

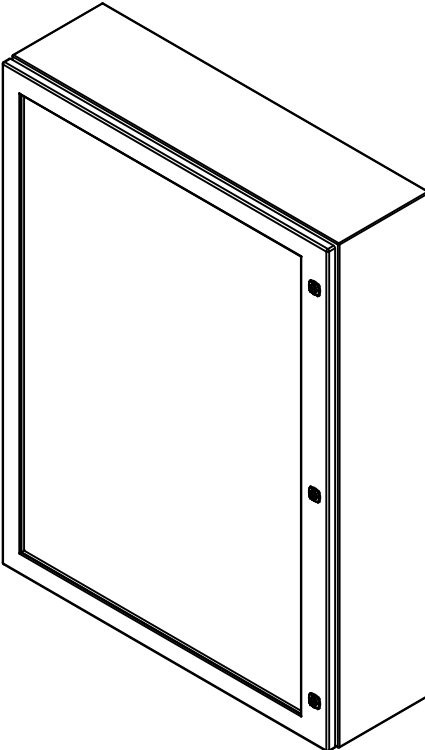
Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



**GRAIN DIRECTION:**  
**TOP/BOTTOM: HORIZONTAL**  
**LEFT/RIGHT/BACK/FRONT: VERTICAL**

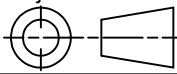
**SEE BILL OF MATERIAL ON LAST PAGE**

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |

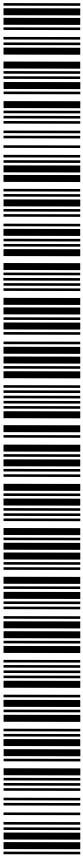


**Isometric View**



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                |                                                       |                                                                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------|----------------------------------------------------------------------------------------|
|  <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div> <p>Tél: (450) 979-4373</p> <p>Fax: (450) 979-4626</p> <p><a href="http://www.exmweb.com">www.exmweb.com</a></p> </div> <div style="text-align: right;"> <p>Flatness<br/>Aplatissement</p> <p>Max 3.0mm</p> <p>Projection</p>  </div> </div> | <p>Customer<br/>Client</p>                                                                                                                                                                                                                                                                                                     |                                                       |                                                                                        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <p>Date</p>                                                                                                                                                                                                                                                                                                                    |                                                       |                                                                                        |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <p>Drawn By<br/>Dessiné Par      BoxCad: BoxCad</p>                                                                                                                                                                                                                                                                            |                                                       |                                                                                        |
| <p>Material<br/>Matière      14 Ga Stainless Steel 304 (1.7mm)</p>                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                                |                                                       |                                                                                        |
| <p>Color<br/>Couleur      Unpainted</p>                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | <p>Finish<br/>Fin      Brushed</p>                                                                                                                                                                                                                                                                                             |                                                       |                                                                                        |
| <p>Description</p> <p style="text-align: center;">5412ESSW 48" x 36" x 10" Assembly</p>                                                                                                                                                                                                                                                                                                                                                                                                                     | <p>Detail Rev.</p>                                                                                                                                                                                                                                                                                                             |                                                       |                                                                                        |
| <p>Part Number<br/>Numéro Pièce</p> <p style="text-align: center; font-size: 1.2em;"><b>5412ESSW483610</b></p>                                                                                                                                                                                                                                                                                                                                                                                              | <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; text-align: center;"> <p>Rev.</p> <p style="font-size: 1.2em;"><b>0</b></p> </td> <td style="width: 50%; text-align: center;"> <p>1</p> <hr style="border: 0; border-top: 1px solid black; margin: 5px 0;"/> <p>2</p> </td> </tr> </table> | <p>Rev.</p> <p style="font-size: 1.2em;"><b>0</b></p> | <p>1</p> <hr style="border: 0; border-top: 1px solid black; margin: 5px 0;"/> <p>2</p> |
| <p>Rev.</p> <p style="font-size: 1.2em;"><b>0</b></p>                                                                                                                                                                                                                                                                                                                                                                                                                                                       | <p>1</p> <hr style="border: 0; border-top: 1px solid black; margin: 5px 0;"/> <p>2</p>                                                                                                                                                                                                                                         |                                                       |                                                                                        |

