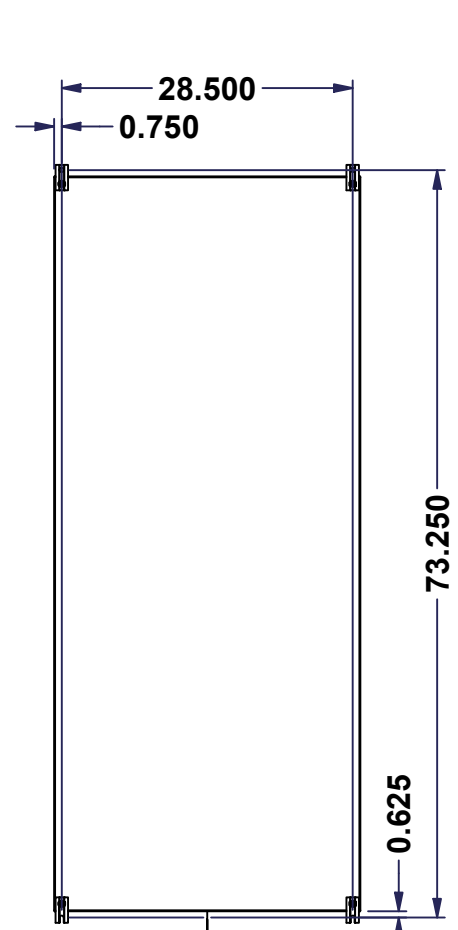


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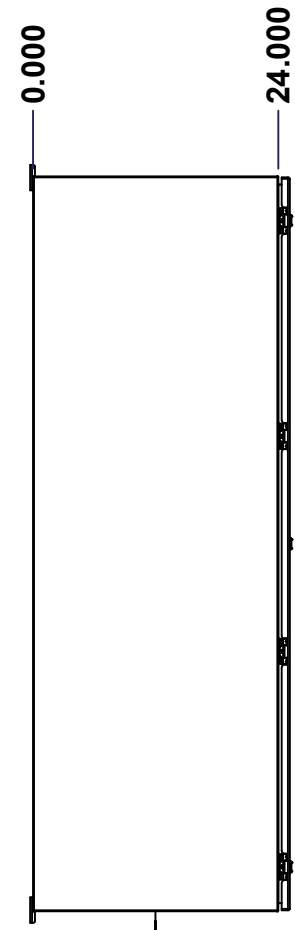
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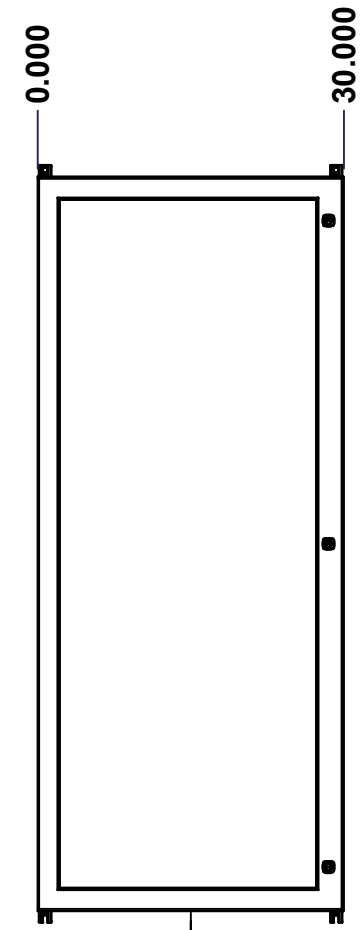
TOP



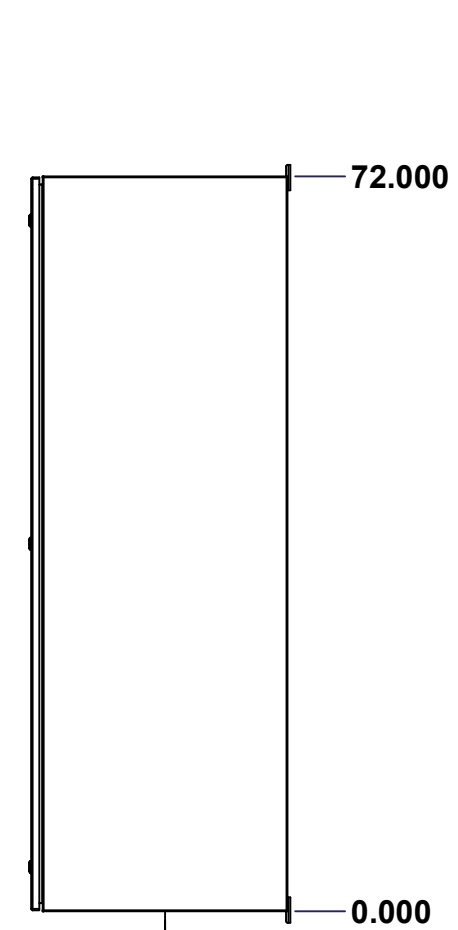
BACK



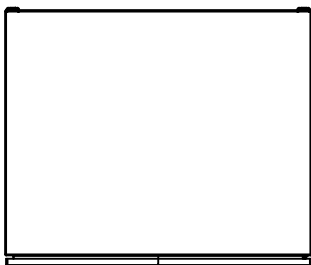
LEFT



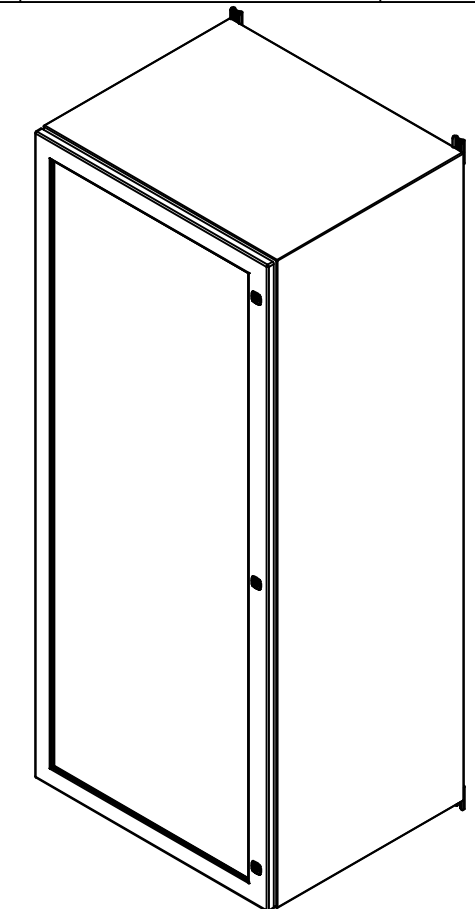
FRONT



RIGHT



BOTTOM



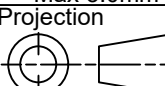


Isometric View



**GRAIN DIRECTION:
TOP/BOTTOM: HORIZONTAL
LEFT/RIGHT/BACK/FRONT: VERTICAL**

No.	Revisions	Date	By/Par

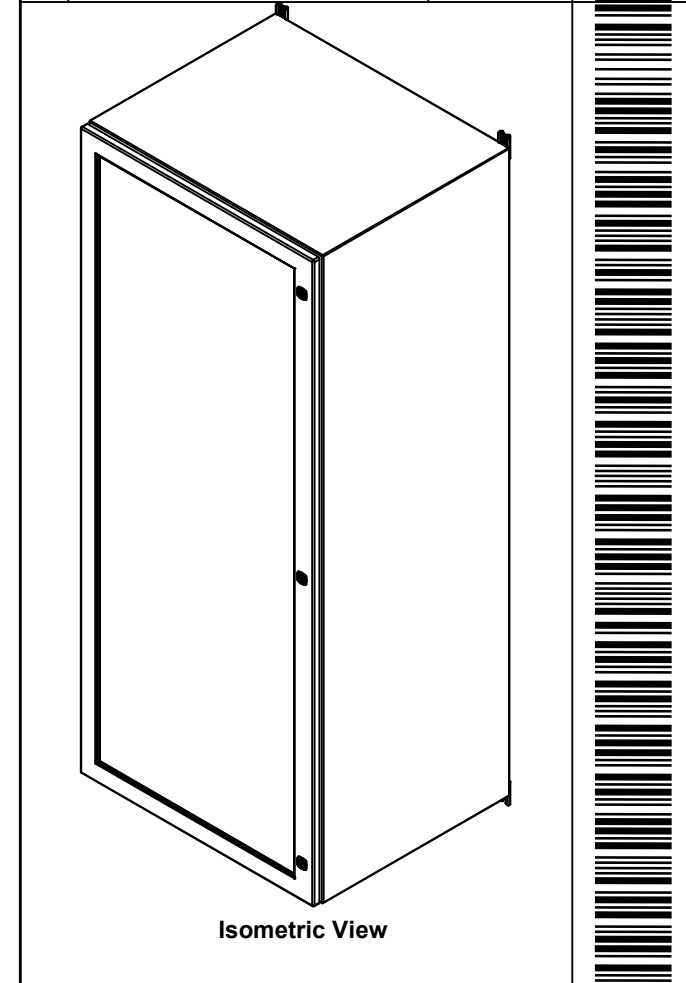
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 
Customer Client	Date	
Drawn By Dessiné Par	BoxCad: BoxCad	Date 05-Jun-23
Material Matière	14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur	Unpainted	Finish Fini Brushed
Description	Detail Rev.	
5412ESSW 72" x 30" x 24" Assembly		
Part Number Numéro Pièce	Rev.	1
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW7230246THNOIP	0	15

