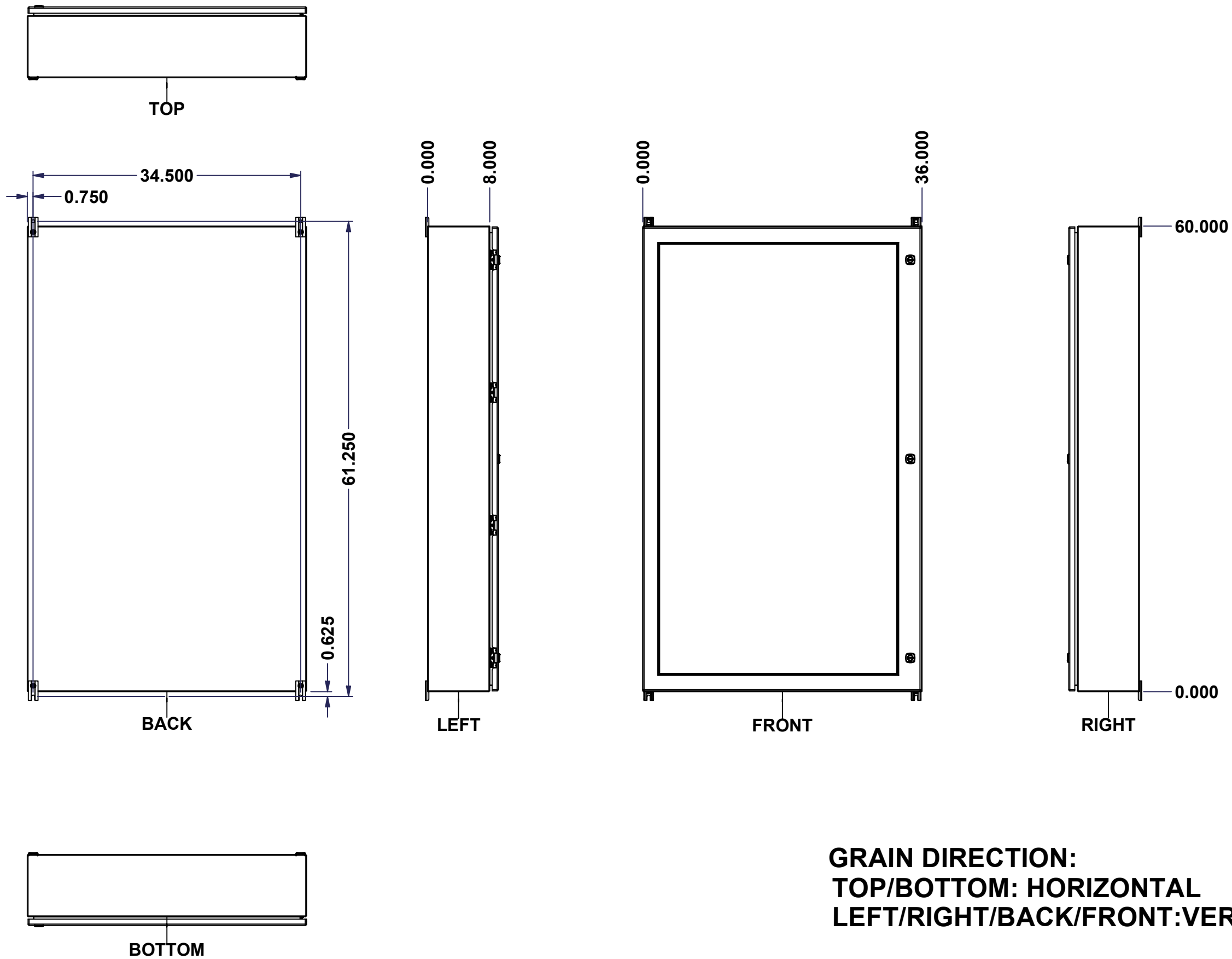


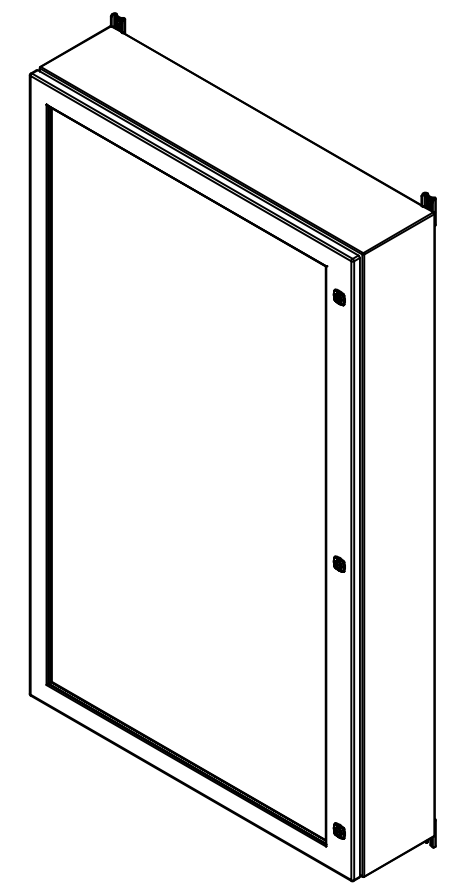
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**GRAIN DIRECTION:  
 TOP/BOTTOM: HORIZONTAL  
 LEFT/RIGHT/BACK/Front: VERTICAL**

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 36" x 8" Assembly		
Part Number Numéro Pièce	Rev. 0	1 15

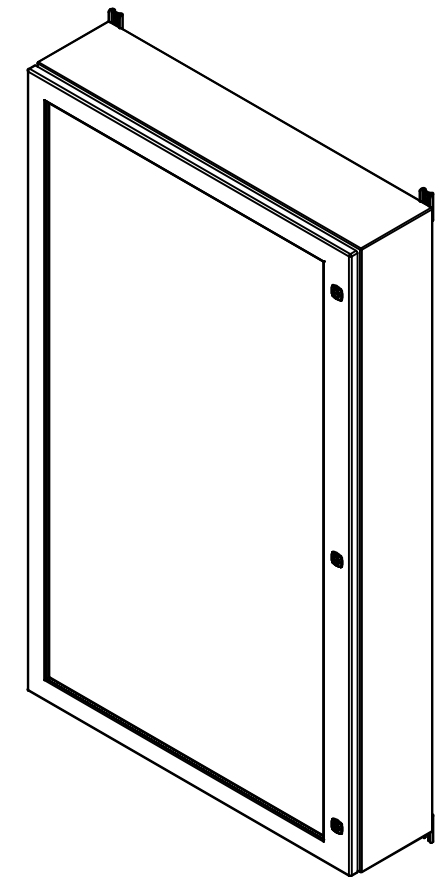
SEE BILL OF MATERIAL ON LAST PAGE **5412ESSW6036086THNOIP**

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par




Isometric View



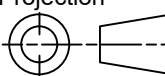
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW6036086THNO IPC	0	5412ESSW 60" x 36" Cover
1	5412ESSW6036086THNO IPB	0	5412ESSW 60" x 36" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			



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[www.exmweb.com](http://www.exmweb.com)