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



### Isometric View

| PACKING               |     |                                                |
|-----------------------|-----|------------------------------------------------|
| ITEM                  | QTY | DESCRIPTION                                    |
| Cardboard sleeve      | 2   | Top and Bottom                                 |
| Cardboard strip       | 2   | Between back of enclosure and inner panel      |
| Plastic bag           | 1   | To protect cover surface and inside gasket     |
| Cardboard corner      | 4   | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2   | To Squeeze the 2 cardboard sleeve together     |
| Packaging label       | 3   | White label with PN                            |
| Plastic strap- Green  | 2   | To secure the enclosure to the wood pallet     |
| Wood Pallet           | 1   | 2" deeper and 3" larger than enclosure size    |

|            |                 |     |                                                                        |
|------------|-----------------|-----|------------------------------------------------------------------------|
| 1          | 880 PP          | 6   | Self Adhesive Print Pocket                                             |
| 1          | STK-K-01800     | 5   | 5412 ES Accessory Kit                                                  |
| 1          | 881 SP4836G     | 0   | 881 SP - Inner Panel                                                   |
| 1          | 5412ESSW483610C | 0   | 5412ESSW 48" x 36" Cover                                               |
| 8          | STK-Q-07310     | 2   | Flange Lock Nut M8                                                     |
| 8          | STK-Q-07610     | 8   | M8 Plastic Spacer 22.2mm                                               |
| 1          | 5412ESSW483610B | 0   | 5412ESSW 48" x 36" x 10" Body                                          |
| 4          | STK-Q-04051-07  | 8   | M6 x 7mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty        | Part Number     | Rev | Description                                                            |
| Parts List |                 |     |                                                                        |

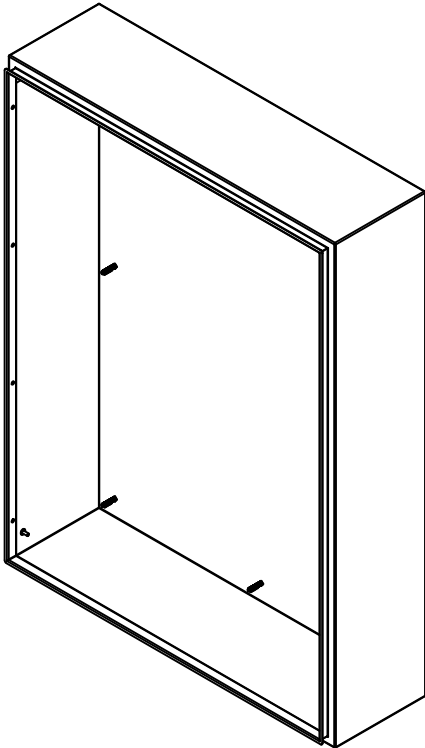
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW483610\5412ESSW483610B.idw

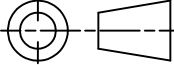
Tolérance ±1/32" sauf spécification contraire

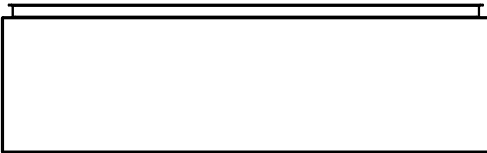
| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



