

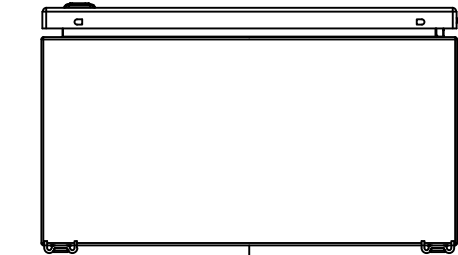
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Tolerance ±1/32" unless otherwise specified

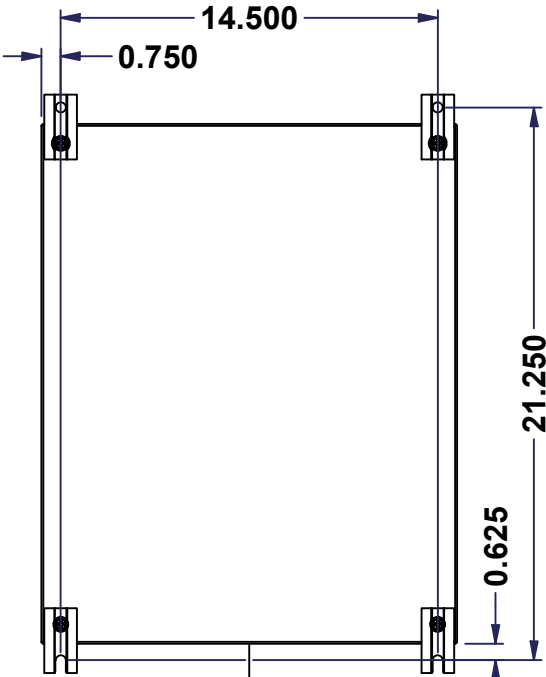
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Tolérance ±1/32" sauf spécification contraire

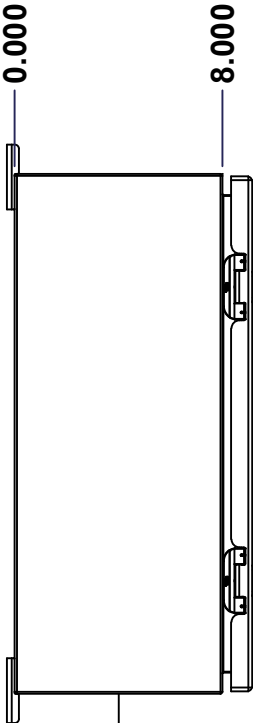
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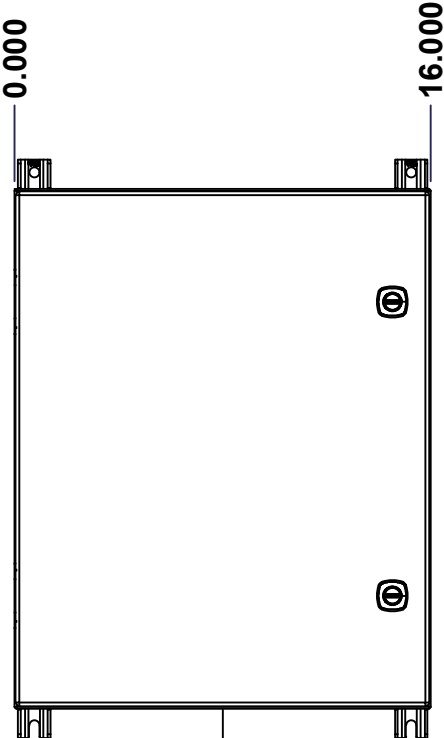
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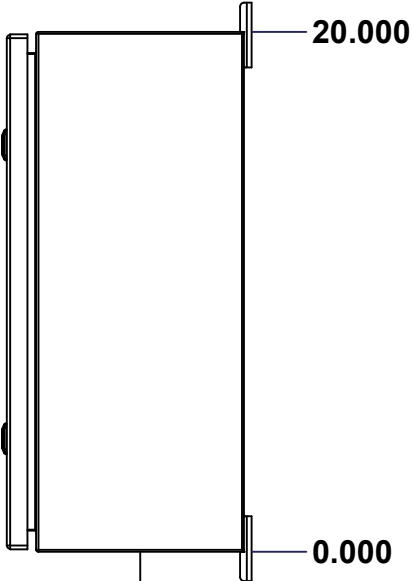
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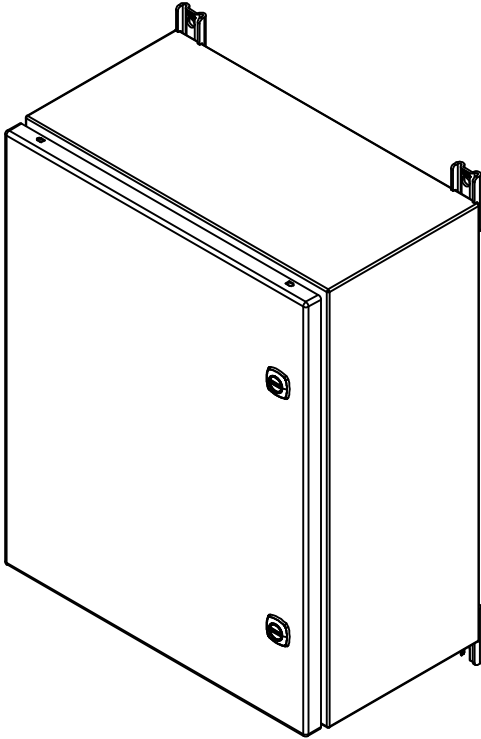
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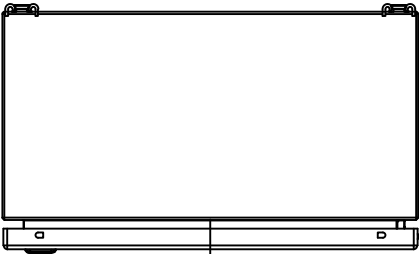
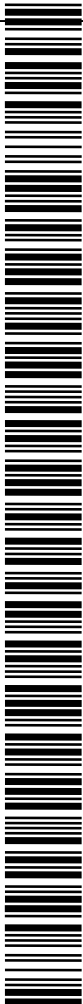
FRONT



RIGHT



Isometric View



BOTTOM

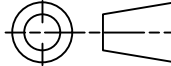


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer Client		Date	
Drawn By Dessiné Par		Date 24-Mar-23	
Material Matière		16 Ga Cold Rolled A1008 CS Type B (1.4mm)	

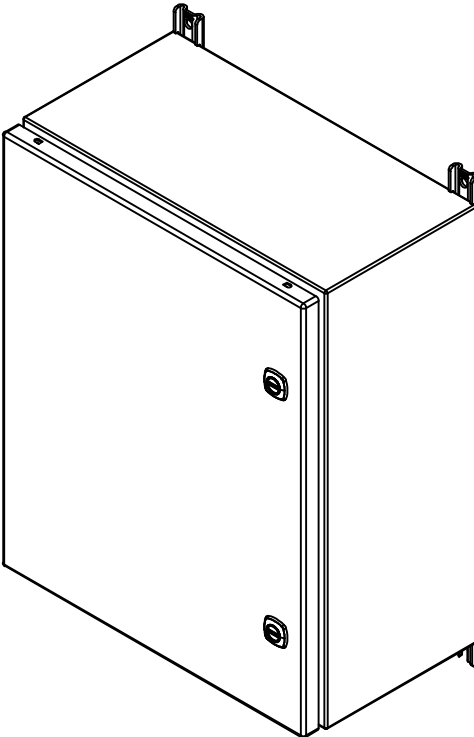
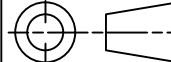
Color Couleur	Asa-61 Grey	Finish Fini	Smooth
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Description	Detail Rev.
5412ESTH 20" x 16" x 8" Assembly	

