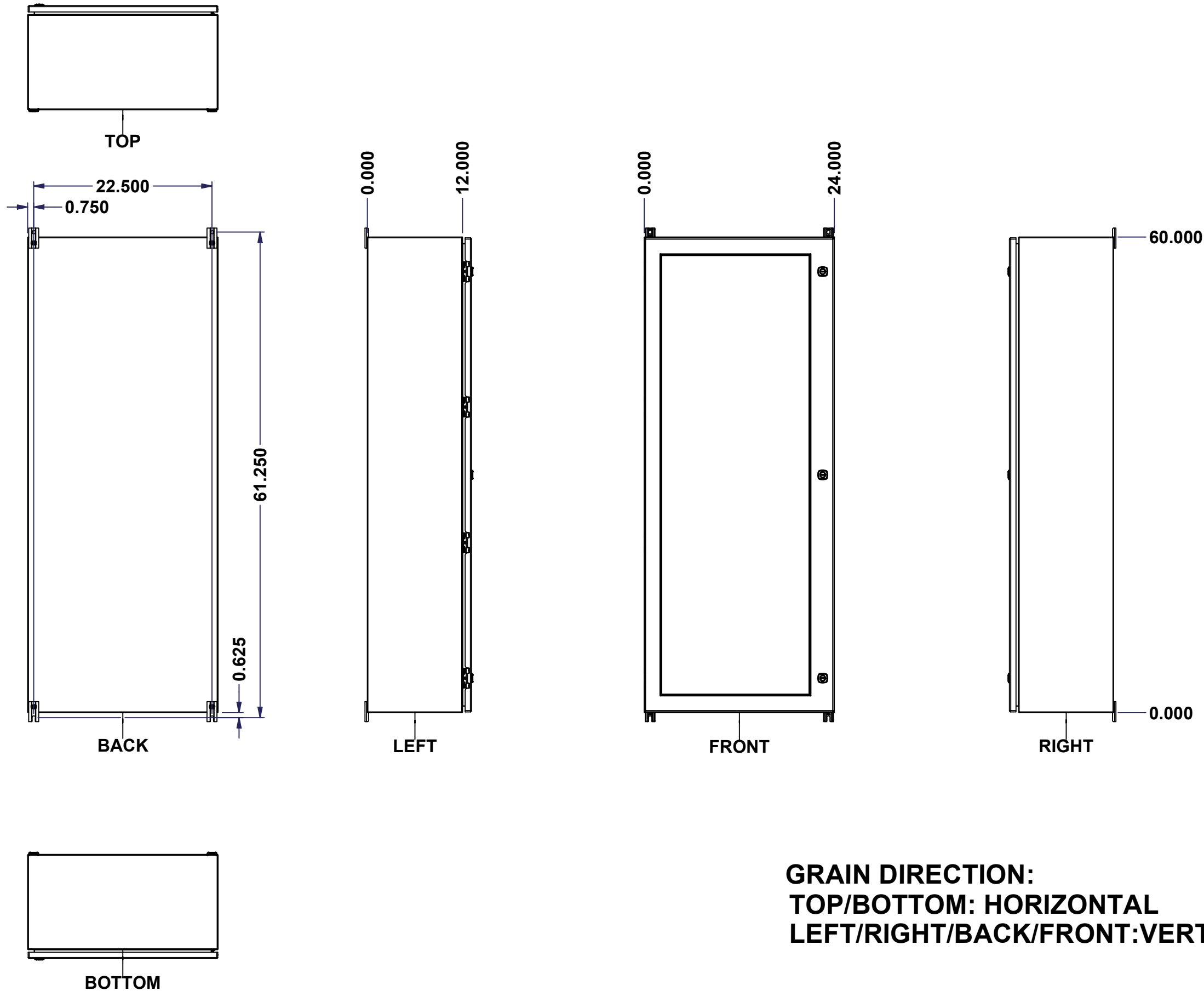


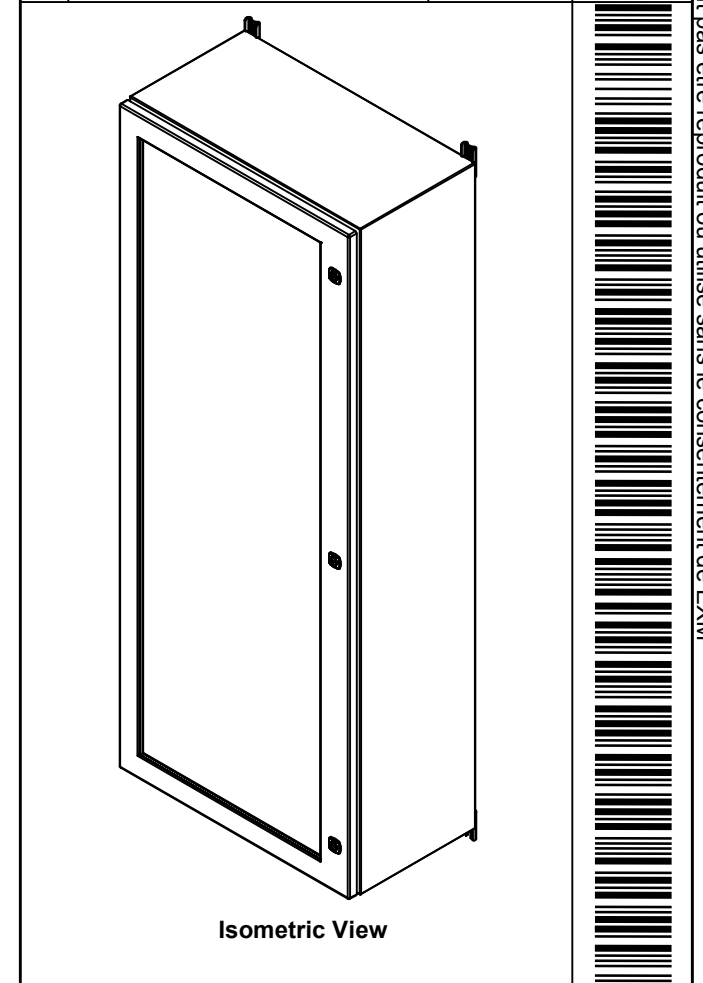
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**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par