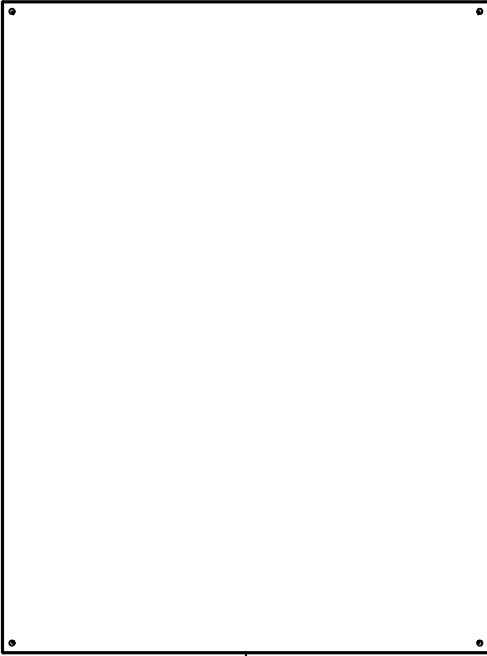
Isometric View



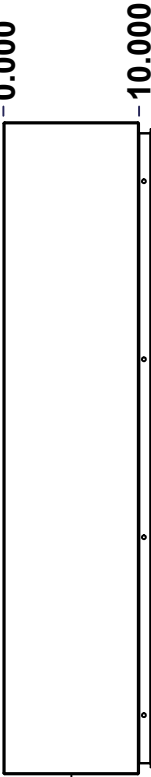
|                                                                                                                                                                                                     |                                                                                                     |        |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|--------|
|  <div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div> | Flatness<br>Aplatissement<br>Max 3.0mm                                                              |        |
|                                                                                                                                                                                                     | Projection<br> |        |
| Customer<br>Client                                                                                                                                                                                  | Date                                                                                                |        |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                              | Date 18-Jul-13                                                                                      |        |
| Material<br>Matière 14 Ga Stainless Steel 304 (1.7mm)                                                                                                                                               |                                                                                                     |        |
| Color<br>Couleur Unpainted                                                                                                                                                                          | Finish<br>Fini Brushed                                                                              |        |
| Description<br>5412ESSW 48" x 36" x 10" Body                                                                                                                                                        | Detail Rev.                                                                                         |        |
| Part Number<br>Numéro Pièce 5412ESSW483610B                                                                                                                                                         | Rev.<br>0                                                                                           | 1<br>7 |