Part Number Numéro Pièce	Rev.	1
5412ESTH201608NOIP	0	16

SEE BILL OF MATERIAL ON LAST PAGE

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Tolerance ±1/32" unless otherwise specified		C:\Vault Workspace\Inventor Dwg\BoxCad\Result\5412ESTH201608NOIP\5412ESTH201608NOIP.idw		Tolérance ±1/32" sauf spécification contraire																																																																															
NOTE <table><tr><th>ITEM</th><th>DESCRIPTION</th></tr><tr><td>1</td><td>NEMA 4/12 Enclosure</td></tr><tr><td>2</td><td>C/W Standard ground studs on box and cover</td></tr><tr><td>3</td><td>C/W Standard door stiffener</td></tr><tr><td>4</td><td>W/O Inner panel</td></tr><tr><td>5</td><td>C/W Standard inner panel mounting studs</td></tr><tr><td>6</td><td>C/W 885 ESMF3_OPEN Sold separately (Installed)</td></tr><tr><td>7</td><td>C/W 885 ESMF3_CLOSE Sold separately (Installed)</td></tr><tr><td>8</td><td>C/W R5 Insulation (Installed by EXM)</td></tr></table>				ITEM	DESCRIPTION	1	NEMA 4/12 Enclosure	2	C/W Standard ground studs on box and cover	3	C/W Standard door stiffener	4	W/O Inner panel	5	C/W Standard inner panel mounting studs	6	C/W 885 ESMF3_OPEN Sold separately (Installed)	7	C/W 885 ESMF3_CLOSE Sold separately (Installed)	8	C/W R5 Insulation (Installed by EXM)	<table><tr><th>No.</th><th>Revisions</th><th>Date</th><th>By/Par</th></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr><tr><td> </td><td> </td><td> </td><td> </td></tr></table>  Isometric View  Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com Flatness Aplatissement  Max 3.0mm Projection  <table><tr><td colspan="2">Customer Client</td><td colspan="2">Date</td></tr><tr><td colspan="2">Drawn By Dessiné Par BoxCad: BoxCad</td><td colspan="2">Date 24-Mar-23</td></tr><tr><td colspan="4">Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)</td></tr><tr><td colspan="2">Color Couleur Asa-61 Grey</td><td colspan="2">Finish Fini Smooth</td></tr><tr><td colspan="3">Description 5412ESTH 20" x 16" x 8" Assembly</td><td colspan="1">Detail Rev.</td></tr><tr><td colspan="3">Part Number Numéro Pièce 5412ESTH201608NOIP</td><td colspan="1">Rev. 0</td></tr><tr><td colspan="3"> </td><td colspan="1">2</td></tr><tr><td colspan="3"> </td><td colspan="1">16</td></tr></table>		No.	Revisions	Date	By/Par																									Customer Client		Date		Drawn By Dessiné Par BoxCad: BoxCad		Date 24-Mar-23		Material Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)				Color Couleur Asa-61 Grey		Finish Fini Smooth		Description 5412ESTH 20" x 16" x 8" Assembly			Detail Rev.	Part Number Numéro Pièce 5412ESTH201608NOIP			Rev. 0				2				16
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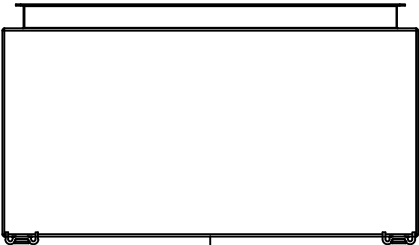
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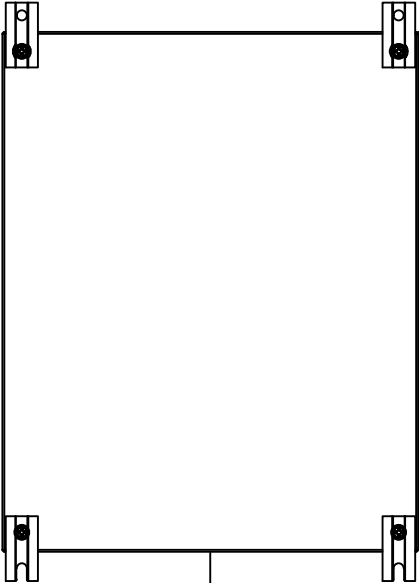
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Tolérance ±1/32" sauf spécification contraire

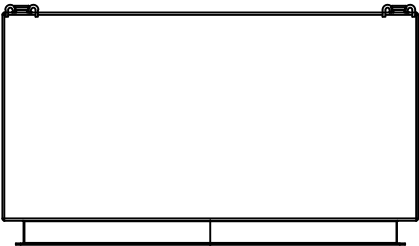
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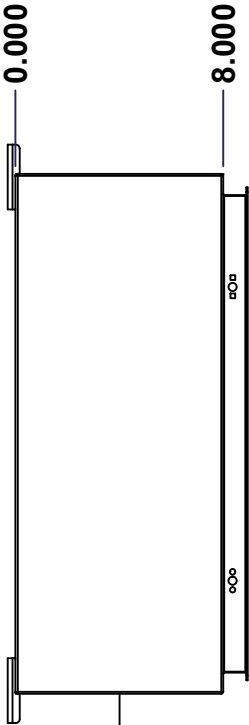
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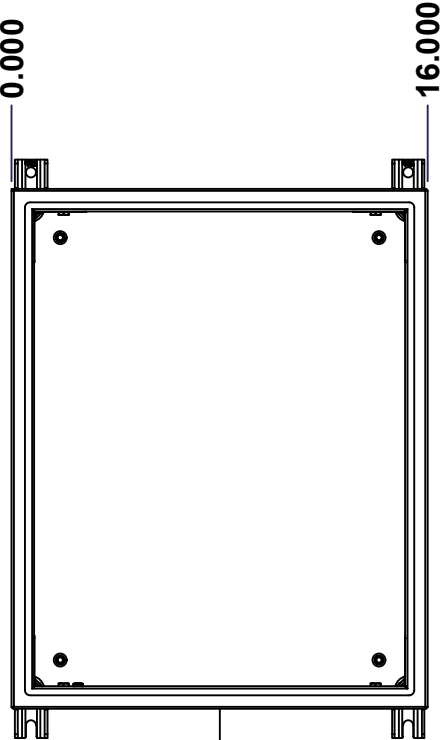
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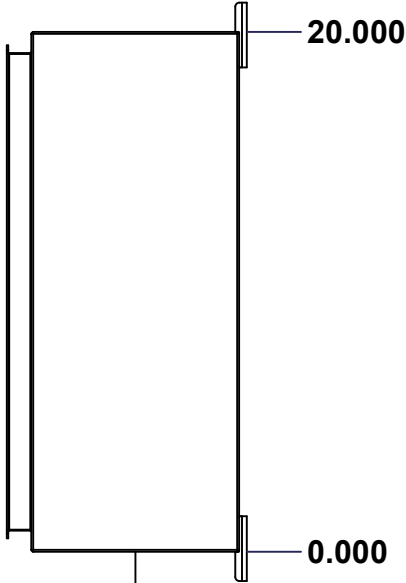
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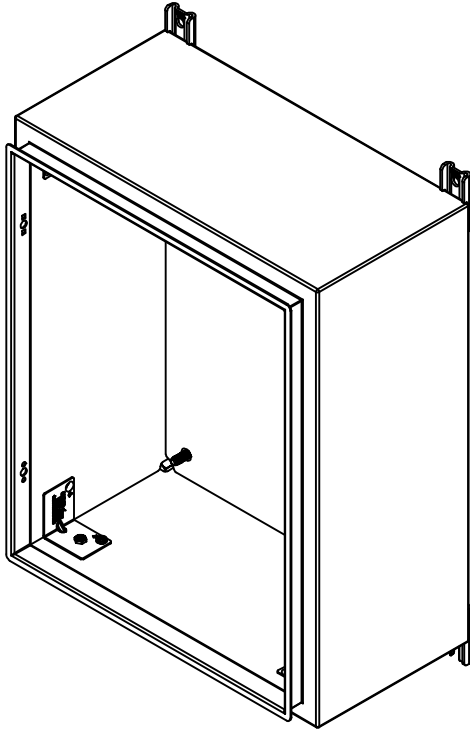
LEFT



FRONT



RIGHT



Isometric View

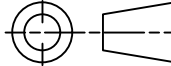


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 20" x 16" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESTH201608NOIPB

Rev.

