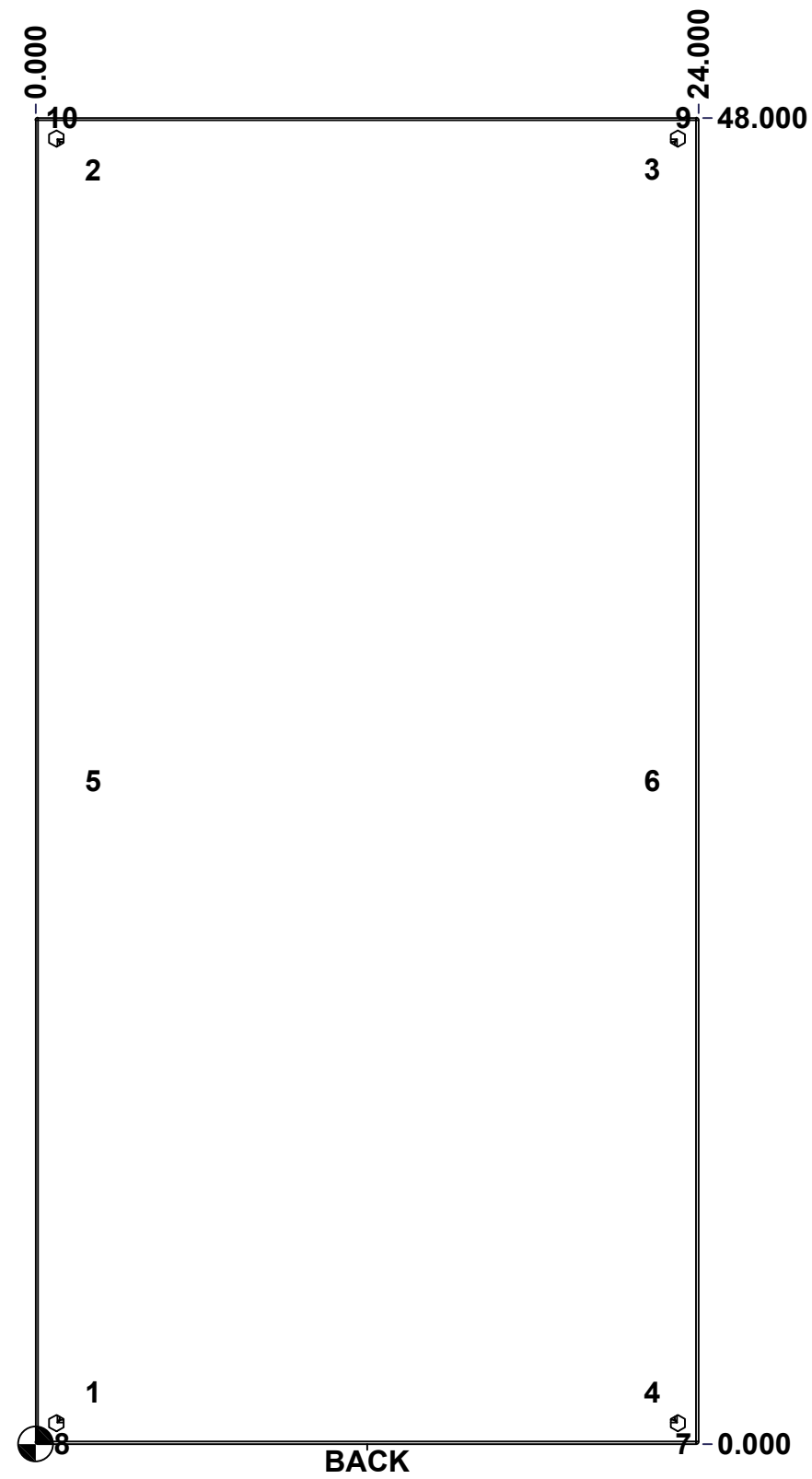
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	46.125	IP STUD M8 x 35mm (Inside)
3	22.125	46.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	24.000	IP STUD M8 x 35mm (Inside)
6	22.125	24.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	48.000	FOOT 885 ESMF4_CLOSE
10	0.750	48.000	FOOT 885 ESMF4_CLOSE

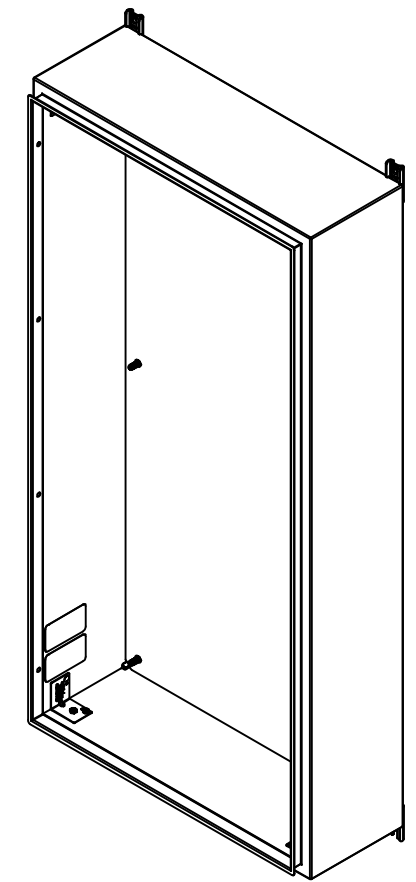


	Description	Status
	5412ESSW 48" x 24" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW4824086THNOIPB 0	6
		15