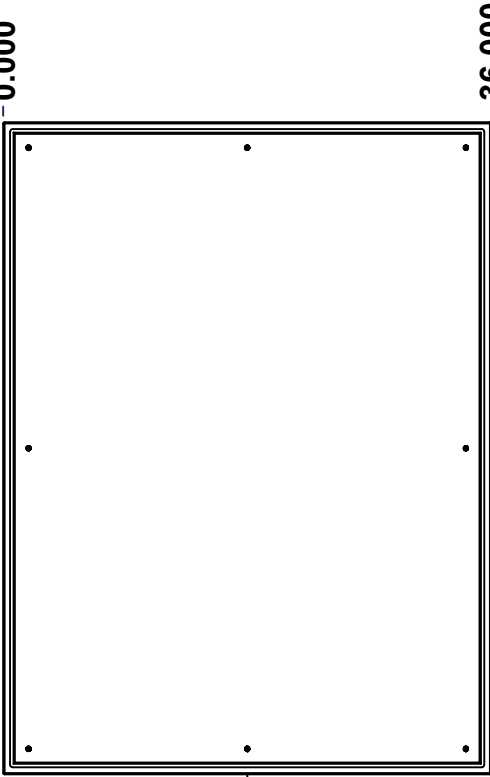
TOP



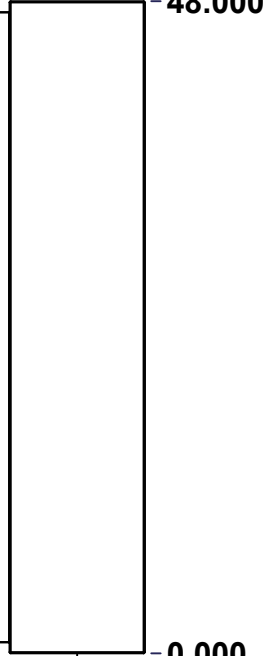
BACK



LEFT



FRONT



RIGHT

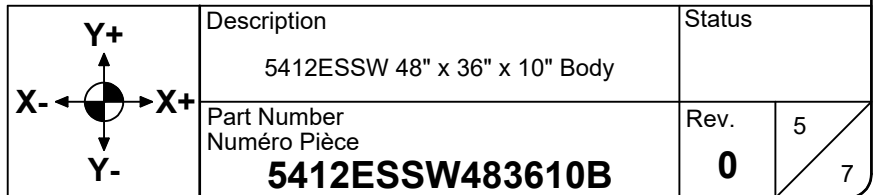


BOTTOM

SEE BILL OF MATERIAL ON LAST PAGE

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM



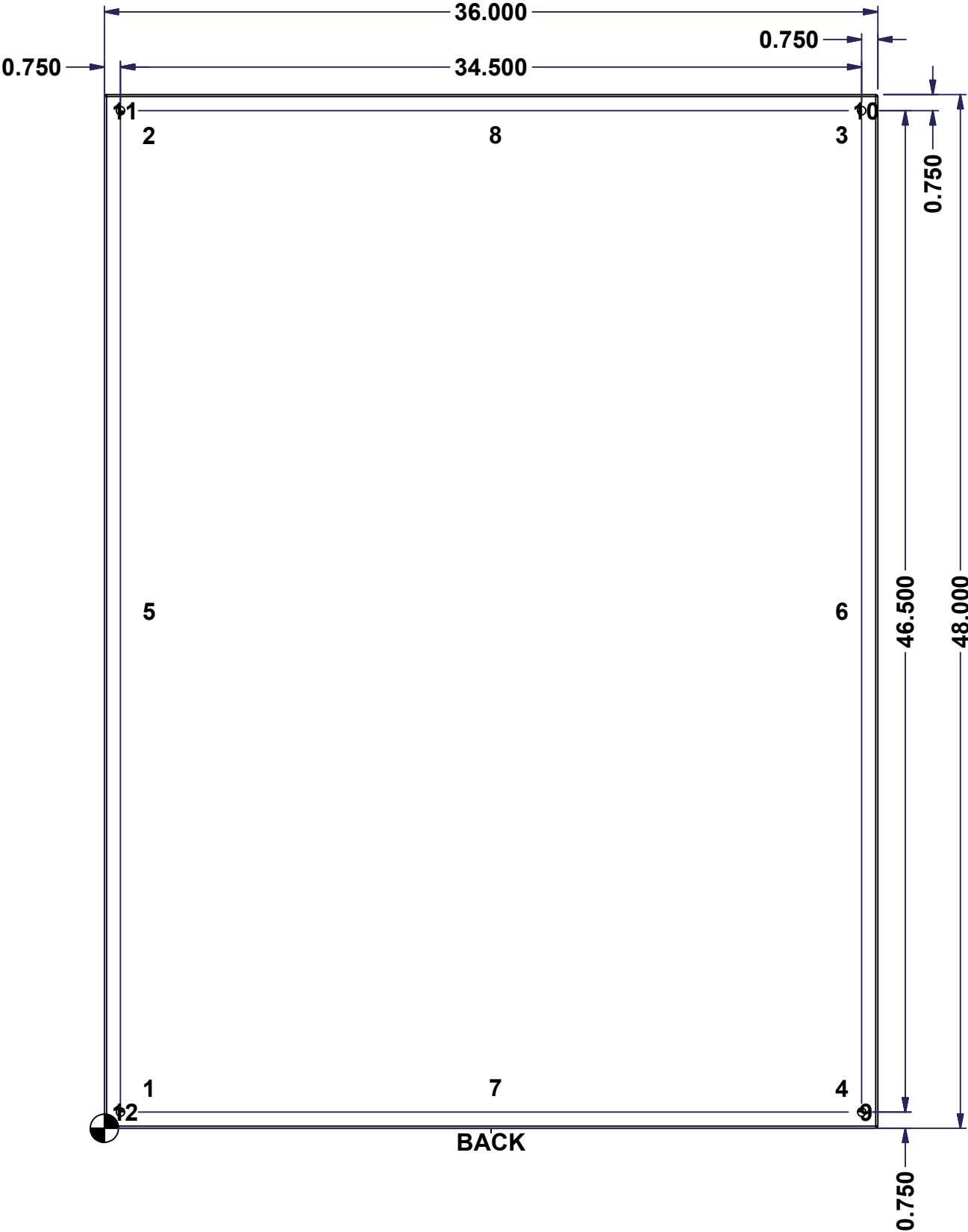
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW483610\5412ESSW483610B6.idw

Tolérance ±1/32" sauf spécification contraire

| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE |        |        |                            |
|-----------------------------------------------------|--------|--------|----------------------------|
| HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)        |        |        |                            |
| CUT-OUT                                             | XDIM   | YDIM   | DESCRIPTION                |
| 1                                                   | 1.875  | 1.875  | IP STUD M8 x 35mm (Inside) |
| 2                                                   | 1.875  | 46.125 | IP STUD M8 x 35mm (Inside) |
| 3                                                   | 34.125 | 46.125 | IP STUD M8 x 35mm (Inside) |
| 4                                                   | 34.125 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 5                                                   | 1.875  | 24.000 | IP STUD M8 x 35mm (Inside) |
| 6                                                   | 34.125 | 24.000 | IP STUD M8 x 35mm (Inside) |
| 7                                                   | 18.000 | 1.875  | IP STUD M8 x 35mm (Inside) |
| 8                                                   | 18.000 | 46.125 | IP STUD M8 x 35mm (Inside) |
| -----                                               | -----  | -----  | -----                      |
| 9                                                   | 35.250 | 0.750  | RND Ø0.390                 |
| 10                                                  | 35.250 | 47.250 | RND Ø0.390                 |
| 11                                                  | 0.750  | 47.250 | RND Ø0.390                 |
| 12                                                  | 0.750  | 0.750  | RND Ø0.390                 |



Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

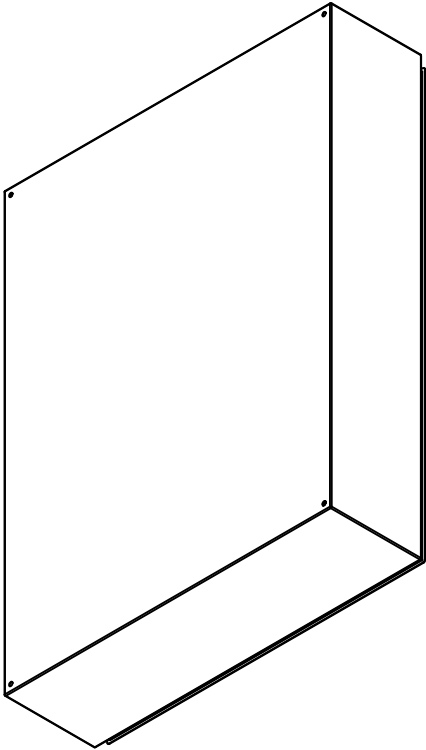
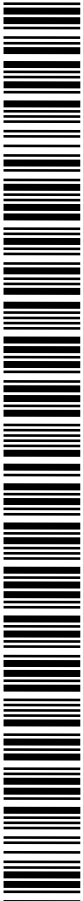
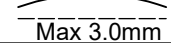
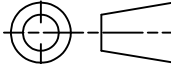
|                 |                               |        |   |
|-----------------|-------------------------------|--------|---|
|                 | Description                   | Status |   |
|                 | 5412ESSW 48" x 36" x 10" Body |        |   |
|                 | Part Number                   | Rev.   | 6 |
|                 | Numéro Pièce                  | 0      | 7 |
| 5412ESSW483610B |                               |        |   |

This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW483610\5412ESSW483610B.idw

Tolérance ±1/32" sauf spécification contraire

|                                                                                                                                                                                                                                |           |                        |                                                                                                                                                                                                                                                                                   |                           |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|
| No.                                                                                                                                                                                                                            | Revisions | Date                   | By/Par                                                                                                                                                                                                                                                                            |                           |
|                                                                                                                                                                                                                                |           |                        |                                                                                                                                                                                                                                                                                   |                           |
|                                                                                                                                                                                                                                |           |                        |                                                                                                                                                                                                                                                                                   |                           |
|                                                                                                                                                                                                                                |           |                        |                                                                                                                                                                                                                                                                                   |                           |
|                                                                                                                                                                                                                                |           |                        |                                                                                                                                                                                                                                                                                   |                           |
|                                                                                                                                                                                                                                |           |                        |                                                                                                                                                                                                                                                                                   |                           |
| <div><div><p>Isometric View</p></div><div></div></div> |           |                        |                                                                                                                                                                                                                                                                                   |                           |
| <div><div>Tél: (450) 979-4373<br/>Fax: (450) 979-4626<br/><a href="http://www.exmweb.com">www.exmweb.com</a></div></div>                  |           |                        | <div>Flatness<br/>Aplatissement</div> <div><div>Max 3.0mm</div></div> <div>Projection</div> <div></div> |                           |
| Customer<br>Client                                                                                                                                                                                                             |           |                        | Date                                                                                                                                                                                                                                                                              |                           |
| Drawn By<br>Dessiné Par BoxCad: BoxCad                                                                                                                                                                                         |           |                        | Date 18-Jul-13                                                                                                                                                                                                                                                                    |                           |
| Material<br>Matière 14 Ga Stainless Steel 304 (1.7mm)                                                                                                                                                                          |           |                        |                                                                                                                                                                                                                                                                                   |                           |
| Color<br>Couleur Unpainted                                                                                                                                                                                                     |           | Finish<br>Fini Brushed |                                                                                                                                                                                                                                                                                   |                           |
| Description                                                                                                                                                                                                                    |           |                        | Detail Rev.                                                                                                                                                                                                                                                                       |                           |
| 5412ESSW 48" x 36" x 10" Body                                                                                                                                                                                                  |           |                        |                                                                                                                                                                                                                                                                                   |                           |
| Part Number<br>Numéro Pièce                                                                                                                                                                                                    |           |                        | Rev.                                                                                                                                                                                                                                                                              | <div>7</div> <div>7</div> |
| 5412ESSW483610B                                                                                                                                                                                                                |           |                        | 0                                                                                                                                                                                                                                                                                 |                           |

|            |                   |     |                                        |
|------------|-------------------|-----|----------------------------------------|
| 1          | STK-S-00100       | 0   | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1          | STK-Q-16085       | 0   | Ground Stud M6 x 16mm Stainless Steel  |
| 8          | STK-Q-16020       | 1   | Stud M8 x 35mm Stainless Steel         |
| 1          | 5412ESSW483610B-P | 0   | 5412ESSW 48" x 36" x 10" Body Part     |
| Qty        | Part Number       | Rev | Description                            |
| Parts List |                   |     |                                        |