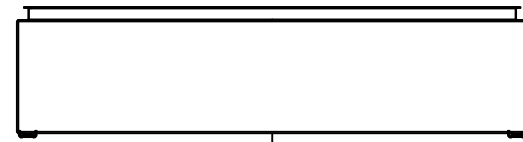
Flatness  
Aplatissement  
Max 3.0mm

Projection  


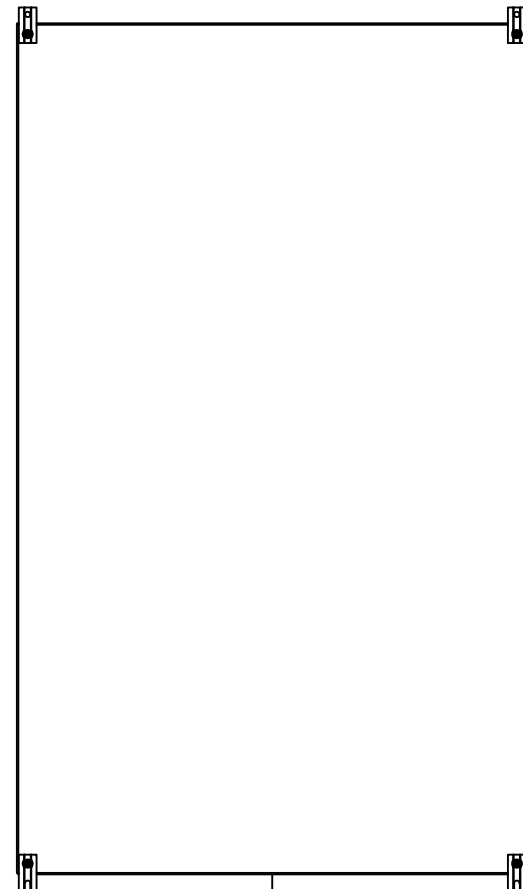
Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 06-Jun-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)
Color Couleur	Unpainted Finish Fini Brushed
Description	Detail Rev.
5412ESSW 60" x 36" x 8" Assembly	
Part Number Numéro Pièce	Rev. 2
<b>5412ESSW6036086THNOIP</b>	<b>0</b>

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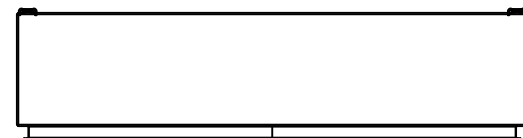
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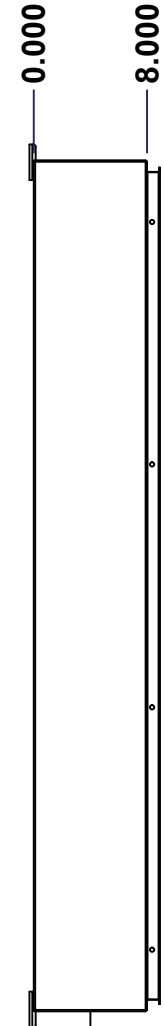
TOP



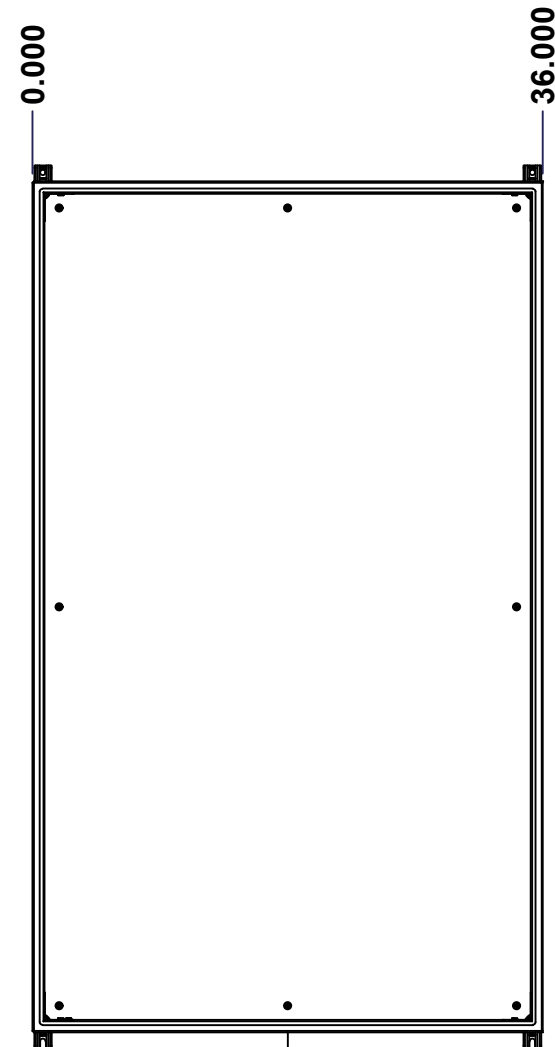
BACK



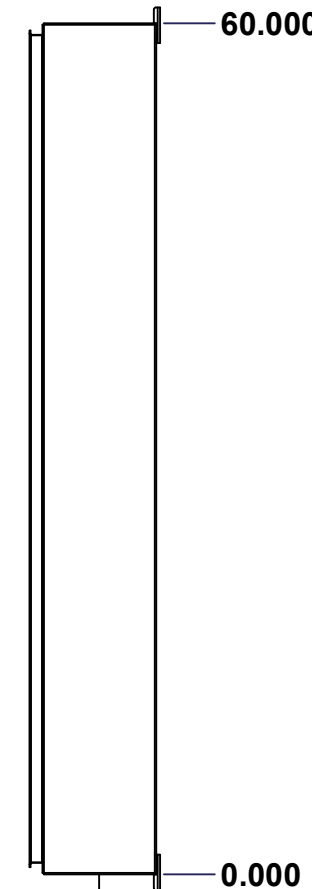
BOTTOM



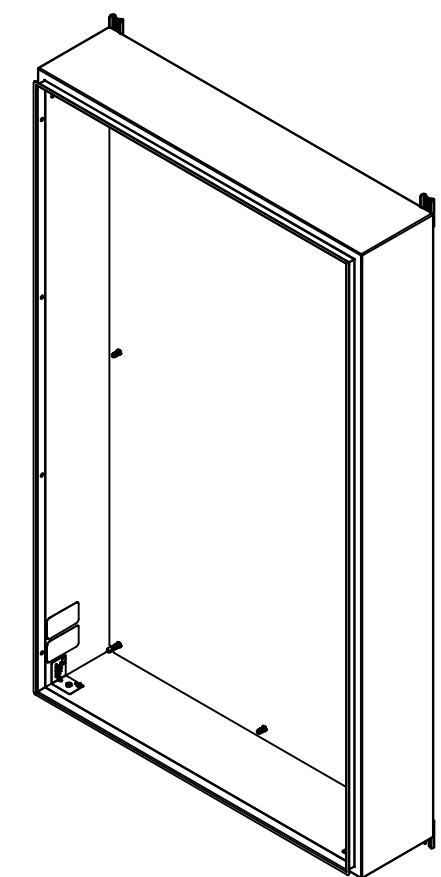
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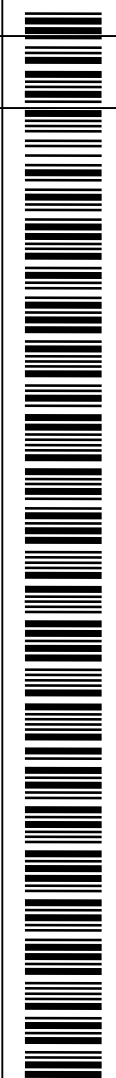
FRONT




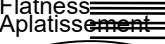
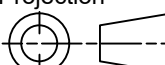
RIGHT