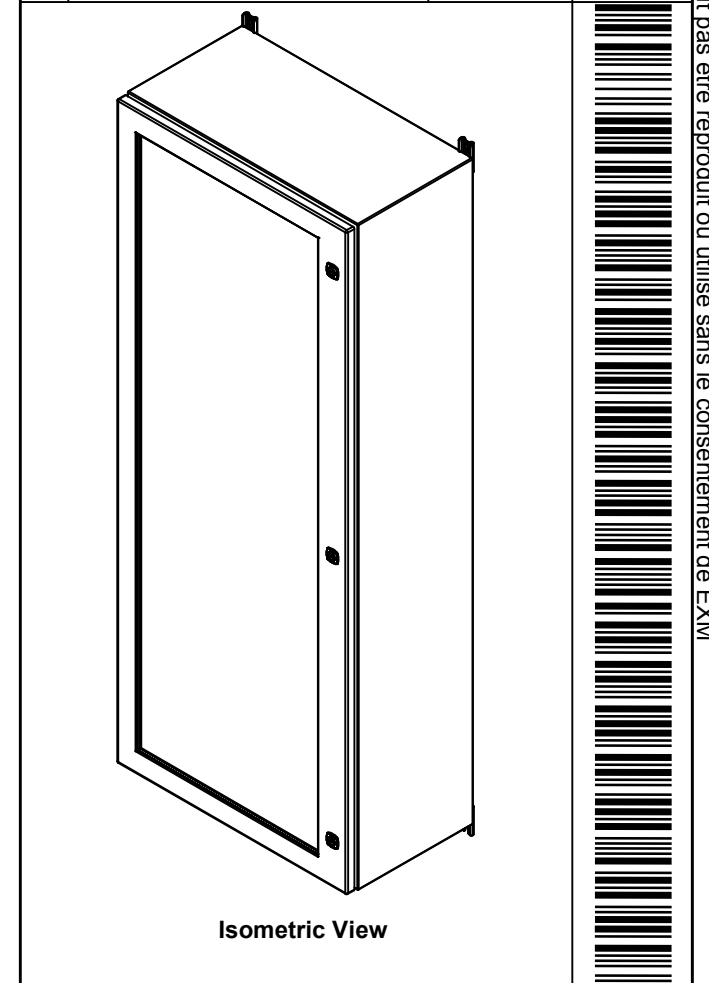
		Flatness / Aplatissement: Max 3.0mm Projection:	
Customer / Client:		Date:	
Drawn By / Dessiné Par: BoxCad: BoxCad		Date: 06-Jun-23	
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)		Color / Couleur: Unpainted	
Description: 5412ESSW 60" x 24" x 12" Assembly		Finish / Fini: Brushed	
Part Number / Numéro Pièce: 5412ESSW602412THNOIP		Detail Rev.: 1	
SEE BILL OF MATERIAL ON LAST PAGE		Rev.: 0	

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par




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[www.exmweb.com](http://www.exmweb.com)

Flatness / Aplatissement: Max 3.0mm  
 Projection: 

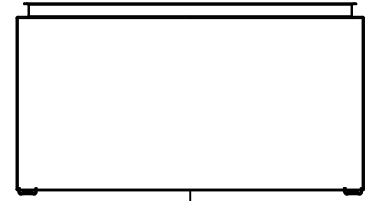
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW602412THNOI PC	0	5412ESSW 60" x 24" Cover
1	5412ESSW602412THNOI PB	0	5412ESSW 60" x 24" x 12" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

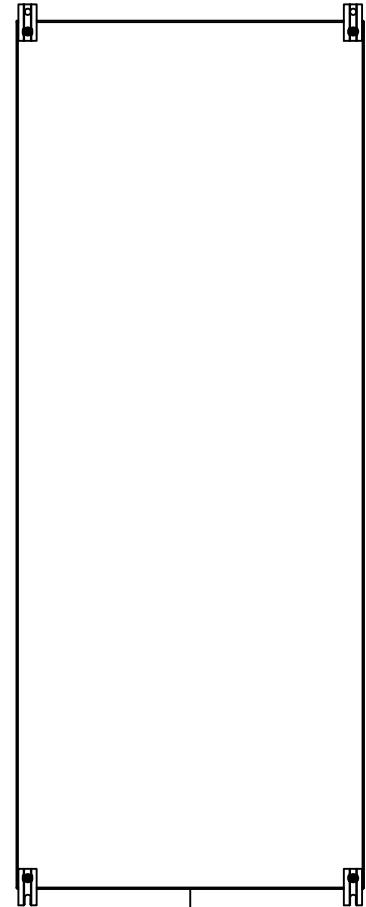
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: BoxCad	Date: 06-Jun-23
Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)	
Color / Couleur: Unpainted	Finish / Fini: Brushed
Description: 5412ESSW 60" x 24" x 12" Assembly	Detail Rev.
Part Number / Numéro Pièce: <b>5412ESSW602412THNOIP</b>	Rev. <b>0</b>
	2 / 15

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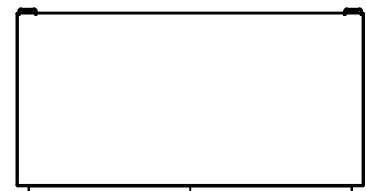
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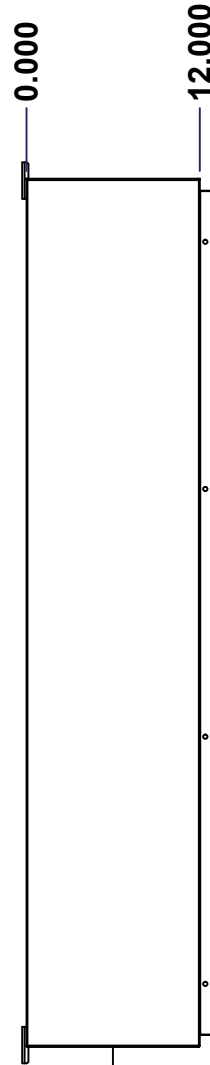
TOP



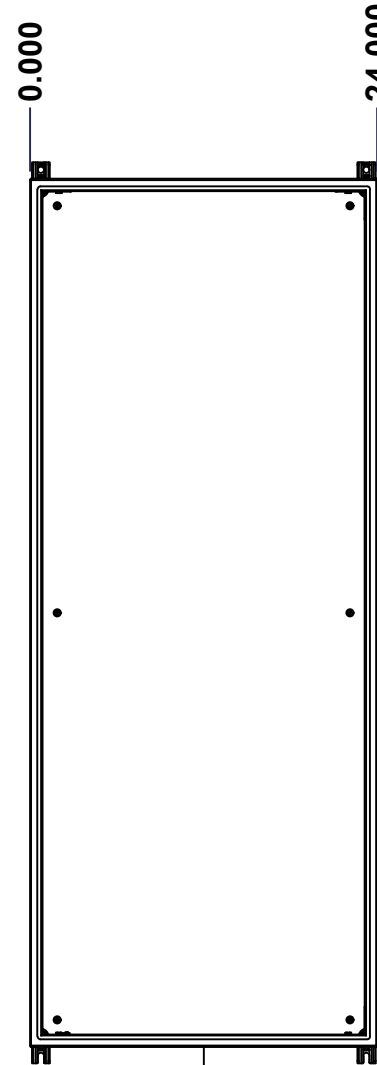
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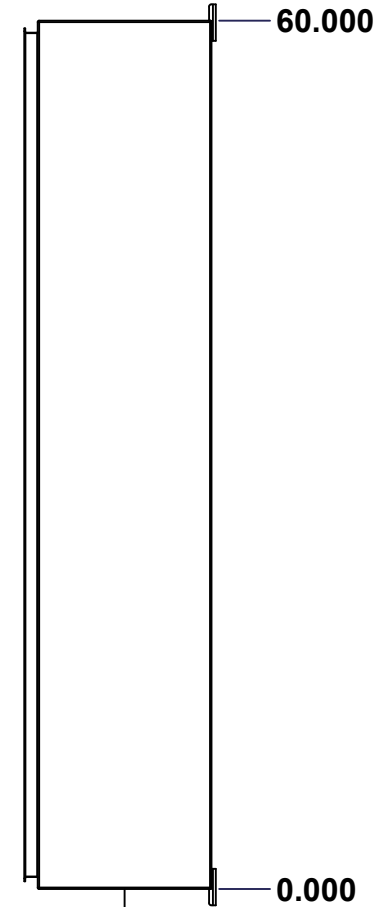
BOTTOM



