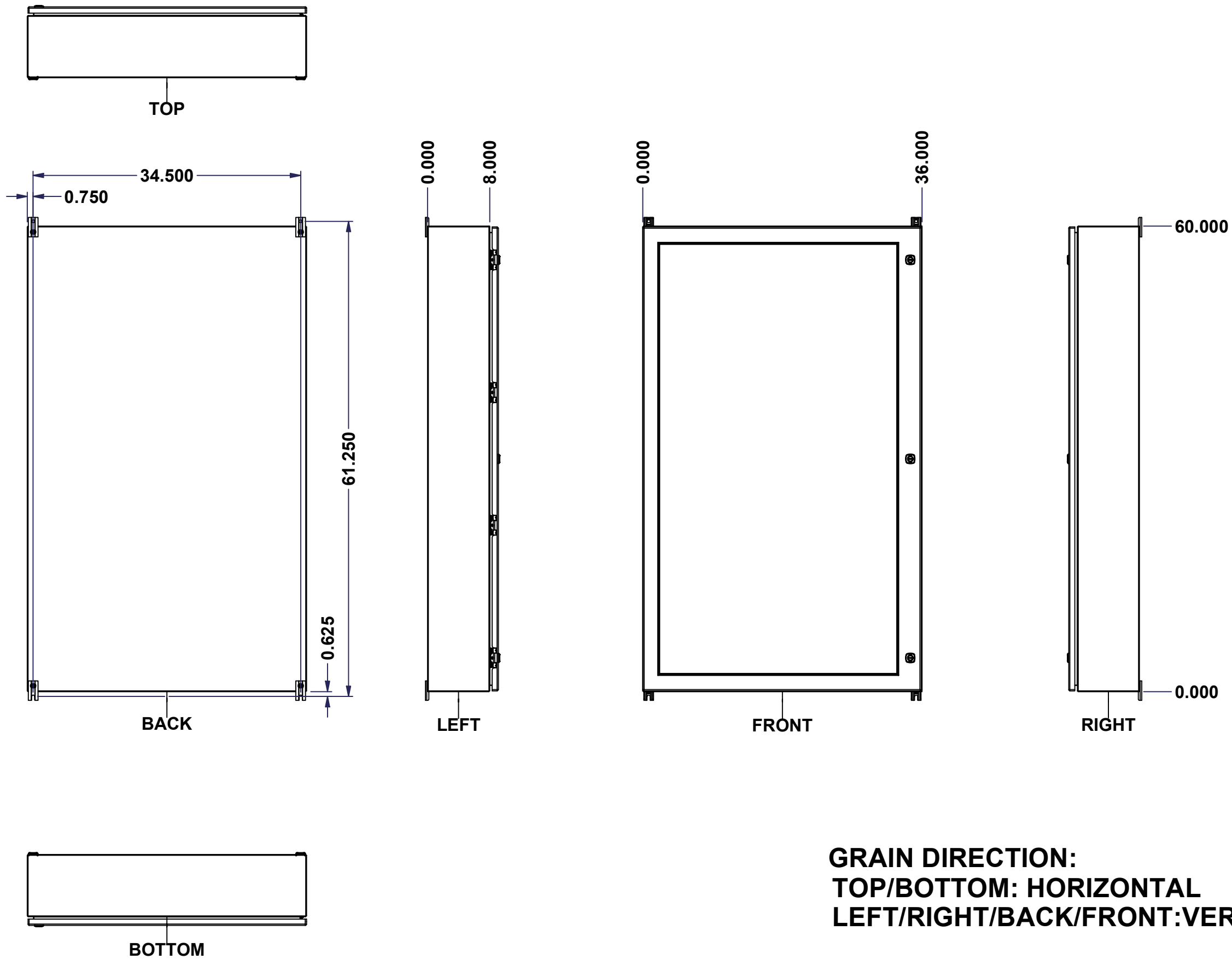


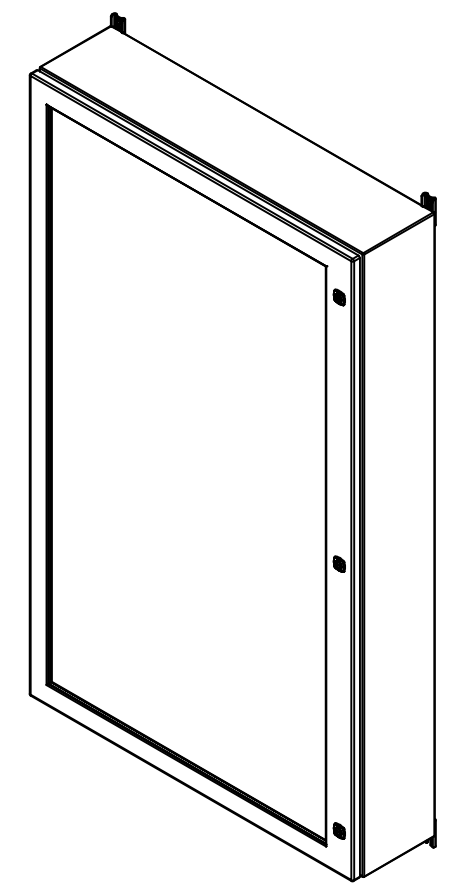
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GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL

| No. | Revisions | Date | By/Par |
|-----|-----------|------|--------|
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Isometric View



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|--|-----------------------------------|--|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 06-Jun-23 |
| Material Matière | 14 Ga Stainless Steel 316 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSW 60" x 36" x 8" Assembly | | |
| Part Number Numéro Pièce | Rev. 0 | 1 / 15 |
| 5412ESSW6036086TH | | |

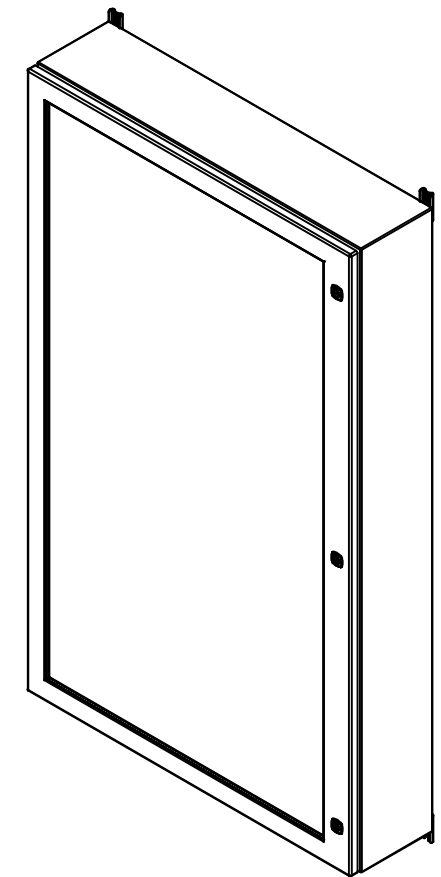
SEE BILL OF MATERIAL ON LAST PAGE

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| NOTE | |
|------|---|
| ITEM | DESCRIPTION |
| 1 | NEMA 4X Enclosure |
| 2 | C/W Standard ground studs on box and cover |
| 3 | W/O Standard door stiffener |
| 4 | C/W Standard inner panel (Included) |
| 5 | C/W Standard inner panel mounting studs |
| 6 | C/W 885 ESMF4_OPEN Sold separately (Installed) |
| 7 | C/W 885 ESMF4_CLOSE Sold separately (Installed) |
| 8 | C/W R5 Insulation (Installed by EXM) |

| No. | Revisions | Date | By/Par |
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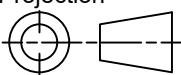


Isometric View



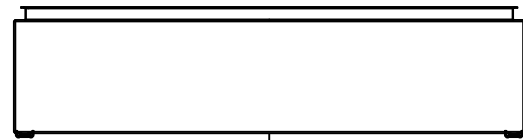
| PACKING | | |
|-----------------------|-----|--|
| ITEM | QTY | DESCRIPTION |
| Cardboard sleeve | 2 | Top and Bottom |
| Cardboard strip | 2 | Between back of enclosure and inner panel |
| Plastic bag | 1 | To protect cover surface and inside gasket |
| Cardboard corner | 4 | To reinforced for the plastic strap tightening |
| Plastic strap - Black | 2 | To Squeeze the 2 cardboard sleeve together |
| Packaging label | 3 | White label with PN |
| Plastic strap- Green | 2 | To secure the enclosure to the wood pallet |
| Wood Pallet | 1 | 2" deeper and 3" larger than enclosure size |

| | | | |
|------------|--------------------|-----|--|
| 8 | STK-Q-00600 | 2 | M12 to M8 Adaptor |
| 1 | 881 SP6036G | 0 | 881 SP - Inner Panel |
| 1 | STK-K-01800 | 5 | 5412 ES Accessory Kit |
| 1 | 5412ESSW6036086THC | 0 | 5412ESSW 60" x 36" Cover |
| 1 | 5412ESSW6036086THB | 0 | 5412ESSW 60" x 36" x 8" Body |
| 4 | STK-Q-04051-08 | 1 | M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal |
| Qty | Part Number | Rev | Description |
| Parts List | | | |

