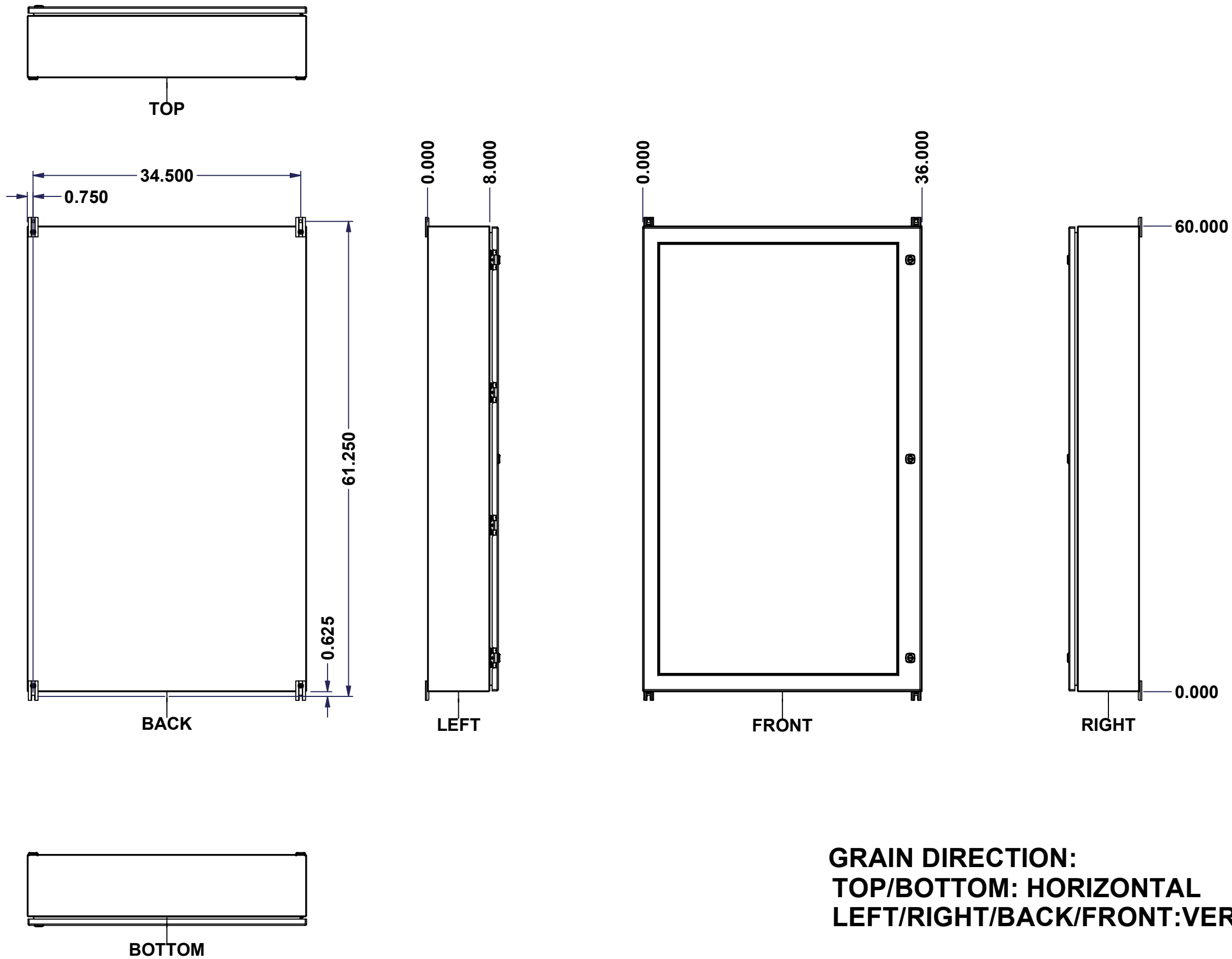


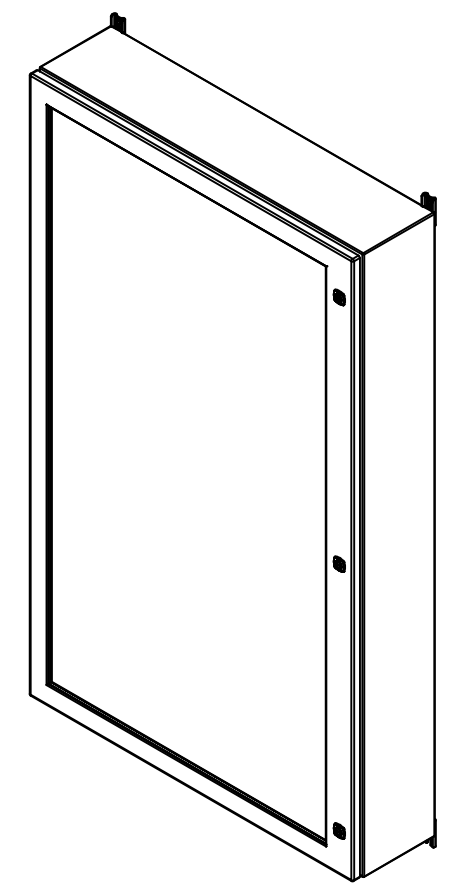
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**GRAIN DIRECTION:  
TOP/BOTTOM: HORIZONTAL  
LEFT/RIGHT/BACK/Front: VERTICAL**

No.	Revisions	Date	By/Par



Isometric View



	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm Projection 
	Customer Client Drawn By / Dessiné Par: BoxCad: BoxCad Material Matière: 14 Ga Stainless Steel 304 (1.7mm) Color Couleur: Unpainted Finish Fini: Brushed	Date Date: 06-Jun-23
Description: 5412ESSW 60" x 36" x 8" Assembly		Part Number / Numéro Pièce: <b>5412ESSW603608TH</b>

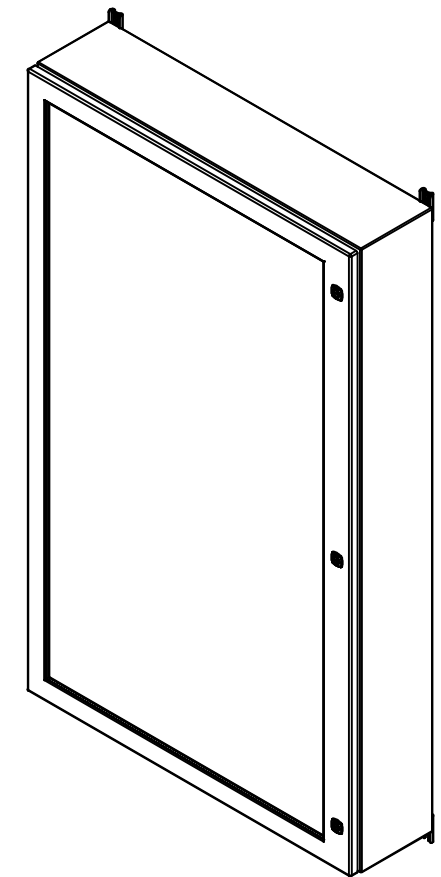
SEE BILL OF MATERIAL ON LAST PAGE

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	C/W Standard inner panel (Included)
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



Isometric View

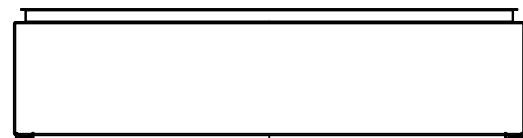
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

8	STK-Q-00600	2	M12 to M8 Adaptor
1	881 SP6036G	0	881 SP - Inner Panel
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW603608THC	0	5412ESSW 60" x 36" Cover
1	5412ESSW603608THB	0	5412ESSW 60" x 36" x 8" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

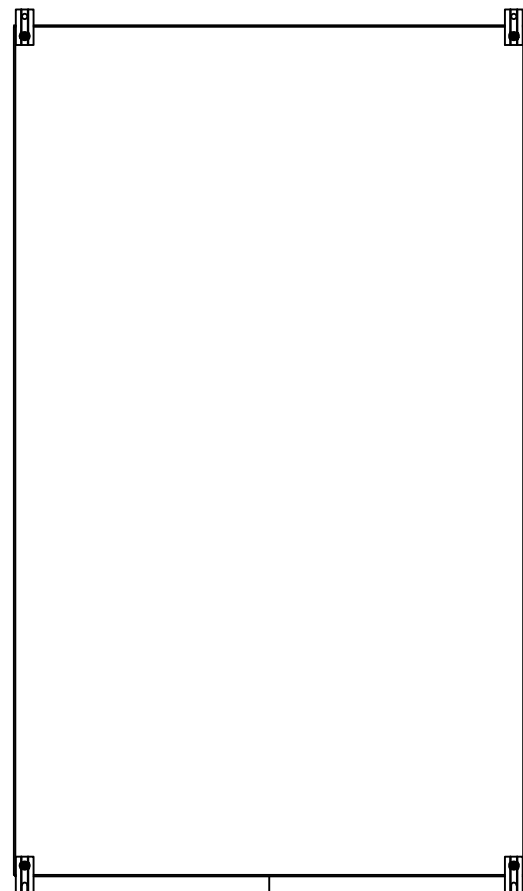
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm Projection 
	Customer Client Drawn By Dessiné Par Material Matière Color Couleur Description Part Number Numéro Pièce	Date Date 06-Jun-23 14 Ga Stainless Steel 304 (1.7mm) Unpainted Finish Brushed 5412ESSW 60" x 36" x 8" Assembly <b>5412ESSW603608TH</b>