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NOTE	
ITEM	DESCRIPTION
1	NEMA 4X Enclosure
2	C/W Standard ground studs on box and cover
3	W/O Standard door stiffener
4	W/O Inner panel
5	C/W Standard inner panel mounting studs
6	C/W 885 ESMF4_OPEN Sold separately (Installed)
7	C/W 885 ESMF4_CLOSE Sold separately (Installed)
8	C/W R5 Insulation (Installed by EXM)

No.	Revisions	Date	By/Par



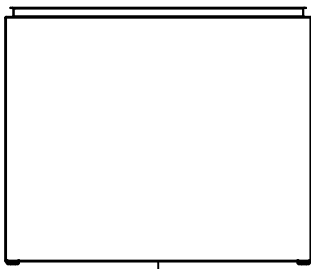
PACKING		
ITEM	QTY	DESCRIPTION
Cardboard sleeve	2	Top and Bottom
Cardboard strip	2	Between back of enclosure and inner panel
Plastic bag	1	To protect cover surface and inside gasket
Cardboard corner	4	To reinforced for the plastic strap tightening
Plastic strap - Black	2	To Squeeze the 2 cardboard sleeve together
Packaging label	3	White label with PN
Plastic strap- Green	2	To secure the enclosure to the wood pallet
Wood Pallet	1	2" deeper and 3" larger than enclosure size

6	STK-Q-00600	2	M12 to M8 Adaptor
1	STK-K-01800	5	5412 ES Accessory Kit
1	5412ESSW7230246THNO IPC	0	5412ESSW 72" x 30" Cover
1	5412ESSW7230246THNO IPB	0	5412ESSW 72" x 30" x 24" Body
4	STK-Q-04051-08	1	M6 x 8mm Stainless Steel Hexagon Socket Head Machine Screw with Nyseal
Qty	Part Number	Rev	Description
Parts List			

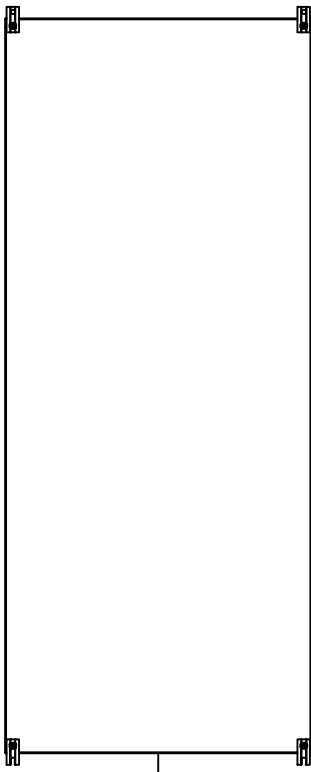
		Flatness Aplatissement Max 3.0mm Projection 	
Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Customer Client Date	
Drawn By Dessiné Par BoxCad: BoxCad		Date 05-Jun-23	
Material Matière 14 Ga Stainless Steel 316 (1.7mm)			
Color Couleur Unpainted		Finish Fini Brushed	
Description 5412ESSW 72" x 30" x 24" Assembly			Detail Rev.
Part Number Numéro Pièce 5412ESSW7230246THNOIP		Rev. 0	2 15

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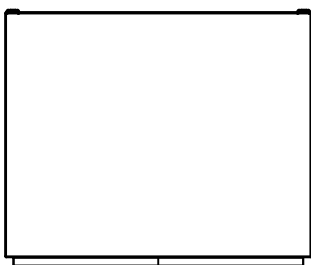
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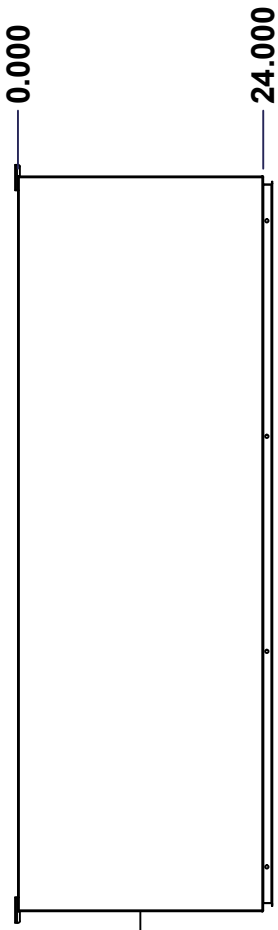
TOP



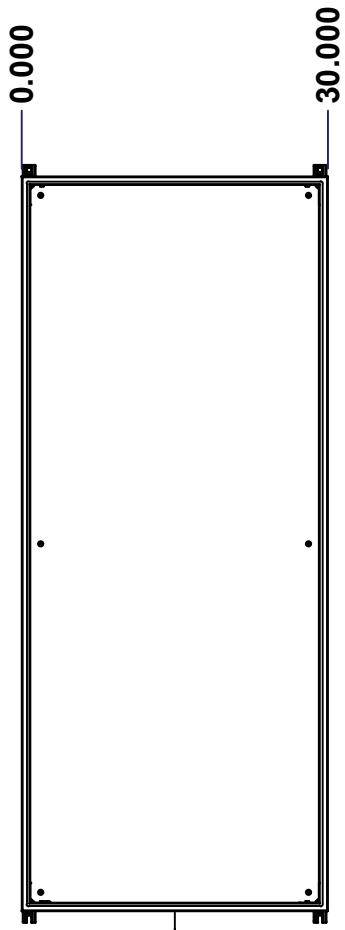
BACK



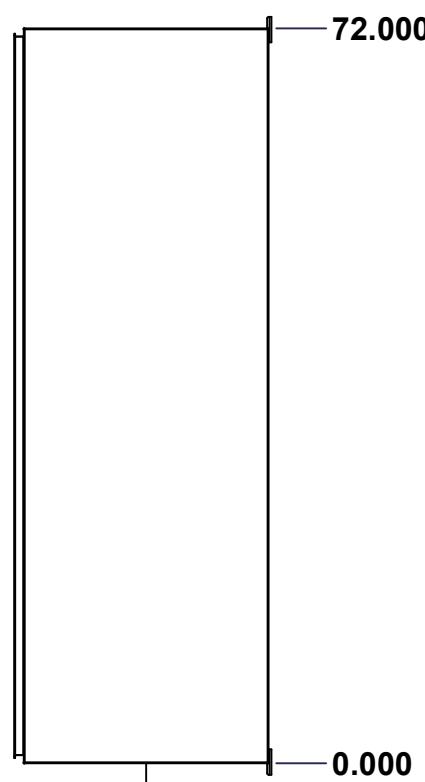
BOTTOM



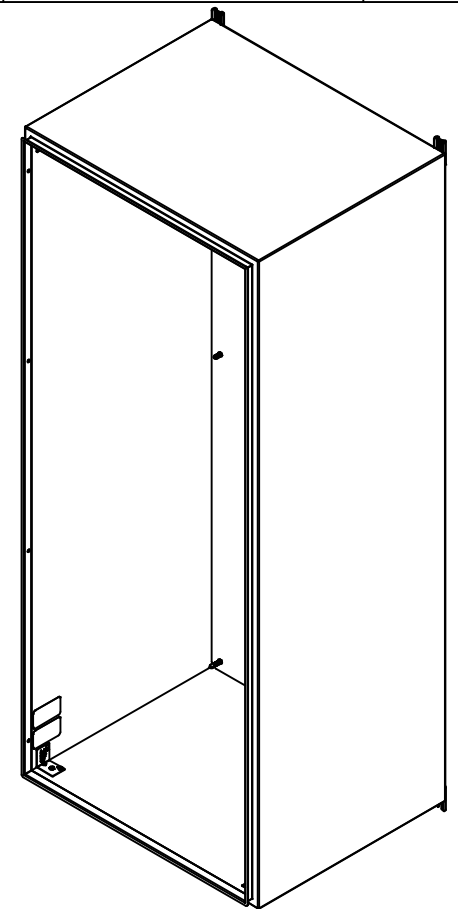
LEFT



FRONT

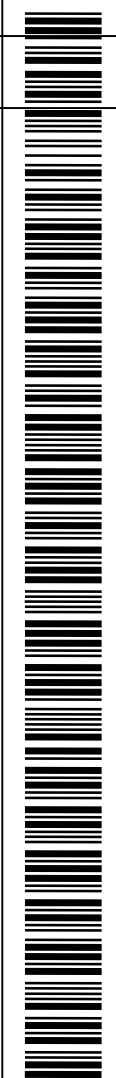


RIGHT



Isometric View

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 5.0mm
Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 05-Jun-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 72" x 30" x 24" Body	Detail Rev.