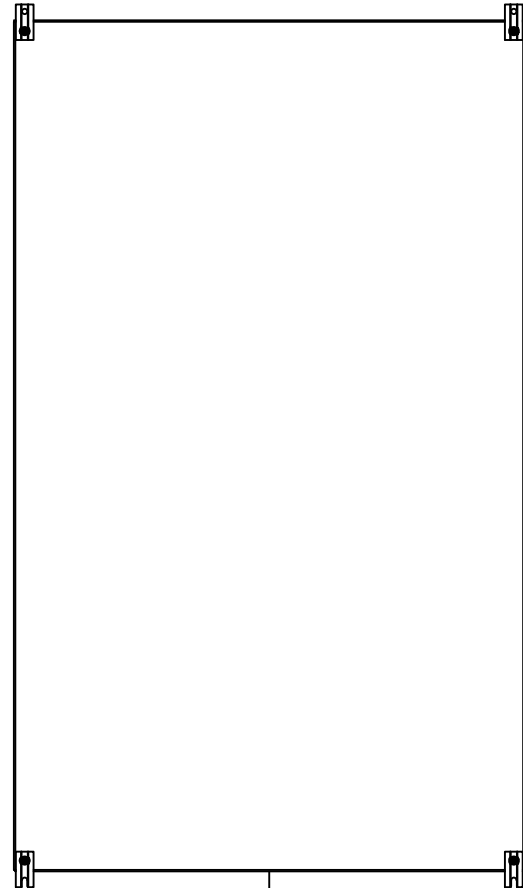
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|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | Flatness Aplatissement | Max 3.0mm |
| | Projection |  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 06-Jun-23 |
| Material Matière | 14 Ga Stainless Steel 316 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSW 60" x 36" x 8" Assembly | | |
| Part Number Numéro Pièce | Rev. | 2 |
| 5412ESSW6036086TH | 0 | 15 |

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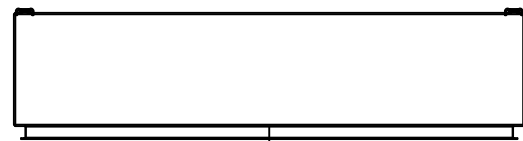
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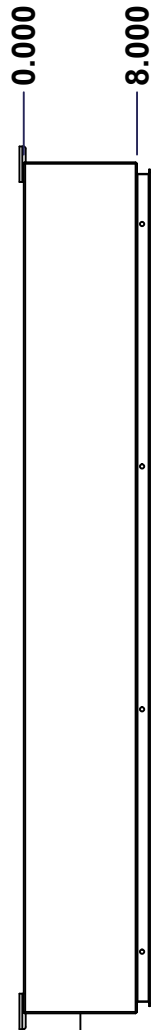
TOP



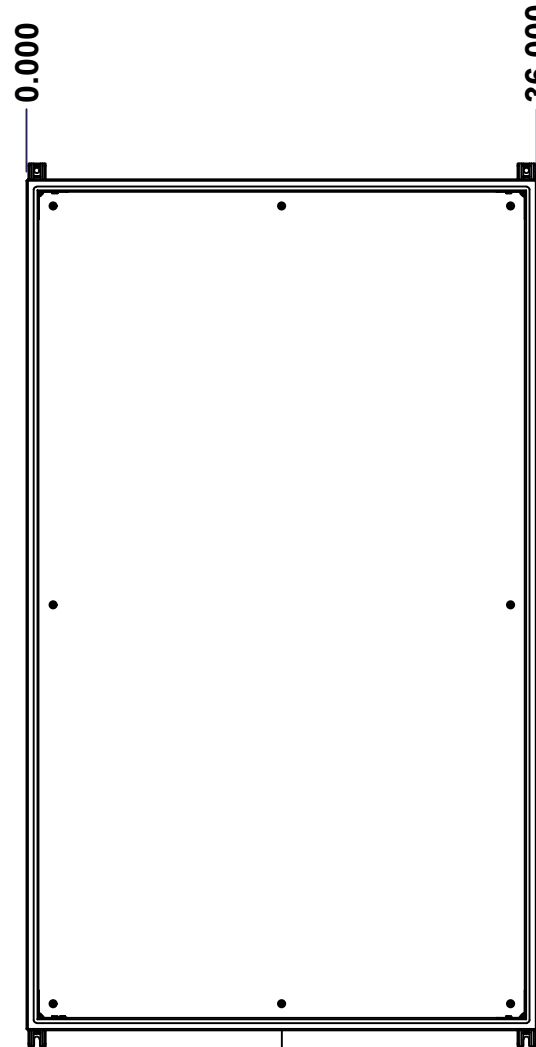
BACK



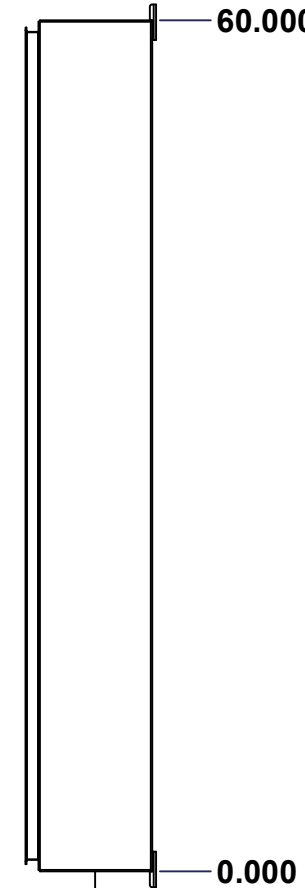
BOTTOM



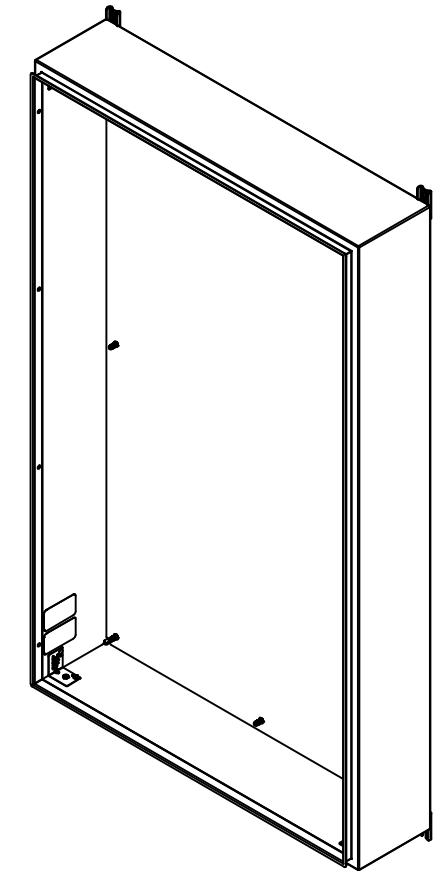
LEFT



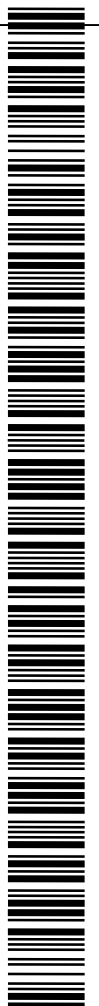
FRONT




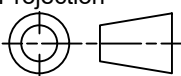
RIGHT



Isometric View



| No. | Revisions | Date | By/Par |
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|--|-----------------------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 06-Jun-23 |
| Material Matière | 14 Ga Stainless Steel 316 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | Detail Rev. | |
| 5412ESSW 60" x 36" x 8" Body | | |
| Part Number Numéro Pièce | Rev. 0 | 3 15 |

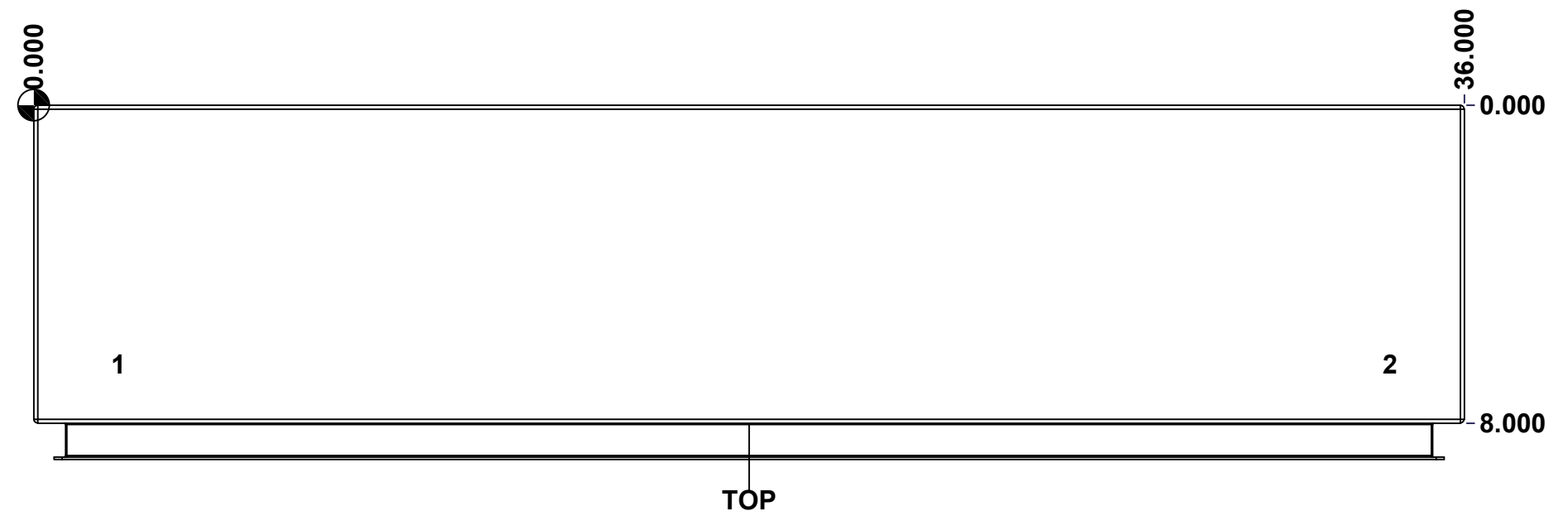
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5412ESSW6036086THB

