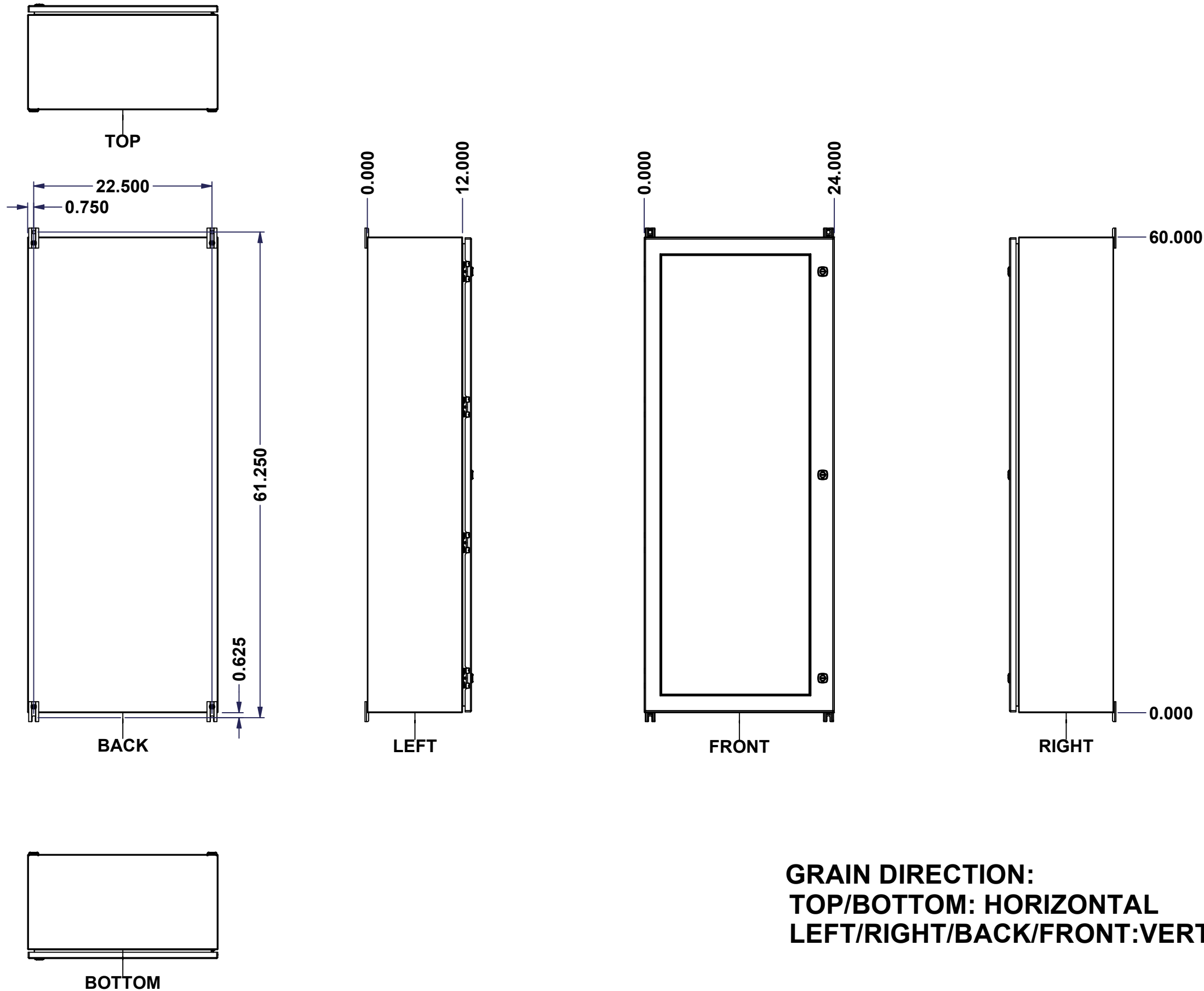


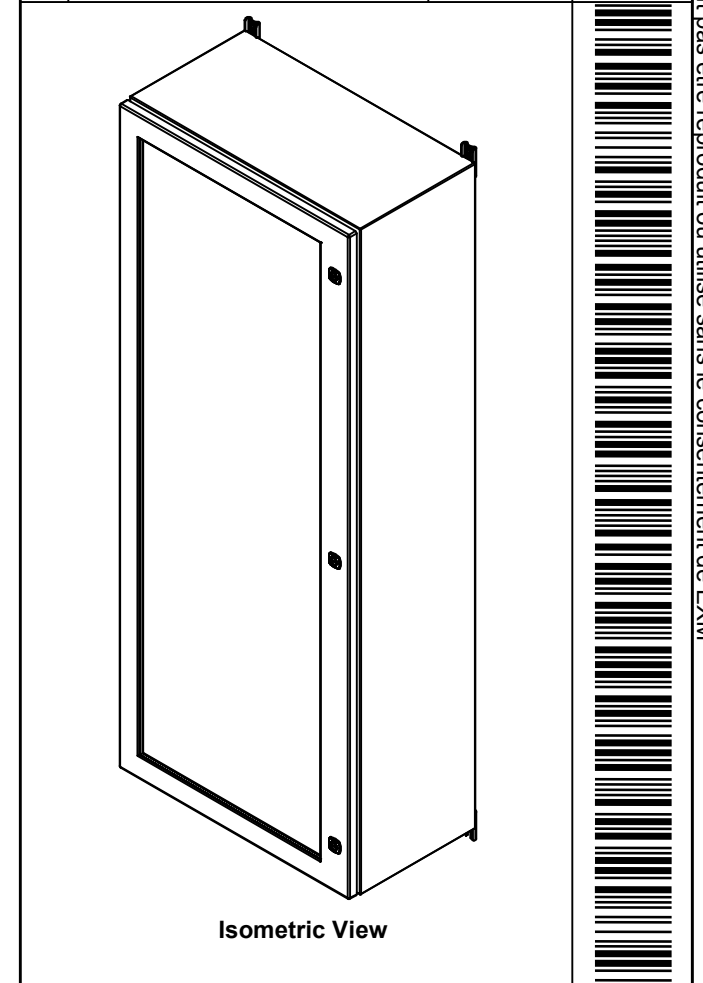
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**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 24" x 12" Assembly		
Part Number Numéro Pièce	Rev. 0	1 15