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No.	Revisions	Date	By/Par



Isometric View



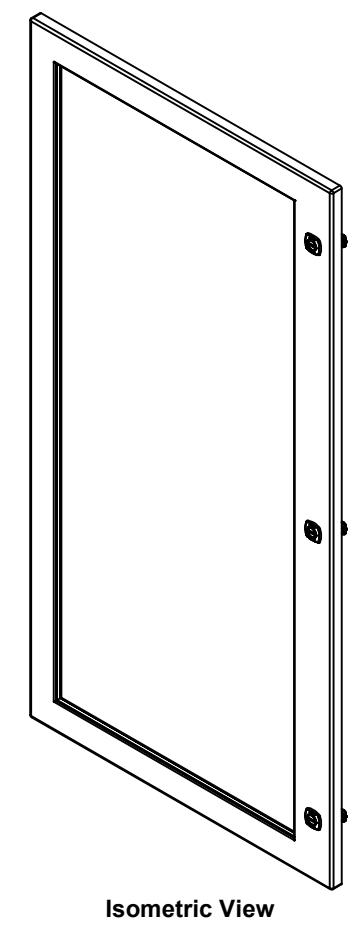
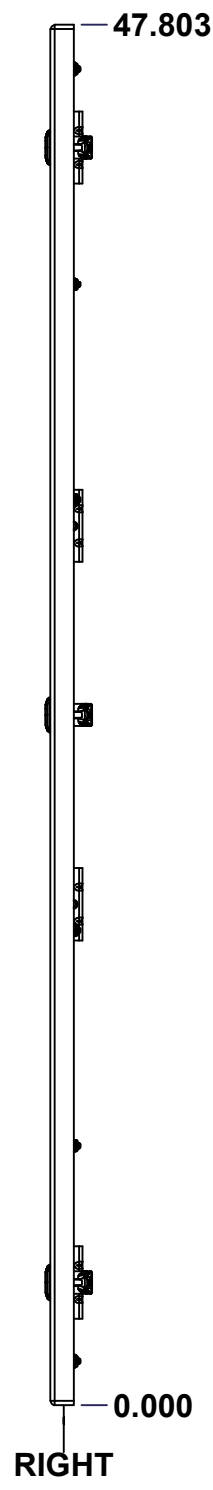
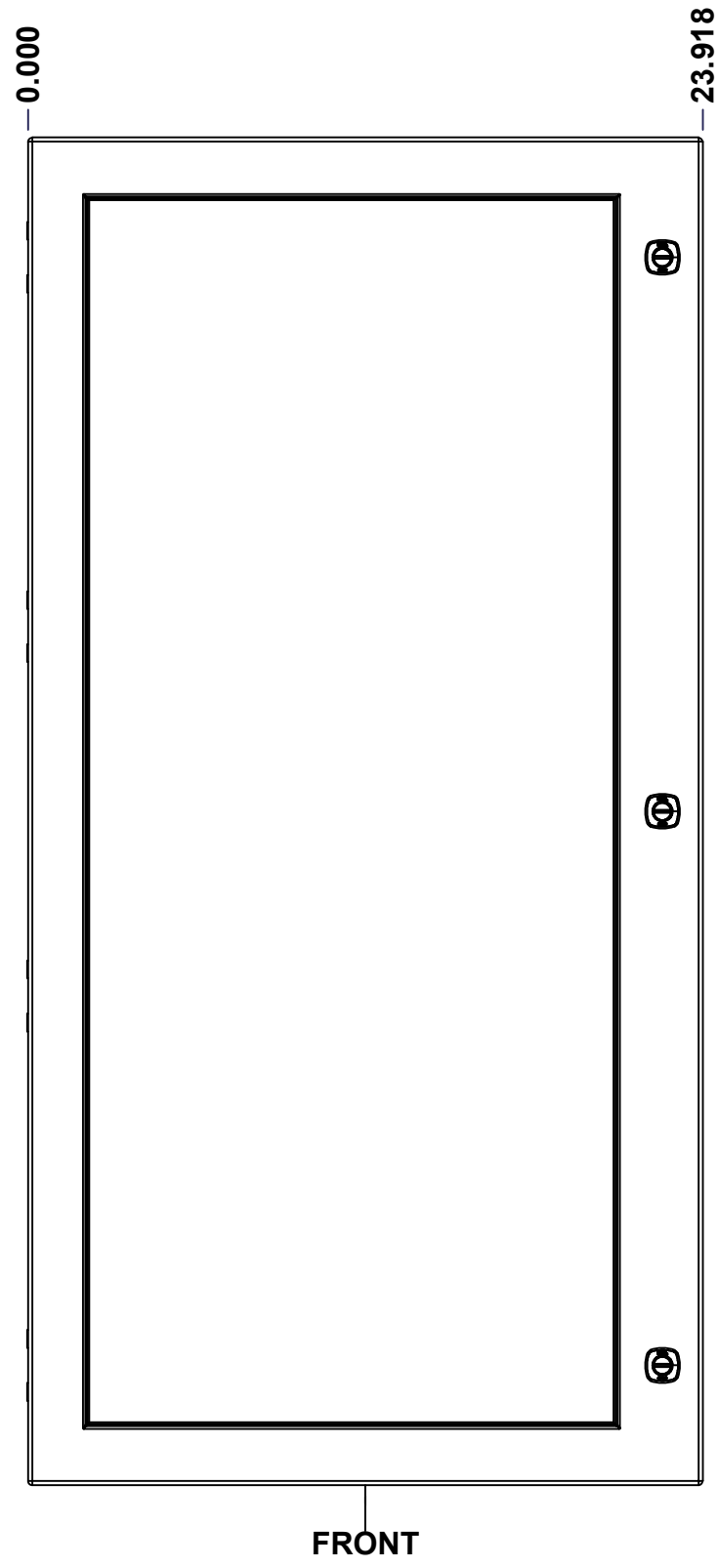
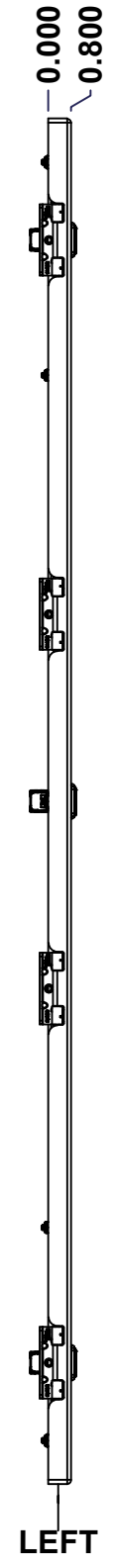
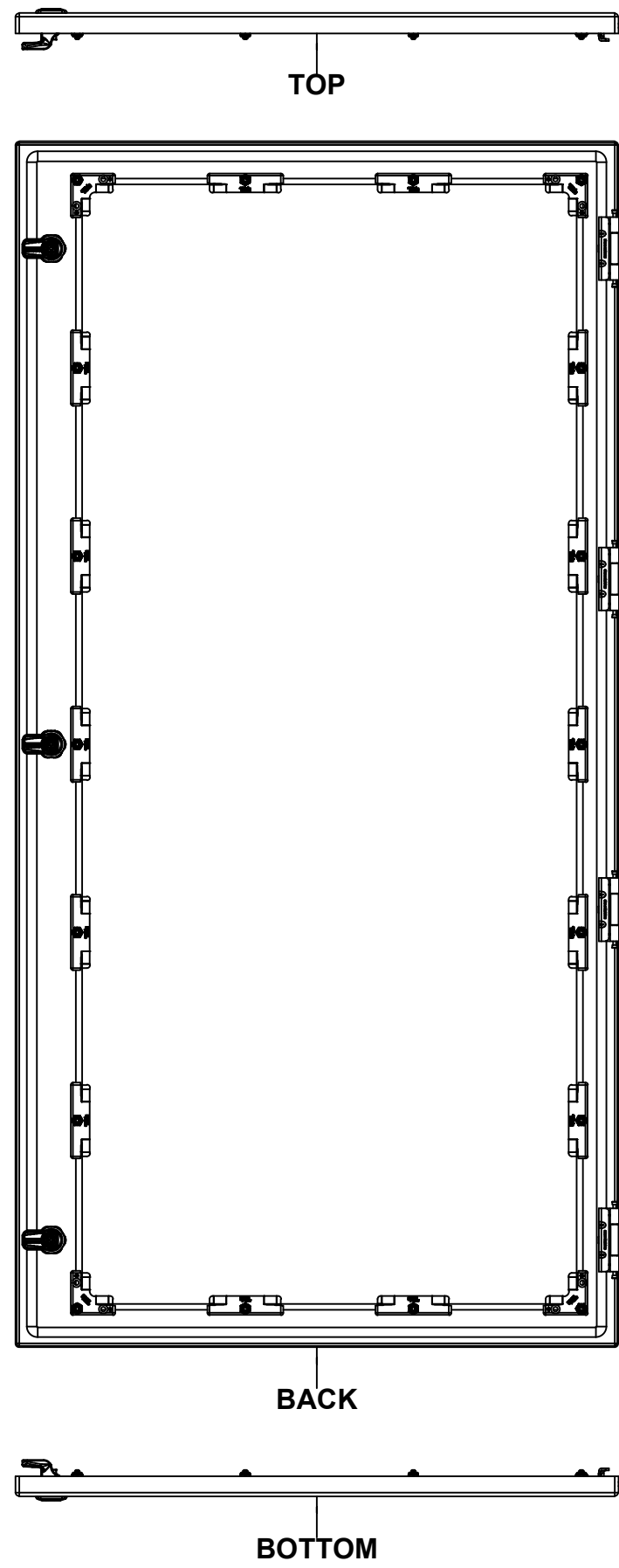
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW4824086THNO IPI-RS	0	5412ESSW 48" x 24" Right Insulation
1	5412ESSW4824086THNO IPI-LS	0	5412ESSW 48" x 24" Left Insulation
1	5412ESSW4824086THNO IPI-BT	0	5412ESSW 48" x 24" Top and Bottom Insulation
1	5412ESSW4824086THNO IPI-TP	0	5412ESSW 48" x 24" Top and Bottom Insulation
1	5412ESSW4824086THNO IPI-B	0	5412ESSW 48" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW4824086THNO IPB-P	0	5412ESSW 48" x 24" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