Isometric View



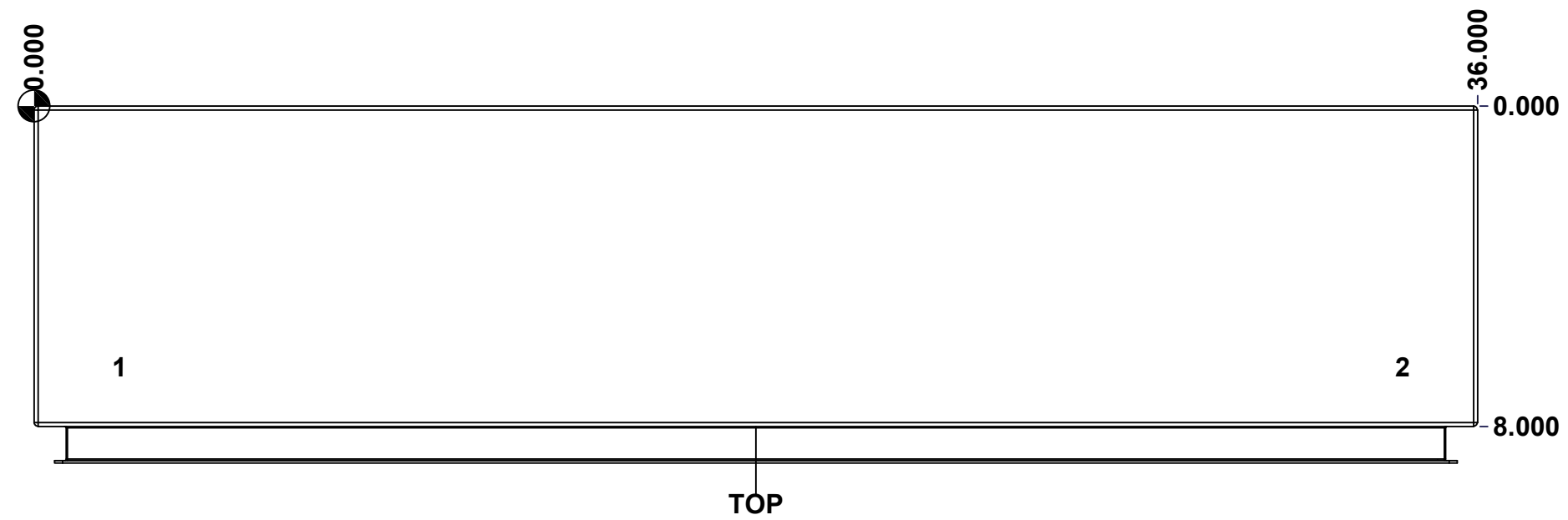
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 36" x 8" Body		
Part Number Numéro Pièce	Rev.	3
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW6036086THNOIPB 0		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)

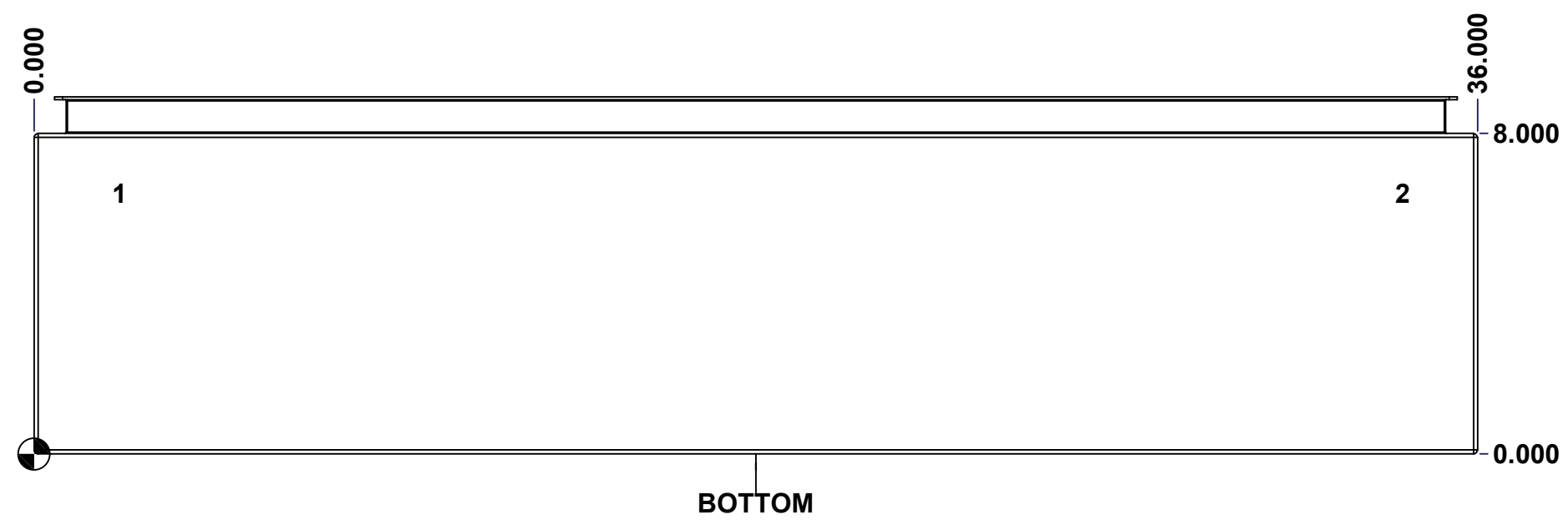


	Description	Status
	5412ESSW 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev. 4
	<b>5412ESSW6036086THNOIPB 0</b>	15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status
	5412ESSW 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	<b>5412ESSW6036086THNOIPB 0</b>	15

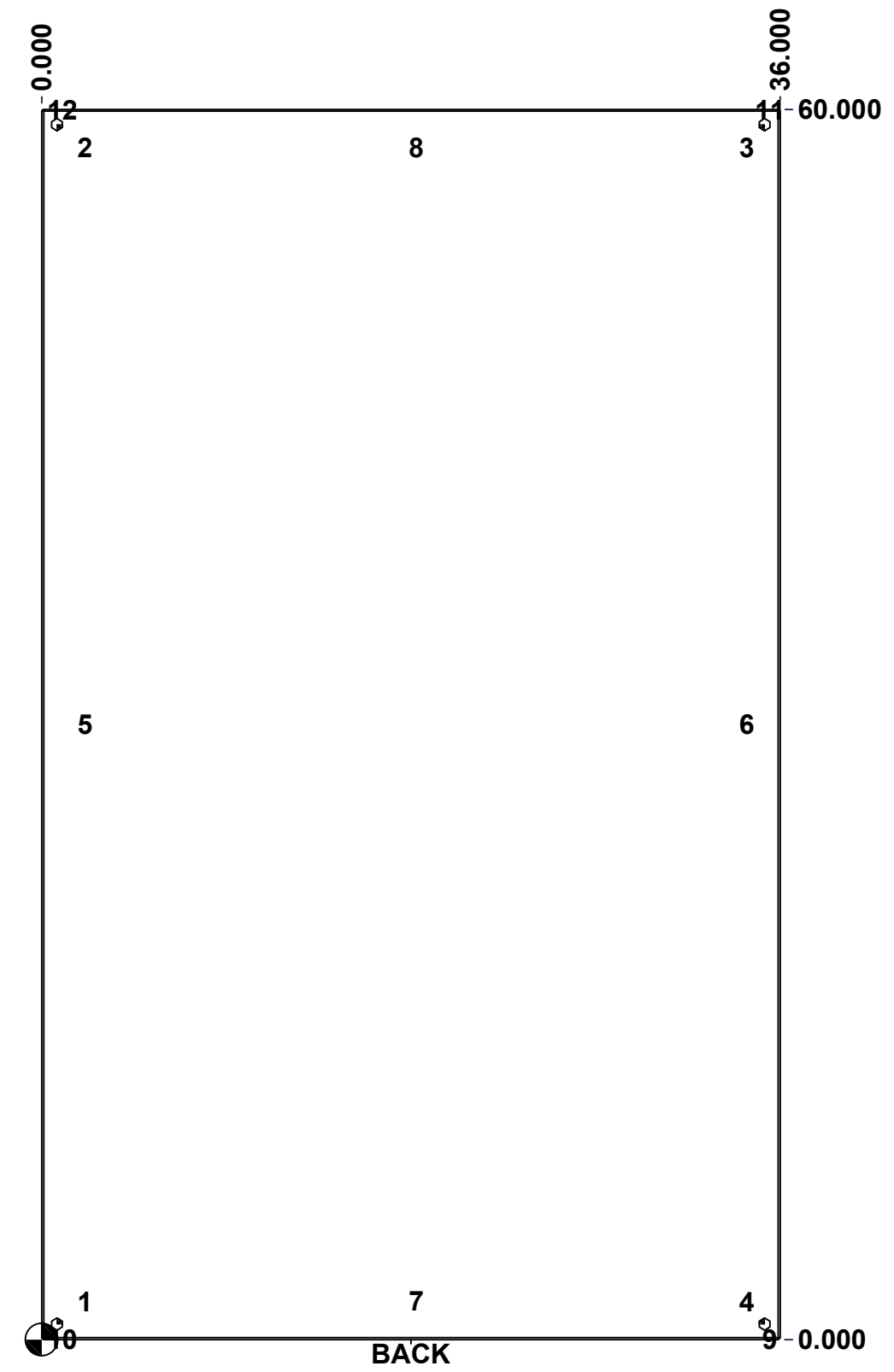
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	60.000	FOOT 885 ESMF4_CLOSE
12	0.750	60.000	FOOT 885 ESMF4_CLOSE