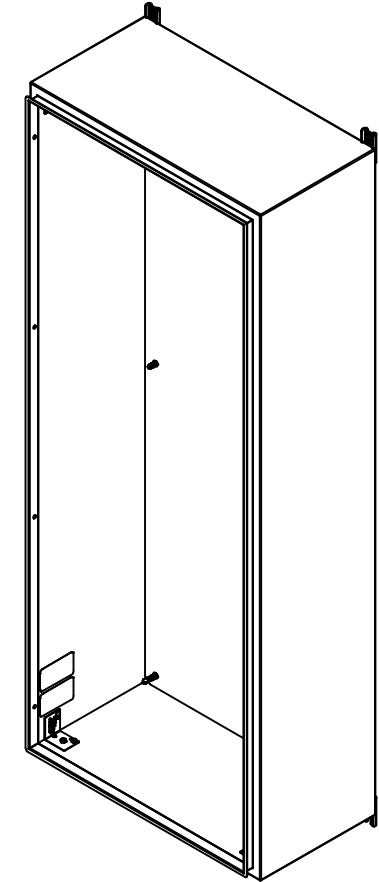
LEFT



FRONT




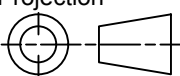
RIGHT



Isometric View



No.	Revisions	Date	By/Par

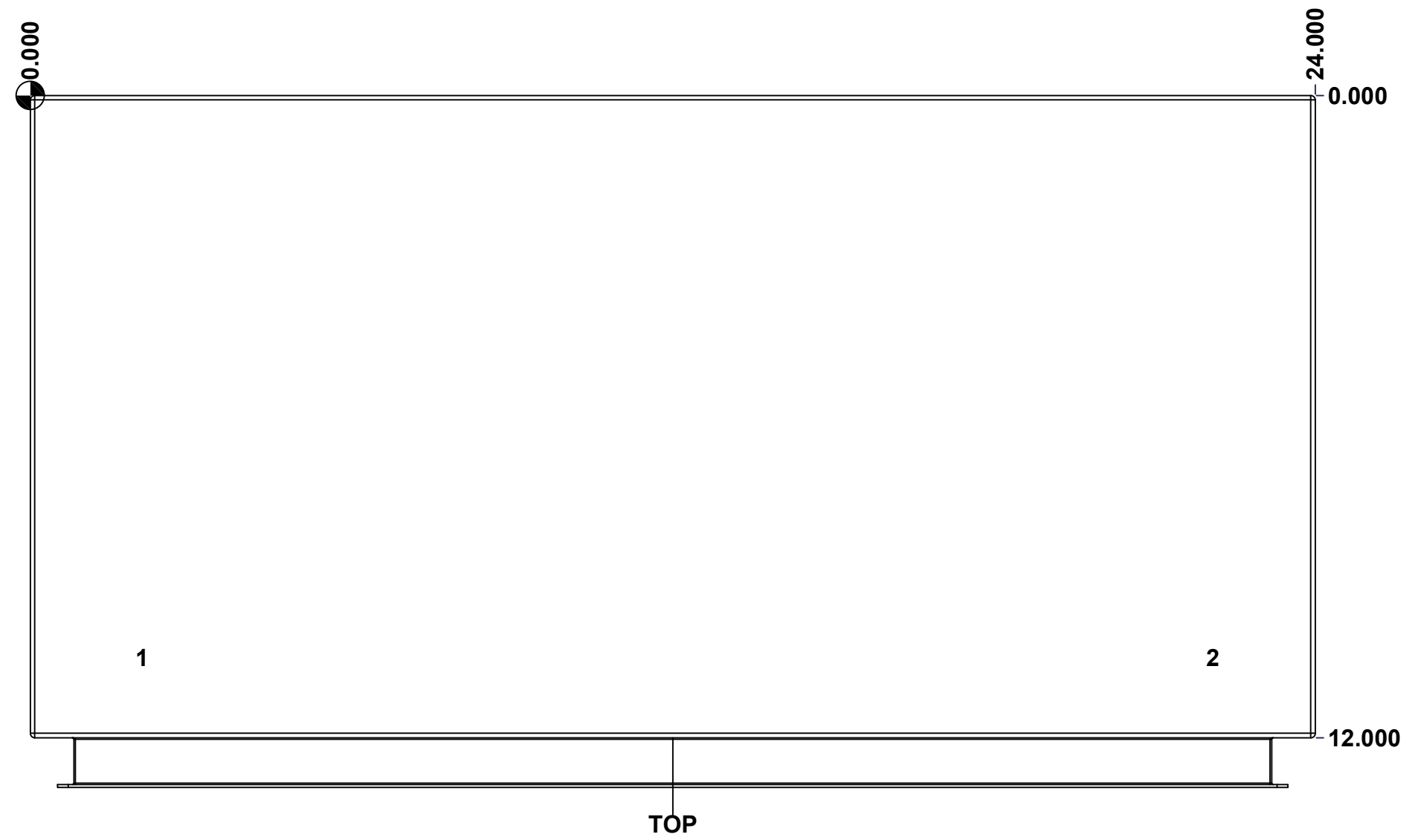
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 24" x 12" Body		
Part Number Numéro Pièce	Rev. 0	3

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW602412THNOIPB 0 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)