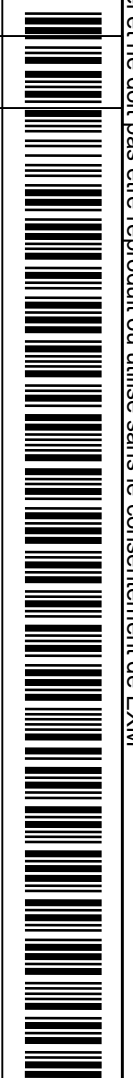
		Flatness / Aplatissement Max 5.0mm Projection	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 06-Jun-23	
Material / Matière: 16 Ga Stainless Steel 316 (1.4mm)			
Color / Couleur: Unpainted		Finish / Fini: Brushed	
Description: 5412ESSW 48" x 24" x 8" Body			Detail Rev.
Part Number / Numéro Pièce: 5412ESSW4824086THNOIPB 0			Rev. 7

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No.	Revisions	Date	By/Par



		Flatness Aplatissement Max 5.0mm Projection
Customer Client		Date
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		
Color Couleur Unpainted	Finish Fini Brushed	
Description 5412ESSW 48" x 24" Cover		Detail Rev.
Part Number Numéro Pièce		Rev. 8

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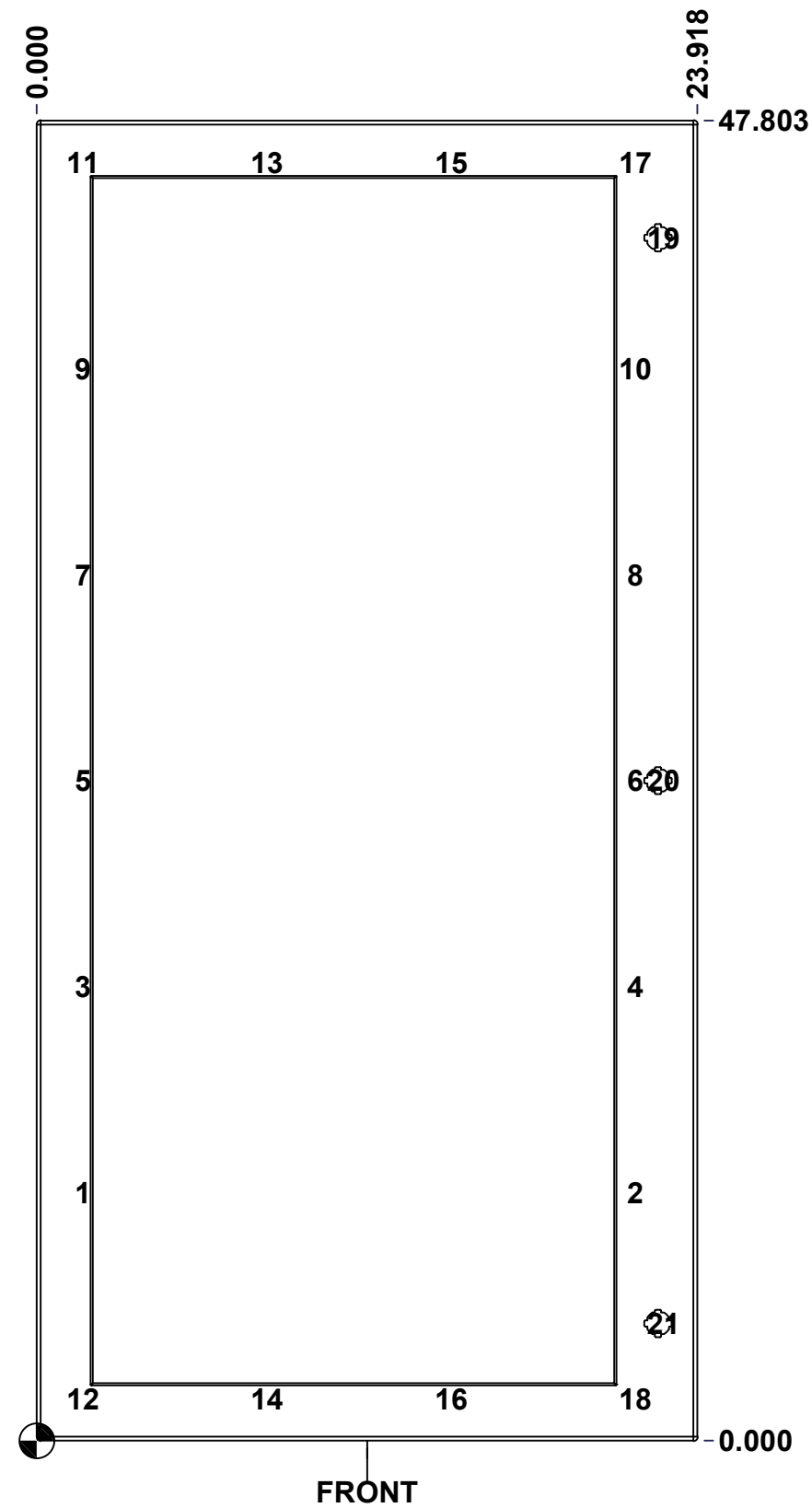
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.985	STUD M6 x 18mm (Inside)
2	21.468	8.985	STUD M6 x 18mm (Inside)
3	1.469	16.443	STUD M6 x 18mm (Inside)
4	21.468	16.443	STUD M6 x 18mm (Inside)
5	1.469	23.902	STUD M6 x 18mm (Inside)
6	21.468	23.902	STUD M6 x 18mm (Inside)
7	1.469	31.360	STUD M6 x 18mm (Inside)
8	21.468	31.360	STUD M6 x 18mm (Inside)
9	1.469	38.818	STUD M6 x 18mm (Inside)
10	21.468	38.818	STUD M6 x 18mm (Inside)
11	1.469	46.276	STUD M6 x 18mm (Inside)
12	1.469	1.527	STUD M6 x 18mm (Inside)
13	8.135	46.276	STUD M6 x 18mm (Inside)
14	8.135	1.527	STUD M6 x 18mm (Inside)
15	14.802	46.276	STUD M6 x 18mm (Inside)
16	14.802	1.527	STUD M6 x 18mm (Inside)
17	21.468	46.276	STUD M6 x 18mm (Inside)
18	21.468	1.527	STUD M6 x 18mm (Inside)