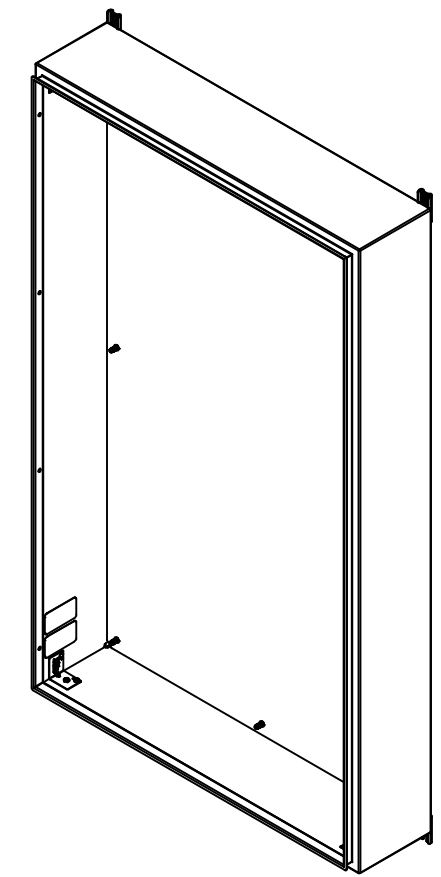


	Description	Status
	5412ESSW 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW6036086THNOIPB 0</b>	6
		15

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No.	Revisions	Date	By/Par




Isometric View



2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW6036086THNO IPI-RS	0	5412ESSW 60" x 36" Right Insulation
1	5412ESSW6036086THNO IPI-LS	0	5412ESSW 60" x 36" Left Insulation
1	5412ESSW6036086THNO IPI-BT	0	5412ESSW 60" x 36" Top and Bottom Insulation
1	5412ESSW6036086THNO IPI-TP	0	5412ESSW 60" x 36" Top and Bottom Insulation
1	5412ESSW6036086THNO IPI-B	0	5412ESSW 60" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW6036086THNO IPB-P	0	5412ESSW 60" x 36" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Flatness  
Aplatissement  
Max 0.0mm  
Projection

Customer Client  
Date

Drawn By Dessiné Par BoxCad: BoxCad  
Date 06-Jun-23

Material Matière 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur Unpainted  
Finish Fini Brushed

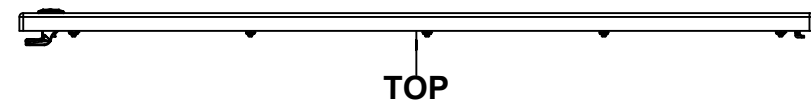
Description 5412ESSW 60" x 36" x 8" Body  
Detail Rev.

Part Number Numéro Pièce  
Rev. 7

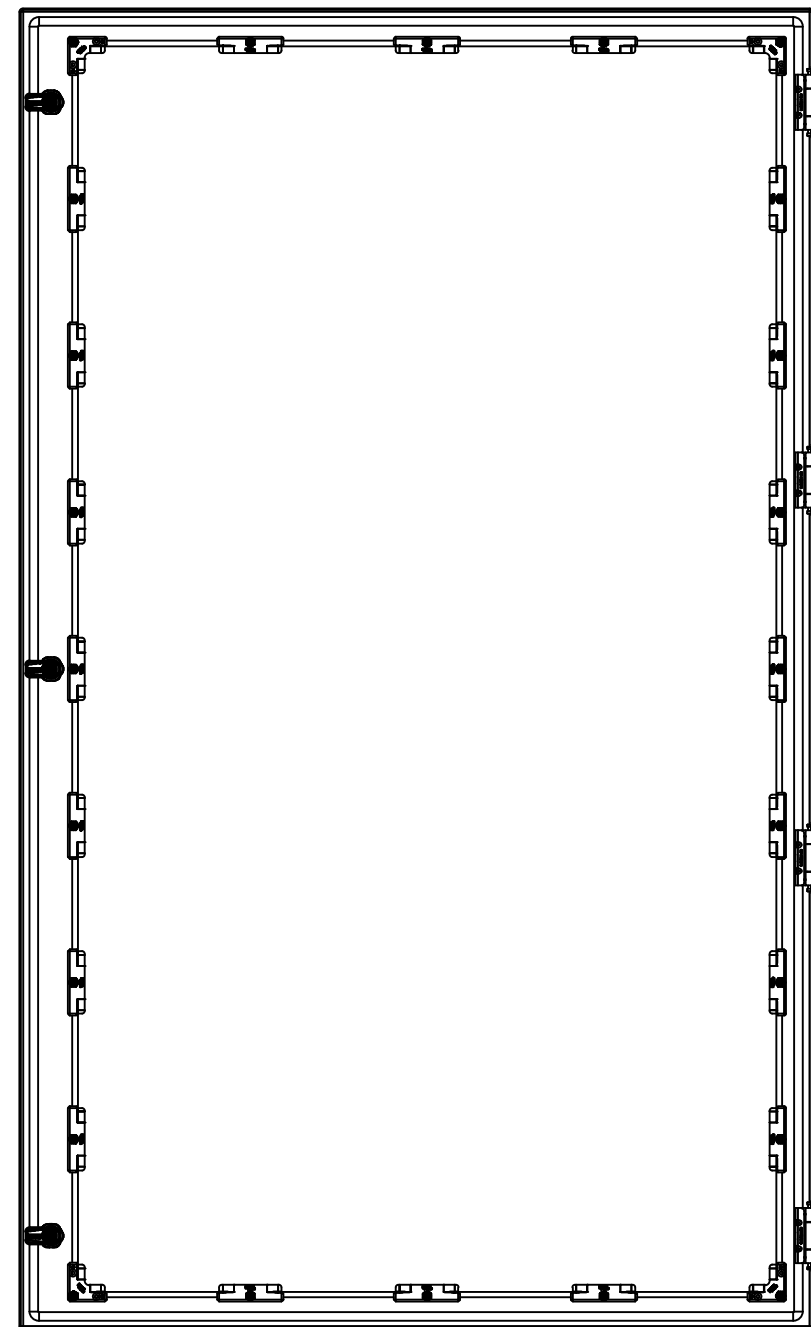
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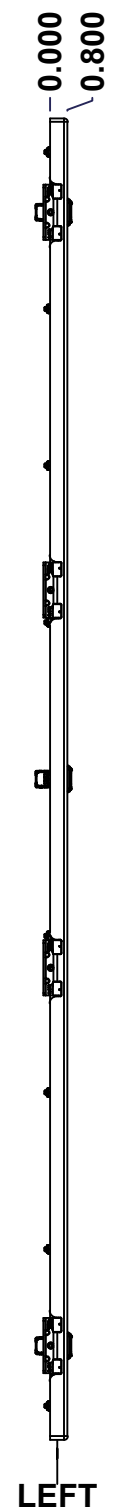
TOP