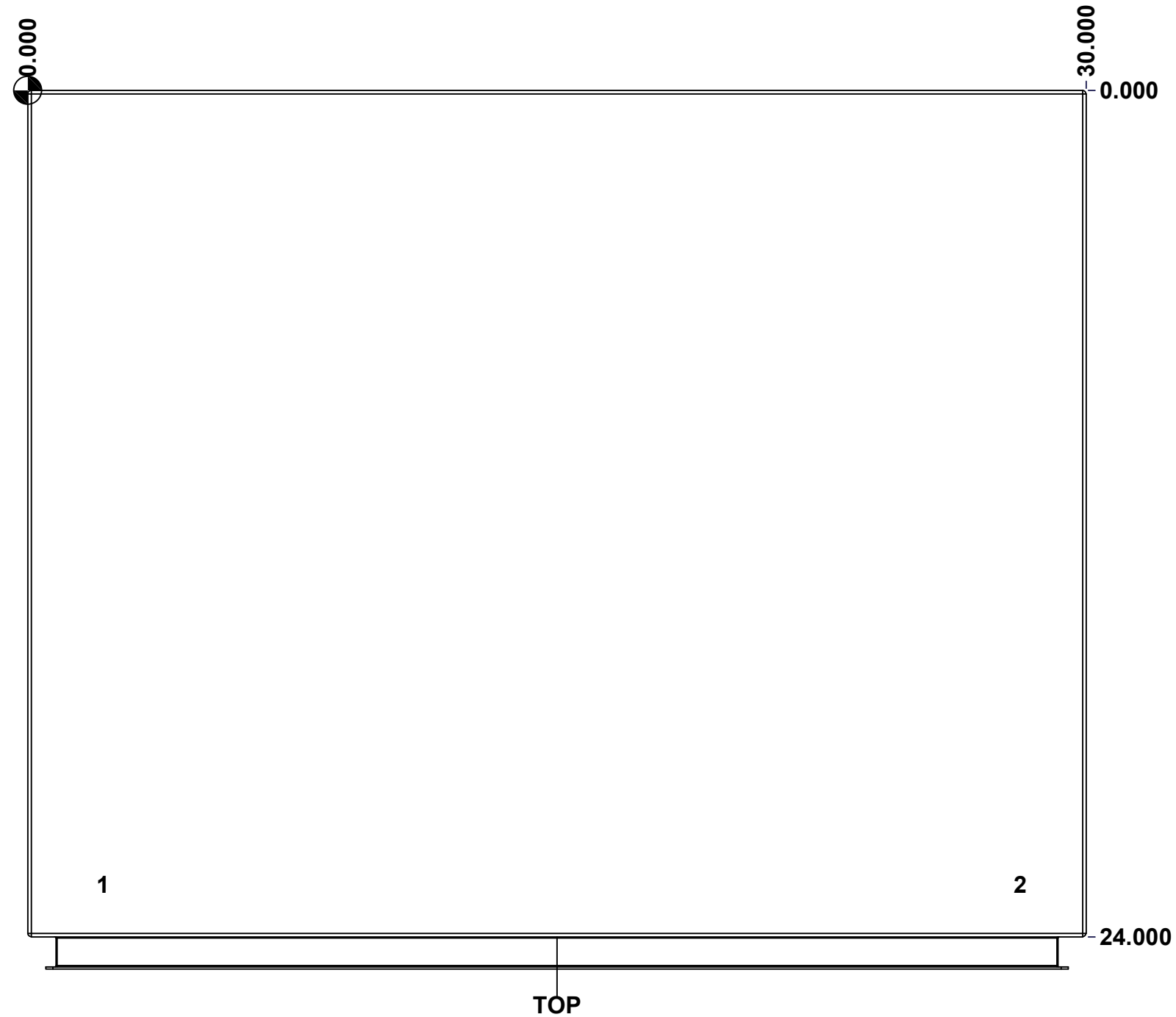
Part Number Numéro Pièce	Rev. 3
-----------------------------	--------

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW7230246THNOIPB 0 15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	22.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	22.500	INSUL. STUD M6 x 18mm (Inside)

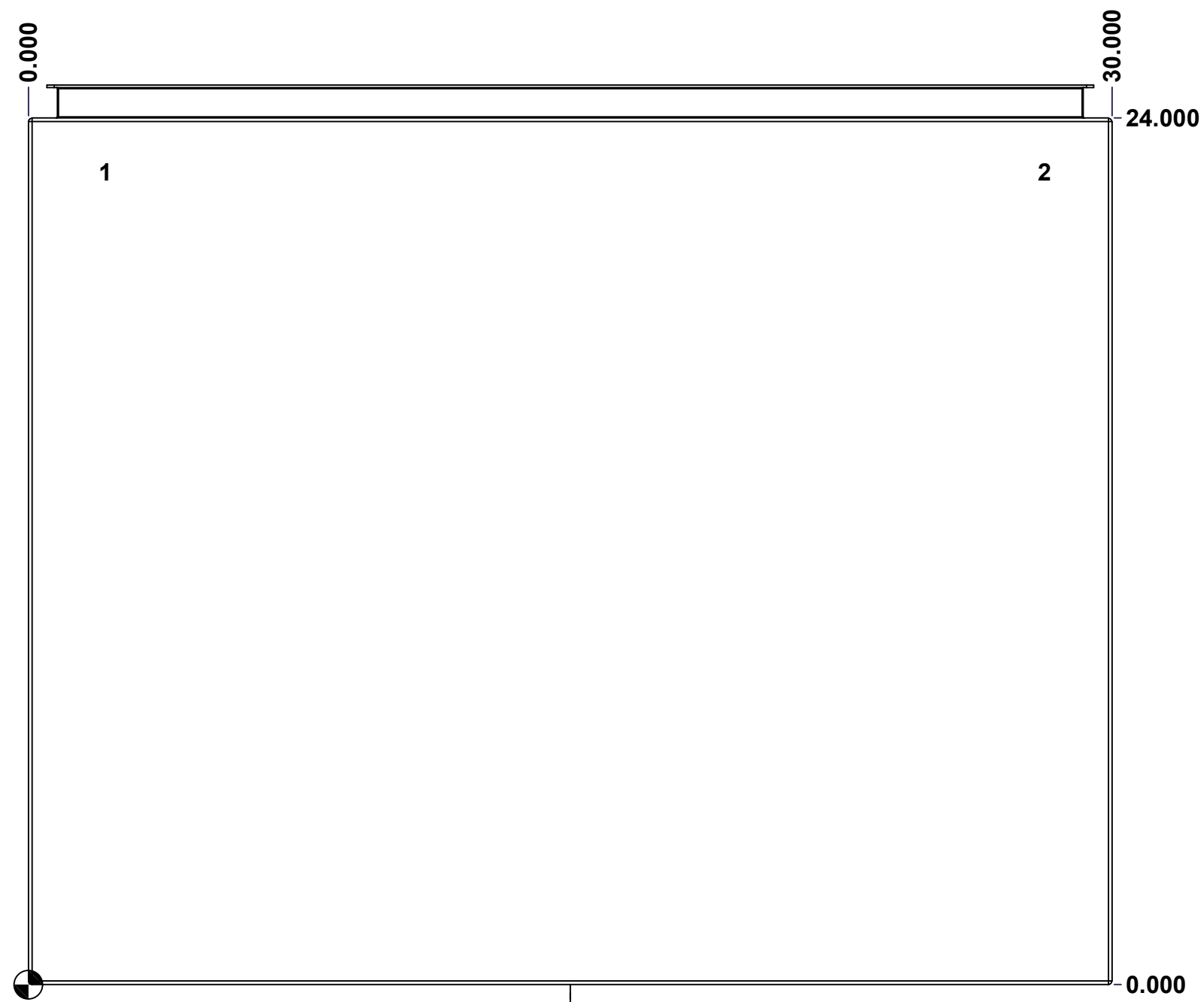


	Description	Status
	5412ESSW 72" x 30" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW7230246THNOIPB 0	4
		15

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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BOTTOM VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	22.500	INSUL. STUD M6 x 18mm (Inside)
2	28.000	22.500	INSUL. STUD M6 x 18mm (Inside)