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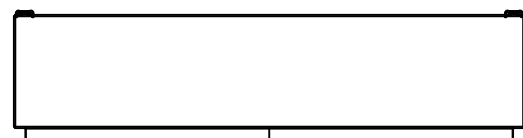
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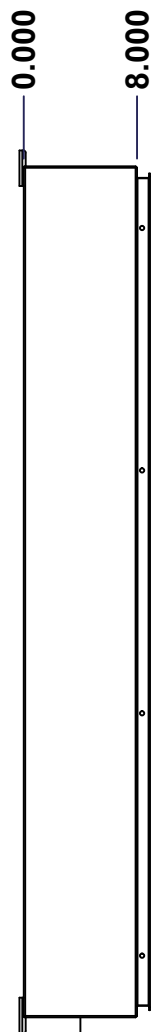
TOP



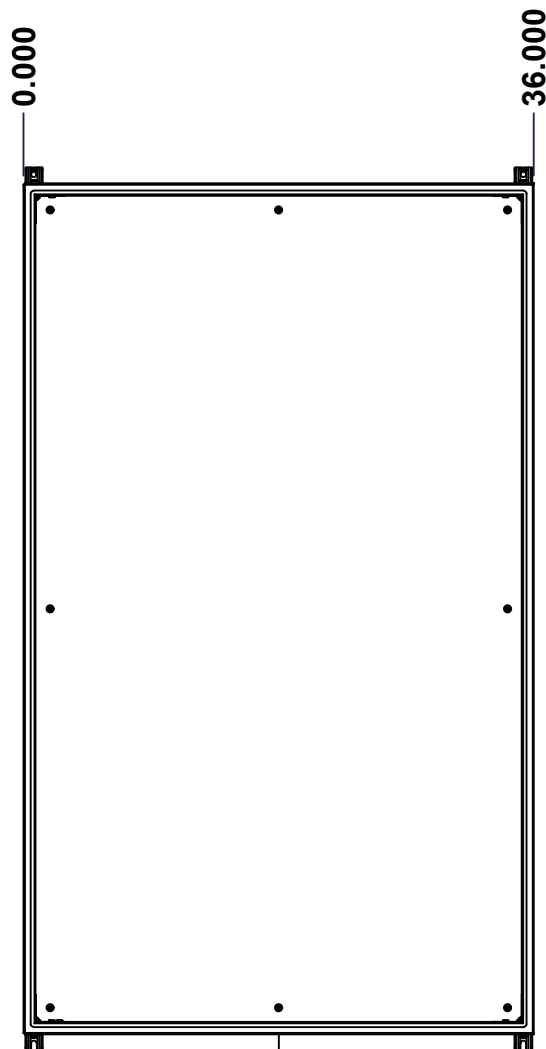
BACK



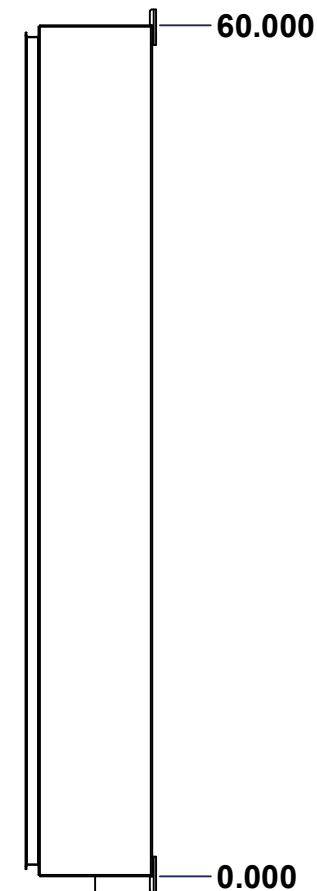
BOTTOM



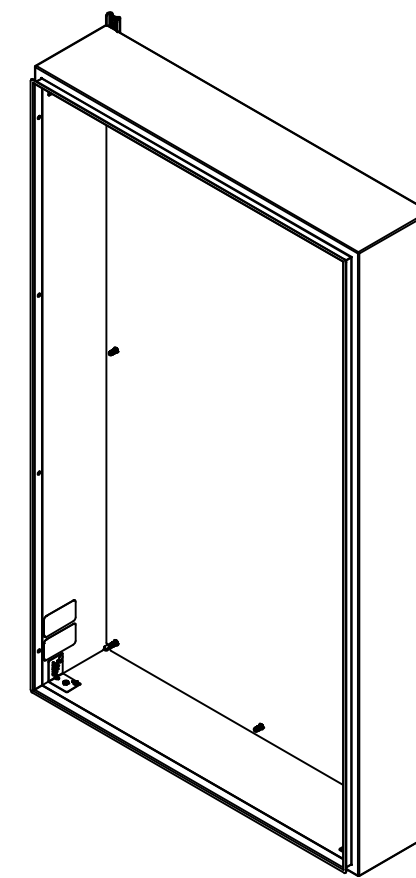
LEFT



FRONT



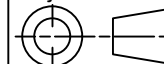
RIGHT



Isometric View



No.	Revisions	Date	By/Par

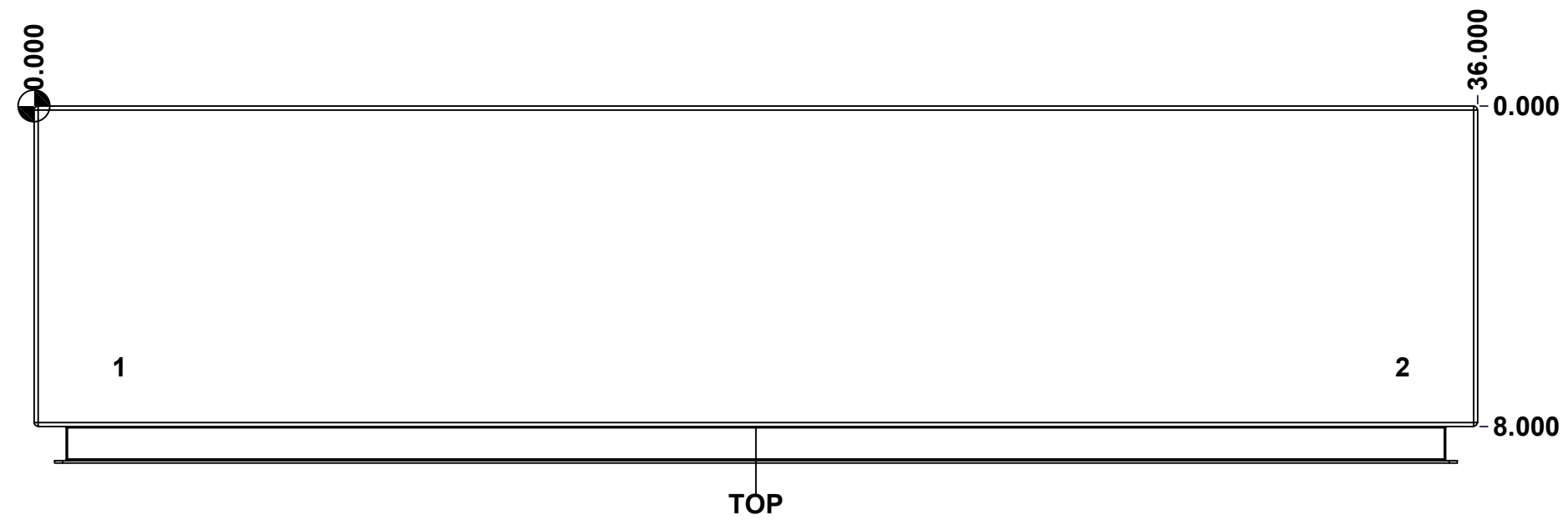
 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 36" x 8" Body		
Part Number Numéro Pièce	Rev.	3
5412ESSW603608THB	0	15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)