19	22.494	43.553	880 SCQ4-SLSS6
20	22.494	23.902	880 SCQ4-SLSS6
21	22.494	4.250	880 SCQ4-SLSS6



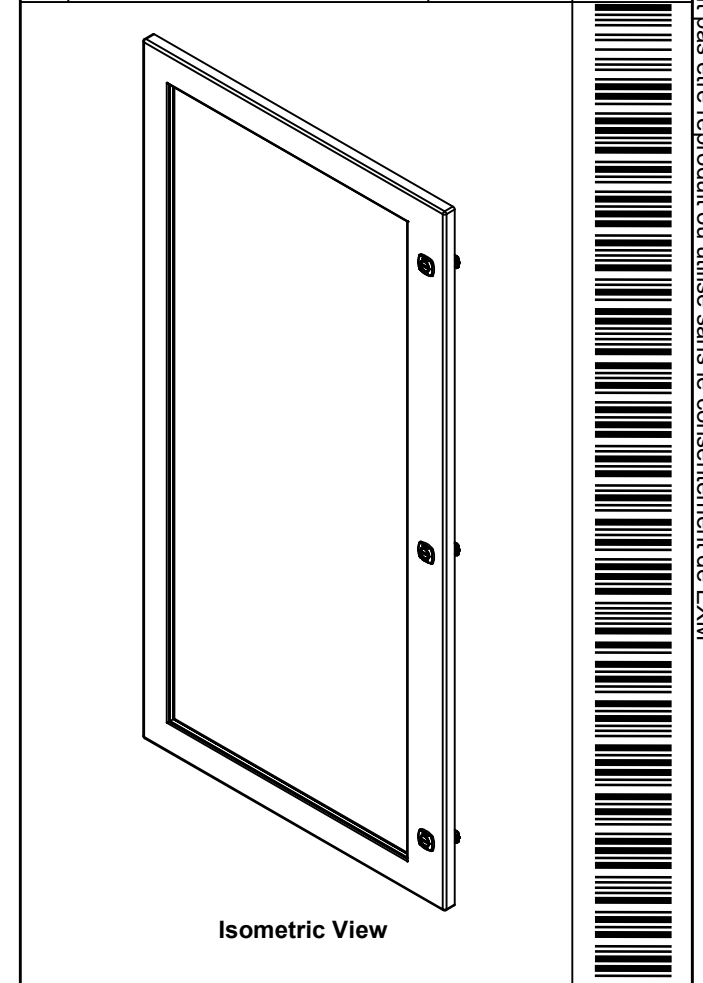
FRONT

	Description	Status
	5412ESSW 48" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev. 9
	5412ESSW4824086THNOIPC 0	15

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No.	Revisions	Date	By/Par



QTY	Part Number	Rev	Description
14	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
18	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW4824086THNO IPLXG	0	5412ESSW 48" x 24" Lexan Gasket Part
1	5412ESSW4824086THNO IPLX	0	5412ESSW 44.375" x 20.125" Lexan Part
1	5412ESSW4824086THNO IPG	0	5412ESSW 48" x 24" Cover Gasket Part
1	5412ESSW4824086THNO IPC-P	0	5412ESSW 48" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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www.exmweb.com

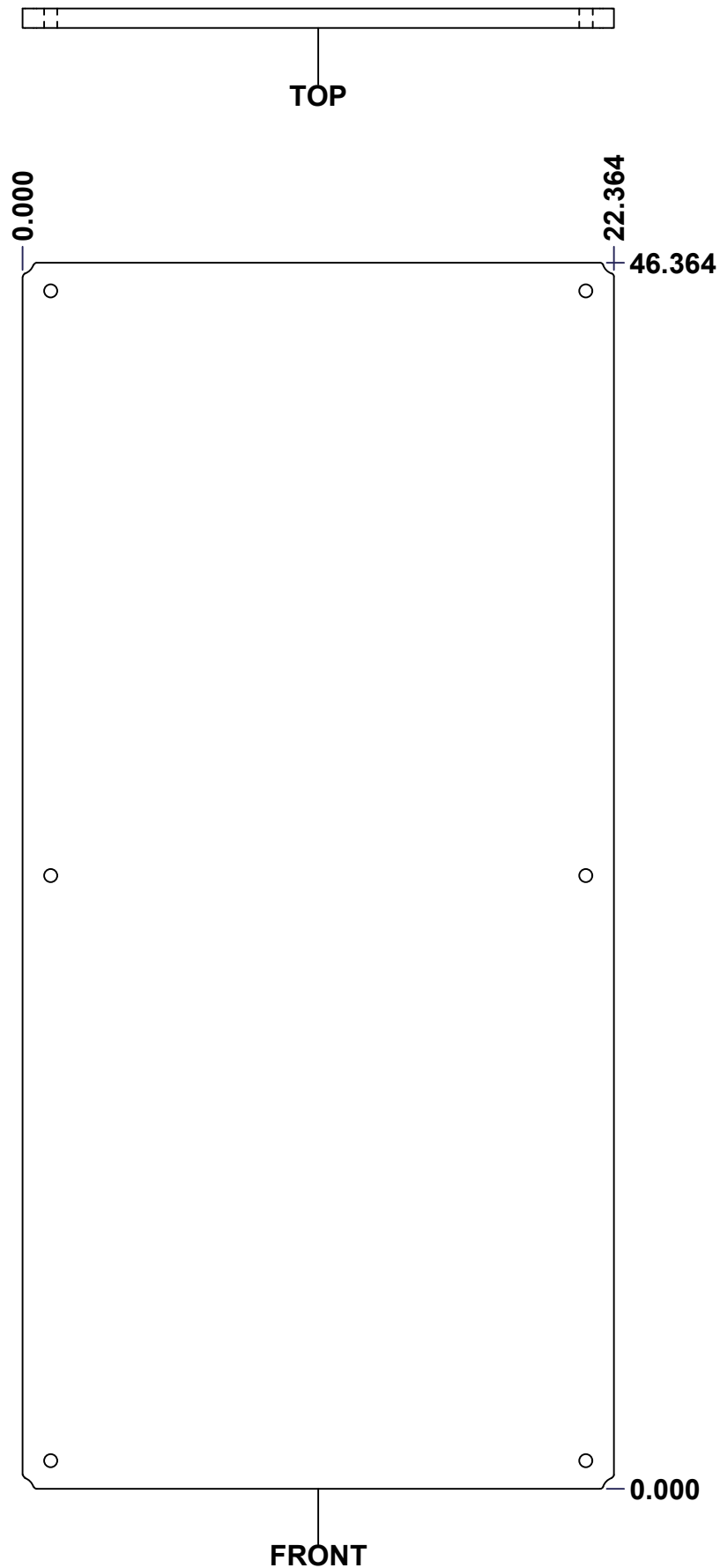
Flatness
Aplatissement
Max 5.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 48" x 24" Cover	
Part Number Numéro Pièce 5412ESSW4824086THNOIPC 0	Rev. 10