SEE BILL OF MATERIAL ON LAST PAGE

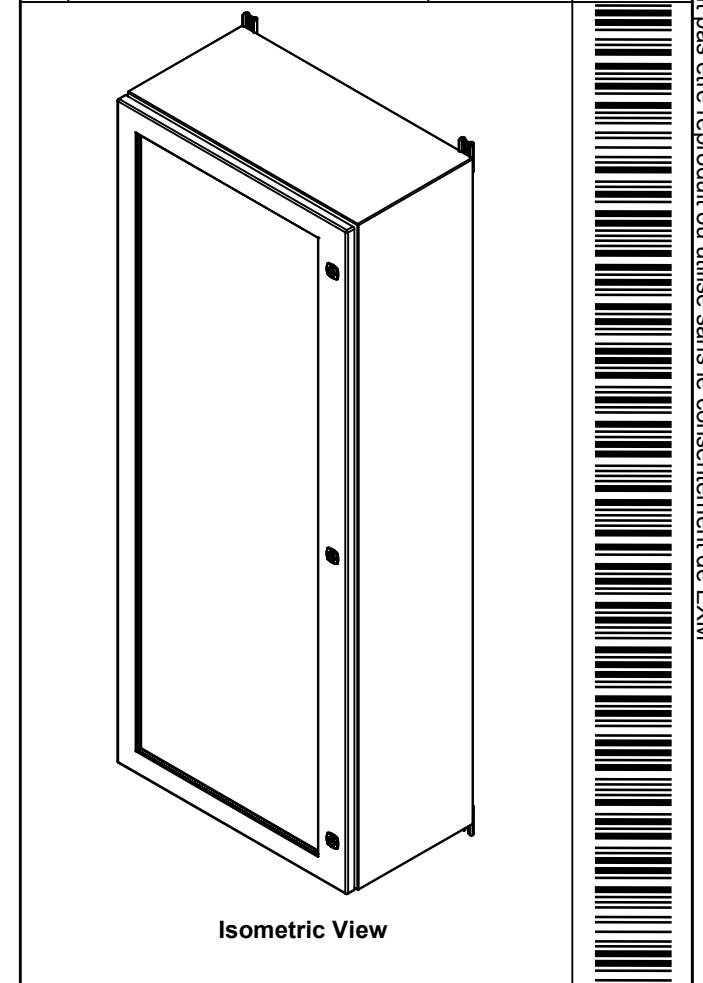
5412ESSW6024126TH

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



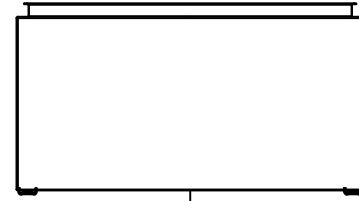
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6024G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW6024126THC	0	5412ESSW 60" x 24" Cover
1	5412ESSW6024126THB	0	5412ESSW 60" x 24" x 12" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

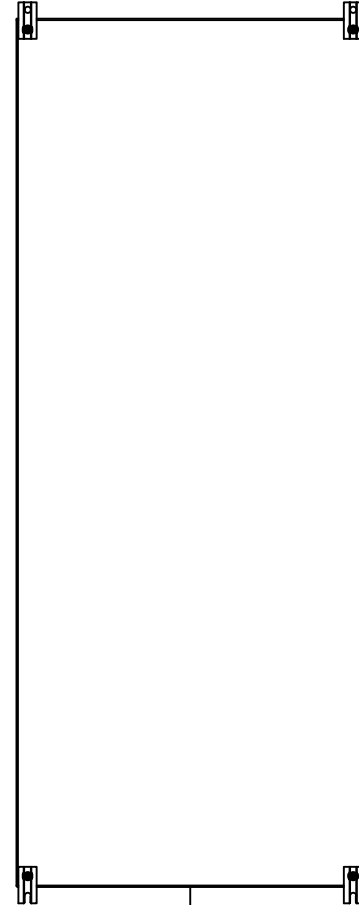
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 06-Jun-23	
Material Matière 16 Ga Stainless Steel 316 (1.4mm)		Color Couleur Unpainted	
Description 5412ESSW 60" x 24" x 12" Assembly		Finish Fini Brushed	
Part Number Numéro Pièce 5412ESSW6024126TH		Detail Rev. Rev. 2 0	

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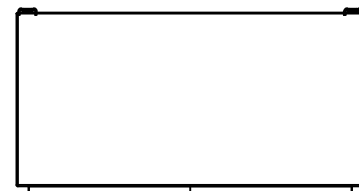
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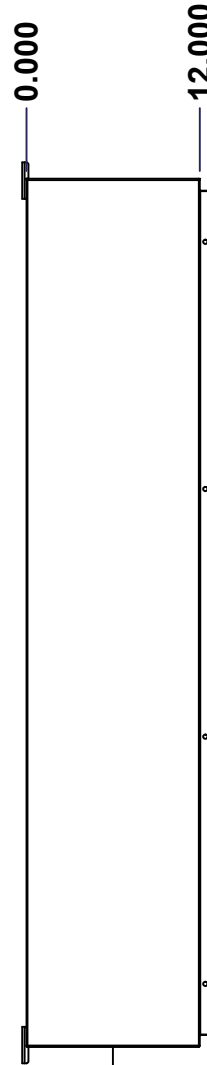
TOP



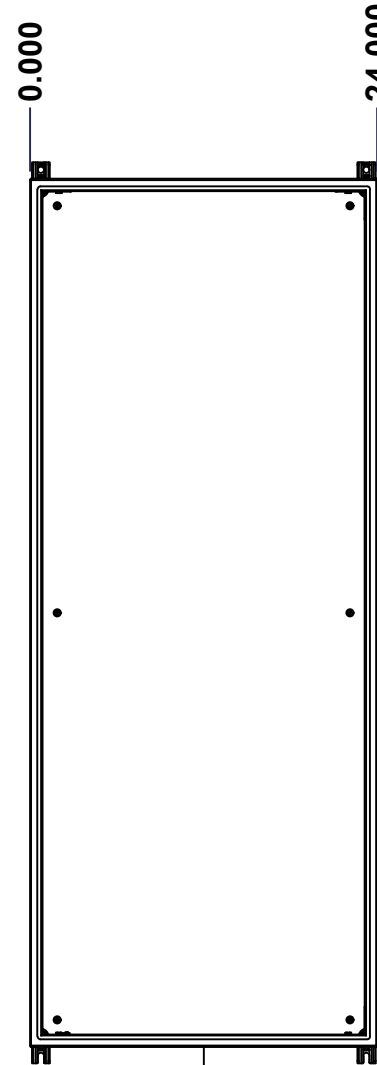
BACK



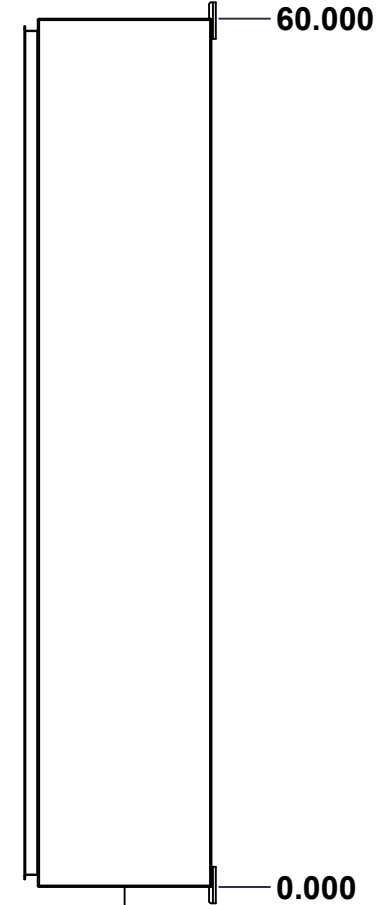
BOTTOM



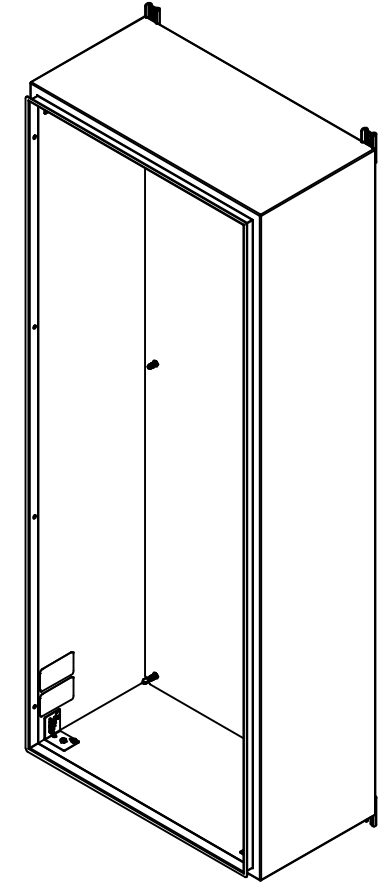
LEFT



FRONT




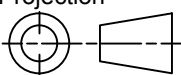
RIGHT



Isometric View



No.	Revisions	Date	By/Par

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev. 0	3
SEE BILL OF MATERIAL ON LAST PAGE		15