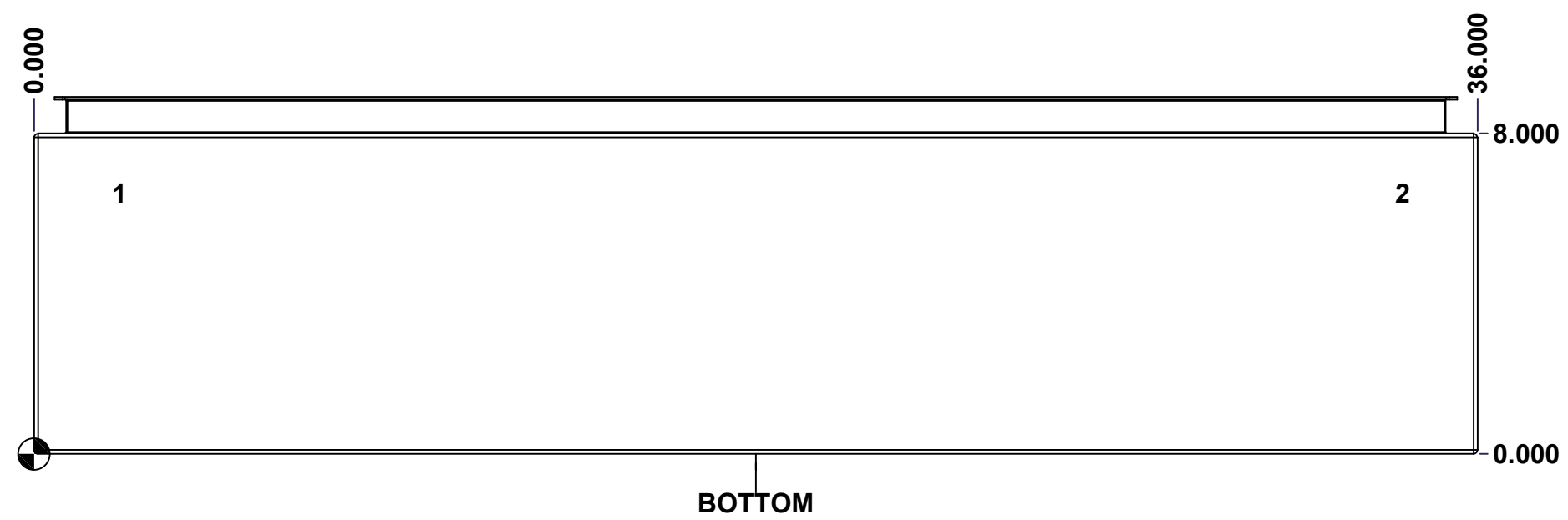


	Description	Status
	5412ESSW 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	<b>5412ESSW603608THB</b>	<b>0</b>
		4
		15

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<b>STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE</b>			
<b>HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)</b>			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	34.000	6.500	INSUL. STUD M6 x 18mm (Inside)



	Description	Status	
	5412ESSW 60" x 36" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	5
	<b>5412ESSW603608THB</b>	<b>0</b>	15

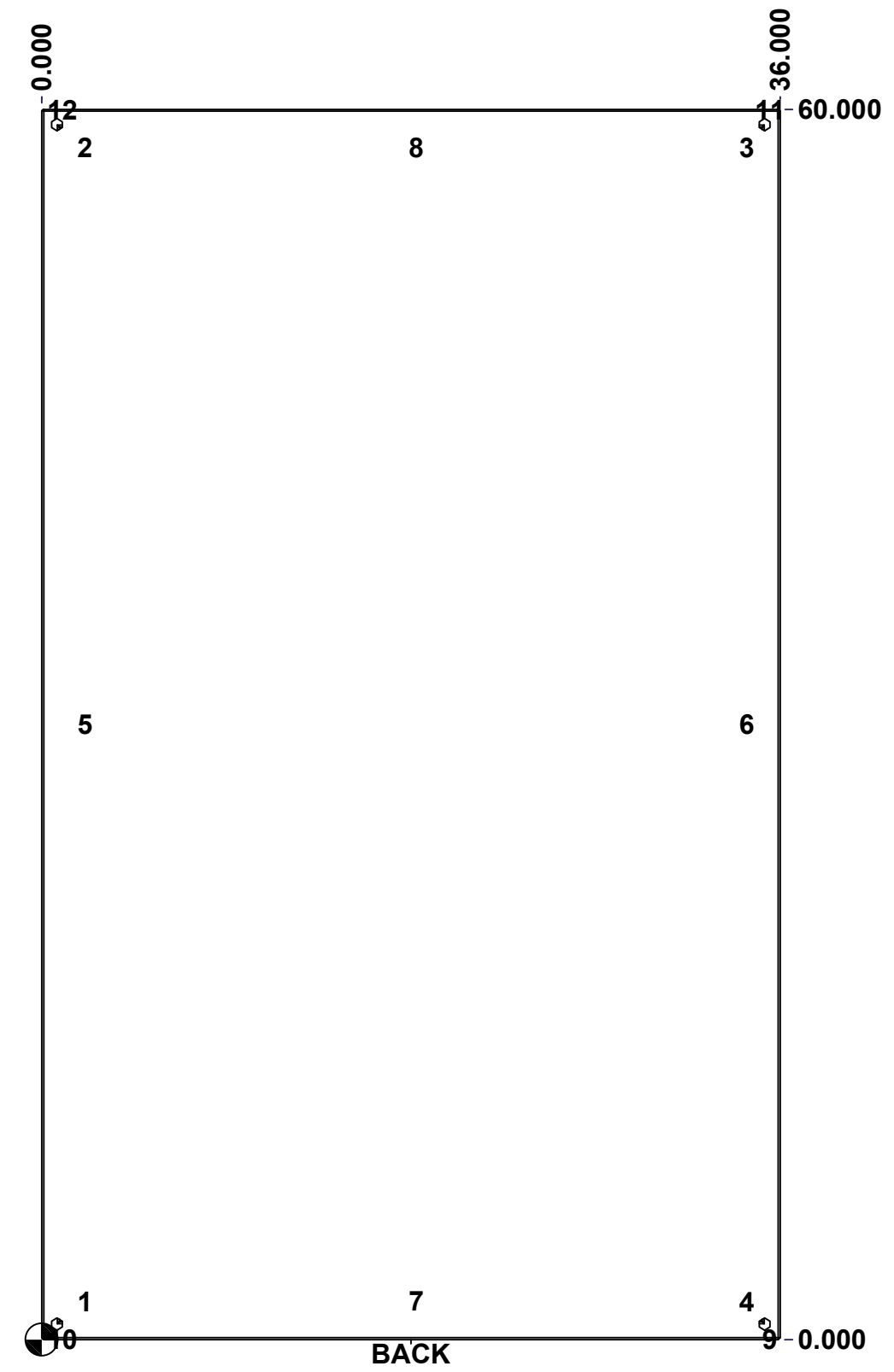
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	58.125	IP STUD M8 x 35mm (Inside)
3	34.125	58.125	IP STUD M8 x 35mm (Inside)
4	34.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	30.000	IP STUD M8 x 35mm (Inside)
6	34.125	30.000	IP STUD M8 x 35mm (Inside)
7	18.000	1.875	IP STUD M8 x 35mm (Inside)
8	18.000	58.125	IP STUD M8 x 35mm (Inside)
-----			
9	35.250	0.000	FOOT 885 ESMF4_OPEN
10	0.750	0.000	FOOT 885 ESMF4_OPEN
11	35.250	60.000	FOOT 885 ESMF4_CLOSE
12	0.750	60.000	FOOT 885 ESMF4_CLOSE

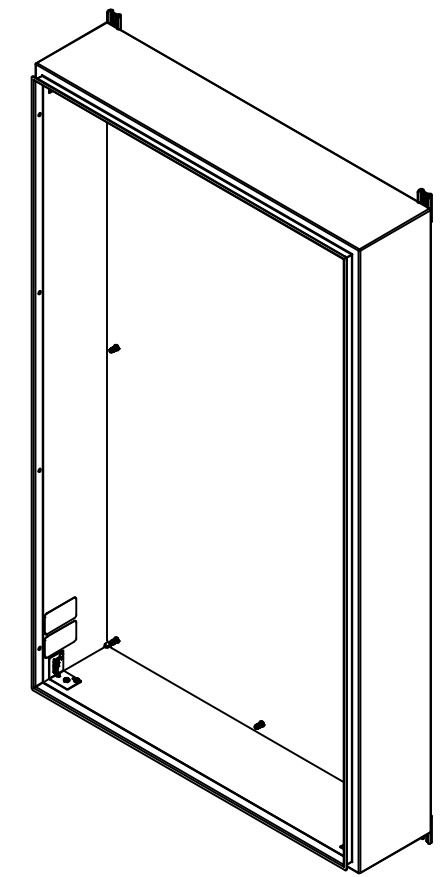


	Description	Status
	5412ESSW 60" x 36" x 8" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW603608THB	6 0
		15

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No.	Revisions	Date	By/Par



Isometric View



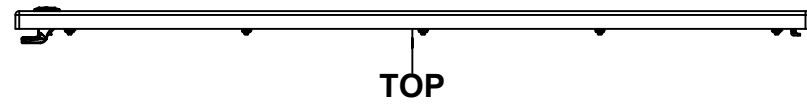
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW603608THI-RS	0	5412ESSW 60" x 36" Right Insulation
1	5412ESSW603608THI-LS	0	5412ESSW 60" x 36" Left Insulation
1	5412ESSW603608THI-BT	0	5412ESSW 60" x 36" Top and Bottom Insulation
1	5412ESSW603608THI-TP	0	5412ESSW 60" x 36" Top and Bottom Insulation
1	5412ESSW603608THI-B	0	5412ESSW 60" x 36" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
8	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW603608THB-P	0	5412ESSW 60" x 36" x 8" Body Part