3

0

16

SEE BILL OF MATERIAL ON LAST PAGE

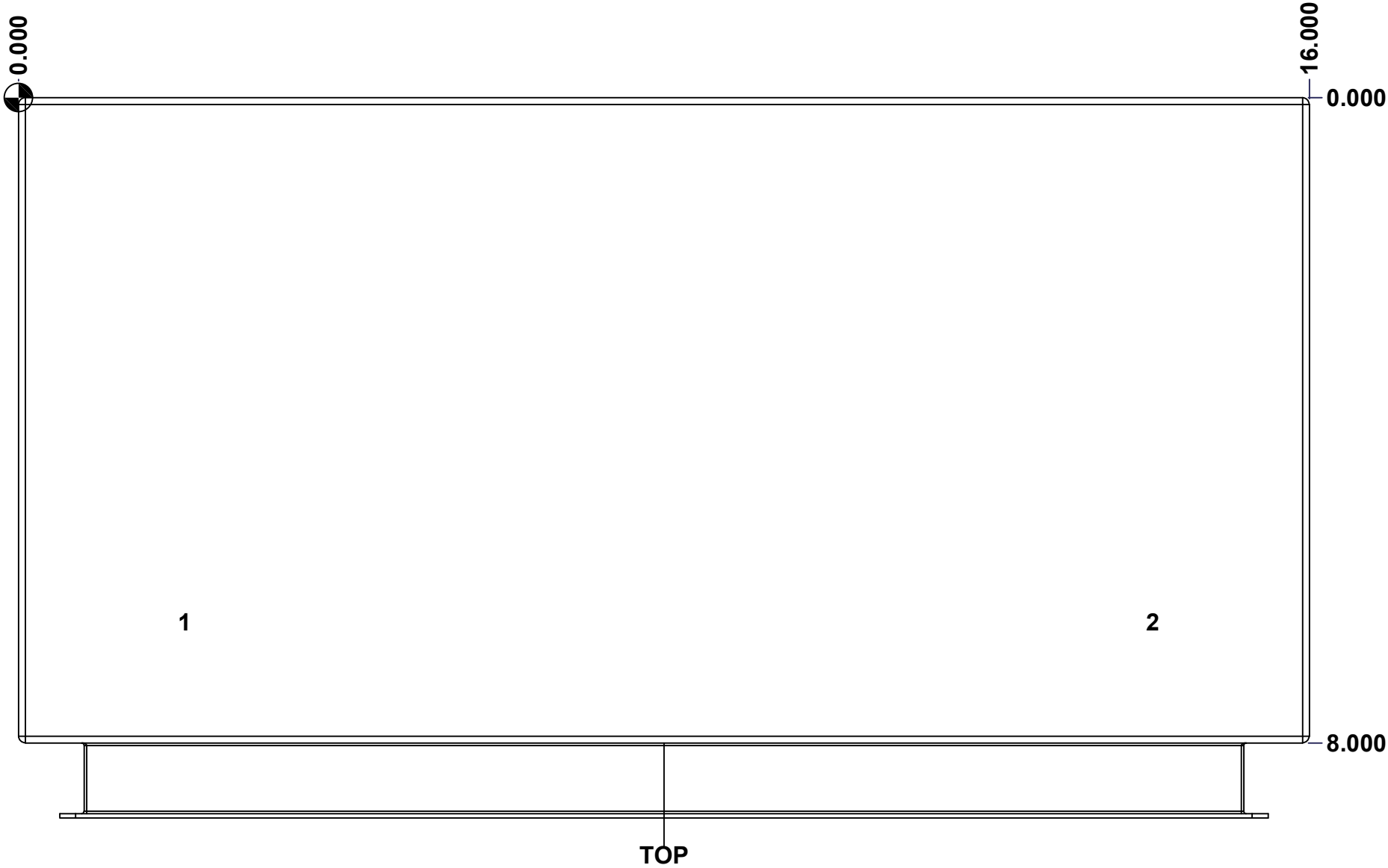
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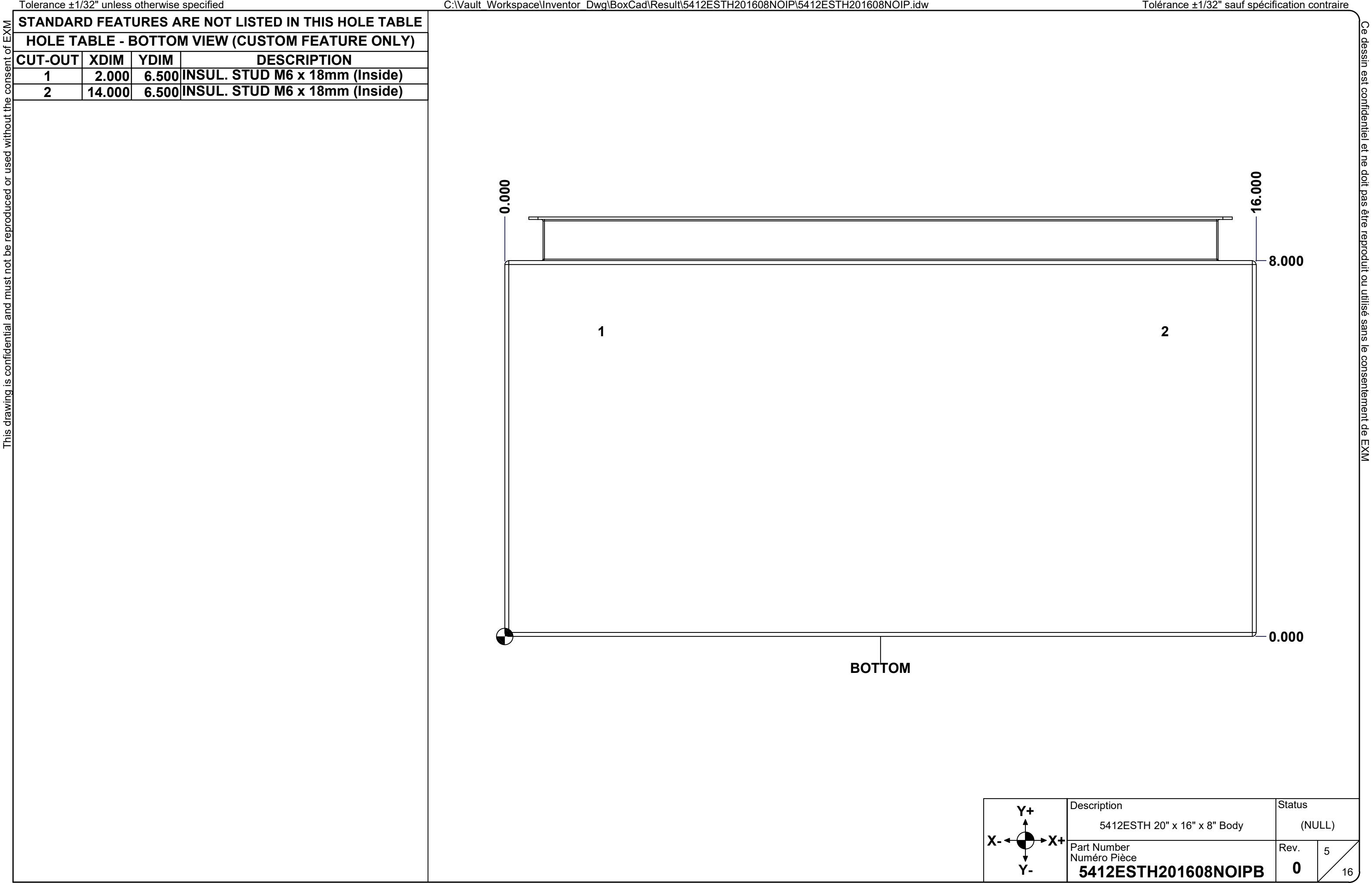
Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - TOP VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	2.000	6.500	INSUL. STUD M6 x 18mm (Inside)
2	14.000	6.500	INSUL. STUD M6 x 18mm (Inside)