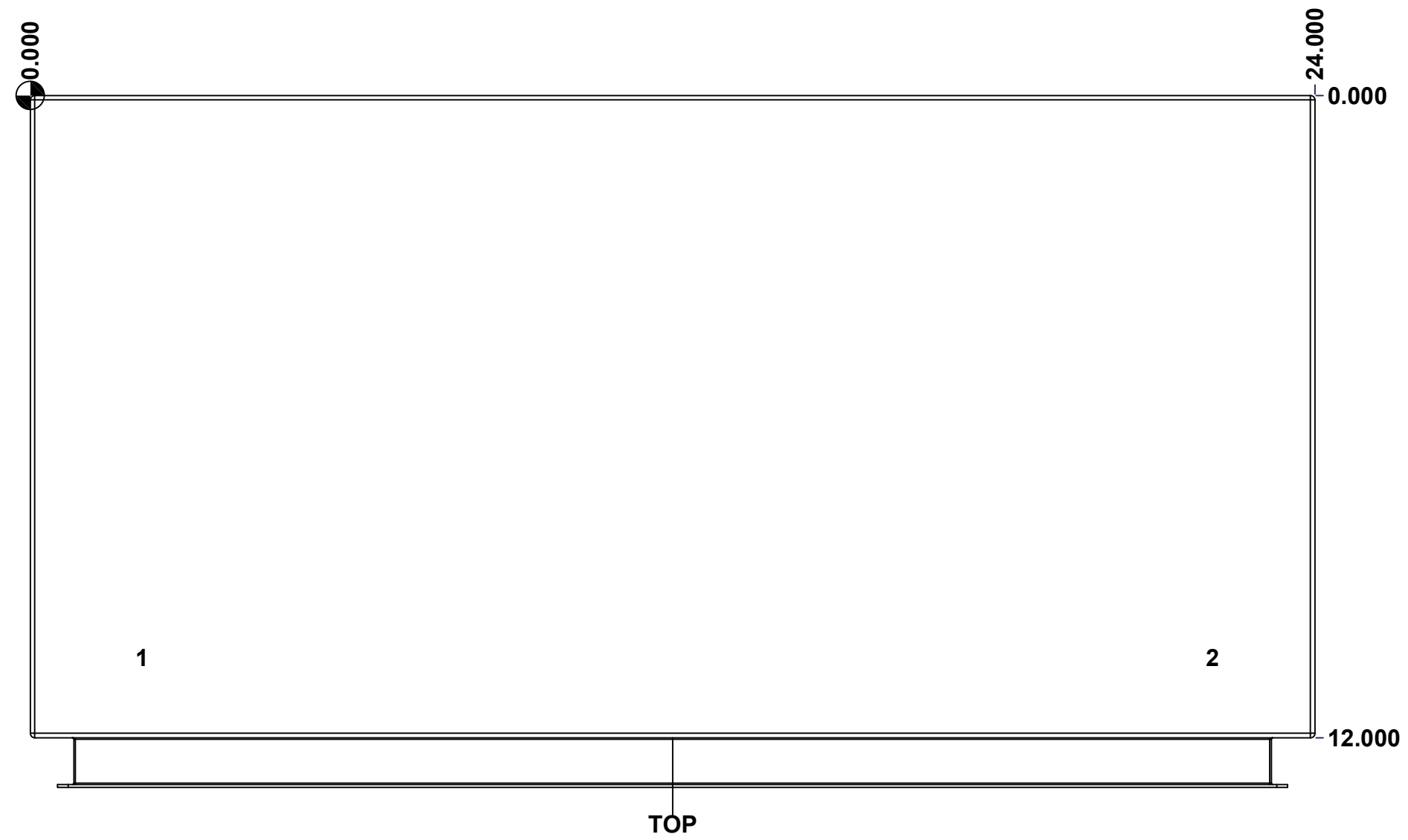
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5412ESSW6024126THB

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW6024126THB	0
		4
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 60" x 24" x 12" Body	(NULL)
Part Number Numéro Pièce 5412ESSW6024126THB	Rev.	5
	0	15

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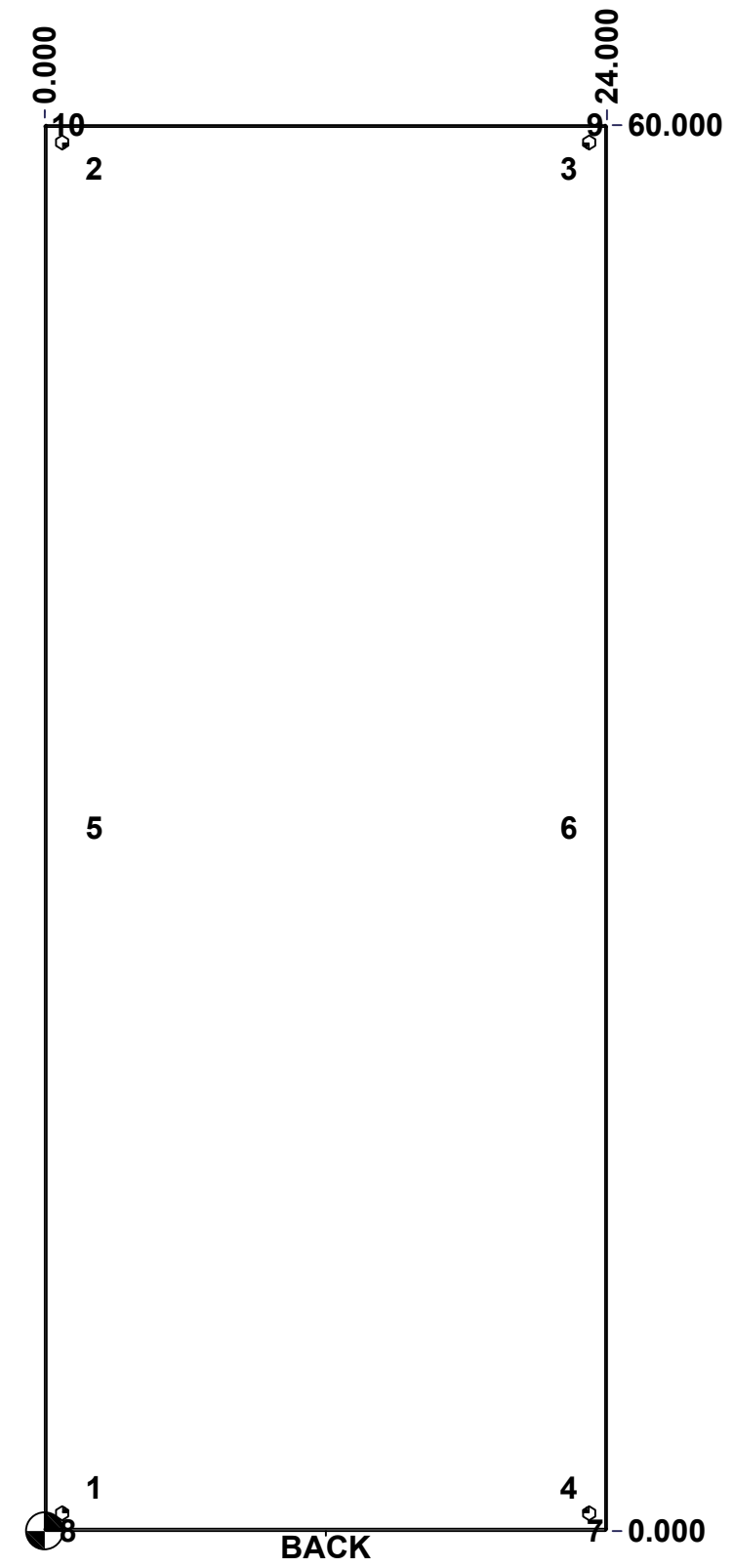
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)

7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	60.000	FOOT 885 ESMF4_CLOSE
10	0.750	60.000	FOOT 885 ESMF4_CLOSE