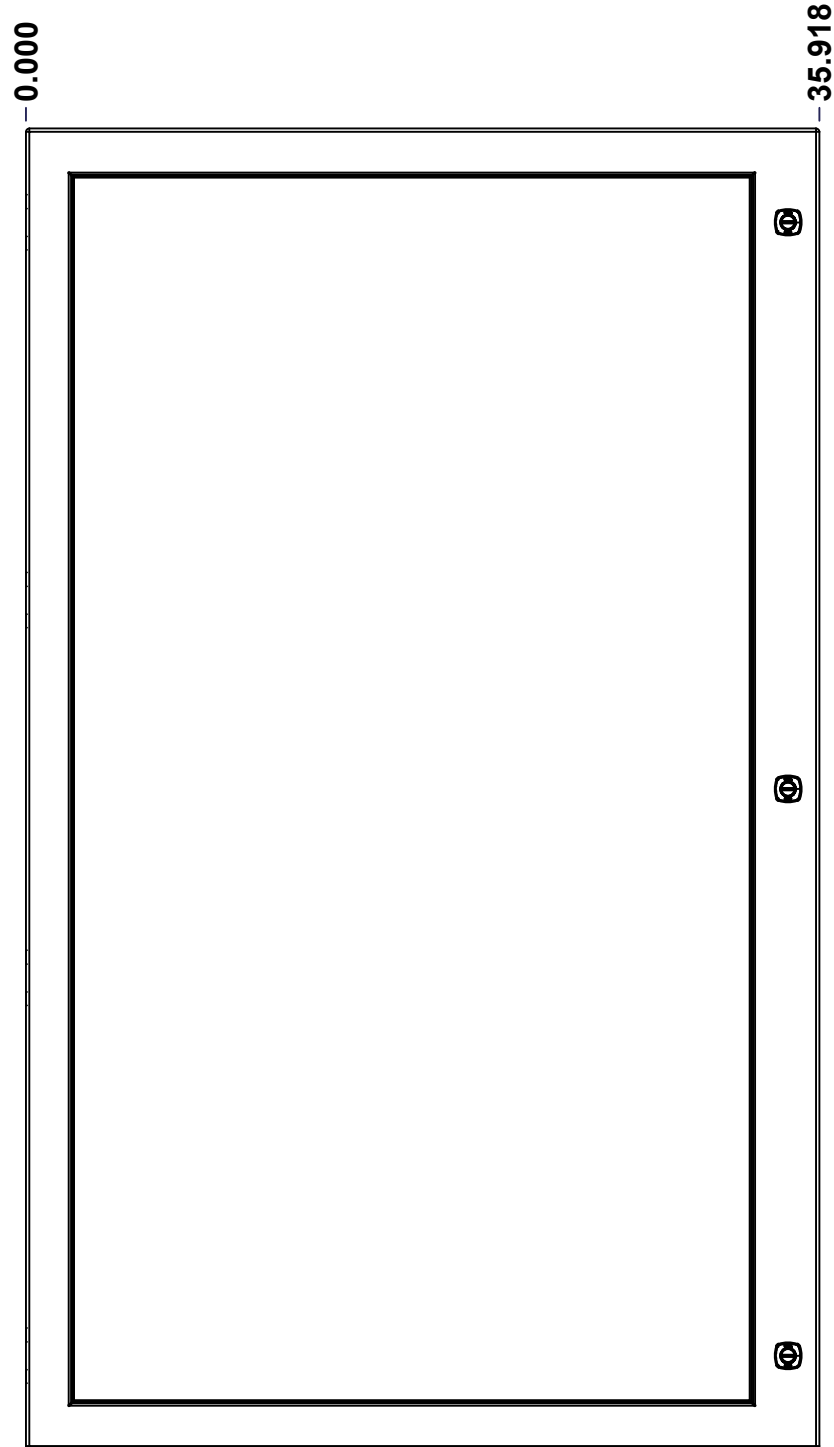
BACK



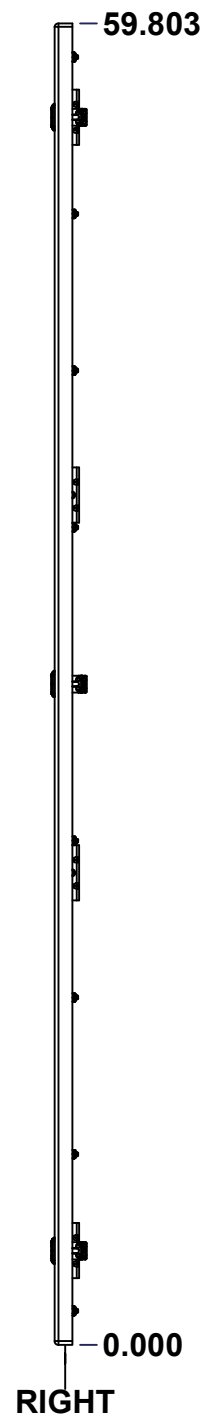
BOTTOM



LEFT

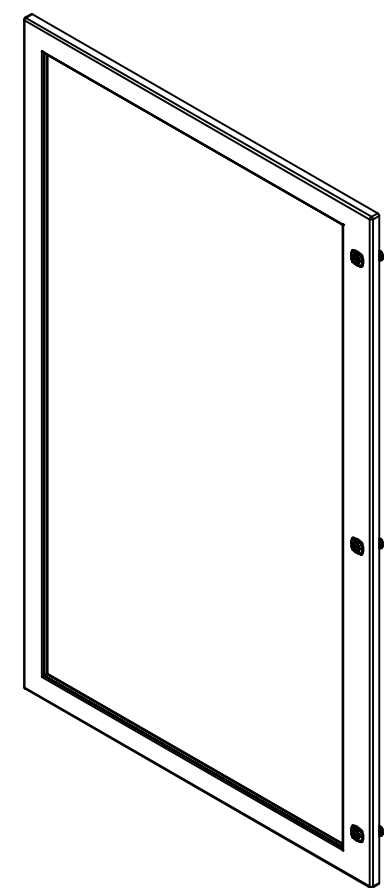


FRONT

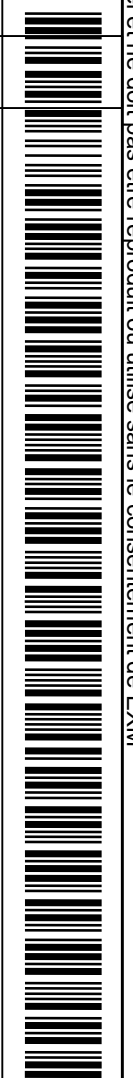


RIGHT

No.	Revisions	Date	By/Par



Isometric View



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Flatness  
Aplatissement  
Max 5.0mm  
Projection

Customer Client  
 Drawn By Dessiné Par BoxCad: BoxCad  
 Date 06-Jun-23

Material Matière  
 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur Unpainted  
 Finish Fini Brushed

Description  
 5412ESSW 60" x 36" Cover  
 Detail Rev.