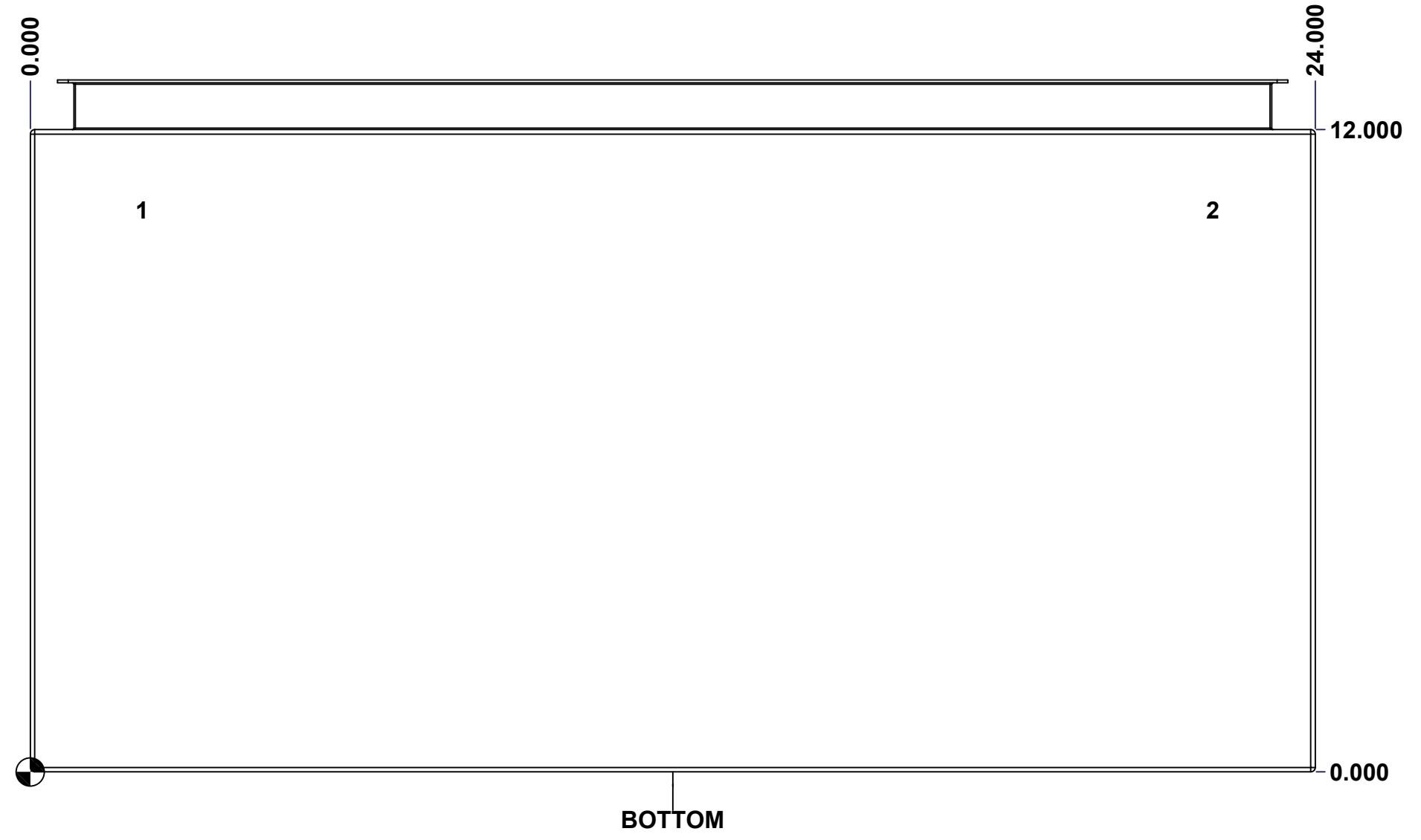


	Description	Status
	5412ESSW 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW602412THNOIPB</b>	<b>0</b>
		4
		15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	10.500	INSUL. STUD M6 x 18mm (Inside)
2	22.000	10.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 60" x 24" x 12" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW602412THNOIPB</b>	<b>0</b>
		5
		15

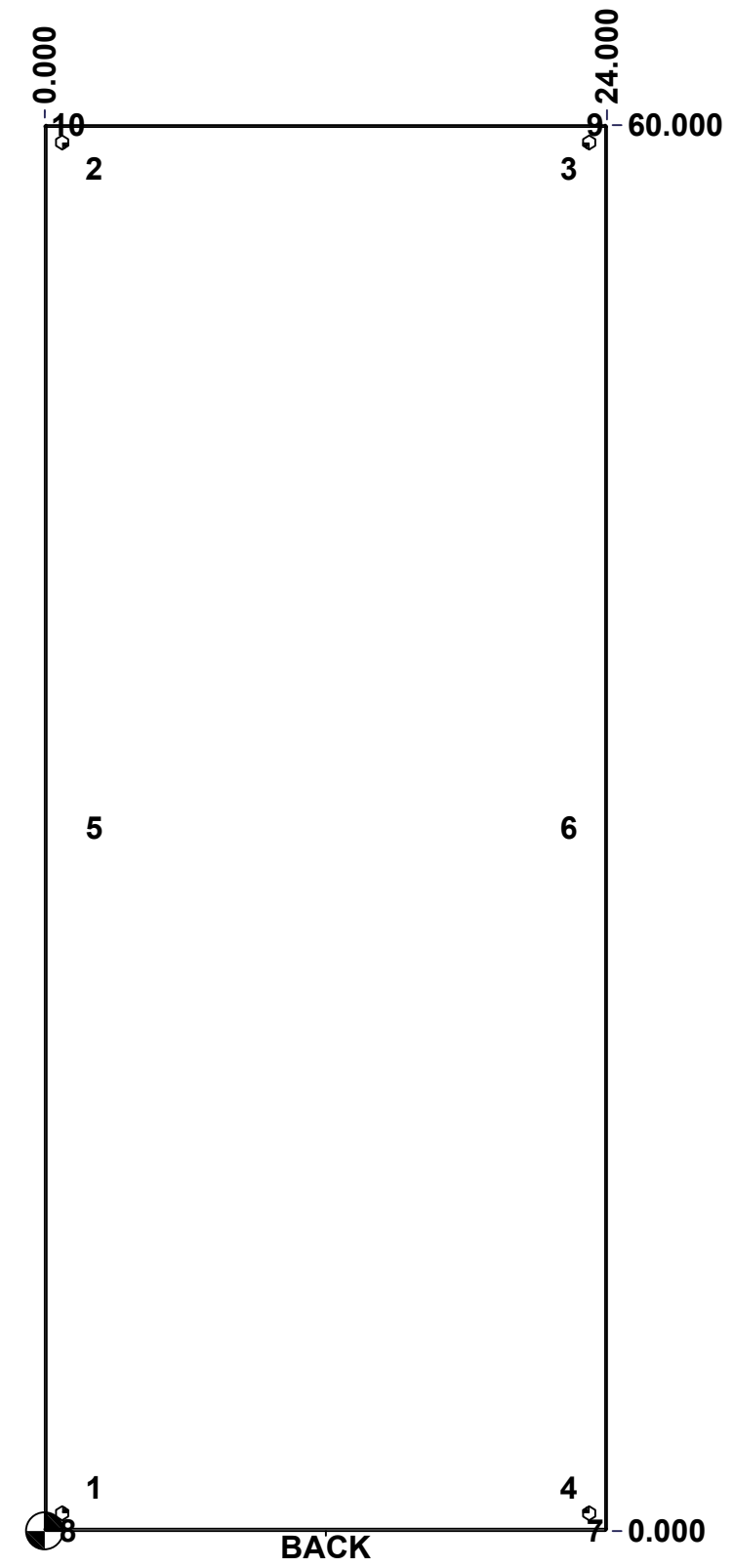
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	22.125	58.125	IP STUD M8 x 35mm (Inside)
4	22.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	22.125	30.000	IP STUD M8 x 35mm (Inside)
-----			
7	23.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	23.250	60.000	FOOT 885 ESMF4_CLOSE
10	0.750	60.000	FOOT 885 ESMF4_CLOSE

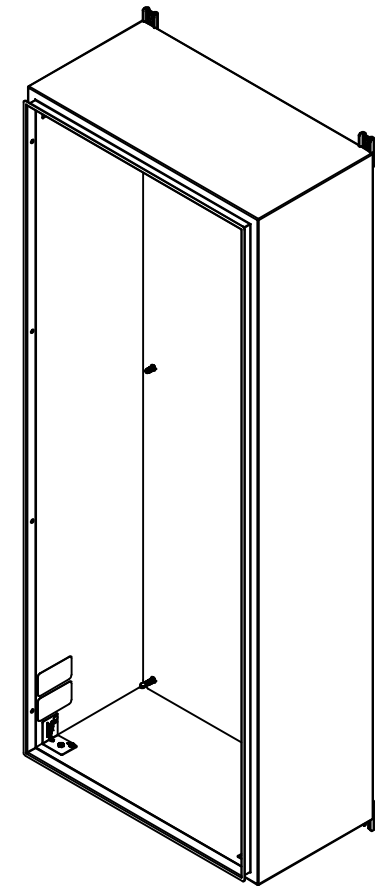


	Description	Status
	5412ESSW 60" x 24" x 12" Body	(NULL)
Part Number Numéro Pièce <b>5412ESSW602412THNOIPB</b>	Rev.	6
	<b>0</b>	15

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No.	Revisions	Date	By/Par




Isometric View



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW602412THNOI-PI-RS	0	5412ESSW 60" x 24" Right Insulation
1	5412ESSW602412THNOI-PI-LS	0	5412ESSW 60" x 24" Left Insulation
1	5412ESSW602412THNOI-PI-BT	0	5412ESSW 60" x 24" Top and Bottom Insulation
1	5412ESSW602412THNOI-PI-TP	0	5412ESSW 60" x 24" Top and Bottom Insulation
1	5412ESSW602412THNOI-PI-B	0	5412ESSW 60" x 24" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW602412THNOI-PB-P	0	5412ESSW 60" x 24" x 12" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Flatness  
Aplatissement  
Max 3.0mm