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|---|--------|-------|--------------------------------|
| HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 34.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |

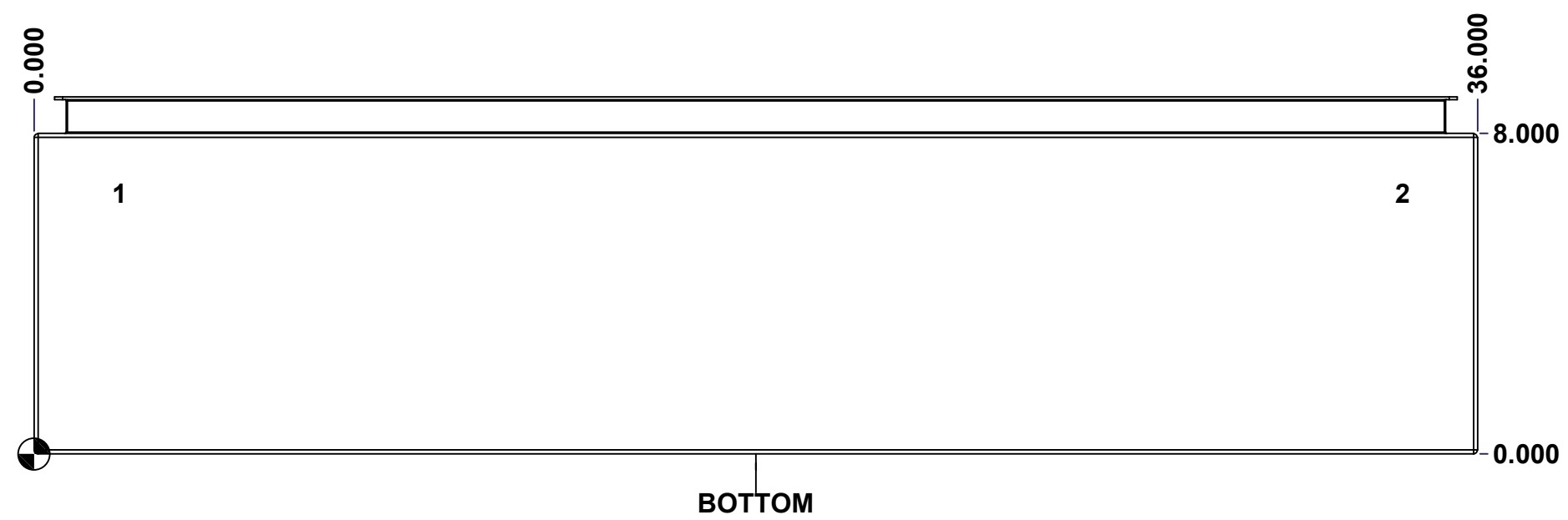


| | | |
|--|------------------------------|----------|
| | Description | Status |
| | 5412ESSW 60" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSW6036086THB | 0 |
| | | 4 |
| | | 15 |

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| STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE | | | |
|--|--------|-------|--------------------------------|
| HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY) | | | |
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 2.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |
| 2 | 34.000 | 6.500 | INSUL. STUD M6 x 18mm (Inside) |



| | | |
|--|------------------------------|----------|
| | Description | Status |
| | 5412ESSW 60" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSW6036086THB | 0 |
| | | 5 |
| | | 15 |

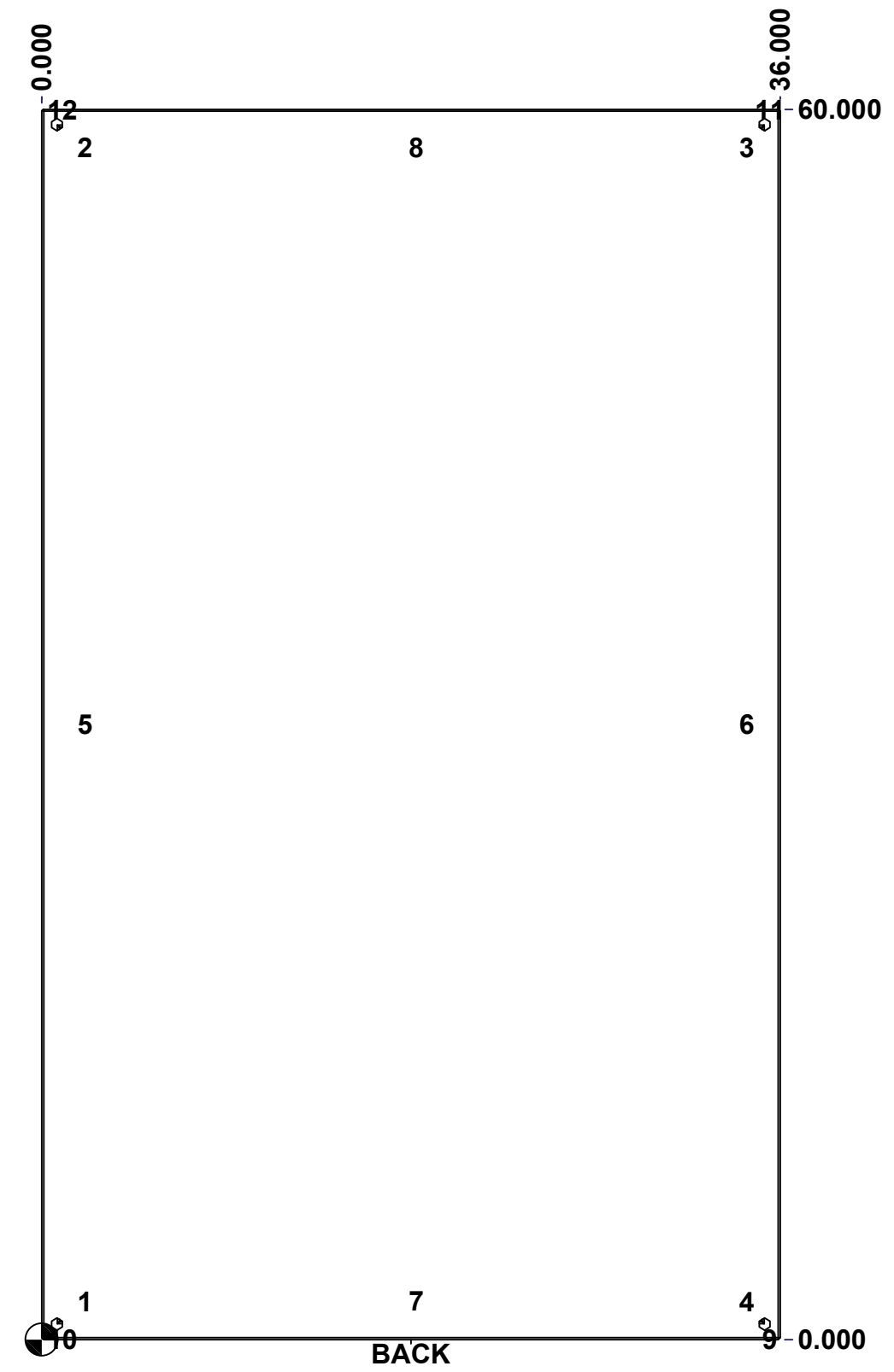
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|----------------------------|
| 1 | 1.875 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 2 | 1.875 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 3 | 34.125 | 58.125 | IP STUD M8 x 35mm (Inside) |
| 4 | 34.125 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 5 | 1.875 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 6 | 34.125 | 30.000 | IP STUD M8 x 35mm (Inside) |
| 7 | 18.000 | 1.875 | IP STUD M8 x 35mm (Inside) |
| 8 | 18.000 | 58.125 | IP STUD M8 x 35mm (Inside) |
| ----- | | | |
| 9 | 35.250 | 0.000 | FOOT 885 ESMF4_OPEN |
| 10 | 0.750 | 0.000 | FOOT 885 ESMF4_OPEN |
| 11 | 35.250 | 60.000 | FOOT 885 ESMF4_CLOSE |
| 12 | 0.750 | 60.000 | FOOT 885 ESMF4_CLOSE |

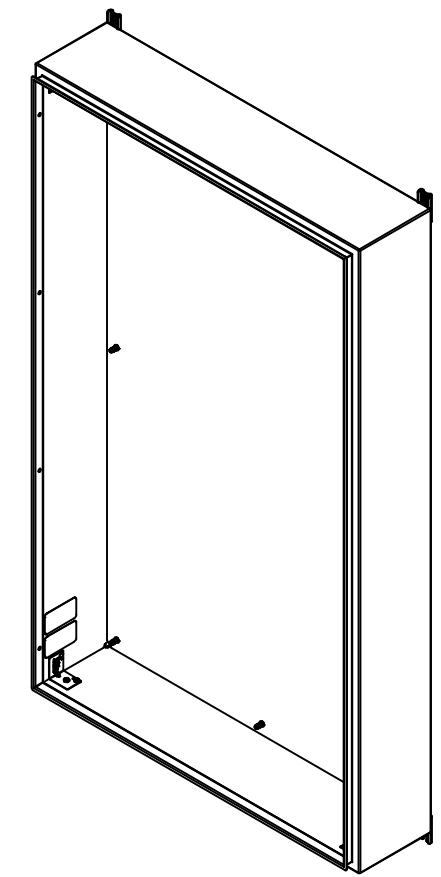


| | | |
|--|------------------------------|--------|
| | Description | Status |
| | 5412ESSW 60" x 36" x 8" Body | (NULL) |
| | Part Number Numéro Pièce | Rev. |
| | 5412ESSW6036086THB | 6 0 |
| | | 15 |

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| No. | Revisions | Date | By/Par |
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Isometric View