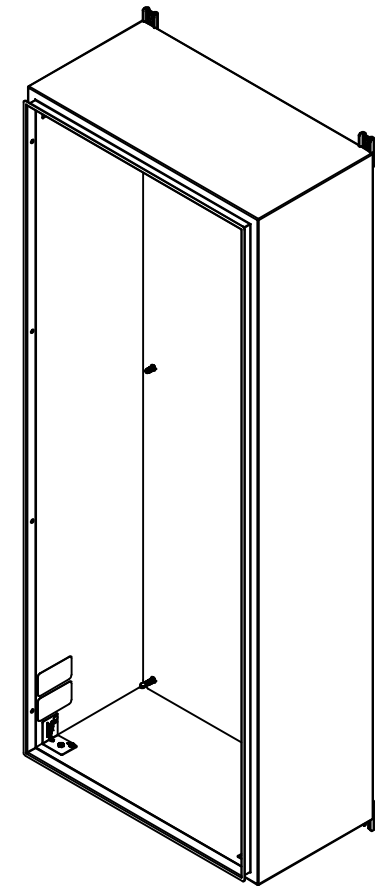


	Description	Status
	5412ESSW 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW6024126THB	0 / 6
		15

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No.	Revisions	Date	By/Par



Isometric View



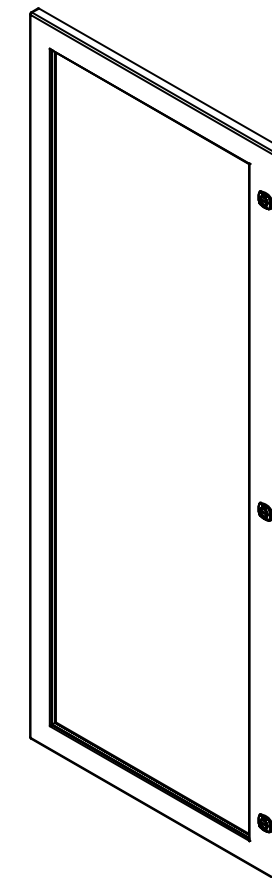
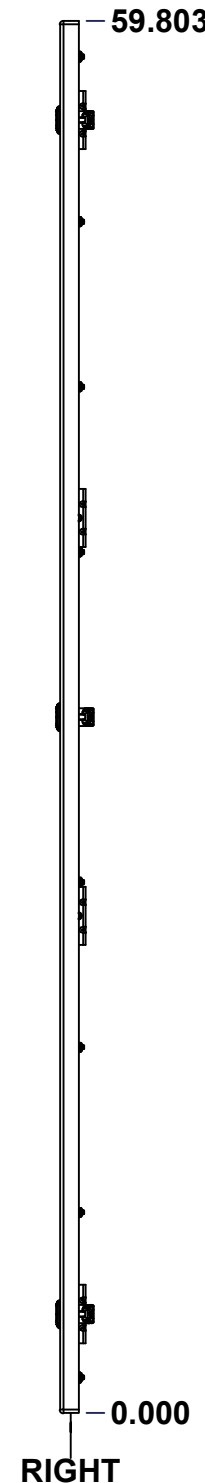
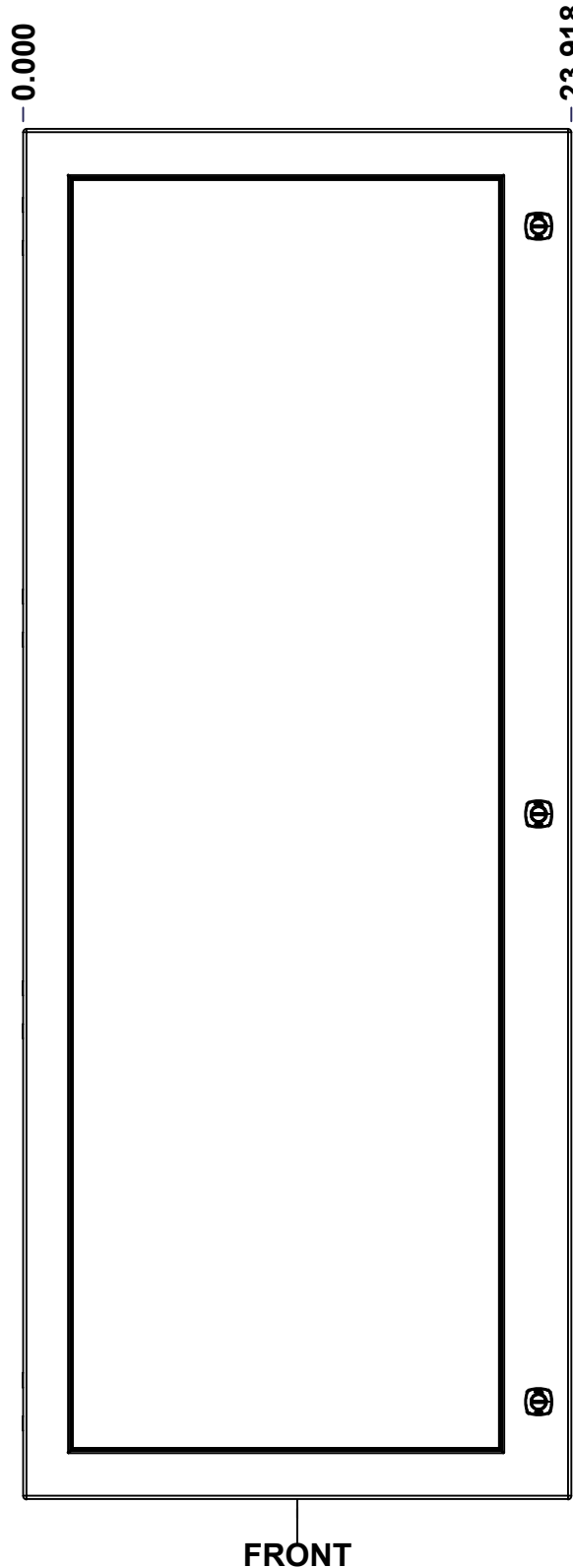
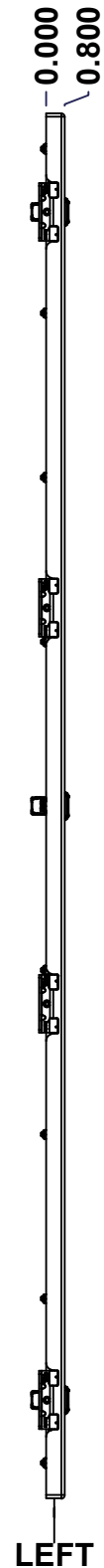
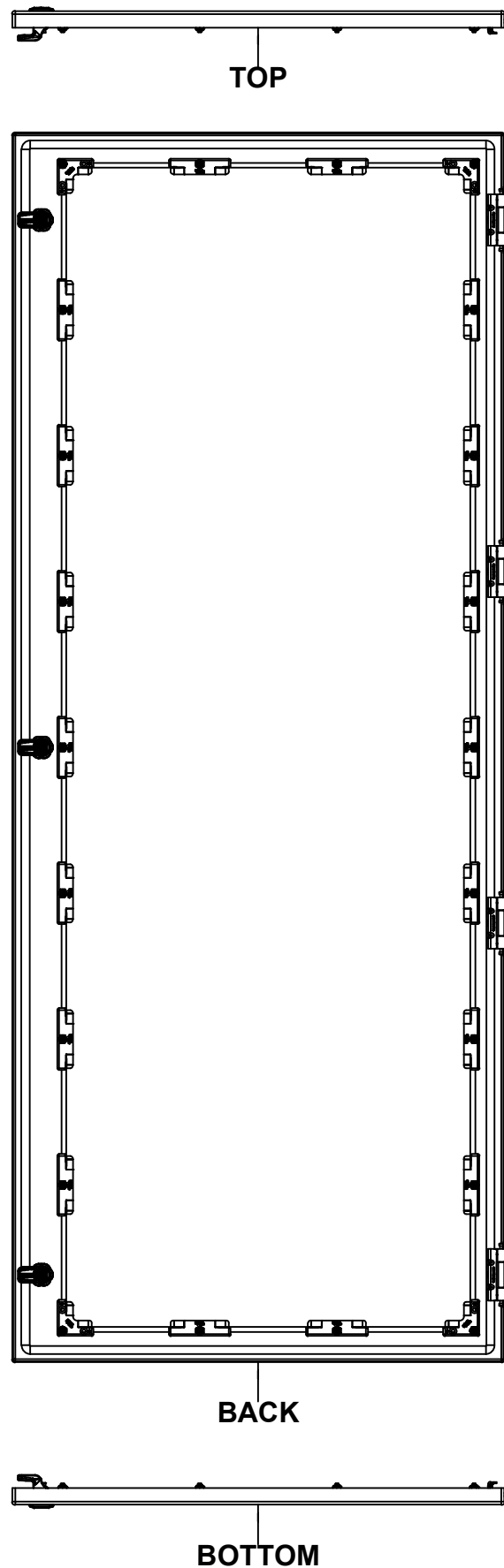
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW6024126THI-RS	0	5412ESSW 60" x 24" Right Insulation
1	5412ESSW6024126THI-LS	0	5412ESSW 60" x 24" Left Insulation
1	5412ESSW6024126THI-BT	0	5412ESSW 60" x 24" Top and Bottom Insulation
1	5412ESSW6024126THI-TP	0	5412ESSW 60" x 24" Top and Bottom Insulation
1	5412ESSW6024126THI-B	0	5412ESSW 60" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW6024126THB-P	0	5412ESSW 60" x 24" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement Max 3.0mm
	Projection
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Jun-23
Material Matière 16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 60" x 24" x 12" Body	Detail Rev.
Part Number Numéro Pièce 5412ESSW6024126THB	Rev. 0