Projection

Customer Client

Drawn By / Dessiné Par: BoxCad: BoxCad

Material / Matière: 16 Ga Stainless Steel 304 (1.4mm)

Color / Couleur: Unpainted

Finish / Fini: Brushed

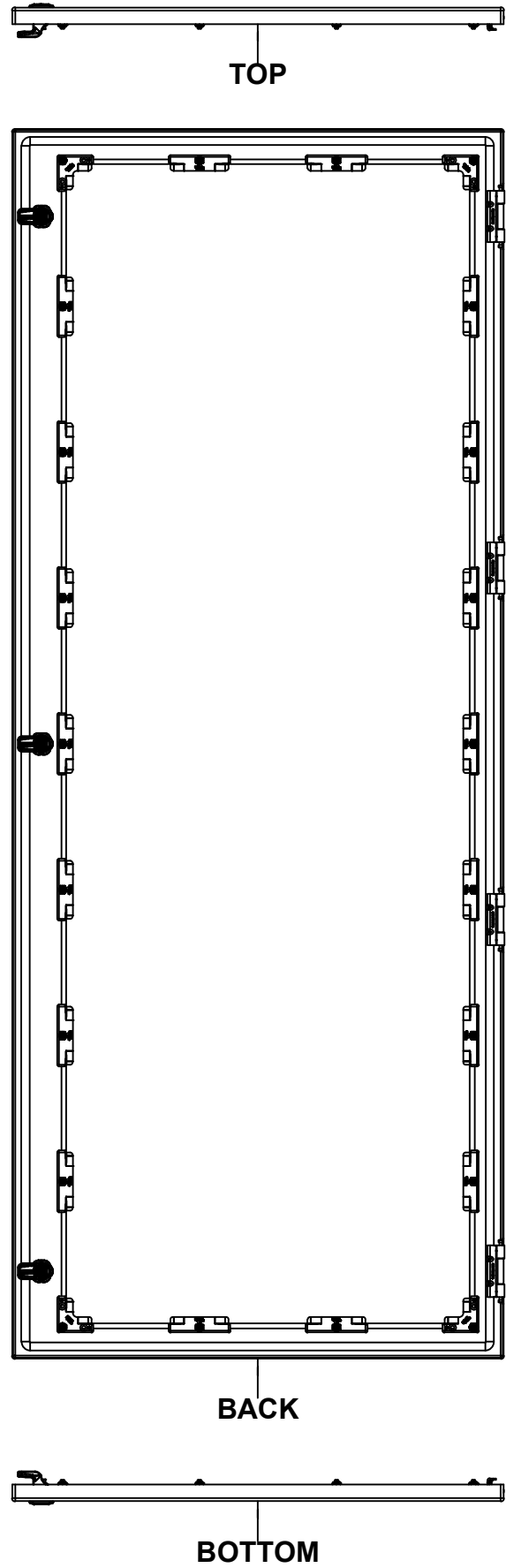
Description: 5412ESSW 60" x 24" x 12" Body

Part Number / Numéro Pièce: **5412ESSW602412THNOIPB**

Date	06-Jun-23
Rev.	7
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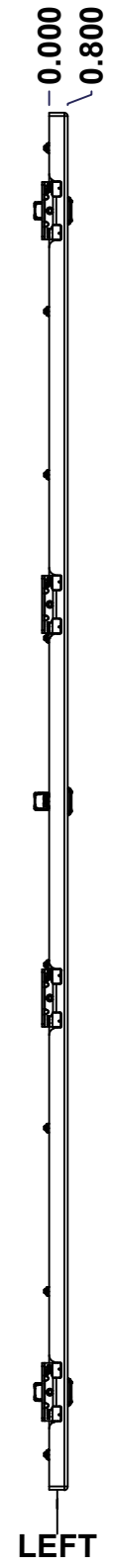
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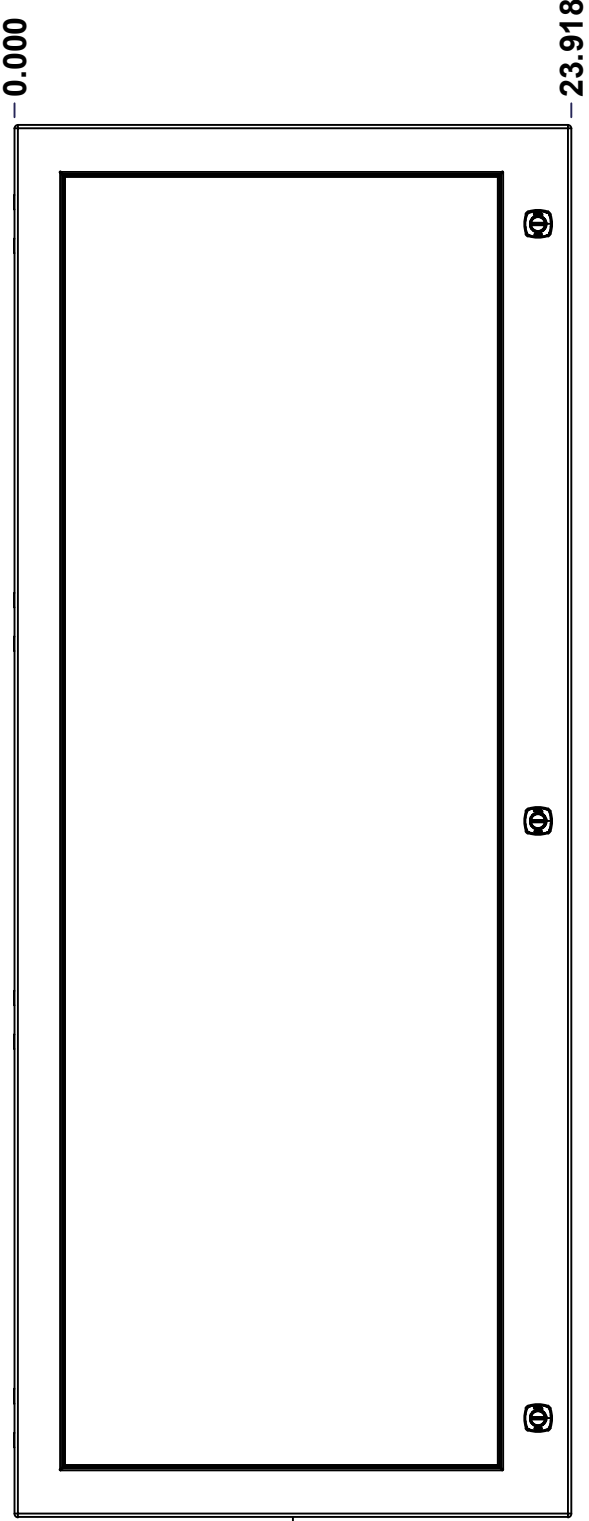
TOP