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No.	Revisions	Date	By/Par

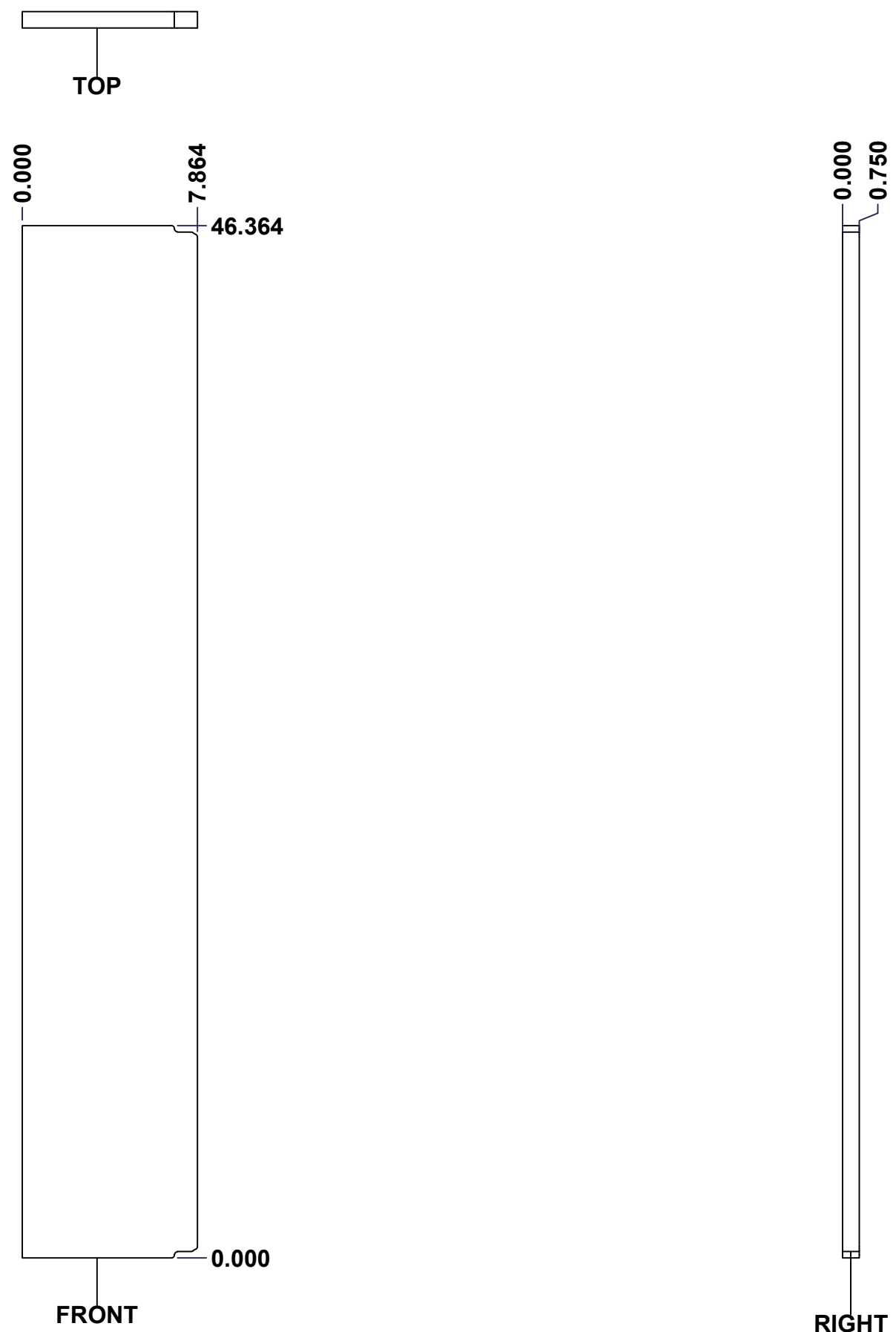
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement
		Max 3.0mm
Customer Client		Projection
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 48" x 24" Back Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW4824086THNOIP-B 0		Rev. 11

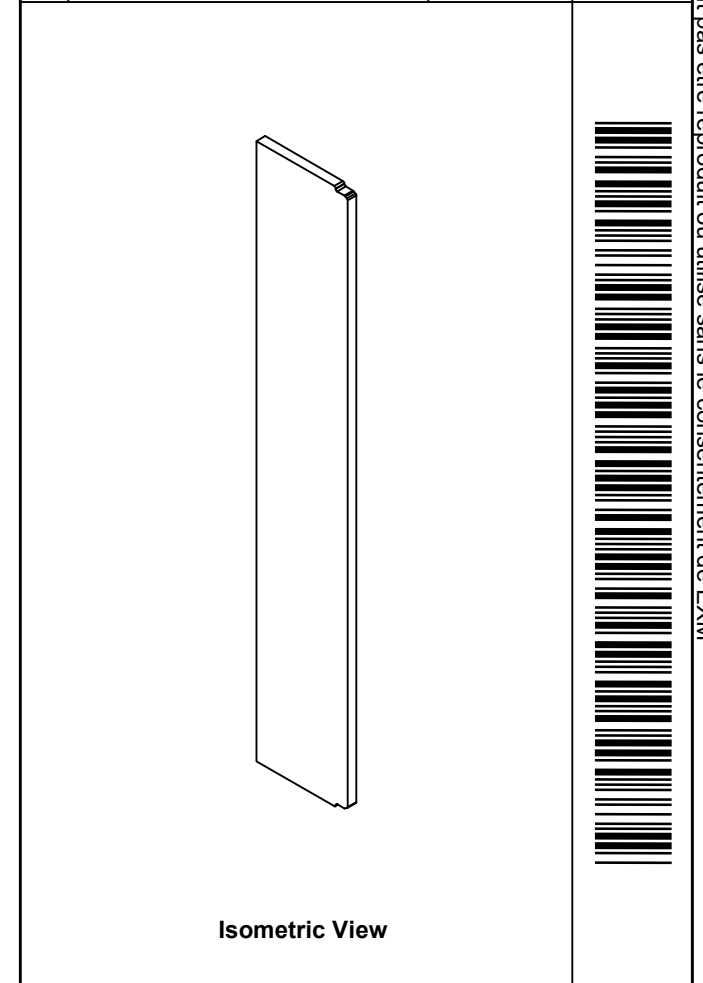
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4824086THNOIP-B 0