Qty	Part Number	Rev	Description
Parts List			

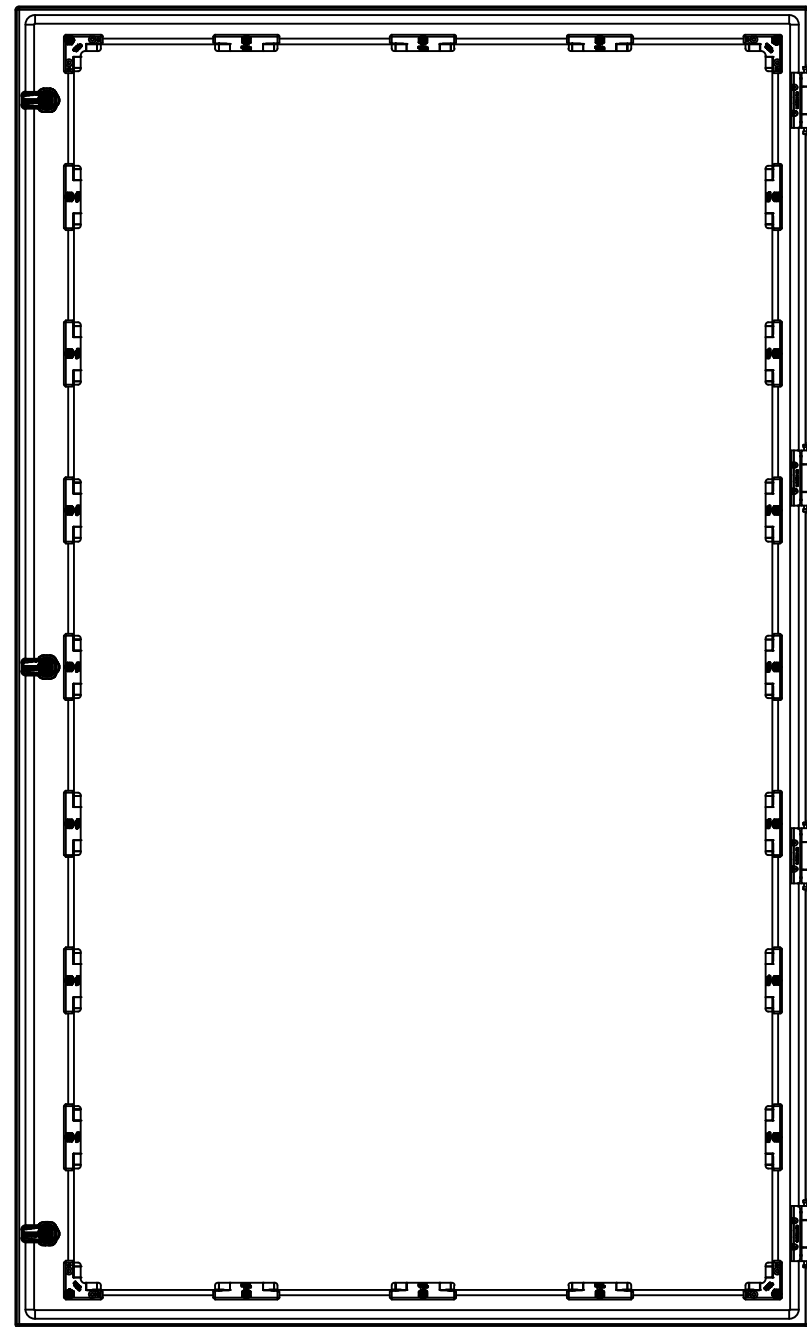
	Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>	Flatness Aplatissement Max 3.0mm
	Projection 	Date 06-Jun-23
Customer Client	BoxCad: BoxCad	Date
Drawn By / Dessiné Par	BoxCad: BoxCad	Date
Material / Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color / Couleur	Unpainted	Finish / Fini: Brushed
Description	5412ESSW 60" x 36" x 8" Body	
Part Number / Numéro Pièce	5412ESSW603608THB	Rev. 7 / 15

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TOP



BACK

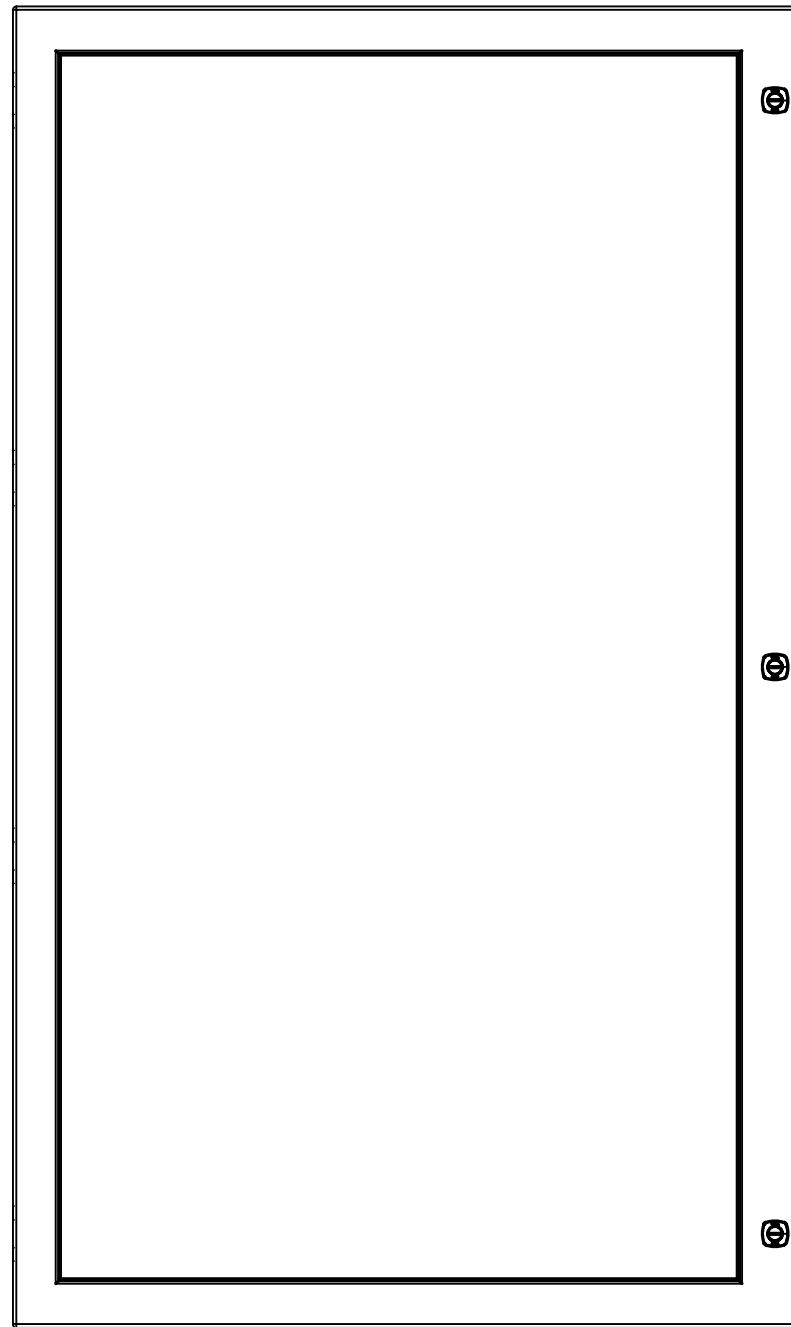


BOTTOM

0.000  
0.800

LEFT

0.000



FRONT

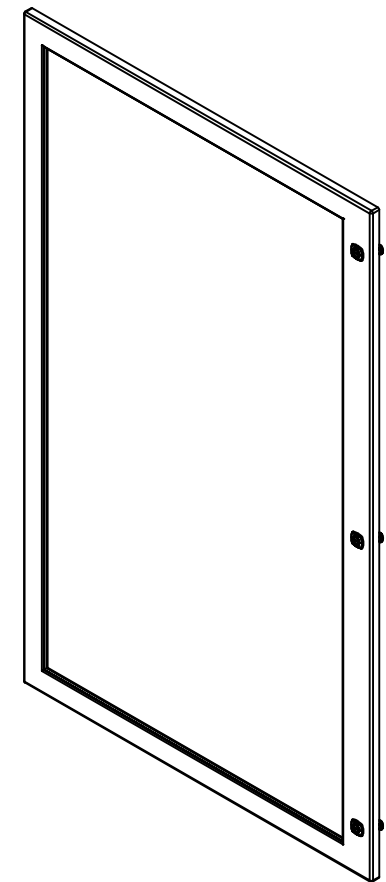
35.918

59.803

RIGHT

0.000

No.	Revisions	Date	By/Par



Isometric View

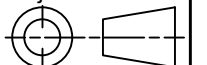


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Fax: (450) 979-4626  
[www.exmweb.com](http://www.exmweb.com)

Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date 06-Jun-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)
Color Couleur	Unpainted
Finish Fini	Brushed

Description	Detail Rev.
5412ESSW 60" x 36" Cover	

Part Number Numéro Pièce	Rev.	8
5412ESSW603608THC	0	15

SEE BILL OF MATERIAL ON LAST PAGE



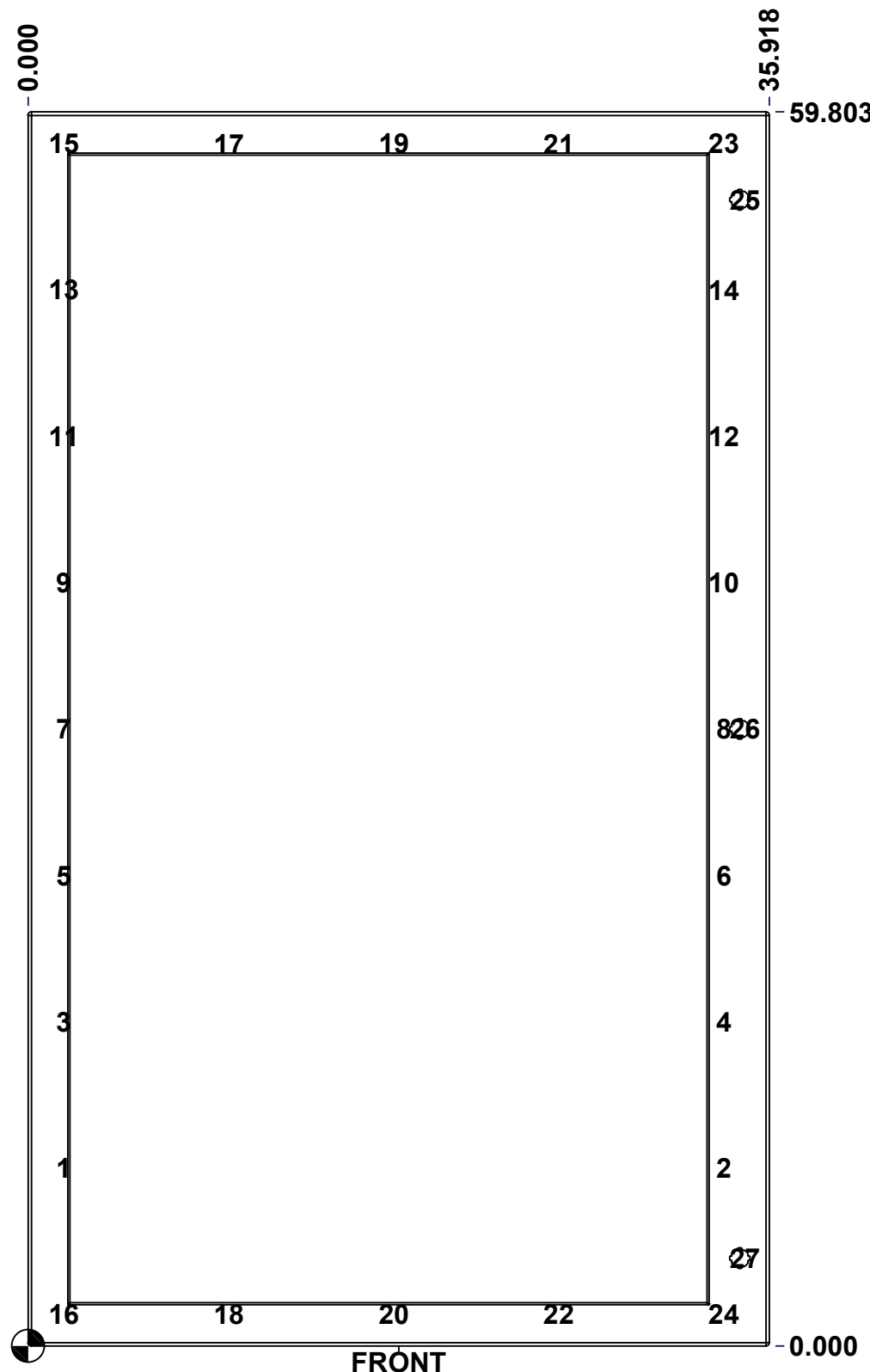
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**STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE**

**HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)**

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	8.621	STUD M6 x 18mm (Inside)
2	33.468	8.621	STUD M6 x 18mm (Inside)
3	1.469	15.714	STUD M6 x 18mm (Inside)
4	33.468	15.714	STUD M6 x 18mm (Inside)
5	1.469	22.808	STUD M6 x 18mm (Inside)
6	33.468	22.808	STUD M6 x 18mm (Inside)
7	1.469	29.902	STUD M6 x 18mm (Inside)
8	33.468	29.902	STUD M6 x 18mm (Inside)
9	1.469	36.995	STUD M6 x 18mm (Inside)
10	33.468	36.995	STUD M6 x 18mm (Inside)
11	1.469	44.089	STUD M6 x 18mm (Inside)
12	33.468	44.089	STUD M6 x 18mm (Inside)
13	1.469	51.182	STUD M6 x 18mm (Inside)
14	33.468	51.182	STUD M6 x 18mm (Inside)
15	1.469	58.276	STUD M6 x 18mm (Inside)
16	1.469	1.527	STUD M6 x 18mm (Inside)
17	9.469	58.276	STUD M6 x 18mm (Inside)
18	9.469	1.527	STUD M6 x 18mm (Inside)
19	17.469	58.276	STUD M6 x 18mm (Inside)
20	17.469	1.527	STUD M6 x 18mm (Inside)
21	25.468	58.276	STUD M6 x 18mm (Inside)
22	25.468	1.527	STUD M6 x 18mm (Inside)
23	33.468	58.276	STUD M6 x 18mm (Inside)
24	33.468	1.527	STUD M6 x 18mm (Inside)
-----			
25	34.494	55.553	880 SCQ4-SLSS6
26	34.494	29.902	880 SCQ4-SLSS6
27	34.494	4.250	880 SCQ4-SLSS6

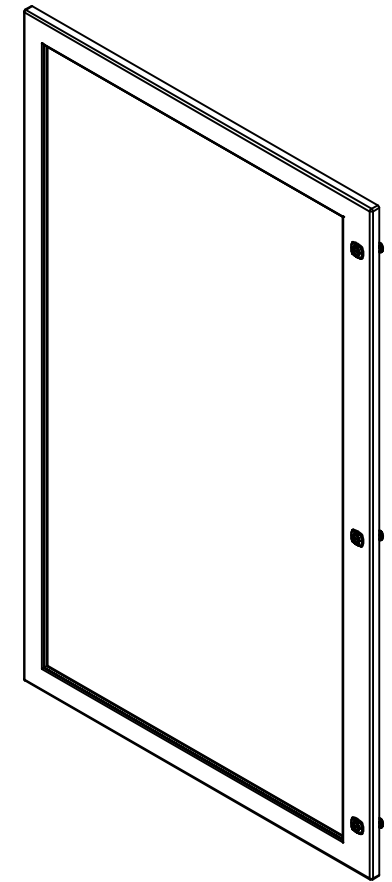


	Description		Status
	5412ESSW 60" x 36" Cover		(NULL)
Part Number		Rev.	9
<b>5412ESSW603608THC</b>		<b>0</b>	15