BACK

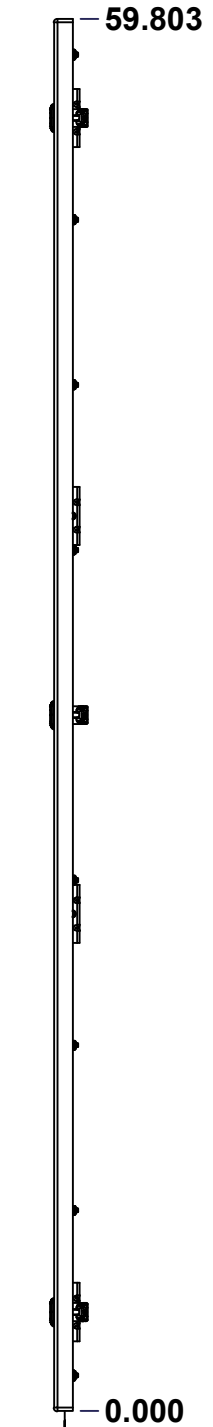
BOTTOM



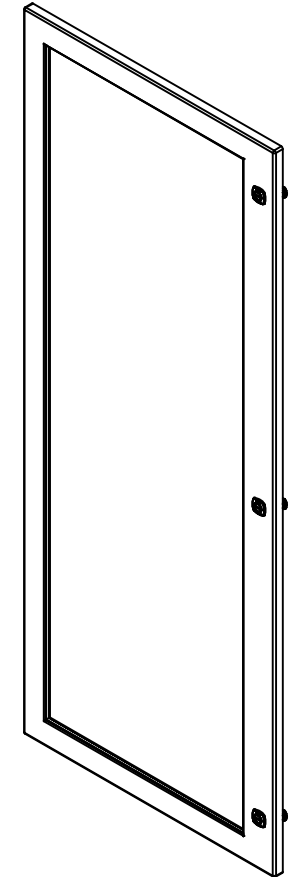
LEFT



FRONT

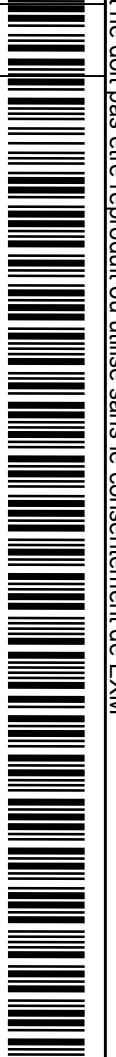


RIGHT



Isometric View

No.	Revisions	Date	By/Par



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Flatness  
 Aplatissement  
 Max 3.0mm  
 Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Jun-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	

Color Couleur Unpainted	Finish Fini Brushed
----------------------------	------------------------

Description 5412ESSW 60" x 24" Cover	Detail Rev.
---	-------------

Part Number Numéro Pièce	Rev. 8
-----------------------------	--------

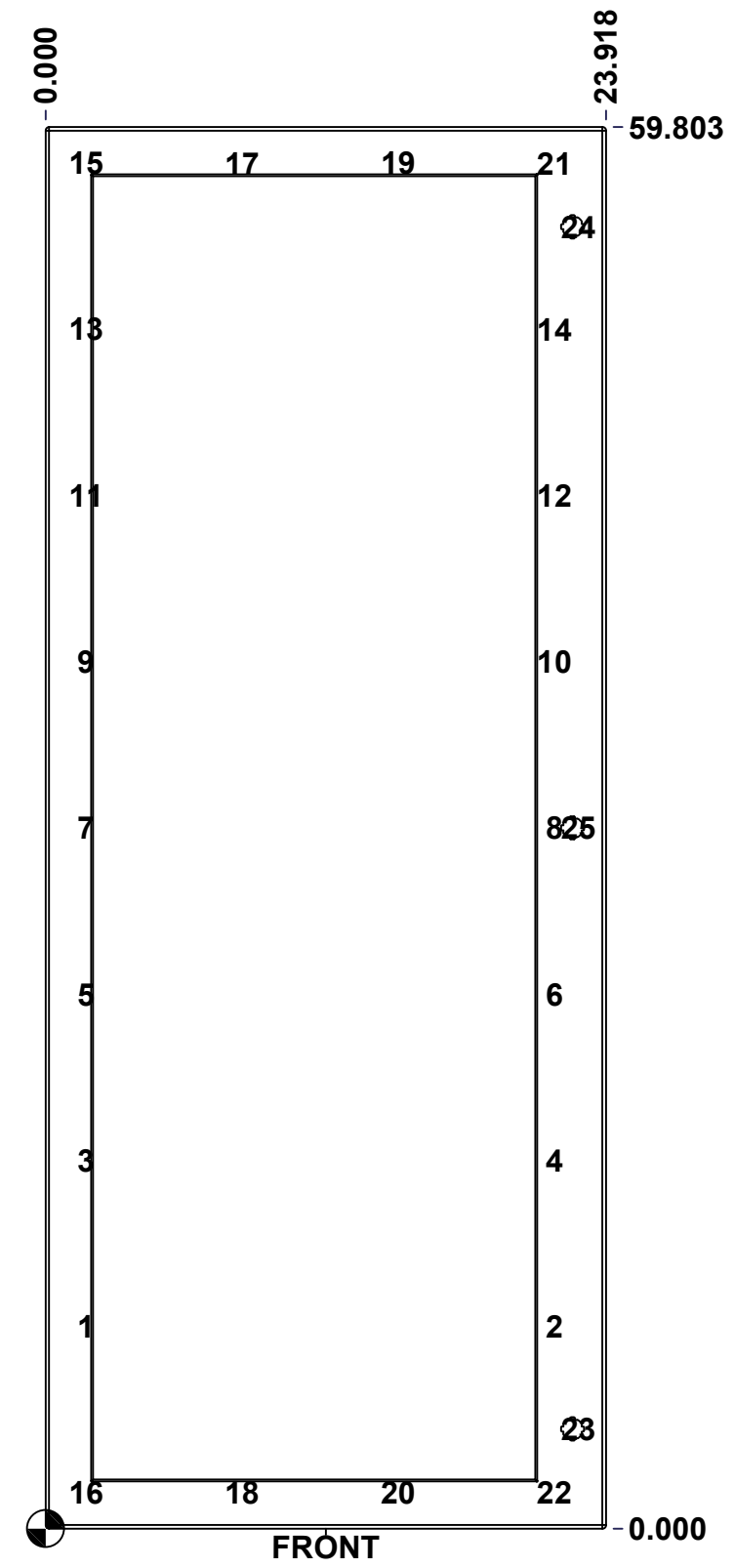
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW602412THNOIPC 0 15



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	21.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	21.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	21.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	21.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	21.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	21.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	21.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	8.135	58.276	STUD M6 x 18mm (Inside)
18	8.135	1.527	STUD M6 x 18mm (Inside)
19	14.802	58.276	STUD M6 x 18mm (Inside)
20	14.802	1.527	STUD M6 x 18mm (Inside)
21	21.468	58.276	STUD M6 x 18mm (Inside)
22	21.468	1.527	STUD M6 x 18mm (Inside)
-----			
23	22.494	4.250	880 SCQ4-SLSS6
24	22.494	55.553	880 SCQ4-SLSS6
25	22.494	29.902	880 SCQ4-SLSS6