Part Number Numéro Pièce  
 Rev. 8

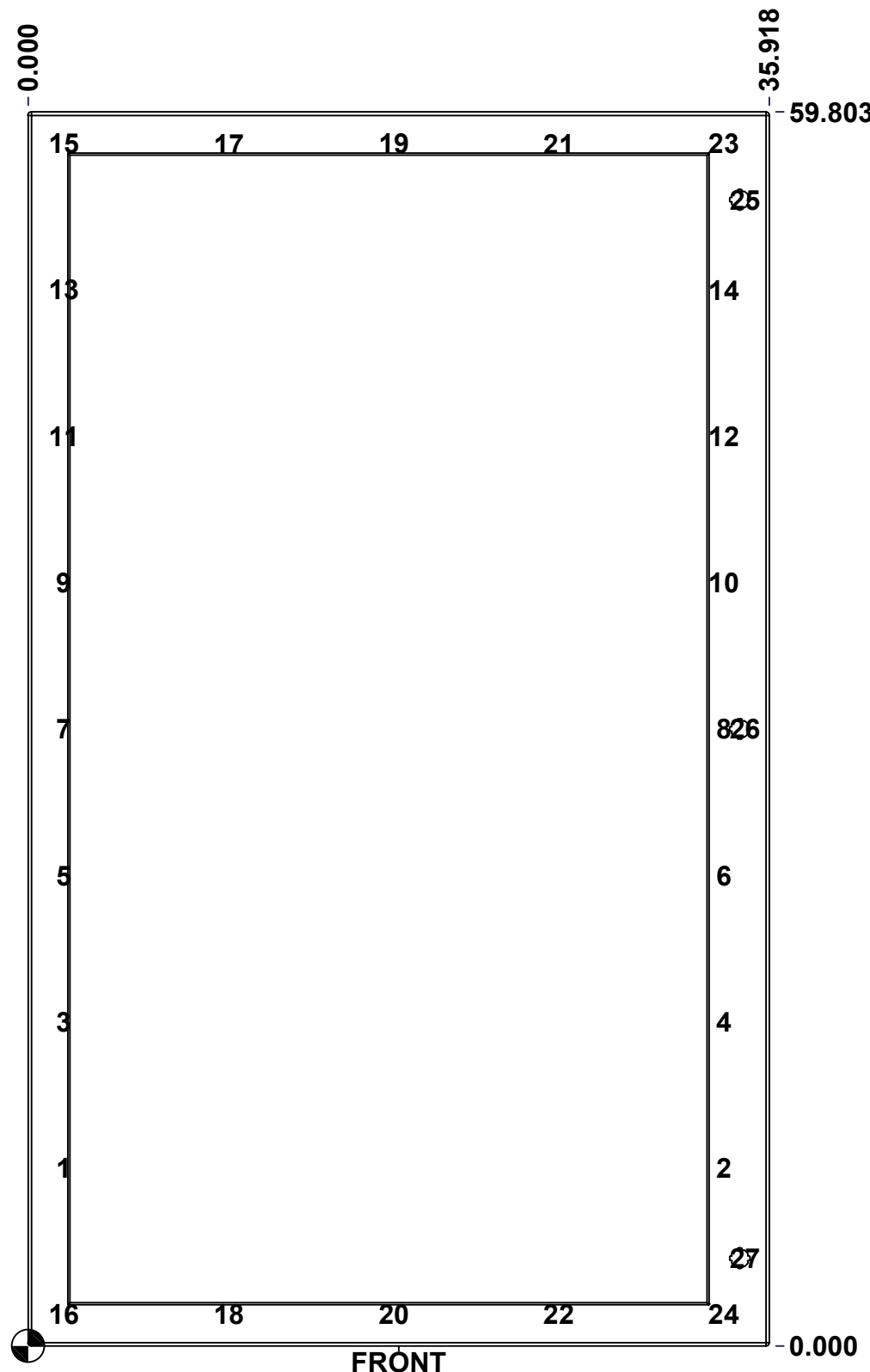
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW6036086THNOIPC 0



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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	33.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	33.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	33.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	33.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	33.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	33.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	33.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	9.469	58.276	STUD M6 x 18mm (Inside)
18	9.469	1.527	STUD M6 x 18mm (Inside)
19	17.469	58.276	STUD M6 x 18mm (Inside)
20	17.469	1.527	STUD M6 x 18mm (Inside)
21	25.468	58.276	STUD M6 x 18mm (Inside)
22	25.468	1.527	STUD M6 x 18mm (Inside)
23	33.468	58.276	STUD M6 x 18mm (Inside)
24	33.468	1.527	STUD M6 x 18mm (Inside)
-----			
25	34.494	55.553	880 SCQ4-SLSS6
26	34.494	29.902	880 SCQ4-SLSS6
27	34.494	4.250	880 SCQ4-SLSS6

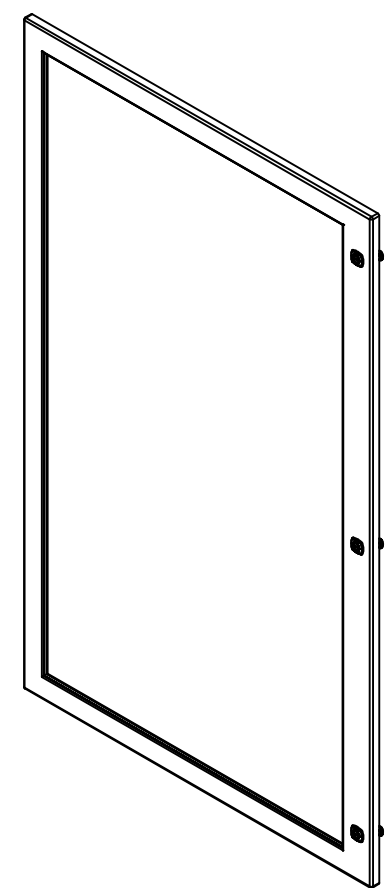


	Description	Status
	5412ESSW 60" x 36" Cover	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW6036086THNOIPC</b>	9
		15

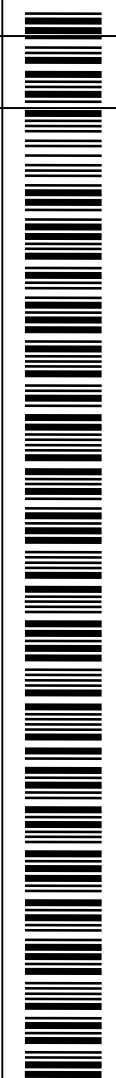
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No.	Revisions	Date	By/Par



Isometric View



QTY	Part Number	Rev	Description
20	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
24	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW6036086THNO IPLXG	0	5412ESSW 60" x 36" Lexan Gasket Part
1	5412ESSW6036086THNO IPLX	0	5412ESSW 56.375" x 32.125" Lexan Part
1	5412ESSW6036086THNO IPG	0	5412ESSW 60" x 36" Cover Gasket Part
1	5412ESSW6036086THNO IPC-P	0	5412ESSW 60" x 36" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			



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Flatness  
Aplatissement  
Max 5.0mm

Projection

Customer Client

Date

Drawn By  
Dessiné Par BoxCad: BoxCad

Date 06-Jun-23

Material  
Matière 14 Ga Stainless Steel 316 (1.7mm)

Color  
Couleur Unpainted

Finish  
Fini Brushed

Description

5412ESSW 60" x 36" Cover

Detail Rev.