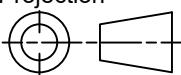
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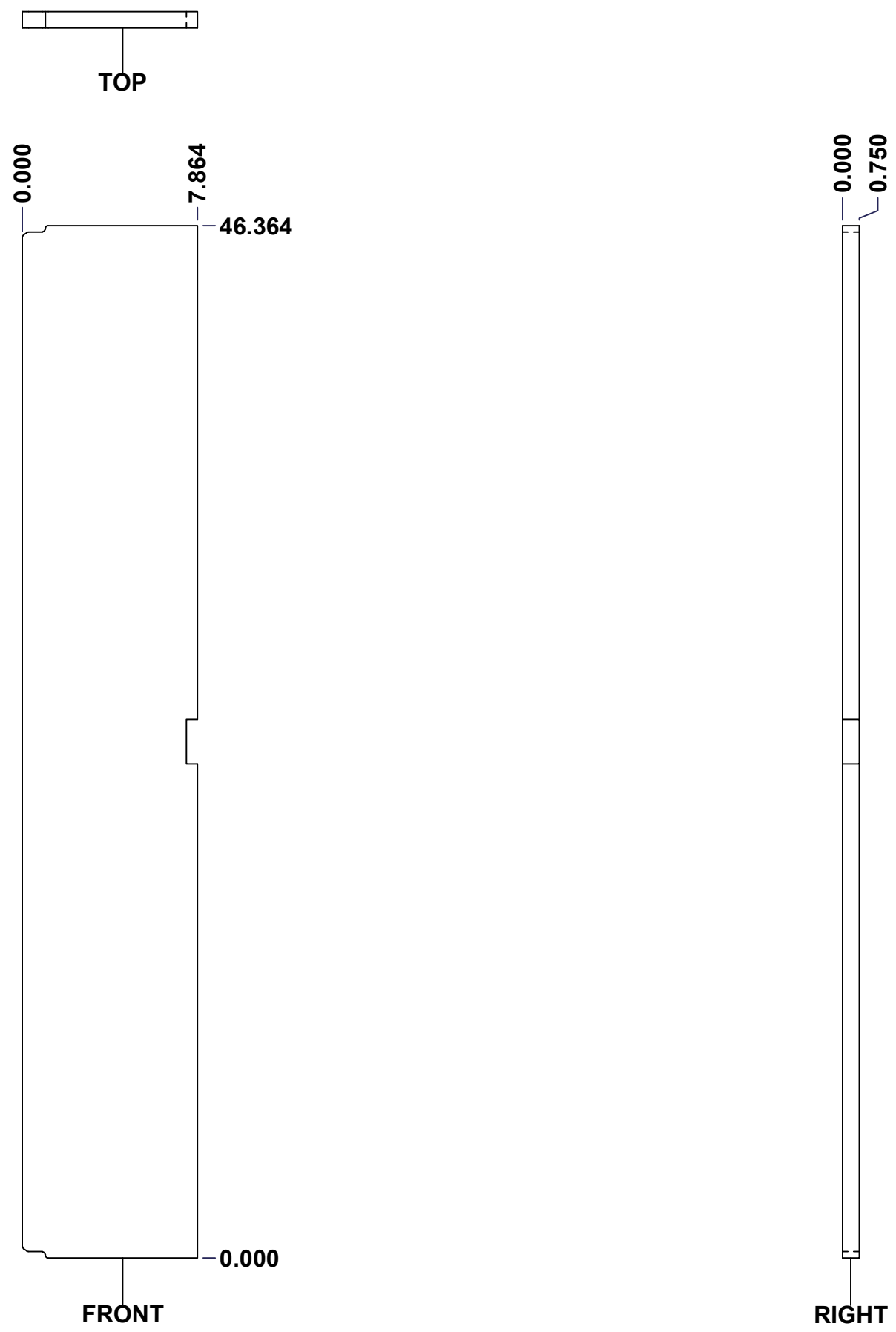
No.	Revisions	Date	By/Par



 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fini N/A	Projection 
Description 5412ESSW 48" x 24" Left Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESSW4824086THNOIP-L		Rev. 12

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No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm
Projection		
Customer Client		Date
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 48" x 24" Right Insulation		
Part Number Numéro Pièce	Rev.	13
SEE BILL OF MATERIAL ON LAST PAGE		15

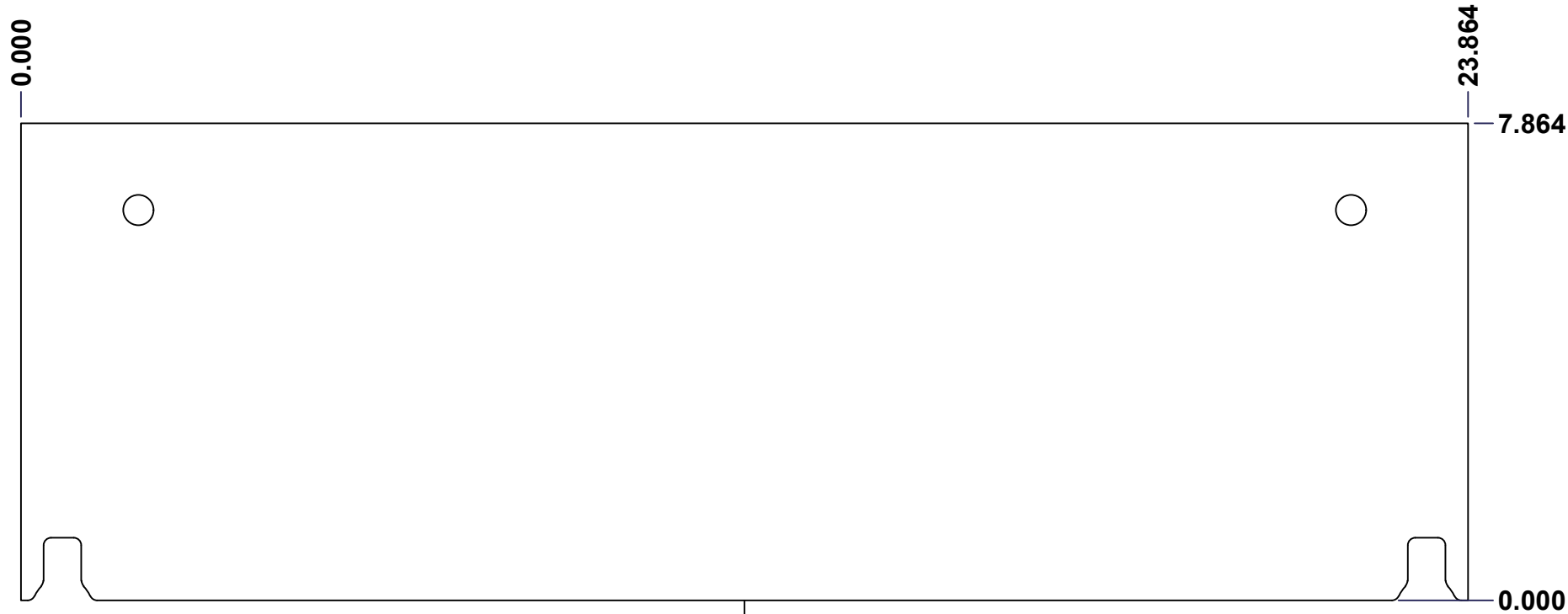
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW4824086THNOIPI-RS0