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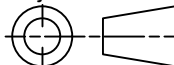
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Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description 5412ESSW 60" x 24" Cover		Detail Rev.
Part Number Numéro Pièce	Rev. 0	8 15

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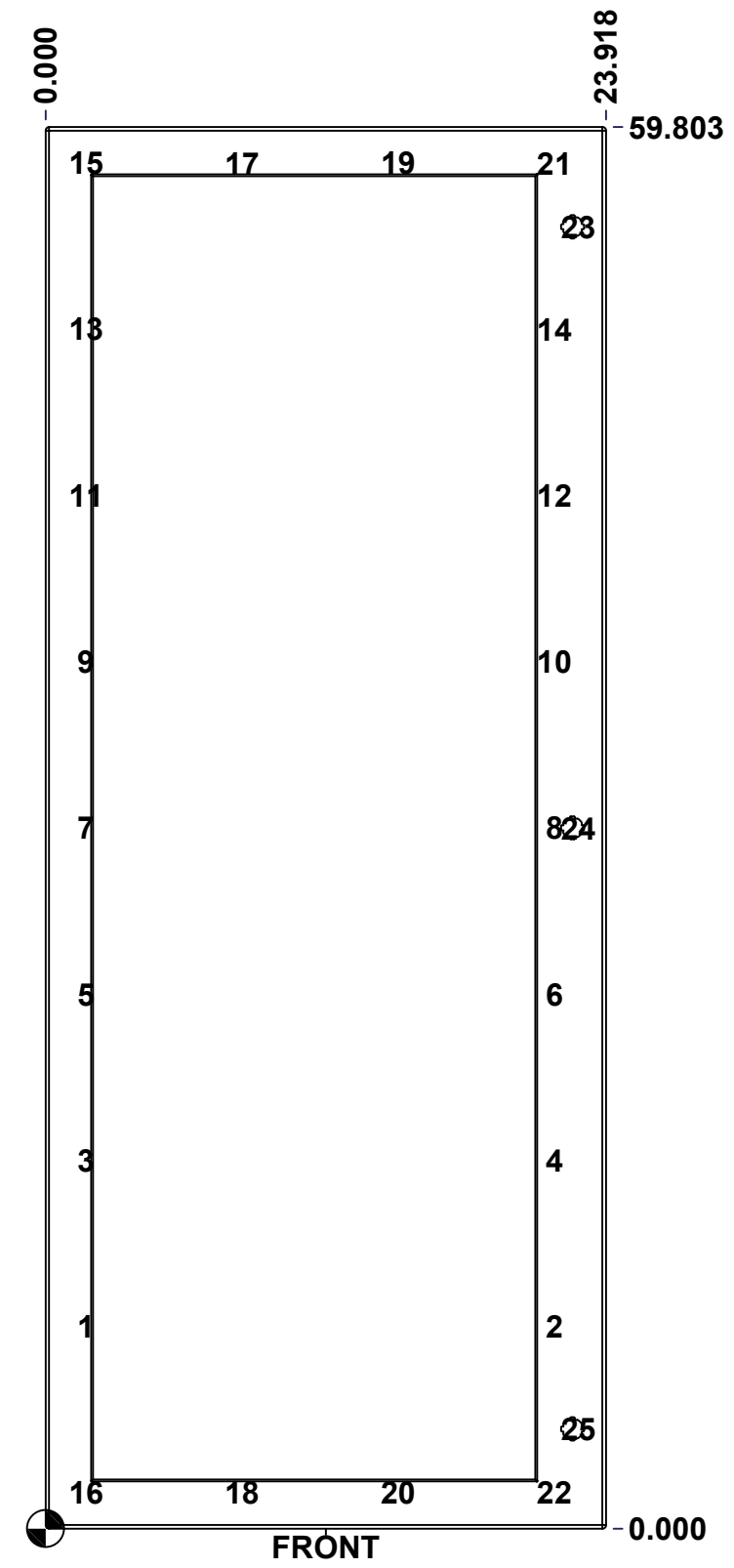
5412ESSW6024126THC

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	21.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	21.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	21.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	21.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	21.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	21.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	21.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	8.135	58.276	STUD M6 x 18mm (Inside)
18	8.135	1.527	STUD M6 x 18mm (Inside)
19	14.802	58.276	STUD M6 x 18mm (Inside)
20	14.802	1.527	STUD M6 x 18mm (Inside)
21	21.468	58.276	STUD M6 x 18mm (Inside)
22	21.468	1.527	STUD M6 x 18mm (Inside)