**BOTTOM**



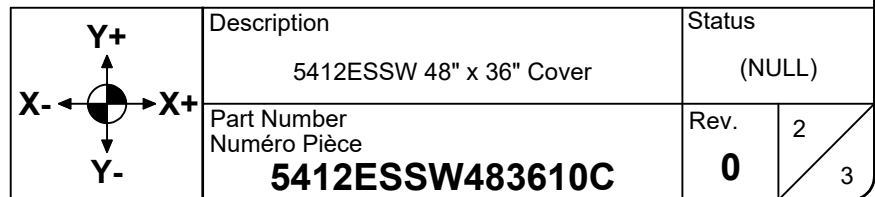
**SEE BILL OF MATERIAL ON LAST PAGE**

**5412ESSW483610C**

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

A square diagram with 23 numbered points. The points are arranged in a grid-like pattern. Points 1-11 are on the left side, 12-18 on the bottom, 19-21 on the right, and 22-23 on the right side. A small circle is at the bottom-left corner. A vertical line segment is on the right side, labeled 47.803. A horizontal line segment is at the bottom, labeled 0.000. A vertical line segment is on the left, labeled 0.000. A horizontal line segment is at the top, labeled 35.918.

**FRONT**





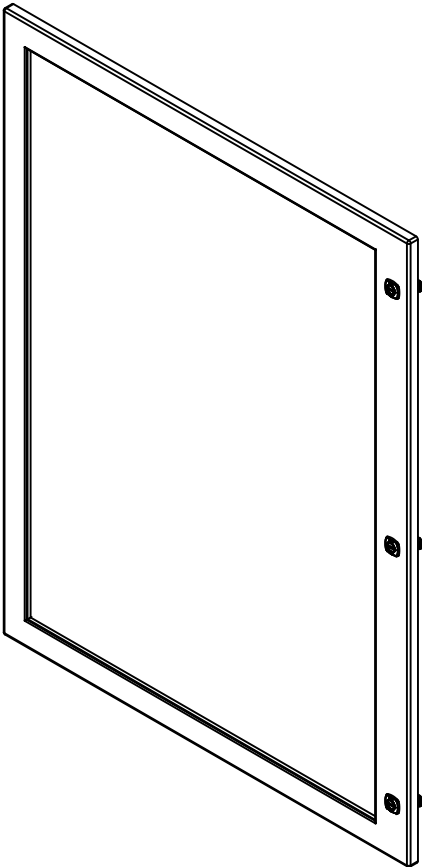
This drawing is confidential and must not be reproduced or used without the consent of EXM

Tolerance ±1/32" unless otherwise specified

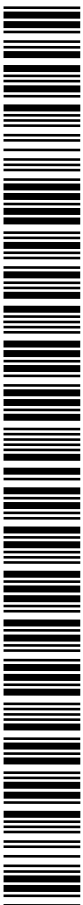
C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESSW483610\5412ESSW483610C.idw

Tolérance ±1/32" sauf spécification contraire

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |
|     |           |      |        |



Isometric View

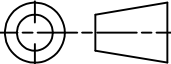


Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

|            |                   |     |                                       |
|------------|-------------------|-----|---------------------------------------|
| 16         | STK-Q-60701       | 2.1 | 880 WK - Lexan 1/4" Fixing Bracket    |
| 1          | STK-A-60703       | 0   | 5412 ESW Lexan Bracket Kit            |
| 20         | STK-Q-16053       | 1   | Stud M6 x 23mm Stainless steel        |
| 1          | STK-G-02705       | 0   | 880 HWKG - Windows Kit Gasket         |
| 1          | 5412ESSW483610LXG | 0   | 5412ESSW 48" x 36" Lexan Gasket Part  |
| 1          | 5412ESSW483610LX  | 0   | 5412ESSW 44.375" x 32.125" Lexan Part |
| 1          | 5412ESSW483610G   | 0   | 5412ESSW 48" x 36" Cover Gasket Part  |
| 1          | 5412ESSW483610C-P | 0   | 5412ESSW 48" x 36" Cover Part         |
| 4          | STK-A-33016       | 0   | 5412 ESS Bended Hinge (Body Part)     |
| 3          | 880 SCQ4-SLSS6    | 7   | 5412 ESS 1/4 Turn Lock                |
| Qty        | Part Name         | Rev | Description                           |
| Parts List |                   |     |                                       |



Tél: (450) 979-4373  
Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection  


Customer  
Client

Date

Drawn By  
Dessiné Par

BoxCad: BoxCad

Date

18-Jul-13

Material  
Matière

14 Ga Stainless Steel 304 (1.7mm)

Color  
Couleur

Unpainted

Finish  
Fini

Brushed

Description

5412ESSW 48" x 36" Cover

Detail Rev.