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	Description	Status	
	5412ESTH 20" x 16" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	4
	5412ESTH201608NOIPB	0	16



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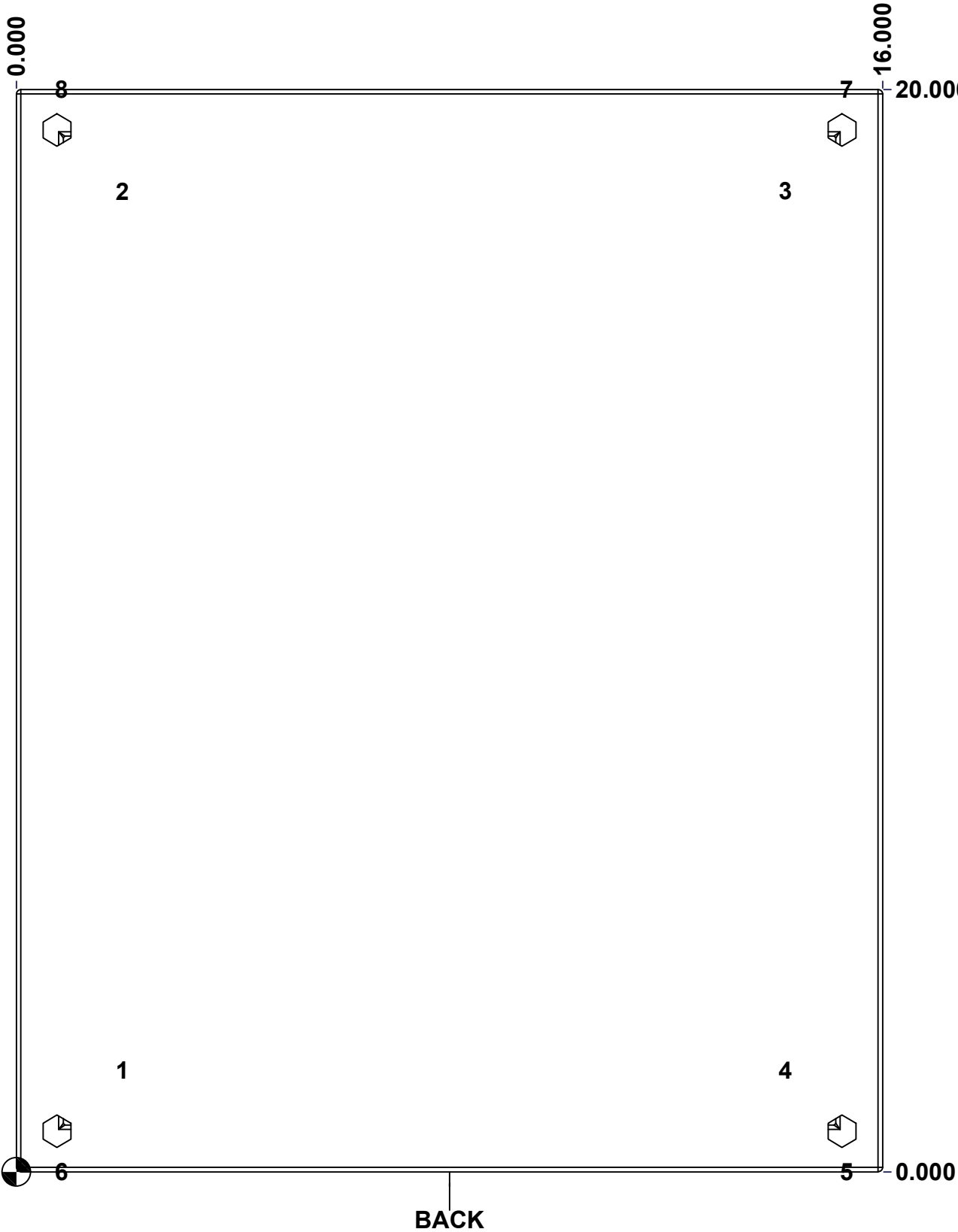
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - BACK VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.875	1.875	IP STUD M8 x 35mm (Inside)
2	1.875	18.125	IP STUD M8 x 35mm (Inside)
3	14.125	18.125	IP STUD M8 x 35mm (Inside)
4	14.125	1.875	IP STUD M8 x 35mm (Inside)
-----	-----	-----	-----
5	15.250	0.000	FOOT 885 ESMF3_OPEN
6	0.750	0.000	FOOT 885 ESMF3_OPEN
7	15.250	20.000	FOOT 885 ESMF3_CLOSE
8	0.750	20.000	FOOT 885 ESMF3_CLOSE



	Description	Status	
	5412ESTH 20" x 16" x 8" Body	(NULL)	
	Part Number Numéro Pièce	Rev.	6
	5412ESTH201608NOIPB	0	16

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Tolerance ±1/32" unless otherwise specified

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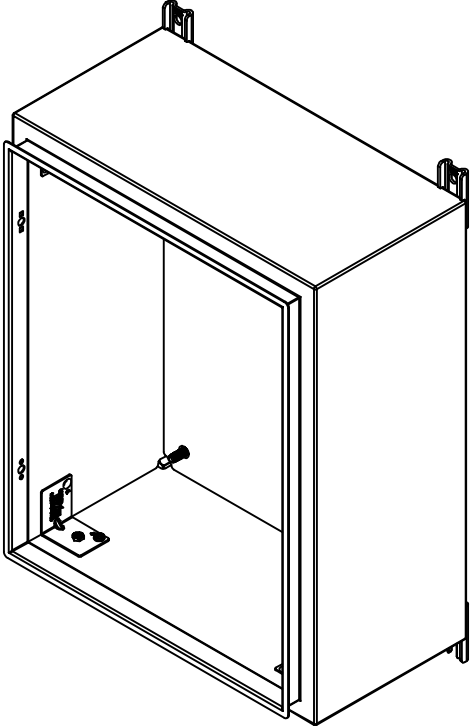
Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par



Isometric View



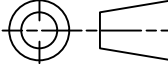
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Flatness
Aplatissement



Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 20" x 16" x 8" Body

Detail Rev.

Part Number
Numéro Pièce

5412ESTH201608NOIPB

Rev.