23	22.494	55.553	880 SCQ4-SLSS6
24	22.494	29.902	880 SCQ4-SLSS6
25	22.494	4.250	880 SCQ4-SLSS6

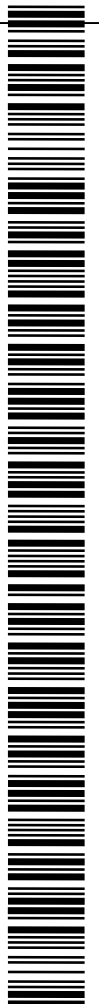
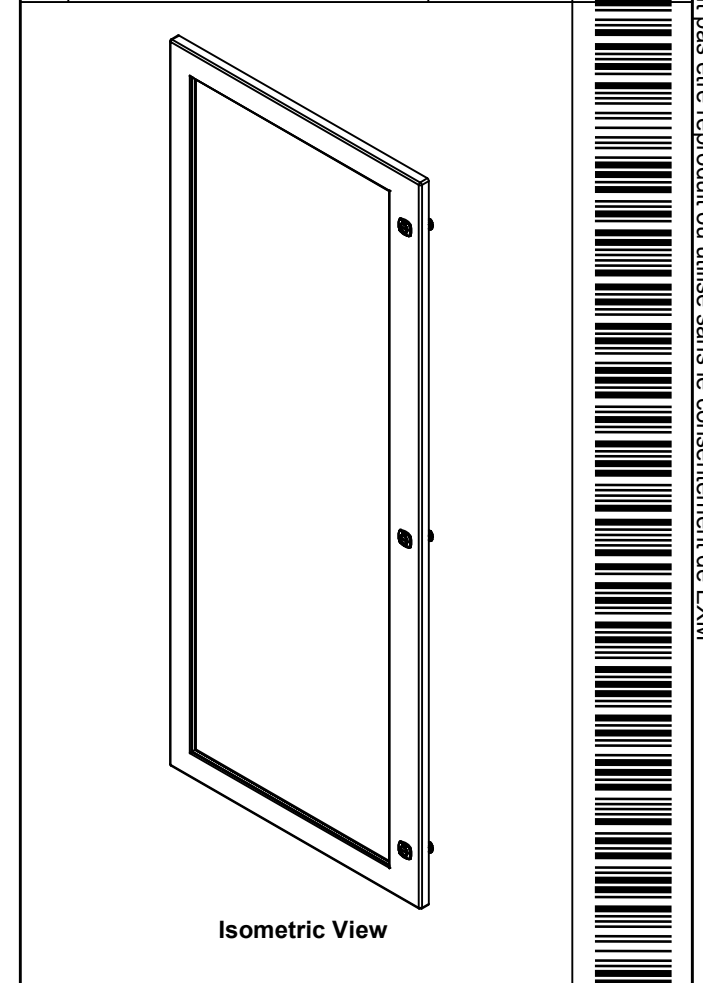


	Description	Status
	5412ESSW 60" x 24" Cover	(NULL)
	Part Number	Rev.
	Numéro Pièce	9
	5412ESSW6024126THC	0
		15

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No.	Revisions	Date	By/Par

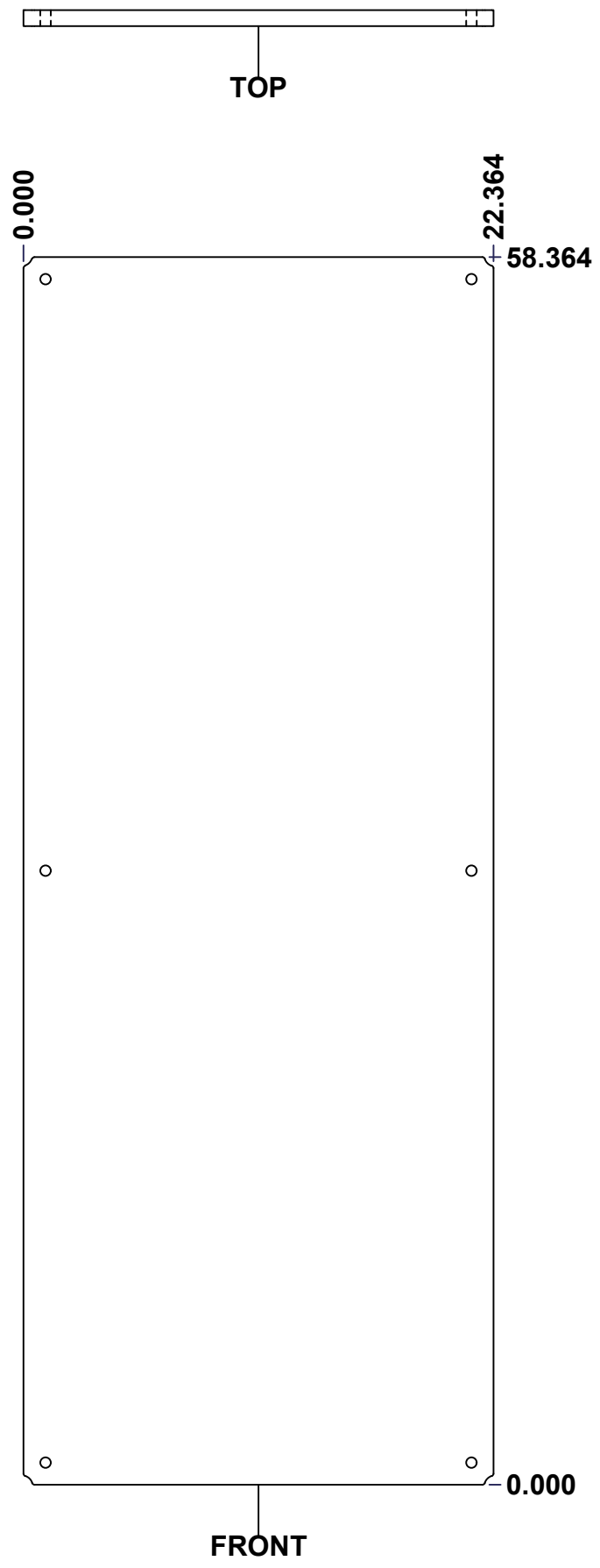


QTY	Part Number	Rev	Description
18	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
22	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW6024126THLX G	0	5412ESSW 60" x 24" Lexan Gasket Part
1	5412ESSW6024126THLX	0	5412ESSW 56.375" x 20.125" Lexan Part
1	5412ESSW6024126THG	0	5412ESSW 60" x 24" Cover Gasket Part
1	5412ESSW6024126THC- P	0	5412ESSW 60" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	16 Ga Stainless Steel 316 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description		Detail Rev.
5412ESSW 60" x 24" Cover		
Part Number Numéro Pièce	Rev.	10
5412ESSW6024126THC	0	15

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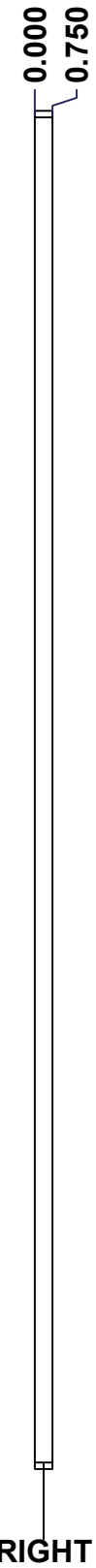
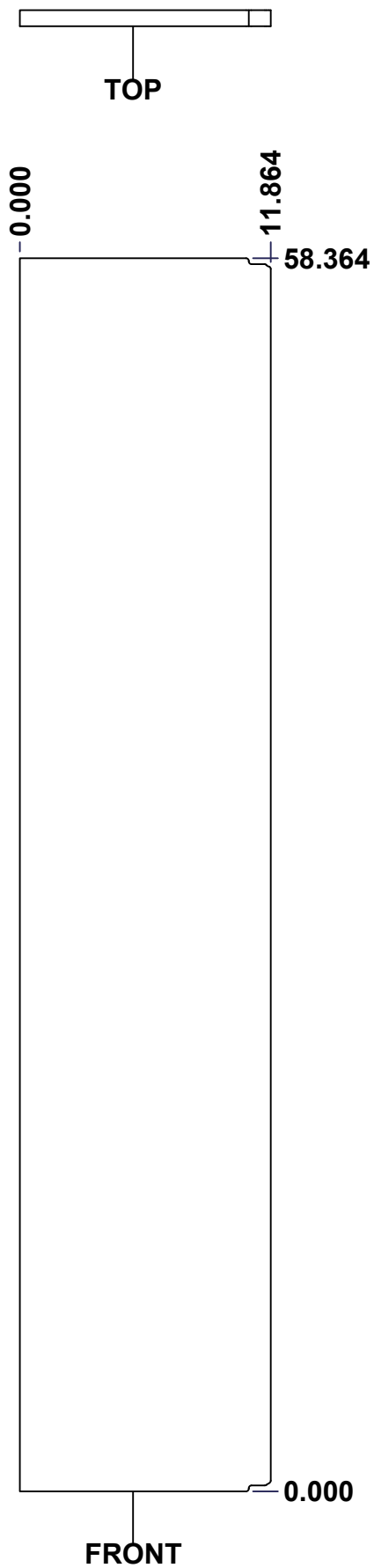
Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement	
		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSW 60" x 24" Back Insulation			
Part Number Numéro Pièce		Rev.	11
5412ESSW6024126THI-B		0	15