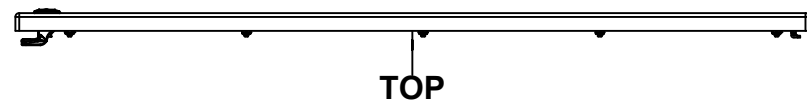
| | | | |
|---|------------------------|---|---|
| 2 | 885ESMF4-FEET | 0 | 885 ESMF4 Stainless Steel Mounting Foot |
| 4 | RIVET_NUT_SS_M10_FH_CE | 0 | Stainless Steel Rivet Nut M10 (Low Profile Close End) |
| 4 | STK-Q-06670 | 2 | M10 x 16mm Stainless Steel Machine Screw |
| 2 | 885ESMF4-FEET-A | 0 | 885 ESMF4 Stainless Steel Mounting Foot (Opened Slot) |
| 2 | STK-S-00100 | 0 | 3.5" x 2" Silver Milar Flexcon Sticker |
| 1 | STK-K-70554 | 3 | 5412 ESTH Accessory Kit |
| 1 | 5412ESSW6036086THI-RS | 0 | 5412ESSW 60" x 36" Right Insulation |
| 1 | 5412ESSW6036086THI-LS | 0 | 5412ESSW 60" x 36" Left Insulation |
| 1 | 5412ESSW6036086THI-BT | 0 | 5412ESSW 60" x 36" Top and Bottom Insulation |
| 1 | 5412ESSW6036086THI-TP | 0 | 5412ESSW 60" x 36" Top and Bottom Insulation |
| 1 | 5412ESSW6036086THI-B | 0 | 5412ESSW 60" x 36" Back Insulation |
| 4 | STK-Q-16070 | 1 | Stud M6 x 18mm Stainless steel |
| 8 | STK-Q-16020 | 1 | Stud M8 x 35mm Stainless Steel |
| 1 | 5412ESSW6036086THB-P | 0 | 5412ESSW 60" x 36" x 8" Body Part |

| Qty | Part Number | Rev | Description |
|------------|-------------|-----|-------------|
| Parts List | | | |

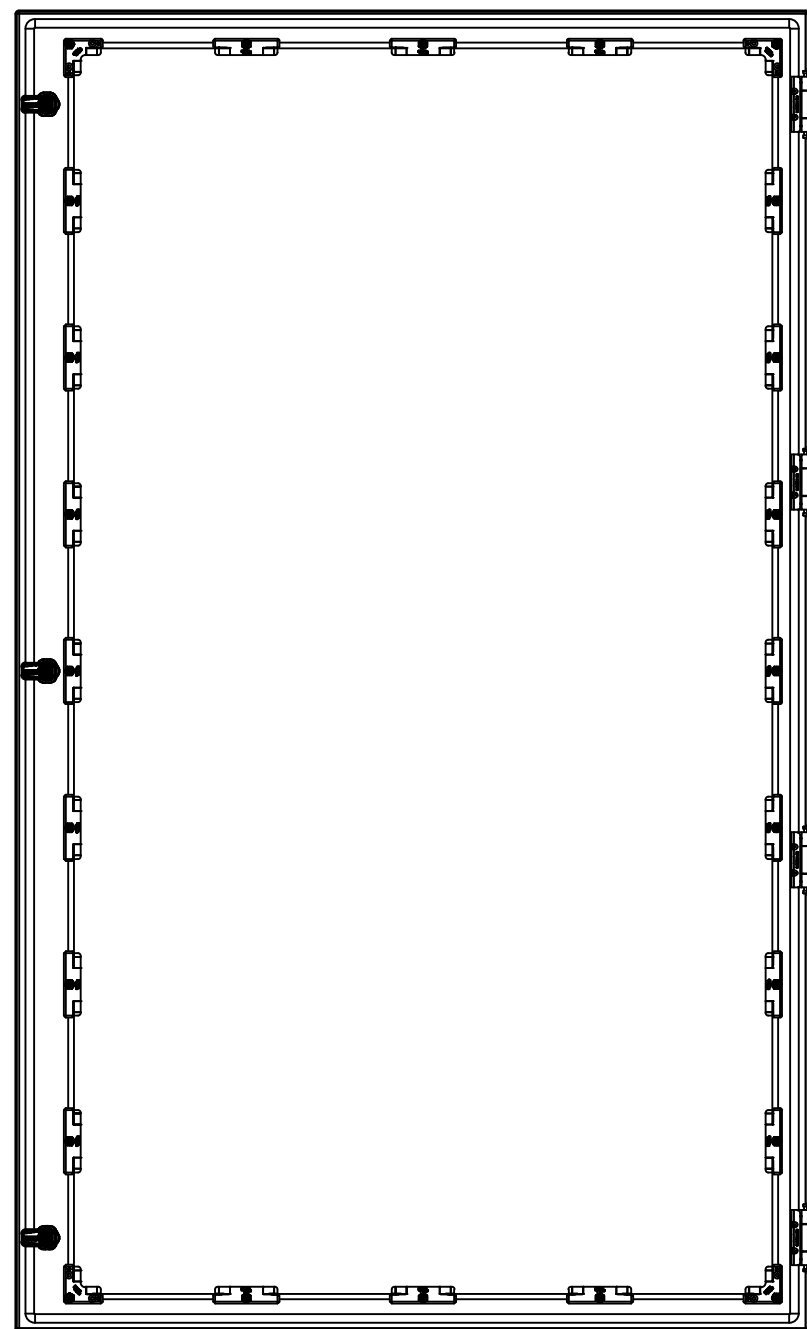
| | | |
|--|------------------------|--|
| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Customer Client | | Projection |
| Drawn By Dessiné Par BoxCad: BoxCad | | Date 06-Jun-23 |
| Material Matière 14 Ga Stainless Steel 316 (1.7mm) | | |
| Color Couleur Unpainted | Finish Fini Brushed | |
| Description 5412ESSW 60" x 36" x 8" Body | | Detail Rev. |
| Part Number Numéro Pièce 5412ESSW6036086THB | | Rev. 0 / 7 |

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TOP



BACK

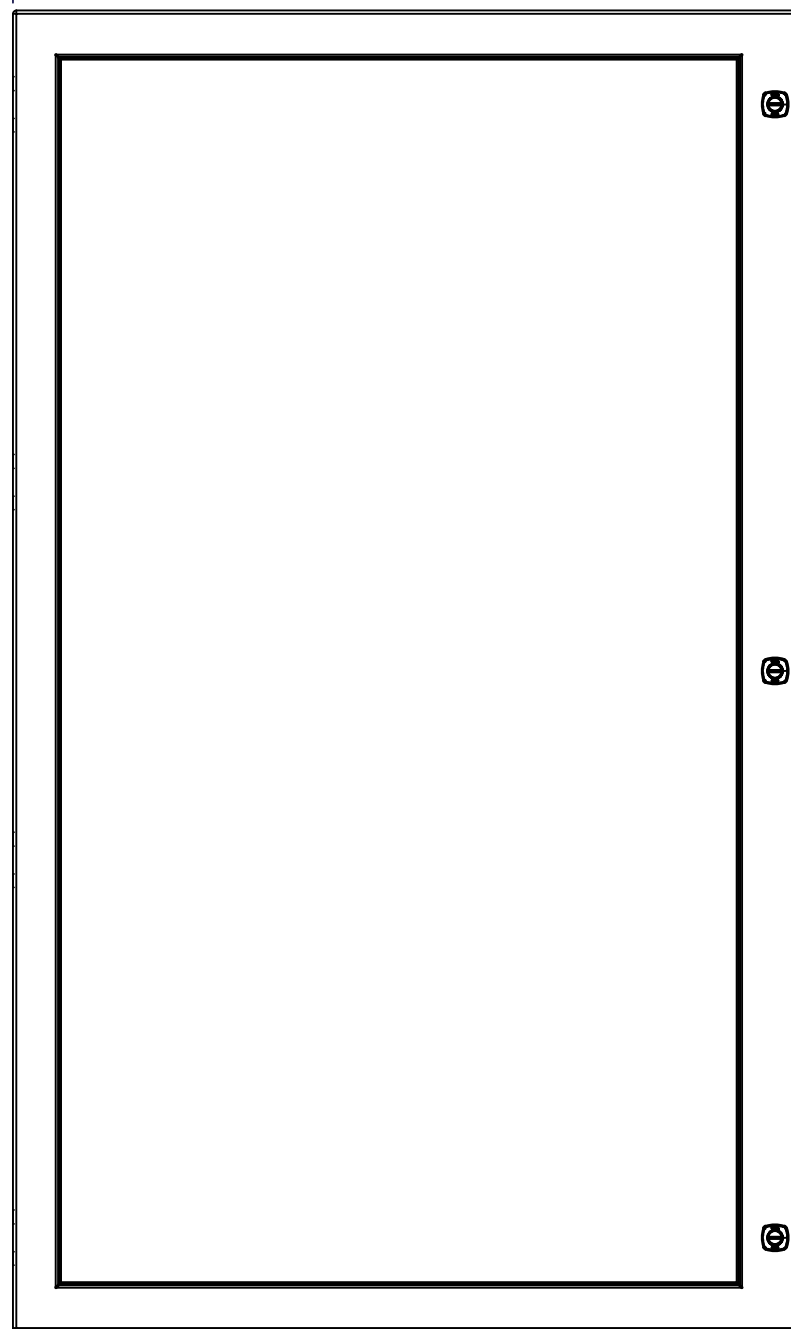


BOTTOM

0.000
0.800

LEFT

0.000



FRONT

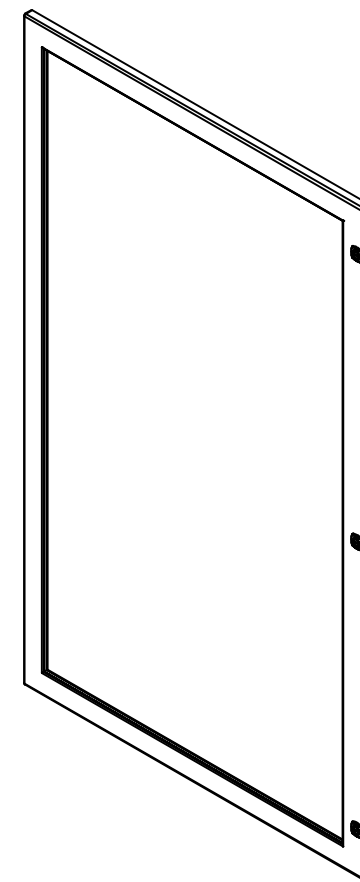
35.918

59.803

RIGHT

0.000

| No. | Revisions | Date | By/Par |
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Isometric View