7

16

2	885ESMF3-FEET	0	885 ESMF3 Mounting Foot
4	RIVET_NUT_M10_FH_CE	0	Rivet Nut M10 (Low Profile Close End)
4	STK-Q-06660	2	M10 x 16mm Machine Screw
2	885ESMF3-FEET-A	0	885 ESMF3 Mounting Foot (Opened Slot)
1	STK-K-70554	3	5412 ESTH Accessory Kit
1	5412ESTH201608NOIPI-R S	0	5412ESTH 20" x 16" Right Insulation
1	5412ESTH201608NOIPI-L S	0	5412ESTH 20" x 16" Left Insulation
1	5412ESTH201608NOIPI-B T	0	5412ESTH 20" x 16" Top and Bottom Insulation
1	5412ESTH201608NOIPI-T P	0	5412ESTH 20" x 16" Top and Bottom Insulation
1	5412ESTH201608NOIPI-B	0	5412ESTH 20" x 16" Back Insulation
4	STK-Q-16055	1	M6 x 18mm Stud (No Paint Cap Required)
1	STK-P-02400S	0	Powder Paint (Asa-61 Grey / Smooth)
4	STK-Q-16005	1	Stud M8 x 35 (No Paint Cap Required)
1	5412ESTH201608NOIPB- P	0	5412ESTH 20" x 16" x 8" Body Part
Qty	Part Number	Rev	Description
Parts List			

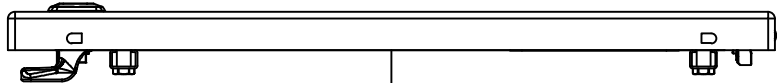
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Tolerance ±1/32" unless otherwise specified

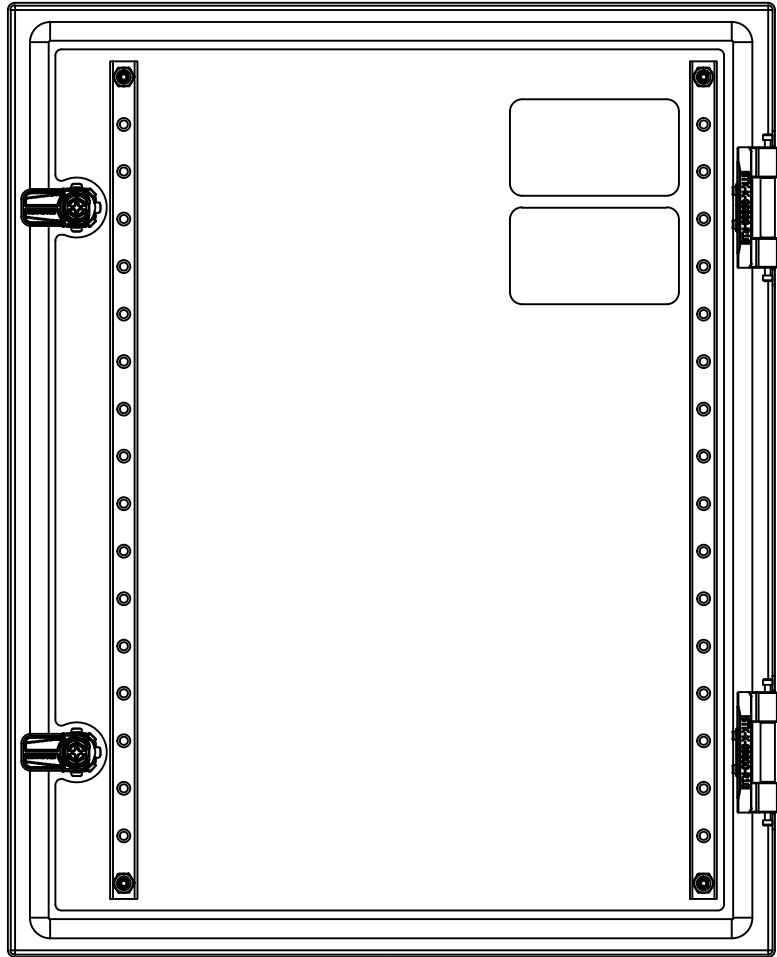
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Tolérance ±1/32" sauf spécification contraire

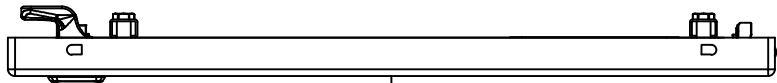
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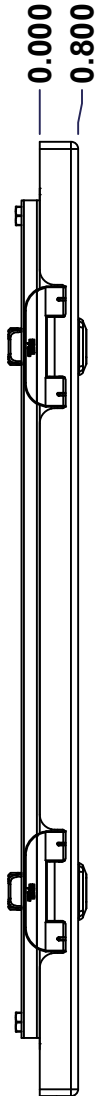
TOP



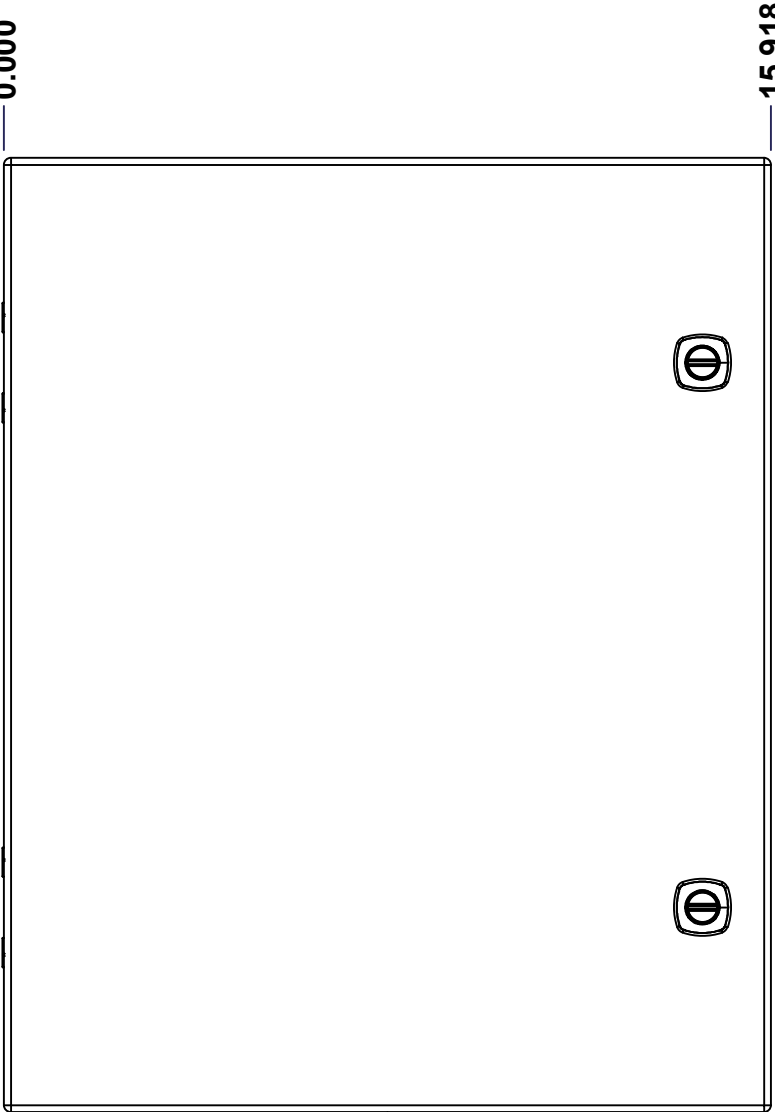
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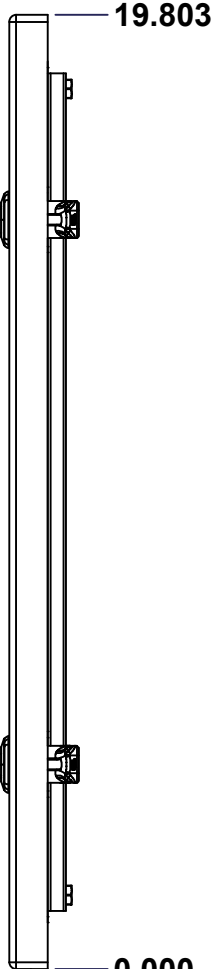
BOTTOM