BOTTOM

	Description	Status
	5412ESSW 72" x 30" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev. 5
	5412ESSW7230246THNOIPB 0	15

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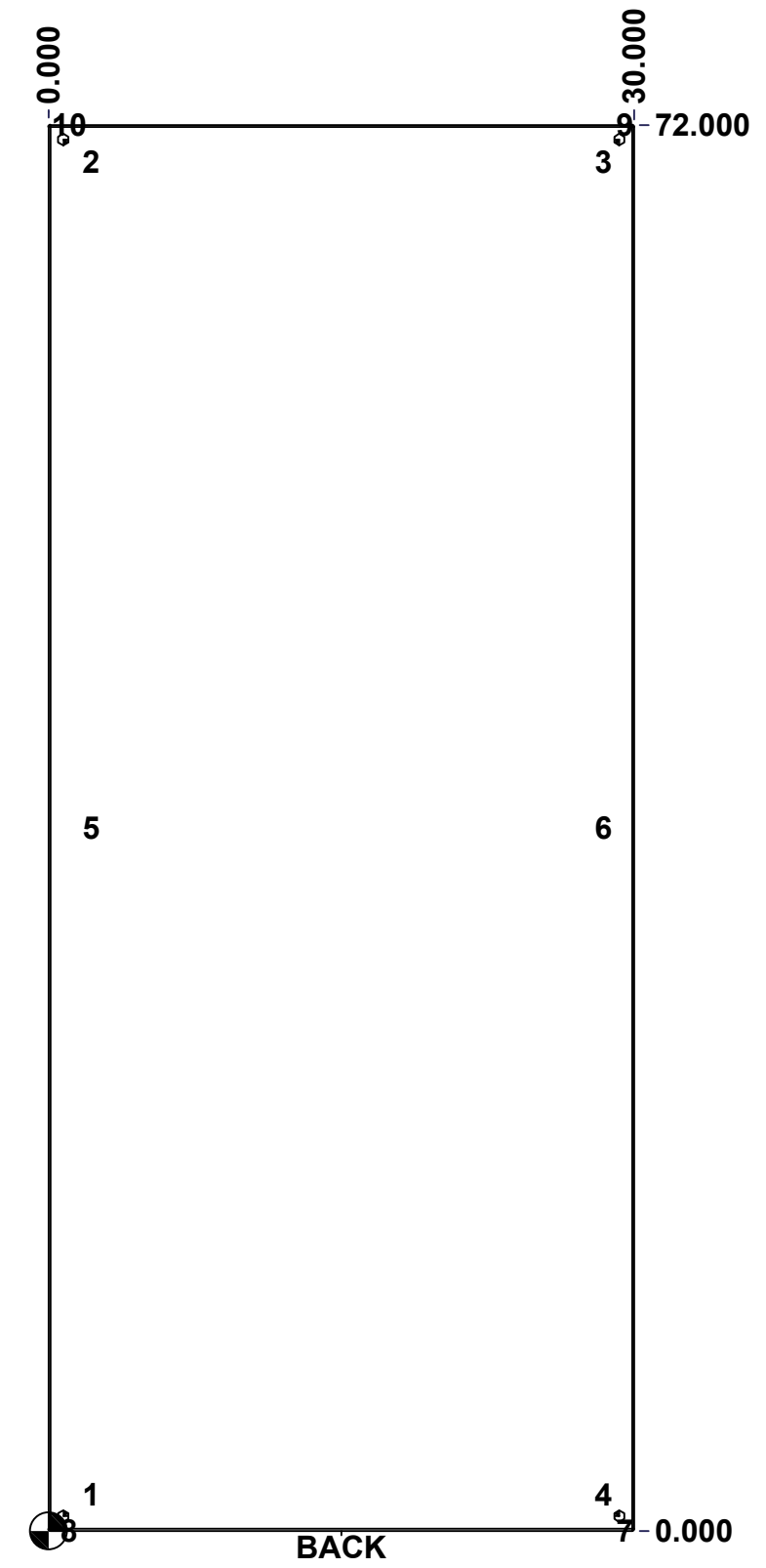
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	70.125	IP STUD M8 x 35mm (Inside)
3	28.125	70.125	IP STUD M8 x 35mm (Inside)
4	28.125	1.875	IP STUD M8 x 35mm (Inside)
5	1.875	36.000	IP STUD M8 x 35mm (Inside)
6	28.125	36.000	IP STUD M8 x 35mm (Inside)

7	29.250	0.000	FOOT 885 ESMF4_OPEN
8	0.750	0.000	FOOT 885 ESMF4_OPEN
9	29.250	72.000	FOOT 885 ESMF4_CLOSE
10	0.750	72.000	FOOT 885 ESMF4_CLOSE

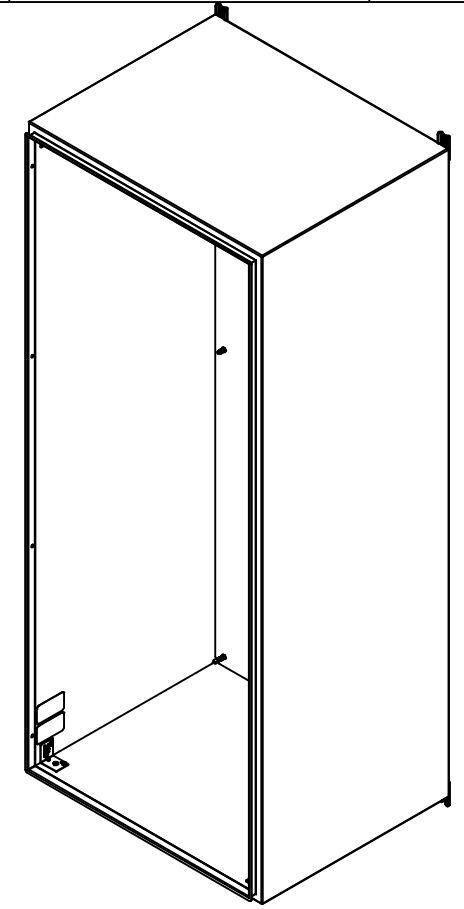


	Description	Status
	5412ESSW 72" x 30" x 24" Body	(NULL)
	Part Number Numéro Pièce	Rev.
	5412ESSW7230246THNOIPB 0	6
		15

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No.	Revisions	Date	By/Par




Isometric View



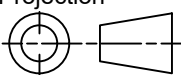
2	885ESMF4-FEET	0	885 ESMF4 Stainless Steel Mounting Foot
4	RIVET_NUT_SS_M10_FH_CE	0	Stainless Steel Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06670	2	M10 x 16mm Stainless Steel Machine Screw
2	885ESMF4-FEET-A	0	885 ESMF4 Stainless Steel Mounting Foot (Opened Slot)
2	STK-S-00100	0	3.5" x 2" Silver Milar Flexcon Sticker
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESSW7230246THNO IPI-RS	0	5412ESSW 72" x 30" Right Insulation
1	5412ESSW7230246THNO IPI-LS	0	5412ESSW 72" x 30" Left Insulation
1	5412ESSW7230246THNO IPI-BT	0	5412ESSW 72" x 30" Top and Bottom Insulation
1	5412ESSW7230246THNO IPI-TP	0	5412ESSW 72" x 30" Top and Bottom Insulation
1	5412ESSW7230246THNO IPI-B	0	5412ESSW 72" x 30" Back Insulation
4	STK-Q-16070	1	Stud M6 x 18mm Stainless steel
6	STK-Q-16020	1	Stud M8 x 35mm Stainless Steel
1	5412ESSW7230246THNO IPB-P	0	5412ESSW 72" x 30" x 24" Body Part

Qty	Part Number	Rev	Description
Parts List			



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Flatness / Aplatissement: Max 5.0mm

Projection: 

Customer / Client:
Date:
Drawn By / Dessiné Par: BoxCad: BoxCad
Date: 05-Jun-23

Material / Matière: 14 Ga Stainless Steel 316 (1.7mm)