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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|---|----------------|
| Customer Client | Date |
| Drawn By Dessiné Par BoxCad: BoxCad | Date 06-Jun-23 |
| Material Matière 14 Ga Stainless Steel 316 (1.7mm) | |

| | |
|----------------------------|------------------------|
| Color Couleur Unpainted | Finish Fini Brushed |
|----------------------------|------------------------|

| | |
|---|-------------|
| Description 5412ESSW 60" x 36" Cover | Detail Rev. |
|---|-------------|

| | | |
|-----------------------------|------|----|
| Part Number Numéro Pièce | Rev. | 8 |
| 5412ESSW6036086THC | 0 | 15 |

SEE BILL OF MATERIAL ON LAST PAGE

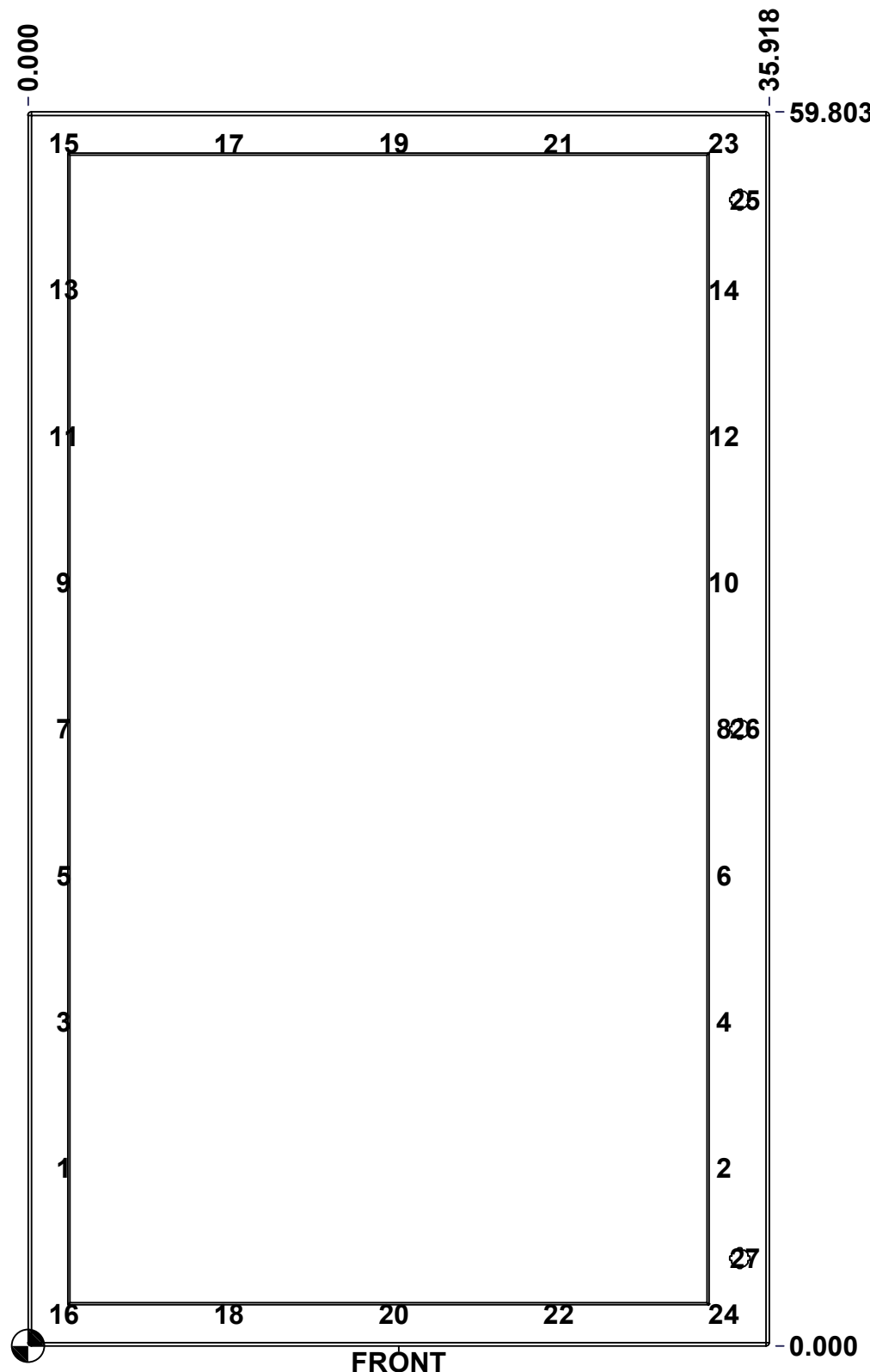
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

| CUT-OUT | XDIM | YDIM | DESCRIPTION |
|---------|--------|--------|-------------------------|
| 1 | 1.469 | 8.621 | STUD M6 x 18mm (Inside) |
| 2 | 33.468 | 8.621 | STUD M6 x 18mm (Inside) |
| 3 | 1.469 | 15.714 | STUD M6 x 18mm (Inside) |
| 4 | 33.468 | 15.714 | STUD M6 x 18mm (Inside) |
| 5 | 1.469 | 22.808 | STUD M6 x 18mm (Inside) |
| 6 | 33.468 | 22.808 | STUD M6 x 18mm (Inside) |
| 7 | 1.469 | 29.902 | STUD M6 x 18mm (Inside) |
| 8 | 33.468 | 29.902 | STUD M6 x 18mm (Inside) |
| 9 | 1.469 | 36.995 | STUD M6 x 18mm (Inside) |
| 10 | 33.468 | 36.995 | STUD M6 x 18mm (Inside) |
| 11 | 1.469 | 44.089 | STUD M6 x 18mm (Inside) |
| 12 | 33.468 | 44.089 | STUD M6 x 18mm (Inside) |
| 13 | 1.469 | 51.182 | STUD M6 x 18mm (Inside) |
| 14 | 33.468 | 51.182 | STUD M6 x 18mm (Inside) |
| 15 | 1.469 | 58.276 | STUD M6 x 18mm (Inside) |
| 16 | 1.469 | 1.527 | STUD M6 x 18mm (Inside) |
| 17 | 9.469 | 58.276 | STUD M6 x 18mm (Inside) |
| 18 | 9.469 | 1.527 | STUD M6 x 18mm (Inside) |
| 19 | 17.469 | 58.276 | STUD M6 x 18mm (Inside) |
| 20 | 17.469 | 1.527 | STUD M6 x 18mm (Inside) |
| 21 | 25.468 | 58.276 | STUD M6 x 18mm (Inside) |
| 22 | 25.468 | 1.527 | STUD M6 x 18mm (Inside) |
| 23 | 33.468 | 58.276 | STUD M6 x 18mm (Inside) |
| 24 | 33.468 | 1.527 | STUD M6 x 18mm (Inside) |
| ----- | | | |
| 25 | 34.494 | 55.553 | 880 SCQ4-SLSS6 |
| 26 | 34.494 | 29.902 | 880 SCQ4-SLSS6 |
| 27 | 34.494 | 4.250 | 880 SCQ4-SLSS6 |

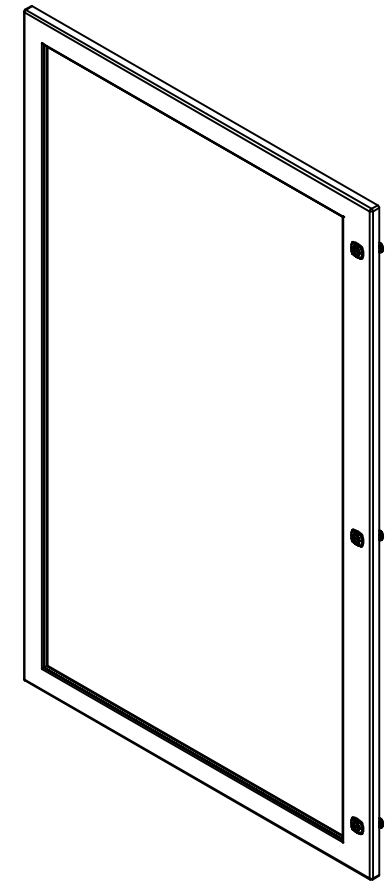


| | | |
|--|--------------------------|--------|
| | Description | Status |
| | 5412ESSW 60" x 36" Cover | (NULL) |
| Part Number Numéro Pièce 5412ESSW6036086THC | Rev. | 9 |
| | 0 | 15 |

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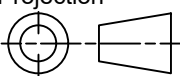
| No. | Revisions | Date | By/Par |
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Isometric View