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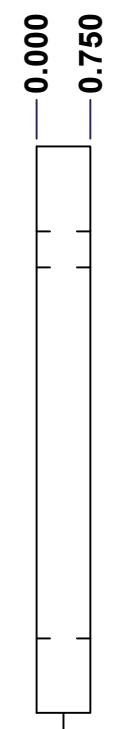
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 48" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	14
5412ESSW4824086THNOIPI-TP0		15

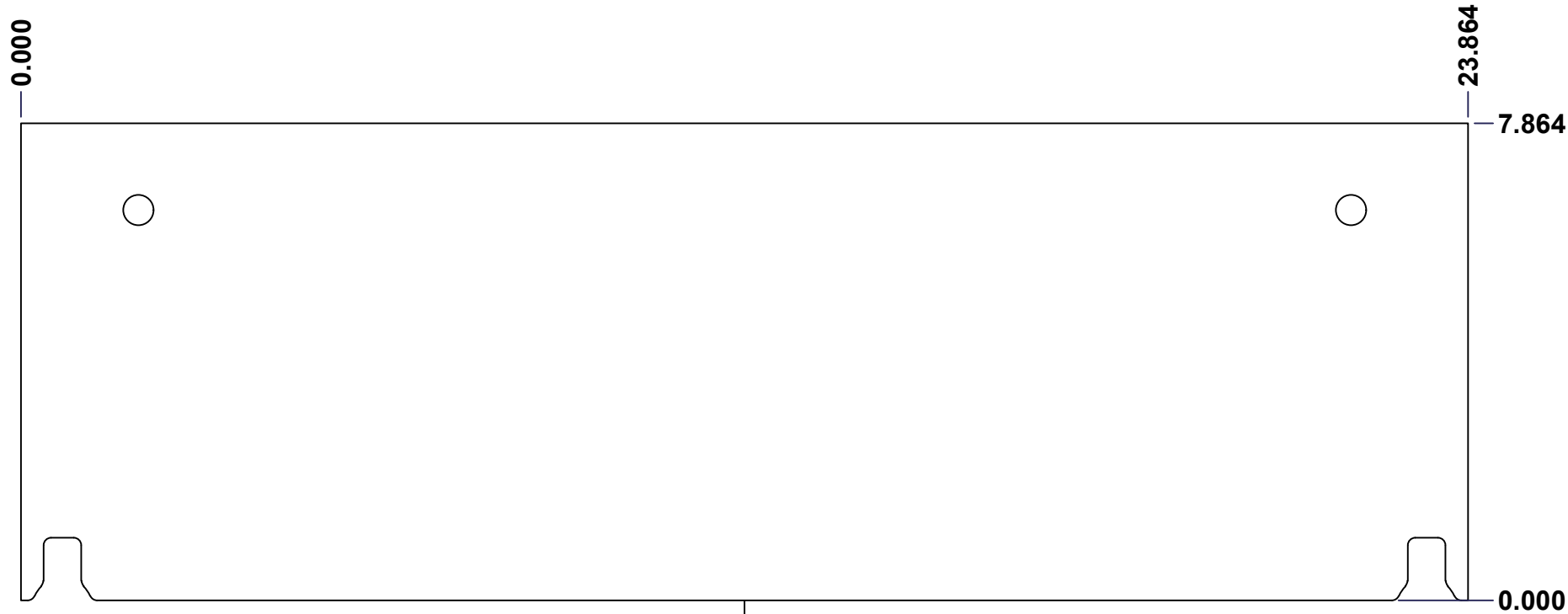
SEE BILL OF MATERIAL ON LAST PAGE

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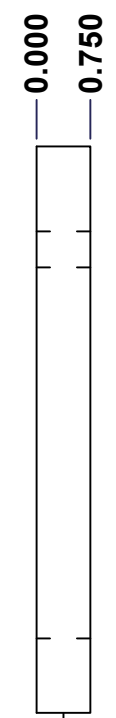
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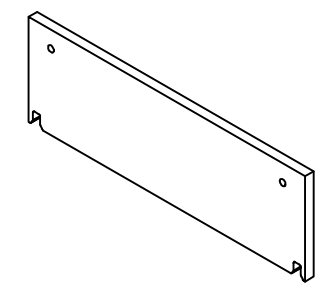
TOP



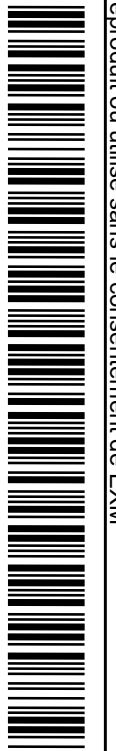
FRONT




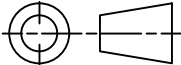
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 48" x 24" Top and Bottom Insulation		
Part Number Numéro Pièce	Rev.	15
5412ESSW4824086THNOIPI-BT0		15

SEE BILL OF MATERIAL ON LAST PAGE