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No.	Revisions	Date	By/Par



Isometric View

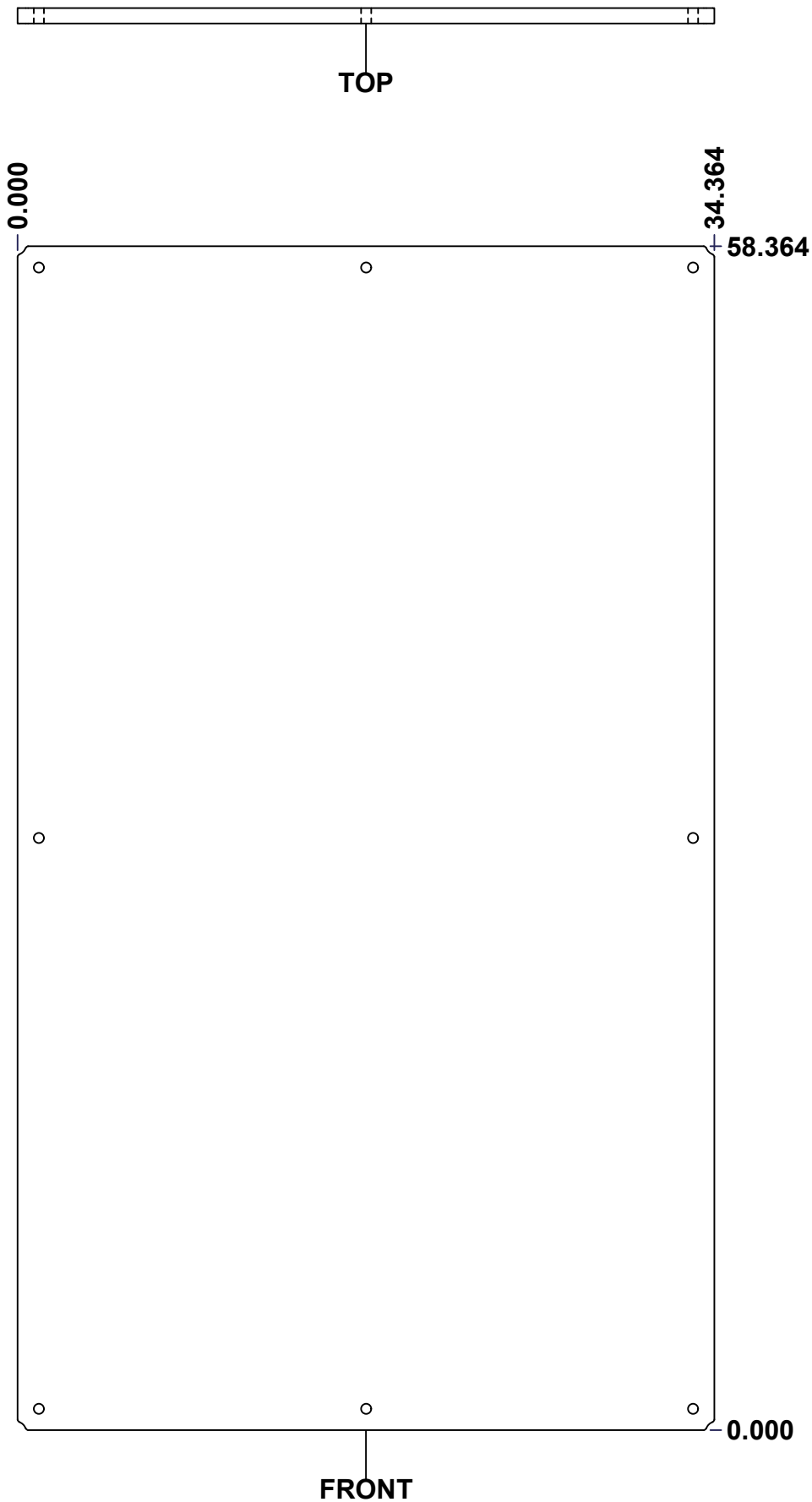


20	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
24	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW603608THLXG	0	5412ESSW 60" x 36" Lexan Gasket Part
1	5412ESSW603608THLX	0	5412ESSW 56.375" x 32.125" Lexan Part
1	5412ESSW603608THG	0	5412ESSW 60" x 36" Cover Gasket Part
1	5412ESSW603608THC-P	0	5412ESSW 60" x 36" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
QTY	Part Number	Rev	Description
Parts List			

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>	Flatness Aplatissement	Max 3.0mm
	Projection	
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 06-Jun-23
Material Matière	14 Ga Stainless Steel 304 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 60" x 36" Cover		
Part Number Numéro Pièce	Rev.	10
<b>5412ESSW603608THC</b>	<b>0</b>	15

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No.	Revisions	Date	By/Par

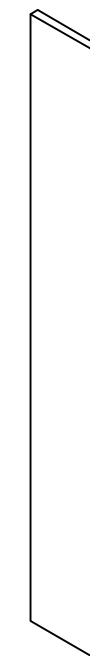
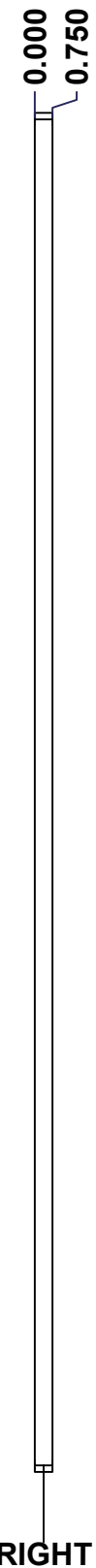
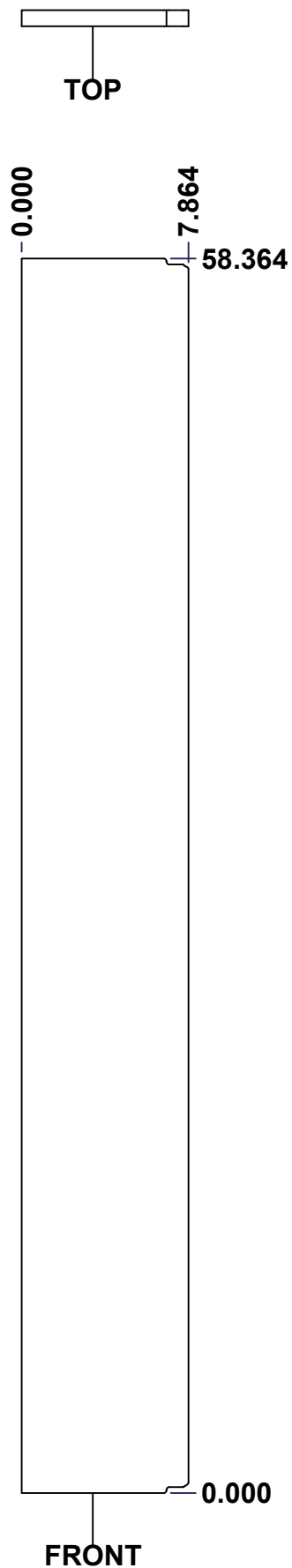
**Isometric View**

<p>Tél: (450) 979-4373                  Fax: (450) 979-4626  <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement
		Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description	Detail Rev.	
5412ESSW 60" x 36" Back Insulation		
Part Number Numéro Pièce	Rev.	11
<b>5412ESSW603608TH-B</b>	<b>0</b>	15

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Isometric View



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 Fax: (450) 979-4626  
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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By Dessiné Par	Date
Material Matière	23-Jan-07
Polyisocyanurate	
Color Couleur	Finish Fini
Aluminum	N/A

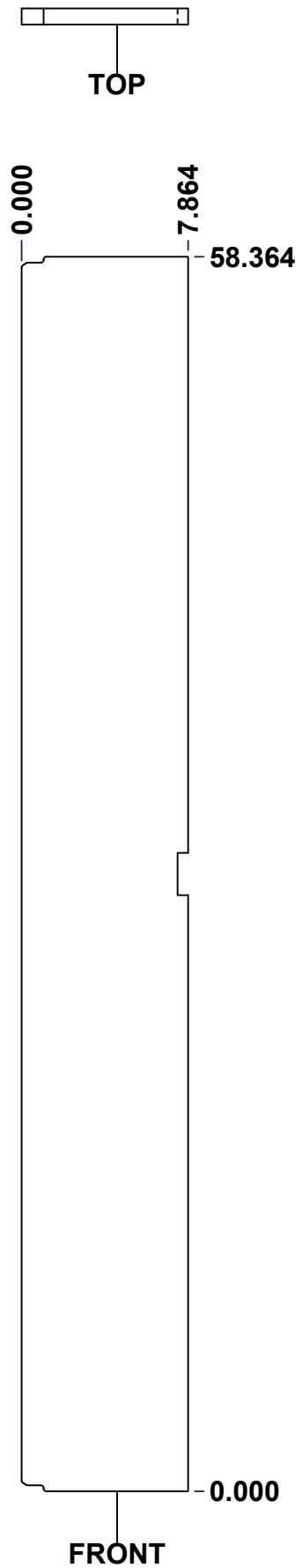
Description	Detail Rev.
5412ESSW 60" x 36" Left Insulation	

Part Number Numéro Pièce	Rev.	12
5412ESSW603608THI-LS	0	15

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No.	Revisions	Date	By/Par

**Isometric View**

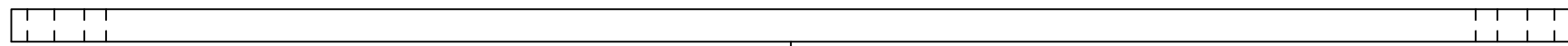
<p>Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a></p>		Flatness Aplatissement Max 3.0mm
Projection		
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière	Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini N/A
Description		Detail Rev.
5412ESSW 60" x 36" Right Insulation		
Part Number Numéro Pièce	Rev. 0	13 15