Part Number  
Numéro Pièce

5412ESSW483610C

Rev.

3

3

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP4836G.idw

Ce dessin est confidentiel et ne doit pas être reproduit ou utilisé sans le consentement de EXM

**Isometric View**

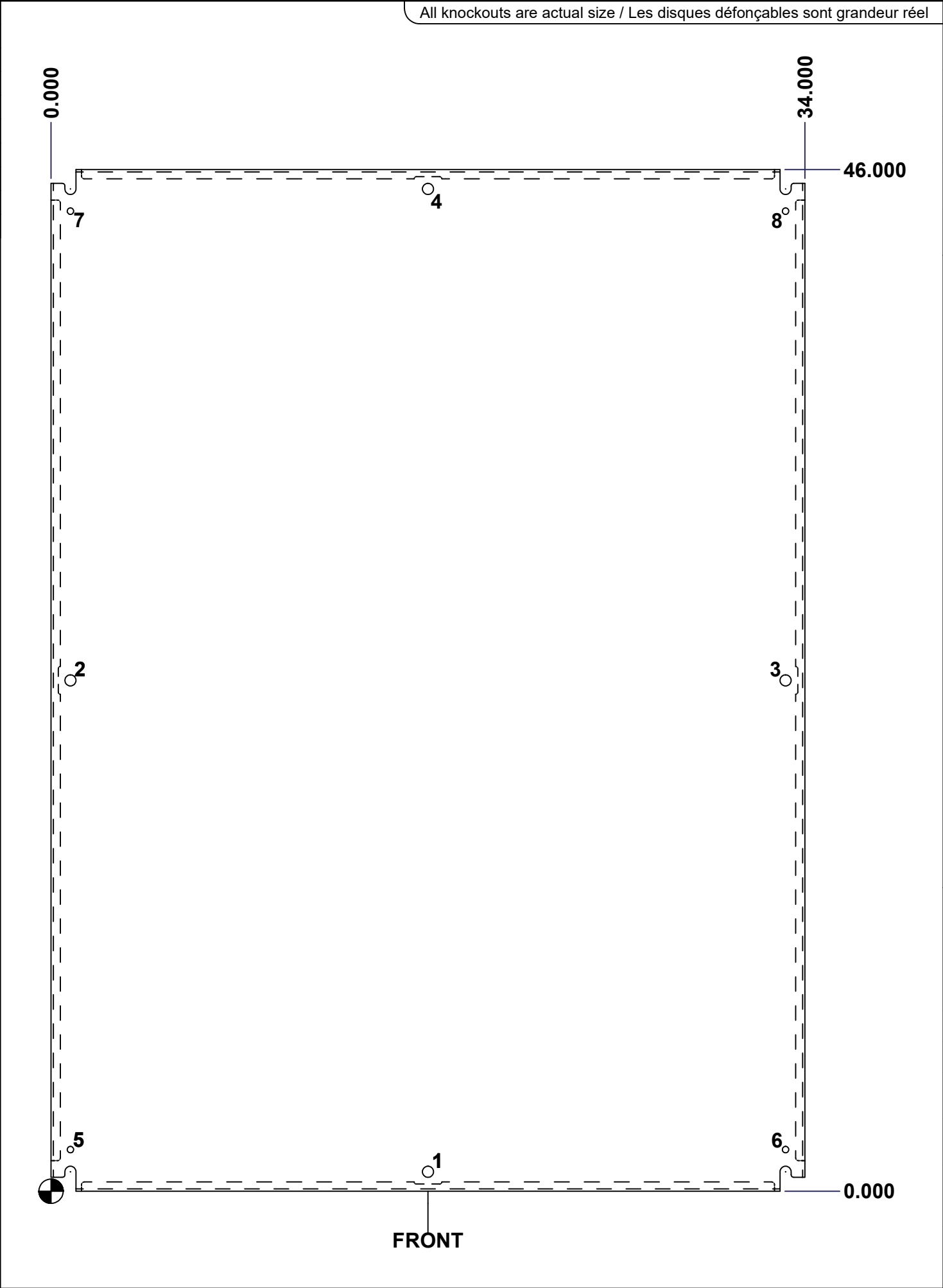
|            |               |     |                           |                  |           |            |
|------------|---------------|-----|---------------------------|------------------|-----------|------------|
| 1          | 881 SP4836G-P | 0   | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |
| Qty        | Part Number   | Rev | Description               | Material         | Color     | Finish     |
| Parts List |               |     |                           |                  |           |            |