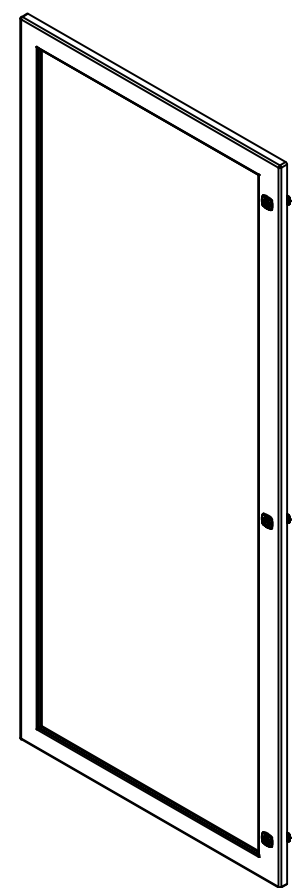
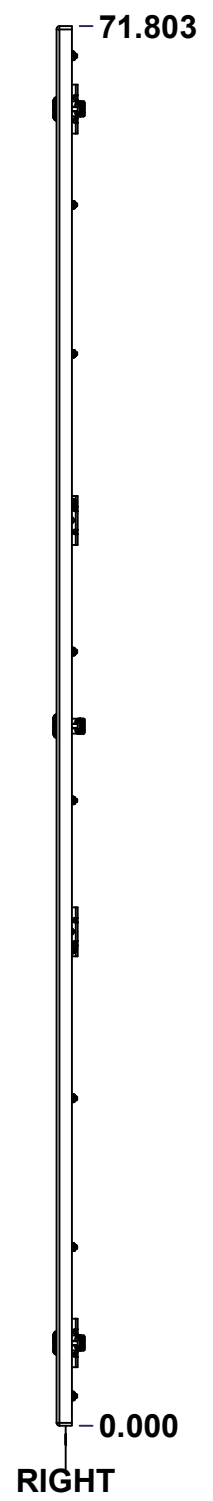
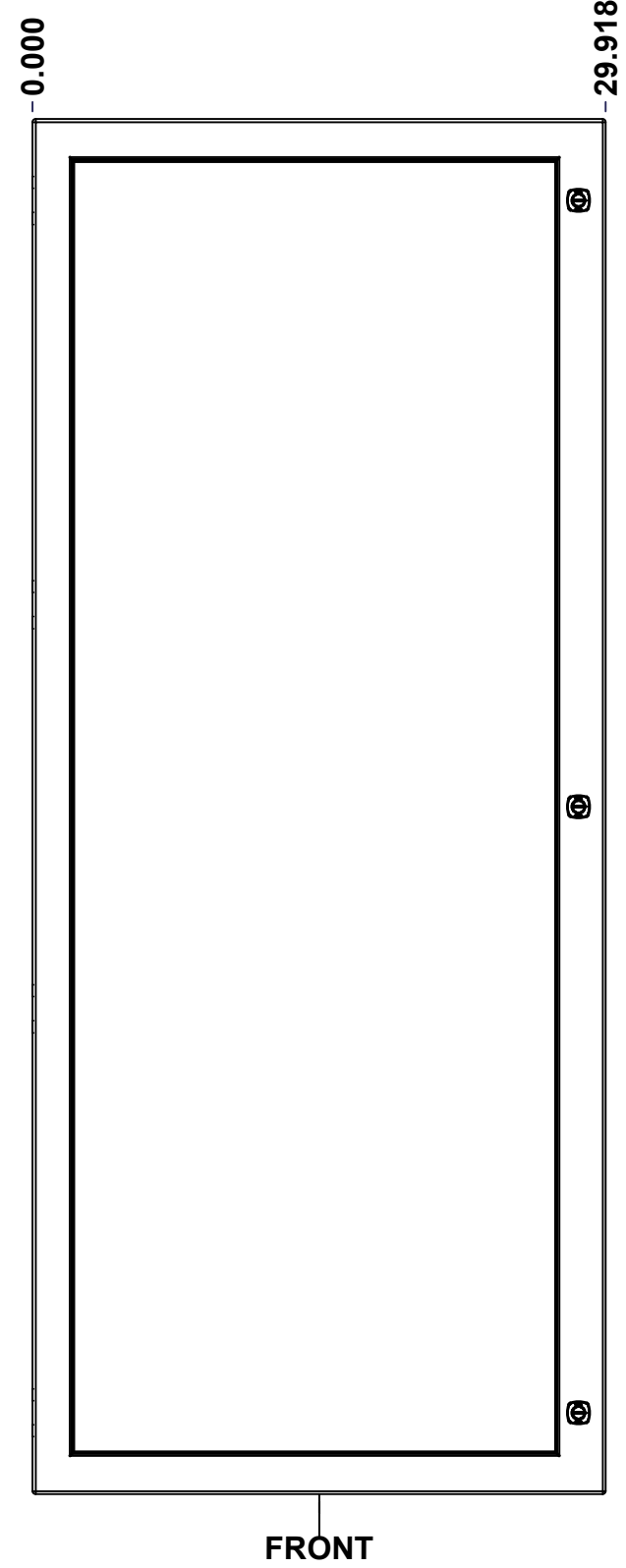
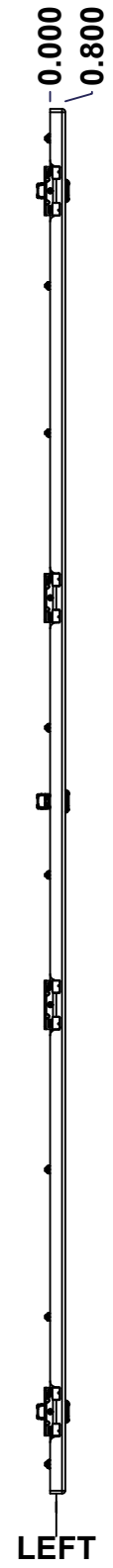
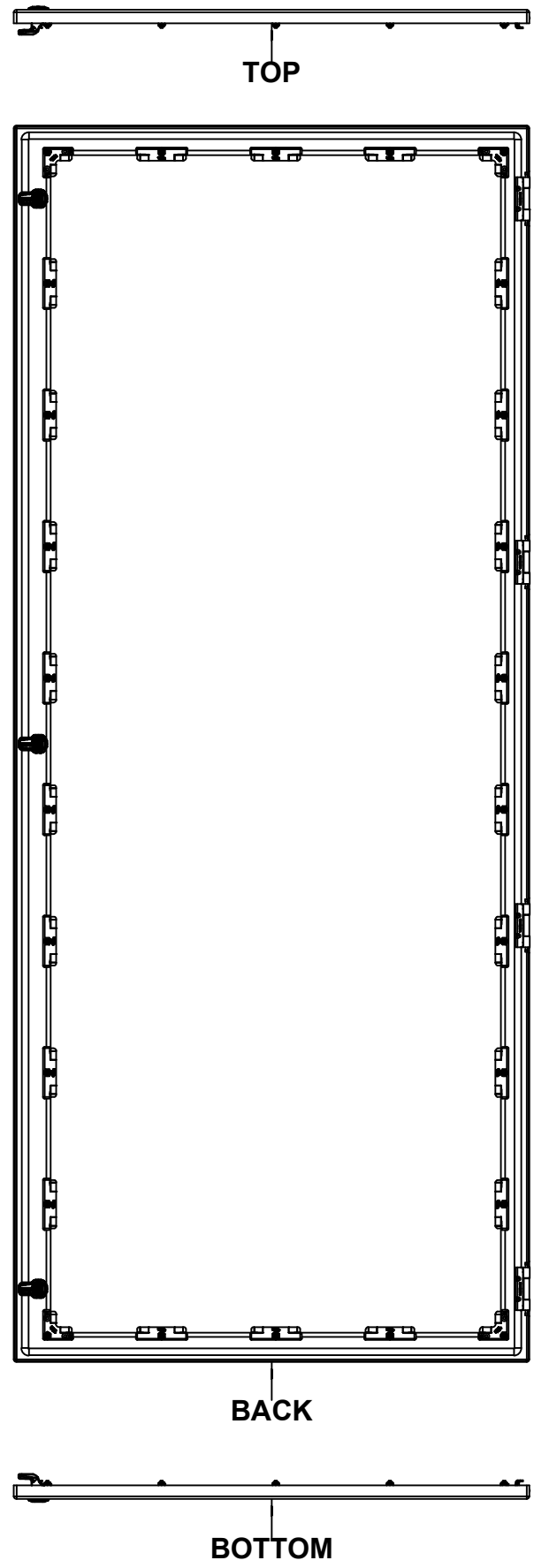
Color / Couleur: Unpainted
Finish / Fini: Brushed

Description: 5412ESSW 72" x 30" x 24" Body
Detail Rev.:

Part Number / Numéro Pièce: **5412ESSW7230246THNOIPB 0**
Rev. 7

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Isometric View

No.	Revisions	Date	By/Par



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Flatness
Aplatissement
Max 5.0mm
Projection

Customer Client
 Drawn By Dessiné Par BoxCad: BoxCad
 Date 05-Jun-23

Material Matière 14 Ga Stainless Steel 316 (1.7mm)

Color Couleur Unpainted
 Finish Fini Brushed

Description 5412ESSW 72" x 30" Cover
 Detail Rev.