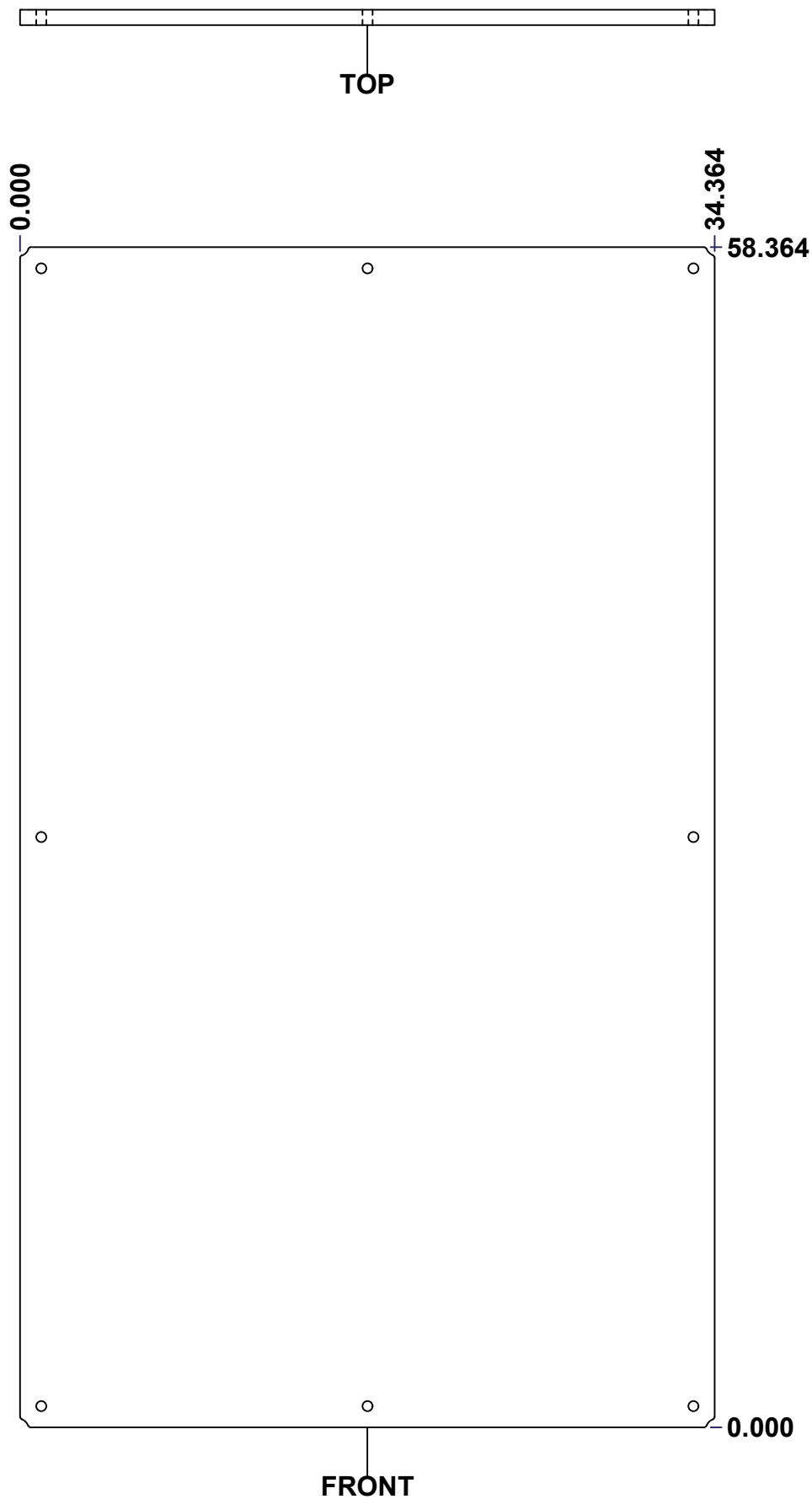


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|------------|--------------------------|-----|---------------------------------------|
| 20 | STK-Q-60701 | 2.1 | 880 WK - Lexan 1/4" Fixing Bracket |
| 1 | STK-A-60703 | 0 | 5412 ESW Lexan Bracket Kit |
| 24 | STK-Q-16053 | 1 | Stud M6 x 23mm Stainless steel |
| 1 | STK-G-02710 | 0 | 880 HWKG - Windows Kit Gasket |
| 1 | 5412ESSW6036086THLX G | 0 | 5412ESSW 60" x 36" Lexan Gasket Part |
| 1 | 5412ESSW6036086THLX | 0 | 5412ESSW 56.375" x 32.125" Lexan Part |
| 1 | 5412ESSW6036086THG | 0 | 5412ESSW 60" x 36" Cover Gasket Part |
| 1 | 5412ESSW6036086THC- P | 0 | 5412ESSW 60" x 36" Cover Part |
| 3 | 880 SCQ4-SLSS6 | 7 | 5412 ESS 1/4 Turn Lock |
| 4 | STK-A-33016 | 0 | 5412 ESS Bended Hinge (Body Part) |
| QTY | Part Number | Rev | Description |
| Parts List | | | |

| | | |
|--|-----------------------------------|---|
|  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm Projection  |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: BoxCad | Date 06-Jun-23 |
| Material Matière | 14 Ga Stainless Steel 316 (1.7mm) | |
| Color Couleur | Unpainted | Finish Fini Brushed |
| Description | | Detail Rev. |
| 5412ESSW 60" x 36" Cover | | |
| Part Number Numéro Pièce | Rev. | 10 |
| 5412ESSW6036086THC | 0 | 15 |

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| No. | Revisions | Date | By/Par |
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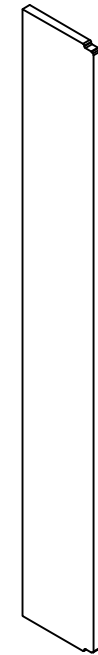
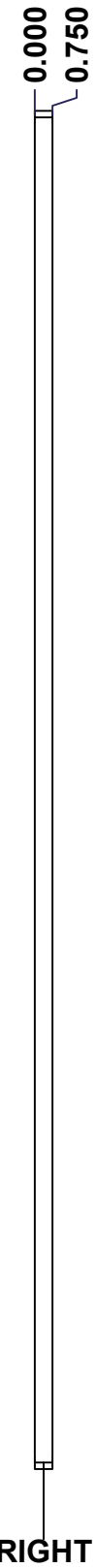
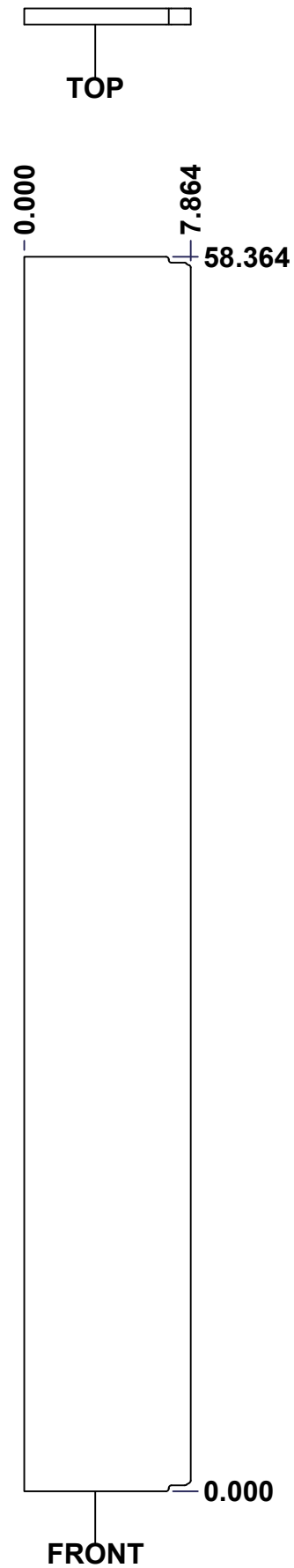
Isometric View

| | | |
|---|---------------------------|--|
| <p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p> | | Flatness Aplatissement Max 3.0mm Projection |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description | Detail Rev. | |
| 5412ESSW 60" x 36" Back Insulation | | |
| Part Number Numéro Pièce | Rev. | 11 |
| 5412ESSW6036086THI-B | 0 | 15 |

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Isometric View

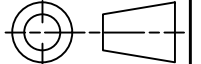


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Flatness
Aplatissement

Max 3.0mm

Projection



| | |
|-------------------------|------------------|
| Customer Client | Date |
| Drawn By Dessiné Par | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate |
| Color Couleur | Aluminum |
| Finish Fini | N/A |

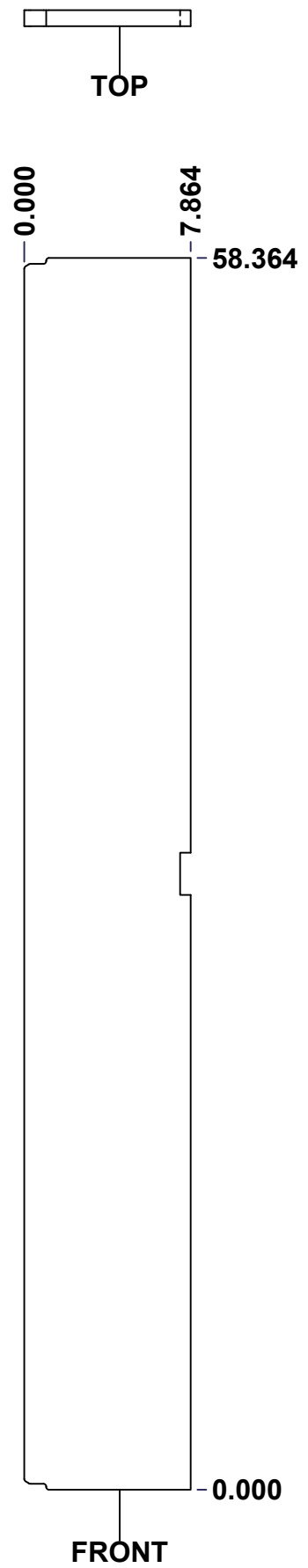
| | |
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| Description | Detail Rev. |
| 5412ESSW 60" x 36" Left Insulation | |