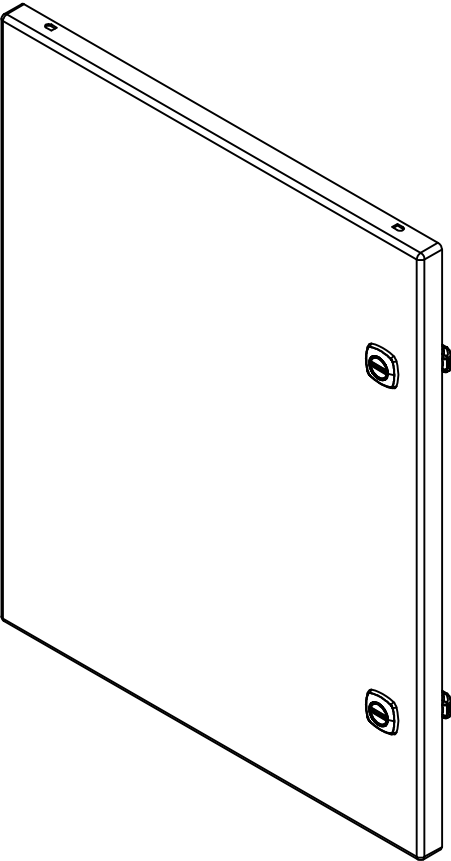
LEFT



FRONT



RIGHT



Isometric View

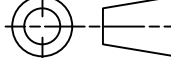


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Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par BoxCad: BoxCad

Date 24-Mar-23

Material
Matière 16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur Asa-61 Grey

Finish
Fini Smooth

Description
5412ESTH 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce
5412ESTH201608NOIPC

Rev. 8
0

SEE BILL OF MATERIAL ON LAST PAGE

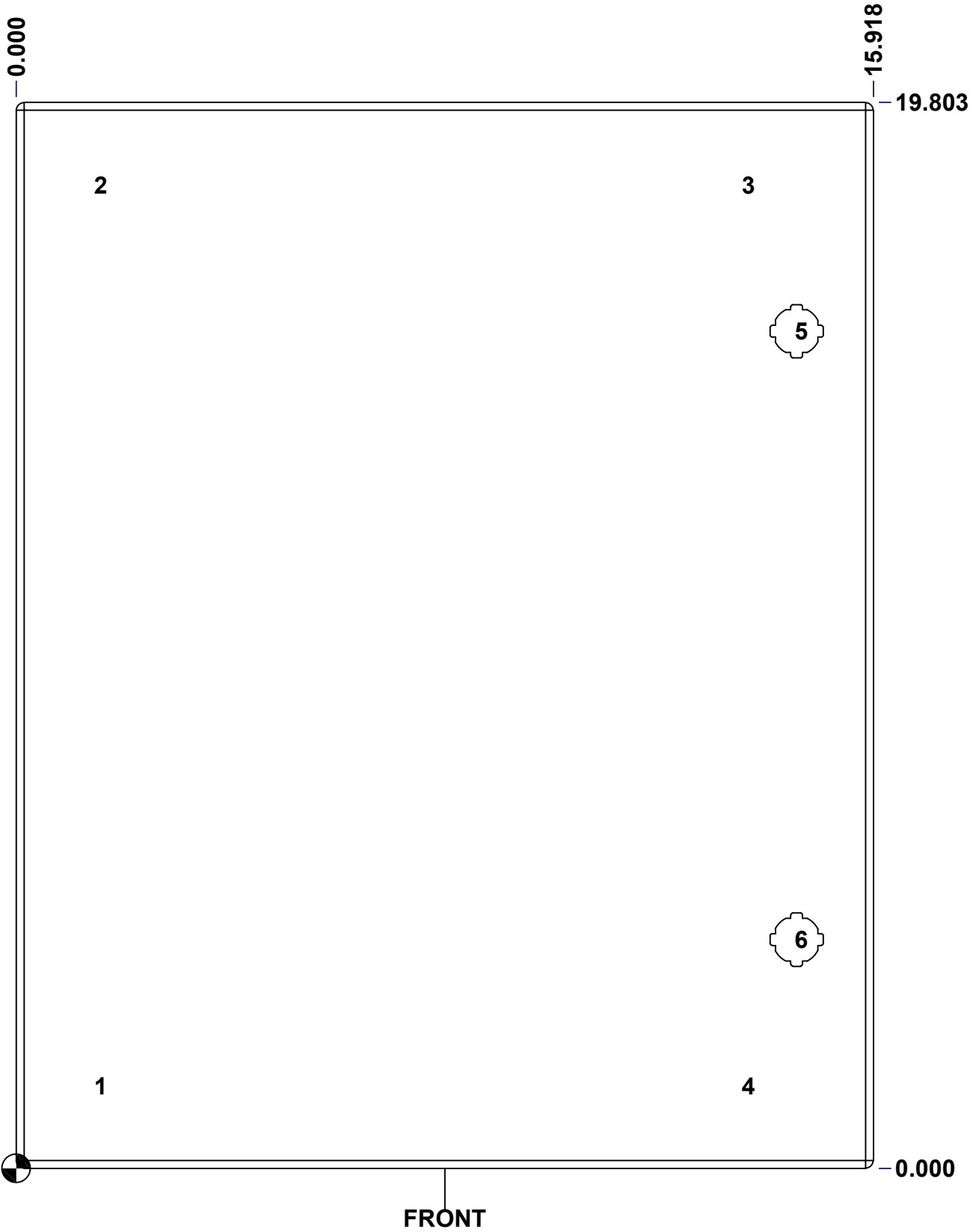
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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

STANDARD FEATURES ARE NOT LISTED IN THIS HOLE TABLE			
HOLE TABLE - FRONT VIEW (CUSTOM FEATURE ONLY)			
CUT-OUT	XDIM	YDIM	DESCRIPTION
1	1.486	1.535	STUD M6 x 18mm (Inside)
2	1.486	18.268	STUD M6 x 18mm (Inside)
3	13.517	18.268	STUD M6 x 18mm (Inside)
4	13.517	1.535	STUD M6 x 18mm (Inside)
-----	-----	-----	-----
5	14.494	15.553	880 SCQ4-SL
6	14.494	4.250	880 SCQ4-SL



	Description 5412ESTH 20" x 16" Cover	Status (NULL)	
	Part Number Numéro Pièce 5412ESTH201608NOIPC	Rev. 0	9 16

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Tolerance ±1/32" unless otherwise specified

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Tolérance ±1/32" sauf spécification contraire

No.

Revisions

Date

By/Par

Isometric View

Flatness
Aplatissement

Max 3.0mm

Projection

Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: BoxCad

Date

24-Mar-23

Material
Matière

16 Ga Cold Rolled A1008 CS Type B (1.4mm)

Color
Couleur

Asa-61 Grey

Finish
Fini

Smooth

Description

5412ESTH 20" x 16" Cover

Detail Rev.

Part Number
Numéro Pièce

5412ESTH201608NOIPC

Rev.