**SEE BILL OF MATERIAL ON LAST PAGE**

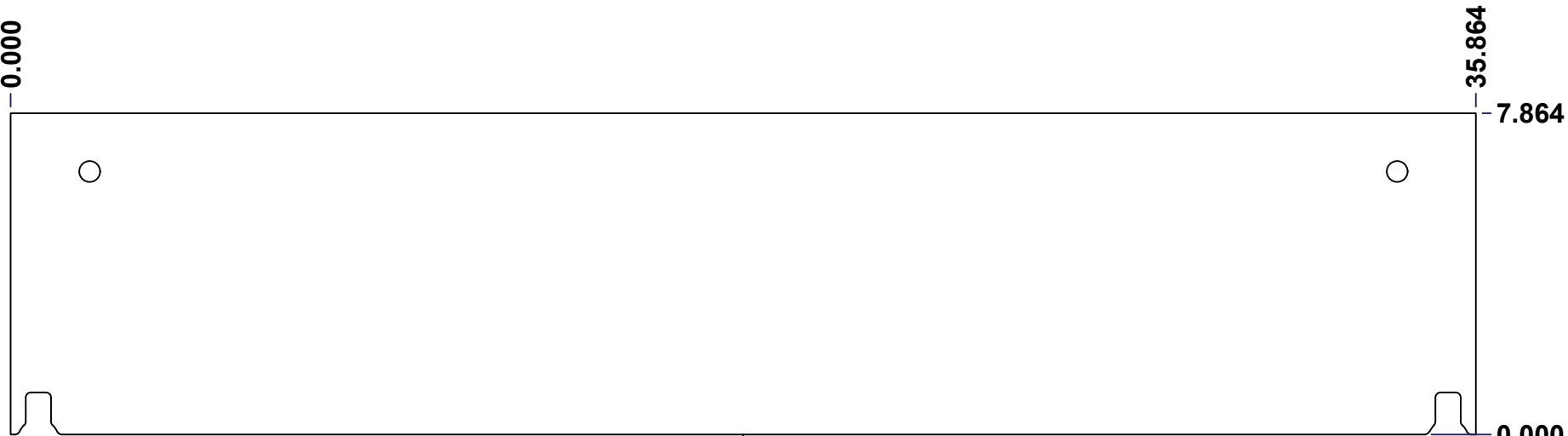
**5412ESSW603608THI-RS**

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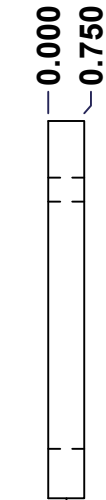
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TOP

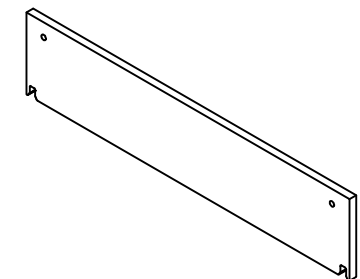


FRONT



RIGHT

No.	Revisions	Date	By/Par



Isometric View

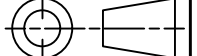


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Flatness  
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07
Material / Matière: Polyisocyanurate	
Color / Couleur: Aluminum	Finish / Fini: N/A

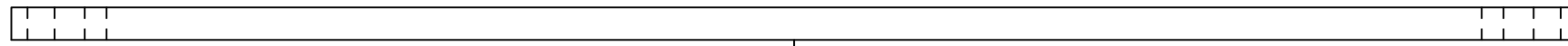
Description: 5412ESSW 60" x 36" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce: 5412ESSW603608THI-TP	Rev. 0	14	15
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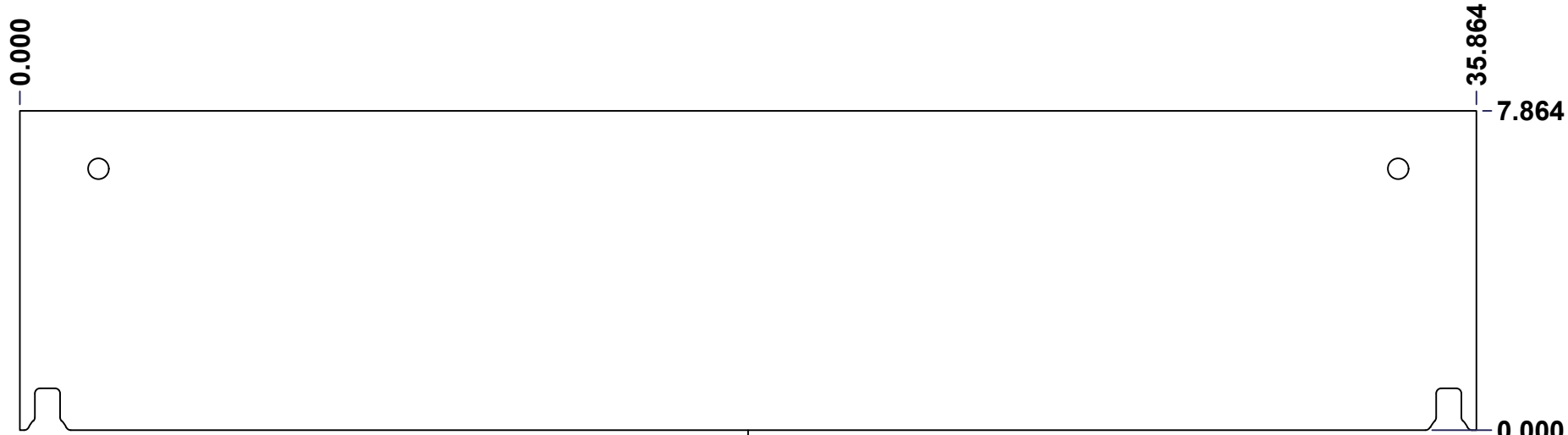
SEE BILL OF MATERIAL ON LAST PAGE

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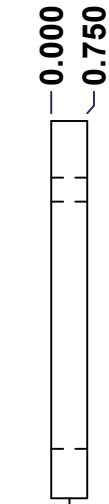
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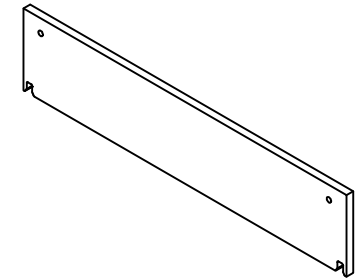
TOP



FRONT




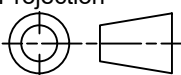
RIGHT



Isometric View



No.	Revisions	Date	By/Par

 Tél: (450) 979-4373 Fax: (450) 979-4626 <a href="http://www.exmweb.com">www.exmweb.com</a>		Flatness Aplatissement Max 3.0mm
Customer Client		Projection 
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes		Date: 23-Jan-07
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 60" x 36" Top and Bottom Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW603608THI-BT		Rev. 0 / 15