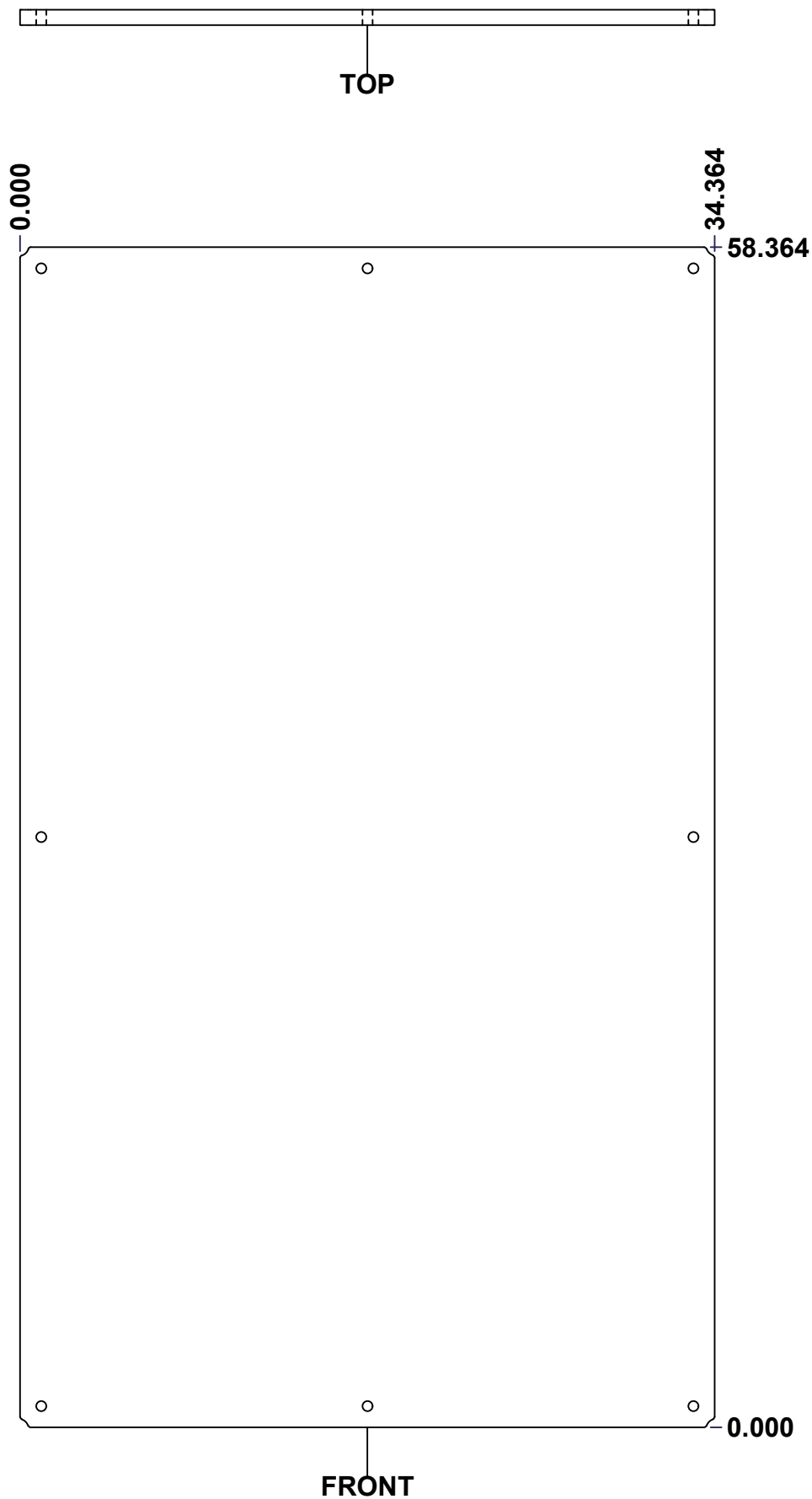
Part Number  
Numéro Pièce

Rev. 10

**5412ESSW6036086THNOIPC 0**

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No.	Revisions	Date	By/Par

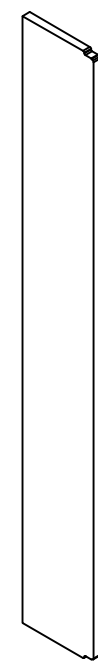
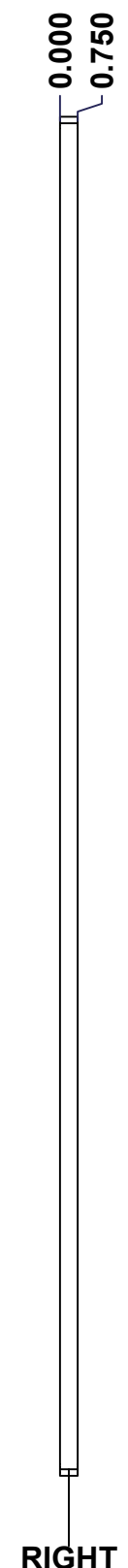
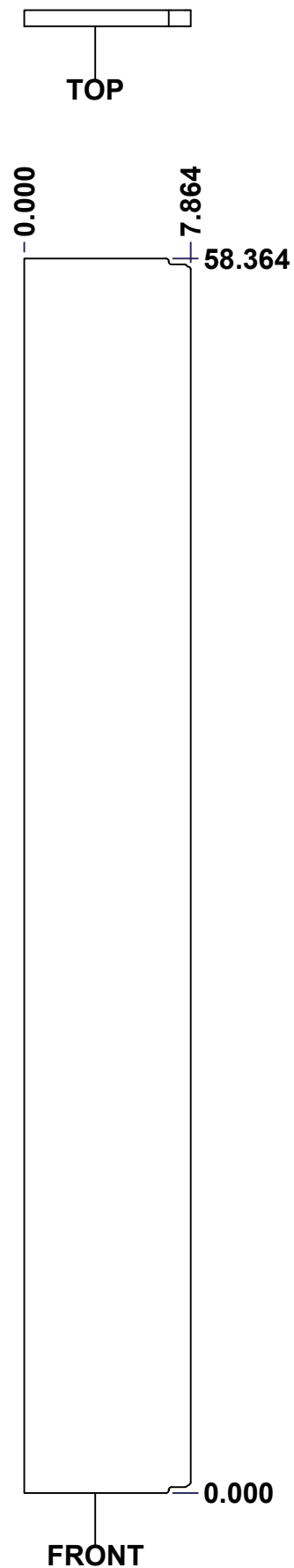
**Isometric View**

		Flatness Aplatissement Max 3.0mm	
Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Projection 	
Customer Client		Date	
Drawn By Dessiné Par BoxCad: Patrick Deschenes		Date 23-Jan-07	
Material Matière Polyisocyanurate			
Color Couleur Aluminum	Finish Fini N/A		
Description 5412ESSW 60" x 36" Back Insulation			Detail Rev.
Part Number Numéro Pièce			Rev. 11

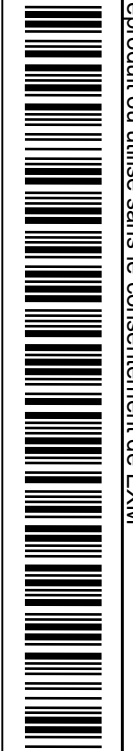
**SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW6036086THNOIP-B 0**

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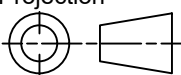
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Isometric View



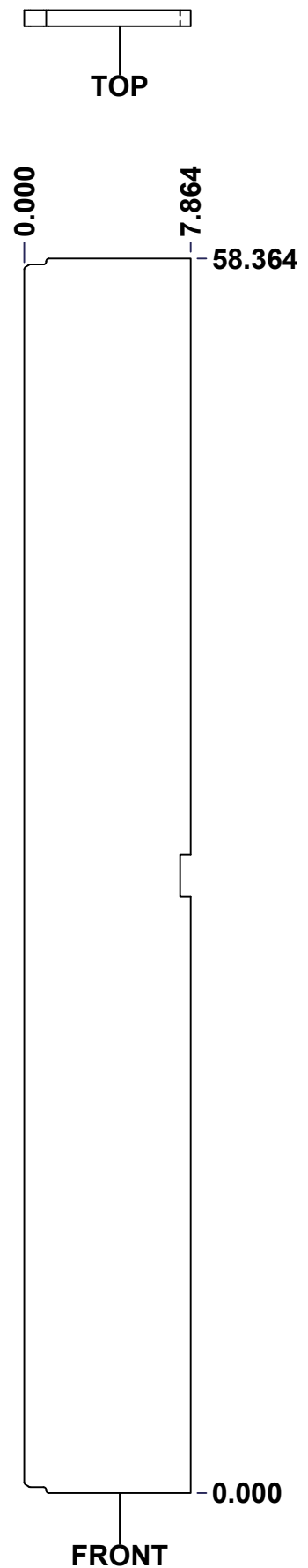
No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 36" Left Insulation		
Part Number Numéro Pièce	Rev.	12
5412ESSW6036086THNOIP-LS0		15