0

10

16

2

STK-S-00100

0

3.5" x 2" Silver Milar Flexcon Sticker

4

STK-Q-07250

2

M6 x 16mm Collar Nut

2

STK-Q-46020-20

5

5412 ES Vertical Door Stiffener 20"

1

5412ESTH201608NOIPI-C

0

5412ESTH 20" x 16" Cover Insulation

1

STK-P-02400S

0

Powder Paint (Asa-61 Grey / Smooth)

4

STK-Q-16055

1

M6 x 18mm Stud (No Paint Cap Required)

1

5412ESTH201608NOIPG

0

5412ESTH 20" x 16" Cover Gasket Part

1

5412ESTH201608NOIPC-P

0

5412ESTH 20" x 16" Cover Part

2

STK-K-09800

10

5412 ES Hinge with 2 Captive Hinge Pins

2

STK-K-12500

16

5412 ES 1/4 Turn Lock

QTY

Part Number

Rev

Description

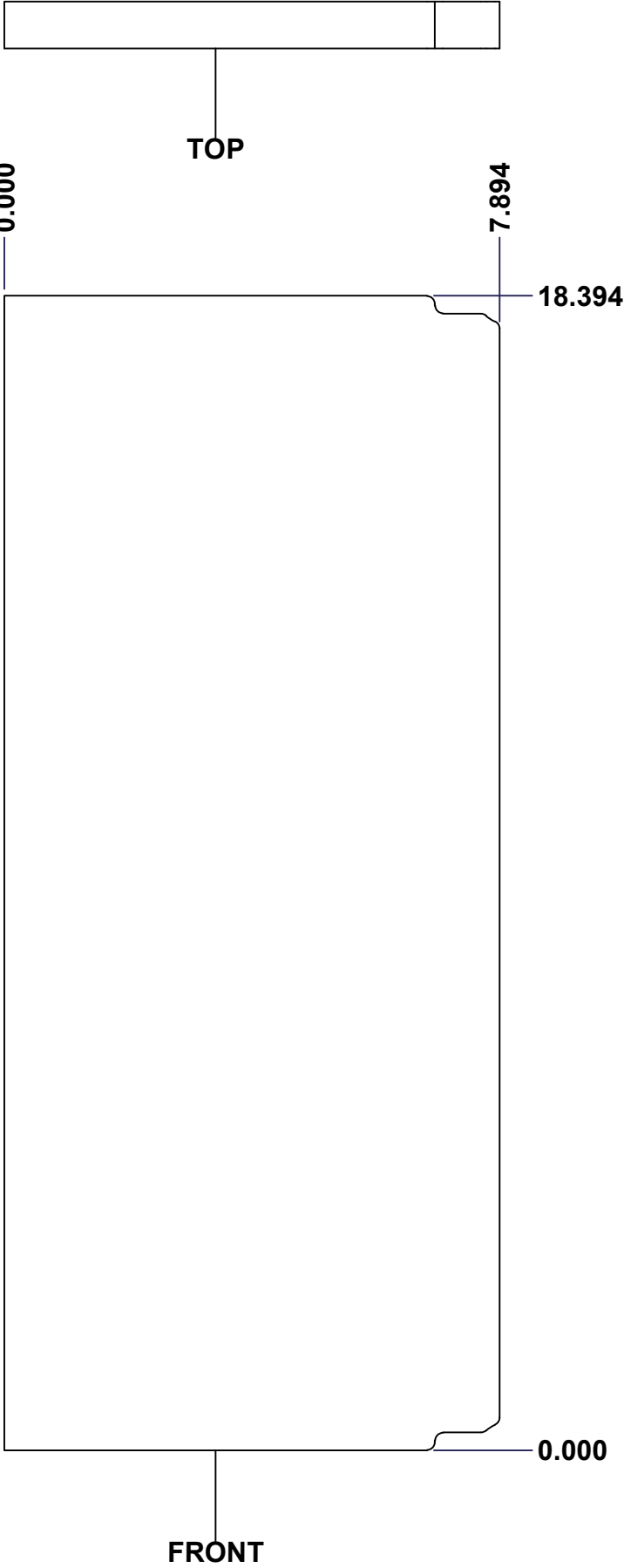
Parts List

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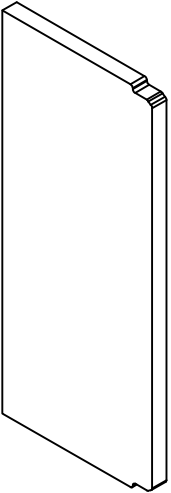
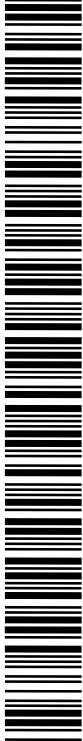
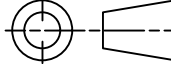
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Tolérance $\pm 1/32$ " sauf spécification contraire

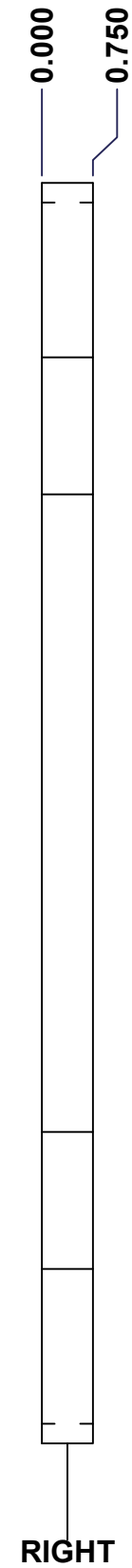


SEE BILL OF MATERIAL ON LAST PAGE

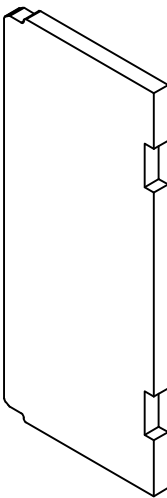
No.	Revisions	Date	By/Par
			
Isometric View			
 Tél: (450) 979-4373 Fax: (450) 979-4626 www.exmweb.com		Flatness Aplatissement  Max 3.0mm Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESTH 20" x 16" Left Insulation			
Part Number Numéro Pièce		Rev.	12
5412ESTH201608NOIPI-LS		0	16

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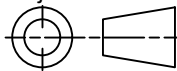


No.	Revisions	Date	By/Par



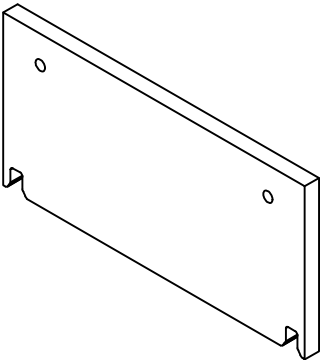
Isometric View



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		Customer Client
Drawn By Dessiné Par	BoxCad: Patrick Deschenes	Date 23-Jan-07
Material Matière Polyisocyanurate		
Color Couleur Aluminum	Finish Fin N/A	
Description 5412ESTH 20" x 16" Right Insulation		Detail Rev.
Part Number Numéro Pièce 5412ESTH201608NOIPI-RS		Rev. 0 13 16