Part Number Numéro Pièce
 Rev. 8

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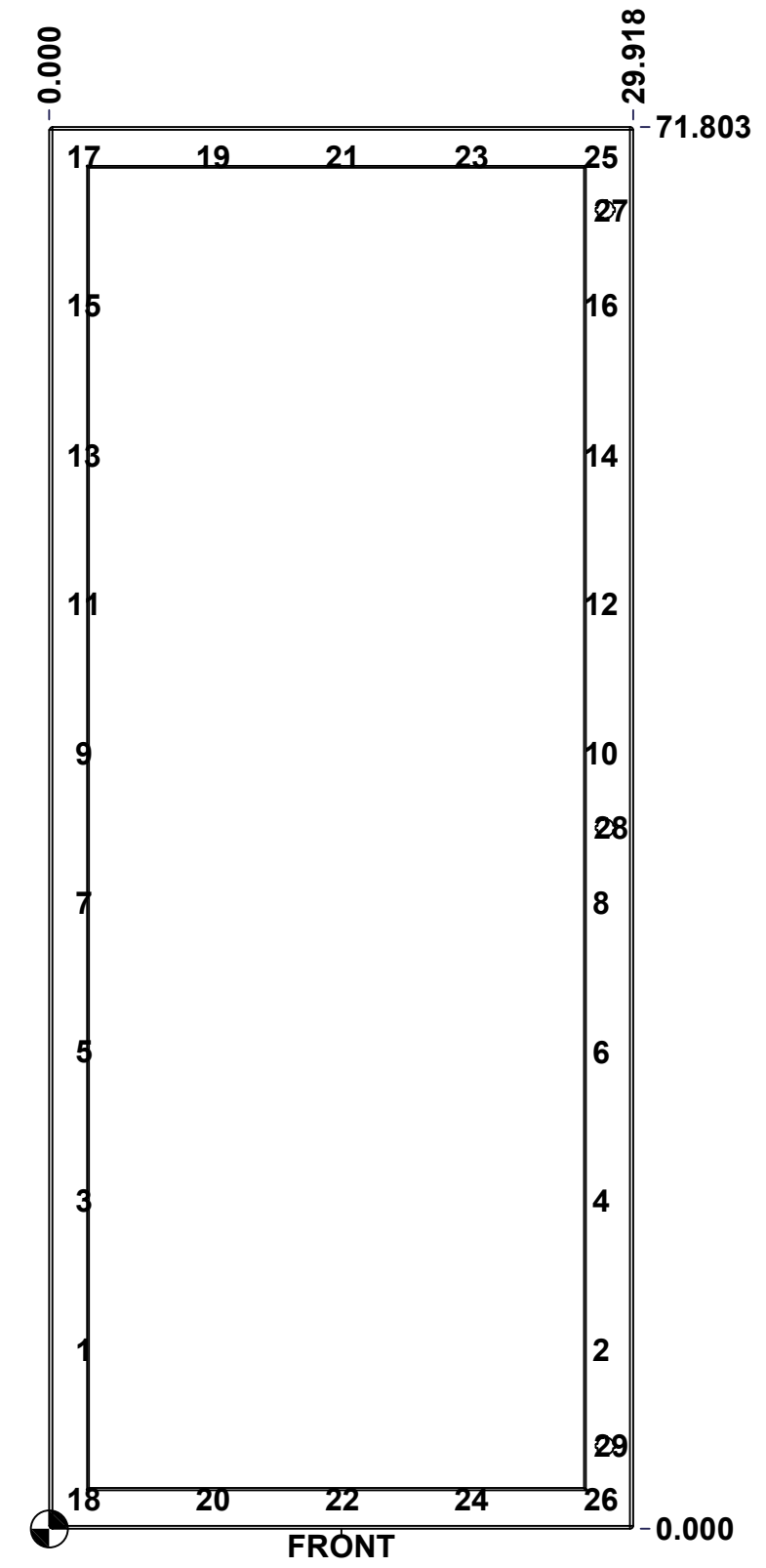
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STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE

HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)

CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.469	9.166	STUD M6 x 18mm (Inside)
2	27.968	9.166	STUD M6 x 18mm (Inside)
3	1.469	16.805	STUD M6 x 18mm (Inside)
4	27.968	16.805	STUD M6 x 18mm (Inside)
5	1.469	24.443	STUD M6 x 18mm (Inside)
6	27.968	24.443	STUD M6 x 18mm (Inside)
7	1.469	32.082	STUD M6 x 18mm (Inside)
8	27.968	32.082	STUD M6 x 18mm (Inside)
9	1.469	39.721	STUD M6 x 18mm (Inside)
10	27.968	39.721	STUD M6 x 18mm (Inside)
11	1.469	47.360	STUD M6 x 18mm (Inside)
12	27.968	47.360	STUD M6 x 18mm (Inside)
13	1.469	54.998	STUD M6 x 18mm (Inside)
14	27.968	54.998	STUD M6 x 18mm (Inside)
15	1.469	62.637	STUD M6 x 18mm (Inside)
16	27.968	62.637	STUD M6 x 18mm (Inside)
17	1.469	70.276	STUD M6 x 18mm (Inside)
18	1.469	1.527	STUD M6 x 18mm (Inside)
19	8.094	70.276	STUD M6 x 18mm (Inside)
20	8.094	1.527	STUD M6 x 18mm (Inside)
21	14.719	70.276	STUD M6 x 18mm (Inside)
22	14.719	1.527	STUD M6 x 18mm (Inside)
23	21.343	70.276	STUD M6 x 18mm (Inside)
24	21.343	1.527	STUD M6 x 18mm (Inside)
25	27.968	70.276	STUD M6 x 18mm (Inside)
26	27.968	1.527	STUD M6 x 18mm (Inside)

27	28.494	67.553	880 SCQ4-SLSS6
28	28.494	35.902	880 SCQ4-SLSS6
29	28.494	4.250	880 SCQ4-SLSS6

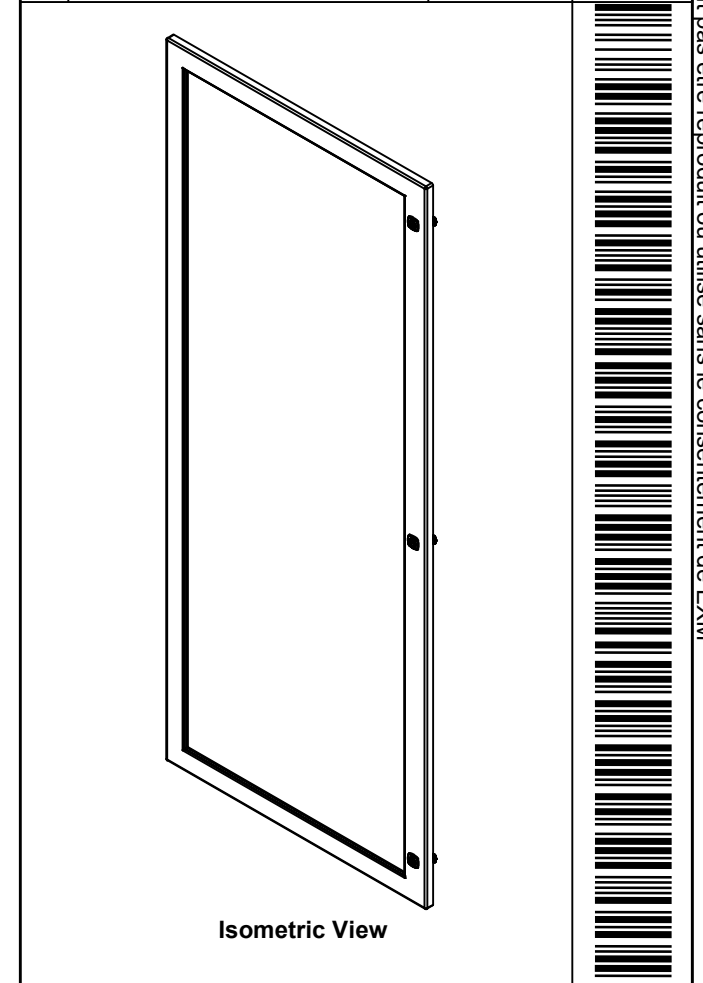


	Description	Status
	5412ESSW 72" x 30" Cover	(NULL)
	Part Number Numéro Pièce	Rev. 9
	5412ESSW7230246THNOIPC 0	15

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No.	Revisions	Date	By/Par



QTY	Part Number	Rev	Description
22	STK-Q-60701	2.1	880 WK - Lexan 1/4" Fixing Bracket
1	STK-A-60703	0	5412 ESW Lexan Bracket Kit
26	STK-Q-16053	1	Stud M6 x 23mm Stainless steel
1	STK-G-02710	0	880 HWKG - Windows Kit Gasket
1	5412ESSW7230246THNO IPLXG	0	5412ESSW 72" x 30" Lexan Gasket Part
1	5412ESSW7230246THNO IPLX	0	5412ESSW 68.375" x 26.125" Lexan Part
1	5412ESSW7230246THNO IPG	0	5412ESSW 72" x 30" Cover Gasket Part
1	5412ESSW7230246THNO IPC-P	0	5412ESSW 72" x 30" Cover Part
3	880 SCQ4-SLSS6	7	5412 ESS 1/4 Turn Lock
4	STK-A-33016	0	5412 ESS Bended Hinge (Body Part)
Parts List			