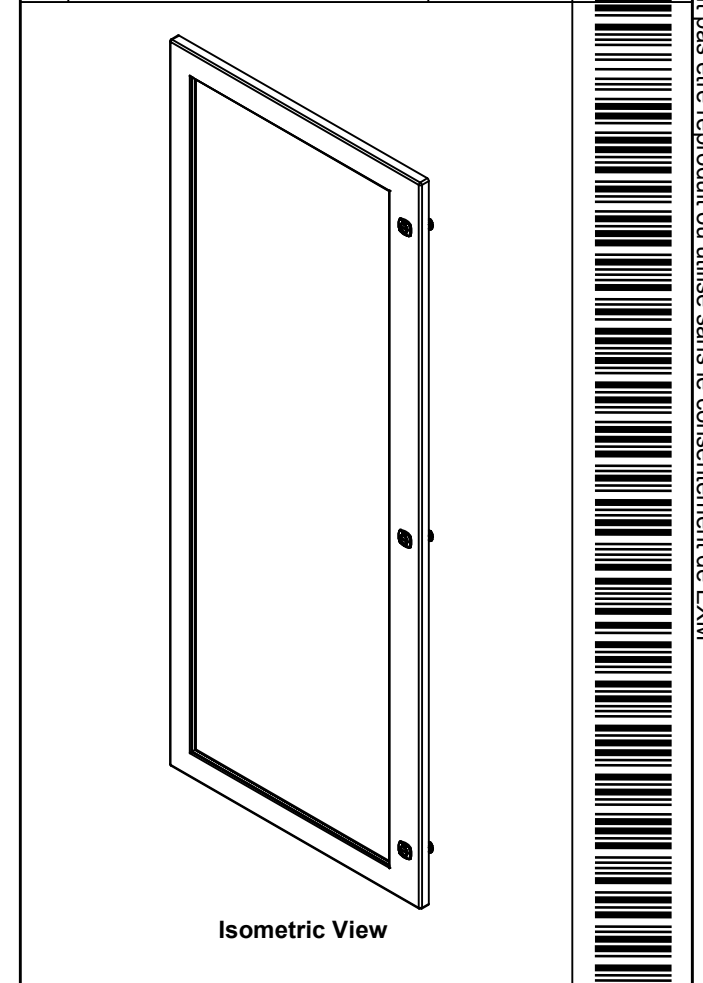


	Description	Status
	5412ESSW 60" x 24" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW602412THNOIPC	9
		0
		15


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No.	Revisions	Date	By/Par



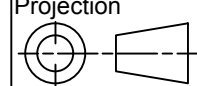
QTY	Part Number	Rev	Description
18	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
22	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW602412THNOI PLXG	0	5412ESSW 60" x 24" Lexan Gasket Part
1	5412ESSW602412THNOI PLX	0	5412ESSW 56.375" x 20.125" Lexan Part
1	5412ESSW602412THNOI PG	0	5412ESSW 60" x 24" Cover Gasket Part
1	5412ESSW602412THNOI PC-P	0	5412ESSW 60" x 24" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			



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Flatness  
Aplatissement  
Max 3.0mm

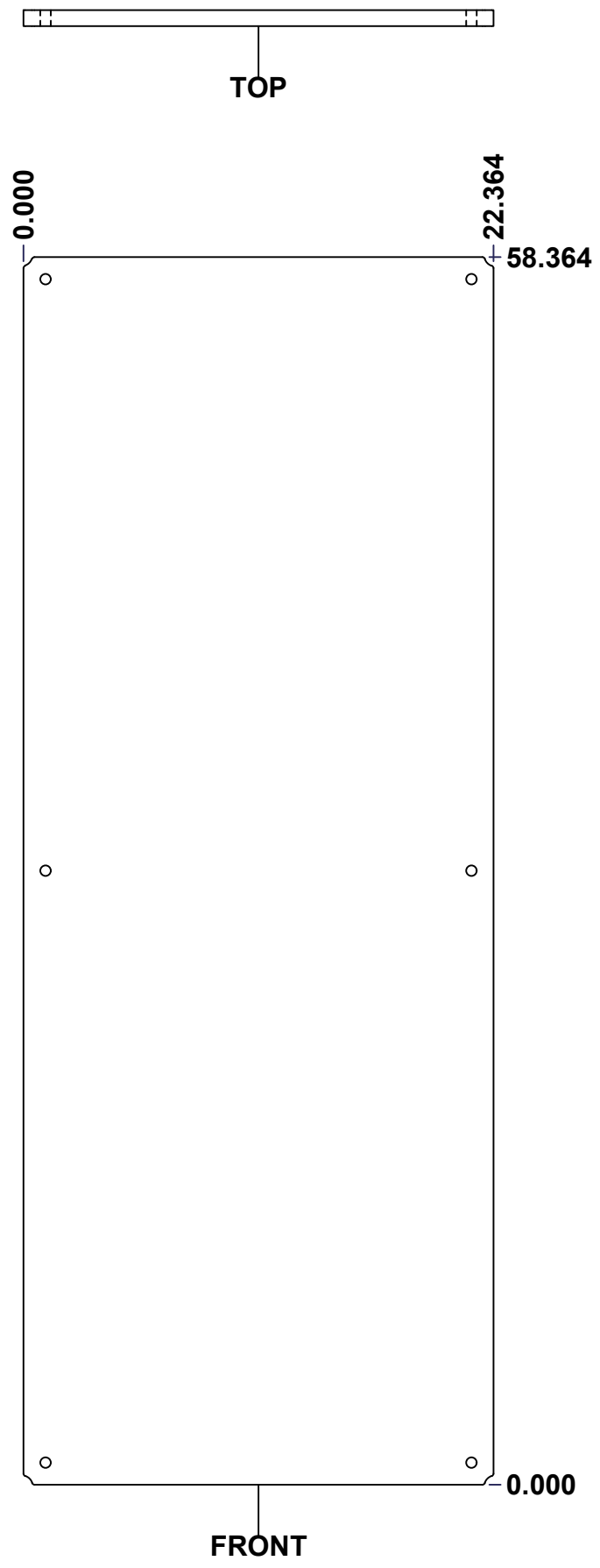
Projection



Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Jun-23
Material Matière 16 Ga Stainless Steel 304 (1.4mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 60" x 24" Cover	
Part Number Numéro Pièce <b>5412ESSW602412THNOIPC</b>	Rev. 10 <b>0</b>

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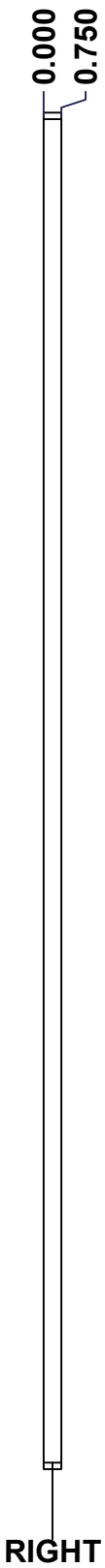
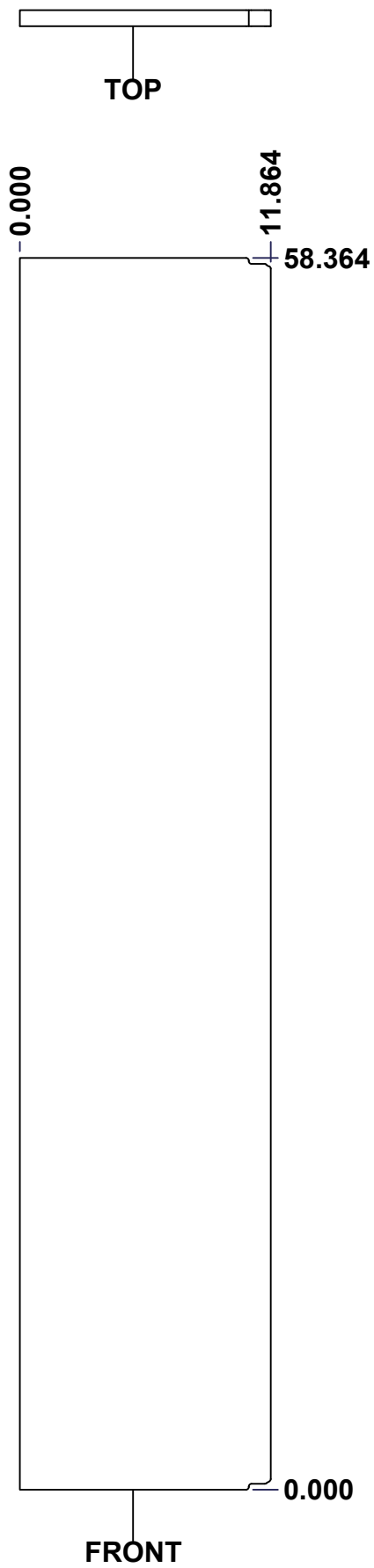
No.	Revisions	Date	By/Par