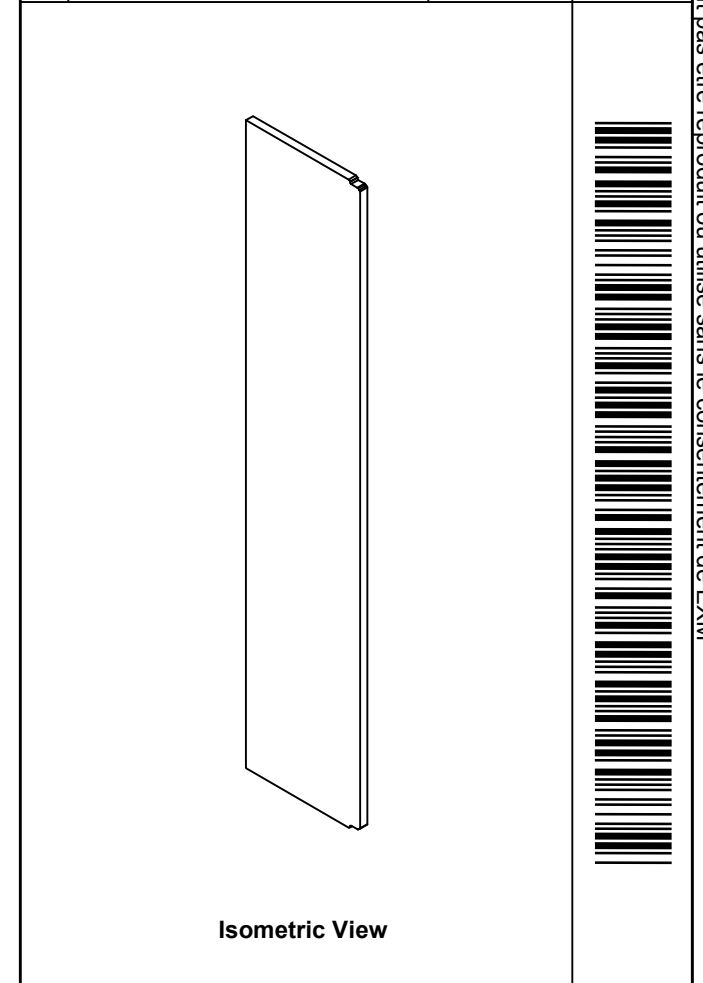
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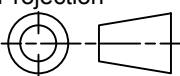
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No.	Revisions	Date	By/Par



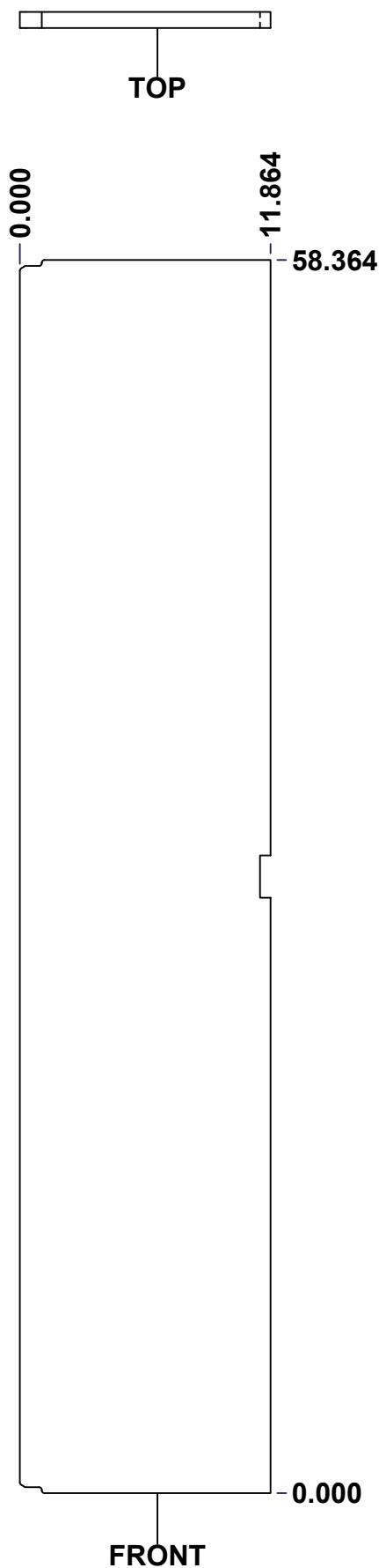
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 24" Left Insulation		
Part Number Numéro Pièce	Rev. 0	12 / 15
5412ESSW6024126TH-LS		

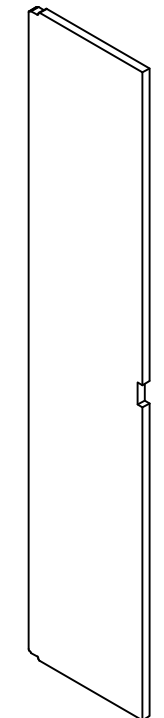
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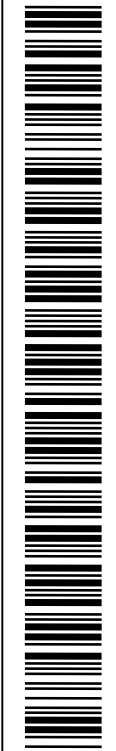
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No.	Revisions	Date	By/Par



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

Description: 5412ESSW 60" x 24" Right Insulation
 Detail Rev.

Part Number / Numéro Pièce: 5412ESSW6024126THI-RS	Rev. 0	13 / 15
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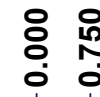
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TOP



FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement
		Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 60" x 24" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW6024126THI-TP		Rev. 14
SEE BILL OF MATERIAL ON LAST PAGE		0 15

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TOP

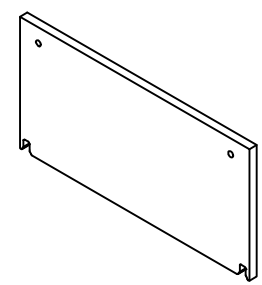


FRONT

0.000
0.750



RIGHT



Isometric View



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Flatness
Aplatissement
Max 3.0mm
Projection