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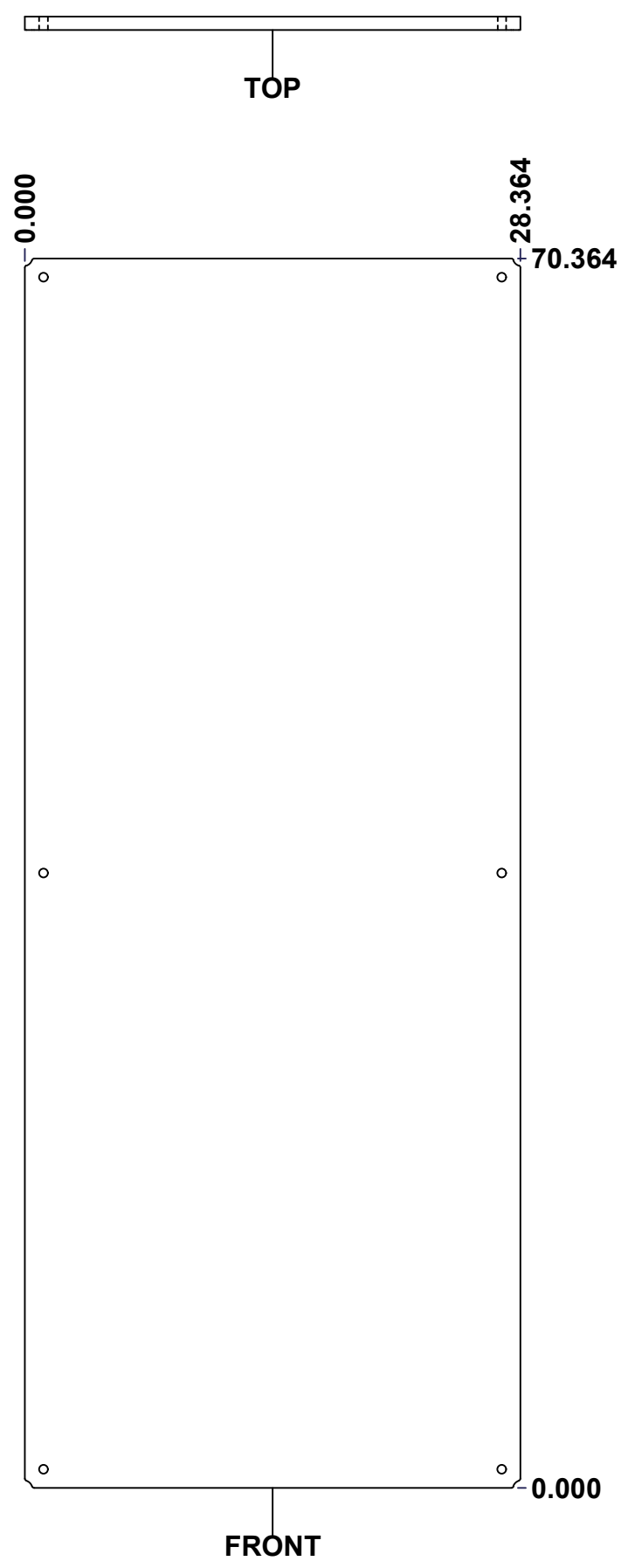
Flatness
Aplatissement
Max 5.0mm

Projection

Customer Client	Date
Drawn By Dessiné Par BoxCad: BoxCad	Date 05-Jun-23
Material Matière 14 Ga Stainless Steel 316 (1.7mm)	
Color Couleur Unpainted	Finish Fini Brushed
Description 5412ESSW 72" x 30" Cover	
Part Number Numéro Pièce 5412ESSW7230246THNOIPC 0	Rev. 10

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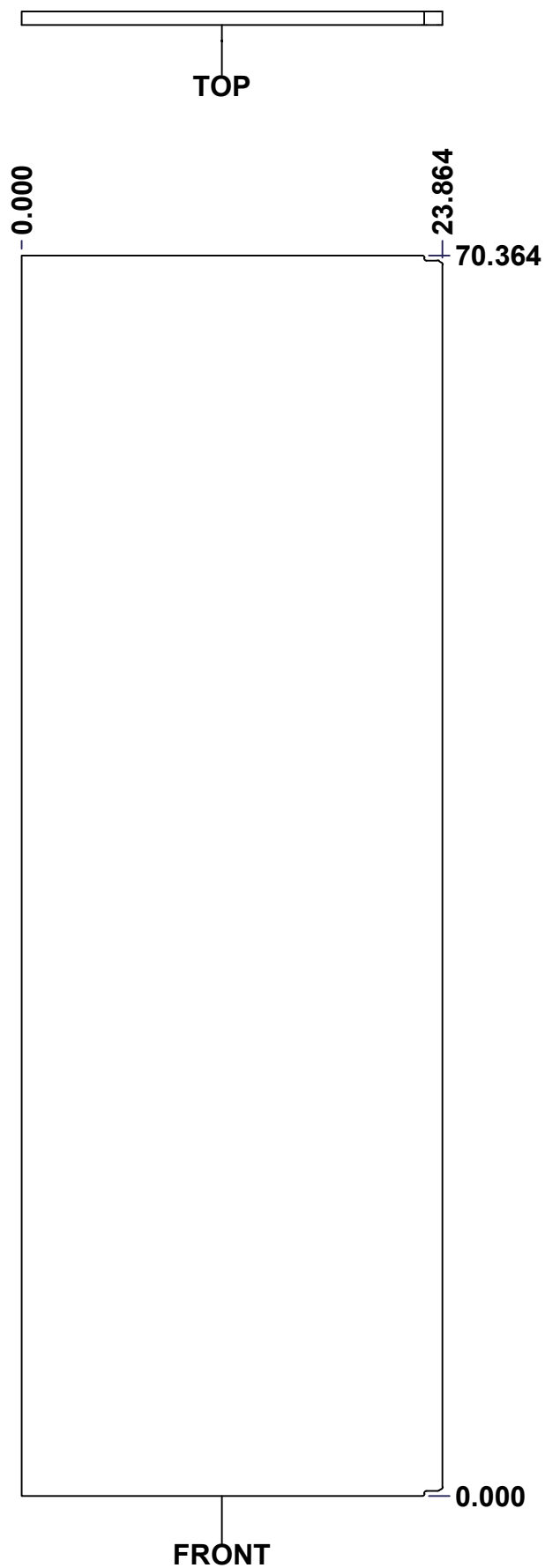
No.	Revisions	Date	By/Par

Isometric View

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		Max 3.0mm	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur	Aluminum	Finish Fini	N/A
Description			Detail Rev.
5412ESSW 72" x 30" Back Insulation			
Part Number Numéro Pièce		Rev.	11
SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW7230246THNOIP-B 0			15

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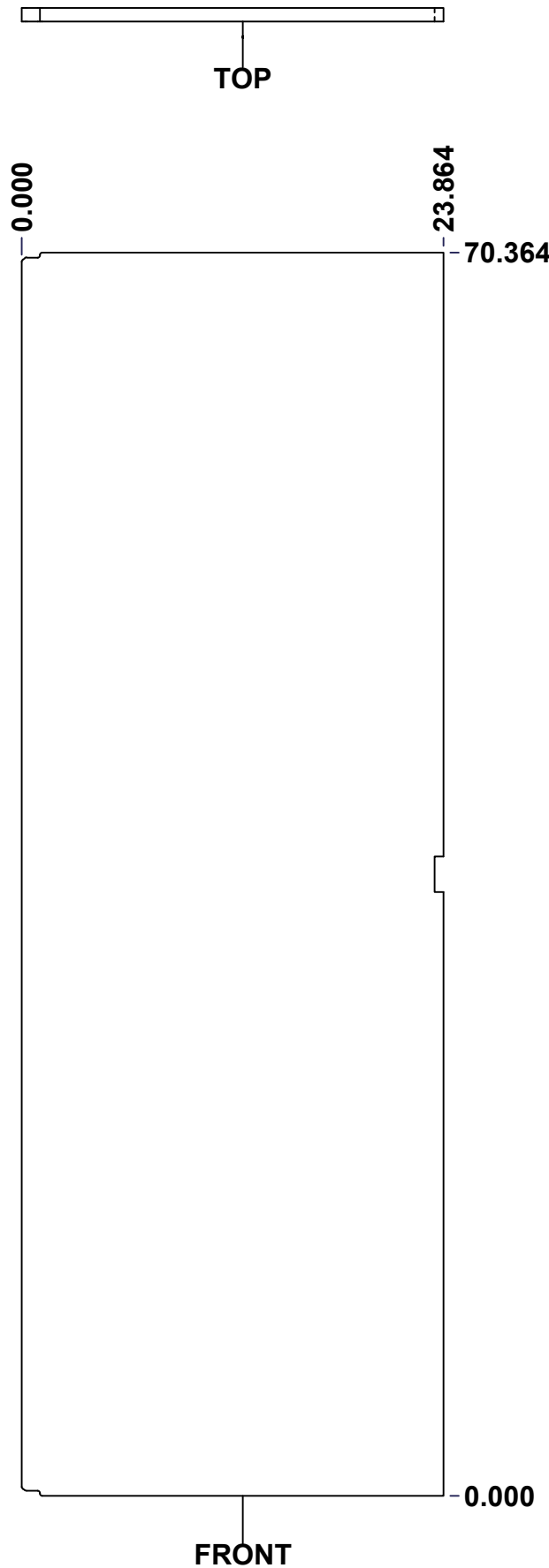
No.	Revisions	Date	By/Par

Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement Max 3.0mm
Projection 		
Customer Client	Date	
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07	
Material / Matière: Polyisocyanurate		
Color / Couleur: Aluminum	Finish / Fini: N/A	
Description: 5412ESSW 72" x 30" Left Insulation		Detail Rev.
Part Number / Numéro Pièce: 5412ESSW7230246THNOIP-L	Rev.:	12

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No.	Revisions	Date	By/Par

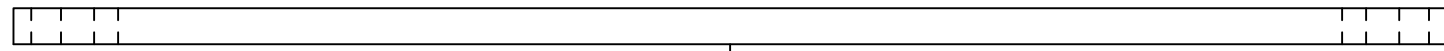
Isometric View

<p>Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com</p>		Flatness Aplatissement <p>Max 3.0mm</p>
Customer Client Drawn By / Dessiné Par: BoxCad: Patrick Deschenes Material / Matière: Polyisocyanurate Color / Couleur: Aluminum Finish / Fini: N/A		Projection
Date Date: 23-Jan-07		Detail Rev.
Description 5412ESSW 72" x 30" Right Insulation		Rev. 13
Part Number / Numéro Pièce 5412ESSW7230246THNOIP-RS0		15

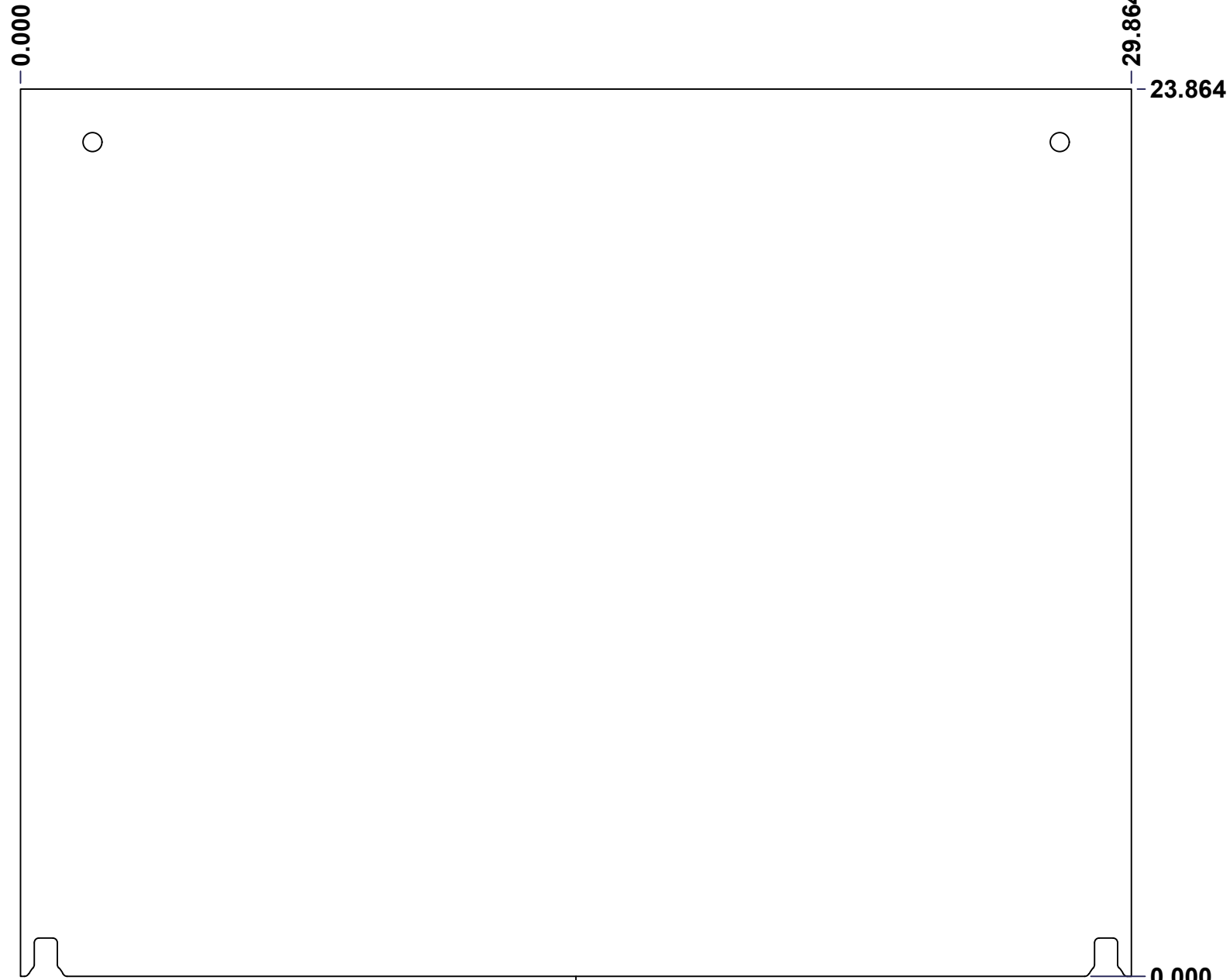
SEE BILL OF MATERIAL ON LAST PAGE

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TOP

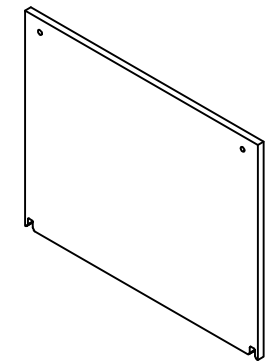


FRONT

0.000
0.750

RIGHT

No.	Revisions	Date	By/Par



Isometric View

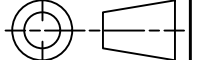


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client	Date
Drawn By / Dessiné Par: BoxCad: Patrick Deschenes	Date: 23-Jan-07

Material / Matière: Polyisocyanurate

Color / Couleur: Aluminum	Finish / Fini: N/A
---------------------------	--------------------

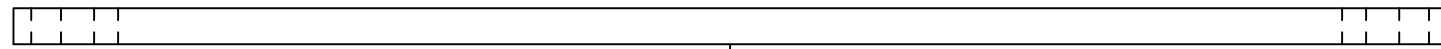
Description: 5412ESSW 72" x 30" Top and Bottom Insulation	Detail Rev.
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Part Number / Numéro Pièce	Rev.	14
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SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW7230246THNOIPI-TP0

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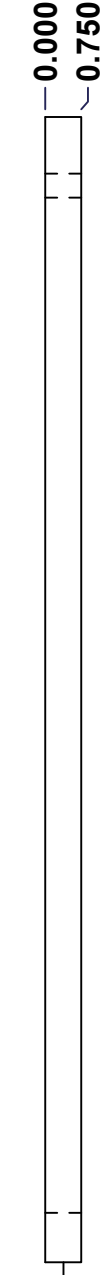
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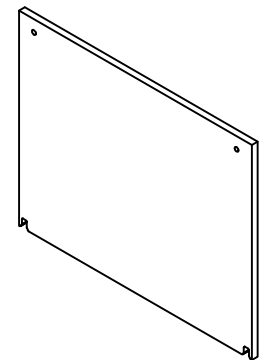
TOP



FRONT



RIGHT



Isometric View



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Flatness
 Aplatissement
 Max 3.0mm
 Projection

Customer Client
 Drawn By Dessiné Par BoxCad: Patrick Deschenes
 Date 23-Jan-07

Material Matière Polyisocyanurate

Color Couleur Aluminum
 Finish Fini N/A

Description 5412ESSW 72" x 30" Top and Bottom Insulation
 Detail Rev.

Part Number Numéro Pièce
 Rev. 15

SEE BILL OF MATERIAL ON LAST PAGE 5412ESSW7230246THNOIPI-BT0