**Isometric View**

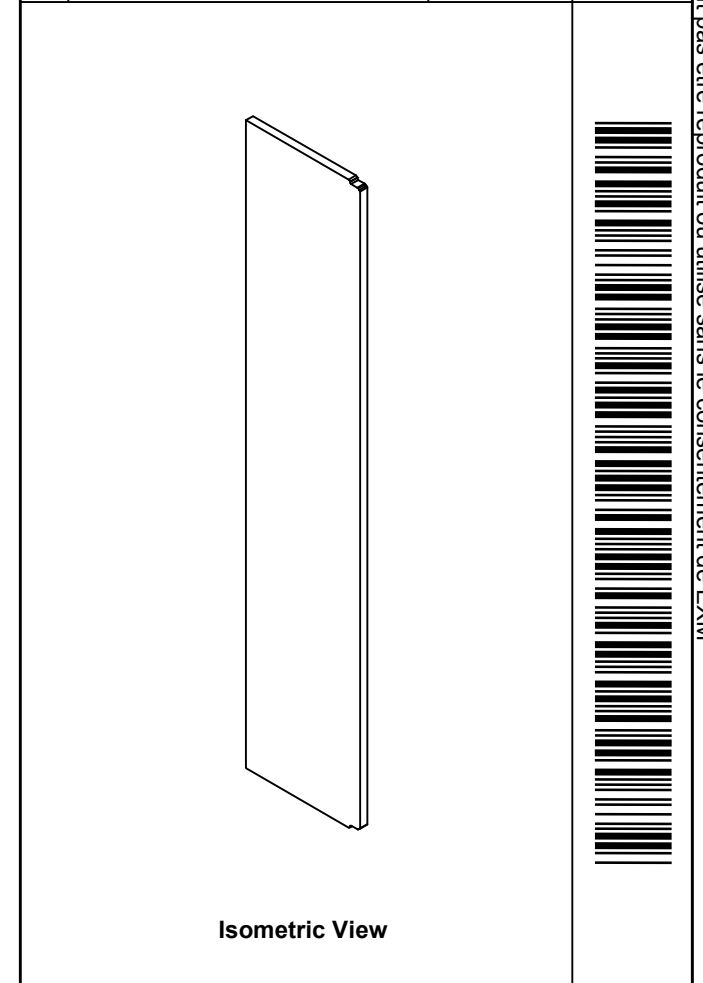
<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 24" Back Insulation		
Part Number Numéro Pièce	Rev.	11
SEE BILL OF MATERIAL ON LAST PAGE		0

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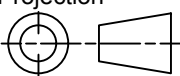
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No.	Revisions	Date	By/Par



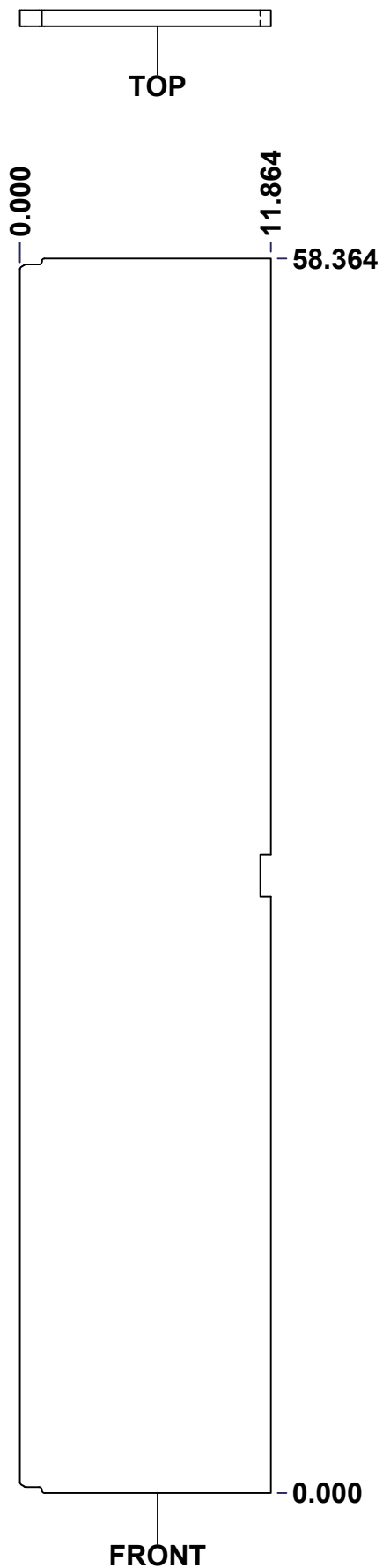
Isometric View

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 24" Left Insulation		
Part Number Numéro Pièce	Rev.	12
5412ESSW602412THNOIPI-LS 0		15

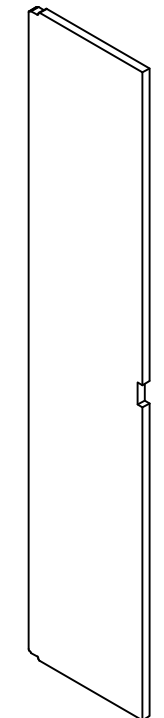
SEE BILL OF MATERIAL ON LAST PAGE

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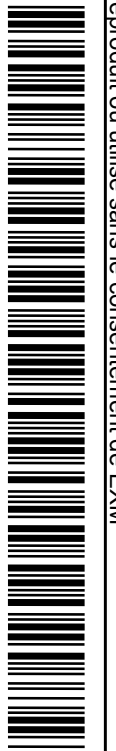
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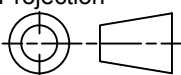


No.	Revisions	Date	By/Par



Isometric View



 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 24" Right Insulation		
Part Number Numéro Pièce	Rev.	13
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW602412THNOIPI-RS 0		15

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TOP

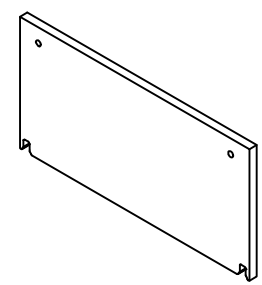


FRONT

0.000  
0.750



RIGHT



Isometric View



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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 60" x 24" Top and Bottom Insulation	Detail Rev.
Part Number / Numéro Pièce	Rev. 14

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW602412THNOIPI-TP 0

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TOP

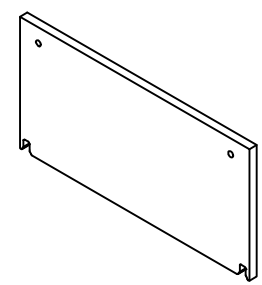


FRONT

0.000  
0.750



RIGHT



Isometric View



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Flatness  
Aplatissement  
Max 3.0mm  
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate	
Color Couleur Aluminum	Finish Fini N/A
Description 5412ESSW 60" x 24" Top and Bottom Insulation	Detail Rev.
Part Number Numéro Pièce	Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW602412THNOIPI-BT 0