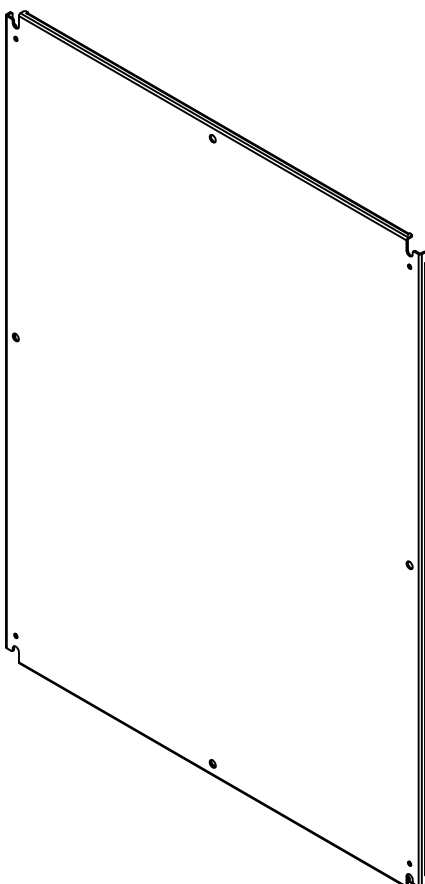
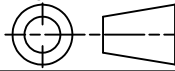
RIGHT

0.418

0.000

FRONT



| No.                                                                                                                                                                                                                     | Revisions | Date                                                                                                                                                                                                                     | By/Par                                                                               |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|                                                                                                                                                                                                                         |           |                                                                                                                                                                                                                          |                                                                                      |
|                                                                                                                                                                                                                         |           |                                                                                                                                                                                                                          |                                                                                      |
|                                                                                                                                                                                                                         |           |                                                                                                                                                                                                                          |                                                                                      |
|                                                                                                                                                                                                                         |           |                                                                                                                                                                                                                          |                                                                                      |
|                                                                                                                                                                                                                         |           |                                                                                                                                                                                                                          |                                                                                      |
|  <p style="text-align: center;"><b>Isometric View</b></p>                                                                           |           |                                                                                                                                                                                                                          |  |
|  <p>           Tél: (450) 979-4373<br/>           Fax: (450) 979-4626<br/> <a href="http://www.exmweb.com">www.exmweb.com</a> </p> |           | Flatness<br>Aplatissement<br><div style="border: 1px solid black; padding: 2px; text-align: center;">Max 3.0mm</div> Projection<br> |                                                                                      |
| Customer<br>Client                                                                                                                                                                                                      |           | Date                                                                                                                                                                                                                     |                                                                                      |
| Drawn By<br>Dessiné Par                                                                                                                                                                                                 |           | Date                                                                                                                                                                                                                     |                                                                                      |
| BoxCad                                                                                                                                                                                                                  |           | 1/23/2007                                                                                                                                                                                                                |                                                                                      |
| Material<br>Matière                                                                                                                                                                                                     |           | See Part List                                                                                                                                                                                                            |                                                                                      |
| Color<br>Couleur                                                                                                                                                                                                        |           | See Part List                                                                                                                                                                                                            |                                                                                      |
| Finish<br>Fin                                                                                                                                                                                                           |           | See Part List                                                                                                                                                                                                            |                                                                                      |
| Description                                                                                                                                                                                                             |           | Detail Rev.                                                                                                                                                                                                              |                                                                                      |
| 881 SP - Inner Panel                                                                                                                                                                                                    |           |                                                                                                                                                                                                                          |                                                                                      |
| Part Number<br>Numéro Pièce                                                                                                                                                                                             |           | Rev.                                                                                                                                                                                                                     | 2                                                                                    |
| 881 SP4836G                                                                                                                                                                                                             |           | 0                                                                                                                                                                                                                        | 2                                                                                    |