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| Part Number Numéro Pièce | Rev. | 12 |
| 5412ESSW6036086TH-LS | 0 | 15 |

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Isometric View

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| Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm |
| Projection | | Date 23-Jan-07 |
| Customer Client | Date | |
| Drawn By Dessiné Par | BoxCad: Patrick Deschenes | Date 23-Jan-07 |
| Material Matière | Polyisocyanurate | |
| Color Couleur | Aluminum | Finish Fini N/A |
| Description | Detail Rev. | |
| 5412ESSW 60" x 36" Right Insulation | | |
| Part Number Numéro Pièce | Rev. | 13 |
| 5412ESSW6036086THI-RS | 0 | 15 |

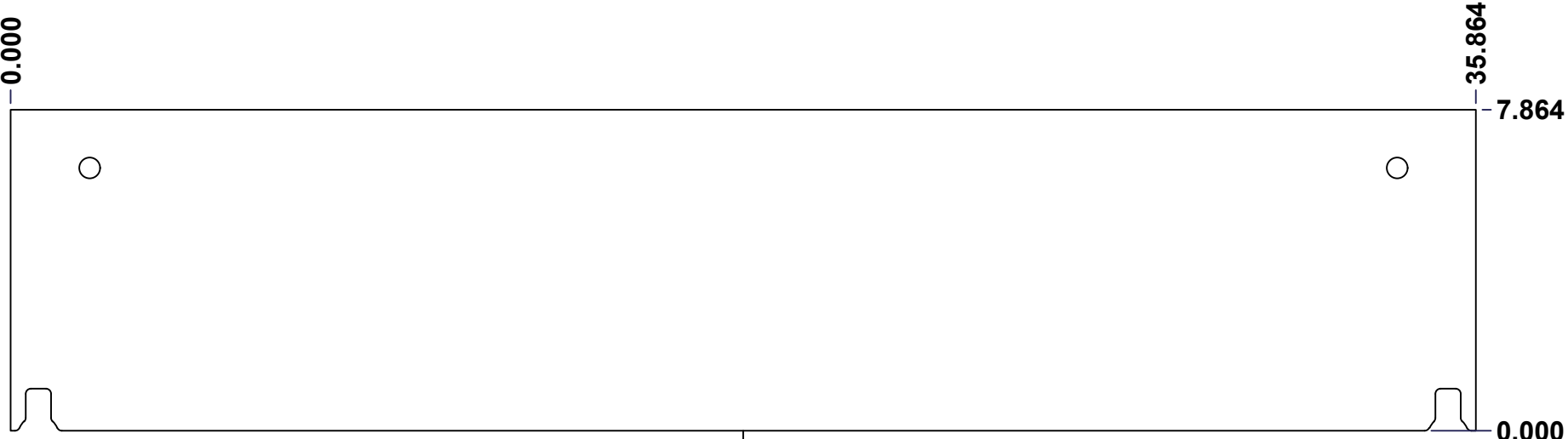
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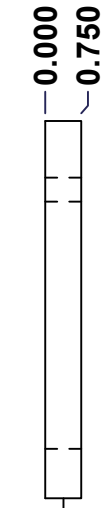
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TOP

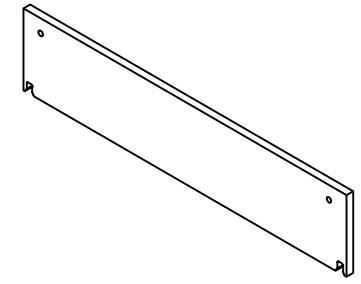


FRONT



RIGHT

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Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

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|---|--------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | |
| Color / Couleur: Aluminum | Finish / Fini: N/A |
| Description: 5412ESSW 60" x 36" Top and Bottom Insulation | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESSW6036086THI-TP | Rev. 0 |

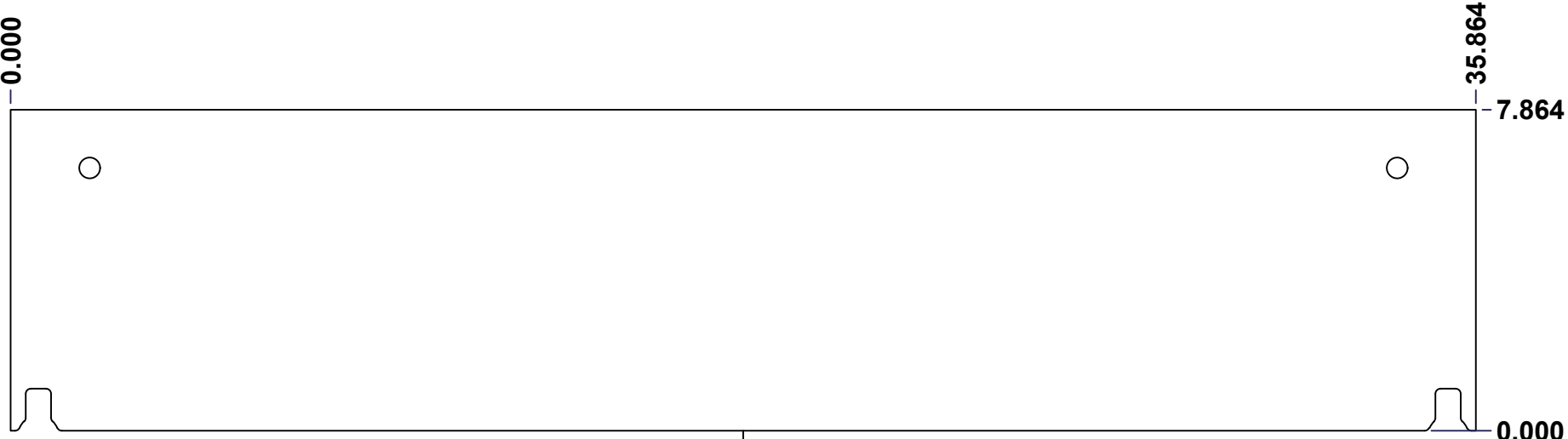
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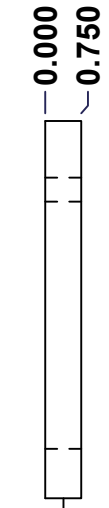
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TOP

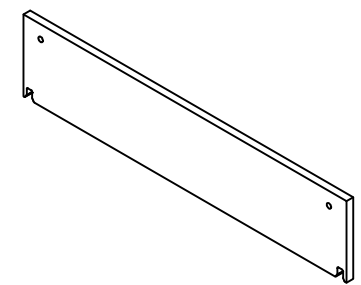


FRONT



RIGHT

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Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

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|---|--------------------|
| Customer Client | Date |
| Drawn By / Dessiné Par: BoxCad: Patrick Deschenes | Date: 23-Jan-07 |
| Material / Matière: Polyisocyanurate | |
| Color / Couleur: Aluminum | Finish / Fini: N/A |
| Description: 5412ESSW 60" x 36" Top and Bottom Insulation | Detail Rev. |
| Part Number / Numéro Pièce: 5412ESSW6036086THI-BT | Rev. 0 |