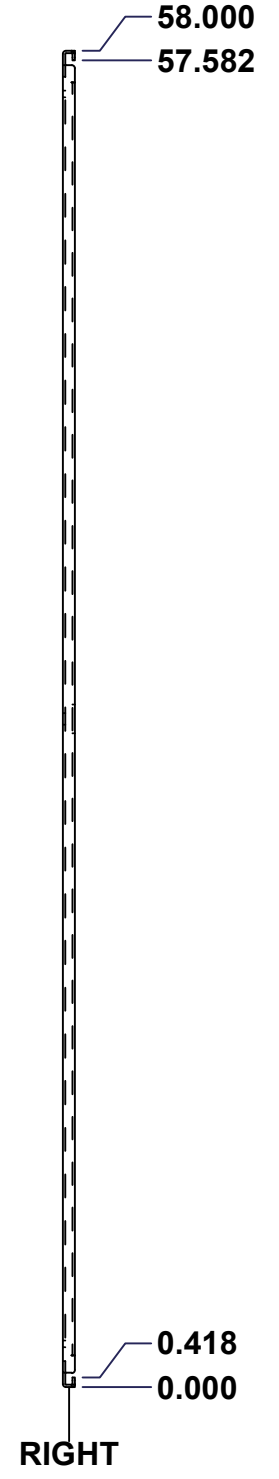
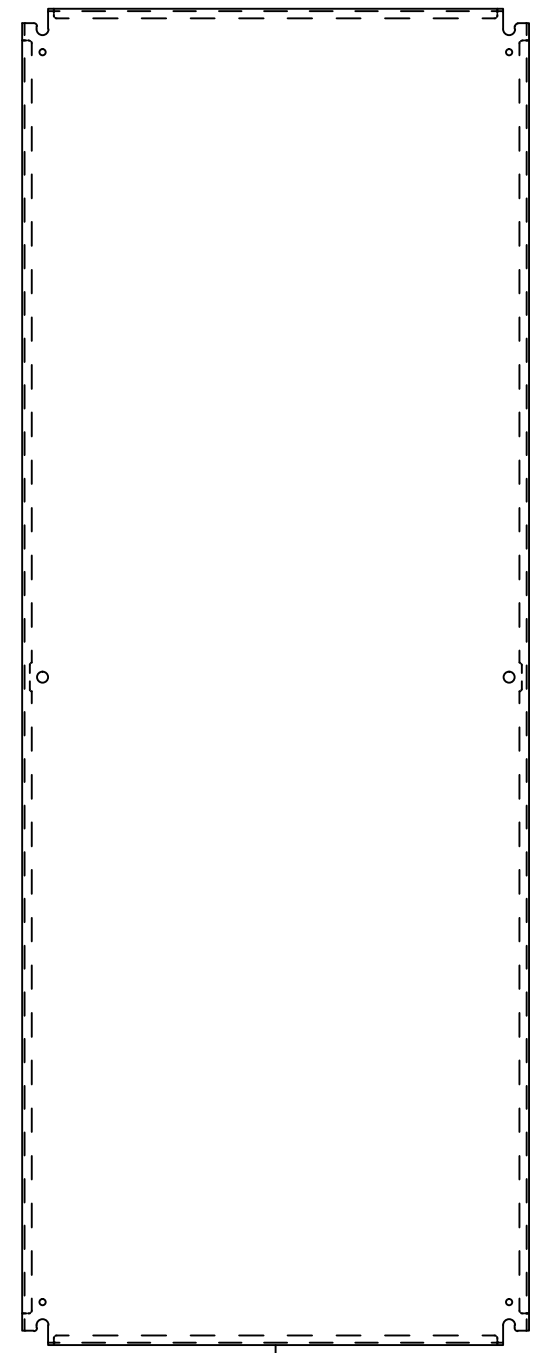
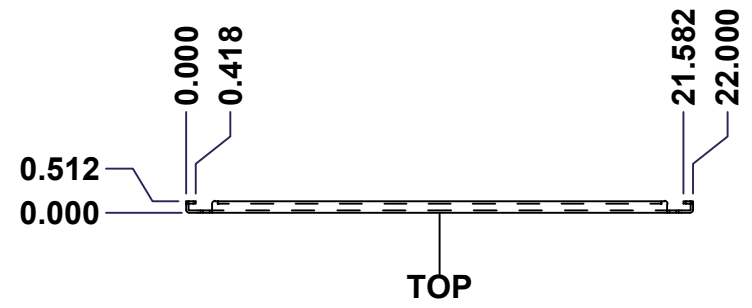
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 60" x 24" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce: 5412ESSW6024126THI-BT	Rev. 0

SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com	Flatness Aplatissement
	Max 3.0mm
Projection	
Customer Client	Date
Drawn By Dessiné Par: BoxCad	Date: 23-Jan-07
Material Matière	See Part List
Color Couleur	See Part List
Finish Fini	See Part List
Description	Detail Rev.
881 SP - Inner Panel	
Part Number Numéro Pièce: 881 SP6024G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6024G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

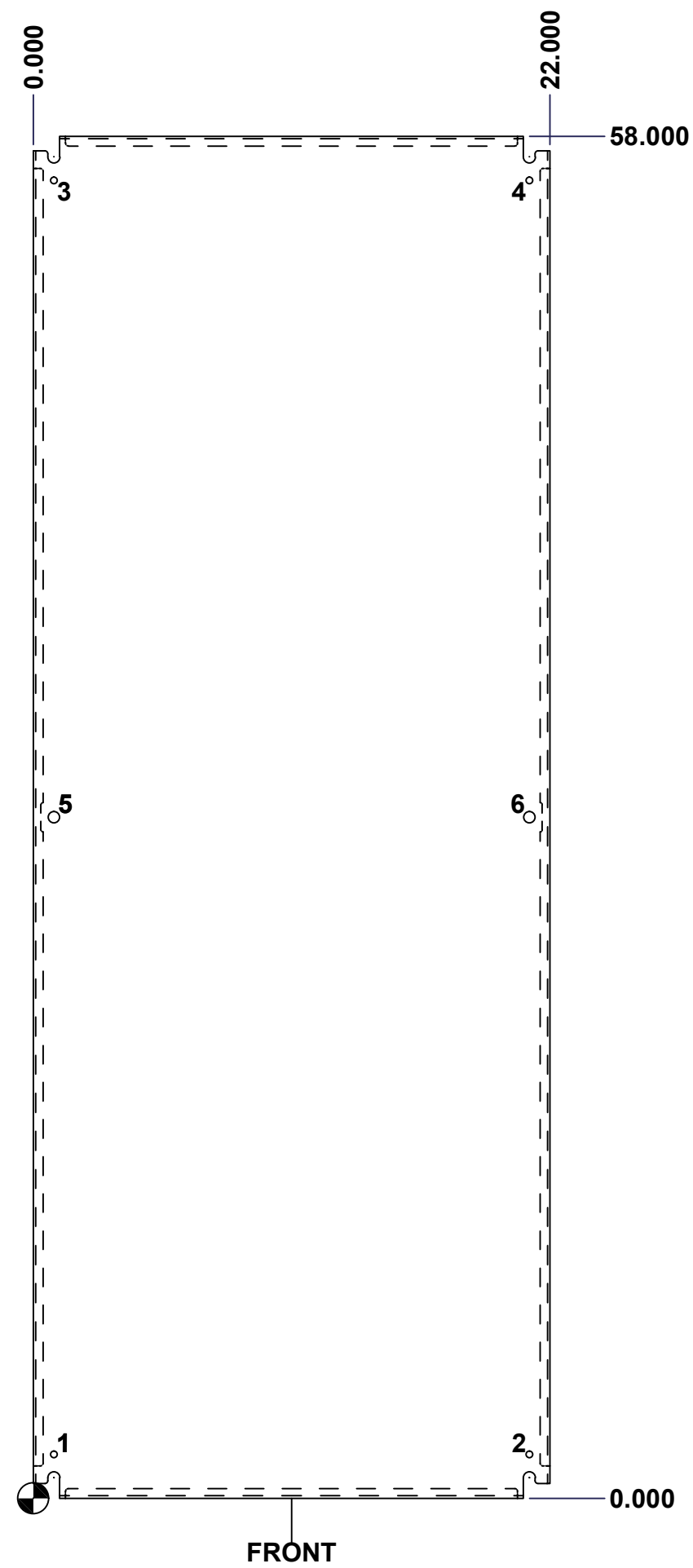
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	0.875	1.875	GROUND HOLE (RND Ø0.290)
2	21.125	1.875	GROUND HOLE (RND Ø0.290)
3	0.875	56.125	GROUND HOLE (RND Ø0.290)
4	21.125	56.125	GROUND HOLE (RND Ø0.290)
5	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
6	21.125	29.000	MTG STUD HOLE (RND Ø0.500)

All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par



Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par BoxCad		Date 23-Jan-07		Material Matière See Part List	
Color Couleur See Part List		Finish Fini See Part List		Description 881 SP - Inner Panel	
Part Number Numéro Pièce 881 SP6024G		Rev. 0		Detail Rev. 2	