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Isometric View

SEE BILL OF MATERIAL ON LAST PAGE

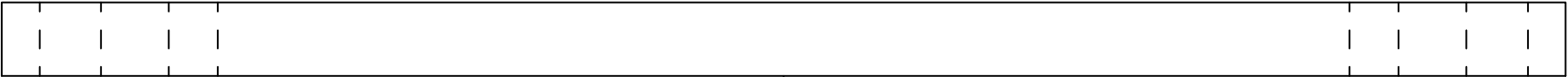
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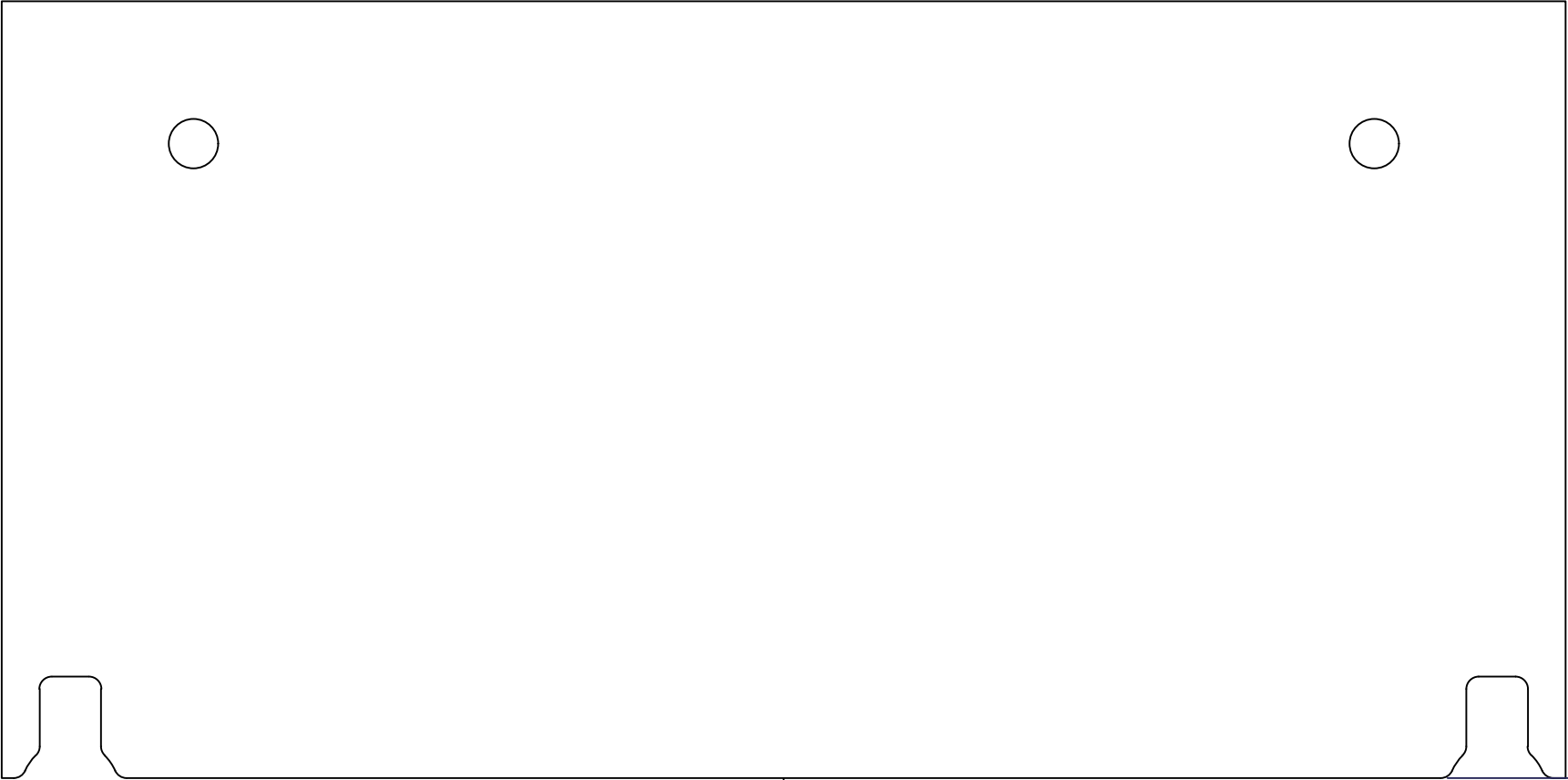
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Tolérance ±1/32" sauf spécification contraire



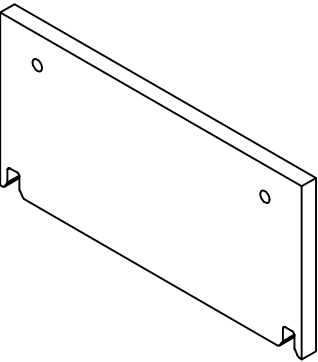
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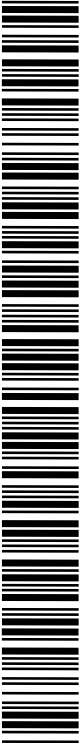
FRONT



RIGHT



Isometric View



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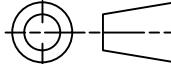


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Fax: (450) 979-4626
www.exmweb.com

Flatness
Aplatissement

Max 3.0mm

Projection



Customer
Client

Date

Drawn By
Dessiné Par

BoxCad: Patrick Deschenes

Date 23-Jan-07

Material
Matière

Polyisocyanurate

Color
Couleur

Aluminum

Finish
Fini

N/A

Description
5412ESTH 20" x 16" Top and Bottom
Insulation

Detail Rev.

Part Number
Numéro Pièce

5412ESTH201608NOIPI-BT

Rev. 15

0 16

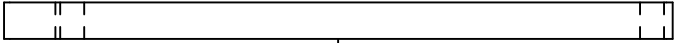
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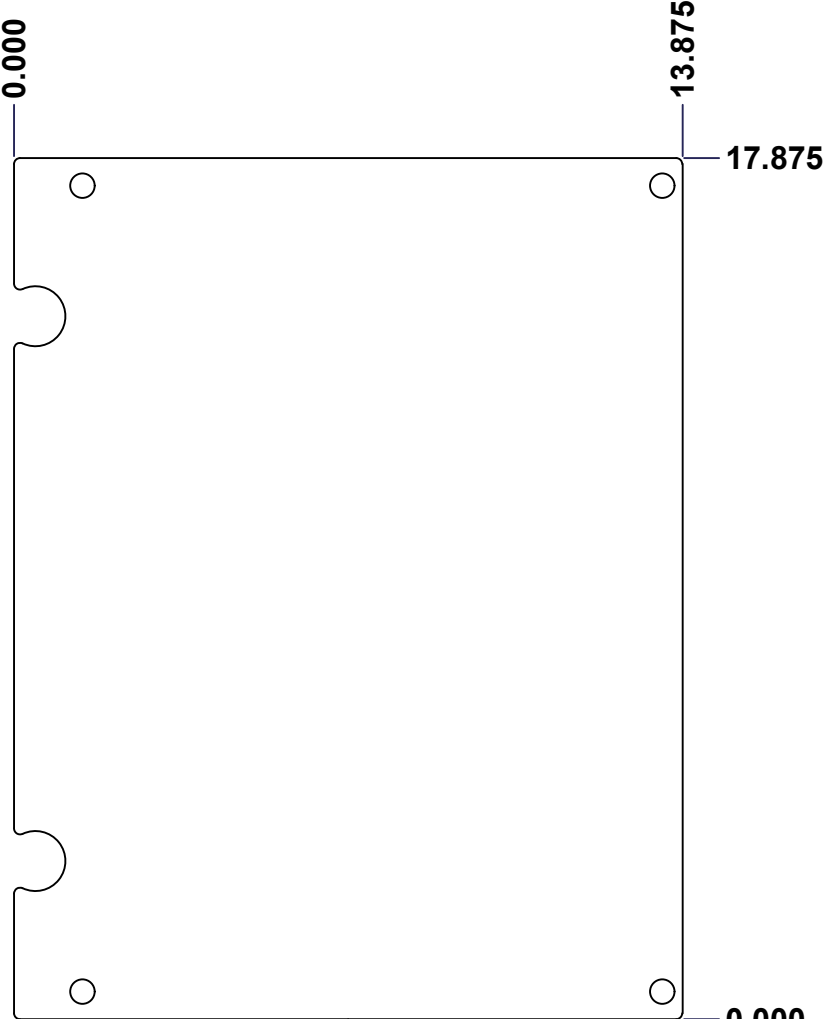
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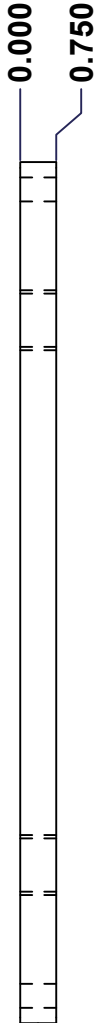
Tolérance $\pm 1/32$ " sauf spécification contraire



TOP



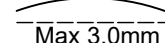
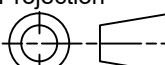
FRONT



RIGHT

No.	Revisions	Date	By/Par

Isometric View

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		Projection 	
Customer Client		Date	
Drawn By Dessiné Par		Date 23-Jan-07	
Material Matière		Polyisocyanurate	
Color Couleur		Finish Fini	
Aluminum		N/A	
Description			Detail Rev.
5412ESTH 20" x 16" Cover Insulation			
Part Number Numéro Pièce		Rev.	16
SEE BILL OF MATERIAL ON LAST PAGE		0	16
5412ESTH201608NOIP-C			