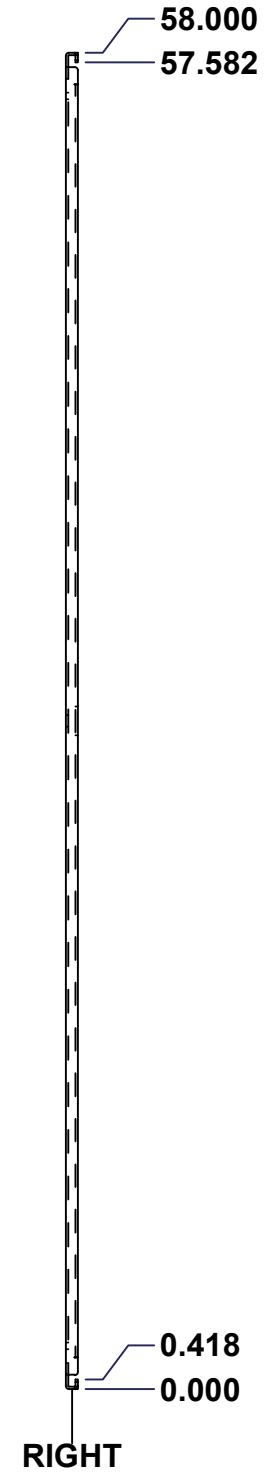
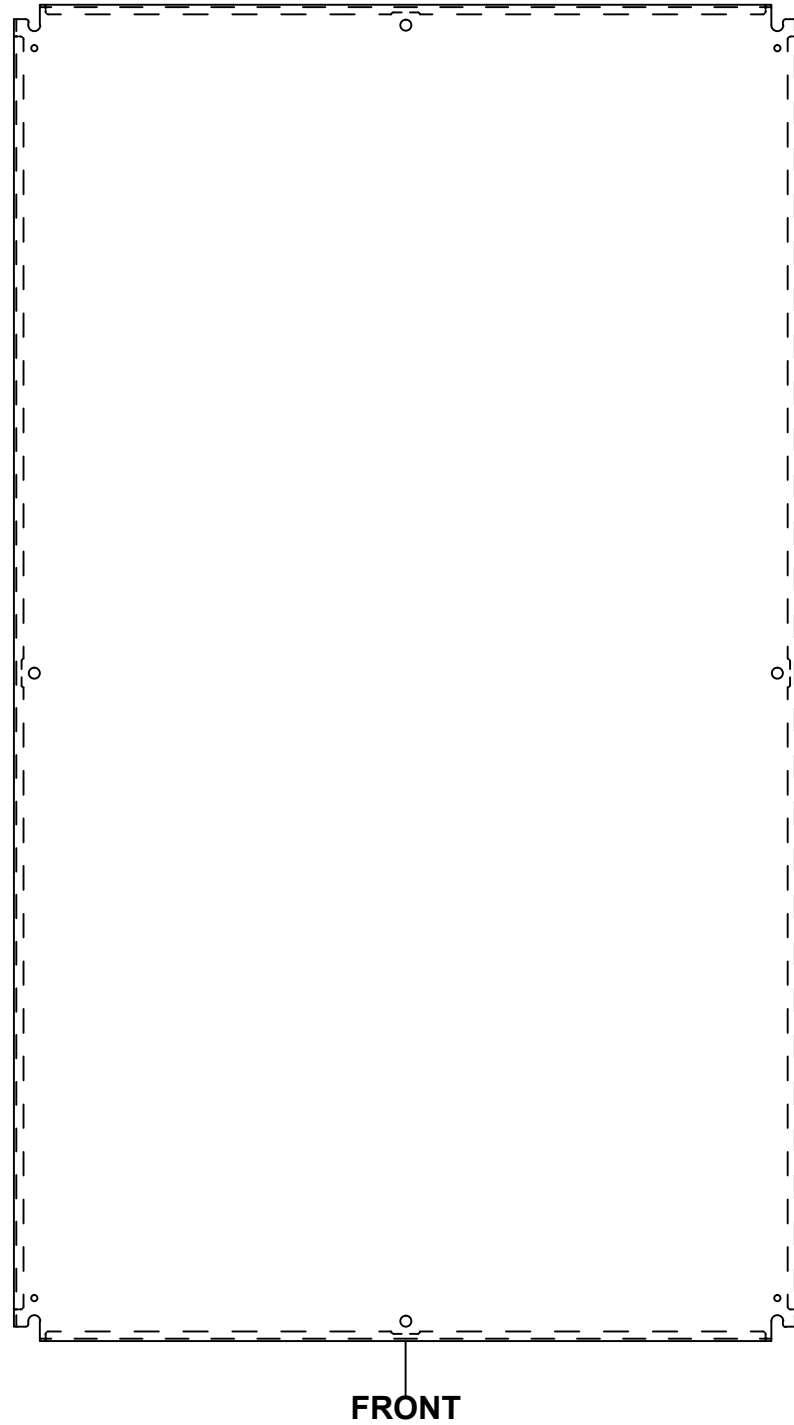
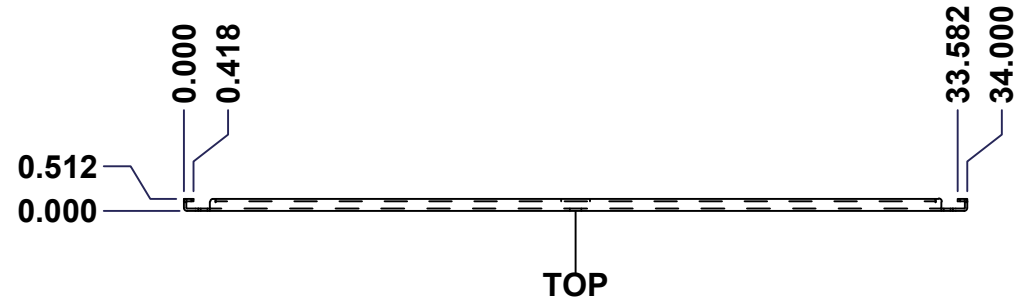
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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

Tolérance ±1/32" sauf spécification contraire



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Isometric View

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| Customer Client | Date | |
| Drawn By Dessiné Par: BoxCad | Date: 23-Jan-07 | |
| Material Matière | See Part List | |
| Color Couleur | See Part List | Finish Fini: See Part List |
| Description | Detail Rev. | |
| 881 SP - Inner Panel | | |
| Part Number Numéro Pièce: 881 SP6036G | Rev. 0 | 1 2 |

| Qty | Part Number | Rev | Description | Material | Color | Finish |
|-----|---------------|-----|---------------------------|------------------|-----------|------------|
| 1 | 881 SP6036G-P | 0 | 881 SP - Inner Panel Part | 12 Ga Galvanized | Unpainted | Galvanized |

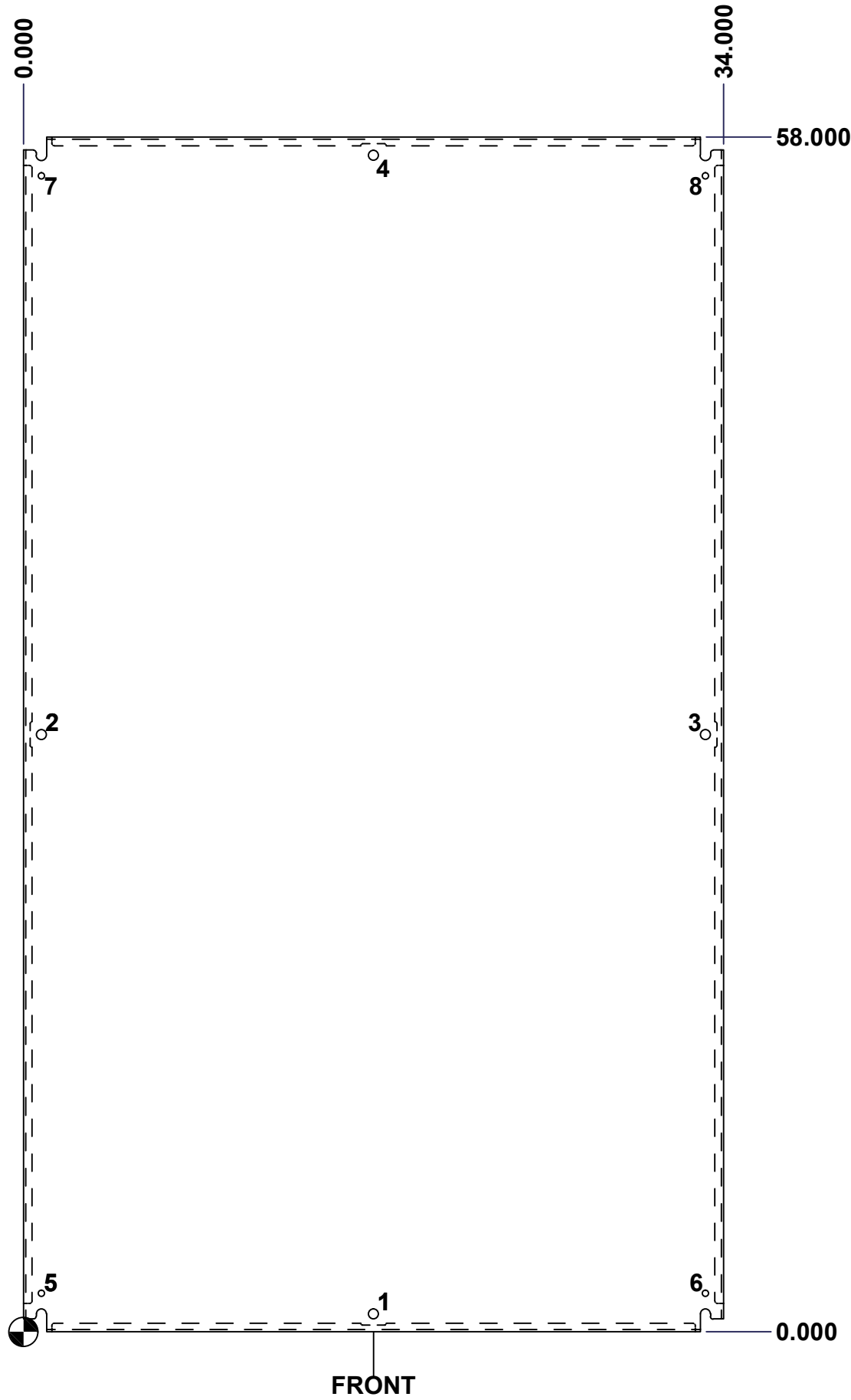
Parts List

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| Table 1 | | | FRONT VIEW |
|---------|--------|--------|----------------------------|
| CUT-OUT | XDIM | YDIM | DESCRIPTION |
| 1 | 17.000 | 0.875 | MTG STUD HOLE (RND Ø0.500) |
| 2 | 0.875 | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 3 | 33.125 | 29.000 | MTG STUD HOLE (RND Ø0.500) |
| 4 | 17.000 | 57.125 | MTG STUD HOLE (RND Ø0.500) |
| 5 | 0.875 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 6 | 33.125 | 1.875 | GROUND HOLE (RND Ø0.290) |
| 7 | 0.875 | 56.125 | GROUND HOLE (RND Ø0.290) |
| 8 | 33.125 | 56.125 | GROUND HOLE (RND Ø0.290) |



All knockouts are actual size / Les disques défonçables sont grandeur réel

| No. | Revisions | Date | By/Par |
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Isometric View

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|---|--|--|--|--|--|
| | | Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com | | Flatness Aplatissement Max 3.0mm | |
| Customer Client | | Date | | Projection | |
| Drawn By Dessiné Par | | BoxCad | | Date 23-Jan-07 | |
| Material Matière | | See Part List | | | |
| Color Couleur | | See Part List | | Finish Fini | |
| Description 881 SP - Inner Panel | | | | Detail Rev. | |
| Part Number Numéro Pièce 881 SP6036G | | | | Rev. 2 0 | |