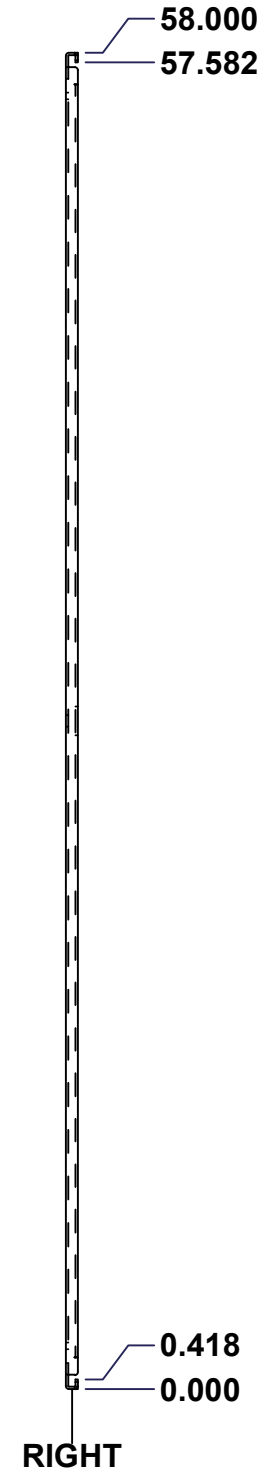
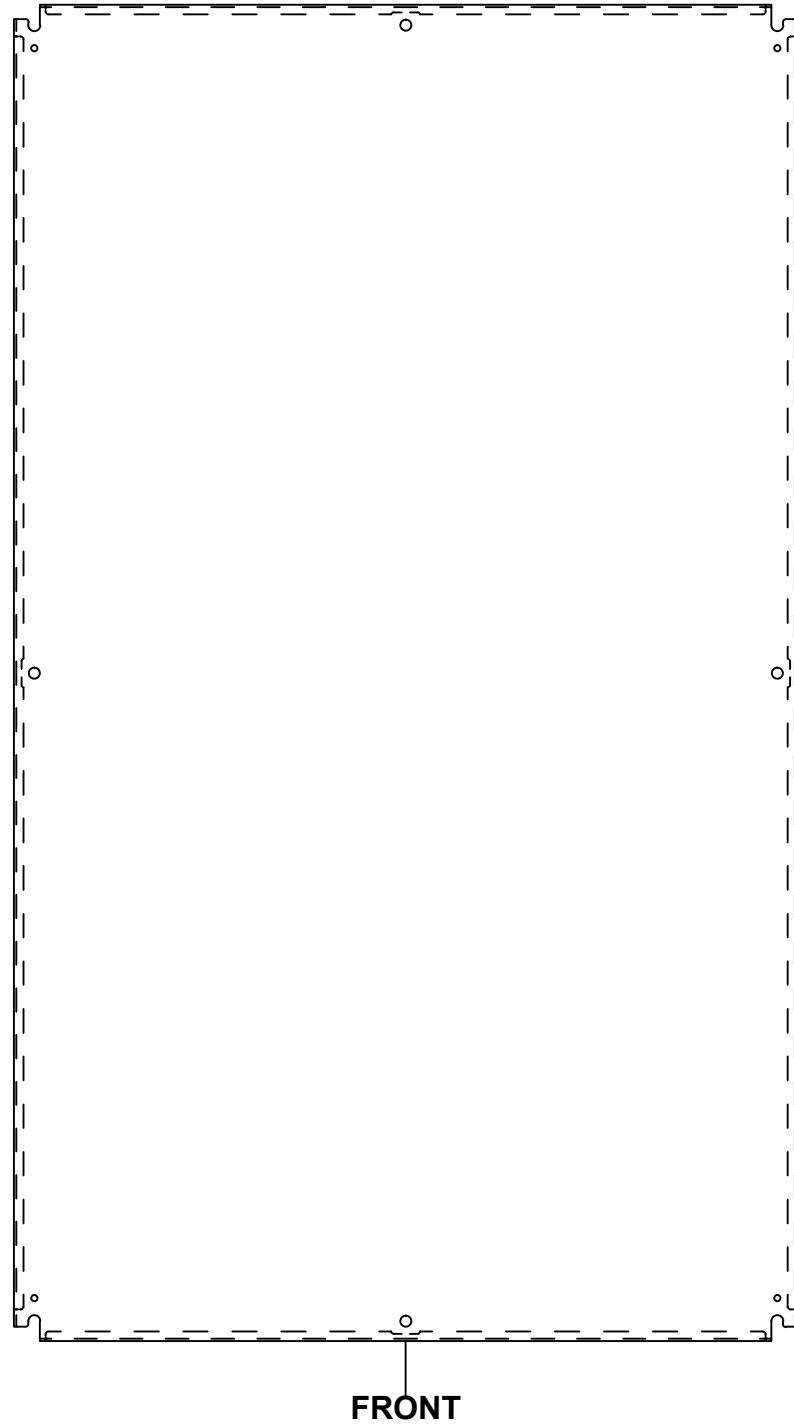
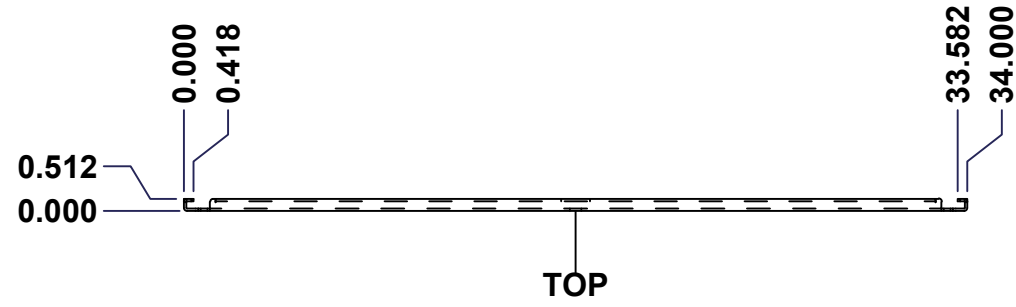
SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified

C:\Vault Workspace\Inventor Dwg\Inv-8\881SP\881SP6036G.idw

Tolérance ±1/32" sauf spécification contraire



No.	Revisions	Date	By/Par

Isometric View

Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad	Date 23-Jan-07
Material Matière	See Part List	
Color Couleur	See Part List	Finish Fini See Part List
Description		Detail Rev.
881 SP - Inner Panel		
Part Number Numéro Pièce	881 SP6036G	Rev. 1 0

Qty	Part Number	Rev	Description	Material	Color	Finish
1	881 SP6036G-P	0	881 SP - Inner Panel Part	12 Ga Galvanized	Unpainted	Galvanized

Parts List

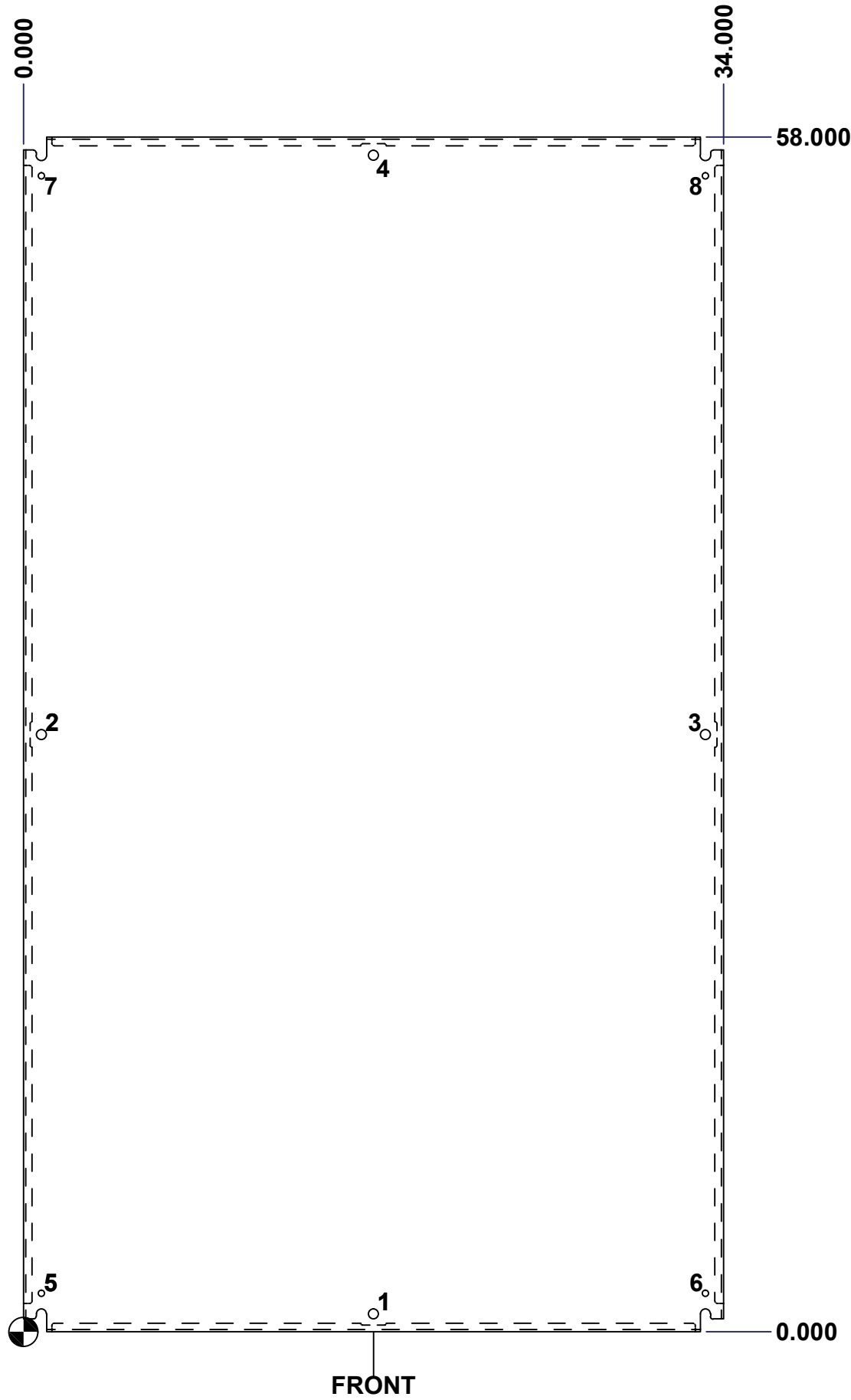
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Table 1			FRONT VIEW
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	17.000	0.875	MTG STUD HOLE (RND Ø0.500)
2	0.875	29.000	MTG STUD HOLE (RND Ø0.500)
3	33.125	29.000	MTG STUD HOLE (RND Ø0.500)
4	17.000	57.125	MTG STUD HOLE (RND Ø0.500)
5	0.875	1.875	GROUND HOLE (RND Ø0.290)
6	33.125	1.875	GROUND HOLE (RND Ø0.290)
7	0.875	56.125	GROUND HOLE (RND Ø0.290)
8	33.125	56.125	GROUND HOLE (RND Ø0.290)



All knockouts are actual size / Les disques défonçables sont grandeur réel

No.	Revisions	Date	By/Par

Isometric View

		Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement Max 3.0mm	
Customer Client		Date		Projection 	
Drawn By Dessiné Par		BoxCad		Date 23-Jan-07	
Material Matière		See Part List			
Color Couleur		See Part List		Finish Fini	
Description 881 SP - Inner Panel				Detail Rev.	
Part Number Numéro Pièce <b>881 SP6036G</b>				Rev. 2 <b>0</b>	