SEE BILL OF MATERIAL ON LAST PAGE

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No.	Revisions	Date	By/Par

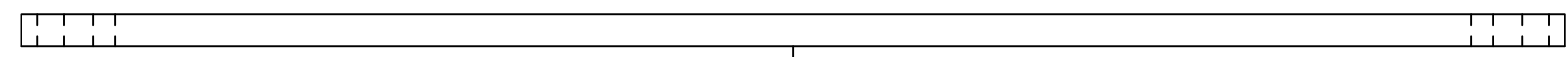
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement Max 3.0mm
Projection 		Date 23-Jan-07
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 36" Right Insulation		
Part Number Numéro Pièce	Rev.	13
5412ESSW6036086THNOIPI-RS0		15

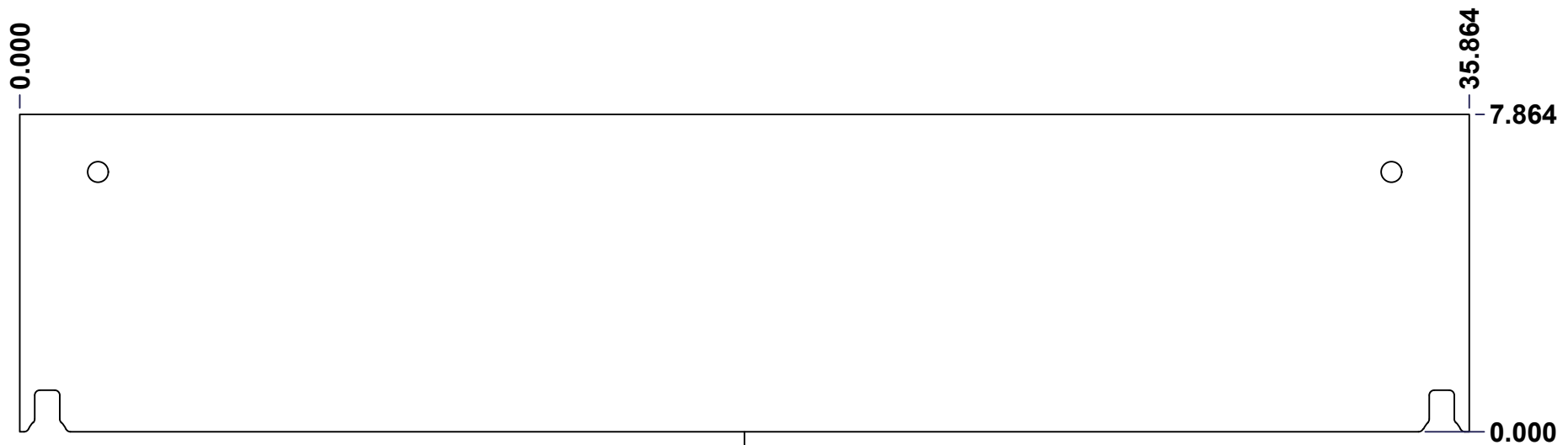
**SEE BILL OF MATERIAL ON LAST PAGE**

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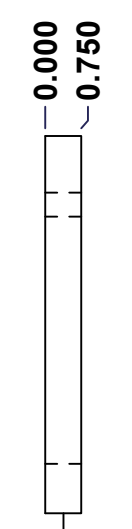
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TOP

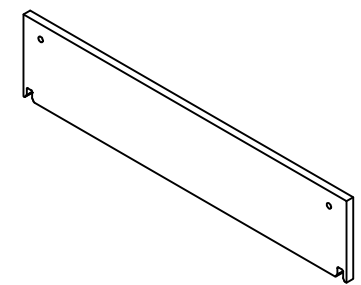


FRONT

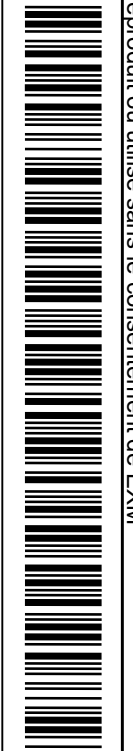


RIGHT

No.	Revisions	Date	By/Par



Isometric View



Tél: (450) 979-4373  
 Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement  
Max 3.0mm  
Projection

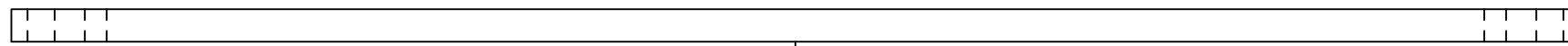
Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A
Description: 5412ESSW 60" x 36" Top and Bottom Insulation	Detail Rev.

Part Number / Numéro Pièce: 5412ESSW6036086THNOIPI-TP0	Rev. 14
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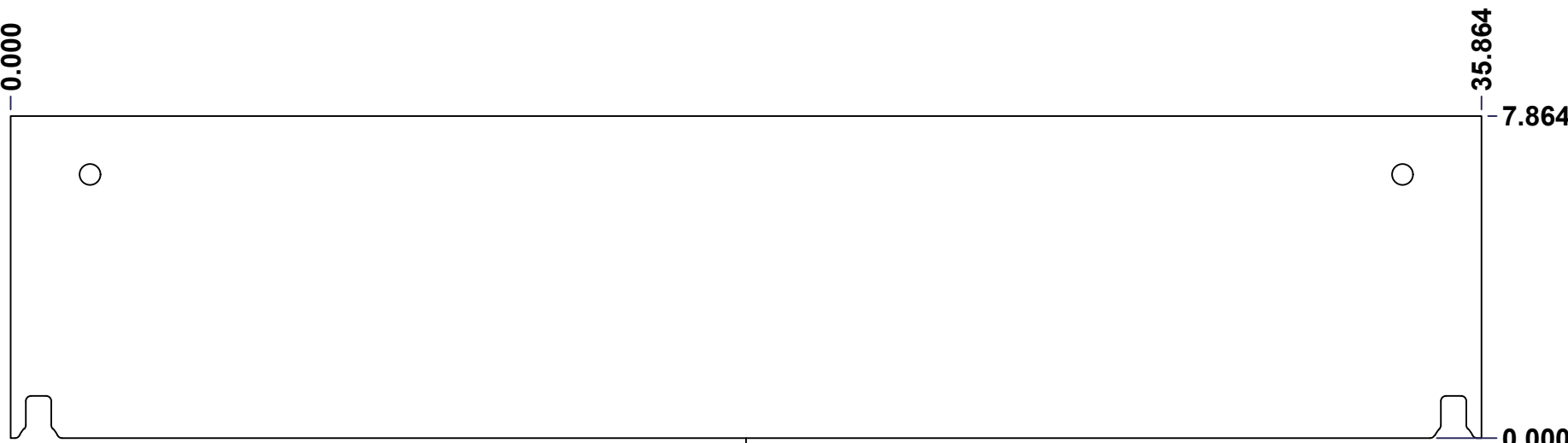
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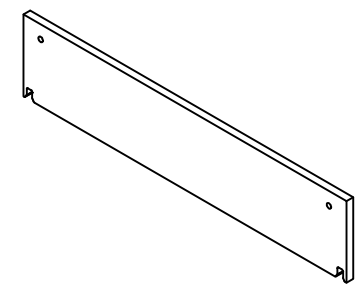
TOP



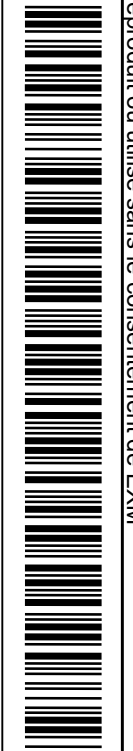
FRONT




RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 60" x 36" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW6036086THNOIPI-BT0		Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW6036086THNOIPI-BT0